

Service Manual

SERVICE PARTS & DIAGRAMS

BENDPAK

HD-7PXW

PRODUCT SKU
5175516

DRAWING Nº
5260514

CATEGORY
Four Post Lift

REV
Version AG

DATE
06.14.2022

BendPak.

This guide is a troubleshooting reference used for maintaining and servicing your Bend Pak product. It provides comprehensive information on identifying serviceable parts and components and assists in troubleshooting problems and performing assembly /disassembly procedures.



BendPak, Inc. Corporate Office

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customerservice@bendpak.com

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parts@bendpak.com

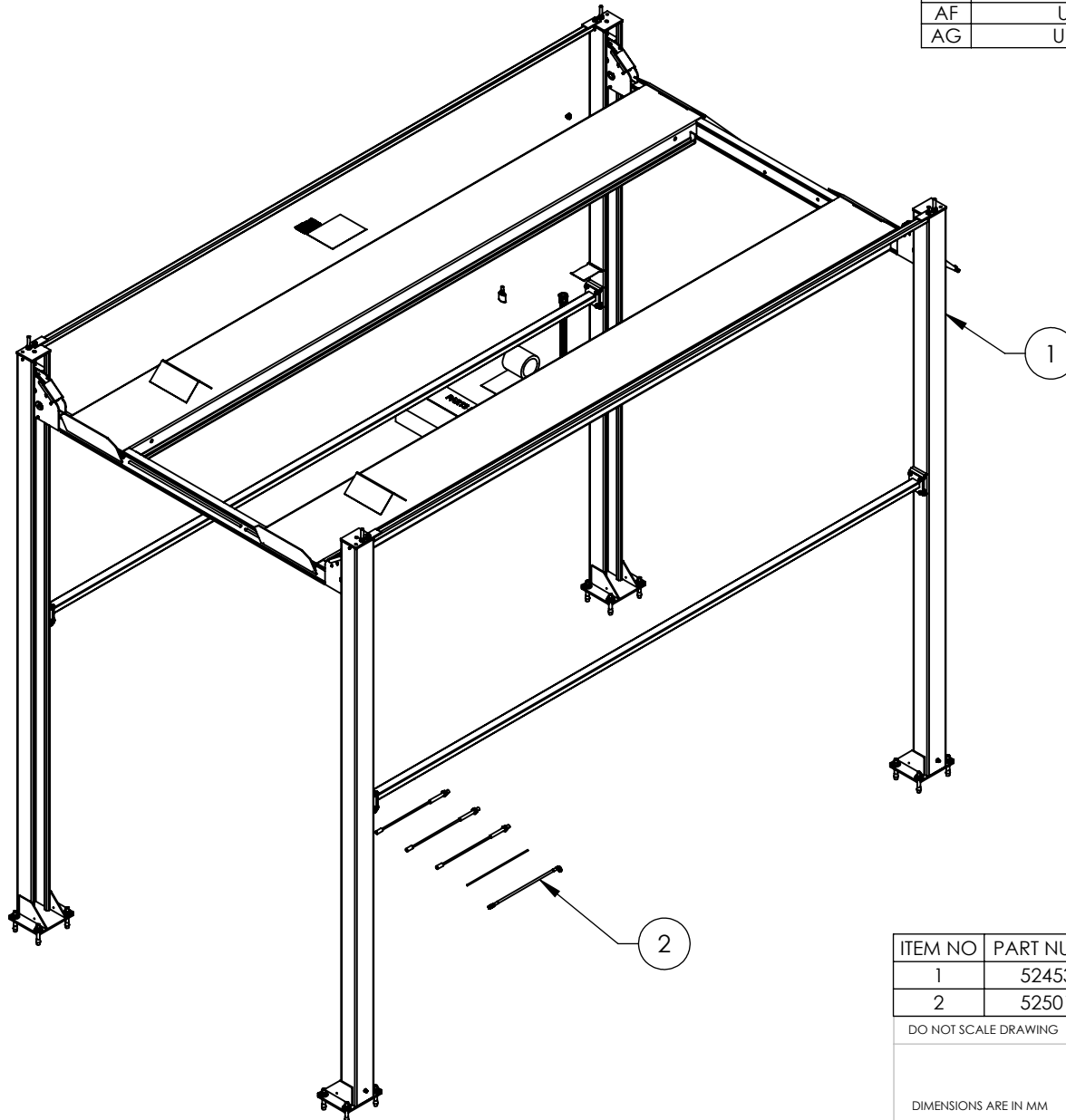
Domestic Sales & Service

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Office Tel: 1-805-933-9970
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Fax: 1-805-933-9160
sales@bendpak.com

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Fax: 1-805-933-9160
bpkexports@bendpak.com

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
AE	REPLACED LABELS WITH COLORS & GRAPHICS NOTE	09/27/2021	TM	01344
AF	UPDATED BOM REVISION	12/13/2021	TM	01367
AG	UPDATED BOM REVISIONS	05/24/2022	TM	01414

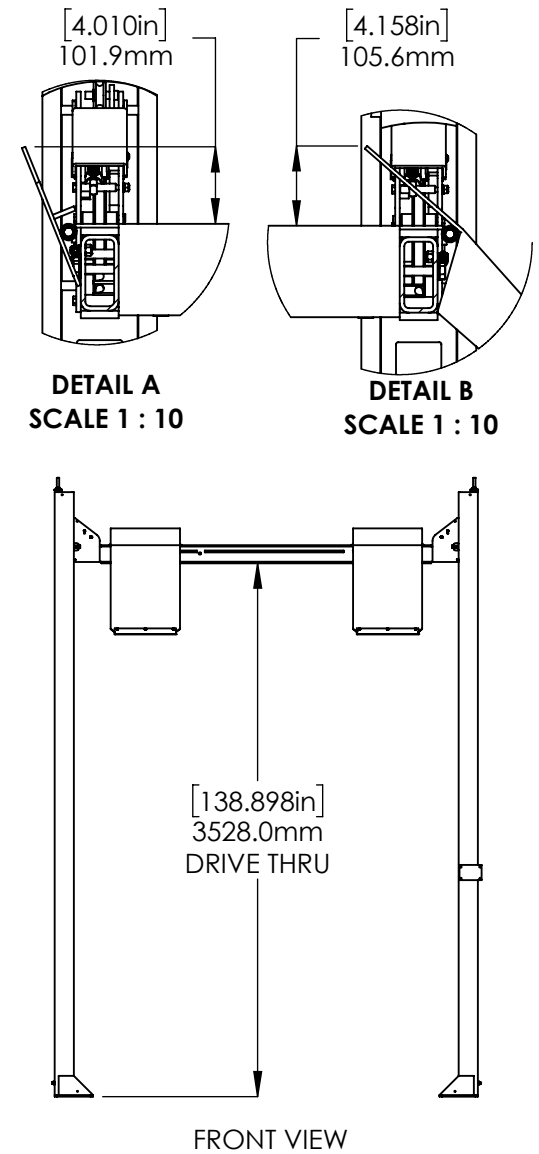
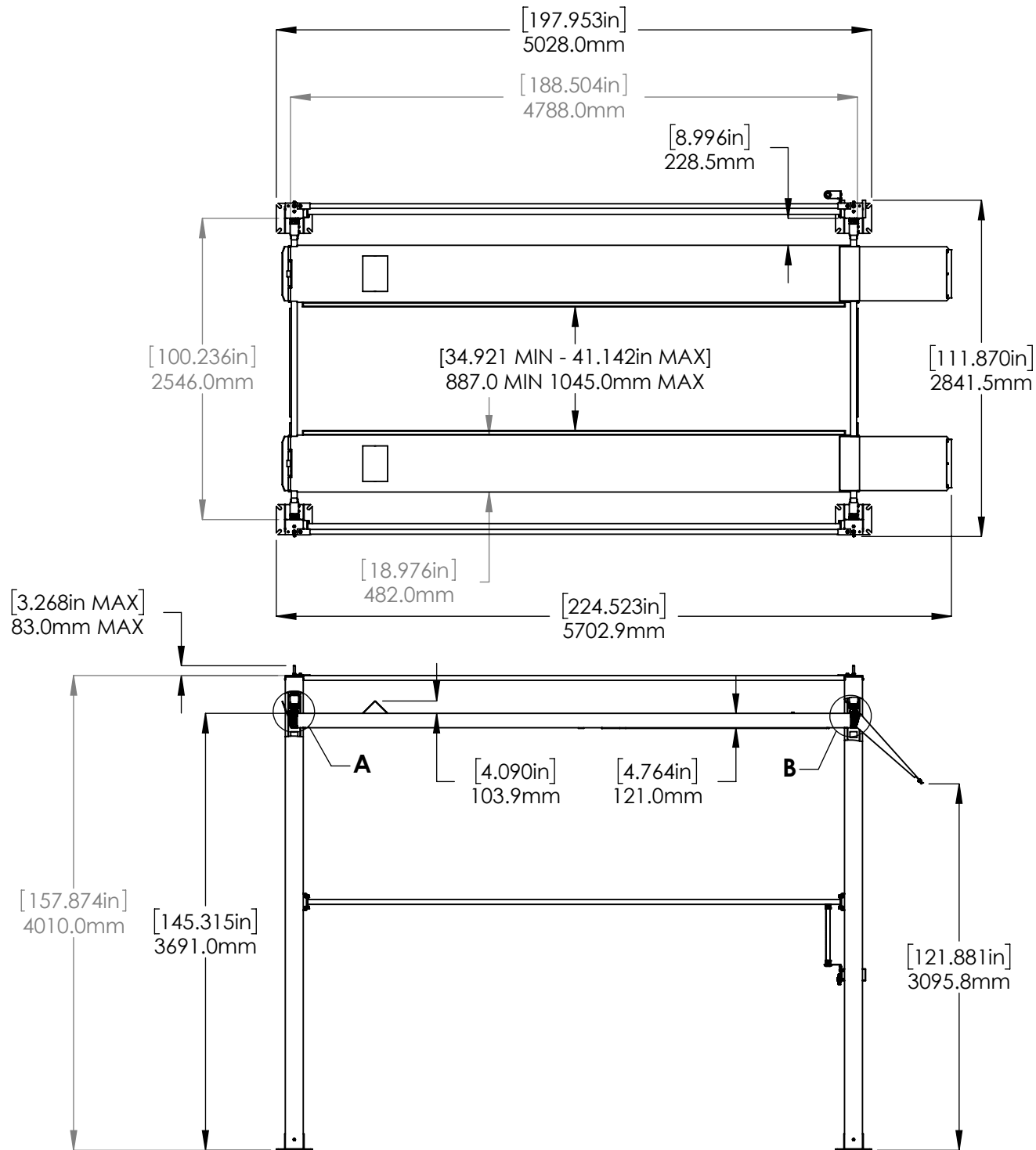


NOTE: UNLESS OTHERWISE SPECIFIED.

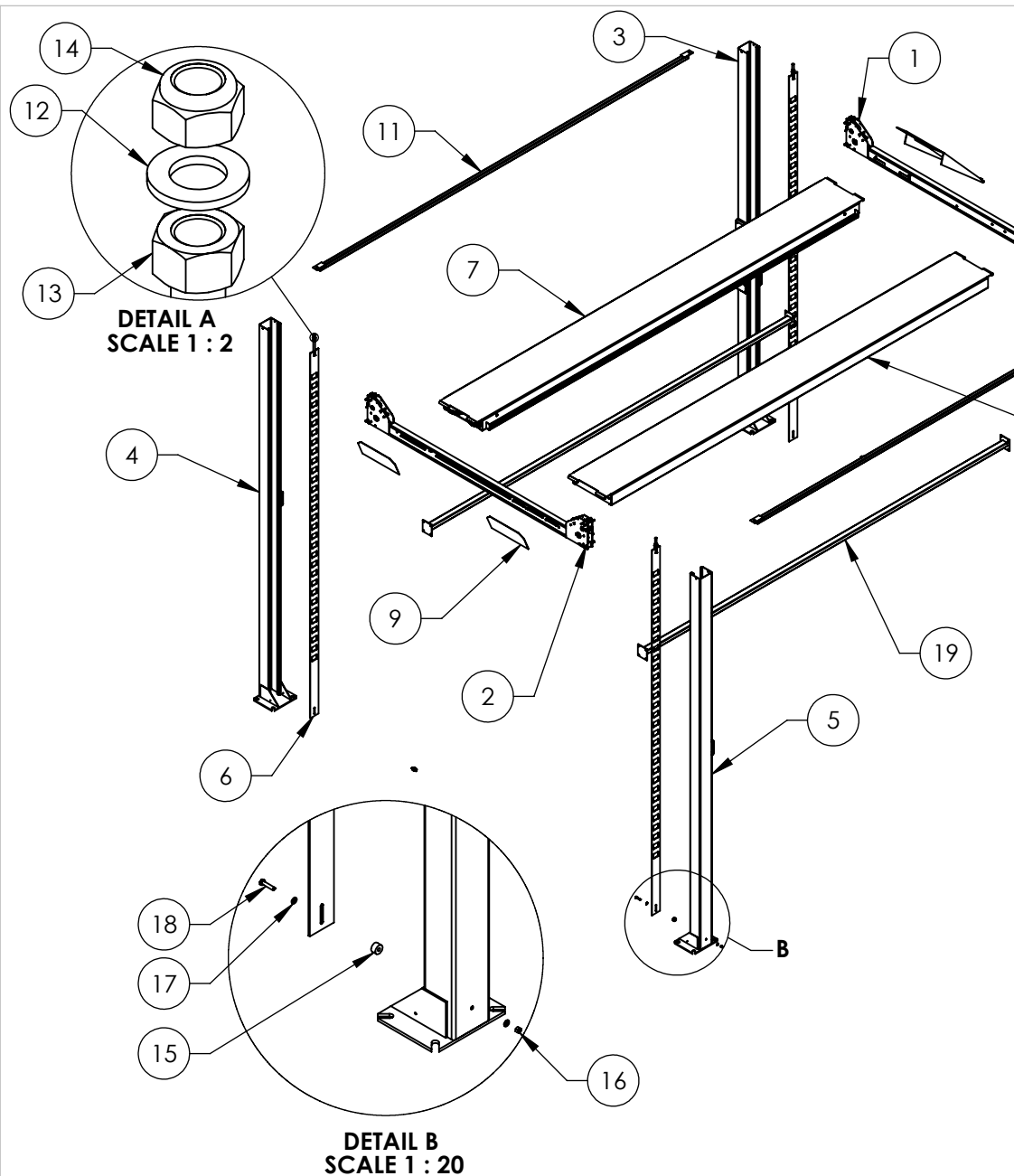
1. REFER TO MODEL FOR ADDITIONAL INFORMATION
2. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
3. SEE COLORS & GRAPHICS FOR LABEL PLACEMENT

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5245385	HD-7PXW LIFT SUPERSTRUCTURE	1	AB
2	5250166	HD-7PXW PARTS BOX	1	P

DO NOT SCALE DRAWING		NAME	DATE	 1645 LEMONWOOD DR. SANTA PAULA, CA 93060
DRAWN		TM	08/12/2014	
CHECKED				
DIMENSIONS ARE IN MM		THIRD ANGLE PROJECTION		TITLE: HD-7PXW PRODUCTION LIFT VER E (CE CERT)
 THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.		SIZE DWG. NO.		REV
		A 5260514		AG
SCALE: 1:40				SHEET 1 OF 3



BP BendPak. 1645 LEMONWOOD DR. SANTA PAULA, CA 93060		
TITLE: HD-7PXW PRODUCTION LIFT VER E (CE CERT)		
SIZE	DWG. NO.	REV
A	5260514	AG
SCALE: 1:50		SHEET 2 OF 3



WHERE USED
HD-7PXW

NOTE: UNLESS OTHERWISE SPECIFIED.

1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
2. THREAD M16 HARDWARE ONTO LADDER BOLTS AS SHOWN

NEXT ASSEMBLY
5260514

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
Z	UPDATED BOM REVISION	07/14/2021	TM	01316
AA	UPDATED BOM REVISIONS	12/13/2021	TM	01367
AB	REPLACED 5215621 WITH 5216155, AND 5215624 WITH 5216157	05/24/2022	TM	01414

ITEM NO.	PART NUMBER	DESCRIPTION	QTY	REV
1	5216155	HD-7/9/973P CROSSTUBE ASSEMBLY, SMALL WINDOW	1	A
2	5216157	HD-7W/973P CROSSTUBE ASSEMBLY, LARGE WINDOW	1	A
3	5601140	HD-7PX/7500PBX POWER SIDE POST WELDMENT	1	B
4	5601410	HD-7PX/7500 POST WELDMENT, R.H	2	A
5	5601139	HD-7PX/7500PBX POST WELDMENT	1	B
6	5600921	HD-7/973/7500 SAFETY LADDER WELDMENT	4	C
7	5215171	HD-7PX/7500 POWER SIDE RAMP ASSEMBLY	1	AD
8	5600206	HD-7PX/7500 OFF SIDE RAMP WELDMENT	1	H
9	5600890	HD-7/7500/9 TIRE STOP PLATE WELDMENT	2	F
10	5215193	HD-7/9/7500BL DRIVE UP RAMP ASSEMBLY	2	G
11	5601409	HD-7PX/7500 TOP STIFFENER TUBE WELDMENT	2	A
12	5545025	WASHER, M16 x 30mm FLAT	4	-
13	5535021	NUT M16 x 2.0	4	-
14	5535008	NUT M16 x 2 NL	4	-
15	5746381	HD-7/7500/ 9 SPACER, SAFETY LADDER, 17.5mm LG	4	B
16	5535013	NUT M10 x 1.5 NL	4	-
17	5545341	WASHER M10 x Ø20 FLAT	8	-
18	5530167	HHB M10 x 1.5 x 45mm	4	-
19	5601411	HD-7PX/7500 STIFFENER TUBE WELDMENT	2	A

DO NOT SCALE DRAWING

DIMENSIONS ARE IN MM



NAME DATE
DRAWN TM 08/11/2014
CHECKED

THIRD ANGLE PROJECTION



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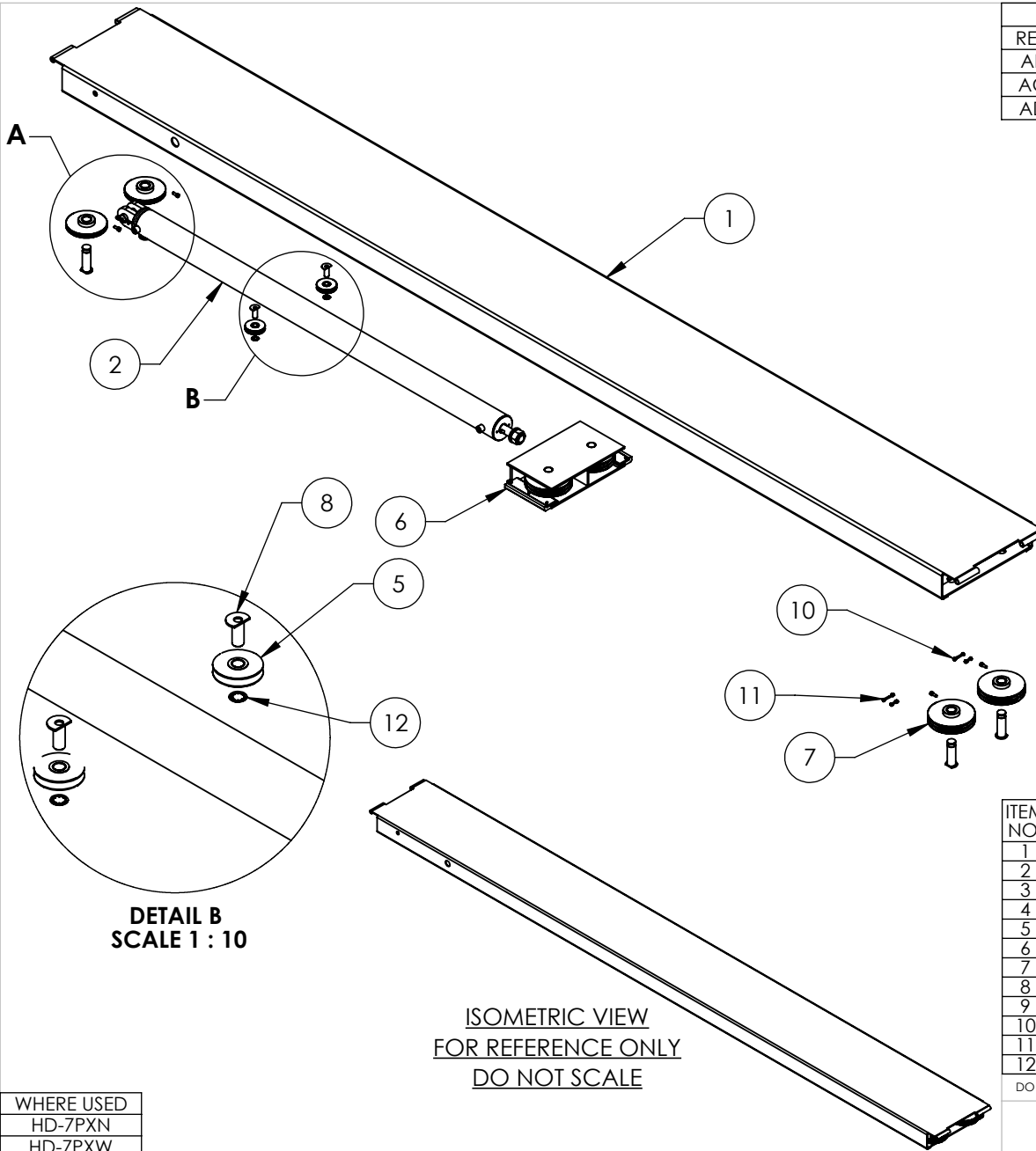
BendPak
1645 LEMONWOOD DR.
SANTA PAULA, CA 93060

TITLE: HD-7PXW LIFT
SUPERSTRUCTURE

SIZE DWG. NO. REV
A 5245385 AB

SCALE: 1:60

SHEET 1 OF 1



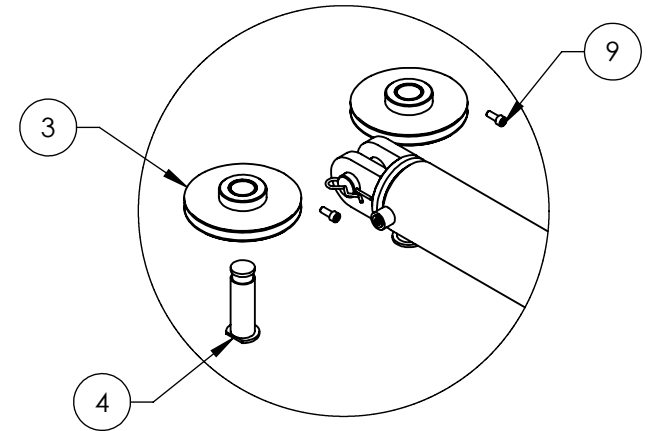
WHERE USED
HD-7PXN
HD-7PXW
HD-7PXWS
HD-7500PBX

NOTE: UNLESS OTHERWISE SPECIFIED.

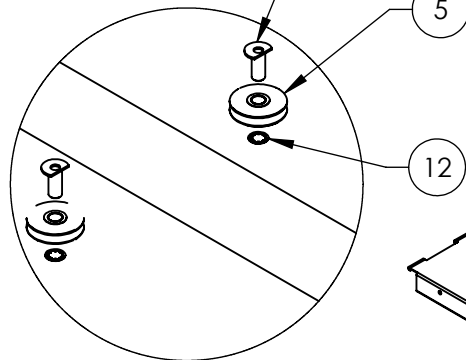
- SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
- ASSEMBLE ITEMS AS SHOWN

NEXT ASSEMBLY
5245244
5245385
5245386
5245391

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
AB	UPDATED BOM REVISION	03/26/2021	TM	01290
AC	UPDATED BOM REVISION	07/14/2021	TM	01316
AD	UPDATED BOM REVISION	12/10/2021	TM	01367



DETAIL A
SCALE 1 : 10



DETAIL B
SCALE 1 : 10

ITEM NO.	PART NUMBER	DESCRIPTION	QTY	REV
1	5600193	HD-7PX/7500 POWER SIDE RAMP WELDMENT	1	M
2	5502035	CYLINDER ASSEMBLY Ø3.5 x 70 - SLOW	1	C
3	5215122	HD-7/7500/9 SINGLE SHEAVE ROLLER ASSEMBLY	2	E
4	5600900	HD-7/7500/9 RAMP SHEAVE SHAFT WELDMENT	4	E
5	5575103	HD-7/973/7500PBX 76mm DIRECTION SHEAVE ASSEMBLY	2	E
6	5215186	HD-7 PULL BOX ASSEMBLY	1	G
7	5215185	HD-7/7500/973 TWIN SHEAVE ASSEMBLY	2	C
8	5600301	HD-7/7500/973 DIRECTIONAL SHEAVE PIN WELDMENT	2	C
9	5530776	SHCS M8 x 1.25 x 20mm	4	-
10	5535357	NUT M6 x 1.0 NL	4	-
11	5530047	HHB, M6 x 1 x 30mmL	4	-
12	5505032	ROTOR CLIP Ø18mm SS	2	-

DO NOT SCALE DRAWING

DIMENSIONS ARE IN MM



NAME	DATE
DRAWN AC	11/18/2008
CHECKED	

THIRD ANGLE PROJECTION



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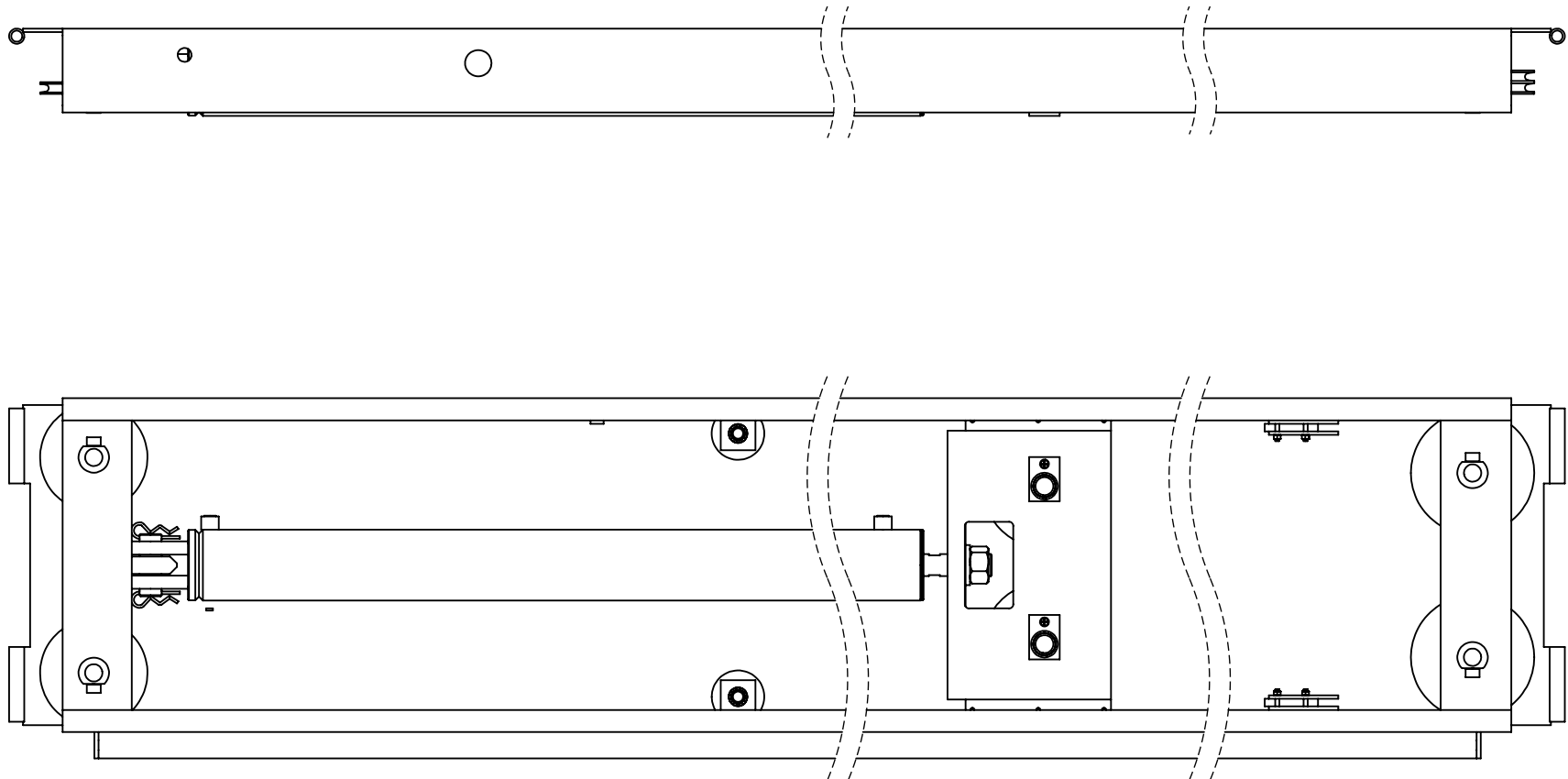
BendPak®	
1645 LEMONWOOD DR. SANTA PAULA, CA 93060	

TITLE: HD-7PX/7500 POWER SIDE RAMP ASSEMBLY

SIZE	DWG. NO.	REV
A	5215171	AD

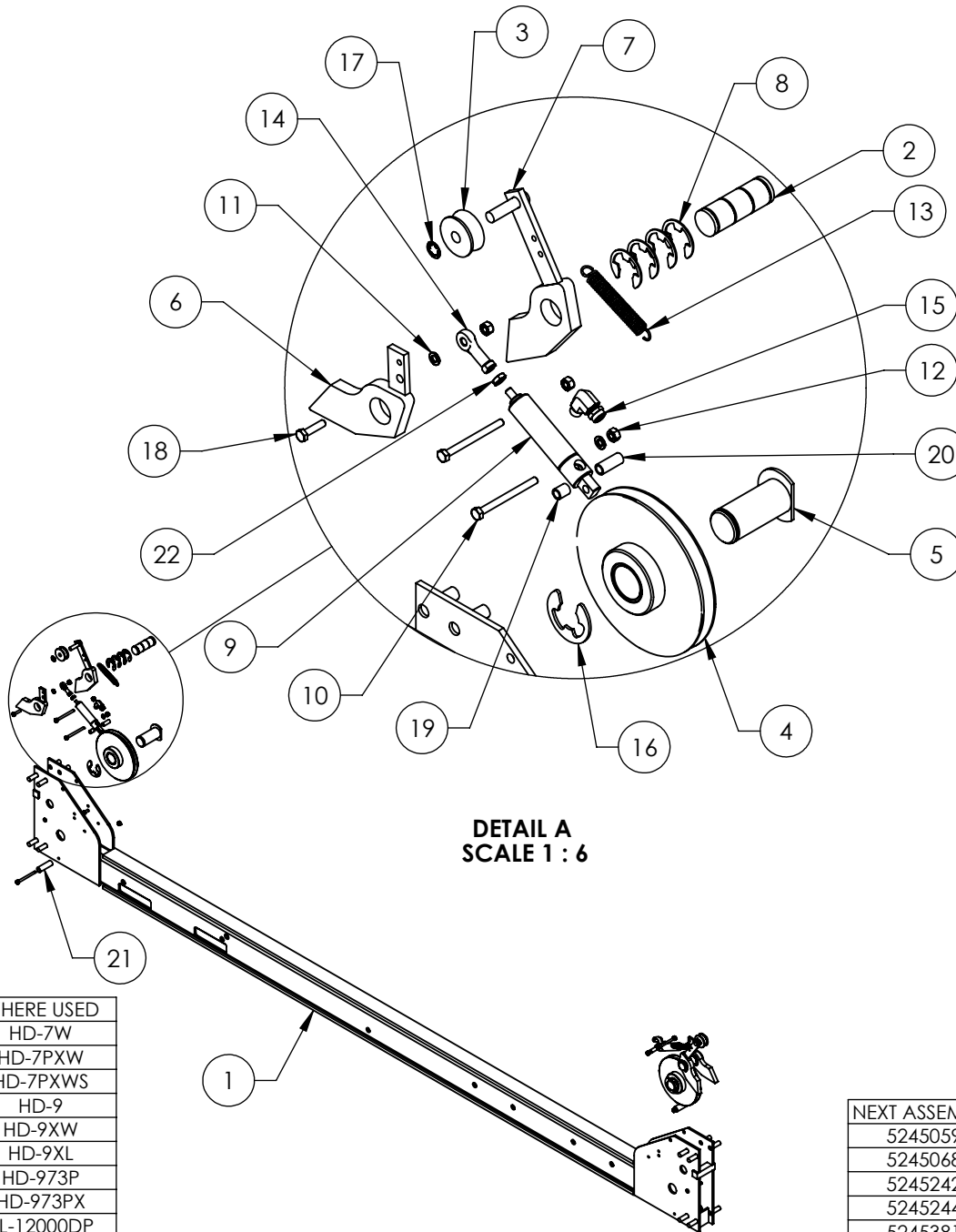
SCALE: 1:25

SHEET 1 OF 2



		
1645 LEMONWOOD DR. SANTA PAULA, CA 93060		
TITLE: HD-7PX/7500 POWER SIDE RAMP ASSEMBLY		
SIZE	DWG. NO.	REV
A	5215171	AD
SCALE: 1:10		SHEET 2 OF 2

REV	DESCRIPTION	REVISION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE, DERIVED FROM 5215621		04/29/2022	TM	01414



WHERE USED
HD-7W
HD-7PXW
HD-7PXWS
HD-9
HD-9XW
HD-9XL
HD-973P
HD-973PX
PL-12000DP

NOTE: UNLESS OTHERWISE SPECIFIED.

- SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
- ASSEMBLE ITEMS AS SHOWN

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5601822	HD-7/9/973P CROSSTUBE WELDMENT, SMALL WINDOW	1	A
2	5746008	D4-12, HD/HDS-7/7500/9/14, HDSO-14 SAFETY PIN	2	D
3	5575420	HD-7/7500/9 SAFETY ROLLER	2	C
4	5215122	HD-7/7500/9 SINGLE SHEAVE ROLLER ASSEMBLY	2	E
5	5600160	HD-7/7500/9 CROSSTUBE SHEAVE SHAFT WELDMENT	2	G
6	5600760	D4-12, HD/HDS LIGHT DUTY SAFETY WELDMENT	2	C
7	5600044	4 POST LIGHT DUTY SLACK SAFETY WELDMENT	2	F
8	5540275	E RING Ø25mm OD DIN 6799 0250	8	-
9	5502195	AIR CYLINDER, Ø19mm x 25 STROKE	2	-
10	5530005	HHB M6 x 1 x 70	6	-
11	5545005	WASHER, M6 x 12mm FLAT	4	-
12	5535357	NUT M6 x 1.0 NL	8	-
13	5540065	SPRING Ø13mm x 90mm, SLACK SAFETY	2	A
14	5505625	FEMALE ROD END M6 x 33	2	-
15	5550087	FTG ELB -04 COMP x -02 NPT	2	-
16	5540010	E RING Ø32mm OD DIN 6799	2	-
17	5505030	PUSH-ON CLIP Ø10mm SS	2	-
18	5530756	HHB M6 x 1.0 x 25mm	2	-
19	5755136	AIR CYLINDER SPACER 12mm	2	A
20	5755137	AIR CYLINDER SPACER 25mm	2	A
21	5755157	D4-12, HD-7/7500/9 CROSSTUBE SPACER Ø16 x Ø10 x 50	2	A
22	5535230	NUT 1/4-28 JN	2	-

NEXT ASSEMBLY
5245059
5245068
5245242
5245244
5245381
5245382
5245383
5245384
5245385

DO NOT SCALE DRAWING

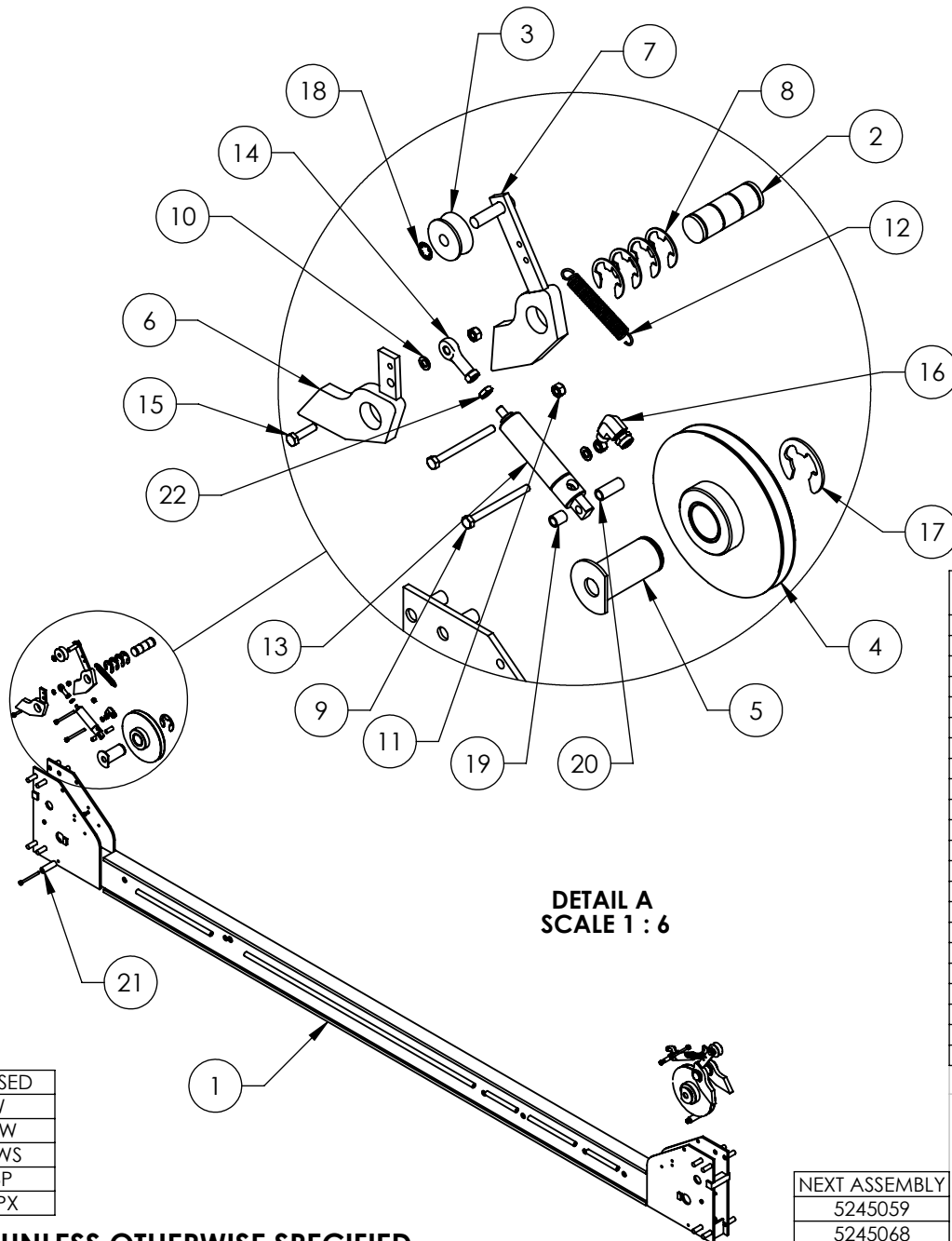
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NAME	DATE
DRAWN TM	04/29/2022
CHECKED	
THIRD ANGLE PROJECTION	
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1645 LEMONWOOD DR. SANTA PAULA, CA 93060	
TITLE: HD-7/9/973P CROSSTUBE ASSEMBLY, SMALL WINDOW	
SIZE DWG. NO.	REV
A 5216155	A
SCALE: 1:20	
SHEET 1 OF 1	

REV	DESCRIPTION	REVISION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE, DERIVED FROM 5215624		05/02/2023	TM	01414



DETAIL A
SCALE 1:6

WHERE USED

HD-7W
HD-7PXW
HD-7PXWS
HD-973P
HD-973PX

NOTE: UNLESS OTHERWISE SPECIFIED.

- SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
- ASSEMBLE ITEMS AS SHOWN

NEXT ASSEMBLY

5245059
5245068
5245244
5245384
5245385

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5601823	HD-7W/973P CROSSTUBE WELDMENT, LARGE WINDOW	1	A
2	5746008	D4-12, HD/HDS-7/7500/9/14, HDSO-14 SAFETY PIN	2	D
3	5575420	HD-7/7500/9 SAFETY ROLLER	2	C
4	5215122	HD-7/7500/9 SINGLE SHEAVE ROLLER ASSEMBLY	2	E
5	5600160	HD-7/7500/9 CROSSTUBE SHEAVE SHAFT WELDMENT	2	G
6	5600760	D4-12, HD/HDS LIGHT DUTY SAFETY WELDMENT	2	C
7	5600044	4 POST LIGHT DUTY SLACK SAFETY WELDMENT	2	F
8	5540275	E RING Ø25mm OD DIN 6799 0250	8	-
9	5530005	HHB M6 x 1 x 70	6	-
10	5545005	WASHER, M6 x 12mm FLAT	4	-
11	5535357	NUT M6 x 1.0 NL	8	-
12	5540065	SPRING Ø13mm x 90mm, SLACK SAFETY	2	A
13	5502195	AIR CYLINDER, Ø19mm x 25 STROKE	2	-
14	5505625	FEMALE ROD END M6 x 33	2	-
15	5530756	HHB M6 x 1.0 x 25mm	2	-
16	5550087	FTG ELB -04 COMP x -02 NPT	2	-
17	5540010	E RING Ø32mm OD DIN 6799	2	-
18	5505030	PUSH-ON CLIP Ø10mm SS	2	-
19	5755136	AIR CYLINDER SPACER 12mm	2	A
20	5755137	AIR CYLINDER SPACER 25mm	2	A
21	5755157	D4-12, HD-7/7500/9 CROSSTUBE SPACER Ø16 x Ø10 x 50	2	A
22	5535230	NUT 1/4-28 JN	2	-

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DIMENSIONS ARE IN MM



NAME DATE
DRAWN TM 05/02/2022
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THIRD ANGLE PROJECTION



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1645 LEMONWOOD DR.
SANTA PAULA, CA 93060

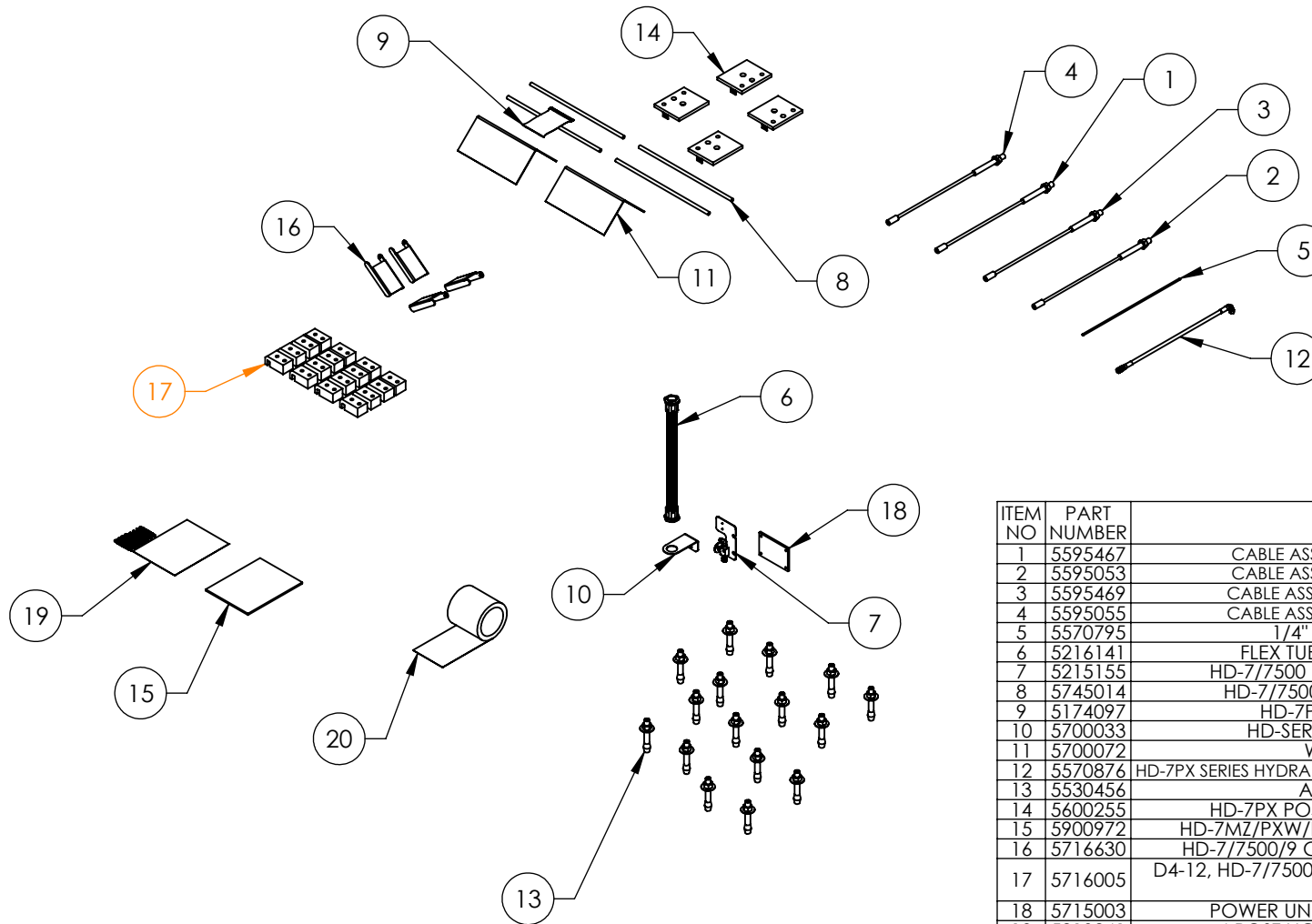
TITLE:
HD-7W/973P CROSSTUBE
ASSEMBLY, LARGE WINDOW

SIZE DWG. NO. REV
A 5216157 A

SCALE: 1:20

SHEET 1 OF 1

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
M	ADDED 5210241, REMOVED 5535358 AND 5545342, UPDATED BOM REVISIONS	07/10/2020	TM	01174
N	UPDATED BOM REVISION	07/14/2021	TM	01316
P	ADDED 5930195, REPLACED 5570055 WITH 5216141	05/04/2022	TM	01414 PRE A



ITEM NO	PART NUMBER	DESCRIPTION	QTY.	REV
1	5595467	CABLE ASSEMBLY Ø10 x 5704mm ST	1	C
2	5595053	CABLE ASSEMBLY Ø10 x 7301mm ST	1	F
3	5595469	CABLE ASSEMBLY Ø10 x 10484mm ST	1	C
4	5595055	CABLE ASSEMBLY Ø10 x 12072mm ST	1	F
5	5570795	1/4" POLY-FLO TUBING	20000*mm	-
6	5216141	FLEX TUBE KIT, UP TO 3000mm	1	A
7	5215155	HD-7/7500 FLEX TUBE BRACKET ASSY	1	G
8	5745014	HD-7/7500/9 DRIVE UP RAMP PIN	4	B
9	5174097	HD-7PX/7500 PARTS BAG	1	H
10	5700033	HD-SERIES FLEX TUBE ANGLE	1	E
11	5700072	WHEEL CHOCK	2	B
12	5570876	HD-7PX SERIES HYDRAULIC HOSE ASSEMBLY Ø6.4 x 4090mm	1	F
13	5530456	AB 3/4" x 4 - 3/4"	16	-
14	5600255	HD-7PX POST TOP PLATE WELDMENT	4	C
15	5900972	HD-7MZ/PXW/PXN INSTALLATION MANUAL	1	-
16	5716630	HD-7/7500/9 CROSSTUBE COVER, PLASTIC	4	A
17	5716005	D4-12, HD-7/7500/9/14/HDSO-14 POLYETHYLENE SLIDE BLOCK	16	M
18	5715003	POWER UNIT VIBRATION DAMPENER	1	B
19	5210241	4 POST LIGHT DUTY CE PARTS BAG	1	A
20	5930195	ANTI-SLIP TAPE, 6" x 24ft	1	--

WHERE USED
HD-7PXW

NOTE: UNLESS OTHERWISE SPECIFIED.

- SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
- HOSES AND CABLES IN REPRESENTATIONAL FORM
- (*) LENGTH FOR REFERENCE ONLY

NEXT ASSEMBLY
5260514

DO NOT SCALE DRAWING

DIMENSIONS ARE IN MM



NAME DATE
DRAWN TM 05/08/2013
CHECKED

THIRD ANGLE PROJECTION



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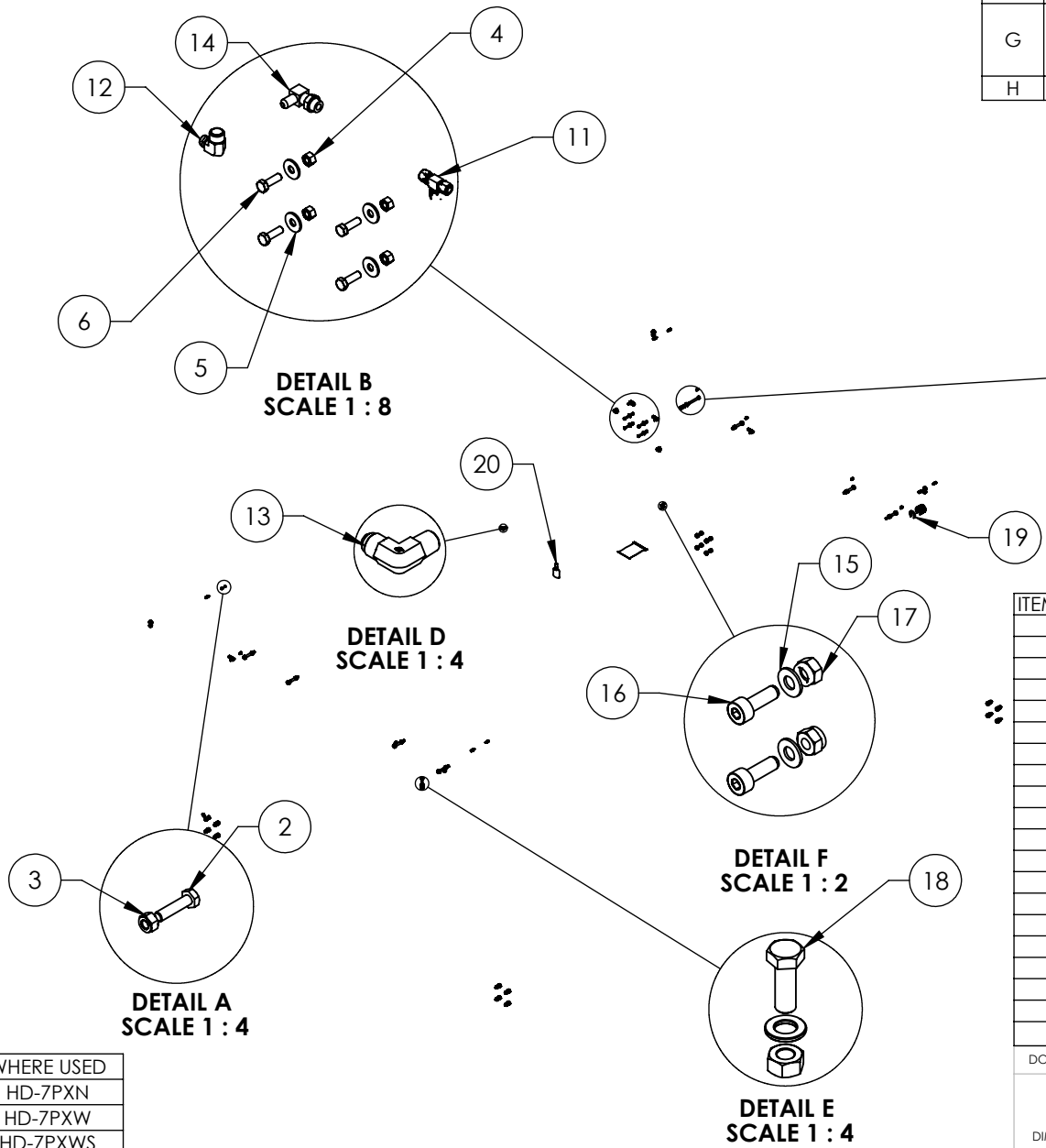
BendPak
1645 LEMONWOOD DR.
SANTA PAULA, CA 93060

TITLE:
HD-7PXW PARTS BOX

SIZE DWG. NO. REV
A 5250166 P

SCALE: 1:25 SHEET 1 OF 1

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
F	REPLACED 5550493 WITH 5550070	05/30/2019	TM	01084
G	REPALCED 5550070 WITH 5550106, ADDED 5550025, (16) 5530076, (16) 5535354, (16) 5545347, AND 5580012	09/09/2019	TS	01120
H	REMOVED 5550025	07/14/2021	TM	01316



WHERE USED
HD-7PXN
HD-7PXW
HD-7PXWS
HD-7500PBX

NOTE: UNLESS OTHERWISE SPECIFIED.

1. REFER TO MODEL FOR ADDITIONAL INFORMATION
2. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING

NEXT ASSEMBLY
5250086
5250161
5250166
5250342

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	REV
1	5505031	ROTOR CLIP 12mm SS	8	-
2	5530756	HHB M6 x 1.0 x 25mm	8	-
3	5535357	NUT M6 x 1.0 NL	8	-
4	5535001	NUT M8 x 1.25 NL	4	-
5	5545340	WASHER M8 x24 FLAT	4	-
6	5530010	HHB M8 x 1.25 x 25mm ZPL	4	-
7	5530009	HHB M12 x 1.75 x 90 CL8.8	8	-
8	5545201	WASHER, M12 SPRING LOCK	8	-
9	5545347	WASHER, M12 FLAT WASHER	28	-
10	5535354	NUT, M12 x1.75	28	-
11	5550395	FTG TEE -04 COMP x -04 COMP x -04 COMP	3	-
12	5550089	FTG ELB -04 COMP x -06 NPT	2	-
13	5550106	FTG ELB -04JIC x 3/8" NPT	1	-
14	5550008	FTG ELB -04 JIC -06L ORB	1	-
15	5545009	WASHER, M4 x 9mm FLAT	2	-
16	5530008	SHCS M4 x 0.7 x 12 BOC	2	-
17	5535010	NUT M4 X 0.7 NL	2	-
18	5530076	HHB M12 x 1.75 x 35mm	20	-
19	5545535	C WASHER SHIM FOR LIFTS	19	-
20	5580012	LIQUID PTFE THREAD SEALANT 50ml	1	-

DO NOT SCALE DRAWING

DIMENSIONS ARE IN MM



NAME	DATE
DRAWN AC	08/08/2009
CHECKED OR	7/26/2021

THIRD ANGLE PROJECTION



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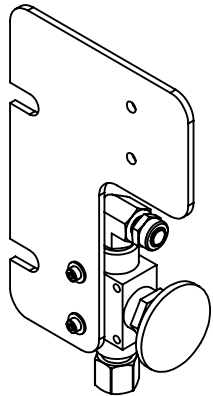
1645 LEMONWOOD DR.
SANTA PAULA, CA 93060

TITLE:
HD-7PX/7500 PARTS BAG

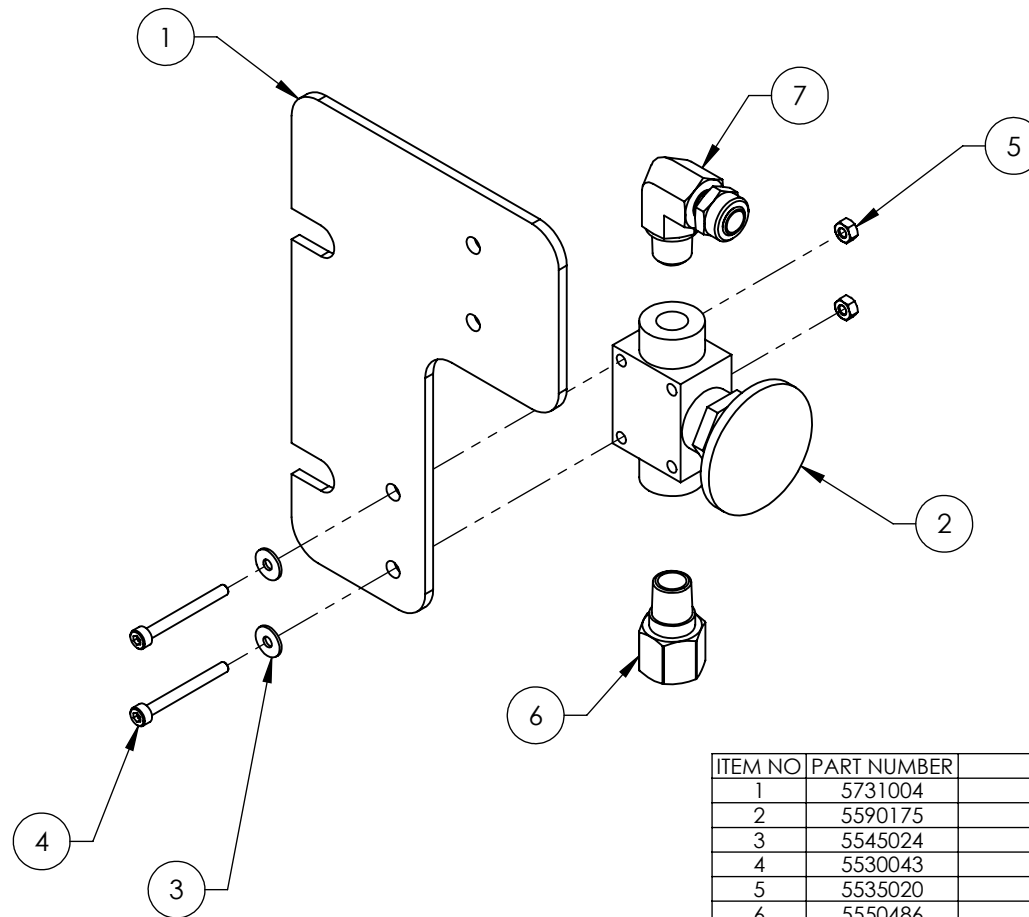
SIZE	DWG. NO.	REV
A	5174097	H

SCALE: 1:45

SHEET 1 OF 1



ISOMETRIC VIEW
FOR REFERENCE ONLY
DO NOT SCALE



WHERE USED
HD-7PX SERIES
HD-7500PBX

NOTE: UNLESS OTHERWISE SPECIFIED.

- SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
- ASSEMBLE ITEMS AS SHOWN

NEXT ASSEMBLY
5250086
5250161
5250166
5250335
5250342

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
E	REPLACED 5550481 WITH 5550087, UPDATED NEXT ASSEMBLIES	10/29/2013	TM	00593
E-001	UPDATED NEXT ASSEMBLY	10/31/2013	TM	00630
F	REPLACED 5590240 WITH 5590175, UPDATED BOM REVISION	05/05/2015	MR	00683
F-001	UPDATED NEXT ASSEMBLY	04/18/2018	CA	00941
F-002	UPDATED NEXT ASSEMBLIES	08/21/2018	TM	00972
G	UPDATED BOM REVISION	01/29/2020	CA	01120

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5731004	HD-7/7500 FLEX TUBE BRACKET	1	C
2	5590175	PUSH BUTTON AIR VALVE	1	-
3	5545024	WASHER, M3 x 9mm FLAT	2	-
4	5530043	SHCS M3 x 0.5 x 30	2	-
5	5535020	NUT M3 x 0.5 NL	2	-
6	5550486	FTG NPL -02 NPT x -04 F NPT	1	-
7	5550087	FTG ELB -04 COMP x -02 NPT	1	-

DO NOT SCALE DRAWING

DIMENSIONS ARE IN MM



NAME	DATE
DRAWN AC	07/16/2008
CHECKED OR	4/20/2020

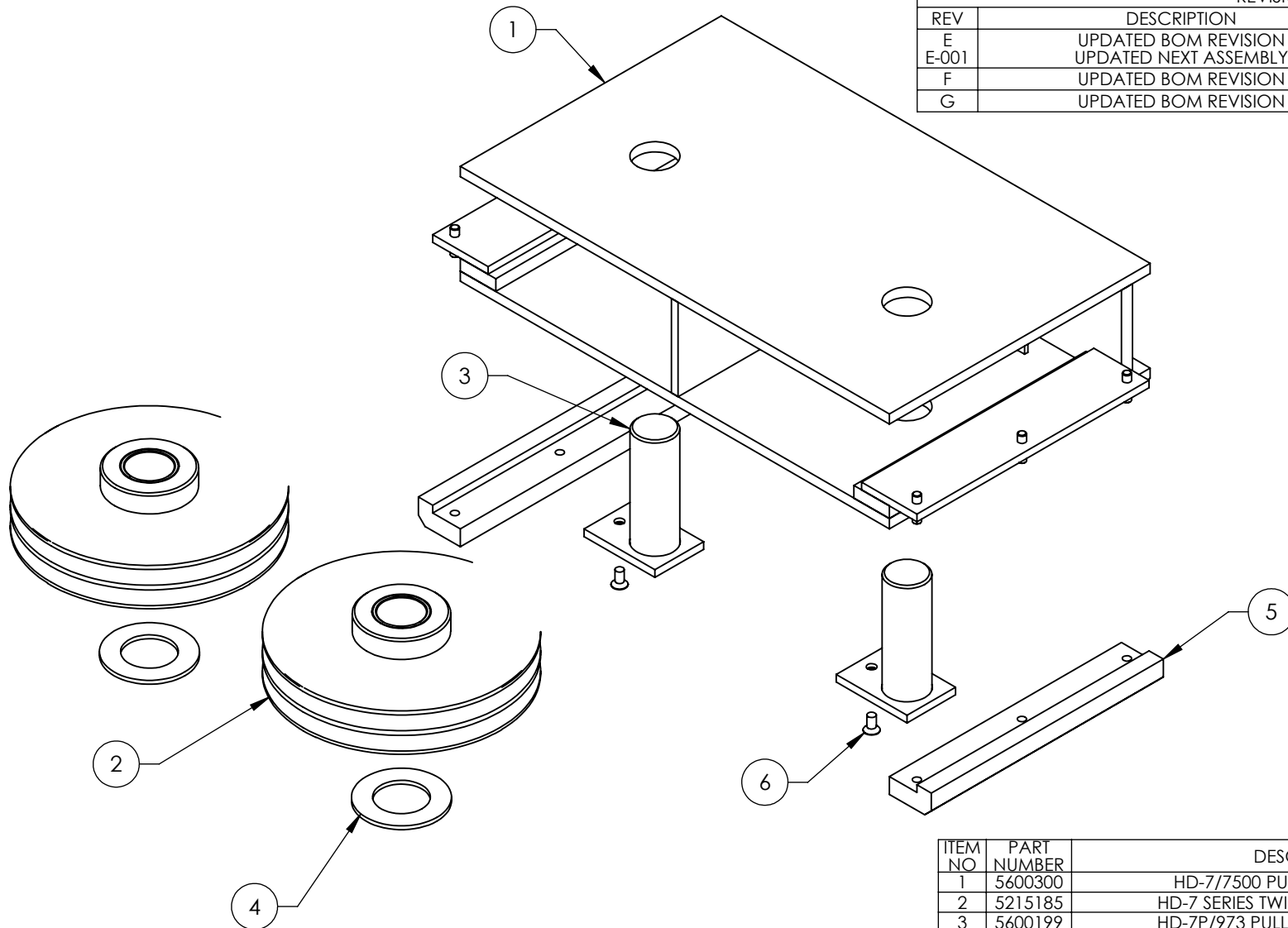
THIRD ANGLE PROJECTION

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REPRODUCTION IN PART OR AS A WHOLE WITHOUT
THE WRITTEN PERMISSION OF BENDPAK INC. IS
PROHIBITED.

BendPak 1645 LEMONWOOD DR. SANTA PAULA, CA 93060

TITLE: HD-7/7500 FLEX TUBE BRACKET ASSY		
SIZE DWG. NO. A 5215155	REV G	SCALE: 1:2
		SHEET 1 OF 1

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
E	UPDATED BOM REVISION	11/13/2017	TM	00909
E-001	UPDATED NEXT ASSEMBLY	04/18/2018	CA	00941
F	UPDATED BOM REVISION	05/30/2018	TS	00951
G	UPDATED BOM REVISION	07/14/2021	TM	01316



WHERE USED
HD-7P
HD-7W
HD-7PXN
HD-7PXW
HD-7PBX

NOTE: UNLESS OTHERWISE SPECIFIED.

- REFER TO MODEL FOR ADDITIONAL INFORMATION
- ASSEMBLE ITEMS AS SHOWN

NEXT ASSEMBLY
5215170
5215171

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5600300	HD-7/7500 PULL BOX WELDMENT	1	A
2	5215185	HD-7 SERIES TWIN SHEAVE ASSEMBLY	2	C
3	5600199	HD-7P/973 PULLBOX PIN WELDMENT	2	B
4	5716160	HD-7P PULL BOX SHEAVE WEAR RING	2	A
5	5716161	HD-7P SERIES PULLBOX POLYETHYLENE SLIDE BLOCK	2	E
6	5530400	FHPS M6 x 1.0 x 12	2	-

DO NOT SCALE DRAWING

DIMENSIONS ARE IN MM



NAME	DATE
DRAWN AC	11/18/2008
CHECKED OR	07/20/2021

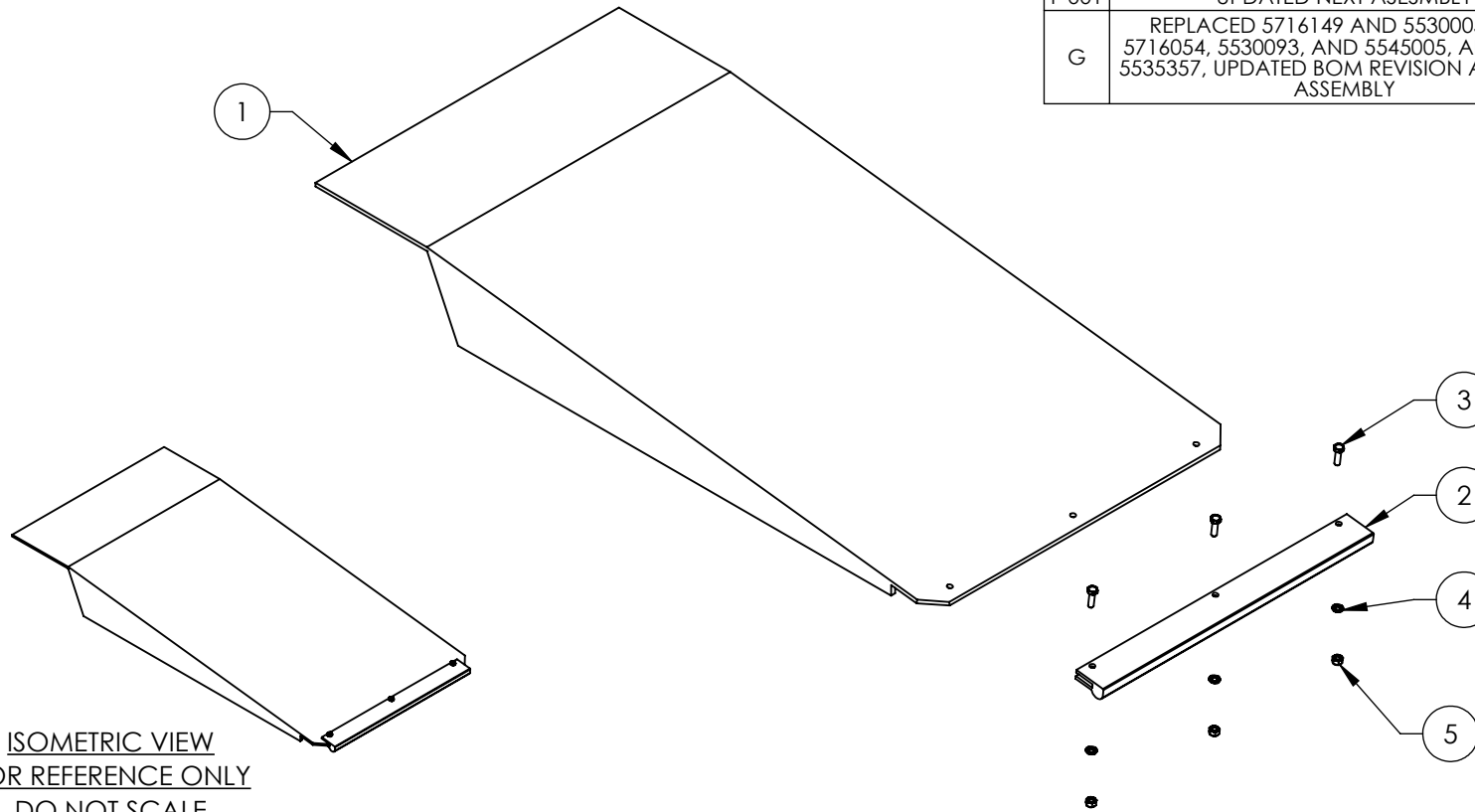
THIRD ANGLE PROJECTION

PROPRIETARY AND CONFIDENTIAL
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BendPak	
1645 LEMONWOOD DR. SANTA PAULA, CA 93060	

TITLE:	SIZE	DWG. NO.	REV
HD-7 PULL BOX ASSEMBLY	A	5215186	G
SCALE: 1:4		SHEET 1 OF 1	

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
E E-001 E-006	UPDATED BOM REVISION UPDATED NEXT ASSEMBLIES UPDATED NEXT ASSEMBLY	08/22/2012 11/19/2012 04/19/2018	TM TM CA	00541 00562 00941
F F-001	UPDATED BOM REVISION AND NEXT ASSEMBLY UPDATED NEXT ASESMBLY	06/01/2018 08/23/2018	CA TM	00951 00972
G	REPLACED 5716149 AND 5530005 WITH 5716054, 5530093, AND 5545005, ADDED (1) 5535357, UPDATED BOM REVISION AND NEXT ASSEMBLY	09/09/2019	TS	01120



ISOMETRIC VIEW
FOR REFERENCE ONLY
DO NOT SCALE

WHERE USED
HD-7 SERIES
HD-9
HD-9ST
HD-9STX
HD-9XL
HD-9XW
HD-973 SERIES
HD-7500 SERIES
PL-12000DP

NOTE: UNLESS OTHERWISE SPECIFIED.

1. REFER TO MODEL FOR ADDITIONAL INFORMATION
2. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
3. ASSEMBLE ITEMS AS SHOWN

NEXT ASSEMBLY		
5245059	5245384	5245243
5245068	5245385	5245244
5245144	5245386	
5245163	5245388	
5245166	5245391	
5245380	5245392	
5245381	5245393	
5245382	5245395	
5245383	5245396	

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5600891	HD-7/9/7500 DRIVE UP RAMP WELDMENT	1	E
2	5716054	APPROACH RAMP EDGE GUARD	1	A
3	5530093	HHB M6 x 1.0 x 20mm	3	--
4	5545005	WASHER, M6 x 12mm FLAT	3	--
5	5535357	NUT M6 x 1.0 NL	3	--

DO NOT SCALE DRAWING

DIMENSIONS ARE IN MM



NAME	DATE
DRAWN AC	11/13/2008
CHECKED OR	04/20/2020

THIRD ANGLE PROJECTION



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BendPak
1645 LEMONWOOD DR. SANTA PAULA, CA 93060

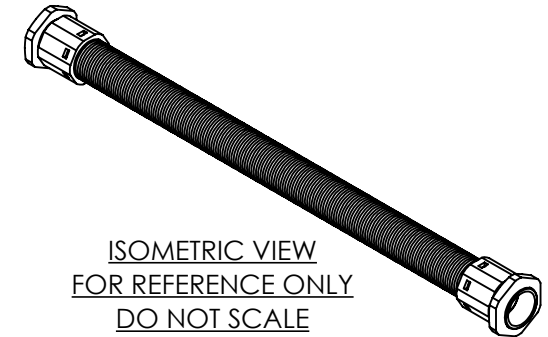
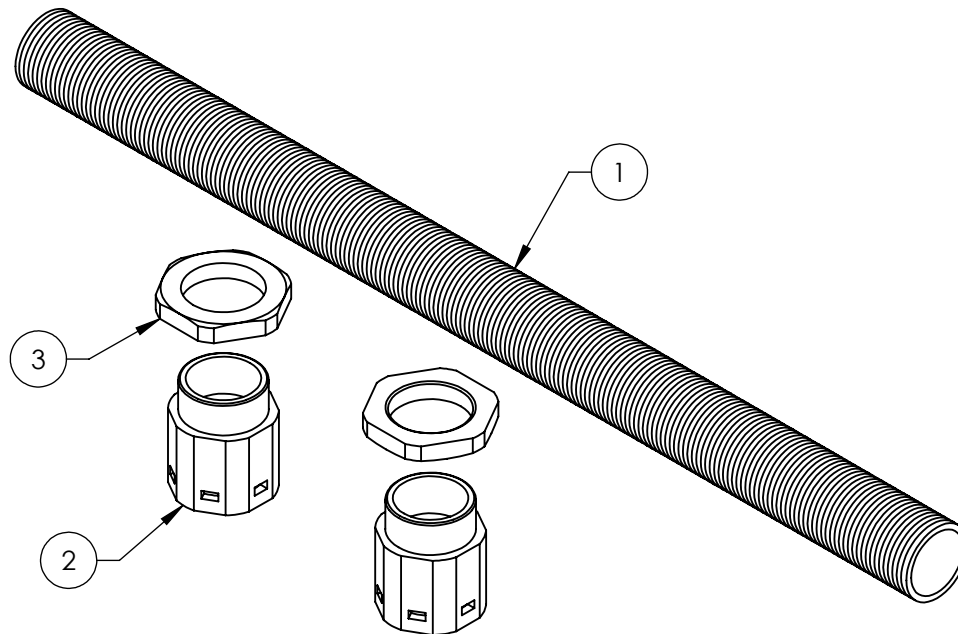
TITLE:
HD-7/9/7500BL DRIVE UP
RAMP ASSEMBLY

SIZE	DWG. NO.	REV
A	5215193	G

SCALE: 1:8

SHEET 1 OF 1

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE, DERIVED FROM 5570055 AND 5570200	05/06/2022	TM	01414 PRE A



WHERE USED
HD-7500PBX
HD-7MZ SERIES
HD-7PX SERIES
HD-973 SERIES

NOTE: UNLESS OTHERWISE SPECIFIED.

- SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
- SHOWN IN REPRESENTATIONAL FORM ONLY
(*)LENGTH FOR REFERENCE ONLY

NEXT ASSEMBLY	
5250081	5250336
5250086	5250337
5250161	5250341
5250166	5250342
5250278	5250361

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5570053	PE FLEX TUBE Ø34.5xØ29	3100mm*	--
2	5555555	WQG1-M36/AD34.5 CONNECTOR	2	--
3	5535050	PLASTIC NUT M36 x 2	2	--

DO NOT SCALE DRAWING		NAME	DATE	 1645 LEMONWOOD DR. SANTA PAULA, CA 93060
DRAWN		TM	05/06/2022	
CHECKED		OR	05/09/2022	
DIMENSIONS ARE IN MM		THIRD ANGLE PROJECTION		TITLE:
				FLEX TUBE KIT, UP TO 3000mm
				SIZE DWG. NO.
				A 5216141
		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.		REV A
		SCALE: 1:3		SHEET 1 OF 1

PART SPECIFICATION FORM

ACP

BENDPAK Number:	5570129
MRP Description:	1/4" HYDRAULIC HOSE 31 CL-0400X
Date:	05/24/2018
ECO :	00950

1. Engineering Specification

Application:

1/4" HYDRAULIC HOSE

Detailed Description:

ONE or TWO BRAID STEEL WIRE HYDRAULIC HOSE

SIZE: 1/4" / 6mm I.D. MIN
0.53" / 13.4mm O.D. MAX

SPECS: 5700PSI OR 393 BAR WORKING PRESSURE MINIMUM
17100PSI OR 1179 BAR MINIMUM BURST PRESSURE MINIMUM
3" / 80mm MIN BEND RADIUS

COLOR: BLACK

ADDITIONAL CONTACT INFORMATION:

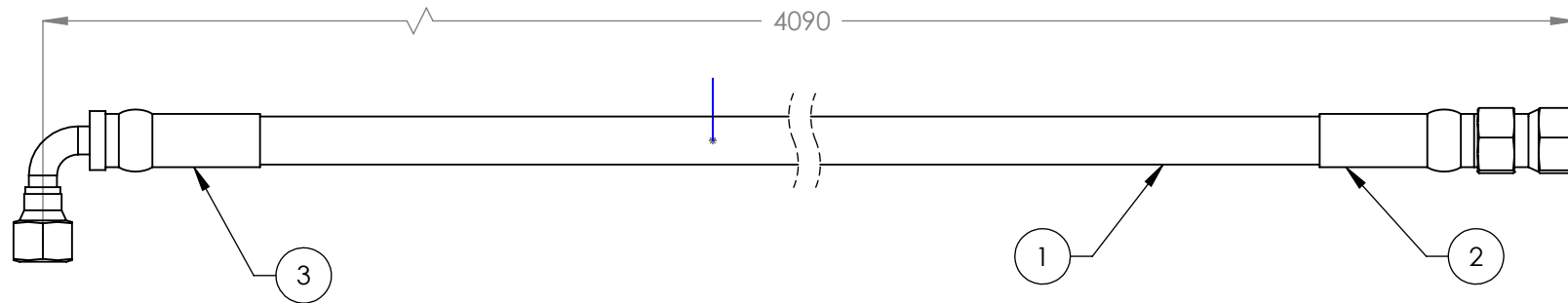
Xin Yurong
Shandong Ningjin High Energy Hose Co., Ltd.
Tel: +86 534-5421821
No. 7, Taishan Rd., Industrial Park, Ningjin County, Shandong, China



2. Vendor Information (Or for Reference)

Approved Vendor	Vendor Part #	Contact #	AUTHORIZED COMPONENT PROVIDER
1) Ningjin Hydraulic Hose Co.	5570129	+86 534-5421821	X
2)			
OR BENDPAK ENGINEERING APPROVED EQUIVALENT			

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
D	TITLE NOW REFLECTS HD-7PXW SERIES UPDATED NEXT ASSEMBLY	02/24/2010	AC	00333
E	UPDATED TITLE TO REFLECT WHERE USED AND NEXT ASSEMBLY	08/20/2012	TM	00541
E-001	UPDATED NEXT ASSEMBLY	11/29/2012	TM	00562
E-002	UPDATED NEXT ASSEMBLY	05/20/2013	TM	00593
E-003	UPDATED NEXT ASSEMBLY	10/17/2013	TM	00630
F	REPLACED 5570110 WITH 5570129	12/30/2014	MR	00675
F-001	UPDATED NEXT ASSEMBLY	04/19/2018	CA	00941
F-002	UPDATED NEXT ASSEMBLY	08/21/2018	TM	00972



WHERE USED
HD-7500PBX
HD-7MZ
HD-7MZS
HD-7PXN
HD-7PXW
HD-7PXWS
HD-7PSXW

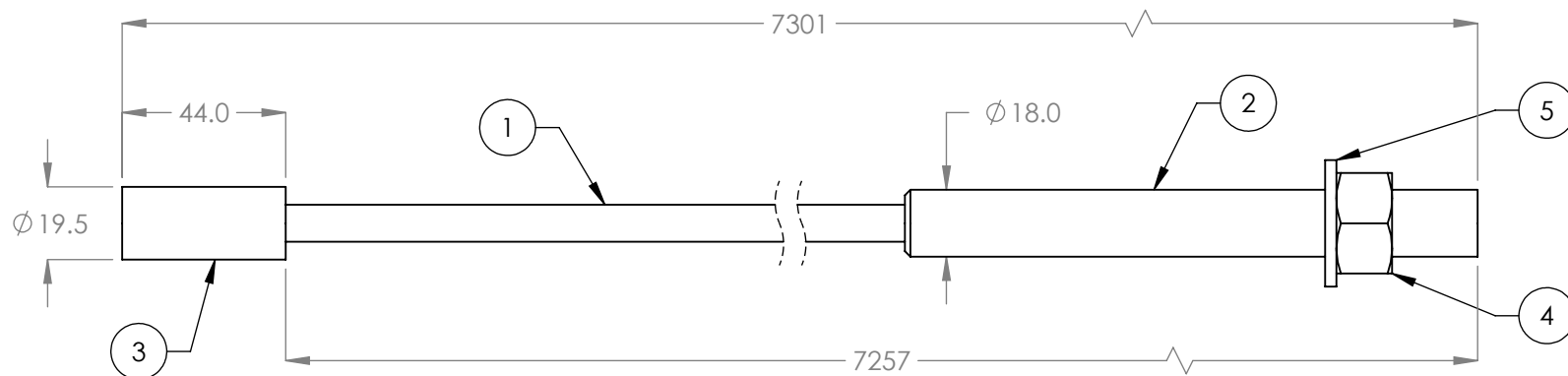
NOTE: UNLESS OTHERWISE SPECIFIED.

- FOR ITEM 1 SPECIFICATIONS REFER TO PART SPECIFICATION FORM
- (*)ITEM 1 QTY FOR REFERENCE ONLY

NEXT ASSEMBLY
5250086
5250161
5250166
5250335
5250341
5250342
5250361

BOM Table					
ITEM NO.	PART NUMBER	DESCRIPTION		QTY.	REV
1	5570129	Ø6.4 ID HYDRAULIC HOSE		4610mm*	A
2	5550325	FTG NPL Ø1/4 CRIMP x -04 JIC		1	-
3	5550345	FTG ELB Ø1/4 CRIMP x -04 JIC		1	-
DO NOT SCALE DRAWING		NAME	DATE	 BendPak. 1645 LEMONWOOD DR. SANTA PAULA, CA 93060	
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±1.0 0.00 = ±0.25 0.000 = ±0.13 SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED		DRAWN	GJZ 03/10/2008		
		CHECKED	CA 9/11/2018		
		THIRD ANGLE PROJECTION		TITLE:	
				HD-7PX SERIES HYDRAULIC HOSE ASSEMBLY Ø6.4 x 4090mm	
		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.		SIZE DWG. NO.	REV
				A 5570876	F
				SCALE: 1:2	SHEET 1 OF 1

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
D	UPDATED TITLE TO REFLECT WHERE USED	08/21/2012	TM	00541
D-001	UPDATED NEXT ASSEMBLIES	11/21/2012	TM	00562
D-002	UPDATED NEXT ASSEMBLIES	05/20/2013	TM	00593
E	UPDATED BOM REVISION	12/21/2017	TM	00909
E-001	UPDATED NEXT ASSEMBLY	04/19/2018	CA	00941
E-002	UPDATED NEXT ASSEMBLY	08/21/2018	TM	00972
F	ADDED 5535358 AND 5545342	07/10/2020	TM	01174



WHERE USED
HD-7PXW
HD-7PXWS
HD-7MZ
HD-7MZS
HD-973P
HD-973P-G

NOTE: UNLESS OTHERWISE SPECIFIED.

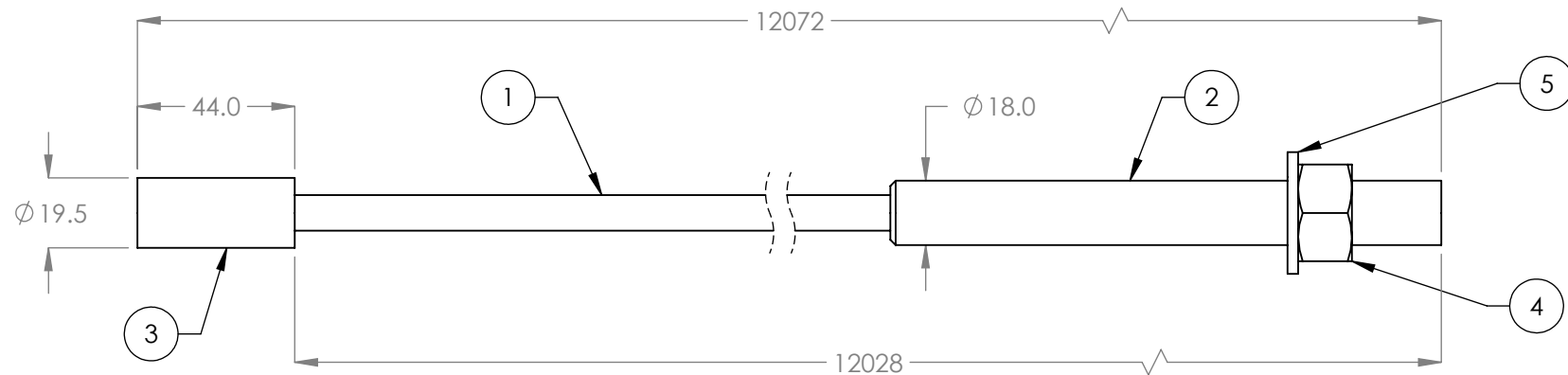
- FOR ITEM 1 SPECIFICATIONS REFER TO PART SPECIFICATION FORM
- LENGTH SHOWN IS AFTER SWAGING
- ITEM 1 QTY FOR REFERENCE ONLY
- THREAD 5535358 WITH 5545342 ONTO CABLES FOR SHIPMENT

ITEM NO.	PART NUMBER	DESCRIPTION	QTY	REV
1	5595011	CABLE, LIFTING Ø10mm	7207mm*	-
2	5746022	Ø10 THREADED CABLE CONNECTOR	1	D
3	5746021	Ø10 CABLE END CONNECTOR	1	E
4	5535358	NUT, M18 x 2.5 NL	1	-
5	5545342	WASHER M18 FLAT	1	-

DO NOT SCALE DRAWING		NAME	DATE	 BendPak. 1645 LEMONWOOD DR. SANTA PAULA, CA 93060		
		DRAWN	AC		12/15/2008	
		CHECKED	OR		08/28/2020	
Y	DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±0.5		THIRD ANGLE PROJECTION		TITLE:	
	SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED				CABLE ASSEMBLY Ø10 x 7301mm ST	
		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.			SIZE DWG. NO.	REV
					A 5595053	F
					SCALE: 1:2	SHEET 1 OF 1

NEXT ASSEMBLY
5250081
5250166
5250336
5250341
5250342
5250361

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
D	UPDATED TITLE TO REFLECT WHERE USED	08/21/2012	TM	00541
D-001	UPDATED NEXT ASSEMBLIES	11/21/2012	TM	00562
D-002	UPDATED NEXT ASSEMBLIES	05/20/2013	TM	00593
E	UPDATED BOM REVISION	12/21/2017	TM	00909
E-001	UPDATED NEXT ASSEMBLY	04/19/2018	CA	00941
E-002	UPDATED NEXT ASSEMBLY	08/21/2018	TM	00972
F	ADDED 5535358 AND 5545342	07/10/2020	TM	01174



WHERE USED
HD-7PXW
HD-7PXWS
HD-7MZ
HD-7MZS
HD-973P
HD-973P-G

NOTE: UNLESS OTHERWISE SPECIFIED.

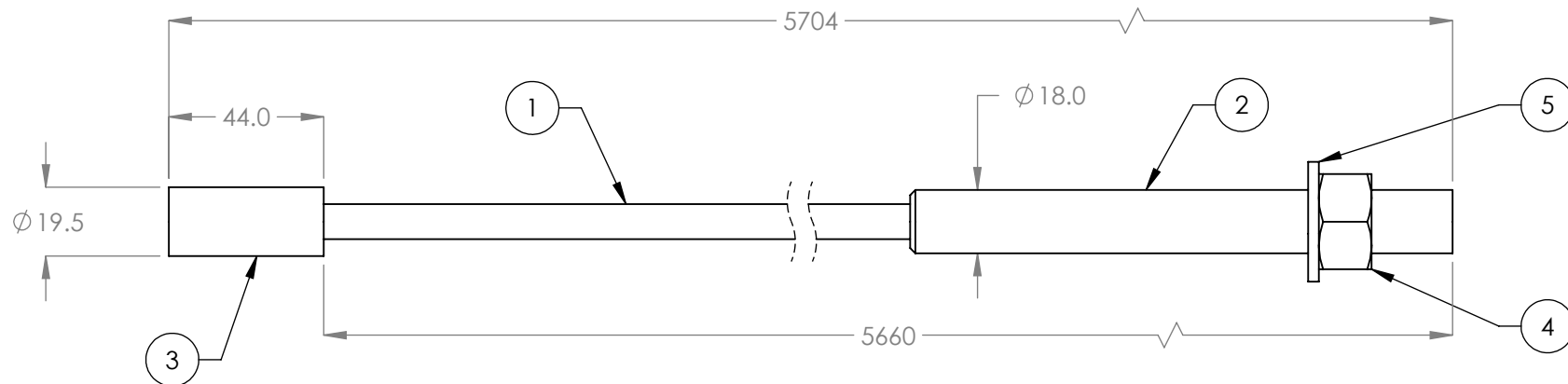
- FOR ITEM 1 SPECIFICATIONS REFER TO PART SPECIFICATION FORM
- LENGTH SHOWN IS AFTER SWAGING
- ITEM 1 QTY FOR REFERENCE ONLY
- THREAD 5535358 WITH 5545342 ONTO CABLES FOR SHIPMENT

ITEM NO.	PART NUMBER	DESCRIPTION	QTY	REV
1	5595011	CABLE, LIFTING Ø10mm	11978mm*	-
2	5746022	Ø10 THREADED CABLE CONNECTOR	1	D
3	5746021	Ø10 CABLE END CONNECTOR	1	E
4	5535358	NUT, M18 x 2.5 NL	1	A
5	5545342	WASHER M18 FLAT	1	A

DO NOT SCALE DRAWING		NAME	DATE	 BendPak. 1645 LEMONWOOD DR. SANTA PAULA, CA 93060	
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±0.5 SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED		DRAWN	AC	12/15/2008	TITLE: CABLE ASSEMBLY Ø10 x 12072mm ST
		CHECKED	OR	08/28/2020	
		THIRD ANGLE PROJECTION			
					SIZE DWG. NO. A 5595055
		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.			
					REV F
		SCALE: 1:2			SHEET 1 OF 1

NEXT ASSEMBLY
5250081
5250166
5250336
5250341
5250342
5250361

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE, DERIVED FROM 5595052	11/21/2012	TM	00562
A-001	UPDATED NEXT ASSEMBLY	05/20/2013	TM	00593
A-002	UPDATED NEXT ASSEMBLY	10/17/2013	TM	00630
A-003	UPDATED NEXT ASSEMBLY	09/16/2014	TM	00664
B	UPDATED BOM REVISION	12/21/2017	TM	00909
B-001	UPDATED NEXT ASSEMBLY	04/19/2018	CA	00941
B-002	UPDATED NEXT ASSEMBLY	08/21/2018	TM	00972
C	ADDED 5535358 AND 5545342	07/10/2020	TM	01174



WHERE USED
HD-7PXW
HD-7PXWS
HD-7PSXW
HD-7MZ
HD-7MZS
HD-973P
HD-973P-G

NOTE: UNLESS OTHERWISE SPECIFIED.

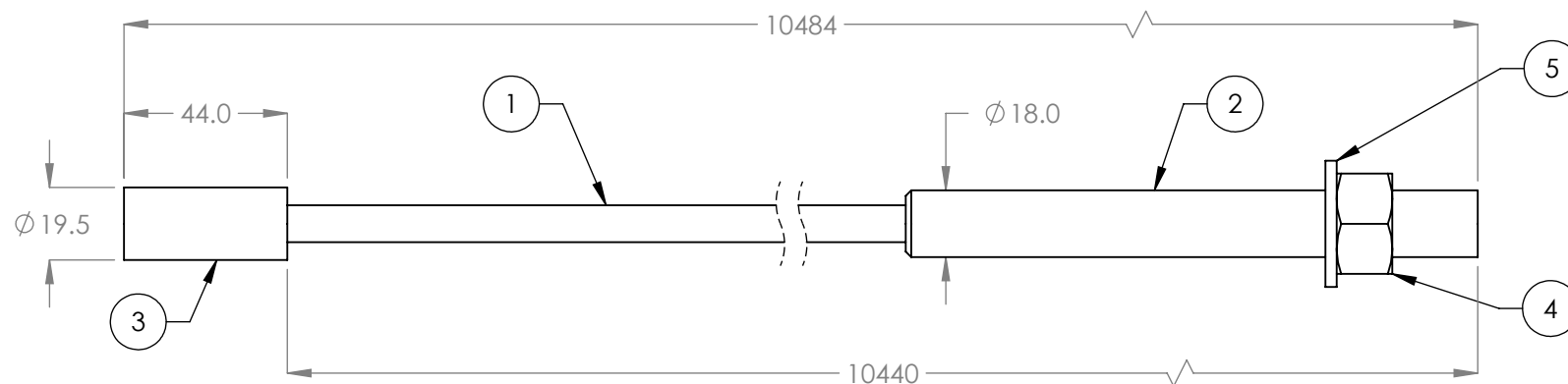
- FOR ITEM 1 SPECIFICATIONS REFER TO PART SPECIFICATION FORM
- LENGTH SHOWN IS AFTER SWAGING
- ITEM 1 QTY FOR REFERENCE ONLY
- THREAD 5535358 WITH 5545342 ONTO CABLES FOR SHIPMENT

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5595011	CABLE, LIFTING Ø10mm	5610mm*	-
2	5746022	Ø10 THREADED CABLE CONNECTOR	1	D
3	5746021	Ø10 CABLE END CONNECTOR	1	E
4	5535358	NUT, M18 x 2.5 NL	1	-
5	5545342	WASHER M18 FLAT	1	-

DO NOT SCALE DRAWING		NAME	DATE	 BendPak. 1645 LEMONWOOD DR. SANTA PAULA, CA 93060
DRAWN		TM	11/21/2012	
CHECKED		OR	08/28/2020	
Y	THIRD ANGLE PROJECTION		TITLE:	
			CABLE ASSEMBLY Ø10 x 5704mm ST	
	DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±0.5 SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED		SIZE DWG. NO.	
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.		A 5595467		REV C
		SCALE: 1:2		SHEET 1 OF 1

NEXT ASSEMBLY
5250081
5250166
5250335
5250336
5250341
5250342
5250361

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE, DERIVED FROM 5595054	11/21/2012	TM	00562
A-001	UPDATED NEXT ASSEMBLY	05/20/2013	TM	00593
A-002	UPDATED NEXT ASSEMBLY	10/17/2013	TM	00630
A-003	UPDATED NEXT ASSEMBLY	09/16/2014	TM	00664
B	UPDATED BOM REVISION	12/21/2017	TM	00909
B-001	UPDATED NEXT ASSEMBLY	04/19/2018	CA	00941
B-002	UPDATED NEXT ASSEMBLY	08/21/2018	TM	00972
C	ADDED 5535358 AND 5545342	07/13/2020	TM	10174



WHERE USED
HD-7MZ
HD-7MZS
HD-7PXW
HD-7PXWS
HD-7PSXW
HD-973P
HD-973P-G

NOTE: UNLESS OTHERWISE SPECIFIED.

- FOR ITEM 1 SPECIFICATIONS REFER TO PART SPECIFICATION FORM
- LENGTH SHOWN IS AFTER SWAGING
- ITEM 1 QTY FOR REFERENCE ONLY
- THREAD 5535358 WITH 5545342 ONTO CABLES FOR SHIPMENT

ITEM NO.	PART NUMBER	DESCRIPTION	QTY	REV
1	5595011	CABLE, LIFTING Ø10mm	10398mm*	-
2	5746022	Ø10 THREADED CABLE CONNECTOR	1	D
3	5746021	Ø10 CABLE END CONNECTOR	1	E
4	5535358	NUT, M18 x 2.5 NL	1	-
5	5545342	WASHER M18 FLAT	1	-

NEXT ASSEMBLY
5250081
5250166
5250335
5250336
5250341
5250342
5250361

DO NOT SCALE DRAWING

DIMENSIONS ARE IN MM
TOLERANCES:
0. = ±1.5
0.0 = ±0.5
SURFACE FINISH 1.6 ISO Ra µm
FOR MACHINED SURFACES
UNLESS OTHERWISE SPECIFIED

NAME	DATE
DRAWN	TM 11/21/2012
CHECKED	OR 08/28/2020

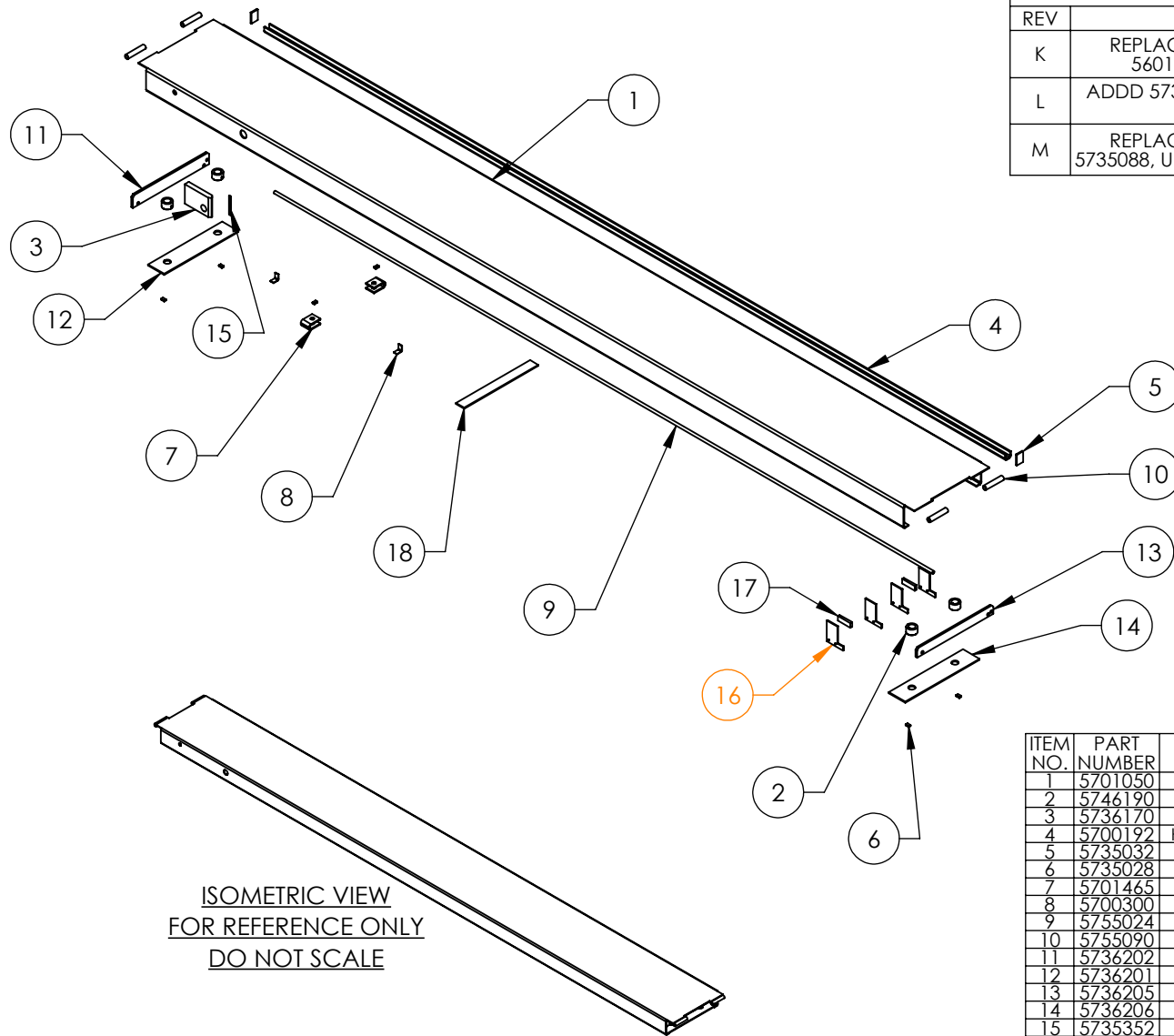
THIRD ANGLE PROJECTION



PROPRIETARY AND CONFIDENTIAL
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THE WRITTEN PERMISSION OF BENDPAK INC. IS
PROHIBITED.

BendPak.
1645 LEMONWOOD DR. SANTA PAULA, CA 93060

TITLE:		CABLE ASSEMBLY Ø10 x 10484mm ST	
SIZE	DWG. NO.		REV
A	5595469		C
SCALE: 1:2			SHEET 1 OF 1



ISOMETRIC VIEW
FOR REFERENCE ONLY
DO NOT SCALE

WHERE USED

HD-7PXW
HD-7PXN
HD-7500PBX

NOTE: UNLESS OTHERWISE SPECIFIED.

1. REFER TO MODEL FOR ADDITIONAL INFORMATION
2. BREAK AND DEBURR ALL SHARP EDGES 0.3mm
3. REMOVE ALL WELD SPLATTER
4. DIMENSIONS SHOWN ARE AFTER PAINTING
5. PAINT GRAY (RAL-7024) 20% GLOSS

NEXT ASSEMBLY
5215171

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
K	REPLACED 5735772 AND 5735088 WITH 5601262, UPDATED BOM REVISION	05/25/2018	TS	00951
L	ADDD 5735090 AND GLOSS NOTE TO PAINT, REMOVED GRIT NOTE	12/09/2019	TM	01120
M	REPLACED 5601262 WITH 5735772 AND 5735088, UPDATED WELDING FOR THESE PARTS	03/26/2021	TM	01290

ITEM NO.	PART NUMBER	DESCRIPTION	QTY	REV
1	5701050	HD-7PX SERIES POWER SIDE RAMP	1	E
2	5746190	HD-7/7500/9 SERIES RAMP SHEAVE BUSHING	4	C
3	5736170	HD-7-B SERIES CYLINDER CLEVIS	1	A
4	5700192	HD-7PX SERIES, HD-9STX/9SWX/ 9XW/9AE ROLLING BRIDGE BEAM	1	D
5	5735032	ROLLING JACK RAIL CLOSEOUT	2	C
6	5735028	PIN STOP	6	B
7	5701465	HD-7P SERIES DIRECTIONAL SHEAVE BRACKET	2	C
8	5700300	HYD. HOSE HOLDER	2	A
9	5755024	AIR LINE TROUGH Ø13.5 x Ø9.5 x 4064	1	A
10	5755090	HD-7/7500/9 SERIES DRIVE UP RAMP HINGE TUBE	4	C
11	5736202	HD-7/7500/9 SERIES 2-SHEAVE RAMP BOLT PLATE	1	C
12	5736201	HD-7/7500/9 SERIES 2-SHEAVE RAMP END PLATE	1	B
13	5736205	HD-7 SERIES 4-SHEAVE RAMP BOLT PLATE	1	B
14	5736206	HD-7 SERIES 4-SHEAVE RAMP SHEAVE PLATE	1	A
15	5735352	SINGLE CLEVIS CYLINDER ALIGNMENT PLATE	1	A
16	5735772	HD-7 CABLE PLUG ANCHOR PLATE	4	D
17	5735088	HD-7P SERIES ANCHOR PLATE SPACER	2	B
18	5735090	HD-7500/9 SERIES RAMP STRAP	1	C

DO NOT SCALE DRAWING

DIMENSIONS ARE IN MM
TOLERANCES:

0. = ±1.5
0.0 = ±0.5

SURFACE FINISH 1.6 ISO Ra µm
FOR MACHINED SURFACES
UNLESS OTHERWISE SPECIFIED

NAME DATE
DRAWN AC 11/10/2008
CHECKED OR 03/31/2021

THIRD ANGLE PROJECTION



PROPRIETARY AND CONFIDENTIAL
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PROHIBITED.

BendPak.
1645 LEMONWOOD DR.
SANTA PAULA, CA 93060

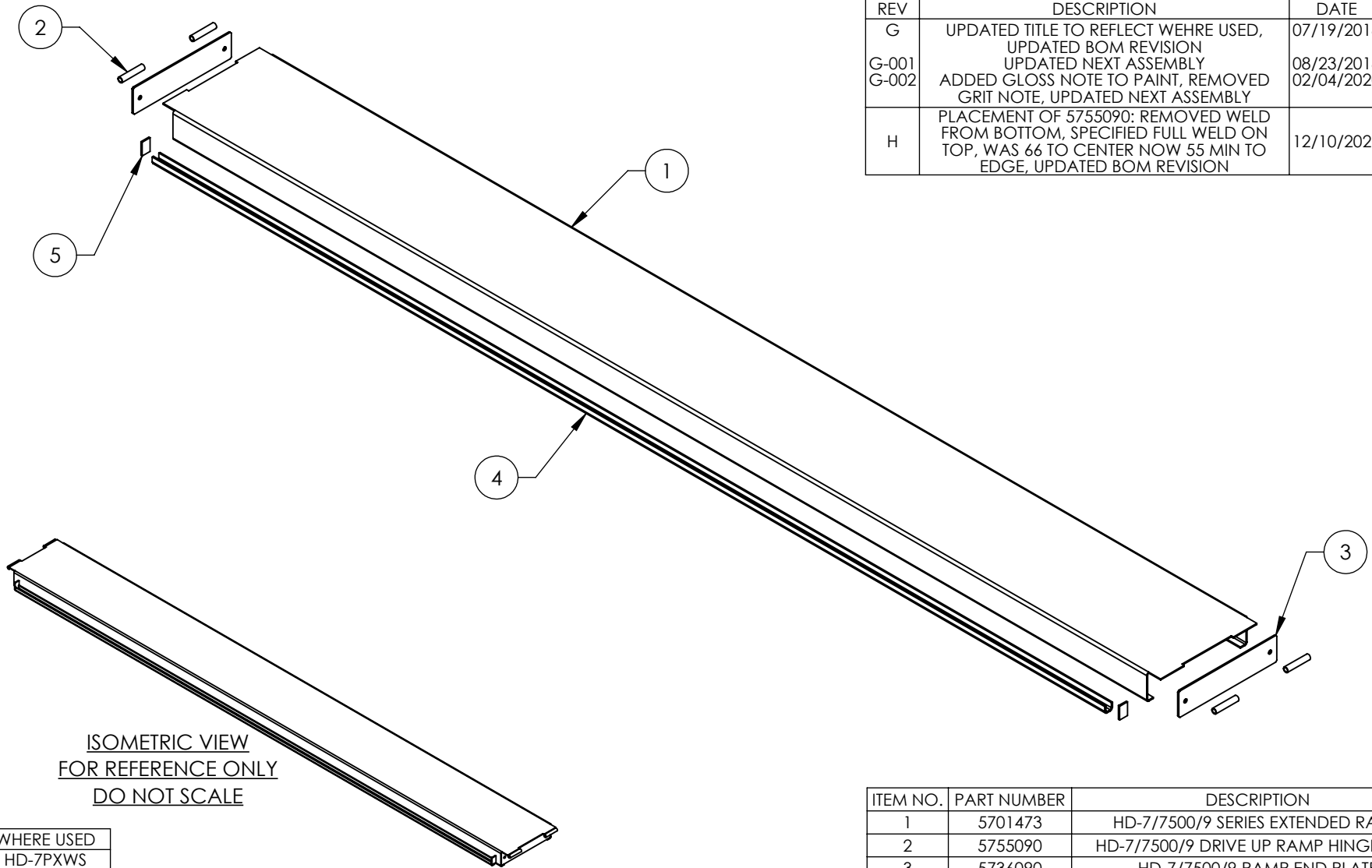
TITLE: HD-7PX/7500 POWER
SIDE RAMP WELDMENT

SIZE DWG. NO. REV
A 5600193 M

SCALE: 1:30

SHEET 1 OF 4

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
G	UPDATED TITLE TO REFLECT WEHRE USED, UPDATED BOM REVISION	07/19/2018	TM	00975
G-001	UPDATED NEXT ASSEMBLY	08/23/2018	TM	00972
G-002	ADDED GLOSS NOTE TO PAINT, REMOVED GRIT NOTE, UPDATED NEXT ASSEMBLY	02/04/2020	CA	01120
H	PLACEMENT OF 5755090: REMOVED WELD FROM BOTTOM, SPECIFIED FULL WELD ON TOP, WAS 66 TO CENTER NOW 55 MIN TO EDGE, UPDATED BOM REVISION	12/10/2021	TM	01367



ISOMETRIC VIEW
FOR REFERENCE ONLY
DO NOT SCALE

WHERE USED
HD-7PXWS
HD-7PXW
HD-7PXN
HD-7500PBX

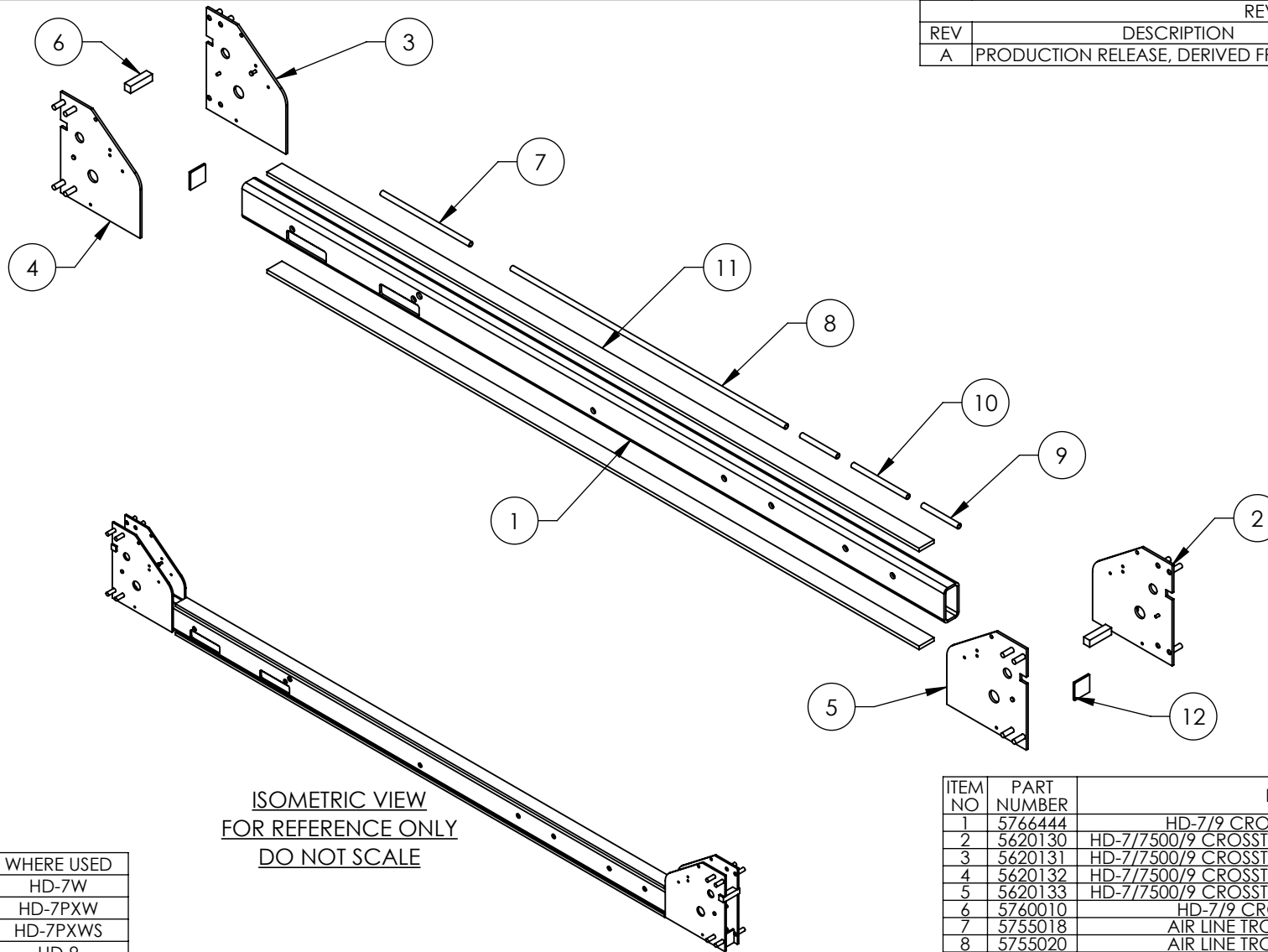
NOTE: UNLESS OTHERWISE SPECIFIED.

1. REFER TO MODEL FOR ADDITIONAL INFORMATION
2. BREAK AND DEBURR ALL SHARP EDGES 0.3mm
3. REMOVE ALL WELD SPLATTER
4. DIMENSIONS SHOWN ARE AFTER PAINTING
5. PAINT GRAY (RAL-7024) 20% GLOSS

ITEM NO.	PART NUMBER	DESCRIPTION	QTY	REV
1	5701473	HD-7/7500/9 SERIES EXTENDED RAMP	1	D
2	5755090	HD-7/7500/9 DRIVE UP RAMP HINGE TUBE	4	C
3	5736090	HD-7/7500/9 RAMP END PLATE	2	E
4	5700192	HD-7/7500/9 ROLLING BRIDGE BEAM, LONG	1	D
5	5735032	ROLLING JACK RAIL CLOSEOUT	2	C

DO NOT SCALE DRAWING		NAME	DATE	 1645 LEMONWOOD DR. SANTA PAULA, CA 93060
DRAWN		AC	11/05/2008	
CHECKED		OR	12/16/2021	
THIRD ANGLE PROJECTION				TITLE: HD-7PX/7500 OFF SIDE RAMP WELDMENT
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±0.5		 SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED		SIZE DWG. NO. REV
NEXT ASSEMBLY		 THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.		A 5600206 H
5245244		SCALE: 1:20		SHEET 1 OF 3
5245385				
5245386				
5245391				

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE, DERIVED FROM 5600714	04/29/2022	TM	01414



ISOMETRIC VIEW
FOR REFERENCE ONLY
DO NOT SCALE

WHERE USED

HD-7W
HD-7PXW
HD-7PXWS
HD-9
HD-9XW
HD-9XL
HD-973P
HD-973PX
PL-12000DP

NOTE: UNLESS OTHERWISE SPECIFIED.

1. REFER TO MODEL FOR ADDITIONAL INFORMATION
2. BREAK AND DEBURR ALL SHARP EDGES 0.3mm
3. REMOVE ALL WELD SPLATTER
4. DIMENSIONS SHOWN ARE AFTER PAINTING
5. PAINT GRAY (RAL-7024) 20% GLOSS

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5766444	HD-7/9 CROSSTUBE, SMALL WINDOW	1	A
2	5620130	HD-7/7500/9 CROSSTUBE END PLATE SUBWELDMENT #1	1	M
3	5620131	HD-7/7500/9 CROSSTUBE END PLATE SUBWELDMENT #2	1	M
4	5620132	HD-7/7500/9 CROSSTUBE END PLATE SUBWELDMENT #3	1	M
5	5620133	HD-7/7500/9 CROSSTUBE END PLATE SUBWELDMENT #4	1	M
6	5760010	HD-7/9 CROSSTUBE SAFETY BLOCK	2	B
7	5755018	AIR LINE TROUGH Ø13.5 x Ø9.5 x 297	1	C
8	5755020	AIR LINE TROUGH Ø13.5 x Ø9.5 x 918	1	C
9	5755022	AIR LINE TROUGH Ø13.5 x Ø9.5 x 121	2	B
10	5755021	AIR LINE TROUGH Ø13.5 x Ø9.5 x 184	1	B
11	5735460	HD-7/9 CROSSTUBE STRAP	2	A
12	5735073	D4-12, HD-7/9, HDS/HDSO-14 CARRIAGE TIE BLOCK	2	C

DO NOT SCALE DRAWING

DIMENSIONS ARE IN MM
TOLERANCES:

0. = ±1.5
0.0 = ±0.5

SURFACE FINISH 1.6 ISO Ra µm
FOR MACHINED SURFACES
UNLESS OTHERWISE SPECIFIED

NAME DATE
DRAWN TM 04/29/2022
CHECKED OR 06/06/2022

THIRD ANGLE PROJECTION



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1645 LEMONWOOD DR.
SANTA PAULA, CA 93060

TITLE:
HD-7/9/973P CROSSTUBE
WELDMENT, SMALL WINDOW

SIZE DWG. NO. REV

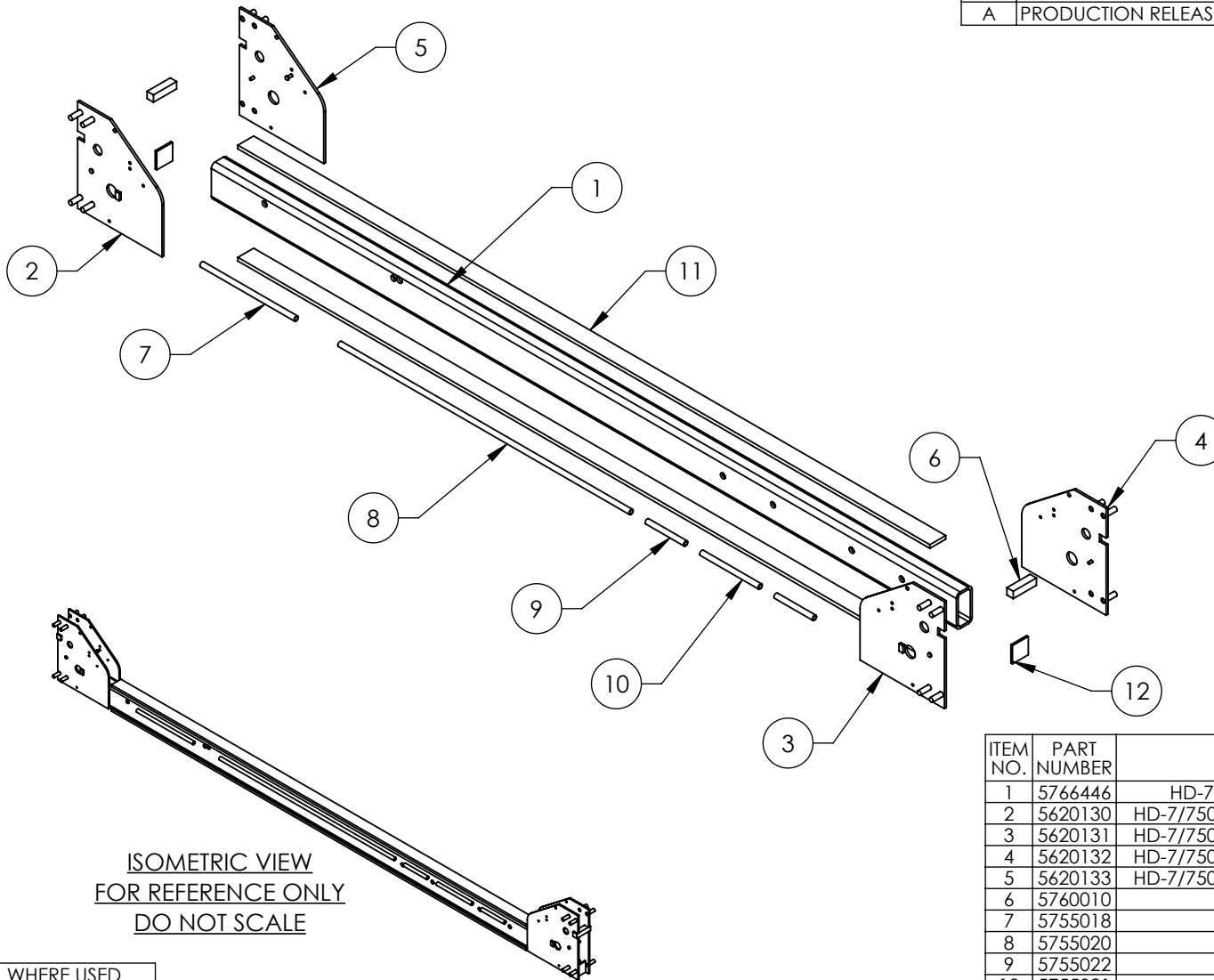
A 5601822 **A**

SCALE: 1:15

SHEET 1 OF 2

NEXT ASSEMBLY
5216155

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE, DERIVED FROM 5600716	05/02/2023	TM	01414



ISOMETRIC VIEW
FOR REFERENCE ONLY
DO NOT SCALE

WHERE USED

HD-7W
HD-7PWX
HD-973P
HD-973PX

NOTE: UNLESS OTHERWISE SPECIFIED.

- REFER TO MODEL FOR ADDITIONAL INFORMATION
- BREAK AND DEBURR ALL SHARP EDGES 0.3mm
- REMOVE ALL WELD SPLATTER
- DIMENSIONS SHOWN ARE AFTER PAINTING
- PAINT GRAY (RAL-7024) 20% GLOSS

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	REV
1	5766446	HD-7W/7MZ/973 CROSSTUBE, LARGE WINDOW	1	A
2	5620130	HD-7/7500/9 CROSSTUBE END PLATE SUBWELDMENT #1	1	M
3	5620131	HD-7/7500/9 CROSSTUBE END PLATE SUBWELDMENT #2	1	M
4	5620132	HD-7/7500/9 CROSSTUBE END PLATE SUBWELDMENT #3	1	M
5	5620133	HD-7/7500/9 CROSSTUBE END PLATE SUBWELDMENT #4	1	M
6	5760010	HD-7/9 CROSSTUBE SAFETY BLOCK	2	B
7	5755018	AIR LINE TROUGH Ø13.5 x Ø9.5 x 297	1	C
8	5755020	AIR LINE TROUGH Ø13.5 x Ø9.5 x 918	1	C
9	5755022	AIR LINE TROUGH Ø13.5 x Ø9.5 x 121	2	B
10	5755021	AIR LINE TROUGH Ø13.5 x Ø9.5 x 184	1	B
11	5735460	HD-7/9 CROSSTUBE STRAP	2	A
12	5735073	D4-12, HD-7/9, HDS/HDSO-14 CARRIAGE TIE BLOCK	2	C

DO NOT SCALE DRAWING

DIMENSIONS ARE IN MM
TOLERANCES:

0. = ±1.5
0.0 = ±0.5

SURFACE FINISH 1.6 ISO Ra µm
FOR MACHINED SURFACES
UNLESS OTHERWISE SPECIFIED

NAME DATE
DRAWN TM 05/02/2022
CHECKED OR 06/06/2022

THIRD ANGLE PROJECTION



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1645 LEMONWOOD DR.
SANTA PAULA, CA 93060

TITLE:
HD-7W/973P CROSSTUBE
WELDMENT, LARGE WINDOW

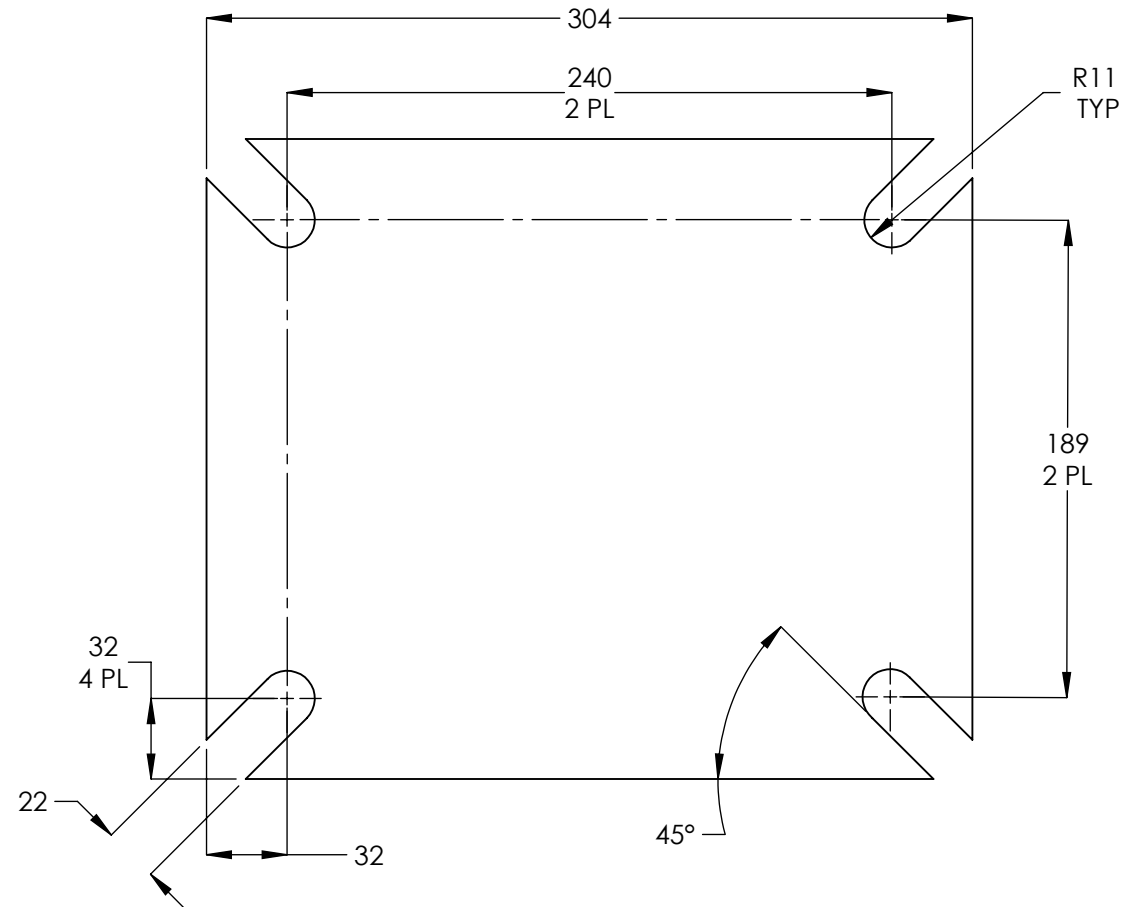
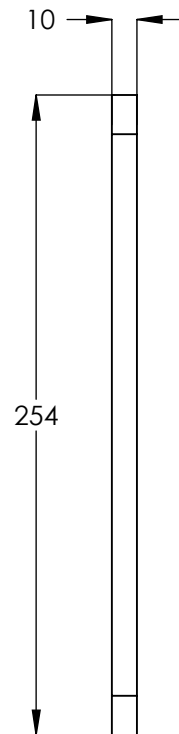
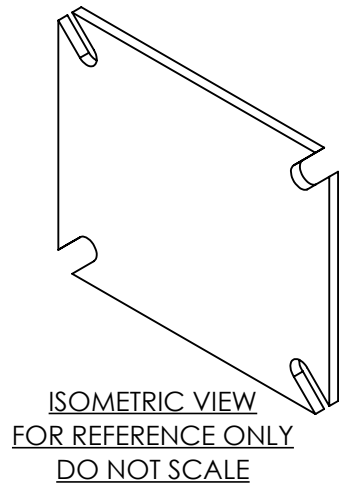
SIZE DWG. NO. REV
A 5601823 A

SCALE: 1:15

SHEET 1 OF 2

NEXT ASSEMBLY
5216157

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE, DERIVED FROM 5731632	01/20/2017	TS	00798
A-001	UPDATED NEXT ASSEMBLIES	04/20/2018	CA	00941



WHERE USED
HD-7 SERIES
HD-9 SERIES
HD-14T
HDS-14 SERIES
D4-12 SERIES
PL-12000DP

NOTE: UNLESS OTHERWISE SPECIFIED.

1. REFER TO MODEL FOR ADDITIONAL INFORMATION
2. BREAK AND DEBURR ALL SHARP EDGES 0.3mm
3. **MATERIAL:** HR ASTM A36 OR Q235 GB/T 700

NEXT ASSEMBLY		
5601126	5601158	5601780
5601127	5601159	
5601133	5601410	
5601134	5601739	
5601135	5601740	
5601136	5620605	
5601137	5620606	
5601138	5620669	
5601139	5620670	
5601140	5601779	

DO NOT SCALE DRAWING		NAME	DATE	 BendPak. 1645 LEMONWOOD DR. SANTA PAULA, CA 93060
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±0.5		DRAWN	TS 01/20/2017	
		CHECKED	CA 04/24/2018	
SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED		THIRD ANGLE PROJECTION		TITLE:
				4 POST BASE PLATE
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.		SIZE	DWG. NO.	REV
		A	5731045	A
		SCALE: 1:3		SHEET 1 OF 1

PART SPECIFICATION FORM STANDARD

BENDPAK Number:	5900972
MRP Description:	HD-7MZ/PXW/PXN INSTALLATION MANUAL
Date:	06/13/2019
ECO :	01084

1. Engineering Specification

Application:

INSTALLATION MANUAL

Detailed Description:

IMPORTANT SAFETY INSTRUCTIONS
SAVE THESE INSTRUCTIONS

⚠ WARNING PLEASE READ THE ENTIRE CONTENTS OF THIS MANUAL PRIOR TO INSTALLATION AND OPERATION. BY PROCEEDING WITH LIFT INSTALLATION AND OPERATION YOU AGREE THAT YOU FULLY UNDERSTAND AND COMPARE THE FULL CONTENTS OF THIS MANUAL. FAILURE TO READ THIS MANUAL TO ALL OPERATIONS FAILURE TO OPERATE THIS EQUIPMENT AS DIRECTED MAY CAUSE INJURY OR DEATH.
Revised 02 - June 2019
Part Number 5900972

INSTALLATION AND OPERATION MANUAL

**7,000 POUND / 3,175 KG CAPACITY
FOUR-POST PARKING LIFT**

MODELS:
• HD-7MZ
• HD-7PXW
• HD-7PXN



READ FIRST
⚠ **READ FIRST**
DO NOT OPERATE OR REPAIR THE EQUIPMENT WITHOUT READING THIS MANUAL AND THE IMPORTANT SAFETY INSTRUCTIONS SHOWN INSIDE. KEEP THIS OPERATION MANUAL NEAR THE LIFT AT ALL TIMES. MAKE SURE THAT ALL USERS READ AND UNDERSTAND THIS MANUAL.

RECEIVING
The shipment should be thoroughly inspected as soon as it is received. The signed Bill of Lading is acknowledgement by the shipping carrier as receipt of this product as listed in your invoice as being in a good condition of shipment. If any of these goods listed on this Bill of Lading are missing or damaged, do not accept goods until the shipping carrier makes a notation on the height bill of the missing or damaged goods. Do this for your own protection.

BE SAFE
Your new lift was designed and built with safety in mind. However, your overall safety can be increased with proper training and thoughtful operation on the part of the operator. DO NOT operate or repair the equipment without reading this manual and the important safety instructions shown inside. Keep this operation manual near the lift at all times. Make sure that ALL USERS read and understand this manual.

Keep this operation manual near the machine at all times. Make sure that ALL USERS read this manual.

BendPak®
1645 Lemonwood Dr.
Santa Paula, CA 93060, USA
Tel: 1-805-933-9970
Fax: 1-805-933-9160
www.bendpak.com

Print Settings for BendPak Manuals

Unless otherwise specified, use these settings for printing BendPak manuals:

- **Color.** Black and white.
- **Size.** A4 (210 to 297 mm), 8.5 by 11 inches (216 to 279 mm), or between
- **Binding.** Saddle stitched
- **Paper.** 100 to 120 gsm (27 to 32 pound), uncoated

2. Vendor Information (Or for Reference)

Approved Vendor	Vendor Part #	Contact #	Preferred Vendor
1)			
2)			
OR BENDPAK ENGINEERING APPROVED EQUIVALENT			

4 Post Lifts Product Decal Positioning



Total of 6

PN 5905311

BPK Post Branding Decal-Large.pdf:

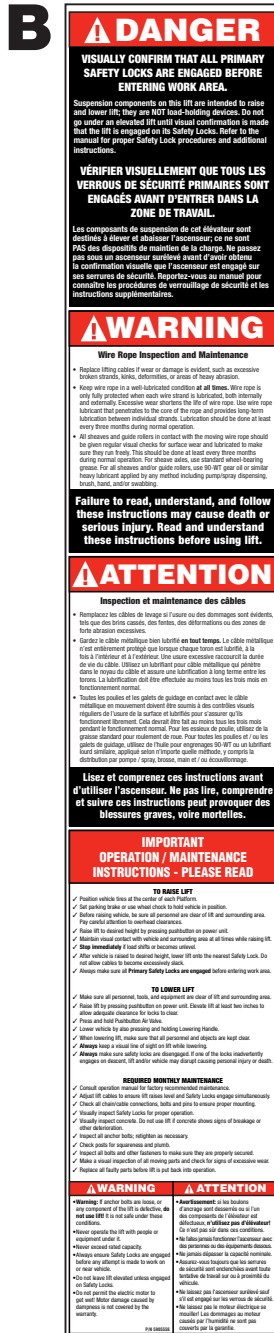
Size: 4.25"W x 38"H

Material: 4 Mil Clear Adhesive PET

Finish: Matte Overlamine (No gloss)

Print Process: Silk Screen, 85 line-screen
(Yellow color in file represents what should be clear PET material and SHOULD NOT print as Yellow ink. White area in file represents Opaque White ink.)

Lamination: Clear laminate non-glare medium matte over-lamine (No gloss) for abrasion, chemical and ultra violet protection.



PN 5905556

4-Post Safety-Operation Decal FRE-ENG.pdf:

Size: 4"W x 24"H

Material: 4 Mil. Permanent White Adhesive Vinyl

Ink: U.V. protected CMYK 2/C Process

Finish: Matte Overlamine (No gloss)

Print Process: Offset Lithography - 200 line-screen or 300 p.p.i. for digital

Lamination: Clear laminate non-glare medium matte over-lamine (No gloss) for abrasion, chemical and ultra violet protection.



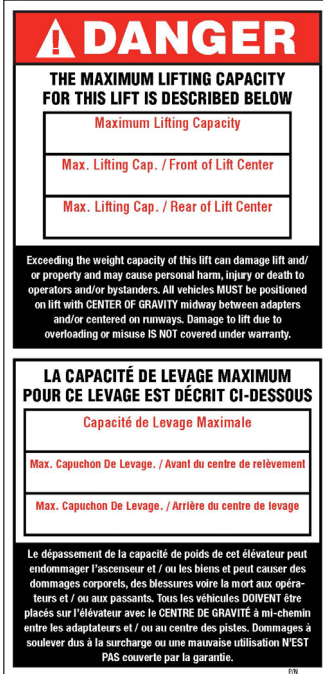
PN 5905103

ALI_4_Post_labels.pdf:
(Order Labels from ALI)

IMPORTANT: Please use materials as instructed

4 Post Lifts Product Decal Positioning

***D**



P/N 5905401 - Max Cap. Danger 7k
 P/N 5905695 - Max. Cap. Danger 7500
 P/N 5905402 - Max Cap. Danger 9k
 P/N 5905557 - Max. Cap. Danger 14K
 P/N 5905406 - Max Cap. Danger 18k
 P/N 5905407 - Max. Cap. Danger 27K
 P/N 5905408 - Max. Cap. Danger 35K
 P/N 5905068 - Max. Cap. Danger 37K
 P/N 5905409 - Max. Cap. Danger 40K

***Max. Cap. Danger ENG-FRE.pdf:**

Size: 4"W x 8.5"H

Material: 4 Mil. Permanent White Adhesive Vinyl

Ink: U.V. protected CMYK 2/C Process

Finish: Matte Overlamine (No gloss)

Print Process: Offset Lithography - 200 line-screen or 300 p.p.i. for digital

Lamination: Clear laminate non-glare medium matte over-lamine (No gloss) for abrasion, chemical and ultra violet protection.

***DEPENDS ON LIFT MODEL AND CAPACITY**

***E**



***NRTL_Lifting_Cap_ENG-FRE_.pdf:**

Size: 4.5"W x 3.25"H

Material: 4 Mil. Permanent White Adhesive Vinyl

Ink: U.V. protected CMYK 2/C Process

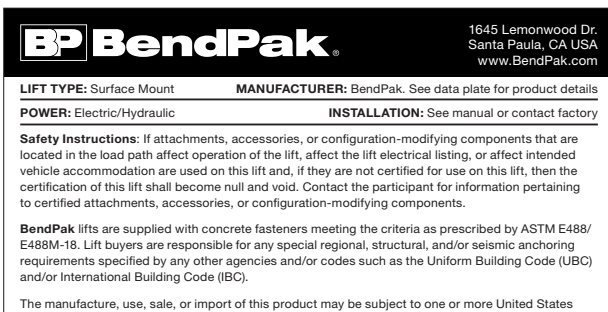
Finish: Matte Overlamine (No gloss)

Print Process: Offset Lithography - 200 line-screen or 300 p.p.i. for digital

Lamination: Clear laminate non-glare medium matte over-lamine (No gloss) for abrasion, chemical and ultra violet protection.

P/N 5905645 - NRTL_Lifting_Cap_Label_7K
 P/N 5905700 - NRTL_Lifting_Cap_Label_7500
 P/N 5905650 - NRTL_Lifting_Cap_Label_9k
 P/N 5905665 - NRTL_Lifting_Cap_Label_14k
 P/N 5905675 - NRTL_Lifting_Cap_Label_18k
 P/N 5905680 - NRTL_Lifting_Cap_Label_27k
 P/N 5905685 - NRTL_Lifting_Cap_Label_35K
 P/N 5905067 - NRTL_Lifting_Cap_Label_37K
 P/N 5905690 - NRTL_Lifting_Cap_Label_40K

F



Product_Data_Label_5905940-New.pdf: PN 5905940

Size: 4.5"W x 2.3"H

Material: 4 Mil. Permanent White Adhesive Vinyl

Ink: U.V. protected CMYK 2/C Process

Finish: Matte Overlamine (No gloss)

Print Process: Offset Lithography - 200 line-screen or 300 p.p.i. for digital

Lamination: Clear laminate non-glare medium matte over-lamine (No gloss) for abrasion, chemical and ultra violet protection.

G



ALI_Notice_Label.jpg

Size: 3"W x 1.75"H

(Order Label from ALI)

PN 5905377

IMPORTANT: Please use materials as instructed

4 Post Lifts Product Decal Positioning

H



Slipper_When_Wet_Label-5905138.pdf: PN 5905138

Size: 4.5"W x 2.5"H

Material: 4 Mil. Permanent White Adhesive Vinyl

Ink: U.V. protected CMYK 2/C Process

Finish: Matte Overlamine (No gloss)

Print Process: Offset Lithography - 200 line-screen or

300 p.p.i. for digital

Lamination: Clear laminate non-glare medium matte over-laminate (No gloss) for abrasion, chemical and ultra violet protection.

I



ALI Gold Label - MET C-US PN 5905654

****FOR ALI APPROVED LIFTS ONLY**

J

BP BendPak Santa Paula, CA USA www.bendpak.com	
MODEL NUMBER	
DESCRIPTION	
LIFT CAPACITY	DATE CODE
ROLLING JACK MAX CAP.	MAX PSI / BAR
VOLTAGE	SERIAL NUMBER
☐ 110-240V, 50-60 Hz, 1 Ph ☐ 208-240V, 50-60 Hz, 1 Ph ☐ 380-415V, 50-60 Hz, 3 Ph ☐ 208-440V, 50-60 Hz, 3 Ph	UPC
DANGER! Disconnect Power Before Servicing WARRANTY VOID IF DATA PLATE IS REMOVED PN 5905953	

PN 5905953

2017_Serial_Tag-D.jpg:

Size: 3"W x 3"H

Material: 2 Mil. Matte Silver Polyester (Flex-PSE)

Print using thermal transfer printer with resin ribbon

Ink: 1 Color-Black

CE APPROVED LIFTS ONLY

K

BP BendPak Santa Paula, CA USA www.bendpak.com	
MODEL NUMBER	
DESCRIPTION	
LIFT CAPACITY	DATE CODE
ROLLING JACK MAX CAP.	MAX PSI / BAR
VOLTAGE	SERIAL NUMBER
☐ 110-240V, 50-60 Hz, 1 Ph ☐ 208-240V, 50-60 Hz, 1 Ph ☐ 380-415V, 50-60 Hz, 3 Ph ☐ 208-440V, 50-60 Hz, 3 Ph	UPC
DANGER! Disconnect Power Before Servicing WARRANTY VOID IF DATA PLATE IS REMOVED PN 5905952	

PN 5905952

2017_Serial_Tag-C.jpg:

Size: 3"W x 3"H

Material: 2 Mil. Matte Silver Polyester (Flex-PSE)

Print using thermal transfer printer with resin ribbon

Ink: 1 Color-Black

NON-CE APPROVED LIFTS ONLY

IMPORTANT: Please use materials as instructed

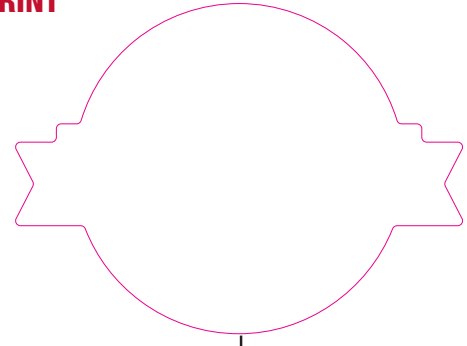
4 Post Lifts Product Decal Positioning

L



GRAY DOES NOT PRINT

PN 5906044



DIE-CUT LINE
DOES NOT PRINT

American_Owned_50_Years_Logo.pdf:

Trim: 4"W x 3"H

Material: 4 Mil. Permanent White Adhesive Vinyl

Ink: U.V. protected CMYK 4/C Process

Finish: Matte Overlamine (No Gloss)

Print Process: Offset Lithography - 200 line-screen or 300 p.p.i. for digital

Lamination: Clear Laminate non-glare medium matte over laminate for abrasion, chemical, and ultra violet protection

M

CALIFORNIA PROPOSITION 65



WARNING

WARNING! This product can expose you to chemicals including styrene and vinyl chloride which are on the list of over 900 chemicals identified by the State of California to cause cancer, birth defects or reproductive harm. ALWAYS use this product in accordance with the manufacturer's instructions.

For more information, go to
www.p65warnings.ca.gov.

PN 5905775

Prop_65_Label.pdf:

Size: 1.5"W x 1.5"H

Material: 4 Mil. Permanent White Adhesive Vinyl

Ink: U.V. protected CMYK 2/C Process

Finish: Matte Overlamine (No gloss)

Print Process: Offset Lithography - 200 line-screen or 300 p.p.i. for digital

Lamination: Clear laminate non-glare medium matte over-lamine (No gloss) for abrasion, chemical and ultra violet protection.

PN 5905775

IMPORTANT: Please use materials as instructed

4 Post Lifts Product Decal Positioning

**SEE NEXT PAGE
FOR LABEL
PLACEMENT HEIGHT**

****FOR ALL APPROVED
LIFTS ONLY**

M, E, C

**Back of Post
(Top to Bottom)**

**G, D, I,
J or K, F**

**Front of Post
(Top to Bottom)**

B
Side of Post

A
(Front & Back of post)

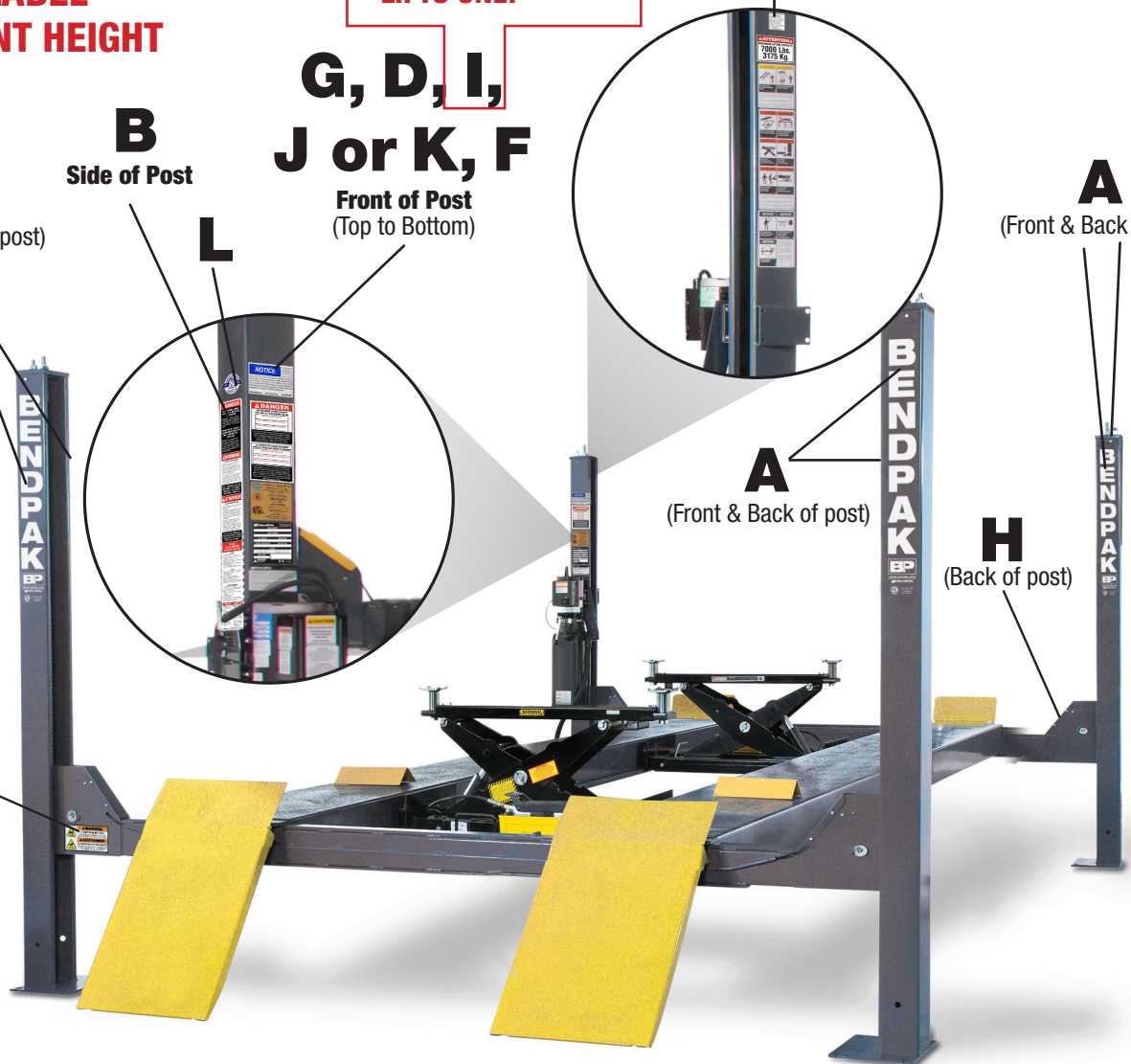
L

A
(Front & Back of post)

A
(Front & Back of post)

H
(Back of post)

H
(Also on other side of lift)



4 Post Lifts Product Decal Positioning

Views of Powerside Post

BACK OF POST

SIDE OF POST

FRONT OF POST

