

Service Manual

SERVICE PARTS & DIAGRAMS

BENDPAK HD-9ST

PRODUCT SKU
5175860

DRAWING Nº
5260526

CATEGORY
Four Post Lift

REV
Version AE

DATE
06.16.2022



BendPak.

This guide is a troubleshooting reference used for maintaining and servicing your Bend Pak product. It provides comprehensive information on identifying serviceable parts and components and assists in troubleshooting problems and performing assembly /disassembly procedures.

BendPak, Inc. Corporate Office

1645 Lemonwood Drive
Santa Paula, CA 93060 USA
Toll Free US/Canada: 1-800-253-2363
Fax: 1-805-933-9160
info@bendpak.com

Customer Service Desk / Warranty

Customer Service Representatives
Office Tel: 1-805-933-9970
Toll Free US/Canada: 1-800-253-2363
Fax: 1-805-933-9160
customerservice@bendpak.com

Parts Orders

Customer Service Representatives
Office Tel: 1-805-933-9970
Toll Free US/Canada: 1-800-253-2363
Fax: 1-805-933-9160
parts@bendpak.com

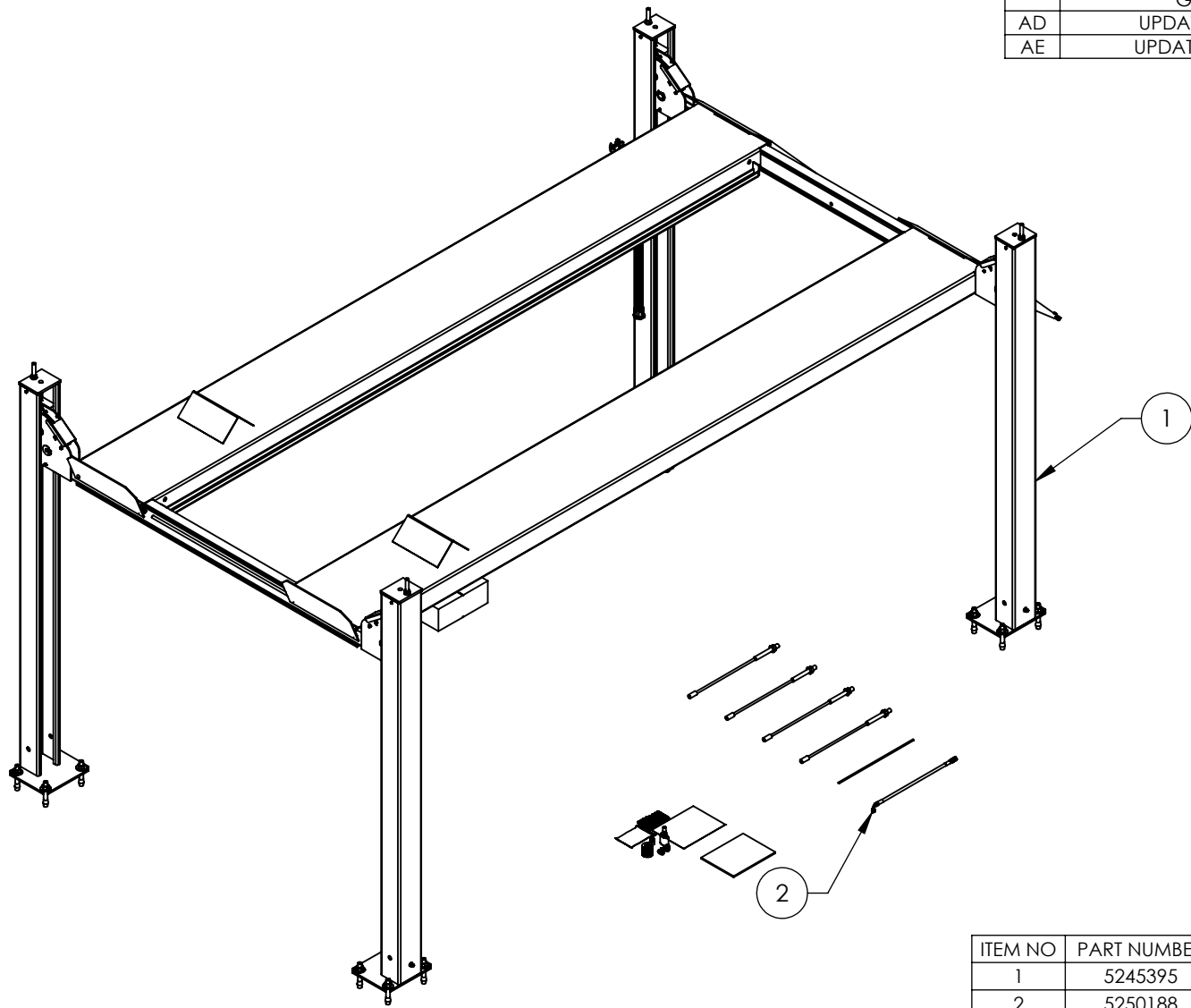
Domestic Sales & Service

USA Sales Representatives
Office Tel: 1-805-933-9970
Toll Free US/Canada: 1-800-253-2363
Fax: 1-805-933-9160
sales@bendpak.com

International Sales & Service

Office Tel: 1-805-933-9970
Exports Dept: 1-805-933-9970 EXT. 192
Ext. Toll Free US/Canada: 1-800-253-2363
Fax: 1-805-933-9160
bpkexports@bendpak.com

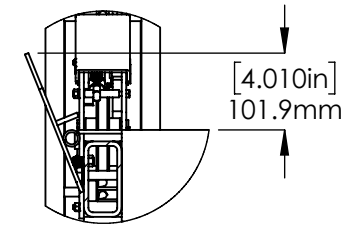
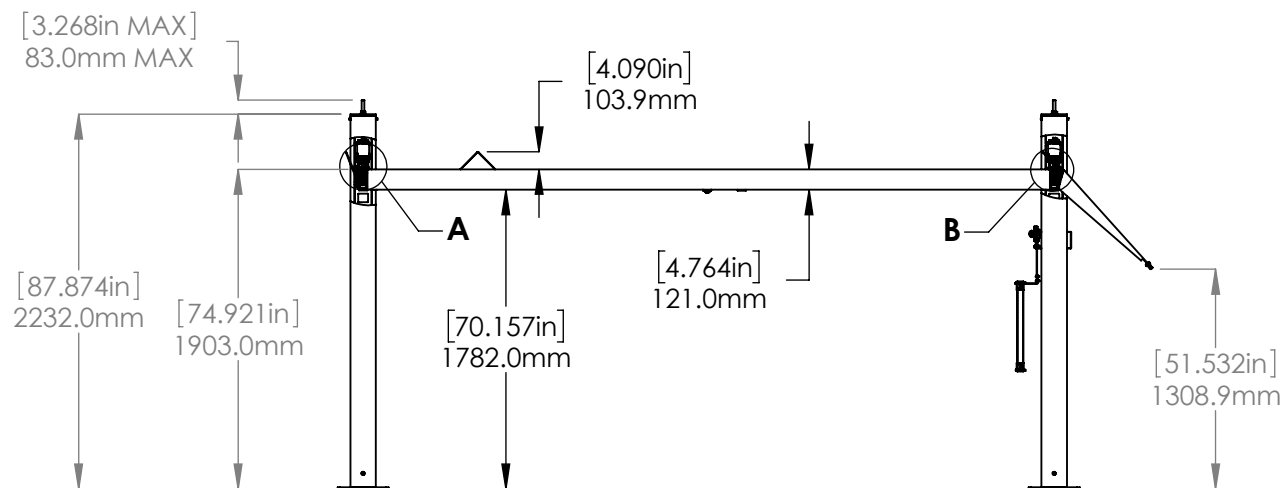
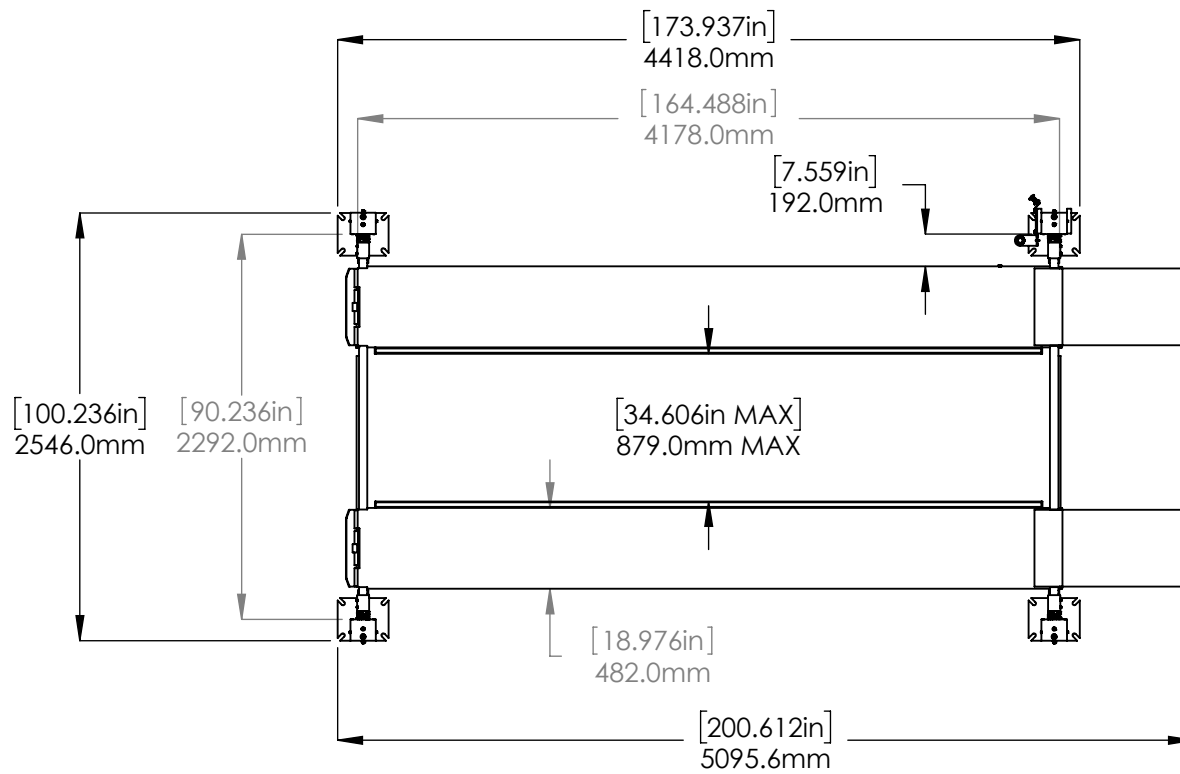
REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
AC	REPLACED LABELS WITH COLORS & GRAPHICS NOTE	09/27/2021	TM	01344
AD	UPDATED BOM REVISION	12/13/2021	TM	01367
AE	UPDATED BOM REVISIONS	05/24/2022	TM	01414



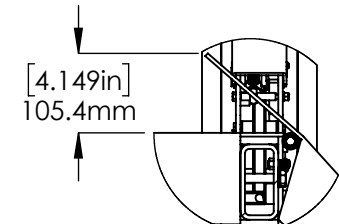
- NOTE: UNLESS OTHERWISE SPECIFIED.**
1. REFER TO MODEL FOR ADDITIONAL INFORMATION
 2. SEE COLORS & GRAPHICS FOR LABEL PLACEMENT
 3. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING

ITEM NO	PART NUMBER	DESCRIPTION		QTY	REV
1	5245395	HD-9ST LIFT SUPERSTRUCTURE		1	X
2	5250188	HD-9ST PARTS BOX		1	P

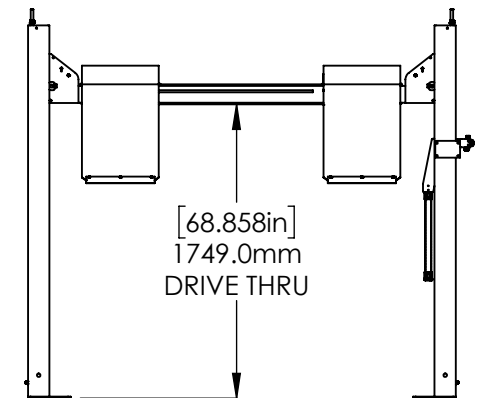
DO NOT SCALE DRAWING		NAME	DATE
DRAWN		TM	08/12/2014
CHECKED			
THIRD ANGLE PROJECTION			
		BP BendPak. 1645 LEMONWOOD DR. SANTA PAULA, CA 93060	
DIMENSIONS ARE IN MM		TITLE: HD-9ST PRODUCTION LIFT VER K (CE CERT)	
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.		SIZE DWG. NO. A 5260526	REV AE
SCALE: 1:32		SHEET 1 OF 3	



DETAIL A
SCALE 1 : 10

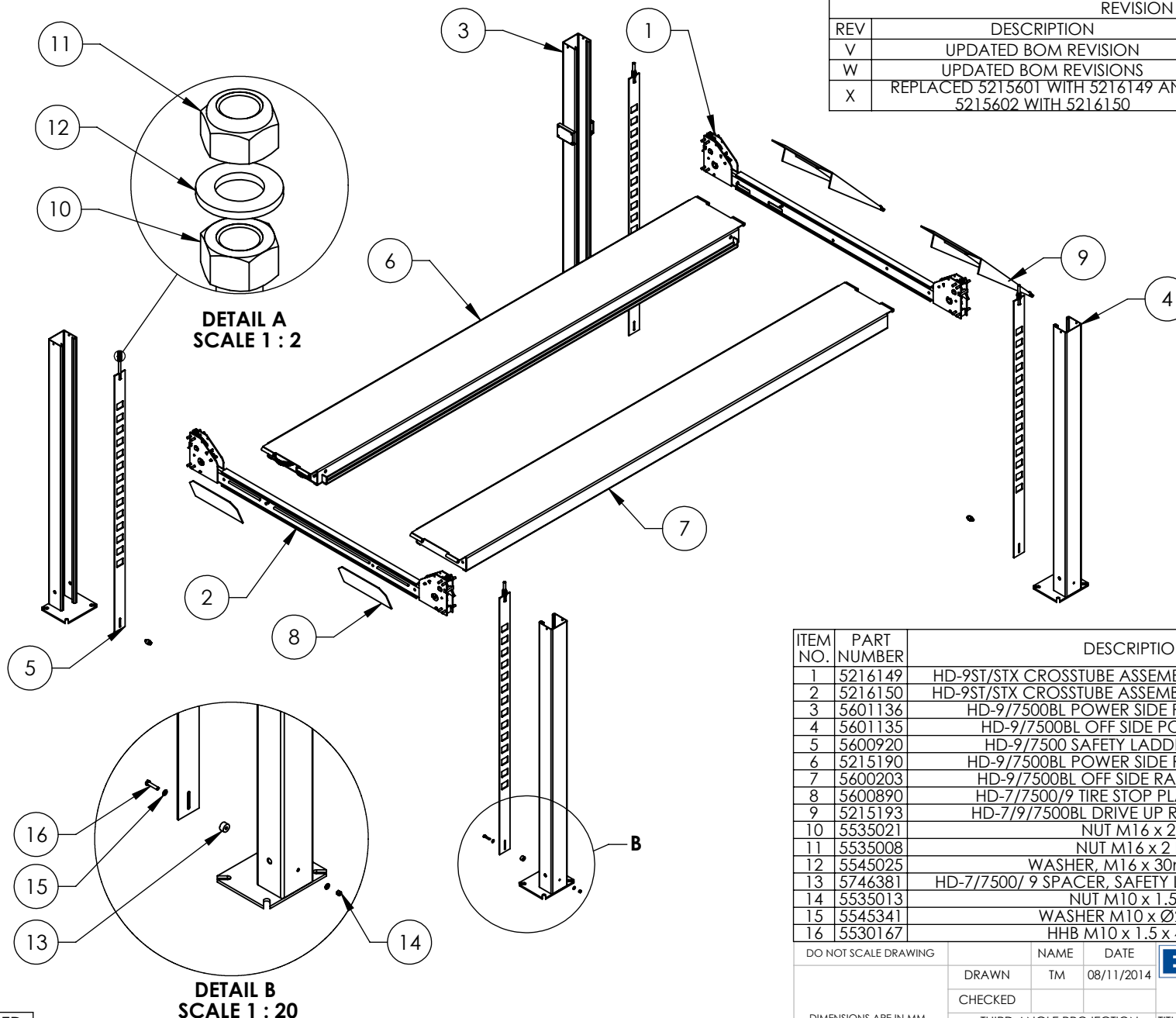


DETAIL B
SCALE 1 : 10



FRONT VIEW

BP BendPak.		
1645 LEMONWOOD DR. SANTA PAULA, CA 93060		
TITLE: HD-9ST PRODUCTION LIFT VER K (CE CERT)		
SIZE	DWG. NO.	REV
A	5260526	AE
SCALE: 1:45		SHEET 2 OF 3



REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
V	UPDATED BOM REVISION	07/14/2021	TM	01316
W	UPDATED BOM REVISIONS	12/13/2021	TM	01367
X	REPLACED 5215601 WITH 5216149 AND 5215602 WITH 5216150	05/24/2022	TM	01414

ITEM NO.	PART NUMBER	DESCRIPTION	QTY	REV
1	5216149	HD-9ST/STX CROSSTUBE ASSEMBLY, SMALL WINDOW	1	A
2	5216150	HD-9ST/STX CROSSTUBE ASSEMBLY, LARGE WINDOW	1	A
3	5601136	HD-9/7500BL POWER SIDE POST WELDMENT	1	A
4	5601135	HD-9/7500BL OFF SIDE POST WELDMENT	3	A
5	5600920	HD-9/7500 SAFETY LADDER WELDMENT	4	B
6	5215190	HD-9/7500BL POWER SIDE RAMP ASSEMBLY	1	AC
7	5600203	HD-9/7500BL OFF SIDE RAMP WELDMENT	1	H
8	5600890	HD-7/7500/9 TIRE STOP PLATE WELDMENT	2	F
9	5215193	HD-7/9/7500BL DRIVE UP RAMP ASSEMBLY	2	G
10	5535021	NUT M16 x 2.0	4	-
11	5535008	NUT M16 x 2 NL	4	-
12	5545025	WASHER, M16 x 30mm FLAT	4	-
13	5746381	HD-7/7500/ 9 SPACER, SAFETY LADDER, 17.5mm LG	4	B
14	5535013	NUT M10 x 1.5 NL	4	-
15	5545341	WASHER M10 x Ø20 FLAT	8	-
16	5530167	HHB M10 x 1.5 x 45mm	4	-

WHERE USED
HD-9ST

NOTE: UNLESS OTHERWISE SPECIFIED.

- SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
- THREAD M16 HARDWARE ONTO LADDER BOLTS AS SHOWN

NEXT ASSEMBLY
5260526

DO NOT SCALE DRAWING

DIMENSIONS ARE IN MM



NAME	DATE
DRAWN TM	08/11/2014
CHECKED	

THIRD ANGLE PROJECTION



PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.

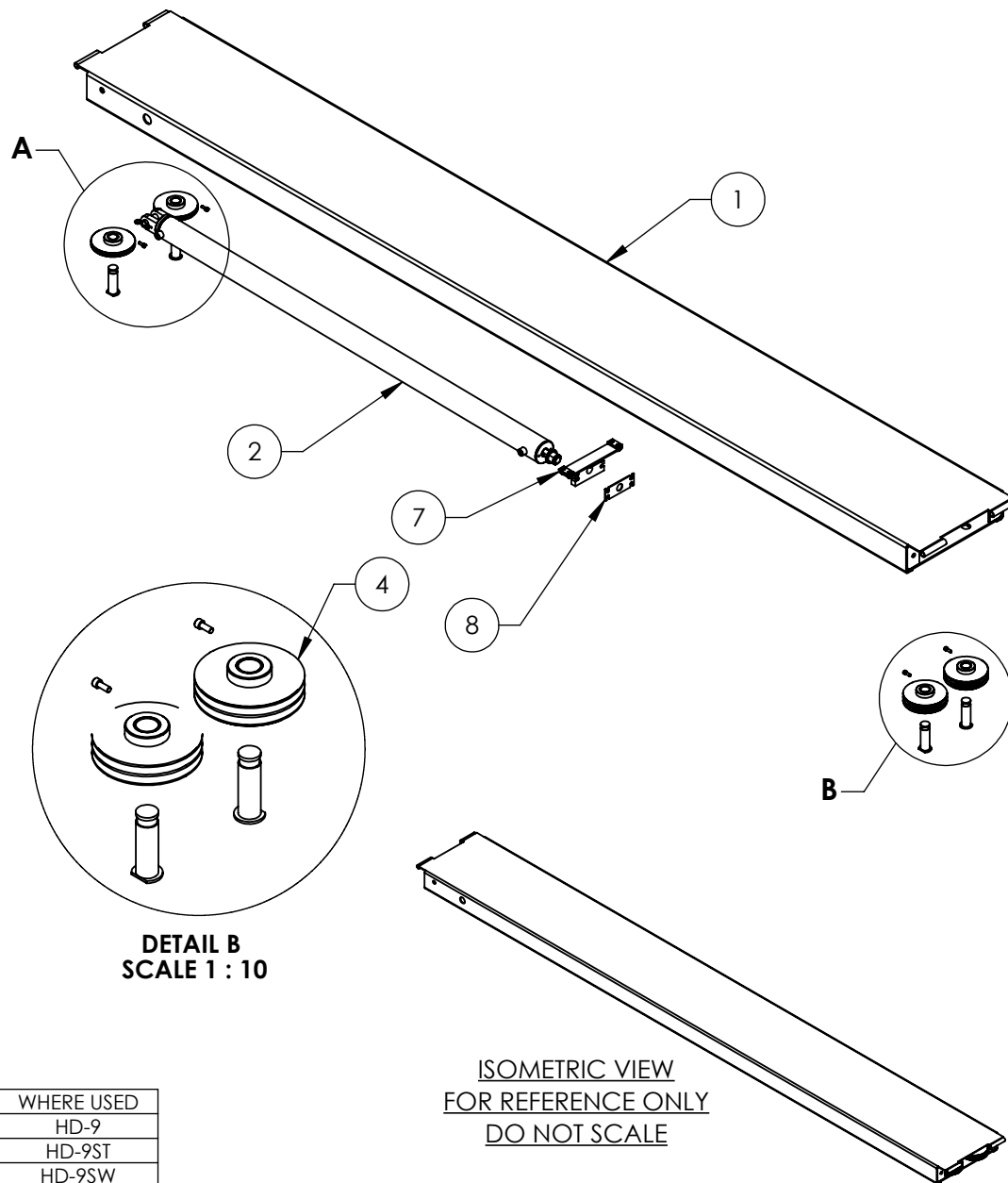
BendPak
1645 LEMONWOOD DR.
SANTA PAULA, CA 93060

TITLE: HD-9ST LIFT
SUPERSTRUCTURE

SIZE	DWG. NO.	REV
A	5245395	X

SCALE: 1:40

SHEET 1 OF 1



**DETAIL B
SCALE 1 : 10**

**DETAIL A
SCALE 1 : 10**

WHERE USED

HD-9
HD-9ST
HD-9SW
HD-9SW-E
HD-7500BL

NOTE: UNLESS OTHERWISE SPECIFIED.

1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
2. ASSEMBLE ITEMS AS SHOWN

NEXT ASSEMBLY
5245078
5245080
5245383
5245395
5245396

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
Z	REPLACED 5215129 WITH 5215820, UPDATED BOM REVISION AND NEXT ASSEMBLIES	10/11/2019	TS	01120
AA	UPDATED BOM REVISION	07/07/2020	TM	01174
AB	UPDATED BOM REVISION	07/13/2021	TM	01316
AC	UPDATED BOM REVISION	12/10/2021	TM	01367

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5600200	HD-9/7500BL POWER SIDE RAMP WELDMENT	1	G
2	5502165	CYLINDER ASSEMBLY Ø3.0 x 70	1	N
3	5215122	HD-7/7500/9 SINGLE SHEAVE ROLLER ASSEMBLY	2	E
4	5215123	HD-7500BL/9 TWIN SHEAVE ASSEMBLY	2	E
5	5600900	HD-7/7500/9 RAMP SHEAVE SHAFT WELDMENT	4	E
6	5530776	SHCS M8 x 1.25 x 20mm	4	-
7	5215820	HD-7500/9 CYLINDER FLANGE ARM ASSEMBLY	1	B
8	5731309	CABLE RETAINER PLATE	1	A

DO NOT SCALE DRAWING

DIMENSIONS ARE IN MM



NAME
DATE
DRAWN
AC 11/13/2008
CHECKED

THIRD ANGLE PROJECTION

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.

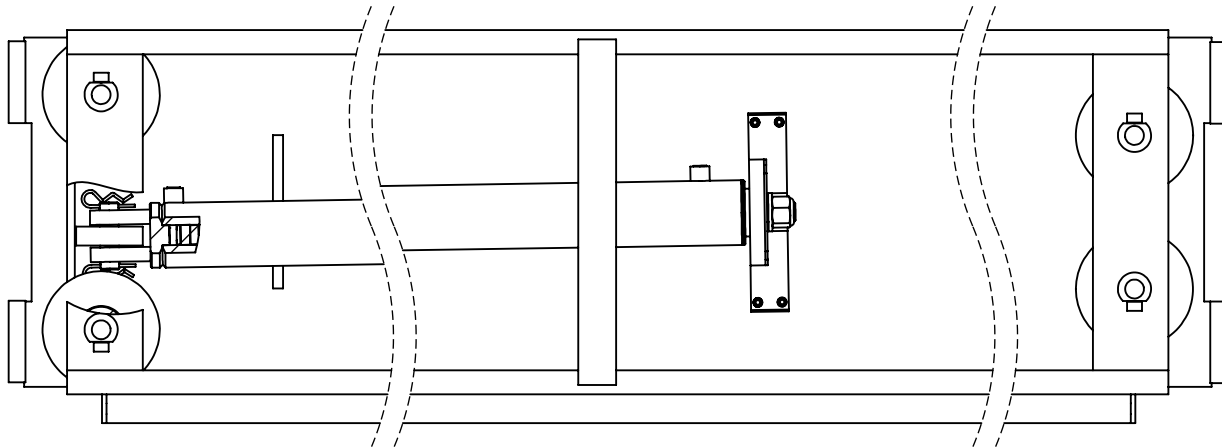
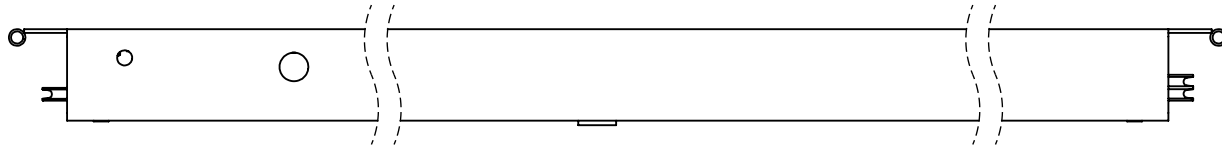
BendPak
1645 LEMONWOOD DR.
SANTA PAULA, CA 93060

TITLE:
HD-9/7500BL POWER SIDE RAMP ASSEMBLY

SIZE DWG. NO. REV
A 5215190 AC

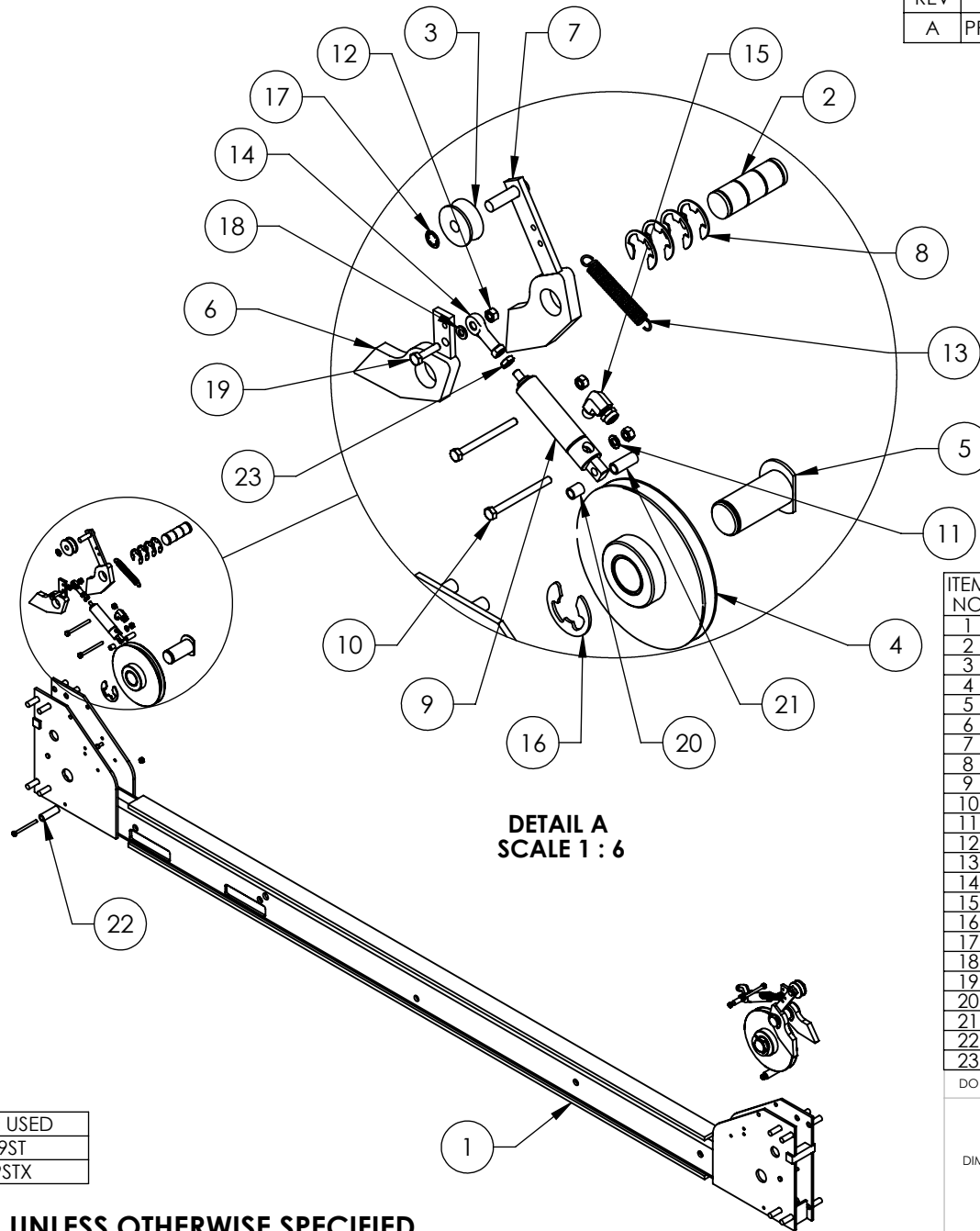
SCALE: 1:25

SHEET 1 OF 2



		
1645 LEMONWOOD DR. SANTA PAULA, CA 93060		
TITLE: HD-9/7500BL POWER SIDE RAMP ASSEMBLY		
SIZE	DWG. NO.	REV
A	5215190	AC
SCALE: 1:10		SHEET 2 OF 2

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE, DERIVED FROM 5215601	04/28/2022	TM	01414



DETAIL A
SCALE 1 : 6

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5601808	HD-9ST CROSSTUBE WELDMENT, SMALL WINDOW	1	A
2	5746008	D4-12, HD/HDS-7/7500/9/14, HDSO-14 SAFETY PIN	2	D
3	5575420	HD-7/7500/9 SAFETY ROLLER	2	C
4	5215122	HD-7/7500/9 SINGLE SHEAVE ROLLER ASSEMBLY	2	E
5	5600160	HD-7/7500/9 CROSSTUBE SHEAVE SHAFT WELDMENT	2	G
6	5600760	D4-12, HD/HDS LIGHT DUTY SAFETY WELDMENT	2	C
7	5600044	4 POST LIGHT DUTY SLACK SAFETY WELDMENT	2	F
8	5540275	E RING Ø25mm OD DIN 6799 0250	8	-
9	5502195	AIR CYLINDER, Ø19mm x 25 STROKE	2	-
10	5530005	HHB M6 x 1 x 70	6	-
11	5545005	WASHER, M6 x 12mm FLAT	2	-
12	5535357	NUT M6 x 1.0 NL	8	-
13	5540065	SPRING Ø13mm x 90mm, SLACK SAFETY	2	A
14	5505625	FEMALE ROD END M6 x 33	2	-
15	5550087	FTG ELB -04 COMP x -02 NPT	2	-
16	5540010	E RING Ø32mm OD DIN 6799	2	-
17	5505030	PUSH-ON CLIP Ø10mm SS	2	-
18	5545026	WASHER M6 x Ø12 SL	2	-
19	5530756	HHB M6 x 1.0 x 25mm	2	-
20	5755136	AIR CYLINDER SPACER 12mm	2	A
21	5755137	AIR CYLINDER SPACER 25mm	2	A
22	5755157	D4-12, HD-7/7500/9 CROSSTUBE SPACER Ø16 x Ø10 x 50	2	A
23	5535230	NUT 1/4-28 JN	2	-

WHERE USED
HD-9ST
HD-9STX

NOTE: UNLESS OTHERWISE SPECIFIED.

1. REFER TO MODEL FOR ADDITIONAL INFORMATION
2. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
3. ASSEMBLE ITEMS AS SHOWN

NEXT ASSEMBLY
5245392
5245395

DO NOT SCALE DRAWING

DIMENSIONS ARE IN MM



NAME	DATE
DRAWN TM	04/28/2022
CHECKED	

THIRD ANGLE PROJECTION



PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS
THE SOLE PROPERTY OF BENDPAK INC. ANY
REPRODUCTION IN PART OR AS A WHOLE WITHOUT
THE WRITTEN PERMISSION OF BENDPAK INC. IS
PROHIBITED.

BendPak
1645 LEMONWOOD DR.
SANTA PAULA, CA 93060

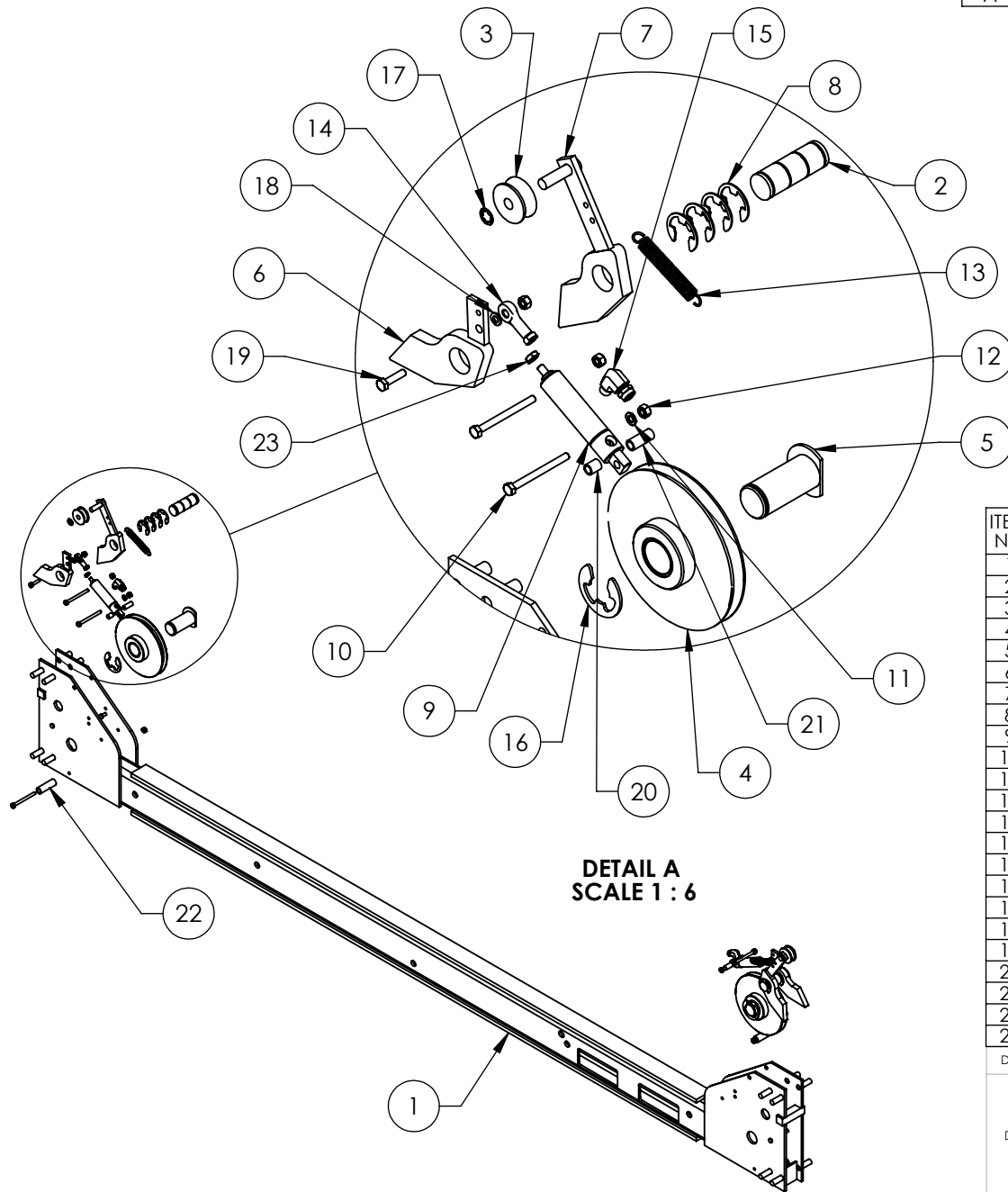
TITLE:
HD-9ST/STX CROSSTUBE
ASSEMBLY, SMALL WINDOW

SIZE DWG. NO. REV
A 5216149 A

SCALE: 1:16

SHEET 1 OF 1

REVISION		DATE	EDITED BY	ECO#
REV	DESCRIPTION			
A	PRODUCTION RELEASE, DERIVED FROM 5215602	04/28/2022	TM	01414



NOTE: UNLESS OTHERWISE SPECIFIED.

- SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
- ASSEMBLE ITEMS AS SHOWN

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5601807	HD-9ST CROSSTUBE WELDMENT, LARGE WINDOW	1	A
2	5746008	D4-12, HD/HDS-7/7500/9/14, HDSO-14 SAFETY PIN	2	D
3	5575420	HD-7/7500/9 SAFETY ROLLER	2	C
4	5215122	HD-7/7500/9 SINGLE SHEAVE ROLLER ASSEMBLY	2	E
5	5600160	HD-7/7500/9 CROSSTUBE SHEAVE SHAFT WELDMENT	2	G
6	5600760	D4-12, HD/HDS LIGHT DUTY SAFETY WELDMENT	2	C
7	5600044	4 POST LIGHT DUTY SLACK SAFETY WELDMENT	2	F
8	5540275	E RING Ø25mm OD DIN 6799 0250	8	-
9	5502195	AIR CYLINDER, Ø19mm x 25 STROKE	2	-
10	5530005	HHB M6 x 1 x 70	6	-
11	5545005	WASHER, M6 x 12mm FLAT	2	-
12	5535357	NUT M6 x 1.0 NL	8	-
13	5540065	SPRING Ø13mm x 90mm, SLACK SAFETY	2	A
14	5505625	FEMALE ROD END M6 x 33	2	-
15	5550087	FTG ELB -04 COMP x -02 NPT	2	-
16	5540010	E RING Ø32mm OD DIN 6799	2	-
17	5505030	PUSH-ON CLIP Ø10mm SS	2	-
18	5545026	WASHER M6 x Ø12 SL	2	-
19	5530756	HHB M6 x 1.0 x 25mm	2	-
20	5755136	AIR CYLINDER SPACER 12mm	2	A
21	5755137	AIR CYLINDER SPACER 25mm	2	A
22	5755157	D4-12, HD-7/7500/9 CROSSTUBE SPACER Ø16 x Ø10 x 50	2	A
23	5535230	NUT 1/4-28 JN	2	-

DO NOT SCALE DRAWING

NAME DATE
DRAWN TM 04/28/2022
CHECKED

DIMENSIONS ARE IN MM



THIRD ANGLE PROJECTION

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS
THE SOLE PROPERTY OF BENDPAK INC. ANY
REPRODUCTION IN PART OR AS A WHOLE WITHOUT
THE WRITTEN PERMISSION OF BENDPAK INC. IS
PROHIBITED.

BendPak
1645 LEMONWOOD DR.
SANTA PAULA, CA 93060

TITLE: HD-9ST/STX CROSSTUBE
ASSEMBLY, LARGE WINDOW

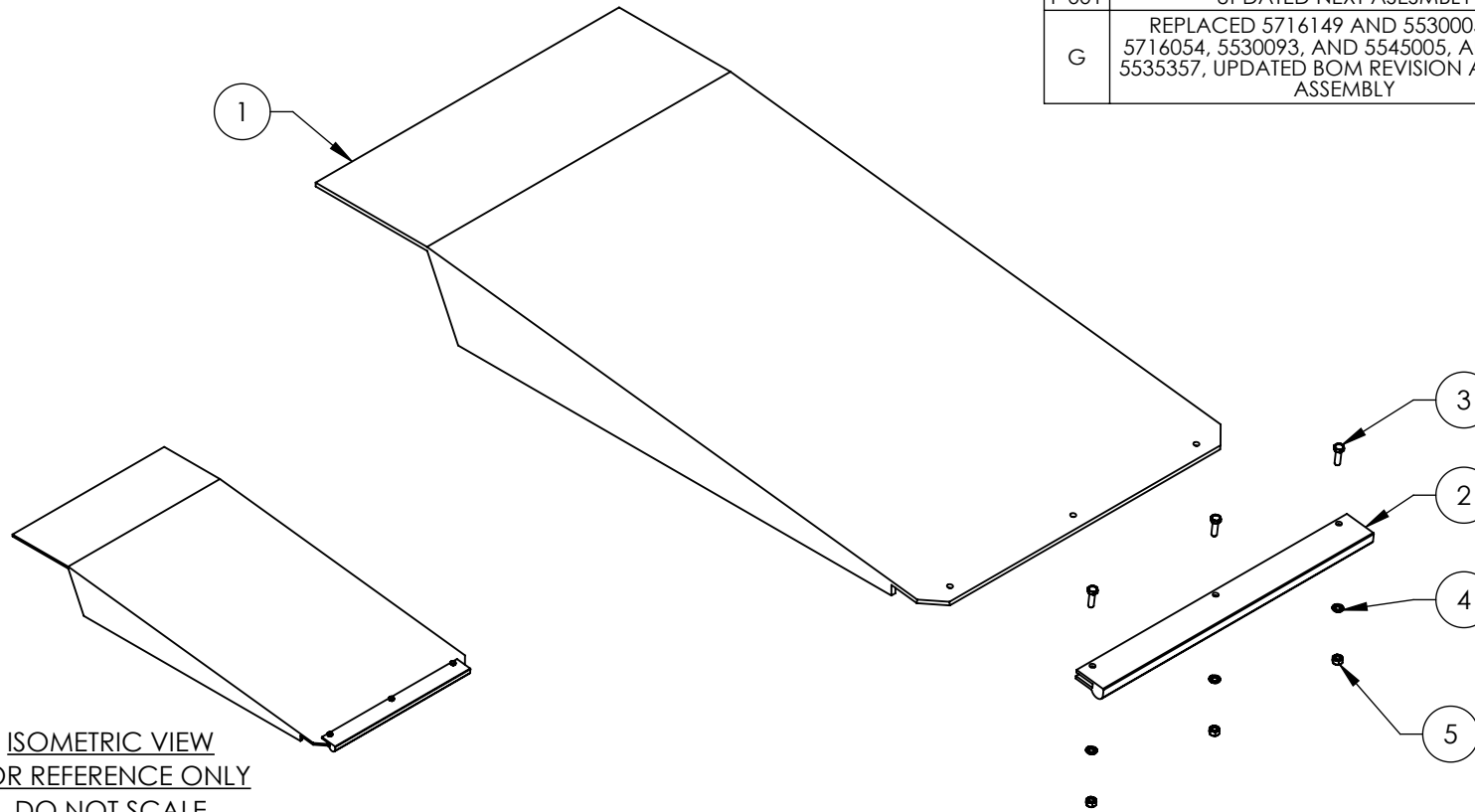
SIZE DWG. NO. REV
A 5216150 **A**

SCALE: 1:16

SHEET 1 OF 1

NEXT ASSEMBLY
5245392
5245395

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
E	UPDATED BOM REVISION	08/22/2012	TM	00541
E-001	UPDATED NEXT ASSEMBLIES	11/19/2012	TM	00562
E-006	UPDATED NEXT ASSEMBLY	04/19/2018	CA	00941
F	UPDATED BOM REVISION AND NEXT ASSEMBLY	06/01/2018	CA	00951
F-001	UPDATED NEXT ASESEMBLY	08/23/2018	TM	00972
G	REPLACED 5716149 AND 5530005 WITH 5716054, 5530093, AND 5545005, ADDED (1) 5535357, UPDATED BOM REVISION AND NEXT ASSEMBLY	09/09/2019	TS	01120



ISOMETRIC VIEW
FOR REFERENCE ONLY
DO NOT SCALE

WHERE USED
HD-7 SERIES
HD-9
HD-9ST
HD-9STX
HD-9XL
HD-9XW
HD-973 SERIES
HD-7500 SERIES
PL-12000DP SERIES

NOTE: UNLESS OTHERWISE SPECIFIED.

1. REFER TO MODEL FOR ADDITIONAL INFORMATION
2. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
3. ASSEMBLE ITEMS AS SHOWN

NEXT ASSEMBLY		
5245059	5245384	5245243
5245068	5245385	5245244
5245144	5245386	5245255
5245163	5245388	5245256
5245166	5245391	5245257
5245380	5245392	
5245381	5245393	
5245382	5245395	
5245383	5245396	

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5600891	HD-7/9/7500 DRIVE UP RAMP WELDMENT	1	E
2	5716054	APPROACH RAMP EDGE GUARD	1	A
3	5530093	HHB M6 x 1.0 x 20mm	3	-
4	5545005	WASHER, M6 x 12mm FLAT	3	-
5	5535357	NUT M6 x 1.0 NL	3	-

DO NOT SCALE DRAWING

DIMENSIONS ARE IN MM



NAME	DATE
DRAWN AC	11/13/2008
CHECKED OR	04/20/2020

THIRD ANGLE PROJECTION



PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS
THE SOLE PROPERTY OF BENDPAK INC. ANY
REPRODUCTION IN PART OR AS A WHOLE WITHOUT
THE WRITTEN PERMISSION OF BENDPAK INC. IS
PROHIBITED.

BendPak
1645 LEMONWOOD DR. SANTA PAULA, CA 93060

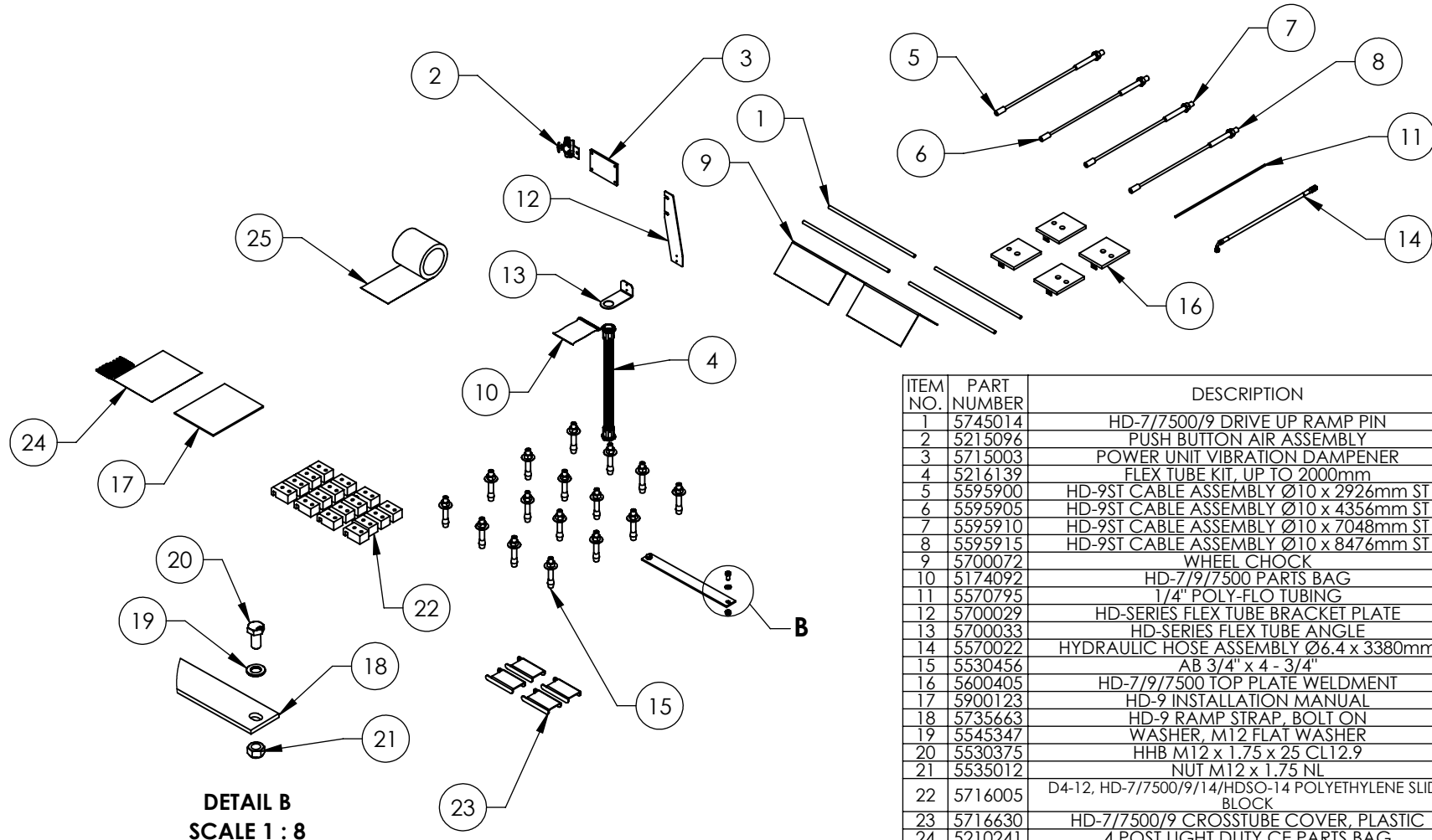
TITLE:
HD-7/9/7500BL, PL-12000
DRIVE UP RAMP ASSEMBLY

SIZE	DWG. NO.	REV
A	5215193	G

SCALE: 1:8

SHEET 1 OF 1

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
M	ADDED 5210241, REMOVED 5535358 AND 5545342, UPDATED BOM REVISIONS	07/13/2020	TM	01174
N	UPDATED BOM REVISION	07/19/2021	TM	01316
P	ADDED 5930195, REPLACED 5570052 WITH 5216139	05/04/2022	TM	01414 PRE A



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	REV
1	5745014	HD-7/7500/9 DRIVE UP RAMP PIN	4	B
2	5215096	PUSH BUTTON AIR ASSEMBLY	1	G
3	5715003	POWER UNIT VIBRATION DAMPENERS	1	B
4	5216139	FLEX TUBE KIT, UP TO 2000mm	1	A
5	5595900	HD-9ST CABLE ASSEMBLY Ø10 x 2926mm ST	1	H
6	5595905	HD-9ST CABLE ASSEMBLY Ø10 x 4356mm ST	1	H
7	5595910	HD-9ST CABLE ASSEMBLY Ø10 x 7048mm ST	1	H
8	5595915	HD-9ST CABLE ASSEMBLY Ø10 x 8476mm ST	1	H
9	5700072	WHEEL CHOCK	2	B
10	5174092	HD-7/9/7500 PARTS BAG	1	G
11	5570795	1/4" POLY-FLO TUBING	17000*mm	-
12	5700029	HD-SERIES FLEX TUBE BRACKET PLATE	1	F
13	5700033	HD-SERIES FLEX TUBE ANGLE	1	E
14	5570022	HYDRAULIC HOSE ASSEMBLY Ø6.4 x 3380mm	1	G
15	5530456	AB 3/4" x 4 - 3/4"	16	-
16	5600405	HD-7/9/7500 TOP PLATE WELDMENT	4	C
17	5900123	HD-9 INSTALLATION MANUAL	1	-
18	5735663	HD-9 RAMP STRAP, BOLT ON	1	B
19	5545347	WASHER, M12 FLAT WASHER	2	-
20	5530375	HHB M12 x 1.75 x 25 CL12.9	2	-
21	5535012	NUT M12 x 1.75 NL	2	-
22	5716005	D4-12, HD-7/7500/9/14/HD50-14 POLYETHYLENE SLIDE BLOCK	16	M
23	5716630	HD-7/7500/9 CROSSTUBE COVER, PLASTIC	4	A
24	5210241	4 POST LIGHT DUTY CE PARTS BAG	1	A
25	5930195	ANTI-SLIP TAPE, 6" x 24ft	1	-

WHERE USED
HD-9ST

NOTE: UNLESS OTHERWISE SPECIFIED.

1. REFER TO MODEL FOR ADDITIONAL INFORMATION
2. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
3. HOSES AND CABLES IN REPRESENTATIONAL FORM
4. (*) LENGTH FOR REFERENCE ONLY

NEXT ASSEMBLY
5260526

DO NOT SCALE DRAWING

DIMENSIONS ARE IN MM



NAME
DATE
DRAWN TM 05/09/2013
CHECKED OR 05/09/2022

THIRD ANGLE PROJECTION

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.

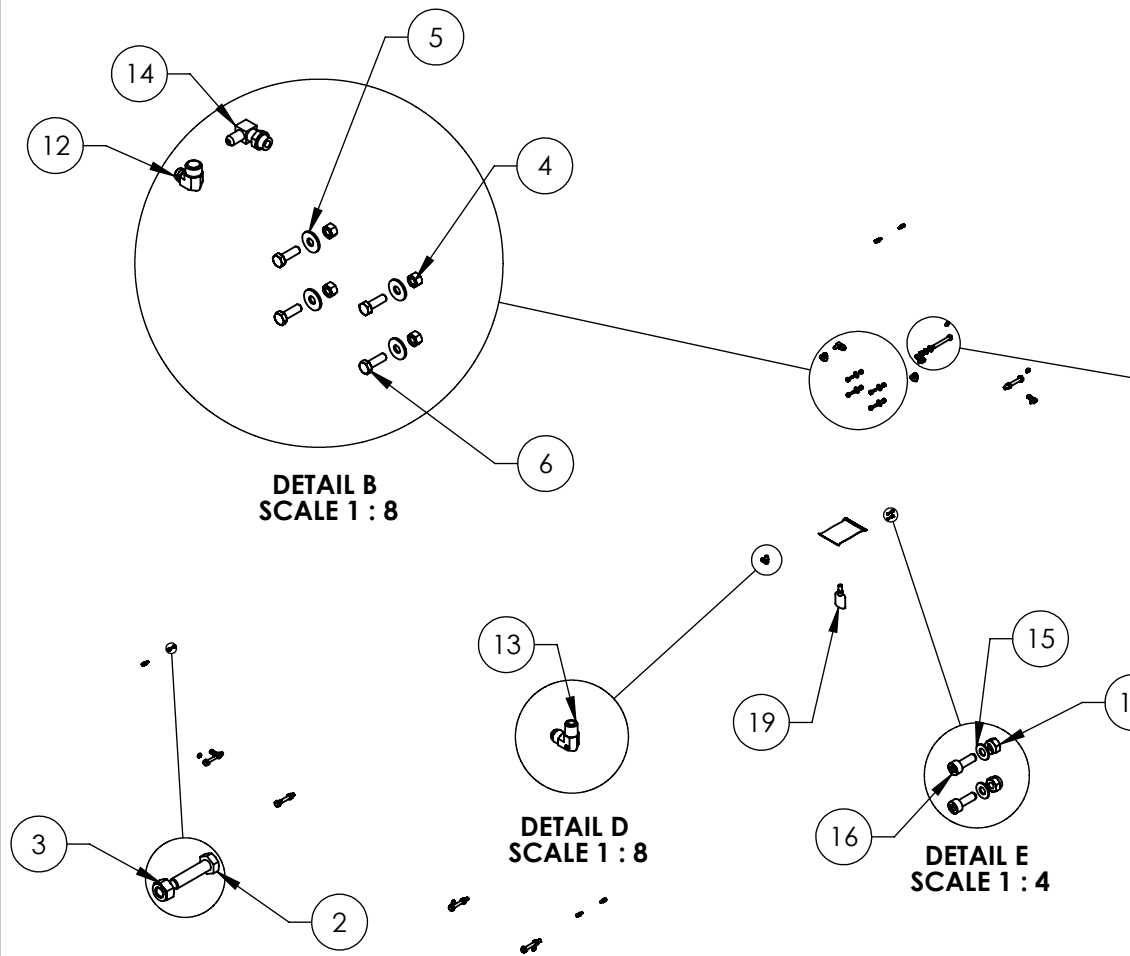
BendPak
1645 LEMONWOOD DR.
SANTA PAULA, CA 93060

TITLE:

HD-9ST PARTS BOX

SIZE DWG. NO. REV
A 5250188 P

SCALE: 1:25 SHEET 1 OF 1



REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
E	REPLACED 5550004 WITH 5550089, 5550489 WITH 5550395, UPDATED NEXT ASSEMBLIES	10/29/2013	TM	00593
F	ADDED 5550025 AND 5580012	12/12/2019	CA	01120
G	REMOVED 5550025	07/14/2021	TM	01316

WHERE USED	
HD-7W	HD-7500BLX
HD-7P	HD-9STX
HD-9	HD-75BXT
HD-9XL	HD-7500BL
HD-9XW	HD-7500BLX

NOTE: UNLESS OTHERWISE SPECIFIED.

- REFER TO MODEL FOR ADDITIONAL INFORMATION
- SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	REV
1	5505031	ROTOR CLIP 12mm SS	8	-
2	5530756	HHB M6 x 1.0 x 25mm	8	-
3	5535357	NUT M6 x 1.0 NL	8	-
4	5535001	NUT M8 x 1.25 NL	4	-
5	5545340	WASHER M8 x24 FLAT	4	-
6	5530010	HHB M8 x 1.25 x 25	4	-
7	5530009	HHB M12 x 1.75 x 90 CL8.8	8	-
8	5545201	WASHER, M12 SPRING LOCK	8	-
9	5545347	WASHER, M12 FLAT WASHER	8	-
10	5535354	NUT, M12 x1.75	8	-
11	5550395	FTG TEE -04 COMP x -04 COMP x -04 COMP	3	-
12	5550089	FTG ELB -04 COMP x -06 NPT	2	-
13	5550106	FTG ELB -04JIC x 3/8" NPT	1	-
14	5550008	FTG ELB -04 JIC -06L ORB	1	-
15	5545009	WASHER, Ø4.3 x Ø9mm x 0.8mm	2	-
16	5530008	SHCS M4 x 0.7 x 12 BOC	2	-
17	5535010	NUT M4 X 0.7 NL	2	-
18	5545535	C WASHER SHIM FOR LIFTS	20	-
19	5580012	LIQUID PTFE THREAD SEALANT 50ml	1	-

NEXT ASSEMBLY
5250164
5250167
5250168
5250169
5250184
5250185
5250187
5250188
5250189
5250338

DO NOT SCALE DRAWING

DIMENSIONS ARE IN MM

THIRD ANGLE PROJECTION

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.

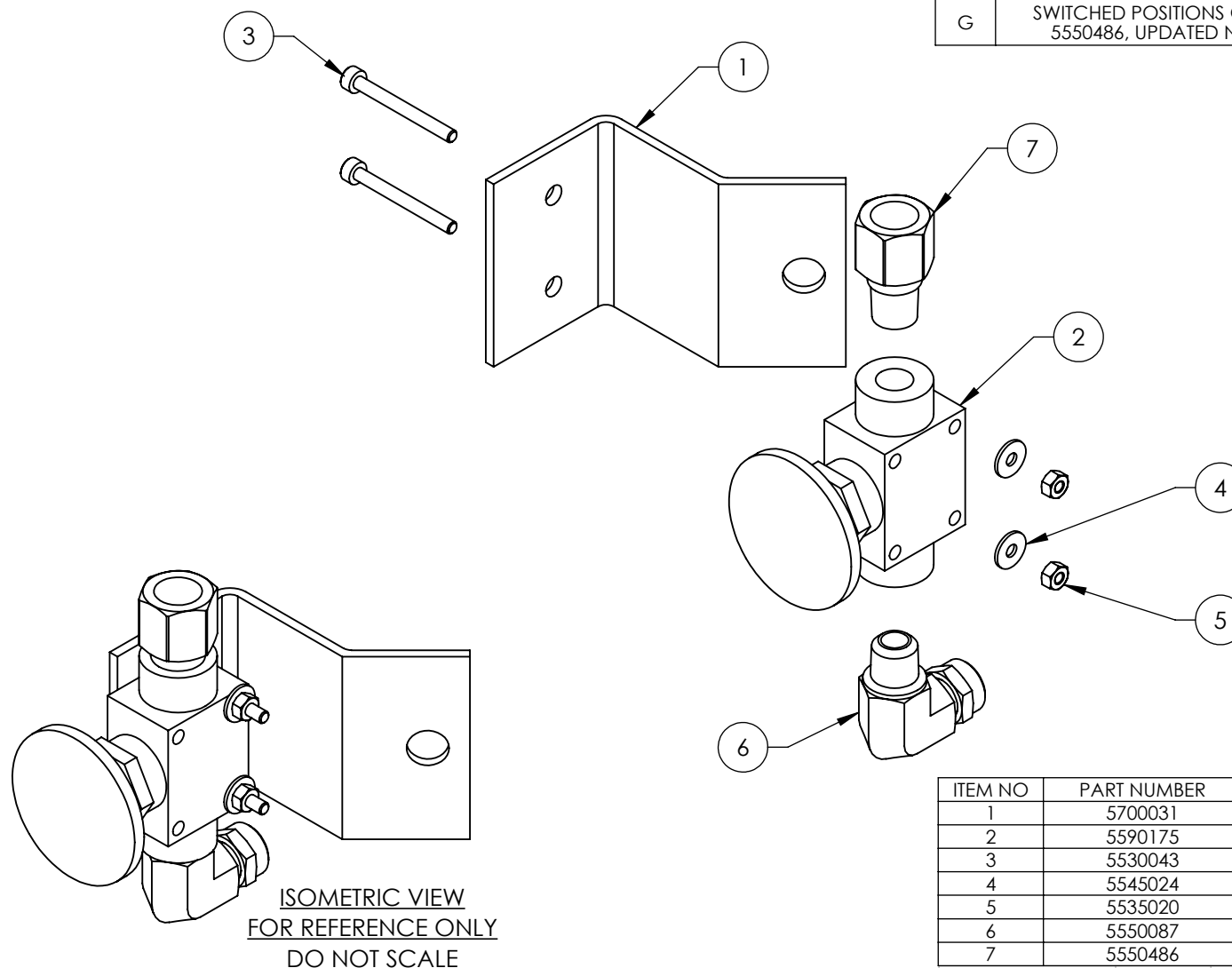
BendPak
1645 LEMONWOOD DR.
SANTA PAULA, CA 93060

TITLE:
HD-7/9/7500 PARTS BAG

SIZE DWG. NO. **A 5174092** REV **G**

SCALE: 1:30 SHEET 1 OF 1

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
E	REPLACED 5550481 WITH 5550087	10/29/2013	TM	00593
F	REPLACED 5590240 WITH 5590175, UPDATED NEXT ASSEMBLIES	05/05/2015	MR	00683
G	SWITCHED POSITIONS OF 5550087 AND 5550486, UPDATED NEXT ASSEMBLY	06/16/2016	TS	00765



ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5700031	ZERO ANGLE MOUNTING BRACKET	1	C
2	5590175	PUSH BUTTON AIR VALVE	1	-
3	5530043	SHCS M3 x 0.5 x 30	2	-
4	5545024	WASHER, M3 x 9mm FLAT	2	-
5	5535020	NUT M3 x 0.5 NL	2	-
6	5550087	FTG ELB -04 COMP x -02 NPT	1	-
7	5550486	FTG NPL -02 NPT x -04 F NPT	1	-

DO NOT SCALE DRAWING

DIMENSIONS ARE IN MM



NAME	DATE
DRAWN AC	3/14/2008
CHECKED CA	09/02/2015

THIRD ANGLE PROJECTION



PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.

BendPak
1645 LEMONWOOD DR.
SANTA PAULA, CA 93060

TITLE: PUSH BUTTON AIR ASSEMBLY

SIZE DWG. NO. REV
A 5215096 G

SCALE: 2:3

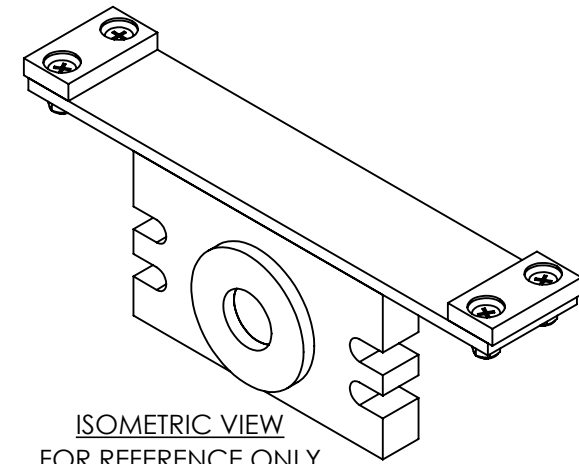
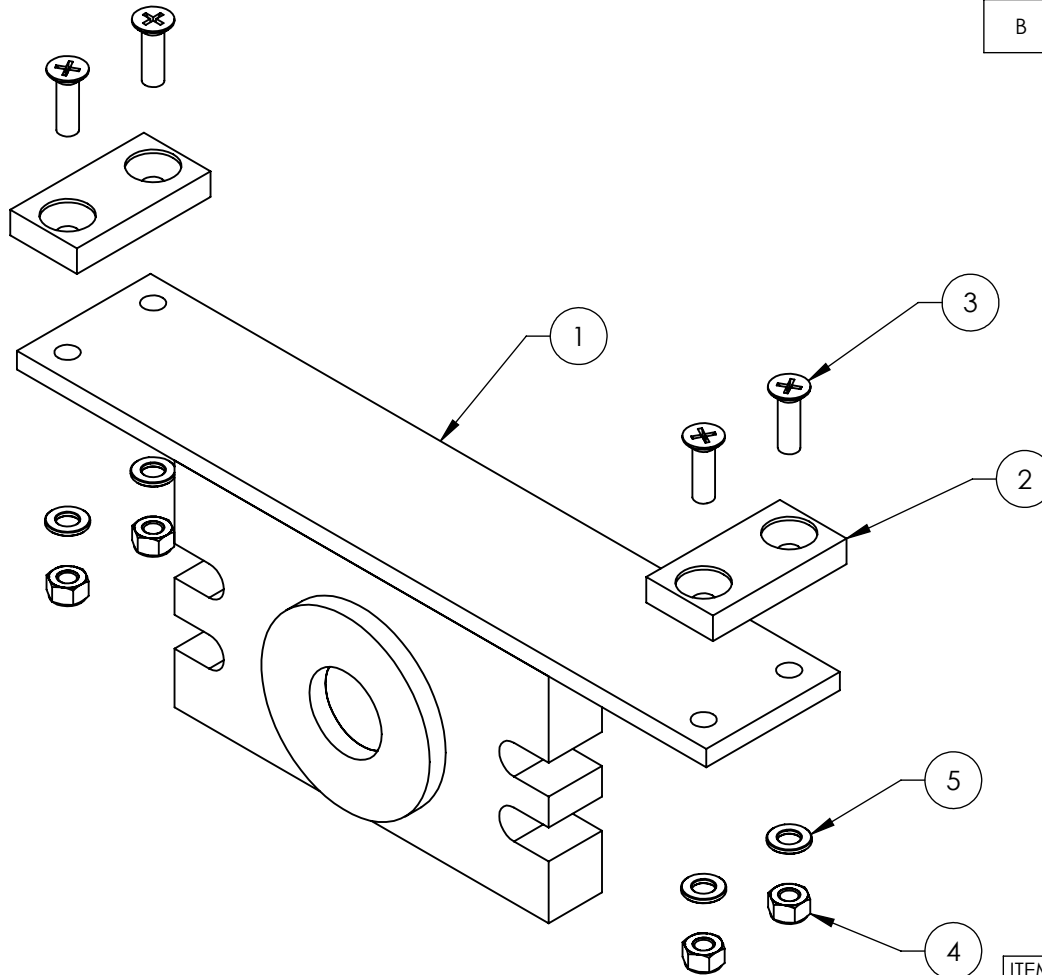
SHEET 1 OF 1

NOTE: UNLESS OTHERWISE SPECIFIED.

- SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
- ASSEMBLE ITEMS AS SHOWN

NEXT ASSEMBLY
D4-12 SERIES
HD SERIES
HDS SERIES
HDSO SERIES
PL-12000DP

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE, DERIVED FROM 5215129	01/29/2019	TM	01039
B	UPDATED TITLE TO REFLECT WHERE USED, UPDATED BOM REVISIONS AND NEXT ASSEMBLIES	12/20/2019	TM	01120



ISOMETRIC VIEW
FOR REFERENCE ONLY
DO NOT SCALE

WHERE USED
HD-9 SERIES
HD-75BXT
HD-7500BL SERIES
PL-12000DP SERIES

NOTE: UNLESS OTHERWISE SPECIFIED.

1. REFER TO MODEL FOR ADDITIONAL INFORMATION
2. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
3. ASSEMBLE ITEMS AS SHOWN

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5601303	HD-7500/9 CYLINDER FLANGE ARM WELDMENT	1	B
2	5715031	HD-7500/9/973 CYLINDER CABLE BLOCK ARM SLIDE	2	B
3	5530244	FHPS M6 x 1.0 x 20mm	4	-
4	5535357	NUT M6 x 1.0 NL	4	-
5	5545005	WASHER, M6 x 12mm FLAT	4	-

DO NOT SCALE DRAWING

DIMENSIONS ARE IN MM



NAME	DATE
DRAWN TM	01/28/2019
CHECKED OR	04/20/2020

THIRD ANGLE PROJECTION



PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.

NAME	DATE
DRAWN TM	01/28/2019
CHECKED OR	04/20/2020

TITLE: HD-7500/9 CYLINDER FLANGE ARM ASSEMBLY

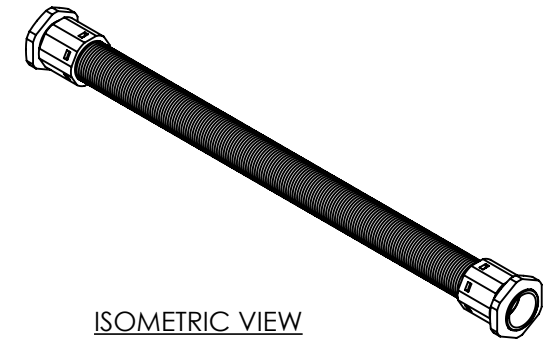
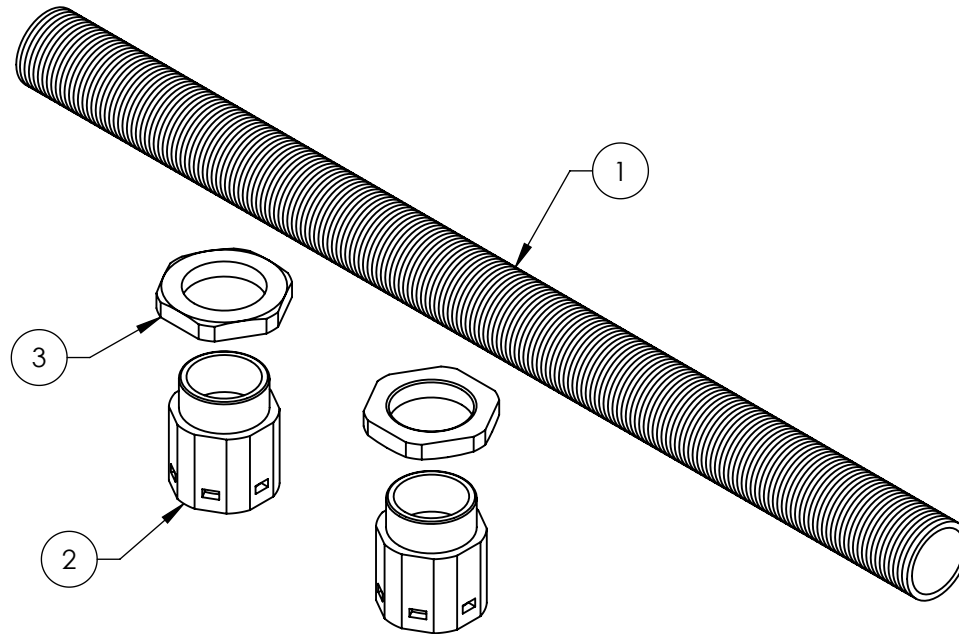
SIZE	DWG. NO.	REV
A	5215820	B

SCALE: 1:2

SHEET 1 OF 1

NEXT ASSEMBLY
5215190
5215192
5215512
5215525
5216058
5216185
5216188

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE, DERIVED FROM 5570050, 5570052, 5570239	05/05/2022	TM	01414 PRE A



ISOMETRIC VIEW
FOR REFERENCE ONLY
DO NOT SCALE

WHERE USED
D4-12 SERIES
HD-14T
HD-7500 SERIES
HD-7W
HD-7P
HD-9 SERIES
HD-973 SERIES
HDS-14 SERIES
HDSO-14 SERIES
HDS-18/27/40 SERIES

NOTE: UNLESS OTHERWISE SPECIFIED.

- SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
- SHOWN IN REPRESENTATIONAL FORM ONLY
(*)LENGTH FOR REFERENCE ONLY

NEXT ASSEMBLY		
5250058	5250175	5250289
5250059	5250184	5250290
5250079	5250185	5250294
5250081	5250187	5250295
5250082	5250188	5250336
5250143	5250189	5250337
5250144	5250191	5250338
5250164	5250193	5250349
5250167	5250194	5250364
5250168	5250195	
5250169	5250278	
5250172	5250286	

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5570053	PE FLEX TUBE Ø34.5xØ29	2100mm*	-
2	5555555	WQG1-M36/AD34.5 CONNECTOR	2	-
3	5535050	PLASTIC NUT M36 x 2	2	-

DO NOT SCALE DRAWING

DIMENSIONS ARE IN MM



NAME	DATE
DRAWN TM	05/05/2022
CHECKED OR	05/10/2022

THIRD ANGLE PROJECTION

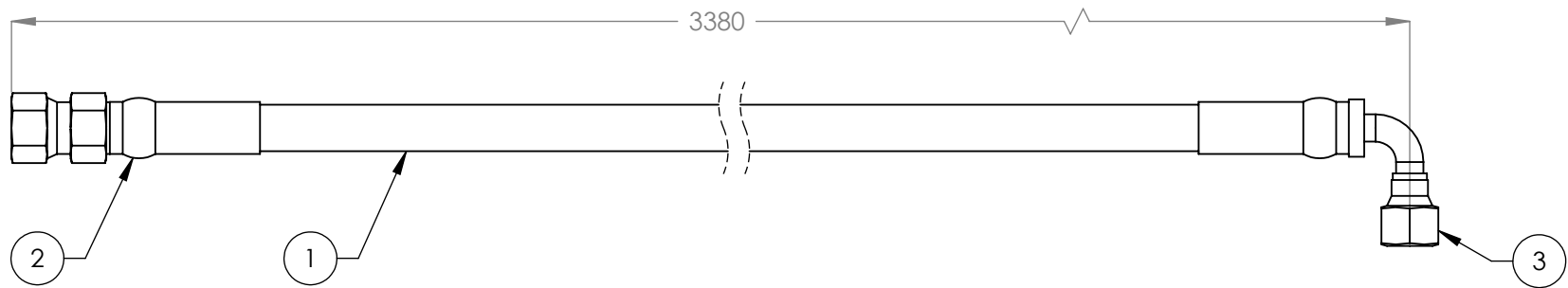


PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS
THE SOLE PROPERTY OF BENDPAK INC. ANY
REPRODUCTION IN PART OR AS A WHOLE WITHOUT
THE WRITTEN PERMISSION OF BENDPAK INC. IS
PROHIBITED.

BP BendPak. 1645 LEMONWOOD DR. SANTA PAULA, CA 93060

TITLE:		FLEX TUBE KIT, UP TO 2000mm	
SIZE	DWG. NO.		REV
A	5216139		A
SCALE: 1:3			SHEET 1 OF 1

REVISION				
REV.	DESCRIPTION	DATE	EDITED BY	ECO#
E	UPDATED NEXT ASSEMBLY, NEXT ASSEMBLIES NOW IN NAME	12/11/2008	AC	00256
E-001	UPDATED NEXT ASSEMBLY	01/12/2009	AC	00174
E-002	UPDATED NEXT ASSEMBLY	07/27/2009	AC	00249
E-003	UPDATED NEXT ASSEMBLY	02/24/2010	AC	00333
F	UPDATED TITLE TO REFLECT WHERE USED, UPDATED NEXT ASSEMBLY	01/20/2011	TM	00439
F-001	UPDATED NEXT ASSEMBLY	06/06/2011	TM	00464
F-002	UPDATED NEXT ASSEMBLIES	11/20/2012	TM	00562
F-003	UPDATED NEXT ASSEMBLIES	05/20/2013	TM	00593
G	REPLACED 5570110 WITH 5570129	01/09/2015	MR	00675
G-001	UPDATED NEXT ASSEMBLY	08/21/2018	TM	00972



WHERE USED
HD-7500BL
HD-9
HD-9XL
HD-9ST
HD-9AE
HD-973P
HD-973P-G
GP-9F
D4-9
D4-12
D4-12A

NOTE: UNLESS OTHERWISE SPECIFIED.

- FOR ITEM 1 SPECIFICATIONS REFER TO PART SPECIFICATION FORM
- (*)ITEM 1 QTY FOR REFERENCE ONLY

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	REV
1	5570129	Ø6.4 ID HYDRAULIC HOSE	3314mm*	A
2	5550325	FTG NPL Ø1/4 CRIMP x -04 JIC	1	-
3	5550345	FTG ELB Ø1/4 CRIMP x -04 JIC	1	-

NEXT ASSEMBLY
5250081
5250167
5250169
5250185
5250188
5250193
5250274
5250294
5250295
5250319
5250336

DO NOT SCALE DRAWING		NAME	DATE	 BendPak. 1645 LEMONWOOD DR. SANTA PAULA, CA 93060
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±1.0 0.00 = ±0.25 0.000 = ±0.13		DRAWN	AC 12/17/2007	
		CHECKED	CA 09/11/2018	
SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED		THIRD ANGLE PROJECTION		TITLE: HYDRAULIC HOSE ASSEMBLY Ø6.4 x 3380mm
				SIZE DWG. NO. REV
		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.		A 5570022 G
		SCALE: 1:2		SHEET 1 OF 1

PART SPECIFICATION FORM

ACP

BENDPAK Number:	5570129
MRP Description:	1/4" HYDRAULIC HOSE 31 CL-0400X
Date:	05/24/2018
ECO :	00950

1. Engineering Specification

Application:

1/4" HYDRAULIC HOSE

Detailed Description:

ONE or TWO BRAID STEEL WIRE HYDRAULIC HOSE

SIZE: 1/4" / 6mm I.D. MIN
0.53" / 13.4mm O.D. MAX

SPECS: 5700PSI OR 393 BAR WORKING PRESSURE MINIMUM
17100PSI OR 1179 BAR MINIMUM BURST PRESSURE MINIMUM
3" / 80mm MIN BEND RADIUS

COLOR: BLACK

ADDITIONAL CONTACT INFORMATION:

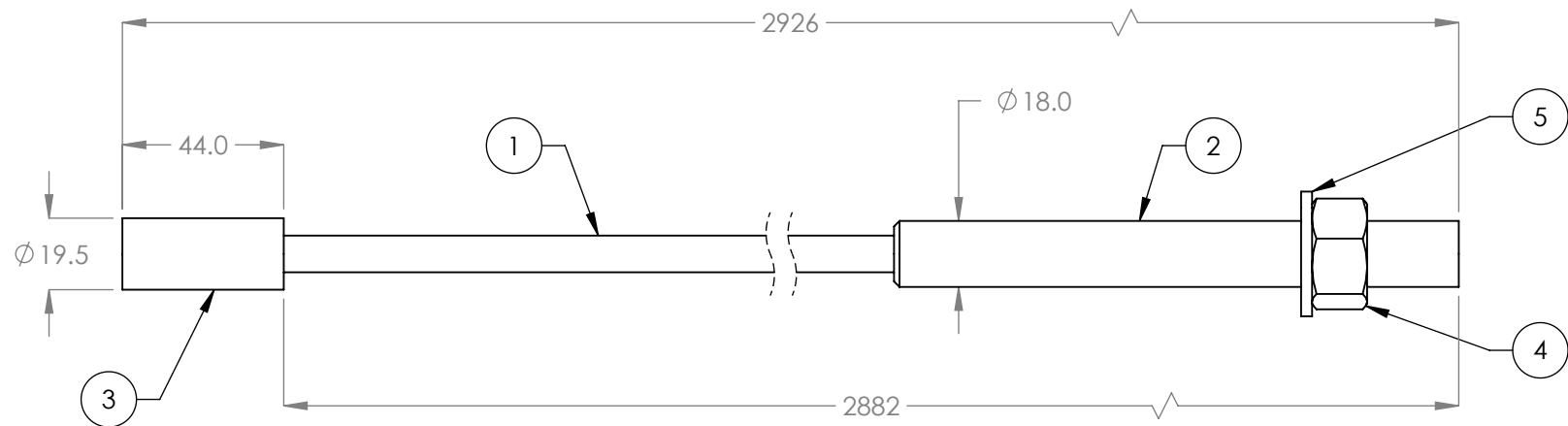
Xin Yurong
Shandong Ningjin High Energy Hose Co., Ltd.
Tel: +86 534-5421821
No. 7, Taishan Rd., Industrial Park, Ningjin County, Shandong, China



2. Vendor Information (Or for Reference)

Approved Vendor	Vendor Part #	Contact #	AUTHORIZED COMPONENT PROVIDER
1) Ningjin Hydraulic Hose Co.	5570129	+86 534-5421821	X
2)			
OR BENDPAK ENGINEERING APPROVED EQUIVALENT			

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
F	UPDATED TITLE TO REFLECT WHERE USED, UPDATED NEXT ASSEMBLY	05/09/2013	TM	00593
G	UPDATED BOM REVISION	12/22/2017	TM	00909
H	ADDED 5535358 AND 5545342	07/13/2020	TM	01174



ITEM NO.	PART NUMBER	DESCRIPTION	QTY	REV
1	5595011	CABLE, LIFTING Ø10mm	2866mm*	-
2	5746022	Ø10 THREADED CABLE CONNECTOR	1	D
3	5746021	Ø10 CABLE END CONNECTOR	1	E
4	5535358	NUT M18 x 2.5 NL	1	-
5	5545342	WASHER M18 FLAT	1	-

WHERE USED
HD-9ST

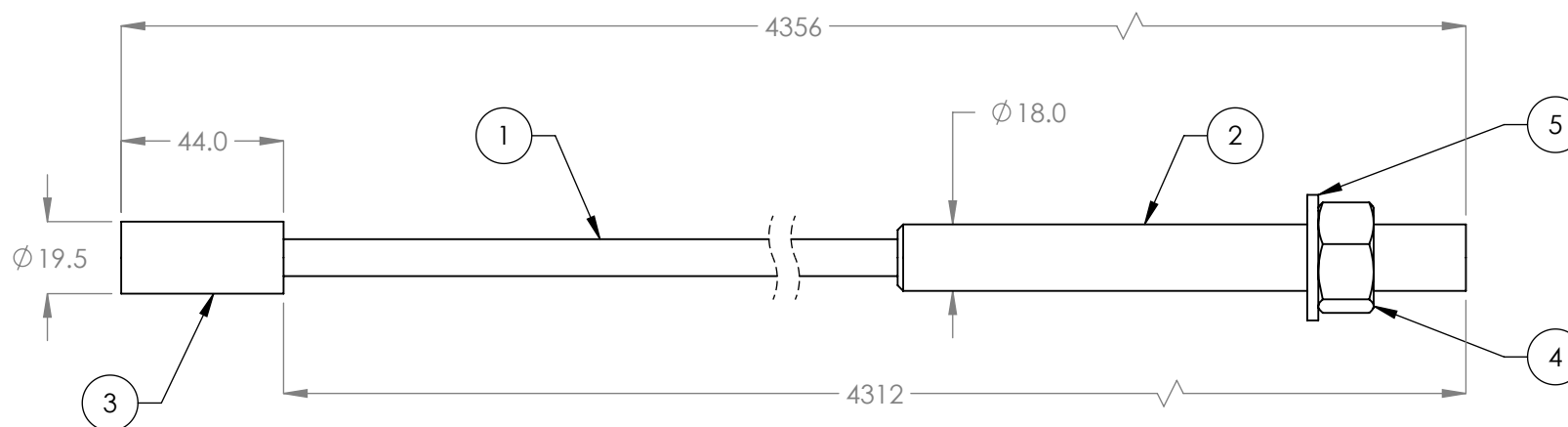
NOTE: UNLESS OTHERWISE SPECIFIED.

- FOR ITEM 1 SPECIFICATIONS REFER TO PART SPECIFICATION FORM
- LENGTH SHOWN IS AFTER SWAGING
- ITEM 1 QTY FOR REFERENCE ONLY
- THREAD 5535358 WITH 5545342 ONTO CABLES FOR SHIPMENT

NEXT ASSEMBLY
5250188

DO NOT SCALE DRAWING		NAME	DATE	 BendPak. 1645 LEMONWOOD DR. SANTA PAULA, CA 93060		
DRAWN		AC	06/03/2008			
CHECKED						
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±0.5 SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED	THIRD ANGLE PROJECTION			TITLE:		
	 PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.			HD-9ST CABLE ASSEMBLY Ø10 x 2926mm ST		
				SIZE	DWG. NO.	REV
				A	5595900	H
SCALE: 1:2						SHEET 1 OF 1

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
F	UPDATED TITLE TO REFLECT WHERE USED, UPDATED NEXT ASSEMBLY	05/09/2013	TM	00593
G	UPDATED BOM REVISION	12/22/2017	TM	00909
H	ADDED 5535358 AND 5545342	07/13/2020	TM	01174



ITEM NO.	PART NUMBER	DESCRIPTION	QTY	REV
1	5595011	CABLE, LIFTING Ø10mm	4296mm*	-
2	5746022	Ø10 THREADED CABLE CONNECTOR	1	D
3	5746021	Ø10 CABLE END CONNECTOR	1	E
4	5535358	NUT M18 x 2.5 NL	1	-
5	5545342	WASHER M18 FLAT	1	-

WHERE USED
HD-9ST

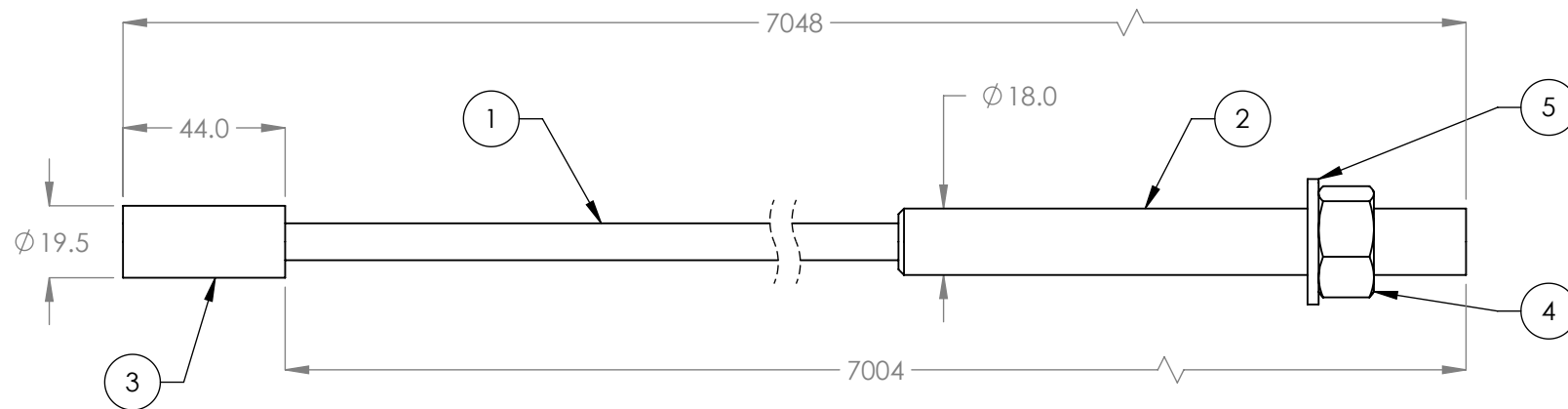
NOTE: UNLESS OTHERWISE SPECIFIED.

- FOR ITEM 1 SPECIFICATIONS REFER TO PART SPECIFICATION FORM
- LENGTH SHOWN IS AFTER SWAGING
- ITEM 1 QTY FOR REFERENCE ONLY
- THREAD 5535358 WITH 5545342 ONTO CABLES FOR SHIPMENT

NEXT ASSEMBLY
5250188

DO NOT SCALE DRAWING		NAME		DATE		 BendPak	
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±0.5 SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED		DRAWN		AC		06/03/2008	
		CHECKED					
		THIRD ANGLE PROJECTION				TITLE:	
				HD-9ST CABLE ASSEMBLY			
				Ø10 x 4356mm ST			
				SIZE DWG. NO.		REV	
		A		5595905		H	
				SCALE: 1:2		SHEET 1 OF 1	

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
F	UPDATED TITLE TO REFLECT WHERE USED, UPDATED NEXT ASSEMBLY	05/09/2013	TM	00593
G	UPDATED BOM REVISION	12/22/2017	TM	00909
H	ADDED 5535358 AND 5545342	07/13/2020	TM	01174



ITEM NO.	PART NUMBER	DESCRIPTION	QTY	REV
1	5595011	CABLE, LIFTING Ø10mm	6988mm*	-
2	5746022	Ø10 THREADED CABLE CONNECTOR	1	D
3	5746021	Ø10 CABLE END CONNECTOR	1	E
4	5535358	NUT M18 x 2.5 NL	1	-
5	5545342	WASHER M18 FLAT	1	-

WHERE USED
HD-9ST

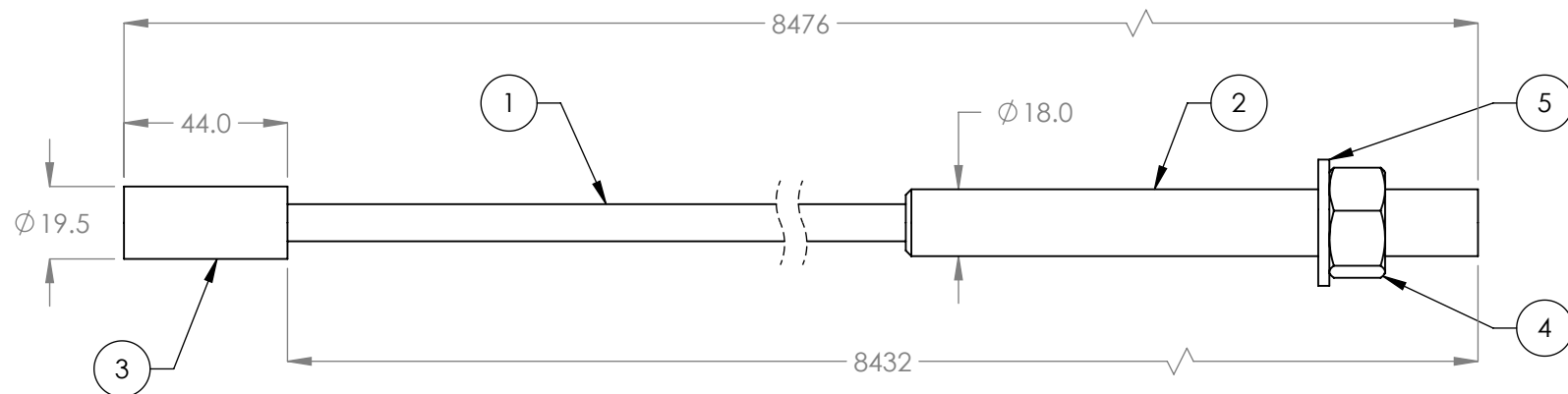
NOTE: UNLESS OTHERWISE SPECIFIED.

- FOR ITEM 1 SPECIFICATIONS REFER TO PART SPECIFICATION FORM
- LENGTH SHOWN IS AFTER SWAGING
- ITEM 1 QTY FOR REFERENCE ONLY
- THREAD 5535358 WITH 5545342 ONTO CABLES FOR SHIPMENT

NEXT ASSEMBLY
5250188

DO NOT SCALE DRAWING		NAME	DATE	1645 LEMONWOOD DR. SANTA PAULA, CA 93060
DRAWN		AC	06/03/2008	
CHECKED				
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±0.5 SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED		THIRD ANGLE PROJECTION		TITLE: HD-9ST CABLE ASSEMBLY Ø10 x 7048mm ST
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.		SIZE DWG. NO. A 5595910		REV H
SCALE: 1:2				SHEET 1 OF 1

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
F	UPDATED TITLE TO REFLECT WHERE USED, UPDATED NEXT ASSEMBLY	05/09/2013	TM	00593
G	UPDATED BOM REVISION	12/22/2017	TM	00909
H	ADDED 5535358 AND 5545342	07/13/2020	TM	01174



ITEM NO.	PART NUMBER	DESCRIPTION	QTY	REV
1	5595011	CABLE, LIFTING Ø10mm	8416mm*	-
2	5746022	Ø10 THREADED CABLE CONNECTOR	1	D
3	5746021	Ø10 CABLE END CONNECTOR	1	E
4	5535358	NUT M18 x 2.5 NL	1	-
5	5545342	WASHER M18 FLAT	1	-

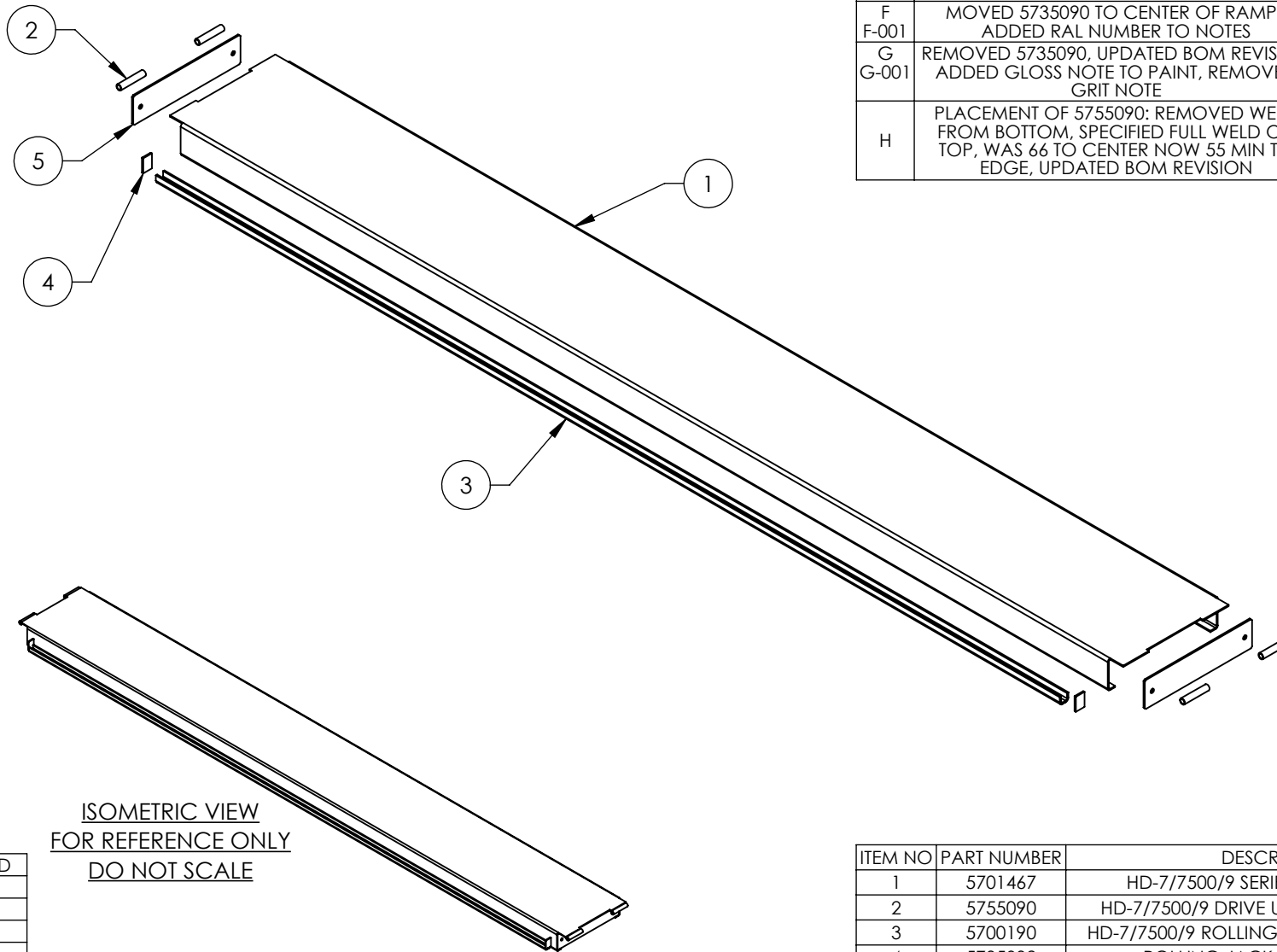
WHERE USED
HD-9ST

NOTE: UNLESS OTHERWISE SPECIFIED.

- FOR ITEM 1 SPECIFICATIONS REFER TO PART SPECIFICATION FORM
- LENGTH SHOWN IS AFTER SWAGING
- ITEM 1 QTY FOR REFERENCE ONLY
- THREAD 5535358 WITH 5545342 ONTO CABLES FOR SHIPMENT

NEXT ASSEMBLY
5250188

DO NOT SCALE DRAWING		NAME	DATE	1645 LEMONWOOD DR. SANTA PAULA, CA 93060
DRAWN		AC	06/03/2008	
CHECKED				
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±0.5 SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED		THIRD ANGLE PROJECTION 		TITLE: HD-9ST CABLE ASSEMBLY Ø10 x 8476mm ST
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.		SIZE DWG. NO. A 5595915		REV H
SCALE: 1:2				SHEET 1 OF 1



ISOMETRIC VIEW
FOR REFERENCE ONLY
DO NOT SCALE

WHERE USED
HD-9
HD-9ST
HD-9SW
HD-9SW-E
HD-7500BL
PL-12000DPS

NOTE: UNLESS OTHERWISE SPECIFIED.

- REFER TO MODEL FOR ADDITIONAL INFORMATION
- BREAK AND DEBURR ALL SHARP EDGES 0.3mm
- REMOVE ALL WELD SPLATTER
- DIMENSIONS SHOWN ARE AFTER PAINTING
- PAINT GRAY (RAL-7024) 20% GLOSS

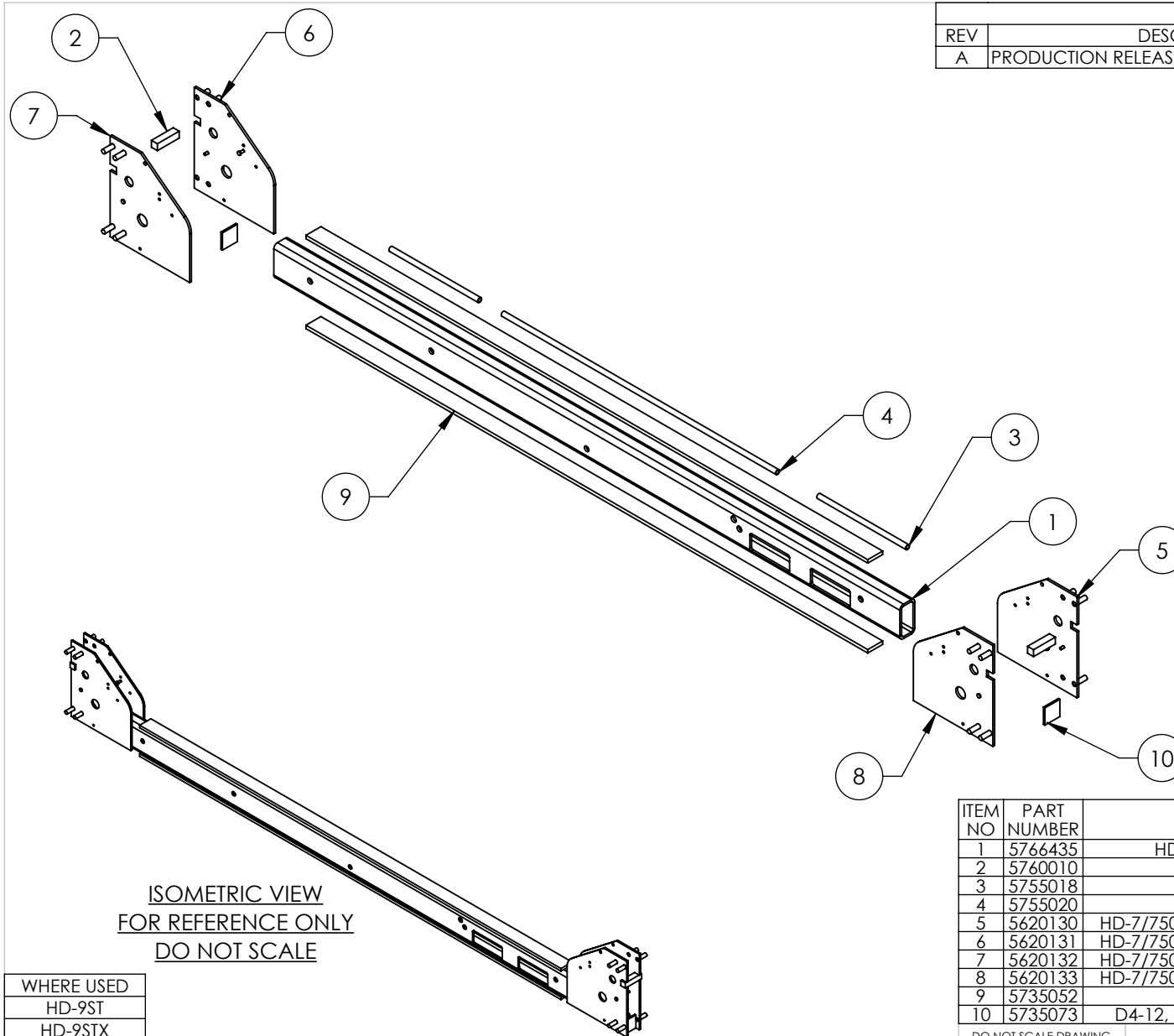
NEXT ASSEMBLY
5245078
5245080
5245255
5245383
5245395
5245396

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
F F-001	MOVED 5735090 TO CENTER OF RAMP ADDED RAL NUMBER TO NOTES	01/08/2015 01/05/2017	MR TS	00675 00798
G G-001	REMOVED 5735090, UPDATED BOM REVISION ADDED GLOSS NOTE TO PAINT, REMOVED GRIT NOTE	07/19/2018 02/04/2020	TM CA	00975 01120
H	PLACEMENT OF 5755090: REMOVED WELD FROM BOTTOM, SPECIFIED FULL WELD ON TOP, WAS 66 TO CENTER NOW 55 MIN TO EDGE, UPDATED BOM REVISION	12/10/2021	TM	01367

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5701467	HD-7/7500/9 SERIES OFF SIDE RAMP	1	D
2	5755090	HD-7/7500/9 DRIVE UP RAMP HINGE TUBE	4	C
3	5700190	HD-7/7500/9 ROLLING BRIDGE BEAM, SHORT	1	A
4	5735032	ROLLING JACK RAIL CLOSEOUT	2	C
5	5736090	HD-7/7500/9 RAMP END PLATE	2	D

DO NOT SCALE DRAWING		NAME	DATE	 1645 LEMONWOOD DR. SANTA PAULA, CA 93060
DRAWN		AC	11/05/2008	
CHECKED		OR	12/21/2021	
THIRD ANGLE PROJECTION				TITLE: HD-9/7500BL, PL-12000DPS OFF SIDE RAMP WELDMENT
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±0.5		 SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED		SIZE DWG. NO. REV
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.		A 5600203 H		SCALE: 1:20 SHEET 1 OF 3

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE, DERIVED FROM 5600153	04/28/2022	TM	01414



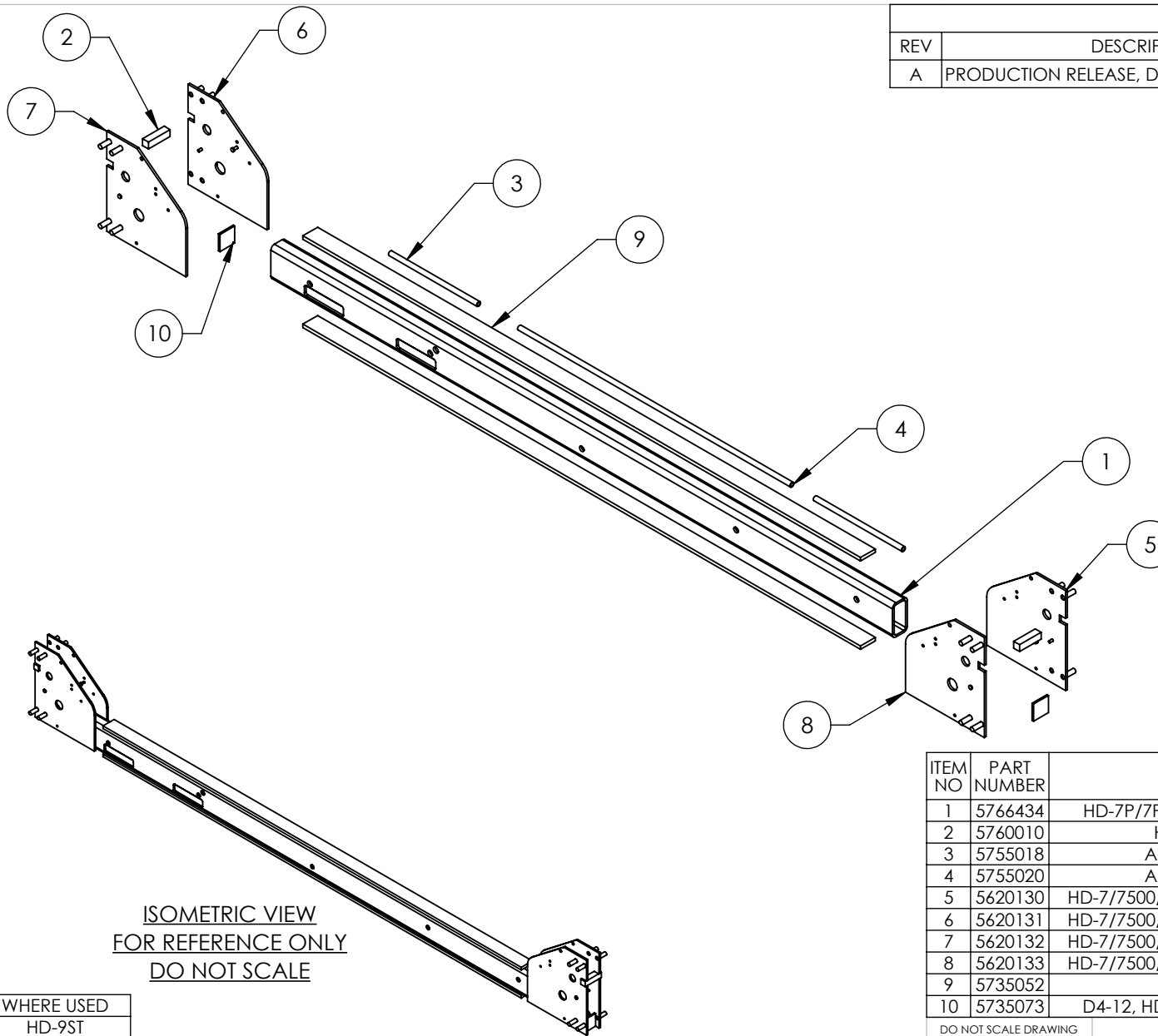
WHERE USED
HD-9ST
HD-9STX

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5766435	HD-9ST/9STX LARGE WINDOW CROSSTUBE	1	A
2	5760010	HD-7/9 CROSSTUBE SAFETY BLOCK	2	B
3	5755018	AIR LINE TROUGH Ø13.5 x Ø9.5 x 297	2	C
4	5755020	AIR LINE TROUGH Ø13.5 x Ø9.5 x 918	1	C
5	5620130	HD-7/7500/9 CROSSTUBE END PLATE SUBWELDMENT #1	1	M
6	5620131	HD-7/7500/9 CROSSTUBE END PLATE SUBWELDMENT #2	1	M
7	5620132	HD-7/7500/9 CROSSTUBE END PLATE SUBWELDMENT #3	1	M
8	5620133	HD-7/7500/9 CROSSTUBE END PLATE SUBWELDMENT #4	1	M
9	5735052	HD-7P/9ST CROSS TUBE STRAP	2	D
10	5735073	D4-12, HD-7/9, HDS/HDSO-14 CARRIAGE TIE BLOCK	2	C

DO NOT SCALE DRAWING	NAME	DATE	 1645 LEMONWOOD DR. SANTA PAULA, CA 93060
	DRAWN	TM	
	CHECKED		
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±0.5 SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED	THIRD ANGLE PROJECTION		TITLE: HD-9ST CROSSTUBE WELDMENT, LARGE WINDOW SIZE DWG. NO. REV A 5601807 A
NEXT ASSEMBLY 5216150			SCALE: 1:15 SHEET 1 OF 2

NOTE: UNLESS OTHERWISE SPECIFIED.

1. REFER TO MODEL FOR ADDITIONAL INFORMATION
2. BREAK AND DEBURR ALL SHARP EDGES 0.3mm
3. REMOVE ALL WELD SPLATTER
4. DIMENSIONS SHOWN ARE AFTER PAINTING
5. PAINT GRAY (RAL-7024) 20% GLOSS



ISOMETRIC VIEW
FOR REFERENCE ONLY
DO NOT SCALE

WHERE USED
HD-9ST
HD-9STX

NOTE: UNLESS OTHERWISE SPECIFIED.

1. REFER TO MODEL FOR ADDITIONAL INFORMATION
2. BREAK AND DEBURR ALL SHARP EDGES 0.3mm
3. REMOVE ALL WELD SPLATTER
4. DIMENSIONS SHOWN ARE AFTER PAINTING
5. PAINT GRAY (RAL-7024) 20% GLOSS

NEXT ASSEMBLY
5216149

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE, DERIVED FROM 5600152	04/28/2022	TM	01414

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5766434	HD-7P/7PXN/9ST/9STX SMALL WINDOW CROSSTUBE	1	A
2	5760010	HD-7/9 CROSSTUBE SAFETY BLOCK	2	B
3	5755018	AIR LINE TROUGH Ø13.5 x Ø9.5 x 297	2	C
4	5755020	AIR LINE TROUGH Ø13.5 x Ø9.5 x 918	1	C
5	5620130	HD-7/7500/9 CROSSTUBE END PLATE SUBWELDMENT #1	1	M
6	5620131	HD-7/7500/9 CROSSTUBE END PLATE SUBWELDMENT #2	1	M
7	5620132	HD-7/7500/9 CROSSTUBE END PLATE SUBWELDMENT #3	1	M
8	5620133	HD-7/7500/9 CROSSTUBE END PLATE SUBWELDMENT #4	1	M
9	5735052	HD-7P/9ST CROSS TUBE STRAP	2	D
10	5735073	D4-12, HD-7/9, HDS/HDSO-14 CARRIAGE TIE BLOCK	2	C

DO NOT SCALE DRAWING

DIMENSIONS ARE IN MM
TOLERANCES:
0. = ±1.5
0.0 = ±0.5

SURFACE FINISH 1.6 ISO Ra µm
FOR MACHINED SURFACES
UNLESS OTHERWISE SPECIFIED

NAME DATE
DRAWN TM 04/28/2022

CHECKED

THIRD ANGLE PROJECTION



PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS
THE SOLE PROPERTY OF BENDPAK INC. ANY
REPRODUCTION IN PART OR AS A WHOLE WITHOUT
THE WRITTEN PERMISSION OF BENDPAK INC. IS
PROHIBITED.

BendPak.
1645 LEMONWOOD DR.
SANTA PAULA, CA 93060

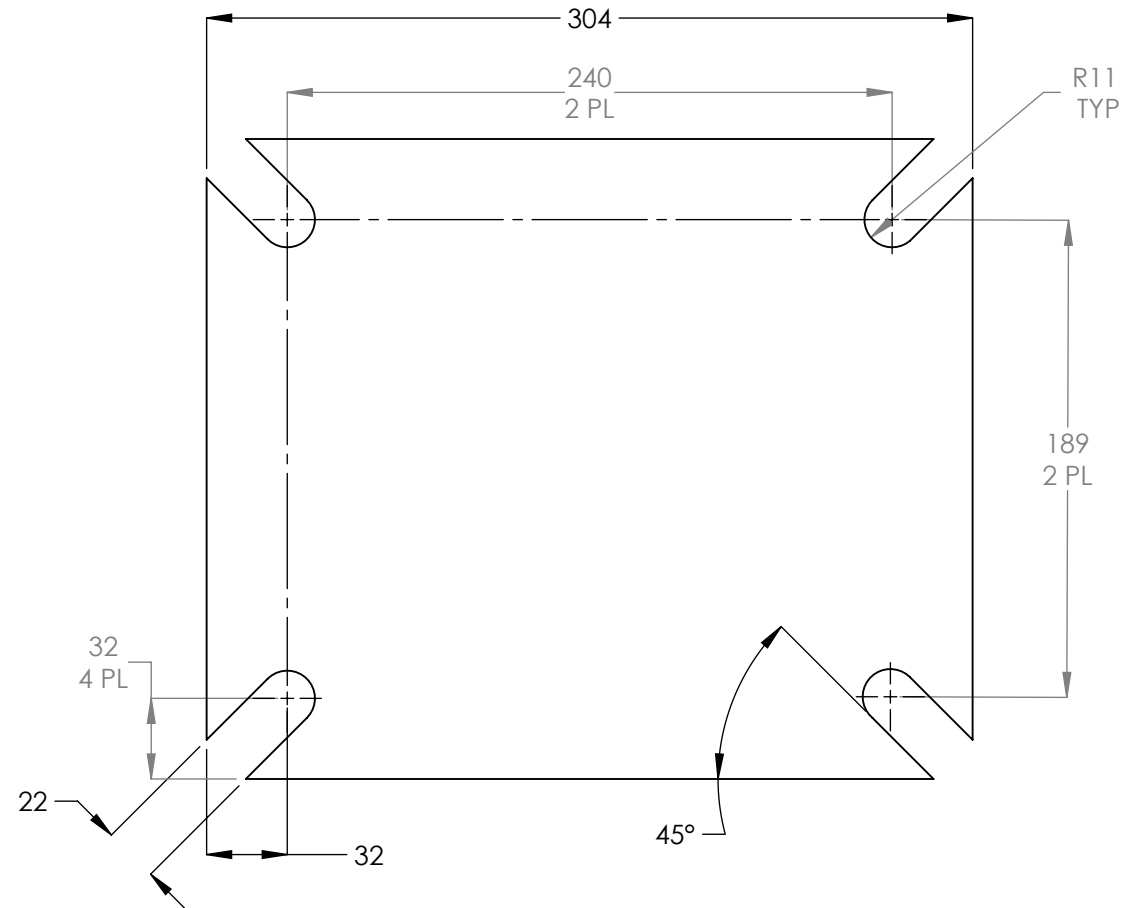
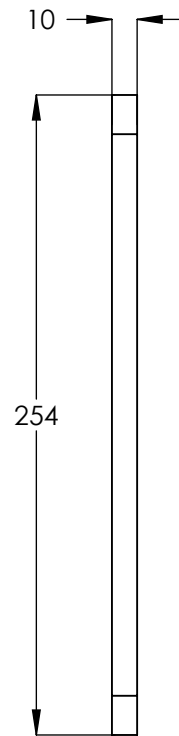
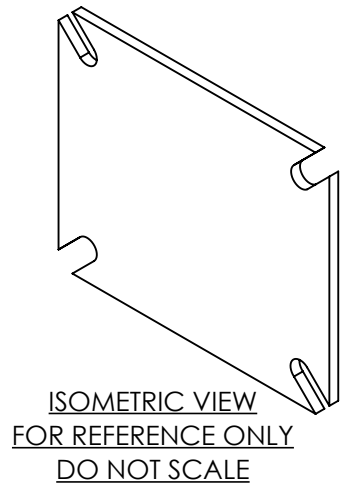
TITLE: HD-9ST CROSSTUBE
WELDMENT, SMALL WINDOW

SIZE DWG. NO. REV
A 5601808 **A**

SCALE: 1:15

SHEET 1 OF 2

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE, DERIVED FROM 5731632	01/20/2017	TS	00798
A-001	UPDATED NEXT ASSEMBLIES	04/20/2018	CA	00941



WHERE USED
HD-7 SERIES
HD-9 SERIES
HD-14T
HDS-14 SERIES
D4-12 SERIES
PL-12000DP

NOTE: UNLESS OTHERWISE SPECIFIED.

1. REFER TO MODEL FOR ADDITIONAL INFORMATION
2. BREAK AND DEBURR ALL SHARP EDGES 0.3mm
3. **MATERIAL:** HR ASTM A36 OR Q235 GB/T 700

NEXT ASSEMBLY		
5601126	5601158	5601865
5601127	5601159	5601866
5601133	5601410	5601867
5601134	5601739	5620605
5601135	5601740	5620606
5601136	5601780	5620669
5601137	5601859	5620670
5601138	5601860	5601779
5601139	5601863	
5601140	5601864	

DO NOT SCALE DRAWING		NAME	DATE	1645 LEMONWOOD DR. SANTA PAULA, CA 93060
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±0.5		DRAWN	TS	
SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED		CHECKED	CA	
THIRD ANGLE PROJECTION				TITLE:
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.		4 POST BASE PLATE		REV
SCALE: 1:3		SIZE	DWG. NO.	REV
		A	5731045	A
		SHEET 1 OF 1		

PART SPECIFICATION FORM (STANDARD)

BENDPAK Number:	5900123
MRP Description:	HD-9 INSTALLATION MANUAL
Date:	03/30/2020
ECO :	---

1. Engineering Specification

Application:

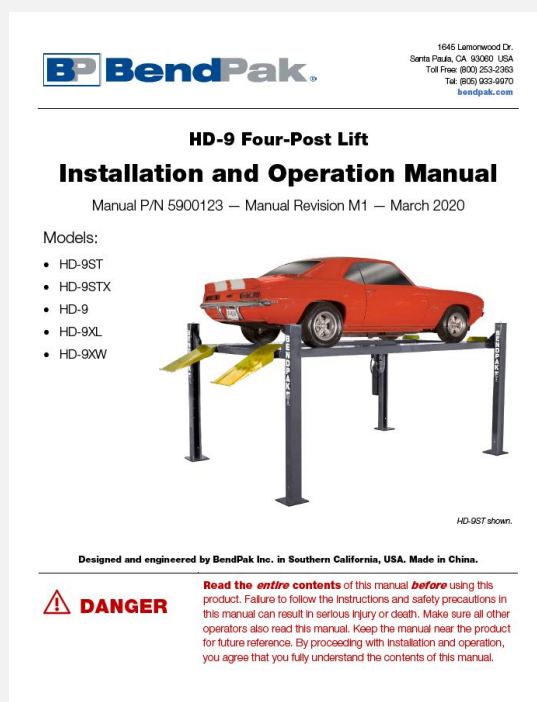
INSTALLATION MANUAL

Detailed Description:

Print Settings

Unless otherwise specified, use these settings for printing BendPak manuals:

Size:	A4 (210 to 297 mm), 8.5 by 11 inches (216 to 279 mm), or between
Color:	Black and White
Binding:	Saddle Stitched
Paper:	100 to 120 gsm (27 to 32 pound), uncoated



2. Vendor Information (Or for Reference)

Approved Vendor	Vendor Part #	Contact #	Preferred Vendor
1)			
OR BENDPAK ENGINEERING APPROVED EQUIVALENT			

4 Post Lifts Product Decal Positioning



Total of 6

PN 5905311

BPK Post Branding Decal-Large.pdf:

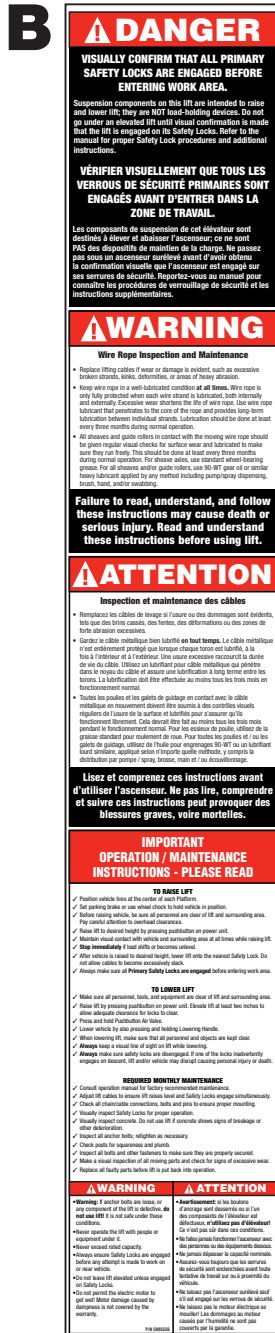
Size: 4.25"W x 38"H

Material: 4 Mil Clear Adhesive PET

Finish: Matte Overlamine (No gloss)

Print Process: Silk Screen, 85 line-screen
(Yellow color in file represents what should be clear PET material and SHOULD NOT print as Yellow ink. White area in file represents Opaque White ink.)

Lamination: Clear laminate non-glare medium matte over-lamine (No gloss) for abrasion, chemical and ultra violet protection.



PN 5905556

4-Post Safety-Operation Decal FRE-ENG.pdf:

Size: 4"W x 24"H

Material: 4 Mil. Permanent White Adhesive Vinyl

Ink: U.V. protected CMYK 2/C Process

Finish: Matte Overlamine (No gloss)

Print Process: Offset Lithography - 200 line-screen or 300 p.p.i. for digital

Lamination: Clear laminate non-glare medium matte over-lamine (No gloss) for abrasion, chemical and ultra violet protection.



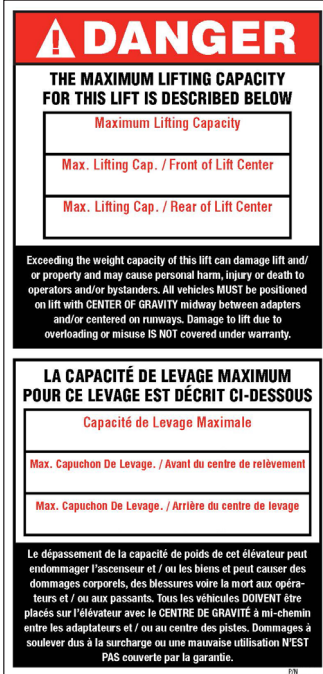
PN 5905103

ALI_4_Post_labels.pdf:
(Order Labels from ALI)

IMPORTANT: Please use materials as instructed

4 Post Lifts Product Decal Positioning

***D**



P/N 5905401 - Max Cap. Danger 7k
 P/N 5905695 - Max. Cap. Danger 7500
 P/N 5905402 - Max Cap. Danger 9k
 P/N 5905557 - Max. Cap. Danger 14K
 P/N 5905406 - Max Cap. Danger 18k
 P/N 5905407 - Max. Cap. Danger 27K
 P/N 5905408 - Max. Cap. Danger 35K
 P/N 5905068 - Max. Cap. Danger 37K
 P/N 5905409 - Max. Cap. Danger 40K

***Max. Cap. Danger ENG-FRE.pdf:**

Size: 4"W x 8.5"H

Material: 4 Mil. Permanent White Adhesive Vinyl

Ink: U.V. protected CMYK 2/C Process

Finish: Matte Overlamine (No gloss)

Print Process: Offset Lithography - 200 line-screen or 300 p.p.i. for digital

Lamination: Clear laminate non-glare medium matte over-lamine (No gloss) for abrasion, chemical and ultra violet protection.

***E**



***NRTL_Lifting_Cap_ENG-FRE_.pdf:**

Size: 4.5"W x 3.25"H

Material: 4 Mil. Permanent White Adhesive Vinyl

Ink: U.V. protected CMYK 2/C Process

Finish: Matte Overlamine (No gloss)

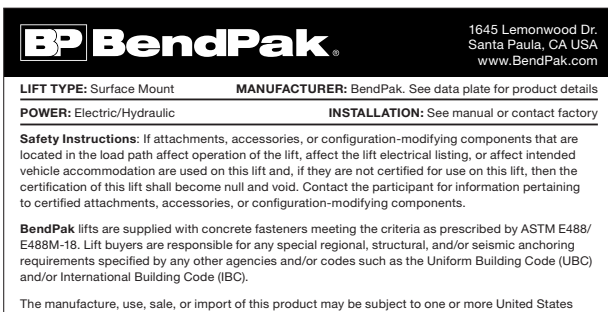
Print Process: Offset Lithography - 200 line-screen or 300 p.p.i. for digital

Lamination: Clear laminate non-glare medium matte over-lamine (No gloss) for abrasion, chemical and ultra violet protection.

***DEPENDS ON LIFT
MODEL AND CAPACITY**

P/N 5905645 - NRTL_Lifting_Cap_Label_7K
 P/N 5905700 - NRTL_Lifting_Cap_Label_7500
 P/N 5905650 - NRTL_Lifting_Cap_Label_9k
 P/N 5905665 - NRTL_Lifting_Cap_Label_14k
 P/N 5905675 - NRTL_Lifting_Cap_Label_18k
 P/N 5905680 - NRTL_Lifting_Cap_Label_27k
 P/N 5905685 - NRTL_Lifting_Cap_Label_35K
 P/N 5905067 - NRTL_Lifting_Cap_Label_37K
 P/N 5905690 - NRTL_Lifting_Cap_Label_40K

F



Product_Data_Label_5905940-New.pdf: PN 5905940

Size: 4.5"W x 2.3"H

Material: 4 Mil. Permanent White Adhesive Vinyl

Ink: U.V. protected CMYK 2/C Process

Finish: Matte Overlamine (No gloss)

Print Process: Offset Lithography - 200 line-screen or 300 p.p.i. for digital

Lamination: Clear laminate non-glare medium matte over-lamine (No gloss) for abrasion, chemical and ultra violet protection.

G



ALI_Notice_Label.jpg

PN 5905377

Size: 3"W x 1.75"H

(Order Label from ALI)

IMPORTANT: Please use materials as instructed

4 Post Lifts Product Decal Positioning

H



Slipper_When_Wet_Label-5905138.pdf: PN 5905138

Size: 4.5"W x 2.5"H

Material: 4 Mil. Permanent White Adhesive Vinyl

Ink: U.V. protected CMYK 2/C Process

Finish: Matte Overlamine (No gloss)

Print Process: Offset Lithography - 200 line-screen or

300 p.p.i. for digital

Lamination: Clear laminate non-glare medium matte over-laminate (No gloss) for abrasion, chemical and ultra violet protection.

I



ALI Gold Label - MET C-US PN 5905654

****FOR ALI APPROVED LIFTS ONLY**

J

BP BendPak		Santa Paula, CA USA www.bendpak.com	
MODEL NUMBER			
DESCRIPTION			
LIFT CAPACITY		DATE CODE	
ROLLING JACK MAX CAP.		MAX PSI / BAR	
VOLTAGE		SERIAL NUMBER	
☐ 110-240V, 50-60 Hz, 1 Ph ☐ 208-240V, 50-60 Hz, 1 Ph ☐ 380-415V, 50-60 Hz, 3 Ph ☐ 208-440V, 50-60 Hz, 3 Ph		UPC	
DANGER! Disconnect Power Before Servicing WARRANTY VOID IF DATA PLATE IS REMOVED PN 5905953			

PN 5905953

2017_Serial_Tag-D.jpg:

Size: 3"W x 3"H

Material: 2 Mil. Matte Silver Polyester (Flex-PSE)

Print using thermal transfer printer with resin ribbon

Ink: 1 Color-Black

CE APPROVED LIFTS ONLY

K

BP BendPak		Santa Paula, CA USA www.bendpak.com	
MODEL NUMBER			
DESCRIPTION			
LIFT CAPACITY		DATE CODE	
ROLLING JACK MAX CAP.		MAX PSI / BAR	
VOLTAGE		SERIAL NUMBER	
☐ 110-240V, 50-60 Hz, 1 Ph ☐ 208-240V, 50-60 Hz, 1 Ph ☐ 380-415V, 50-60 Hz, 3 Ph ☐ 208-440V, 50-60 Hz, 3 Ph		UPC	
DANGER! Disconnect Power Before Servicing WARRANTY VOID IF DATA PLATE IS REMOVED PN 5905952			

PN 5905952

2017_Serial_Tag-C.jpg:

Size: 3"W x 3"H

Material: 2 Mil. Matte Silver Polyester (Flex-PSE)

Print using thermal transfer printer with resin ribbon

Ink: 1 Color-Black

NON-CE APPROVED LIFTS ONLY

IMPORTANT: Please use materials as instructed

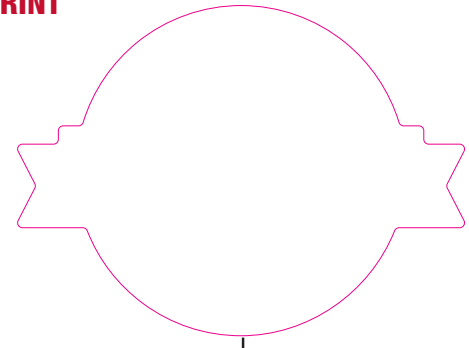
4 Post Lifts Product Decal Positioning

L



GRAY DOES NOT PRINT

PN 5906044



DIE-CUT LINE
DOES NOT PRINT

American_Owned_50_Years_Logo.pdf:

Trim: 4"W x 3"H

Material: 4 Mil. Permanent White Adhesive Vinyl

Ink: U.V. protected CMYK 4/C Process

Finish: Matte Overlamine (No Gloss)

Print Process: Offset Lithography - 200 line-screen or 300 p.p.i. for digital

Lamination: Clear Laminate non-glare medium matte over laminate for abrasion, chemical, and ultra violet protection

M

CALIFORNIA PROPOSITION 65



WARNING

WARNING! This product can expose you to chemicals including styrene and vinyl chloride which are on the list of over 900 chemicals identified by the State of California to cause cancer, birth defects or reproductive harm. ALWAYS use this product in accordance with the manufacturer's instructions.

For more information, go to
www.p65warnings.ca.gov.

PN 5905775

Prop_65_Label.pdf:

Size: 1.5"W x 1.5"H

Material: 4 Mil. Permanent White Adhesive Vinyl

Ink: U.V. protected CMYK 2/C Process

Finish: Matte Overlamine (No gloss)

Print Process: Offset Lithography - 200 line-screen or 300 p.p.i. for digital

Lamination: Clear laminate non-glare medium matte over-lamine (No gloss) for abrasion, chemical and ultra violet protection.

PN 5905775

IMPORTANT: Please use materials as instructed

4 Post Lifts Product Decal Positioning

**SEE NEXT PAGE
FOR LABEL
PLACEMENT HEIGHT**

****FOR ALL APPROVED
LIFTS ONLY**

M, E, C

**Back of Post
(Top to Bottom)**

**G, D, I,
J or K, F**

**Front of Post
(Top to Bottom)**

B
Side of Post

L

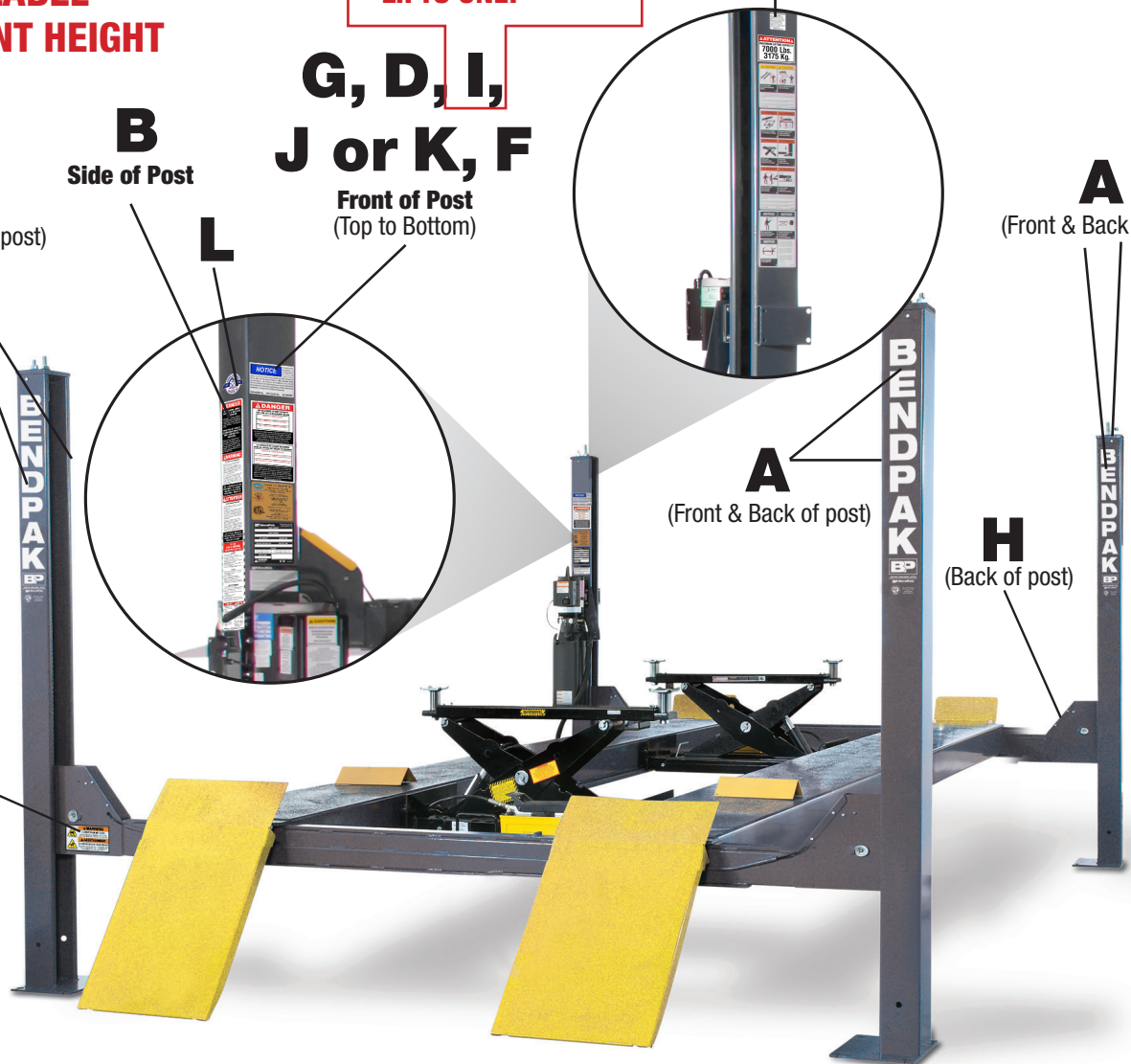
A
(Front & Back of post)

A
(Front & Back of post)

A
(Front & Back of post)

H
(Back of post)

H
(Also on other side of lift)



4 Post Lifts Product Decal Positioning

Views of Powerside Post

BACK OF POST

SIDE OF POST

FRONT OF POST

