

Service Manual

SERVICE PARTS & DIAGRAMS

BENDPAK PL-6KDT

PRODUCT SKU
5175157

DRAWING Nº
5260640

CATEGORY
Parking Lift

REV
Version F

DATE
12.22.2021



BendPak.

This guide is a troubleshooting reference used for maintaining and servicing your Bend Pak product. It provides comprehensive information on identifying serviceable parts and components and assists in troubleshooting problems and performing assembly /disassembly procedures.

BendPak, Inc. Corporate Office
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info@bendpak.com

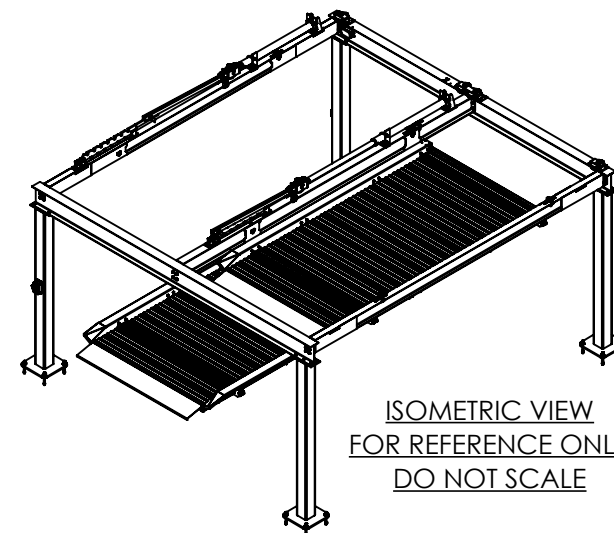
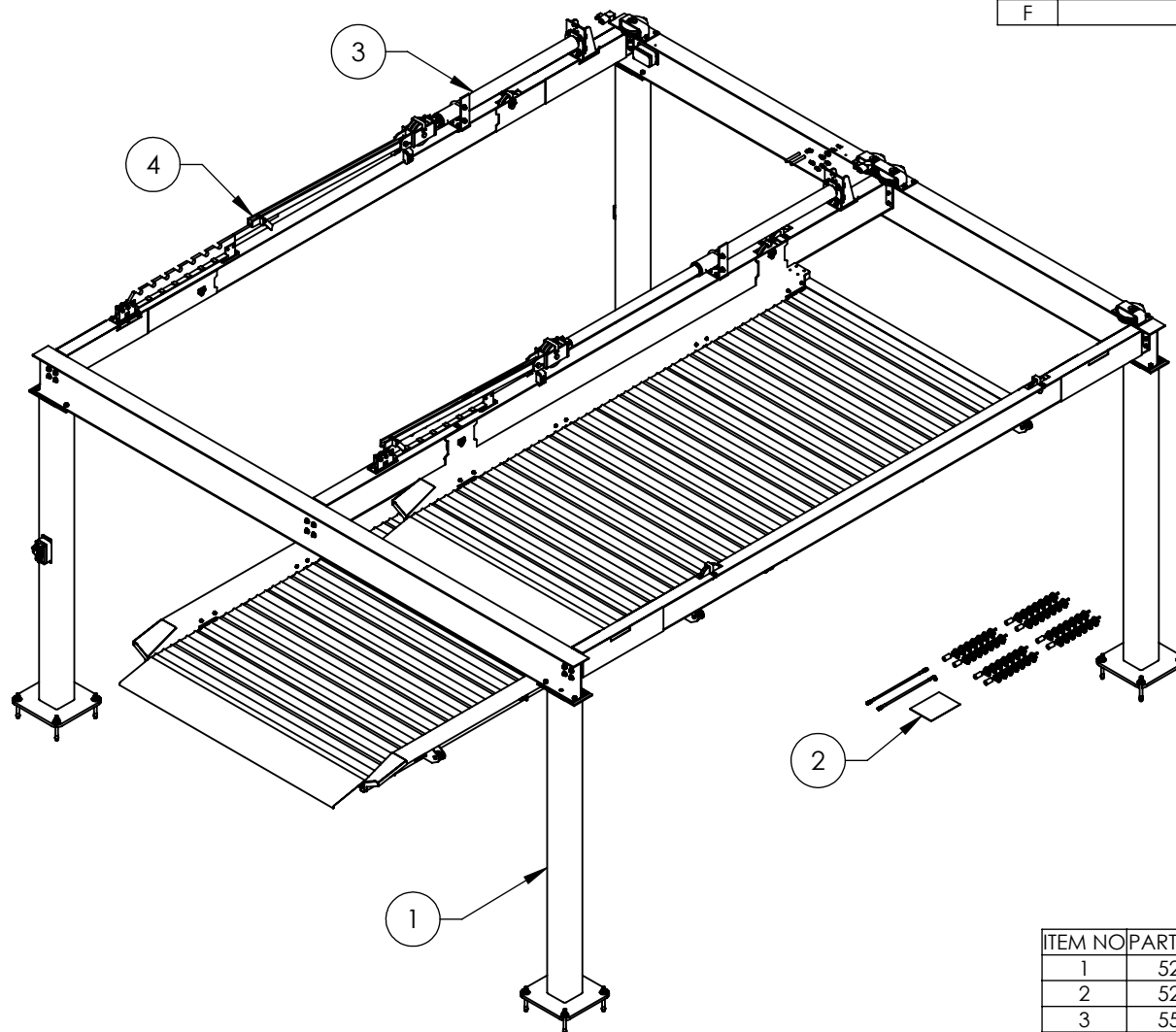
Customer Service Desk / Warranty
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Ext. Toll Free US/Canada: 1-800-253-2363
Fax: 1-805-933-9160
bpkexports@bendpak.com

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
D	REPLACED LABELS WITH COLORS & GRAPHICS NOTE	09/28/2021	CA	01347
E	UPDATED BOM REVISION	10/19/2021	OR	01357
F	UPDATED BOM REVISION	11/23/2021	TM	01366



ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5245118	PL-6KDT SUPERSTRUCTURE	1	B
2	5250309	PL-6KDT PARTS BOX	1	B
3	5502048	CYLINDER ASSEMBLY Ø3.250 x47.635, FAST	2	B
4	5216010	PL-6K MULTI SAFETY LATCH BAR ASSEMBLY	2	A

DO NOT SCALE DRAWING

NAME DATE

DRAWN CA 10/27/2020

CHECKED OR 11/23/2021

DIMENSIONS ARE IN MM

THIRD ANGLE PROJECTION



PROPRIETARY AND CONFIDENTIAL
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BendPak
1645 LEMONWOOD DR.
SANTA PAULA, CA 93060

TITLE:
PL-6KDT PRODUCTION
LIFT VER B

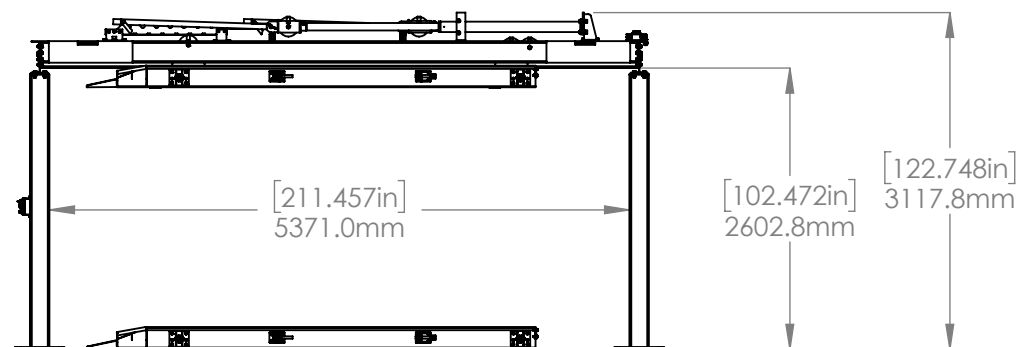
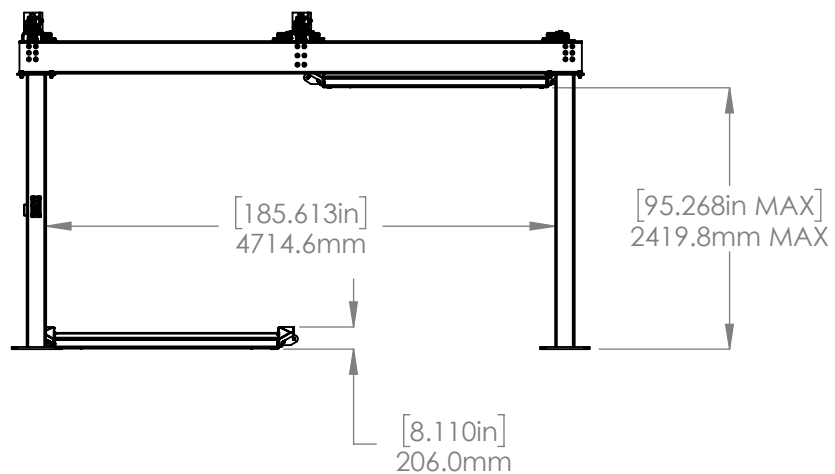
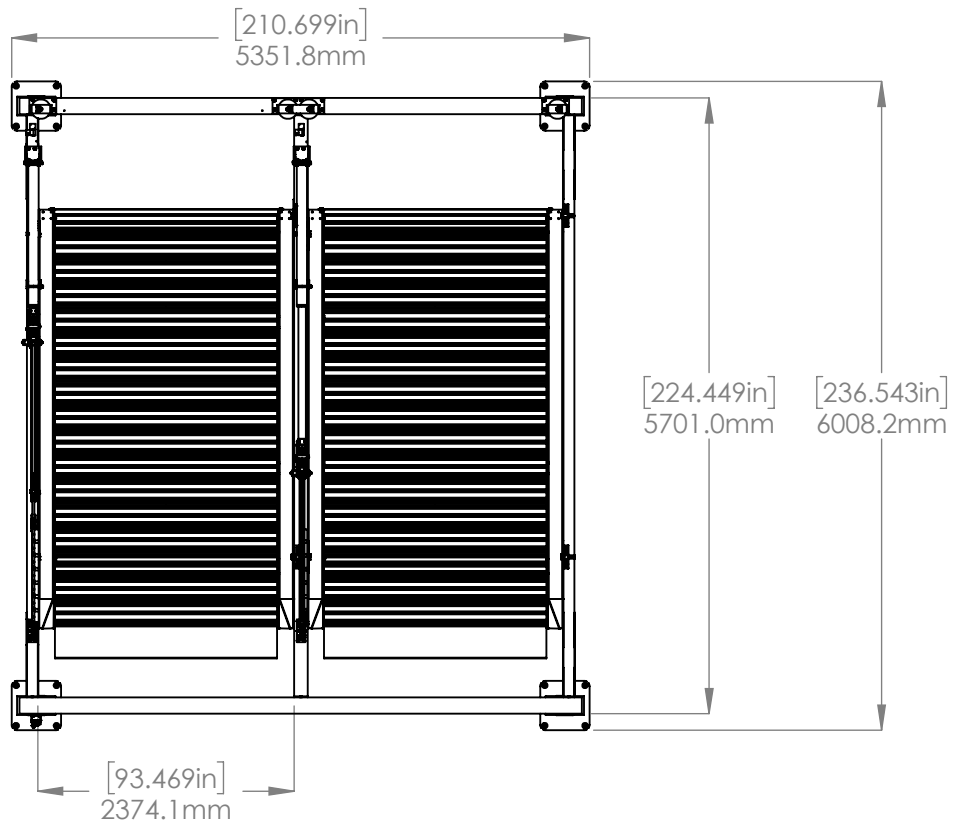
SIZE DWG. NO. REV
A 5260640 F

SCALE: 1:50

SHEET 1 OF 3

NOTE: UNLESS OTHERWISE SPECIFIED.

1. REFER TO MODEL FOR ADDITIONAL INFORMATION
2. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
3. SEE COLORS & GRAPHICS FOR LABEL PLACEMENT



BP BendPak.

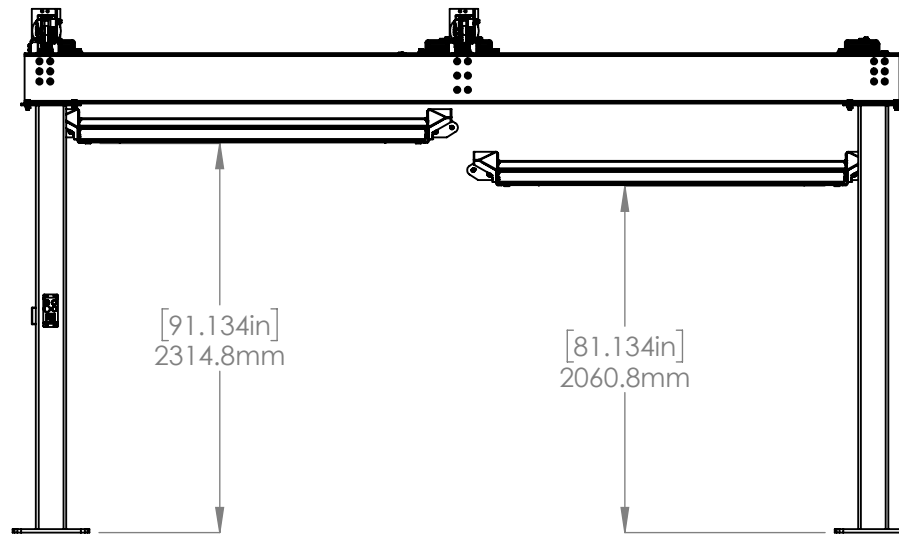
1645 LEMONWOOD DR.
SANTA PAULA, CA 93060

TITLE: PL-6KDT PRODUCTION
LIFT VER B

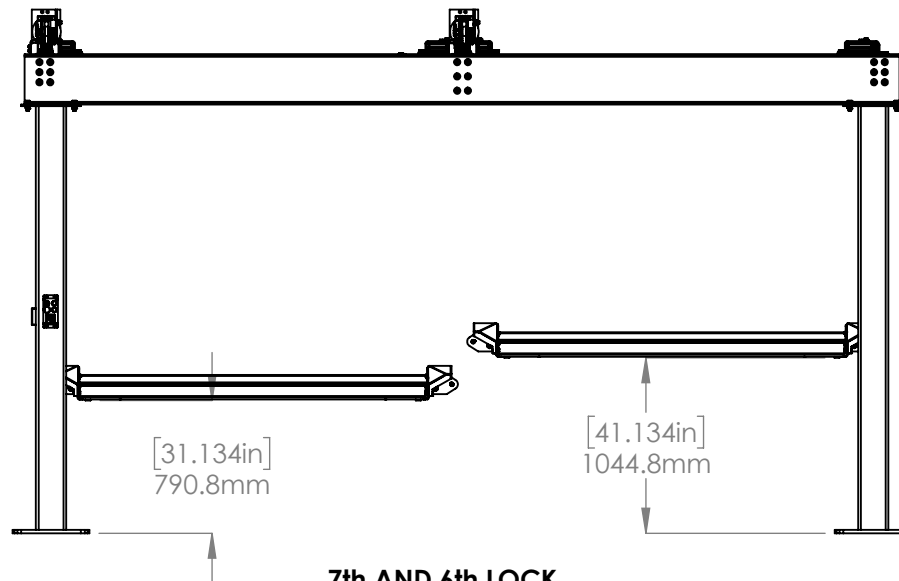
SIZE	DWG. NO.	REV
A	5260640	F

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SHEET 2 OF 3



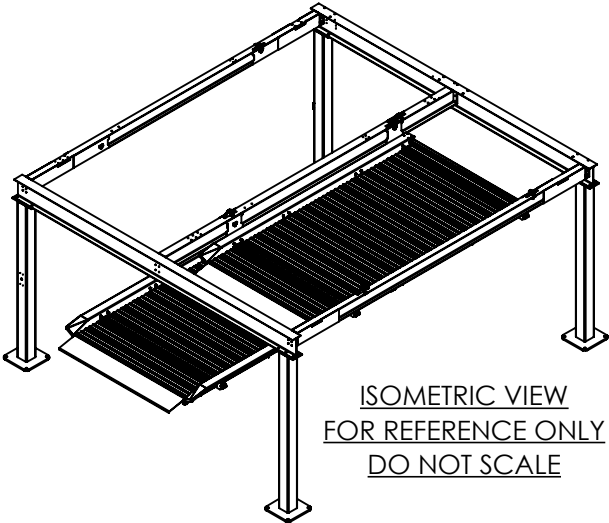
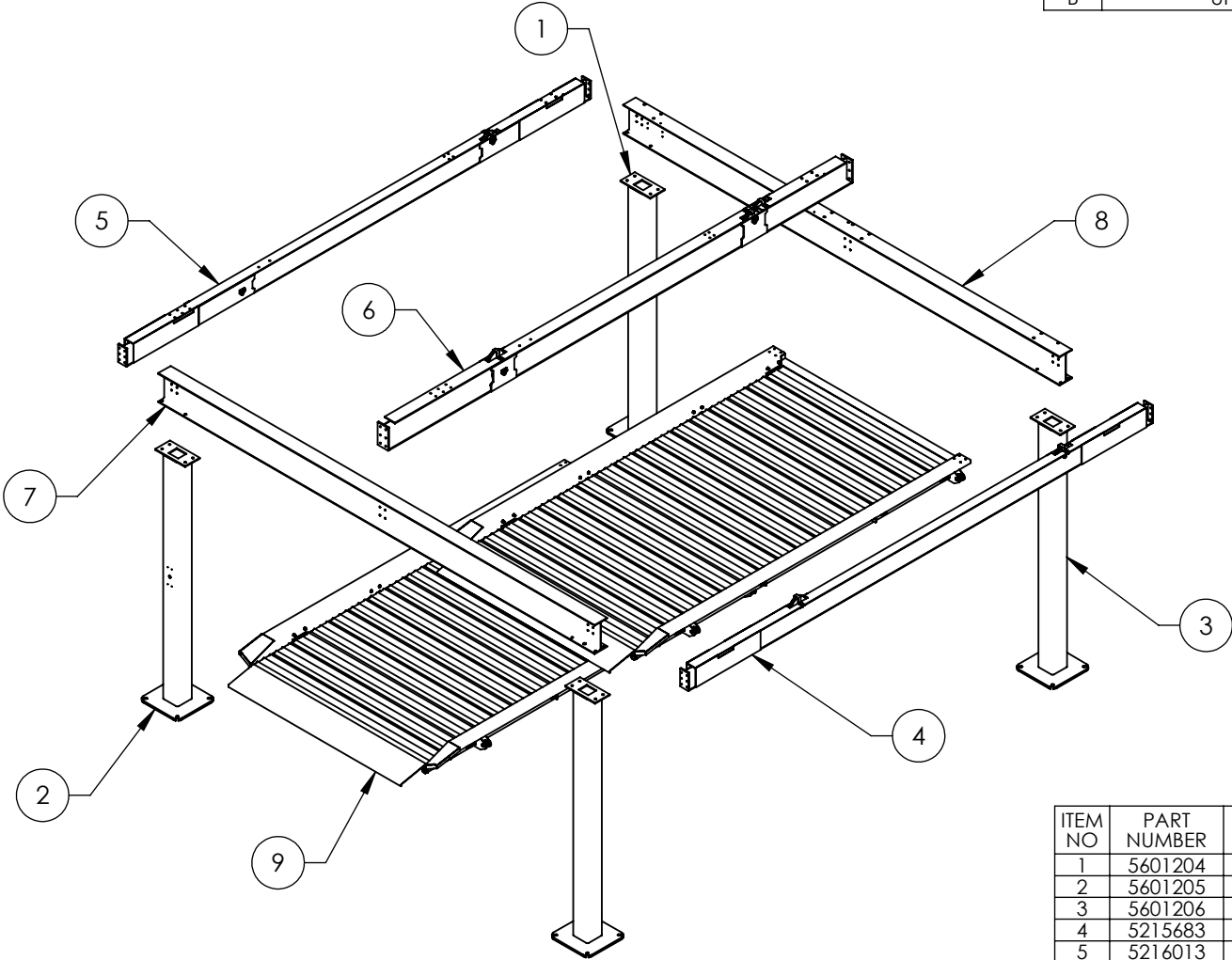
1st AND 2nd LOCK



7th AND 6th LOCK

BP BendPak. 1645 LEMONWOOD DR. SANTA PAULA, CA 93060		
TITLE: PL-6KDT PRODUCTION LIFT VER B		
SIZE	DWG. NO.	REV
A	5260640	E
SCALE: 1:45		SHEET 3 OF 3

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE, DERIVED FROM 5245053	10/26/2020	CA	01218
B	UPDATED BOM REVISIONS	08/11/2021	TM	01324



ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5601204	PL-6K POWER POST WELDMENT	1	A
2	5601205	PL-6K CONTROL POST WELDMENT	1	A
3	5601206	PL-6K CLOSEOUT POST WELDMENT	2	A
4	5215683	PL-6K CLOSEOUT CROSSBEAM ASSEMBLY	1	G
5	5216013	PL-6K POWER SIDE CLOSEOUT CROSSBEAM ASSEMBLY	1	B
6	5216012	PL-6K CENTER CROSSBEAM ASSEMBLY	1	B
7	5770127	PL-6KDT REAR BEAM	1	C
8	5770128	PL-6KDT FRONT BEAM	1	D
9	5215684	PL-6K RAMP ASSEMBLY	2	K

WHERE USED
PL-6KDT

NOTE: UNLESS OTHERWISE SPECIFIED.

- REFER TO MODEL FOR ADDITIONAL INFORMATION
- SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING

NEXT ASSEMBLY
5260640

DO NOT SCALE DRAWING

DRAWN
CA
10/26/2020

CHECKED
OR
08/17/2021

DIMENSIONS ARE IN MM

NAME
DATE

CA
10/26/2020

THIRD ANGLE PROJECTION

1645 LEMONWOOD DR.
SANTA PAULA, CA 93060

TITLE:

PL-6KDT
SUPERSTRUCTURE

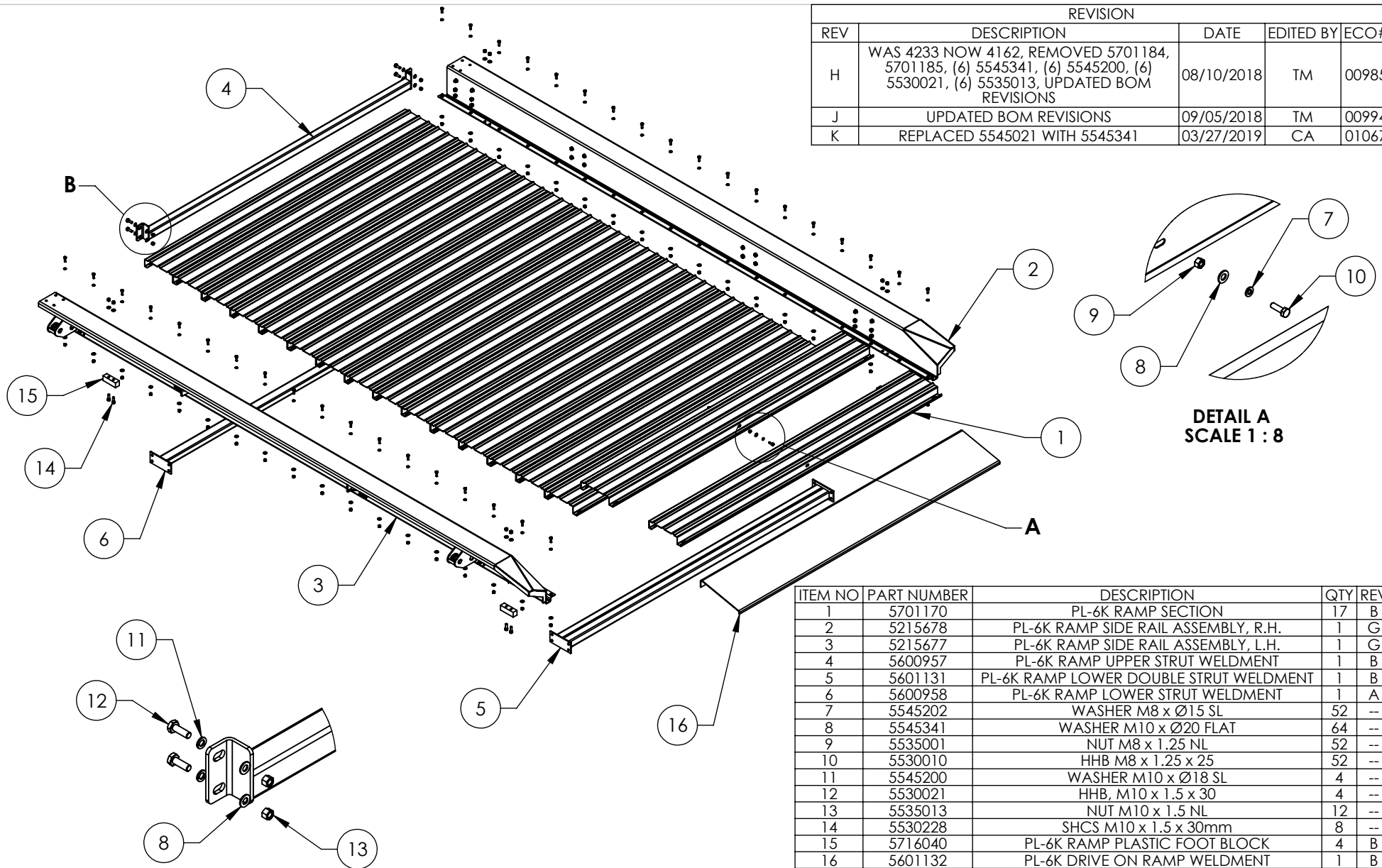
SIZE
DWG. NO.
REV

A
5245118
B

SCALE: 1:60

SHEET 1 OF 1

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
H	WAS 4233 NOW 4162, REMOVED 5701184, 5701185, (6) 5545341, (6) 5545200, (6) 5530021, (6) 5535013, UPDATED BOM REVISIONS	08/10/2018	TM	00985
J	UPDATED BOM REVISIONS	09/05/2018	TM	00994
K	REPLACED 5545021 WITH 5545341	03/27/2019	CA	01067



DETAIL A
SCALE 1 : 8

DETAIL B
SCALE 1 : 8

WHERE USED
PL-6KDT
PL-6KDTX-21
PL-6KDW
PL-6KT

NOTE: UNLESS OTHERWISE SPECIFIED.

- REFER TO MODEL FOR ADDITIONAL INFORMATION
- SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5701170	PL-6K RAMP SECTION	17	B
2	5215678	PL-6K RAMP SIDE RAIL ASSEMBLY, R.H.	1	G
3	5215677	PL-6K RAMP SIDE RAIL ASSEMBLY, L.H.	1	G
4	5600957	PL-6K RAMP UPPER STRUT WELDMENT	1	B
5	5601131	PL-6K RAMP LOWER DOUBLE STRUT WELDMENT	1	B
6	5600958	PL-6K RAMP LOWER STRUT WELDMENT	1	A
7	5545202	WASHER M8 x Ø15 SL	52	--
8	5545341	WASHER M10 x Ø20 FLAT	64	--
9	5535001	NUT M8 x 1.25 NL	52	--
10	5530010	HHB M8 x 1.25 x 25	52	--
11	5545200	WASHER M10 x Ø18 SL	4	--
12	5530021	HHB, M10 x 1.5 x 30	4	--
13	5535013	NUT M10 x 1.5 NL	12	--
14	5530228	SHCS M10 x 1.5 x 30mm	8	--
15	5716040	PL-6K RAMP PLASTIC FOOT BLOCK	4	B
16	5601132	PL-6K DRIVE ON RAMP WELDMENT	1	B

DO NOT SCALE DRAWING

DIMENSIONS ARE IN MM



NAME	DATE
DRAWN TM	03/12/2015
CHECKED CA	04/05/2019

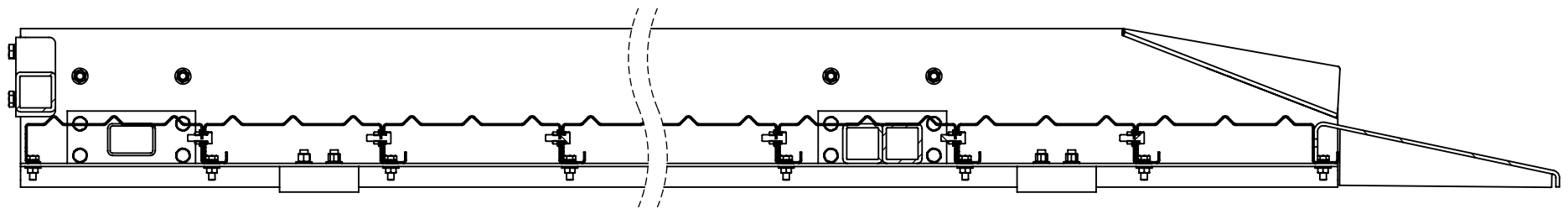
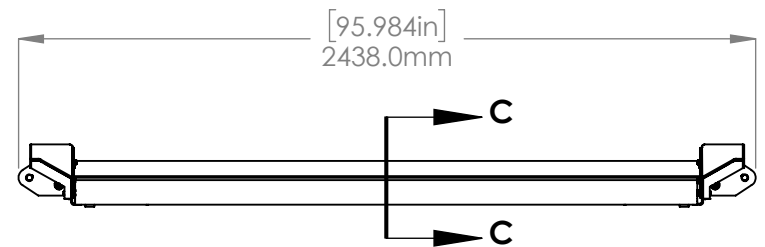
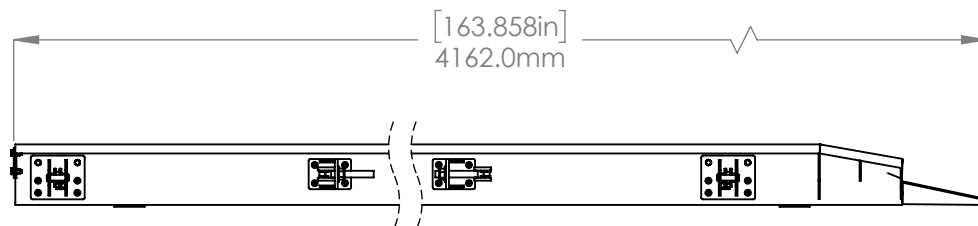
THIRD ANGLE PROJECTION

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BendPak
1645 LEMONWOOD DR.
SANTA PAULA, CA 93060

TITLE:	SIZE	DWG. NO.	REV
PL-6K RAMP ASSEMBLY	A	5215684	K
SCALE: 1:30		SHEET 1 OF 2	

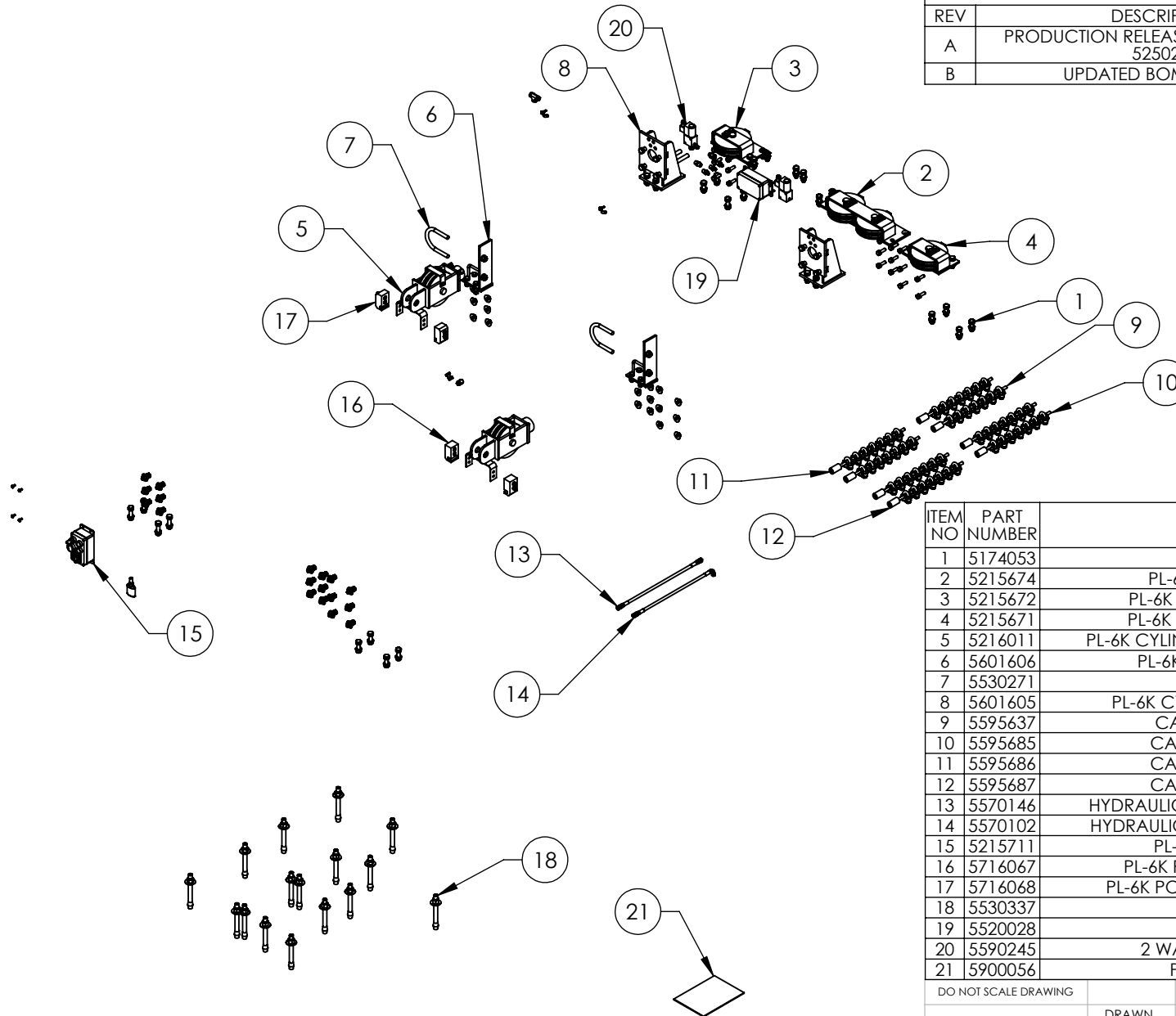
NEXT ASSEMBLY
5245118
5245119
5245127
5245141



SECTION C-C
SCALE 1 : 8

BP BendPak. 1645 LEMONWOOD DR. SANTA PAULA, CA 93060		
TITLE: PL-6K RAMP ASSEMBLY		
SIZE	DWG. NO.	REV
A	5215684	K
SCALE: 1:25		SHEET 2 OF 2

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE, DERIVED FROM 5250261	10/27/2020	CA	01218
B	UPDATED BOM REVISION	10/19/2021	OR	01357



ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5174053	PL-6KDT PARTS BAG	1	A
2	5215674	PL-6K 4-SHEAVE MOUNT ASSEMBLY	1	C
3	5215672	PL-6K 2-SHEAVE MOUNT ASSEMBLY, L.H.	1	C
4	5215671	PL-6K 2-SHEAVE MOUNT ASSEMBLY, R.H.	1	C
5	5216011	PL-6K CYLINDER SHEAVE MOUNT ASSEMBLY, SLIDE	2	A
6	5601606	PL-6K CYLINDER SUPPORT WELDMENT	2	A
7	5530271	M16 x 2.0 U-BOLT	2	A
8	5601605	PL-6K CYLINDER/CABLE MOUNT WELDMENT	2	A
9	5595637	CABLE ASSEMBLY Ø12 x 7542mm	2	A
10	5595685	CABLE ASSEMBLY Ø12 x 10544mm	2	A
11	5595686	CABLE ASSEMBLY Ø12 x 12260mm	2	A
12	5595687	CABLE ASSEMBLY Ø12 x 15324mm	2	A
13	5570146	HYDRAULIC HOSE ASSEMBLY Ø6.35 x 2360mm DS	1	A
14	5570102	HYDRAULIC HOSE ASSEMBLY Ø6.35 x 2787mm SB	1	A
15	5215711	PL-6KD CONTROL BOX ASSEMBLY	1	C
16	5716067	PL-6K POLYETHYLENE SLIDE BLOCK, WIDE	2	A
17	5716068	PL-6K POLYETHYLENE SLIDE BLOCK, NARROW	2	A
18	5530337	AB 3/4" x 6.3"	16	--
19	5520028	PL-6K CONTROL BOX	1	B
20	5590245	2 WAY D.B. VALVE 24V AC/DC COIL	2	--
21	5900056	PL-6K INSTALLATION MANUAL	1	--

WHERE USED
PL-6KDT
PL-6KDTX-21

NOTE: UNLESS OTHERWISE SPECIFIED.

1. REFER TO MODEL FOR ADDITIONAL INFORMATION
2. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING

NEXT ASSEMBLY
5260640
5260641

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DIMENSIONS ARE IN MM



NAME	DATE
DRAWN CA	10/27/2020
CHECKED	

THIRD ANGLE PROJECTION



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1645 LEMONWOOD DR.
SANTA PAULA, CA 93060

TITLE:
PL-6KDT PARTS BOX

SIZE	DWG. NO.	REV
A	5250309	B
SCALE: 1:30		SHEET 1 OF 1

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE, DERIVED FROM 5174014	10/27/2020	CA	01218

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5535008	NUT M16 x 2 NL	48	--
2	5535012	NUT M12x1.75 NL	48	--
3	5545029	WASHER M16 SL	40	--
4	5545201	WASHER, M12 SPRING LOCK	44	--
5	5545025	WASHER M16 x 30mm FLAT	48	--
6	5545347	WASHER, M12 FLAT WASHER	8	--
7	5535131	HHB M16 x 2.0 x 50	32	--
8	5530116	HHB M12 x 1.75 x 40	44	--
9	5530352	FHSS M16 x 2.0 x 45 CL 8.8	4	--
10	5530272	HHB M16 x 2.0 x 55	8	--
11	5530029	HHB M12 x 1.75 x 25	4	--
12	5530791	PHPS M6 x 1.0 x 16mm	4	--
13	5545027	WASHER M12 x Ø37 x 3mm	36	--
14	5530318	PHPS M6 x 1 x 25mm	4	--
15	5535112	NUT M6 x 1.0	4	--
16	5550142	FTG NPL -06 ORB x -06 F NPT	4	--
17	5550100	FTG NPL -04 JIC x -06 NPT	3	--
18	5550103	FTG ELB -04 JIC -06 ORB	1	--
19	5550136	FTG TEE -06 NPT x -06 F NPT x -06 F NPT	1	--
20	5550128	FTG NPL -06 NPT x -06 NPT	1	--
21	5505026	1/2" PIPE STRAP Ø20.6mm	2	--
22	5535357	NUT M6 x 1.0 NL	2	--
23	5530756	HHB M6 x 1 x 25	2	--
24	5755054	PIPE, 3/8-18 NPT	2	A
25	5580012	LIQUID PTFE THREAD SEALANT 50ml	1	--
26	5530070	SHCS M10 x 1.5 x 45mm	8	--
27	5535998	NUT M10 x 1.5	8	--

WHERE USED
PL-6KDT
PL-6KDTX-21

NOTE: UNLESS OTHERWISE SPECIFIED.

1. REFER TO MODEL FOR ADDITIONAL INFORMATION
2. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING

NEXT ASSEMBLY
5250309

DO NOT SCALE DRAWING

DRAWN

CHECKED

NAME

OR

DATE

11/09/2020

THIRD ANGLE PROJECTION

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BP BendPak®

1645 LEMONWOOD DR.
SANTA PAULA, CA 93060

TITLE:

PL-6KDT PARTS BAG

SIZE DWG. NO.

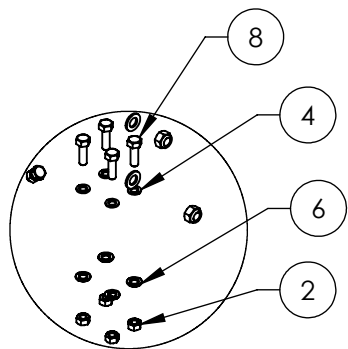
A 5174053

REV

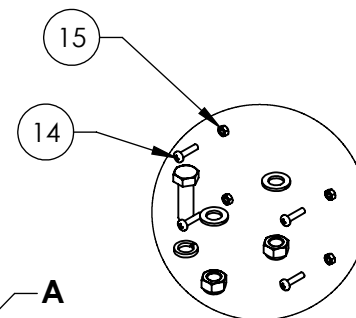
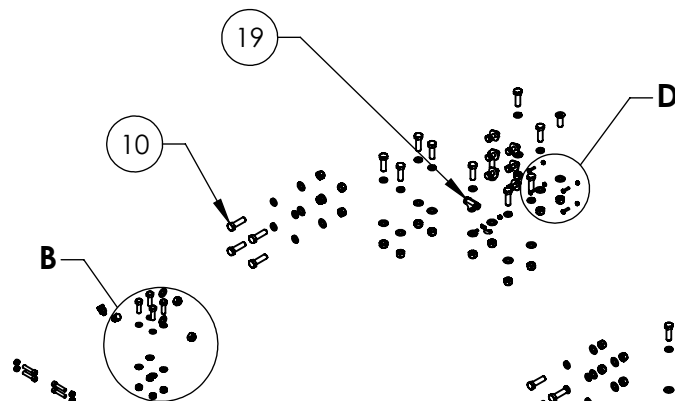
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SCALE: 1:30

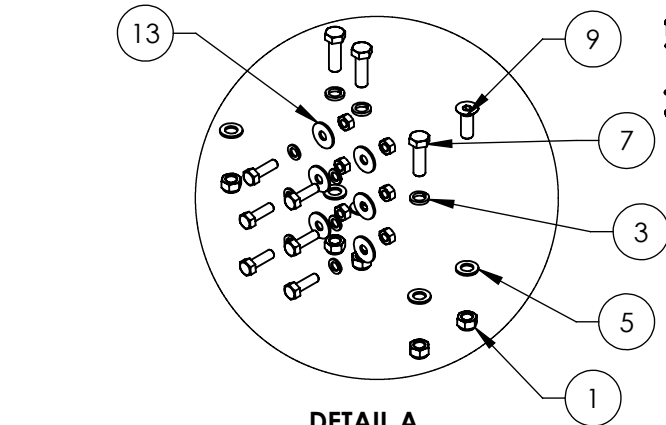
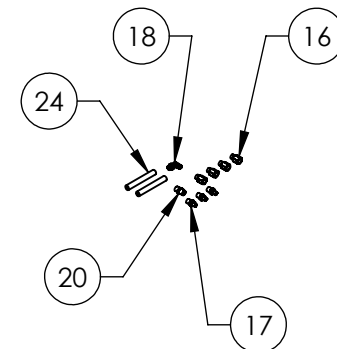
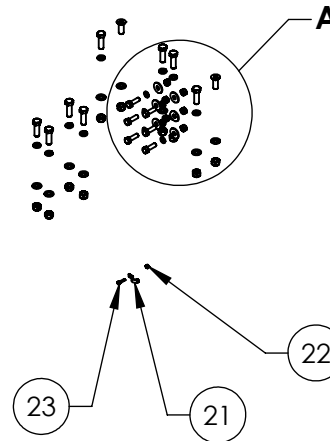
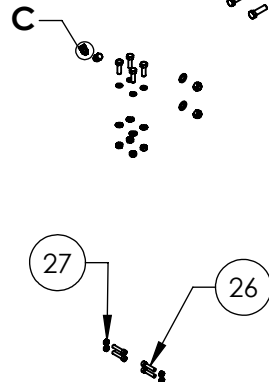
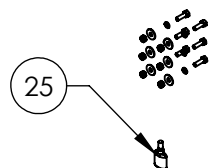
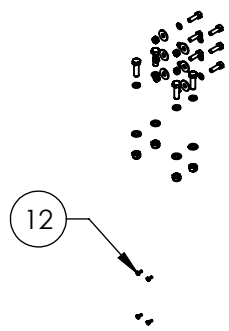
SHEET 1 OF 2



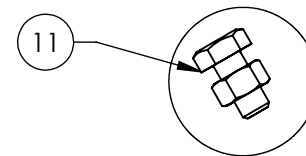
DETAIL B
SCALE 1 : 12



DETAIL D
SCALE 1 : 8



DETAIL A
SCALE 1 : 10



DETAIL C
SCALE 1 : 3



1645 LEMONWOOD DR.
SANTA PAULA, CA 93060

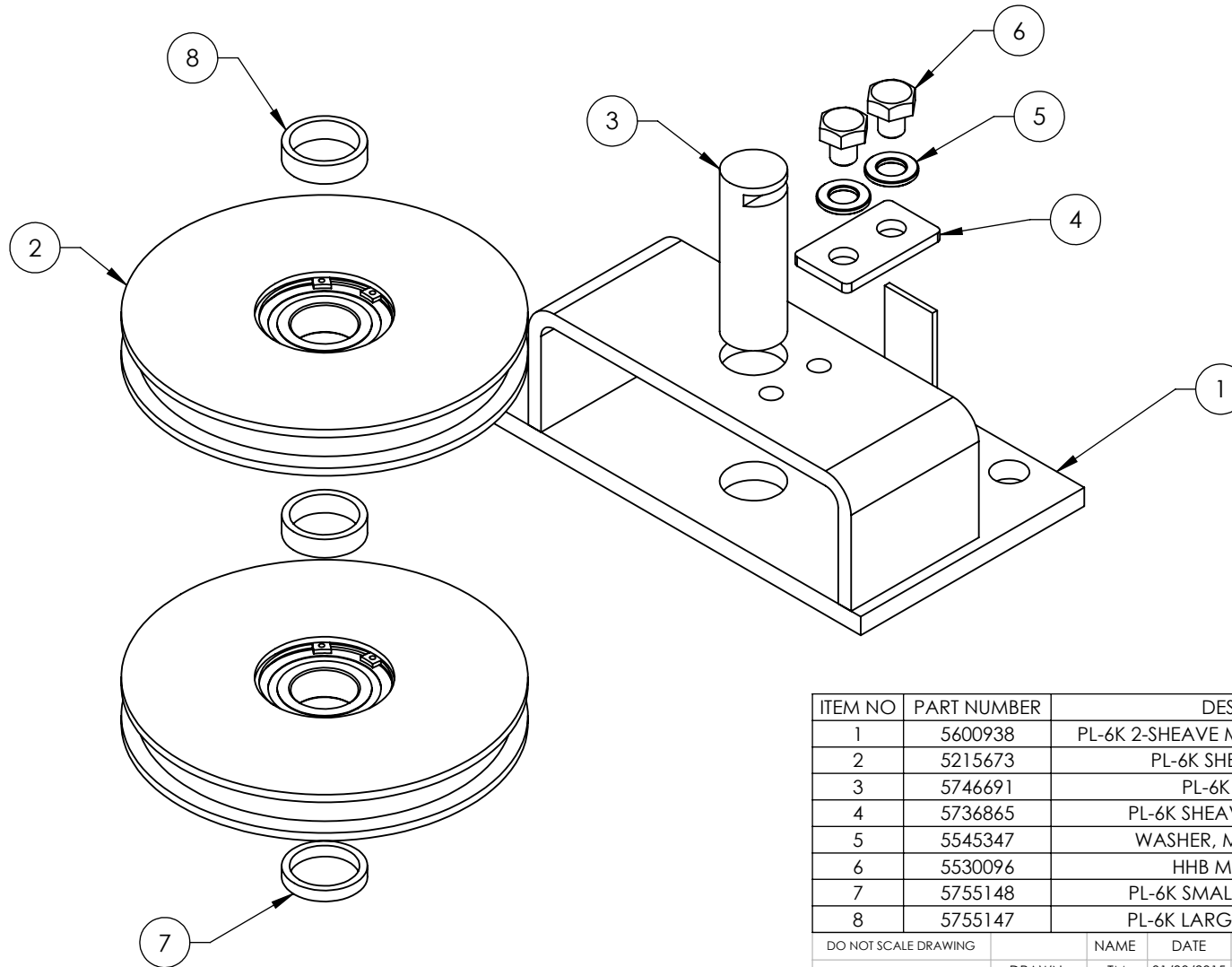
TITLE:
PL-6KDT PARTS BAG

SIZE	DWG. NO.	REV
A	5174053	A

SCALE: 1:25

SHEET 2 OF 2

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE	01/30/2015	TM	00681
B	UPDATED BOM REVISION	07/31/2017	TS	00857
C	UPDATED BOM REVISION AND NEXT ASSEMBLY	04/23/2019	TM	01079



WHERE USED
PL-6KDT
PL-6KDTX-21
PL-6KDW
PL-6KT

NOTE: UNLESS OTHERWISE SPECIFIED.

1. REFER TO MODEL FOR ADDITIONAL INFORMATION
2. ASSEMBLE ITEMS AS SHOWN

NEXT ASSEMBLY
5250309
5250332
5250333

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5600938	PL-6K 2-SHEAVE MOUNT WELDMENT, R.H.	1	B
2	5215673	PL-6K SHEAVE ASSEMBLY	2	B
3	5746691	PL-6K SHEAVE PIN	1	A
4	5736865	PL-6K SHEAVE PIN BOLT PLATE	1	A
5	5545347	WASHER, M12 FLAT WASHER	2	--
6	5530096	HHB M12 x 1.75 x 14	2	--
7	5755148	PL-6K SMALL SHEAVE SPACER	1	A
8	5755147	PL-6K LARGE SHEAVE SPACER	2	A

DO NOT SCALE DRAWING

DIMENSIONS ARE IN MM



NAME	DATE
DRAWN TM	01/30/2015
CHECKED CA	05/17/2019

THIRD ANGLE PROJECTION

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SANTA PAULA, CA 93060

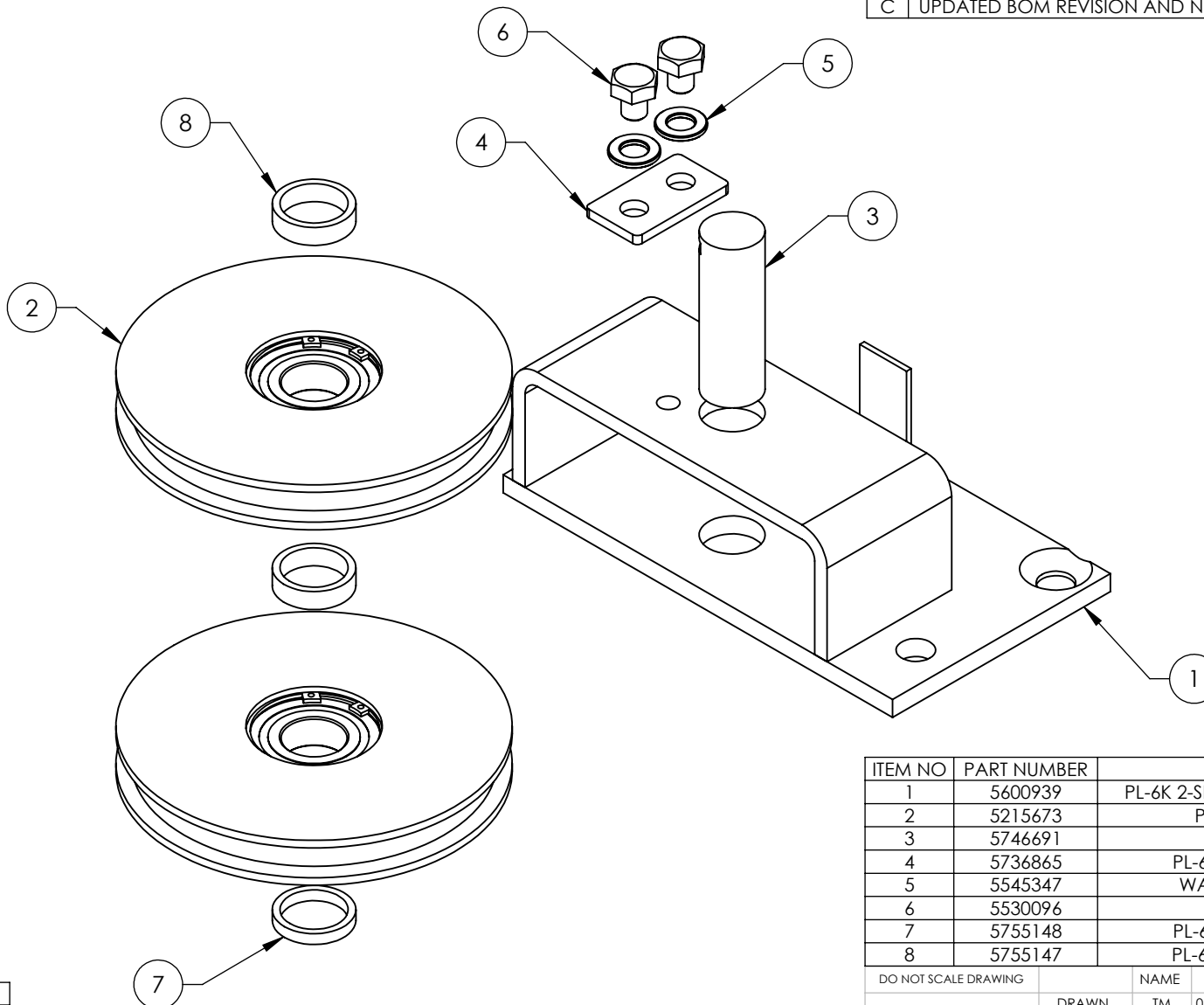
TITLE: PL-6K 2-SHEAVE
MOUNT ASSEMBLY, R.H.

SIZE	DWG. NO.	REV
A	5215671	C

SCALE: 1:3

SHEET 1 OF 1

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE	01/29/2015	TM	00681
B	UPDATED BOM REVISION	07/31/2017	TS	00857
C	UPDATED BOM REVISION AND NEXT ASSEMBLY	04/23/2019	TM	01079



ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5600939	PL-6K 2-SHEAVE MOUNT WELDMENT, L.H.	1	B
2	5215673	PL-6K SHEAVE ASSEMBLY	2	B
3	5746691	PL-6K SHEAVE PIN	1	A
4	5736865	PL-6K SHEAVE PIN BOLT PLATE	1	A
5	5545347	WASHER, M12 FLAT WASHER	2	--
6	5530096	HHB M12 x 1.75 x 14	2	--
7	5755148	PL-6K SMALL SHEAVE SPACER	1	A
8	5755147	PL-6K LARGE SHEAVE SPACER	2	A

WHERE USED
PL-6KDT
PL-6KDTX-21
PL-6KDW
PL-6KT

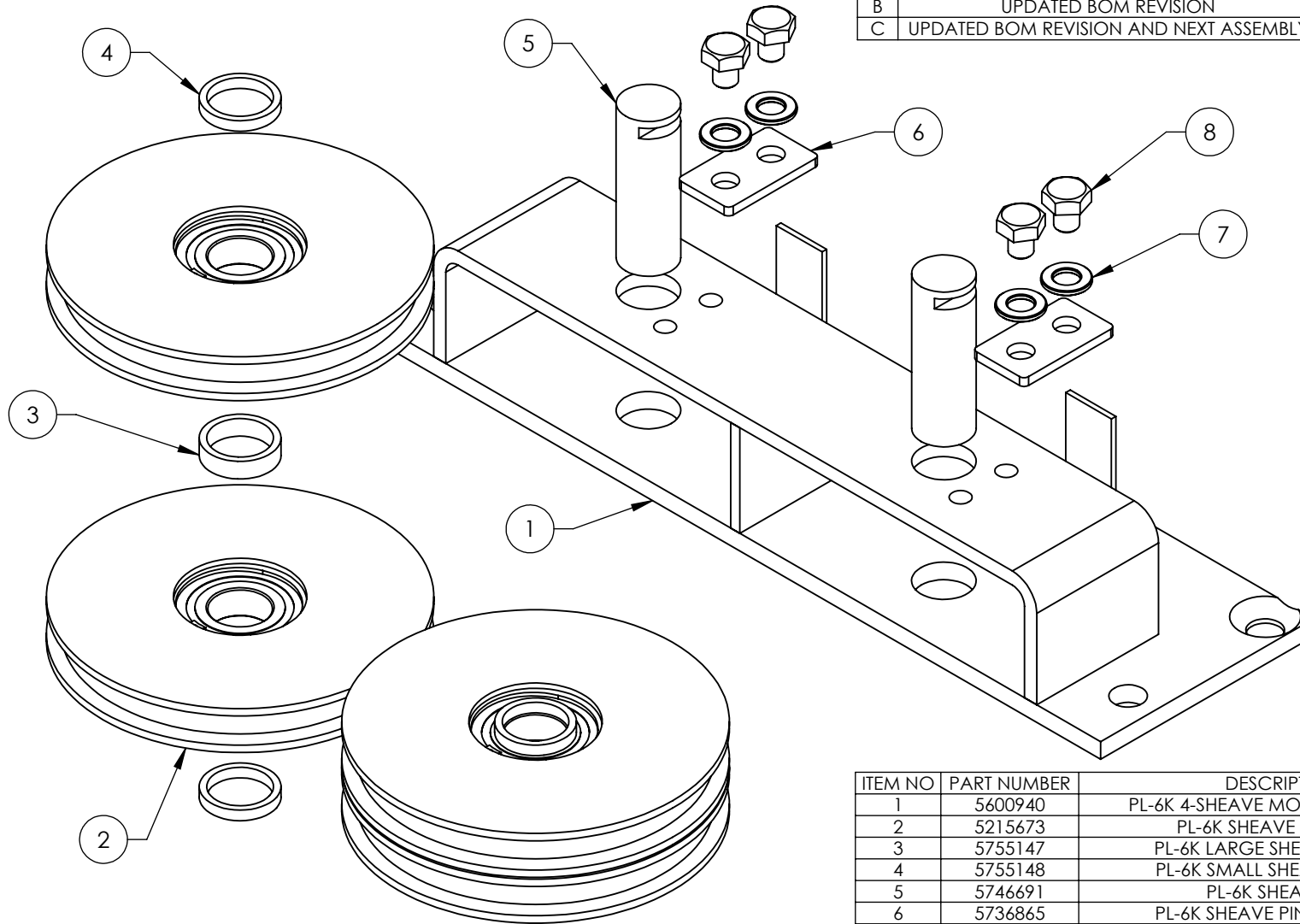
NOTE: UNLESS OTHERWISE SPECIFIED.

- REFER TO MODEL FOR ADDITIONAL INFORMATION
- ASSEMBLE ITEMS AS SHOWN

NEXT ASSEMBLY
5250309
5250332
5250333

DO NOT SCALE DRAWING		NAME	DATE	 1645 LEMONWOOD DR. SANTA PAULA, CA 93060	
DRAWN		TM	01/29/2015	TITLE: PL-6K 2-SHEAVE MOUNT ASSEMBLY, L.H.	
CHECKED		CA	05/17/2019		
THIRD ANGLE PROJECTION					
DIMENSIONS ARE IN MM				SIZE DWG. NO. 5215672	
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		SCALE: 1:3		SHEET 1 OF 1	

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE	01/29/2015	TM	00681
B	UPDATED BOM REVISION	07/31/2017	TS	00857
C	UPDATED BOM REVISION AND NEXT ASSEMBLY	05/06/2019	CA	01079



ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5600940	PL-6K 4-SHEAVE MOUNT WELDMENT	1	B
2	5215673	PL-6K SHEAVE ASSEMBLY	4	B
3	5755147	PL-6K LARGE SHEAVE SPACER	2	A
4	5755148	PL-6K SMALL SHEAVE SPACER	4	A
5	5746691	PL-6K SHEAVE PIN	2	A
6	5736865	PL-6K SHEAVE PIN BOLT PLATE	2	A
7	5545347	WASHER, M12 FLAT WASHER	4	-
8	5530096	HHB M12 x 1.75 x 14	4	-

WHERE USED
PL-6KDT
PL-6KDTX-21
PL-6KT

NOTE: UNLESS OTHERWISE SPECIFIED.

- REFER TO MODEL FOR ADDITIONAL INFORMATION
- ASSEMBLE ITEMS AS SHOWN

NEXT ASSEMBLY
5250309
5250333

DO NOT SCALE DRAWING

DIMENSIONS ARE IN MM



NAME	DATE
DRAWN TM	01/29/2015
CHECKED CA	05/17/2019

THIRD ANGLE PROJECTION

PROPRIETARY AND CONFIDENTIAL
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BendPak®	
1645 LEMONWOOD DR. SANTA PAULA, CA 93060	

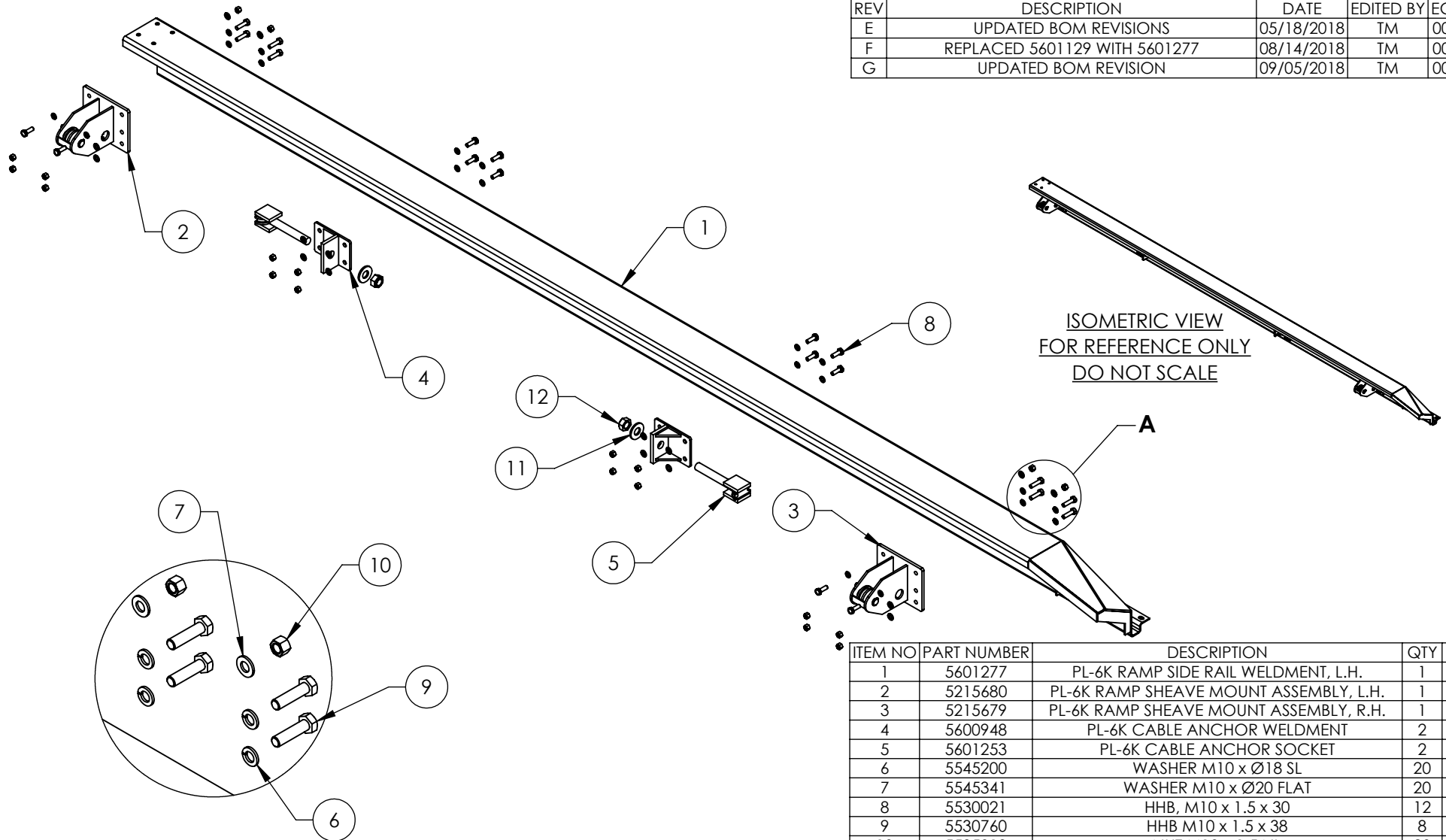
TITLE: PL-6K 4-SHEAVE
MOUNT ASSEMBLY

SIZE	DWG. NO.	REV
A	5215674	C

SCALE: 1:3

SHEET 1 OF 1

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
E	UPDATED BOM REVISIONS	05/18/2018	TM	00948
F	REPLACED 5601129 WITH 5601277	08/14/2018	TM	00985
G	UPDATED BOM REVISION	09/05/2018	TM	00994



**DETAIL A
SCALE 1 : 5**

WHERE USED
PL-6KDT
PL-6KDTX-21
PL-6KDW
PL-6KT

NOTE: UNLESS OTHERWISE SPECIFIED.

1. REFER TO MODEL FOR ADDITIONAL INFORMATION
2. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
3. ASSEMBLE ITEMS AS SHOWN

NEXT ASSEMBLY
5215684

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5601277	PL-6K RAMP SIDE RAIL WELDMENT, L.H.	1	A
2	5215680	PL-6K RAMP SHEAVE MOUNT ASSEMBLY, L.H.	1	B
3	5215679	PL-6K RAMP SHEAVE MOUNT ASSEMBLY, R.H.	1	B
4	5600948	PL-6K CABLE ANCHOR WELDMENT	2	B
5	5601253	PL-6K CABLE ANCHOR SOCKET	2	B
6	5545200	WASHER M10 x Ø18 SL	20	--
7	5545341	WASHER M10 x Ø20 FLAT	20	--
8	5530021	HHB, M10 x 1.5 x 30	12	--
9	5530760	HHB M10 x 1.5 x 38	8	--
10	5535013	NUT M10 x 1.5 NL	20	--
11	5545345	WASHER M22 x 50mm FLAT	2	--
12	5535011	NUT M22 x 2.5 NL	2	--

DO NOT SCALE DRAWING

DIMENSIONS ARE IN MM



NAME	DATE
DRAWN TM	02/04/2015
CHECKED CA	09/07/2018

THIRD ANGLE PROJECTION



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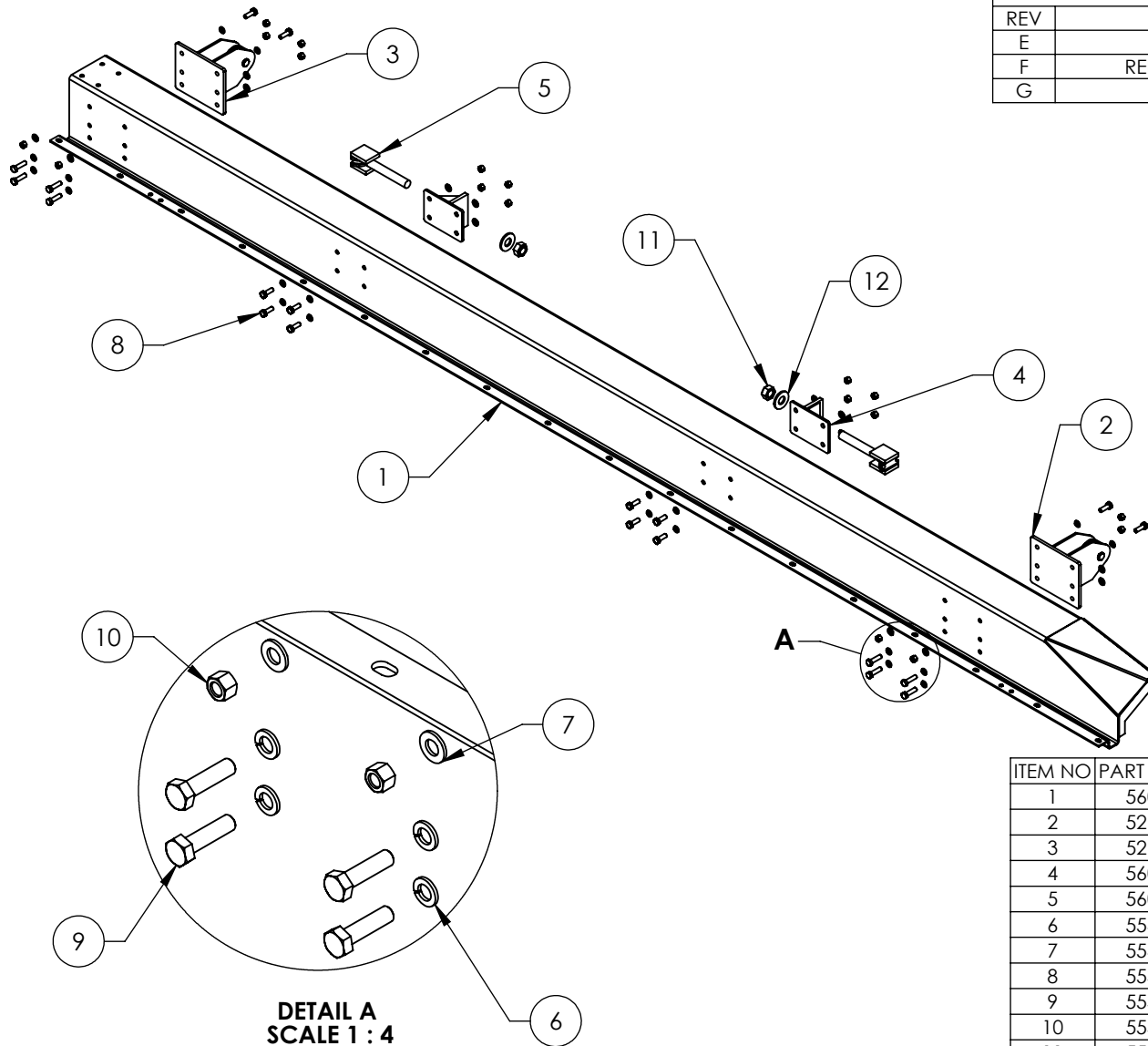
BendPak®	
1645 LEMONWOOD DR. SANTA PAULA, CA 93060	

TITLE:
PL-6K RAMP SIDE RAIL
ASSEMBLY, L.H.

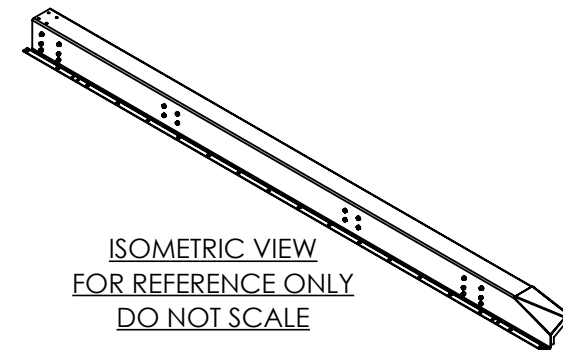
SIZE	DWG. NO.	REV
A	5215677	G

SCALE: 1:16

SHEET 1 OF 1



**DETAIL A
SCALE 1 : 4**



REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
E	UPDATED BOM REVISIONS	05/18/2018	TM	00948
F	REPLACED 5601130 WITH 5601276	08/14/2018	TM	00985
G	UPDATED BOM REVISION	09/05/2018	TM	00994

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5601276	PL-6K RAMP SIDE RAIL WELDMENT, R.H.	1	A
2	5215680	PL-6K RAMP SHEAVE MOUNT ASSEMBLY, L.H.	1	B
3	5215679	PL-6K RAMP SHEAVE MOUNT ASSEMBLY, R.H.	1	B
4	5600948	PL-6K CABLE ANCHOR WELDMENT	2	B
5	5601253	PL-6K CABLE ANCHOR SOCKET	2	B
6	5545200	WASHER M10 x Ø18 SL	20	--
7	5545341	WASHER M10 x Ø20 FLAT	20	--
8	5530021	HHB, M10 x 1.5 x 30	12	--
9	5530760	HHB M10 x 1.5 x 38	8	--
10	5535013	NUT M10 x 1.5 NL	20	--
11	5535011	NUT M22 x 2.5 NL	2	--
12	5545345	WASHER M22 x 50mm FLAT	2	--

WHERE USED
PL-6KDT
PL-6KDTX-21
PL-6KDW
PL-6KT

NOTE: UNLESS OTHERWISE SPECIFIED.

1. REFER TO MODEL FOR ADDITIONAL INFORMATION
2. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
3. ASSEMBLE ITEMS AS SHOWN

NEXT ASSEMBLY
5215684

DO NOT SCALE DRAWING

DIMENSIONS ARE IN MM



NAME	DATE
DRAWN TM	02/04/2015
CHECKED CA	09/07/2018

THIRD ANGLE PROJECTION



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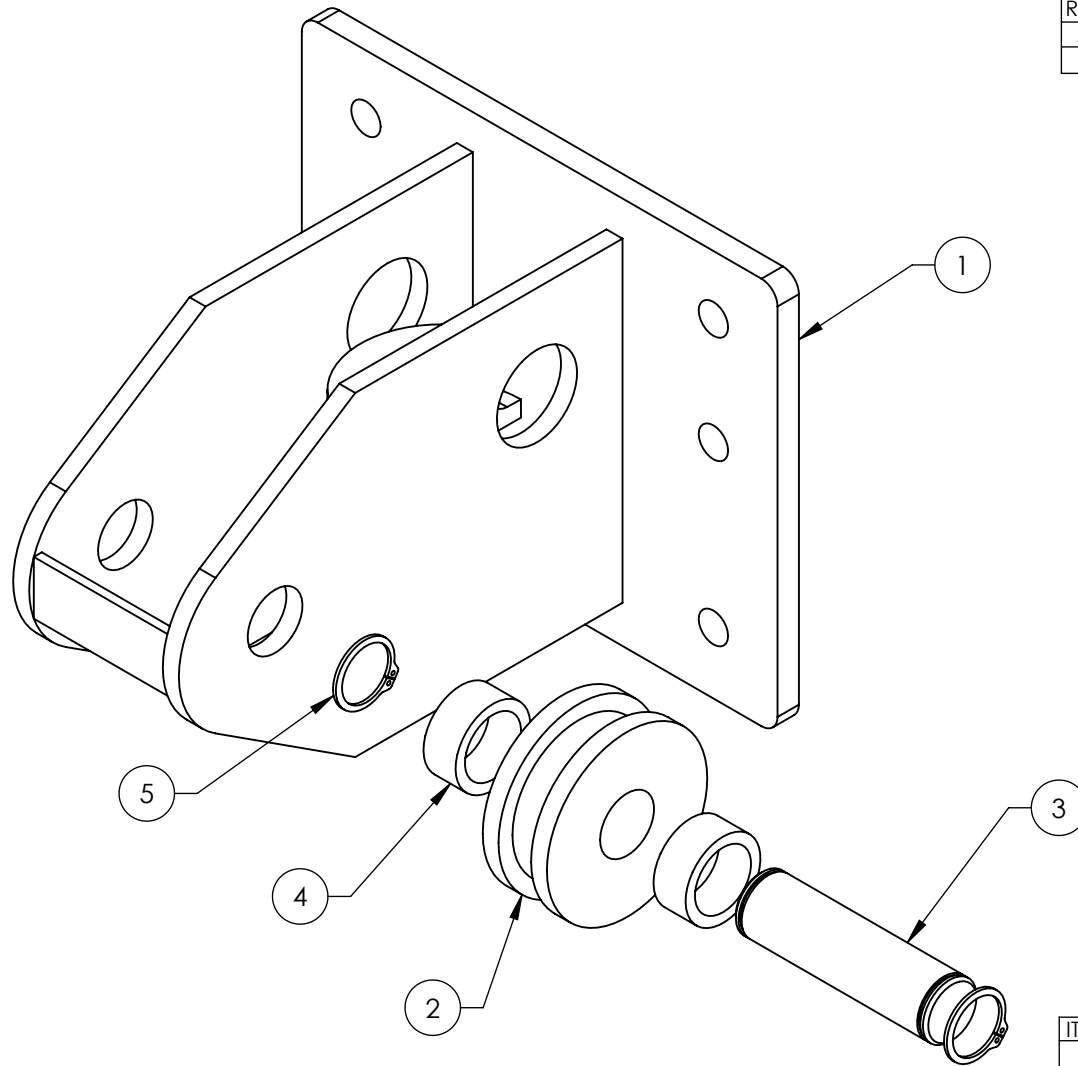
BendPak®	
1645 LEMONWOOD DR. SANTA PAULA, CA 93060	

TITLE:
PL-6K RAMP SIDE RAIL
ASSEMBLY, R.H.

SIZE	DWG. NO.	REV
A	5215678	G

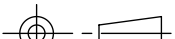
SCALE: 1:18

SHEET 1 OF 1



REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE	02/04/2015	TM	00681
B	UPDATED BOM REVISION	05/18/2018	TM	00948

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5600949	PL-6K SERIES RAMP SHEAVE MOUNT WELDMENT R.H.	1	B
2	5575020	PL-6K SERIES RAMP SHEAVE	1	A
3	5746684	PL-6K SERIES RAMP SHEAVE PIN	1	A
4	5755149	PL-6K SERIES RAMP SHEAVE SPACER	2	A
5	5540022	R RING OD Ø20 TRUARC N5100-78	2	-

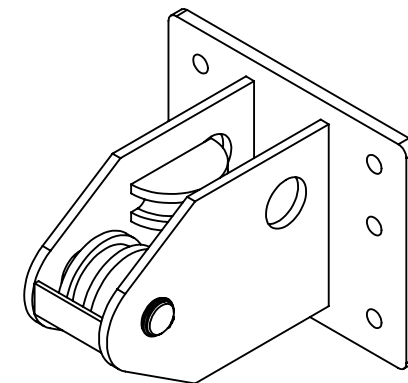
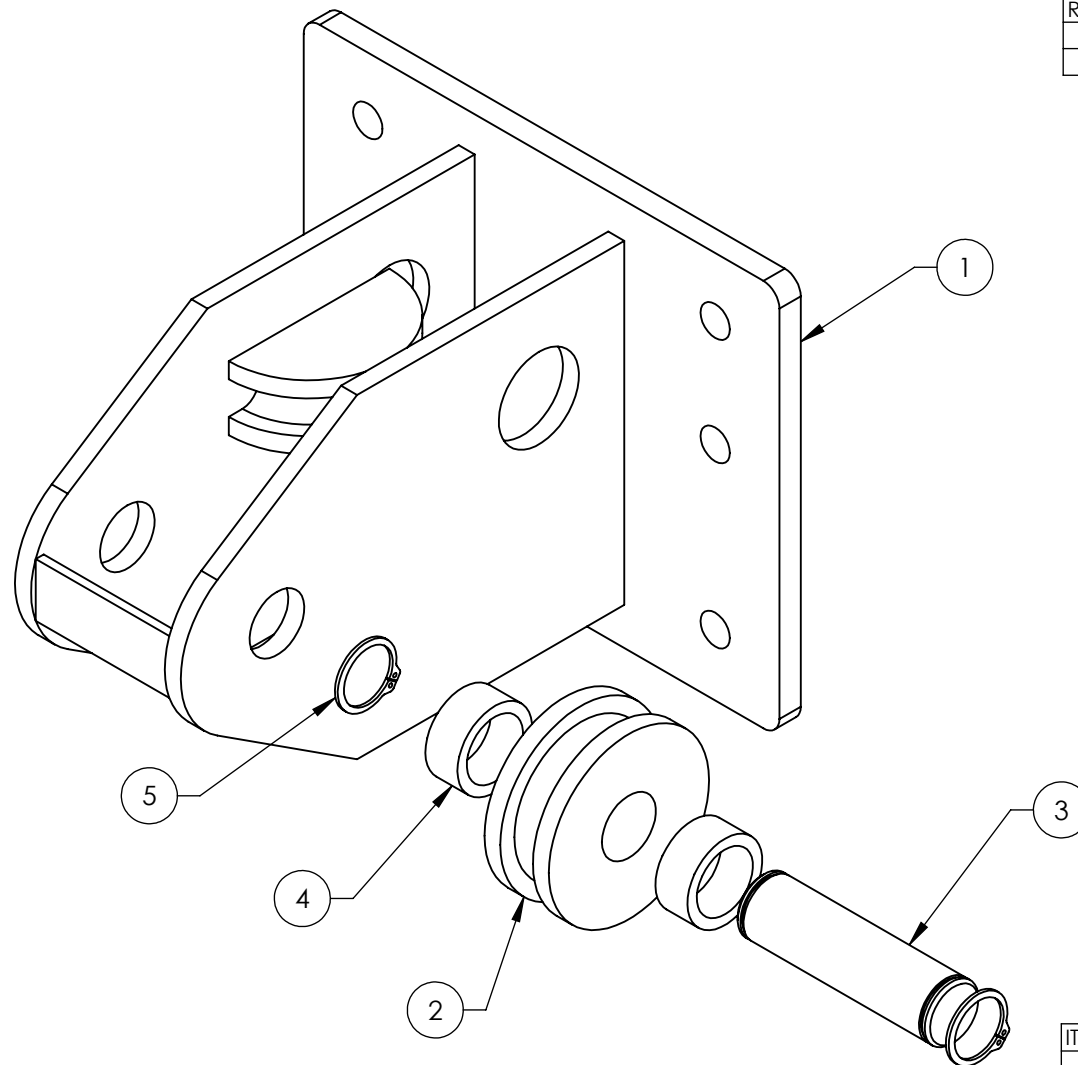
DO NOT SCALE DRAWING		NAME		DATE		 BendPak.			
DIMENSIONS ARE IN MM		DRAWN		TM		02/04/2015			
		CHECKED		CA		05/21/2018			
		THIRD ANGLE PROJECTION		TITLE:		PL-6K SERIES RAMP SHEAVE MOUNT ASSEMBLY R.H.			
				SIZE		DWG. NO.		REV	
				A		5215679		B	
		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.		SCALE: 1:2					

NOTE: UNLESS OTHERWISE SPECIFIED.

1. ASSEMBLE ITEMS AS SHOWN

NEXT ASSEMBLY
5215677
5215678

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE	02/04/2015	TM	00681
B	UPDATED BOM REVISION	05/18/2018	TM	00948



ISOMETRIC VIEW
FOR REFERENCE ONLY
DO NOT SCALE

WHERE USED
PL-6KDT
PL-6KDTX-21
PL-6KDW
PL-6KT

NOTE: UNLESS OTHERWISE SPECIFIED.

1. REFER TO MODEL FOR ADDITIONAL INFORMATION
2. ASSEMBLE ITEMS AS SHOWN

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5600950	PL-6K RAMP SHEAVE MOUNT WELDMENT, L.H.	1	B
2	5575020	PL-6K RAMP SHEAVE	1	A
3	5746684	PL-6K RAMP SHEAVE PIN	1	A
4	5755149	PL-6K RAMP SHEAVE SPACER	2	A
5	5540022	R RING OD Ø20 TRUARC N5100-78	2	-

DO NOT SCALE DRAWING

DIMENSIONS ARE IN MM



NAME	DATE
DRAWN TM	02/04/2015
CHECKED CA	05/30/2018

THIRD ANGLE PROJECTION



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1645 LEMONWOOD DR.
SANTA PAULA, CA 93060

TITLE: PL-6K RAMP SHEAVE
MOUNT ASSEMBLY, L.H.

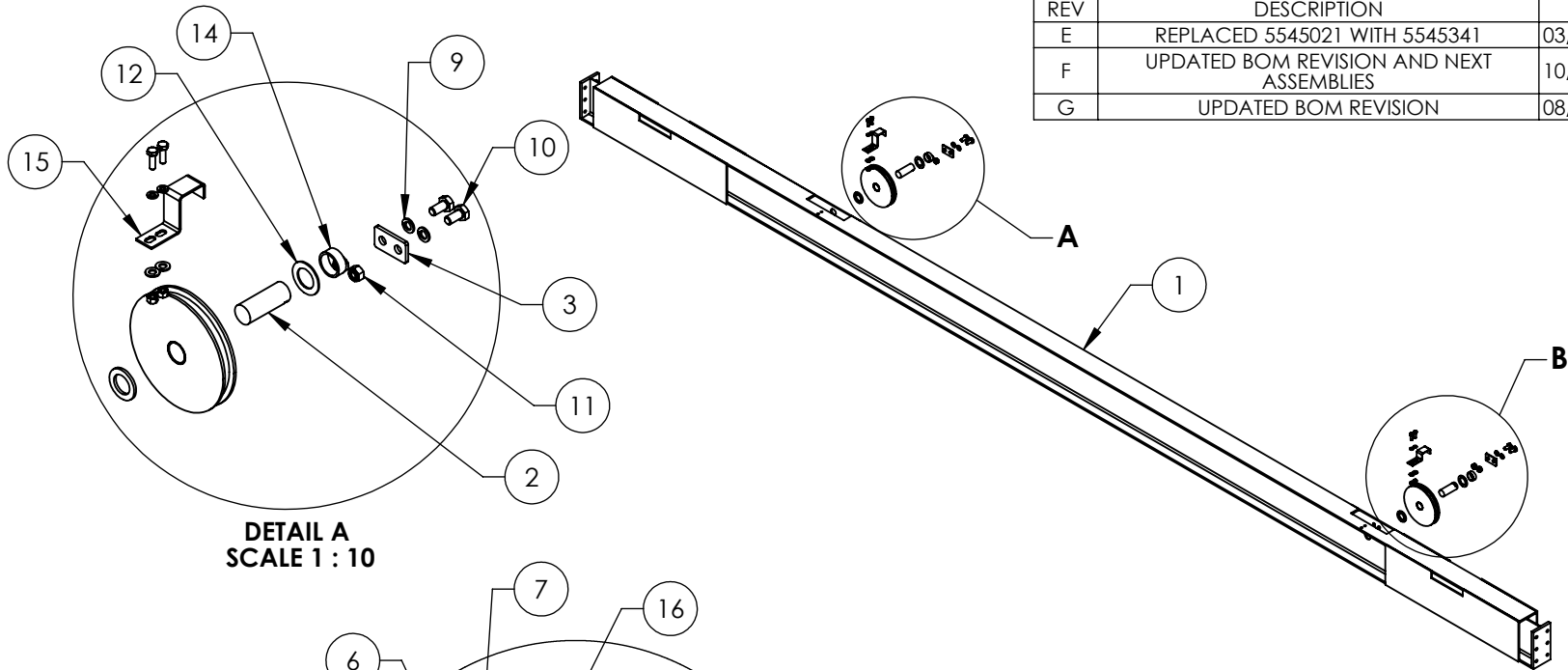
SIZE	DWG. NO.	REV
A	5215680	B

SCALE: 1:2

SHEET 1 OF 1

NEXT ASSEMBLY
5215677
5215678

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
E	REPLACED 5545021 WITH 5545341	03/27/2019	CA	01067
F	UPDATED BOM REVISION AND NEXT ASSEMBLIES	10/23/2020	CA	01218
G	UPDATED BOM REVISION	08/11/2021	TM	01324



DETAIL A
SCALE 1 : 10

DETAIL B
SCALE 1 : 10

WHERE USED
PL-6KDT
PL-6KDTX-21
PL-6KDW
PL-6KT

NOTE: UNLESS OTHERWISE SPECIFIED.

1. REFER TO MODEL FOR ADDITIONAL INFORMATION
2. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
3. ASSEMBLE ITEMS AS SHOWN

NEXT ASSEMBLY
5245118
5245119
5245127
5245141

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5600956	PL-6K CLOSEOUT CROSSBEAM WELDMENT	1	E
2	5746688	PL-6K CROSSBEAM CLOSEOUT SHEAVE PIN	2	B
3	5736865	PL-6K SHEAVE PIN BOLT PLATE	2	A
4	5215694	PL-6K SINGLE SHEAVE ASSEMBLY	2	A
5	5545341	WASHER M10 x Ø20 FLAT	4	--
6	5545202	WASHER M8 x Ø15 SL	4	--
7	5530010	HHB M8 x 1.25 x 25	4	--
8	5535001	NUT M8 x 1.25 NL	4	--
9	5545201	WASHER, M12 SPRING LOCK	4	--
10	5530029	HHB M12 x 1.75 x 25	4	--
11	5535012	NUT M12 x 1.75 NL	4	--
12	5746687	PL-6K CROSSBEAM SHEAVE WASHER	2	A
13	5746686	PL-6K CROSSBEAM SHEAVE WASHER, LARGE	2	A
14	5755152	PL-6K CROSSBEAM SHEAVE SPACER	2	A
15	5701186	PL-6K CROSSBEAM CABLE RETAINER	1	A
16	5701187	PL-6K CROSSBEAM CABLE RETAINER, SMALL	1	A

DO NOT SCALE DRAWING

DIMENSIONS ARE IN MM



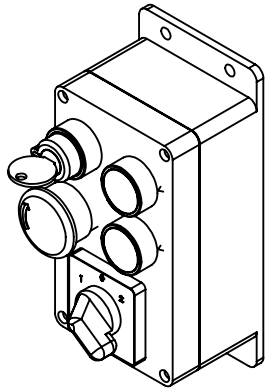
NAME	DATE
DRAWN TM	02/27/2015
CHECKED OR	08/17/2021

THIRD ANGLE PROJECTION

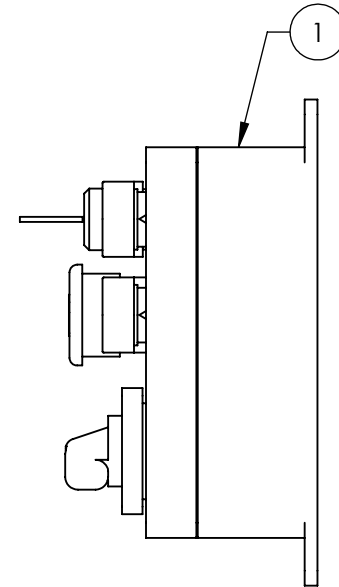
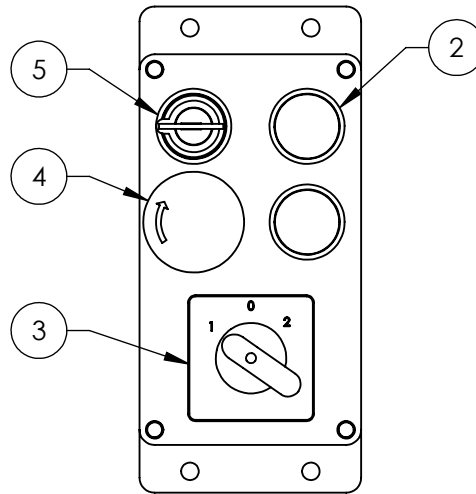
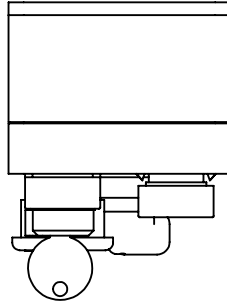
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BendPak
1645 LEMONWOOD DR. SANTA PAULA, CA 93060

TITLE:	PL-6K CLOSEOUT CROSSBEAM ASSEMBLY		
SIZE	DWG. NO.	REV	
A	5215683	G	
SCALE: 1:30		SHEET 1 OF 1	



ISOMETRIC VIEW
FOR REFERENCE ONLY
DO NOT SCALE



REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE	01/20/2017	TM	00802
B	WAS SQUARE HOLE NOW ROUND HOLES, UPDATED BOM REVISION	05/18/2018	TM	00948
C	UPDATED WIRING, pg 3	10/19/2021	OR	01357

WHERE USED
PL-6KDT
PL-6KDTX-21
PL-6KDW

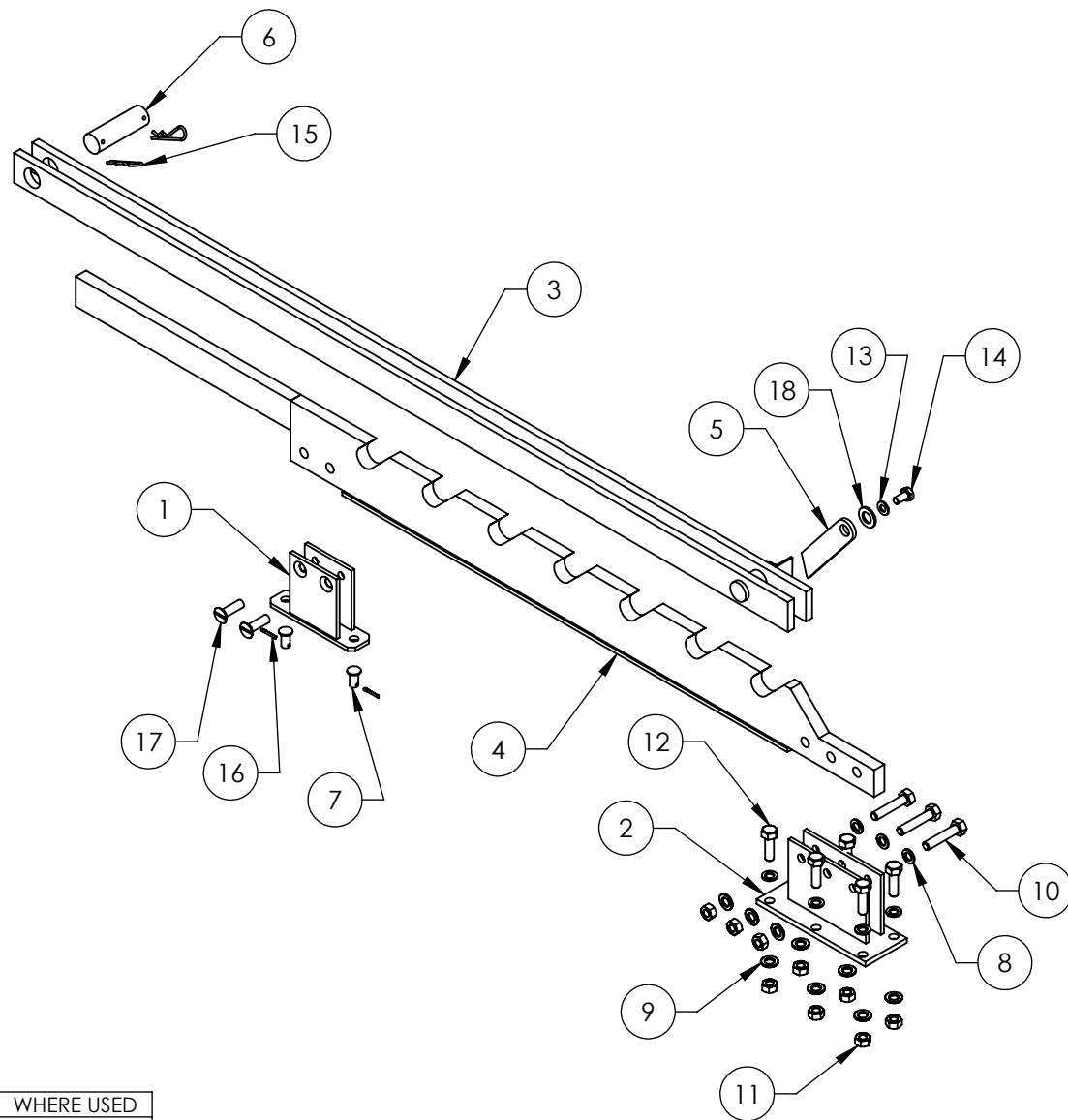
NOTE: UNLESS OTHERWISE SPECIFIED.

1. REFER TO MODEL FOR ADDITIONAL INFORMATION
2. COIL EXCESS WIRE INSIDE BOX BEFORE SHIPPING
3. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
4. ASSEMBLE ITEMS AS SHOWN

NEXT ASSEMBLY
5250309
5250332

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5520028	PL-6K CONTROL BOX	1	B
2	5520404	PUSH BUTTON 22mm METAL, BLACK 1 N.O.	2	-
3	5520029	CAM CHANGEOVER SWITCH 8 TERMINAL, 660V, 12A	1	-
4	5520401	PUSH BUTTON, 22mm, EMERGENCY	1	-
5	5520403	SELECTOR SWITCH KEY OPERATED 2 POSITION	1	-

DO NOT SCALE DRAWING		NAME		DATE		 BendPak®	
DIMENSIONS ARE IN MM		DRAWN		TM		01/20/2017	
		CHECKED					
		THIRD ANGLE PROJECTION				TITLE: PL-6KD CONTROL BOX ASSEMBLY	
							
		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.				1645 LEMONWOOD DR. SANTA PAULA, CA 93060	
		SIZE		DWG. NO.		REV	
		A		5215711		C	
SCALE: 1:3						SHEET 1 OF 3	



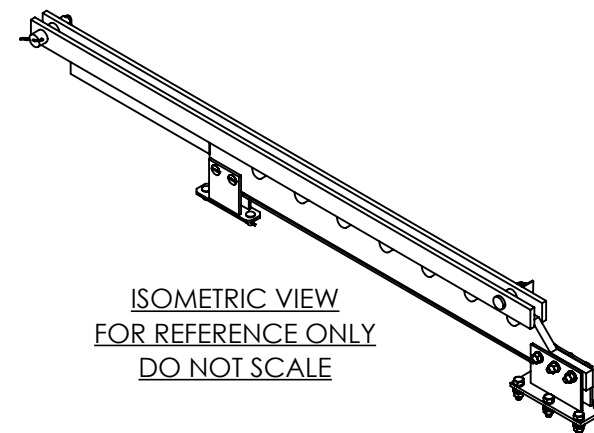
WHERE USED
PL-6KDT
PL-6KDTX-21
PL-6KDW
PL-6KT

NOTE: UNLESS OTHERWISE SPECIFIED.

1. REFER TO MODEL FOR ADDITIONAL INFORMATION
2. 5736871 MUST SWING FREELY
3. ASSEMBLE ITEMS AS SHOWN
4. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING

NEXT ASSEMBLY
5260640
5260641
5260642
5260643

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE, DERIVED FROM 5215687	10/19/2020	CA	01218



ISOMETRIC VIEW
FOR REFERENCE ONLY
DO NOT SCALE

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5600967	PL-6K SAFETY BAR BRACKET WELDMENT	1	A
2	5600966	PL-6K SAFETY BAR REAR BRACKET WELDMENT	1	A
3	5601602	PL-6K MULTI SAFETY LATCH BAR WELDMENT	1	A
4	5601603	PL-6K MULTI SAFETY LATCH TRIP PLATE WELDMENT	1	A
5	5736871	PL-6K SAFETY LATCH	1	A
6	5746367	PL-6K SAFETY LATCH BAR PIN	1	A
7	5746171	PL-6K SAFETY BRACKET PIN	2	A
8	5545201	WASHER, M12 SPRING LOCK	9	--
9	5545347	WASHER, M12 FLAT WASHER	9	--
10	5530323	HHB M12 x 1.75 x 60 CL 10.9	3	--
11	5535012	NUT M12x1.75 NL	9	--
12	5530116	HHB M12 x 1.75 x 40	6	--
13	5545341	WASHER M10 x Ø20 FLAT	1	--
14	5530267	HHB, M10 x 1.5 x 20	1	--
15	5505020	HAIR PIN #238, 0.125" x 2 7/8" L ZPL	2	--
16	5505006	COTTER PIN Ø3.2 x 20mm	2	--
17	5530273	FHS M12 x 1.75 x 40	2	--
18	5545025	WASHER M16 x 30mm FLAT	1	--

DO NOT SCALE DRAWING

DIMENSIONS ARE IN MM



NAME	DATE
DRAWN CA	10/19/2020
CHECKED OR	11/10/2020

THIRD ANGLE PROJECTION

PROPRIETARY AND CONFIDENTIAL
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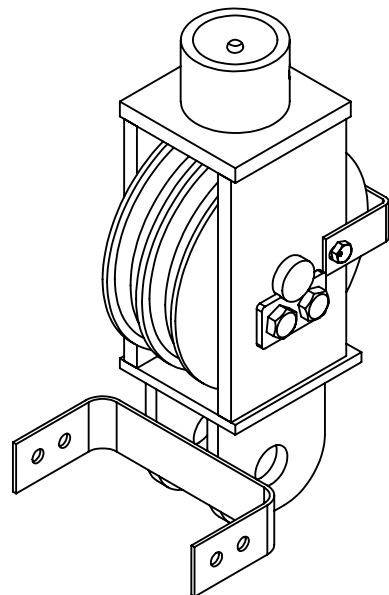
BendPak®	
1645 LEMONWOOD DR. SANTA PAULA, CA 93060	

TITLE: PL-6K MULTI SAFETY LATCH BAR ASSEMBLY

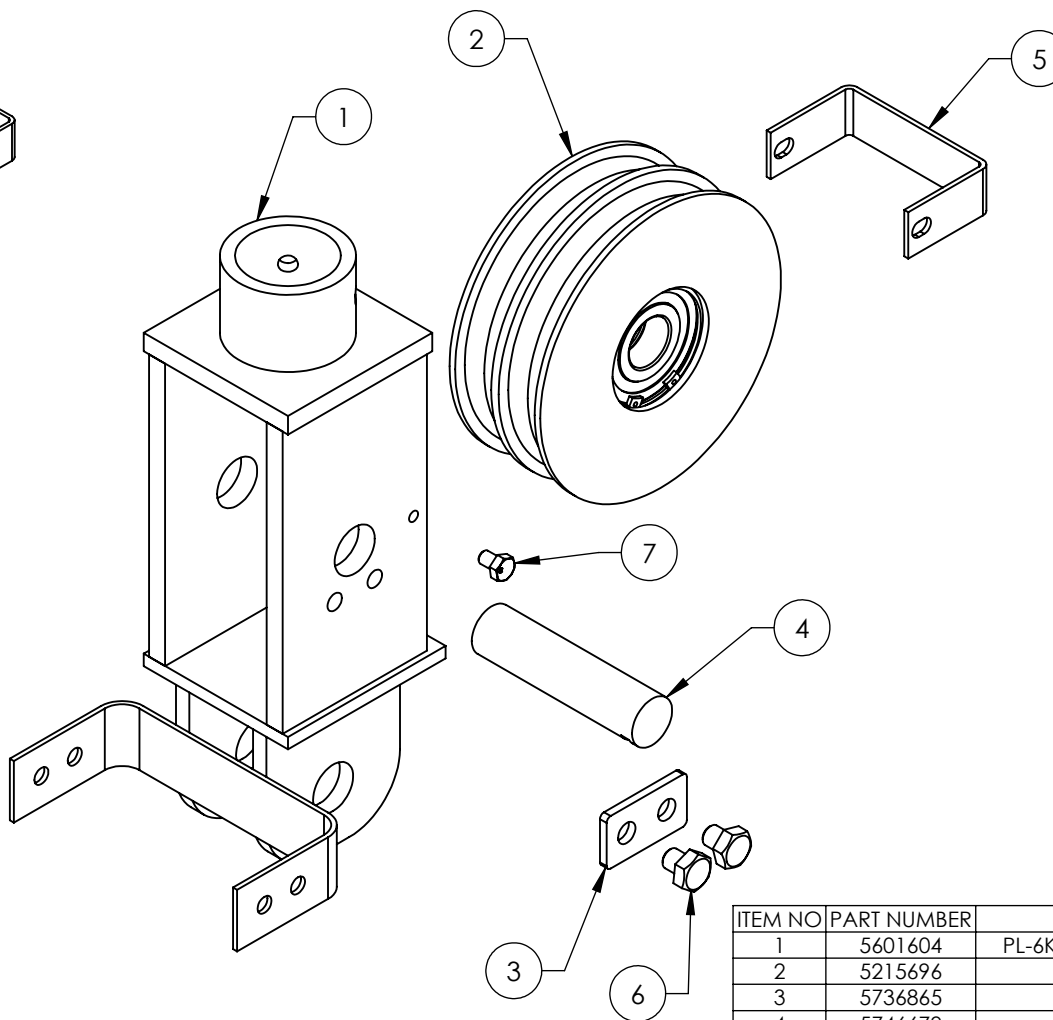
SIZE	DWG. NO.	REV
A	5216010	A

SCALE: 1:10

SHEET 1 OF 1



ISOMETRIC VIEW
FOR REFERENCE ONLY
DO NOT SCALE



REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE, DERIVED FROM 5215676	10/15/2020	CA	01218

WHERE USED
PL-6KDT
PL-6KDTX-21
PL-6KDW
PL-6KT

NOTE: UNLESS OTHERWISE SPECIFIED.

1. REFER TO MODEL FOR ADDITIONAL INFORMATION
2. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
3. ASSEMBLE ITEMS AS SHOWN

NEXT ASSEMBLY
5250309
5250332
5250333

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5601604	PL-6K CYLINDER SHEAVE MOUNT WELDMENT	1	A
2	5215696	PL-6K QUAD SHEAVE ASSEMBLY	1	A
3	5736865	PL-6K SHEAVE PIN BOLT PLATE	1	A
4	5746679	PL-6K QUAD SHEAVE PIN	1	A
5	5701174	PL-6K QUAD SHEAVE MOUNT BRACKET	1	A
6	5530096	HHB M12 x 1.75 x 14	2	--
7	5530025	HHB M8 x 1.25 x 12	2	--

DO NOT SCALE DRAWING

DIMENSIONS ARE IN MM



NAME	DATE
DRAWN CA	10/15/2020
CHECKED OR	11/10/2020

THIRD ANGLE PROJECTION

PROPRIETARY AND CONFIDENTIAL
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BendPak
1645 LEMONWOOD DR. SANTA PAULA, CA 93060

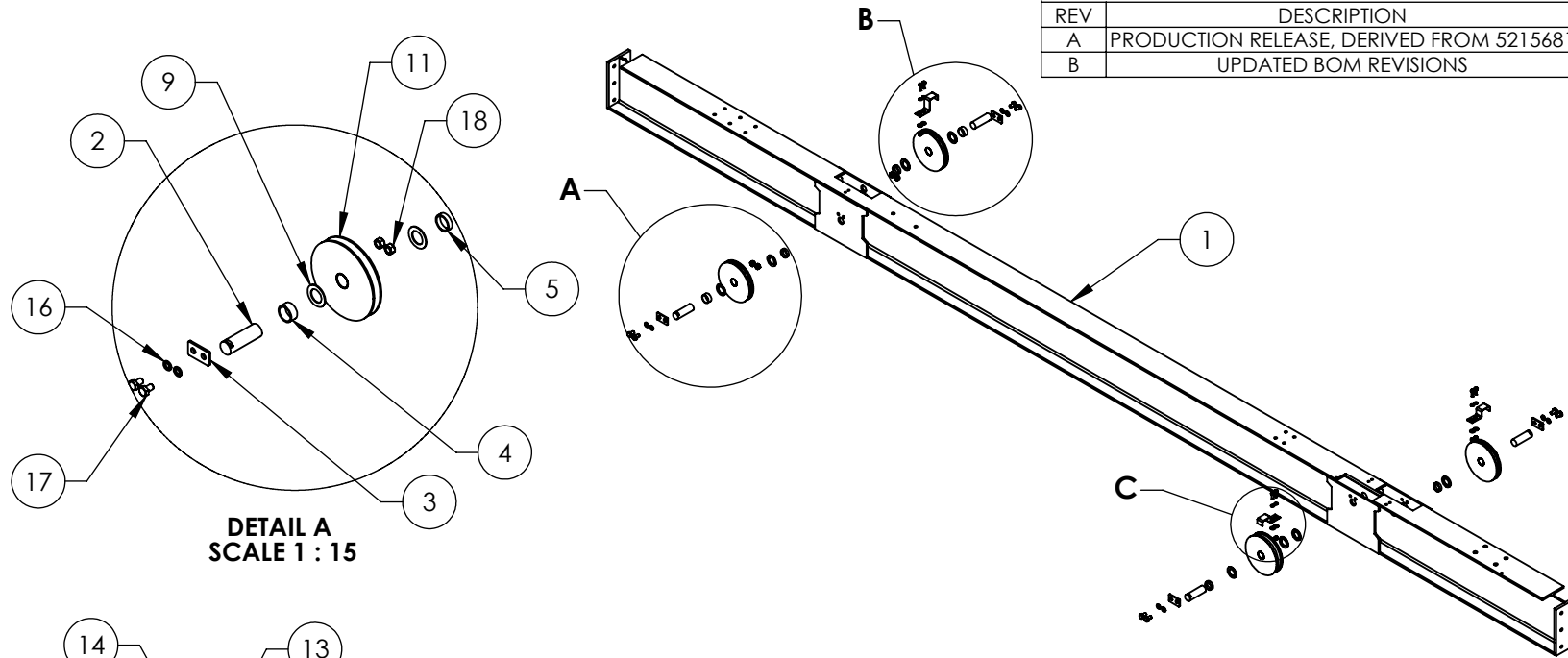
TITLE: PL-6K CYLINDER SHEAVE MOUNT ASSEMBLY, SLIDE

SIZE	DWG. NO.	REV
A	5216011	A

SCALE: 1:4

SHEET 1 OF 1

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE, DERIVED FROM 5215681	10/22/2020	CA	01218
B	UPDATED BOM REVISIONS	08/11/2021	TM	01324



DETAIL A
SCALE 1 : 15

DETAIL B
SCALE 1 : 15

DETAIL C
SCALE 1 : 5

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5601607	PL-6K CENTER CROSSBEAM WELDMENT	1	A
2	5746685	PL-6K CROSSBEAM SHEAVE PIN	4	B
3	5736865	PL-6K SHEAVE PIN BOLT PLATE	4	A
4	5755150	PL-6K CROSSBEAM RAMP SHEAVE SPACER	3	A
5	5755151	PL-6K CROSSBEAM RAMP SHEAVE SPACER, SMALL	4	A
6	5746686	PL-6K CROSSBEAM SHEAVE WASHER, LARGE	2	A
7	5701186	PL-6K CROSSBEAM CABLE RETAINER	1	A
8	5701187	PL-6K CROSSBEAM CABLE RETAINER, SMALL	2	A
9	5746687	PL-6K CROSSBEAM SHEAVE WASHER	7	A
10	5215695	PL-6K DOUBLE SHEAVE ASSEMBLY	1	B
11	5215694	PL-6K SINGLE SHEAVE ASSEMBLY	3	A
12	5545341	WASHER M10 x Ø20 FLAT	6	--
13	5545202	WASHER M8 x Ø15 SL	6	--
14	5530010	HHB M8 x 1.25 x 25	6	--
15	5535001	NUT M8 x 1.25 NL	6	--
16	5545201	WASHER, M12 SPRING LOCK	8	--
17	5530164	HHB M12 x 1.75 x 20	8	--
18	5535012	NUT M12 x 1.75 NL	4	--

WHERE USED

PL-6KDT
PL-6KDTX-21
PL-6KT

NOTE: UNLESS OTHERWISE SPECIFIED.

- REFER TO MODEL FOR ADDITIONAL INFORMATION
- SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
- ASSEMBLE ITEMS AS SHOWN

NEXT ASSEMBLY

5245118
5245119
5245141

DO NOT SCALE DRAWING

DIMENSIONS ARE IN MM



NAME	DATE
DRAWN CA	10/22/2020
CHECKED OR	08/17/2021

THIRD ANGLE PROJECTION



PROPRIETARY AND CONFIDENTIAL
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1645 LEMONWOOD DR.
SANTA PAULA, CA 93060

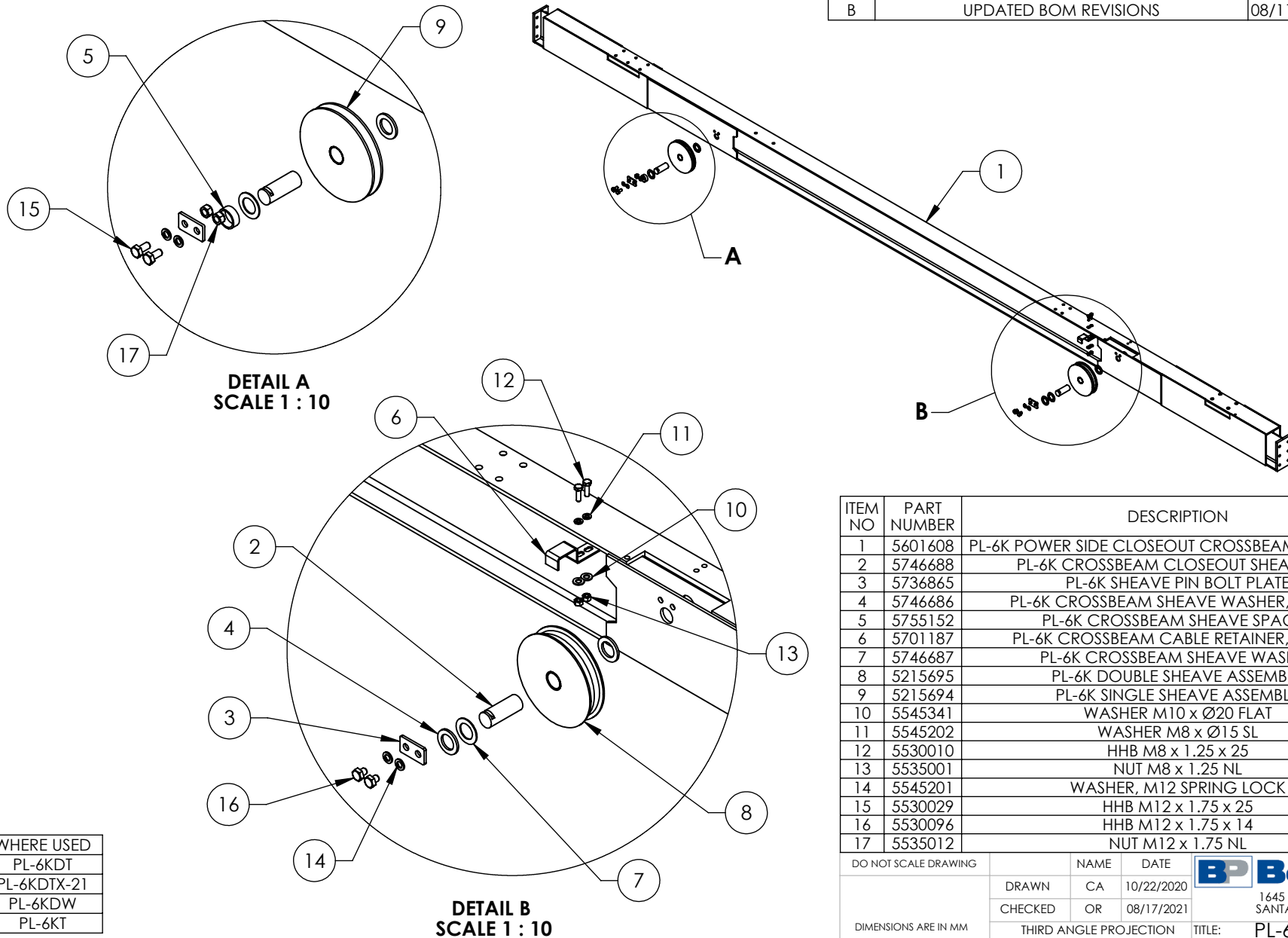
TITLE: PL-6K CENTER CROSSBEAM ASSEMBLY

SIZE	DWG. NO.	REV
A	5216012	B

SCALE: 1:30

SHEET 1 OF 1

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE, DERIVED FROM 5215682	10/22/2020	CA	01218
B	UPDATED BOM REVISIONS	08/11/2021	TM	01324



ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5601608	PL-6K POWER SIDE CLOSEOUT CROSSBEAM WELDMENT	1	A
2	5746688	PL-6K CROSSBEAM CLOSEOUT SHEAVE PIN	2	B
3	5736865	PL-6K SHEAVE PIN BOLT PLATE	2	A
4	5746686	PL-6K CROSSBEAM SHEAVE WASHER, LARGE	3	A
5	5755152	PL-6K CROSSBEAM SHEAVE SPACER	1	A
6	5701187	PL-6K CROSSBEAM CABLE RETAINER, SMALL	1	A
7	5746687	PL-6K CROSSBEAM SHEAVE WASHER	2	A
8	5215695	PL-6K DOUBLE SHEAVE ASSEMBLY	1	B
9	5215694	PL-6K SINGLE SHEAVE ASSEMBLY	1	A
10	5545341	WASHER M10 x Ø20 FLAT	2	--
11	5545202	WASHER M8 x Ø15 SL	2	--
12	5530010	HHB M8 x 1.25 x 25	2	--
13	5535001	NUT M8 x 1.25 NL	2	--
14	5545201	WASHER, M12 SPRING LOCK	4	--
15	5530029	HHB M12 x 1.75 x 25	2	--
16	5530096	HHB M12 x 1.75 x 14	2	--
17	5535012	NUT M12 x 1.75 NL	2	--

WHERE USED
PL-6KDT
PL-6KDTX-21
PL-6KDW
PL-6KT

NOTE: UNLESS OTHERWISE SPECIFIED.

1. REFER TO MODEL FOR ADDITIONAL INFORMATION
2. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
3. ASSEMBLE ITEMS AS SHOWN

NEXT ASSEMBLY
5245118
5245119
5245127
5245141

DO NOT SCALE DRAWING

DIMENSIONS ARE IN MM



NAME	DATE
DRAWN CA	10/22/2020
CHECKED OR	08/17/2021

THIRD ANGLE PROJECTION



PROPRIETARY AND CONFIDENTIAL
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1645 LEMONWOOD DR.
SANTA PAULA, CA 93060

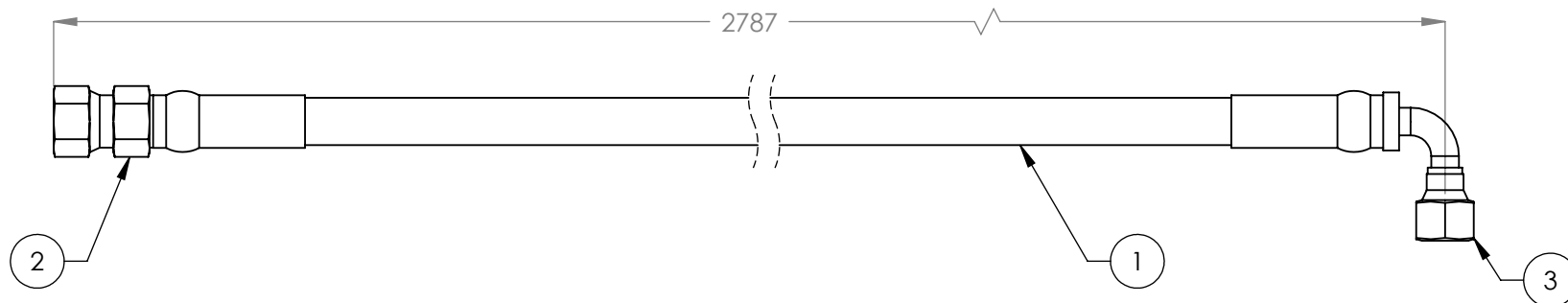
TITLE: PL-6K POWER SIDE
CLOSEOUT
CROSSBEAM ASSEMBLY

SIZE	DWG. NO.	REV
A	5216013	B

SCALE: 1:30

SHEET 1 OF 1

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE, DERIVED FROM 5570156	06/20/2017	TM	00832
A-001	UPDATED NEXT ASSEMBLIES	12/14/2017	TM	00914
A-002	UPDATED NEXT ASSEMBLIES	05/08/2018	TM	00903



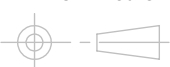
WHERE USED
PL-6KDT
PL-6KDTX-21
PL-6KDW
PL-6KT

NOTE: UNLESS OTHERWISE SPECIFIED.

- FOR ITEM 1 SPECIFICATIONS REFER TO PART SPECIFICATION FORM
- (*)ITEM 1 QTY FOR REFERENCE ONLY

NEXT ASSEMBLY
5250309
5250332
5250333

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5570129	Ø6.4 ID HYDRAULIC HOSE	2749mm*	-
2	5550325	FTG NPL Ø1/4 CRIMP x -04 JIC	1	-
3	5550345	FTG ELB Ø1/4 CRIMP x -04 JIC	1	-

DO NOT SCALE DRAWING		NAME		DATE		 BendPak.	
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±1.0 0.00 = ±0.25 0.000 = ±0.13		DRAWN		TM		06/20/2017	
		CHECKED		CA		05/14/2018	
		THIRD ANGLE PROJECTION					
							
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.							
SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED		SIZE		DWG. NO.		REV	
Y		A		5570102		A	
		SCALE: 1:2				SHEET 1 OF 1	

PART SPECIFICATION FORM

ACP

BENDPAK Number:	5570129
MRP Description:	1/4" HYDRAULIC HOSE 31 CL-0400X
Date:	05/24/2018
ECO :	00950

1. Engineering Specification

Application:

1/4" HYDRAULIC HOSE

Detailed Description:

ONE or TWO BRAID STEEL WIRE HYDRAULIC HOSE

SIZE: 1/4" / 6mm I.D. MIN
0.53" / 13.4mm O.D. MAX

SPECS: 5700PSI OR 393 BAR WORKING PRESSURE MINIMUM
17100PSI OR 1179 BAR MINIMUM BURST PRESSURE MINIMUM
3" / 80mm MIN BEND RADIUS

COLOR: BLACK

ADDITIONAL CONTACT INFORMATION:

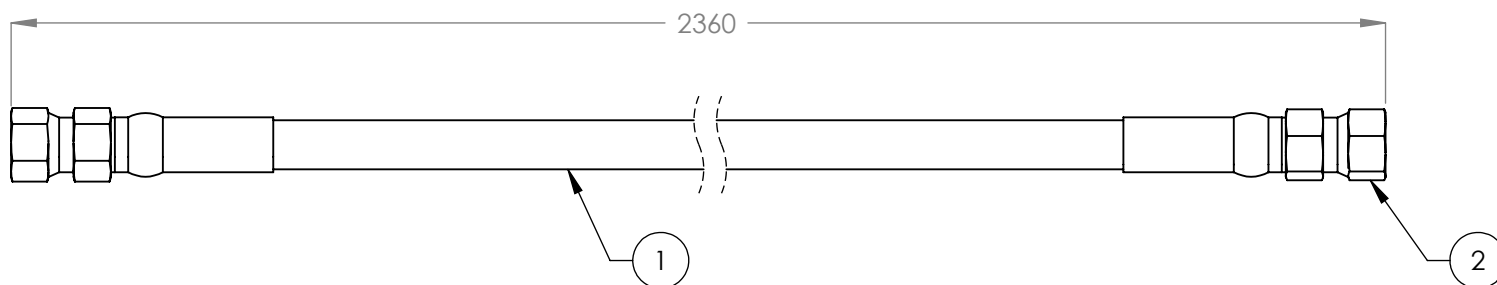
Xin Yurong
Shandong Ningjin High Energy Hose Co., Ltd.
Tel: +86 534-5421821
No. 7, Taishan Rd., Industrial Park, Ningjin County, Shandong, China



2. Vendor Information (Or for Reference)

Approved Vendor	Vendor Part #	Contact #	AUTHORIZED COMPONENT PROVIDER
1) Ningjin Hydraulic Hose Co.	5570129	+86 534-5421821	X
2)			
OR BENDPAK ENGINEERING APPROVED EQUIVALENT			

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE	12/14/2017	TM	00914



WHERE USED
PL-6KDT
PL-6KDTX-21
PL-6KDW
PL-6KT

NOTE: UNLESS OTHERWISE SPECIFIED.

1. FOR ITEM 1 SPECIFICATIONS REFER TO PART SPECIFICATION FORM
2. (*)ITEM 1 QTY FOR REFERENCE ONLY

NEXT ASSEMBLY
5250309
5250332
5250333

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	REV
1	5570129	Ø6.4 ID HYDRAULIC HOSE	2294mm*	--
2	5550325	FTG NPL Ø1/4 CRIMP x -04 JIC	2	--

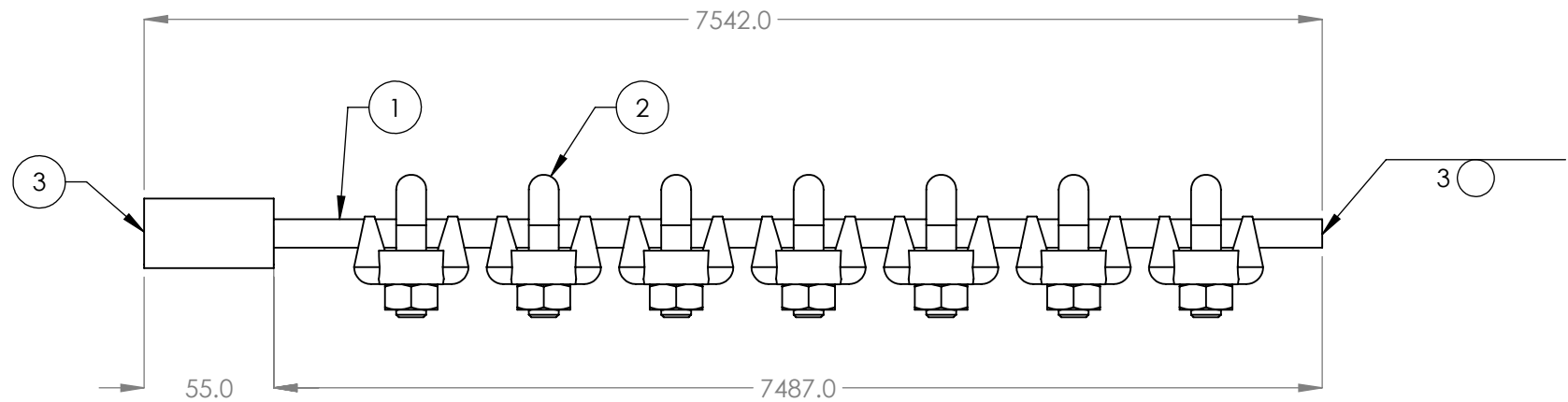
DO NOT SCALE DRAWING	NAME	DATE
	DRAWN	TM 12/14/2017
	CHECKED	AW 12/18/2017

DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±1.0 0.00 = ±0.25 0.000 = ±0.13	THIRD ANGLE PROJECTION
---	------------------------

		BP BendPak. 1645 LEMONWOOD DR. SANTA PAULA, CA 93060 TITLE: HYDRAULIC HOSE ASSEMBLY Ø6.35 x 2360mm DS
SIZE DWG. NO. A 5570146	REV A	

PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.	SCALE: 1:2	SHEET 1 OF 1
--	-------------------	---------------------

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE, DERIVED FROM 5595925 AND 5595926	10/19/2020	CA	01218



WHERE USED
PL-6KDT
PL-6KDTX-21
PL-6KDW
PL-6KT

NOTE: UNLESS OTHERWISE SPECIFIED.

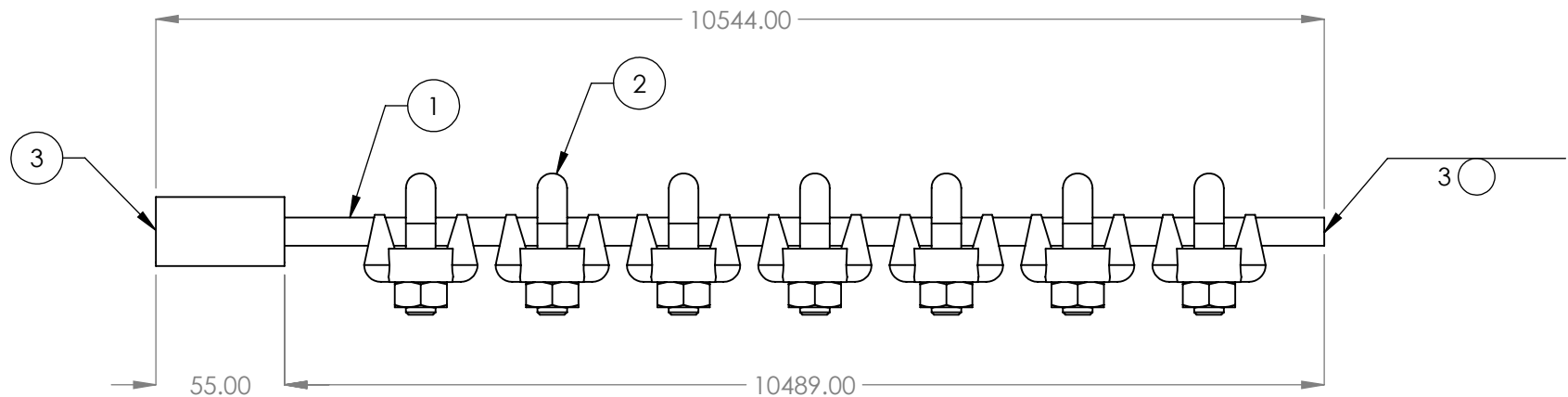
- FOR ITEM 1 SPECIFICATIONS REFER TO PART SPECIFICATION FORM
- ITEM 1 QTY FOR REFERENCE ONLY

NEXT ASSEMBLY
5250309
5250332
5250333

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5595001	CABLE, LIFTING Ø12	7542mm*	--
2	5595924	WIRE ROPE CLIP Ø12mm	7	--
3	5746019	Ø12 CABLE END CONNECTOR	1	F

DO NOT SCALE DRAWING		NAME	DATE	 1645 LEMONWOOD DR. SANTA PAULA, CA 93060
DRAWN		CA	10/19/2020	
CHECKED		OR	11/09/2020	
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±0.5 SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED		THIRD ANGLE PROJECTION 		TITLE: CABLE ASSEMBLY Ø12 x 7542mm
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.		SIZE DWG. NO. A 5595637	REV A	SCALE: 1:3 SHEET 1 OF 1

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE, DERIVED FROM 5595925 AND 5595926	10/19/2020	CA	01218



WHERE USED
PL-6KDT
PL-6KDTX-21
PL-6KDW
PL-6KT

NOTE: UNLESS OTHERWISE SPECIFIED.

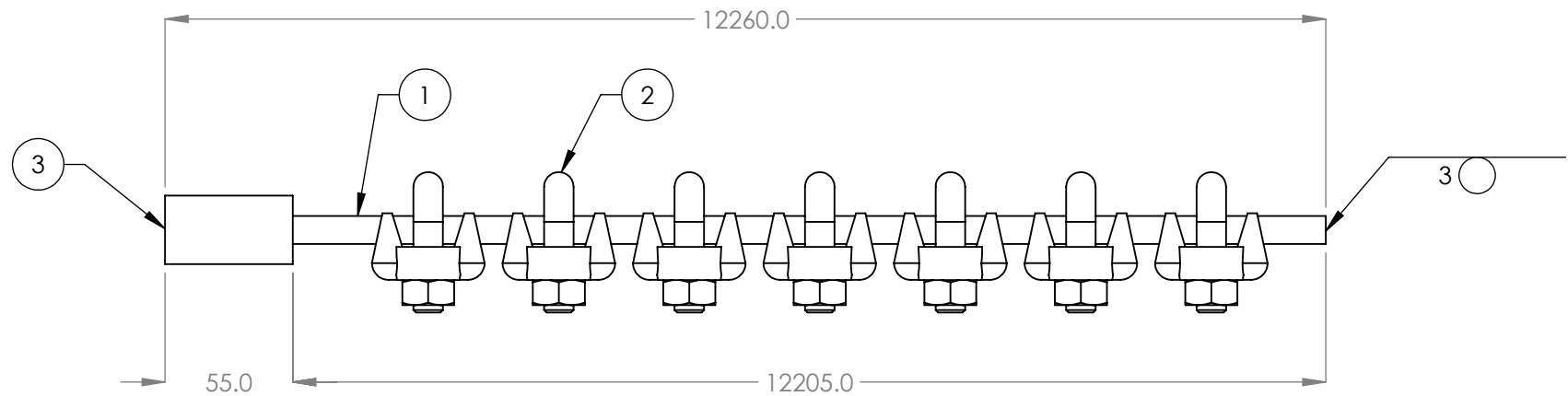
- FOR ITEM 1 SPECIFICATIONS REFER TO PART SPECIFICATION FORM
- ITEM 1 QTY FOR REFERENCE ONLY

NEXT ASSEMBLY
5250309
5250332
5250333

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5595001	CABLE, LIFTING Ø12	10544mm*	--
2	5595924	WIRE ROPE CLIP Ø12mm	7	--
3	5746019	Ø12 CABLE END CONNECTOR	1	F

DO NOT SCALE DRAWING		NAME	DATE	 BendPak. 1645 LEMONWOOD DR. SANTA PAULA, CA 93060		
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±0.5 SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED		DRAWN	CA	TITLE: CABLE ASSEMBLY Ø12 x 10544mm SIZE DWG. NO. A5595685 SCALE: 1:3		
		CHECKED	OR			11/09/2020
		THIRD ANGLE PROJECTION				
						
		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.		REV A SHEET 1 OF 1		

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE, DERIVED FROM 5595925 AND 5595926	10/19/2020	CA	01218



WHERE USED
PL-6KDT
PL-6KDTX-21
PL-6KDW
PL-6KT

NOTE: UNLESS OTHERWISE SPECIFIED.

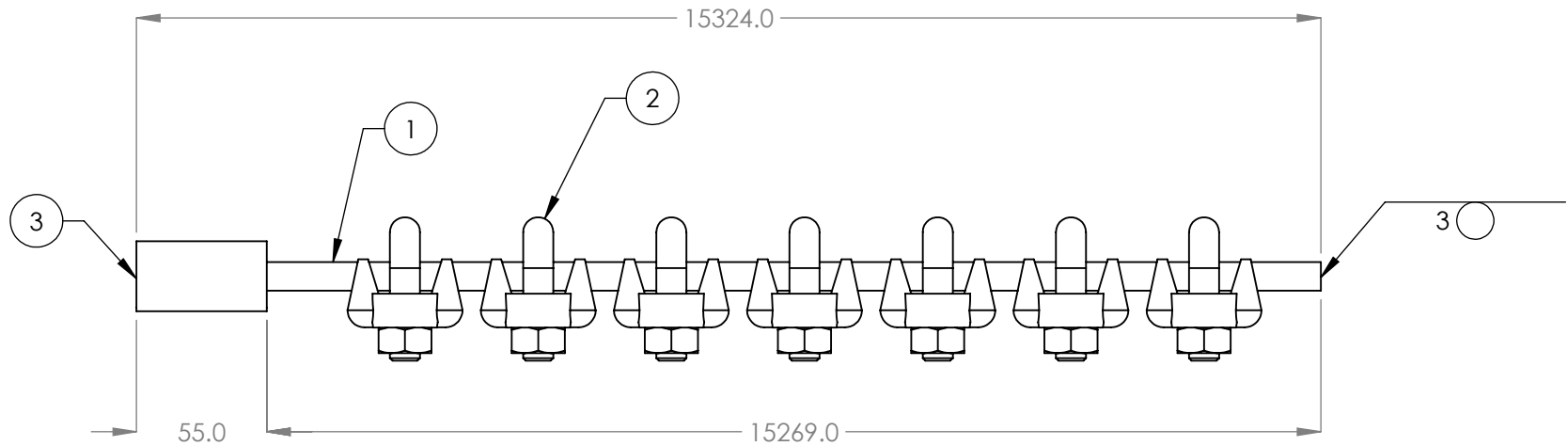
- FOR ITEM 1 SPECIFICATIONS REFER TO PART SPECIFICATION FORM
- ITEM 1 QTY FOR REFERENCE ONLY

NEXT ASSEMBLY
5250309
5250332
5250333

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5595001	CABLE, LIFTING Ø12	12260mm*	--
2	5595924	WIRE ROPE CLIP Ø12mm	7	--
3	5746019	Ø12 CABLE END CONNECTOR	1	F

DO NOT SCALE DRAWING		NAME	DATE	 BendPak. 1645 LEMONWOOD DR. SANTA PAULA, CA 93060		
		DRAWN	CA		10/19/2020	
		CHECKED	OR		11/09/2020	
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±0.5		THIRD ANGLE PROJECTION			TITLE: CABLE ASSEMBLY Ø12 x 12260mm	
						
SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.			SIZE DWG. NO. A 5595686	REV A
SCALE: 1:3					SHEET 1 OF 1	

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE, DERIVED FROM 5595925 AND 5595926	10/19/2020	CA	01218



WHERE USED
PL-6KDT
PL-6KDTX-21
PL-6KDW
PL-6KT

NOTE: UNLESS OTHERWISE SPECIFIED.

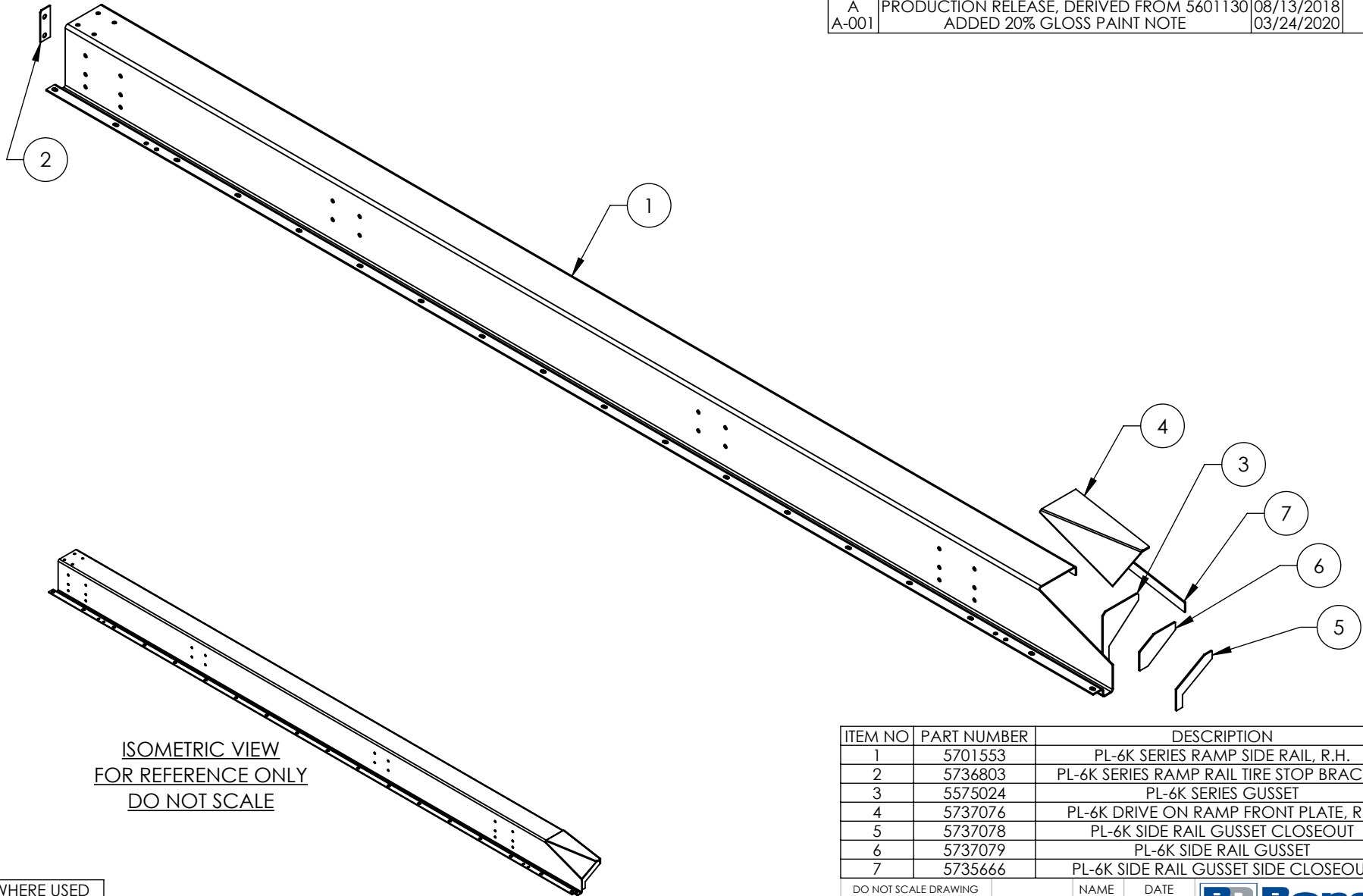
- FOR ITEM 1 SPECIFICATIONS REFER TO PART SPECIFICATION FORM
- ITEM 1 QTY FOR REFERENCE ONLY

NEXT ASSEMBLY
5250309
5250332
5250333

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5595001	CABLE, LIFTING Ø12	15324mm*	--
2	5595924	WIRE ROPE CLIP Ø12mm	7	--
3	5746019	Ø12 CABLE END CONNECTOR	1	F

DO NOT SCALE DRAWING		NAME	DATE	 BendPak. 1645 LEMONWOOD DR. SANTA PAULA, CA 93060	
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±0.5 SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED		DRAWN	CA	TITLE: CABLE ASSEMBLY Ø12 x 15324mm SIZE DWG. NO. A 5595687 SCALE: 1:3	
		CHECKED	OR		
		THIRD ANGLE PROJECTION			
				REV A	
		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.		SHEET 1 OF 1	

REVISION					
REV	DESCRIPTION		DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE, DERIVED FROM 5601130		08/13/2018	TM	00985
A-001	ADDED 20% GLOSS PAINT NOTE		03/24/2020	CA	01156



WHERE USED
PL-6K SERIES

NOTE: UNLESS OTHERWISE SPECIFIED.

1. REFER TO MODEL FOR ADDITIONAL INFORMATION
2. BREAK AND DEBURR ALL SHARP EDGES 0.3mm
3. REMOVE ALL WELD SPLATTER
4. DIMENSIONS SHOWN ARE AFTER PAINTING
5. PAINT BENDPAK GRAY (RAL-7024) 20% GLOSS

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5701553	PL-6K SERIES RAMP SIDE RAIL, R.H.	1	A
2	5736803	PL-6K SERIES RAMP RAIL TIRE STOP BRACKET	1	A
3	5575024	PL-6K SERIES GUSSET	1	A
4	5737076	PL-6K DRIVE ON RAMP FRONT PLATE, R.H	1	A
5	5737078	PL-6K SIDE RAIL GUSSET CLOSEOUT	1	A
6	5737079	PL-6K SIDE RAIL GUSSET	1	A
7	5735666	PL-6K SIDE RAIL GUSSET SIDE CLOSEOUT	1	A

DO NOT SCALE DRAWING

DIMENSIONS ARE IN MM
TOLERANCES:

0. = ± 1.5
0.0 = ± 0.5

SURFACE FINISH 1.6 ISO R_a μ m
FOR MACHINED SURFACES
UNLESS OTHERWISE SPECIFIED

NAME	DATE
DRAWN TM	08/10/2018
CHECKED OR	04/01/2020

THIRD ANGLE PROJECTION



PROPRIETARY AND CONFIDENTIAL
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REPRODUCTION IN PART OR AS A WHOLE WITHOUT
THE WRITTEN PERMISSION OF BENDPAK INC. IS
PROHIBITED.

BendPak.

1645 LEMONWOOD DR.
SANTA PAULA, CA 93060

TITLE:
PL-6K RAMP SIDE RAIL
WELDMENT, R.H.

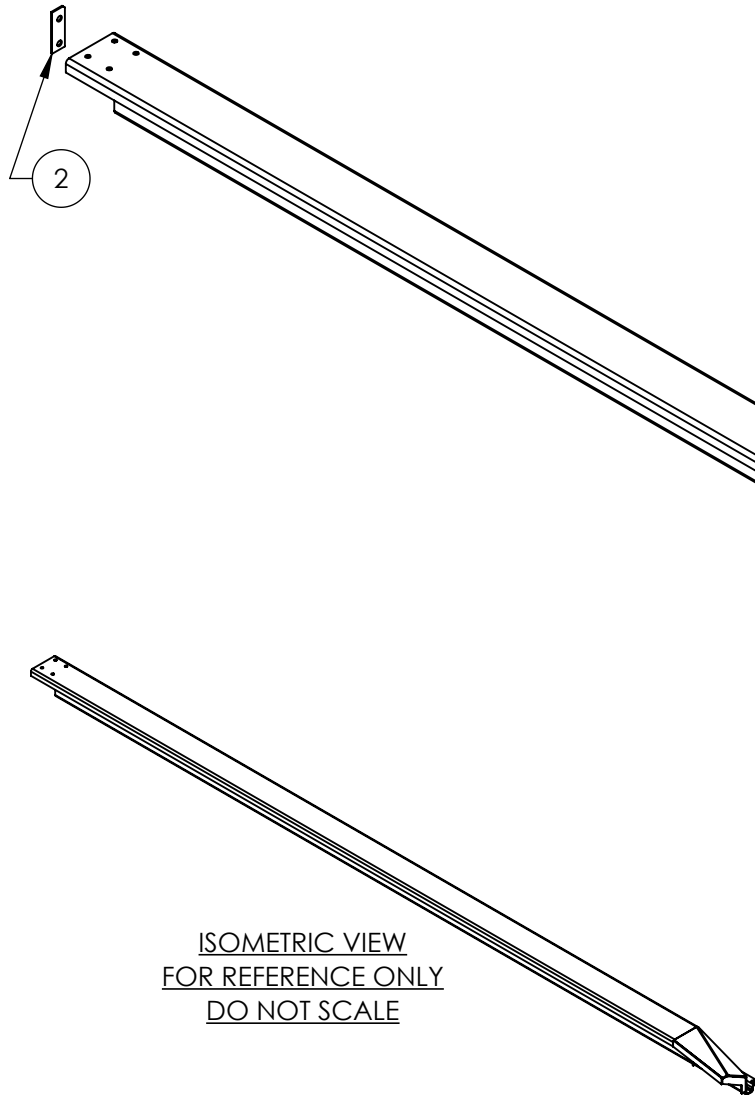
SIZE DWG. NO. REV

A 5601276 A

SCALE: 1:15

SHEET 1 OF 2

NEXT ASSEMBLY
5215678



ISOMETRIC VIEW
FOR REFERENCE ONLY
DO NOT SCALE

WHERE USED
PL-6K SERIES

NOTE: UNLESS OTHERWISE SPECIFIED.

1. REFER TO MODEL FOR ADDITIONAL INFORMATION
2. BREAK AND DEBURR ALL SHARP EDGES 0.3mm
3. REMOVE ALL WELD SPLATTER
4. DIMENSIONS SHOWN ARE AFTER PAINTING
5. PAINT BENDPAK GRAY (RAL-7024) 20% GLOSS

NEXT ASSEMBLY
5215677

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE, DERIVED FROM 5601129	08/14/2018	TM	00985
A-001	ADDED 20% GLOSS PAINT NOTE	03/24/2020	CA	01156

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5701269	PL-6K SERIES RAMP SIDE RAIL, L.H.	1	A
2	5736803	PL-6K SERIES RAMP RAIL TIRE STOP BRACKET	1	A
3	5575024	PL-6K SERIES GUSSET	1	A
4	5737077	PL-6K DRIVE ON RAMP FRONT PLATE, L.H	1	A
5	5737078	PL-6K SIDE RAIL GUSSET CLOSEOUT	1	A
6	5737079	PL-6K SIDE RAIL GUSSET	1	A
7	5735666	PL-6K SIDE RAIL GUSSET SIDE CLOSEOUT	1	A

DO NOT SCALE DRAWING

DIMENSIONS ARE IN MM
TOLERANCES:

0. = ±1.5
0.0 = ±0.5

SURFACE FINISH 1.6 ISO Ra µm
FOR MACHINED SURFACES
UNLESS OTHERWISE SPECIFIED

NAME	DATE
DRAWN TM	08/14/2018
CHECKED OR	04/01/2020

THIRD ANGLE PROJECTION



PROPRIETARY AND CONFIDENTIAL
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THE SOLE PROPERTY OF BENDPAK INC. ANY
REPRODUCTION IN PART OR AS A WHOLE WITHOUT
THE WRITTEN PERMISSION OF BENDPAK INC. IS
PROHIBITED.

BendPak.

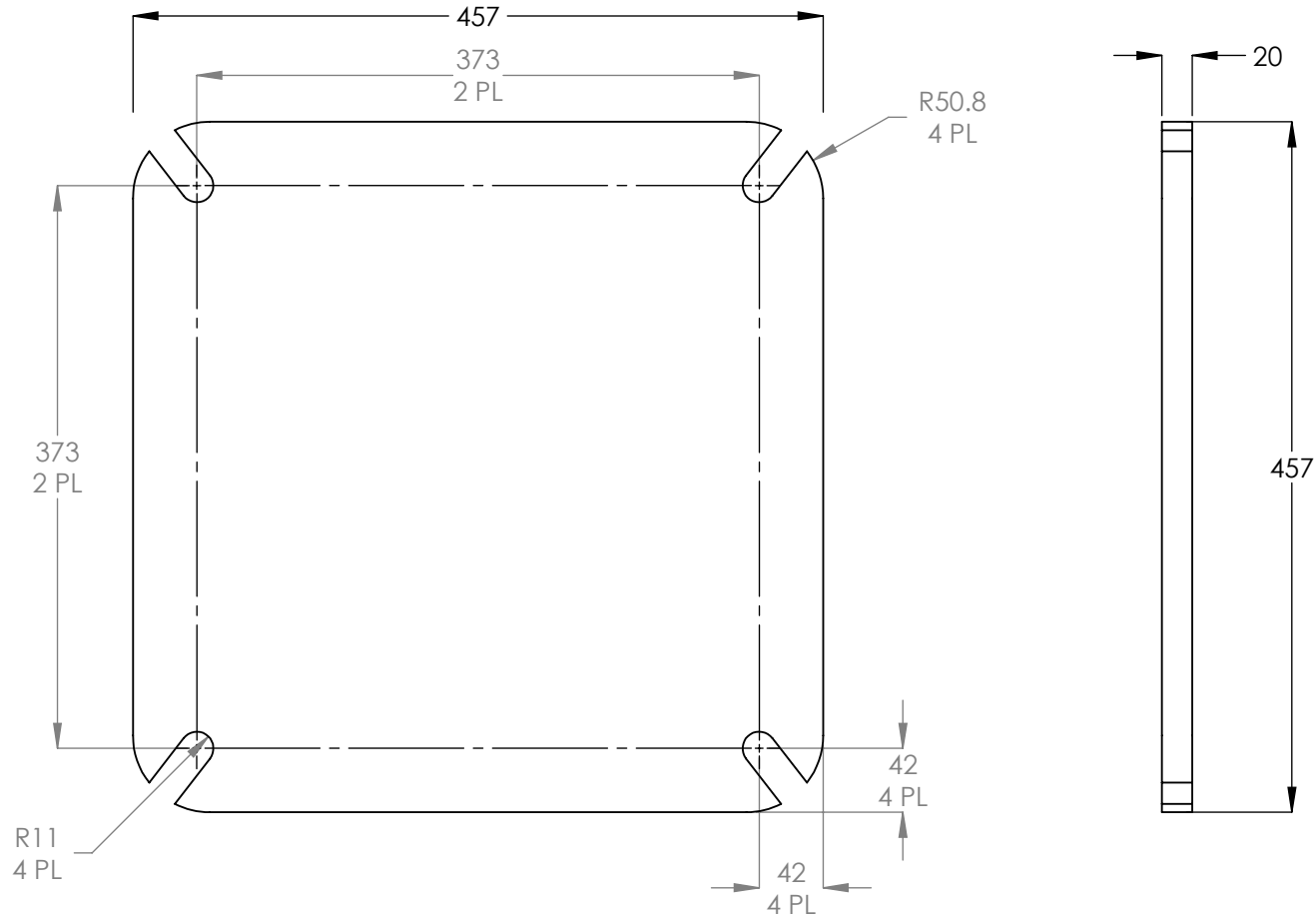
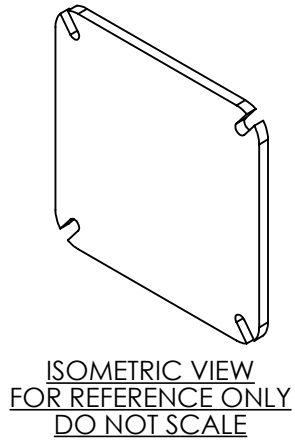
1645 LEMONWOOD DR.
SANTA PAULA, CA 93060

TITLE:
PL-6K RAMP SIDE RAIL
WELDMENT, L.H.

SIZE DWG. NO. REV
A 5601277 A

SCALE: 1:15

SHEET 1 OF 2



WHERE USED
PL-6KDT
PL-6KDTX-21
PL-6KDW
PL-6KT

- NOTE: UNLESS OTHERWISE SPECIFIED.**
- REFER TO MODEL FOR ADDITIONAL INFORMATION
 - BREAK AND DEBURR ALL SHARP EDGES 0.3mm
 - MATERIAL:** HR ASTM A36 OR Q235 GB/T 700

NEXT ASSEMBLY
5600204
5600205
5600206

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE, DERIVED FROM 5736896	09/15/2017	TS	00857

DO NOT SCALE DRAWING		NAME	DATE	 1645 LEMONWOOD DR. SANTA PAULA, CA 93060	TITLE: PL-6K POST BASE PLATE
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±0.5	DRAWN	TS	09/14/2017		
	CHECKED	AW	10/31/2017		
SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED	THIRD ANGLE PROJECTION			SIZE DWG. NO.	REV
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.				A 5737035	A
SCALE: 1:5					
SHEET 1 OF 1					

PART SPECIFICATION FORM (STANDARD)

BENDPAK Number:	5900056
MRP Description:	PL-6K INSTALLATION MANUAL
Date:	10/28/2021
ECO :	---

1. Engineering Specification

Application:

INSTALLATION MANUAL

Detailed Description:

Print Settings

Unless otherwise specified, use these settings for printing BendPak manuals:

Size:	A4 (210 to 297 mm), 8.5 by 11 inches (216 to 279 mm), or between
Color:	Black and White
Binding:	Saddle Stitched
Paper:	100 to 120 gsm (27 to 32 pound), uncoated



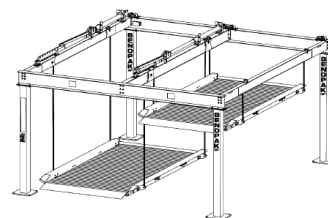
1645 Lemonwood Dr.
Santa Paula, CA 93060 USA
Tel: (805) 253-2963
Fax: (805) 253-9970
bendpak.com

Double- and Triple-Wide Parking Lifts Installation and Operation Manual

Manual P/N 5900056 — Manual Revision D — October 2021

Models:

- PL-6KDT
- PL-6KDTX-21
- PL-6KDW
- PL-6KT



Model PL-6KDT shown.

Designed and engineered by BendPak Inc. in Southern California, USA. Made in China.



IMPORTANT SAFETY INSTRUCTIONS, SAVE THESE INSTRUCTIONS! Read the entire contents of this Manual **before** installing, operating, servicing, or maintaining this product. Failure to follow the instructions and safety precautions in this Manual can result in serious injury or death. Make sure all other operators also read this Manual. Keep the Manual near the product for future reference. **By proceeding with installation and operation, you agree that you fully understand the contents of this Manual and assume full responsibility for product use.**

2. Vendor Information (Or for Reference)

Approved Vendor	Vendor Part #	Contact #	Preferred Vendor
1)			
OR BENDPAK ENGINEERING APPROVED EQUIVALENT			

Platform Parking Lift Product Label Positioning



BPK_Post_Branding_Decal.pdf:

Material: Clear Adhesive PET

Size: 4.25"W x 38"H

Thickness: 4 Mil

Finish: Matte Overlamine (No gloss)

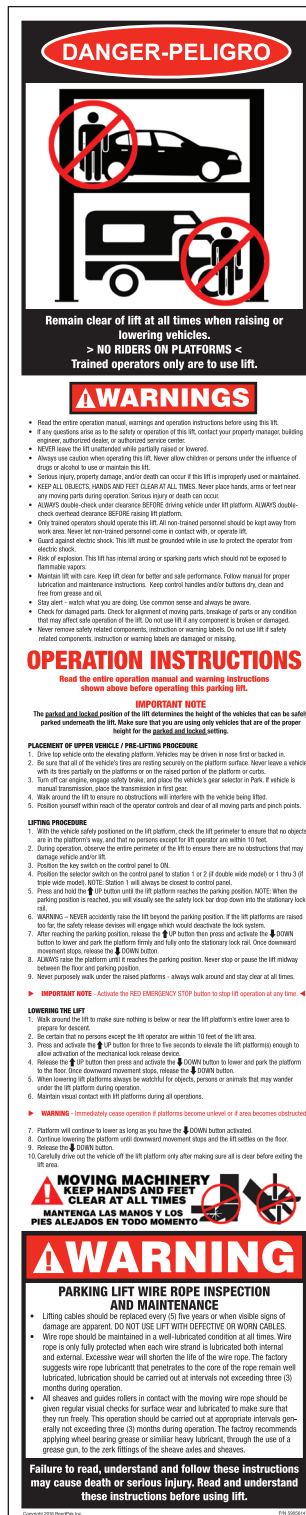
Ink: U.V. protected, Opaque White

Print Process: Silk Screen, 85 line-screen (**Yellow color in file represents what should be clear PET material and SHOULD NOT print as Yellow ink. White area in file represents Opaque White ink.**)

Lamination: Clear laminate non-glare medium matte over-lamine (No gloss) for abrasion, chemical and ultra violet protection.

**CLEAR ADHESIVE PET
DOES NOT PRINT YELLOW**

B



PL-6K_Series_Safety_Operation_Warnings.pdf:

Size: 6"W x 29.5"H

Material: 4 Mil. Permanent White Adhesive Vinyl

Thickness: 4 Mil

Ink: U.V. protected CMYK 4/C Process

Finish: Matte Overlamine (No gloss)

Print Process: Offset Lithography
- 200 line-screen or 300 p.p.i. for digital

Lamination: Clear laminate non-glare medium matte over-lamine (No gloss) for abrasion, chemical and ultra violet protection.

PN 5905614

PN 5905311

Platform Parking Lift Product Label Positioning



BPK_Horiz_Branding-Decal_PL-6KT.pdf:

Material: Clear Adhesive PET

Size: 51" W x 7" H

Thickness: 4 Mil

Finish: Matte Overlamine (No gloss)

Ink: U.V. protected, Opaque White

Print Process: Silk Screen, 85 line-screen (Yellow color in file represents what should be clear PET material and SHOULD NOT print as Yellow ink. White area in file represents Opaque White ink.)

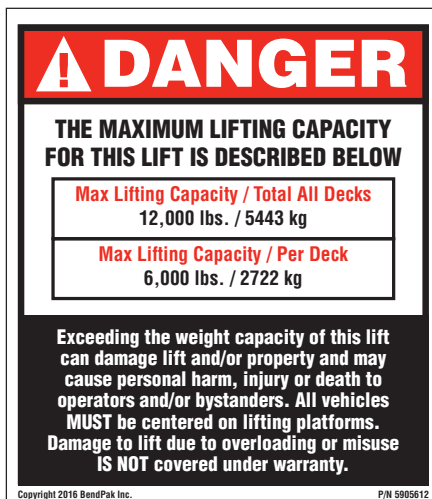
Lamination: Clear laminate non-glare medium matte over-lamine (No gloss) for abrasion, chemical and ultra violet protection.

PL-6KT - TRIPLE WIDE MODEL ONLY

PN 5905449

**CLEAR ADHESIVE PET
DOES NOT PRINT YELLOW**

D **PL-6KDT / X** **DOUBLE WIDE MODEL ONLY**



PN 5905612

Max_Capacity_Label-2 Deck.pdf:

Size: 4"W x 4.5"H

Material: 4 Mil. Permanent White Adhesive Vinyl

Thickness: 4 Mil

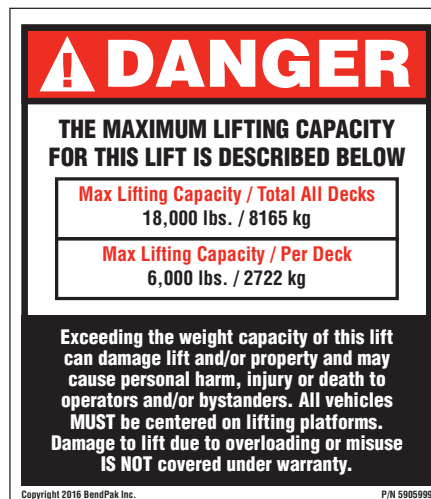
Ink: U.V. protected CMYK 4/C Process

Finish: Matte Overlamine (No gloss)

Print Process: Offset Lithography - 200 line-screen or 300 p.p.i. for digital

Lamination: Clear laminate non-glare medium matte over-lamine (No gloss) for abrasion, chemical and ultra violet protection.

E **PL-6KT** **TRIPLE WIDE MODEL ONLY**



**MIDDLE SECTION
PLACE DECAL ON
THE UNDERSIDE OF
CROSS BEAM**

PN 5905999

Max_Capacity_Label-3 Deck.pdf:

Size: 4"W x 4.5"H

Material: 4 Mil. Permanent White Adhesive Vinyl

Thickness: 4 Mil

Ink: U.V. protected CMYK 4/C Process

Finish: Matte Overlamine (No gloss)

Print Process: Offset Lithography - 200 line-screen or 300 p.p.i. for digital

Lamination: Clear laminate non-glare medium matte over-lamine (No gloss) for abrasion, chemical and ultra violet protection.

IMPORTANT
Please use materials as instructed

Platform Parking Lift Product Label Positioning

F



PL-6K_Series_This_Platform_Max_Capacity.pdf:
Size: 7"W x 5"H

Material: 4 Mil. Permanent White Adhesive Vinyl

Thickness: 4 Mil

Ink: U.V. protected CMYK 4/C Process

Finish: Matte Overlamine (No gloss)

Print Process: Offset Lithography - 200 line-screen or 300 p.p.i. for digital

Lamination: Clear laminate non-glare medium matte over-lamine (No gloss) for abrasion, chemical and ultra violet protection.

H

Hazard Decals on left and right side of the platforms



PN 5930609

Black & Yellow Hazard Roll

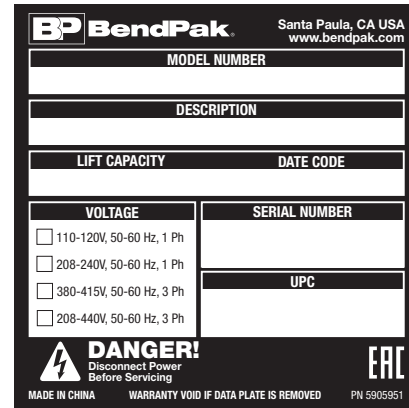
Size: 10' W x 2" H

Material: Vinyl Adhesive / Backing: Soft Polyvinyl Chloride

Thickness: 6.5 Mil

Finish: Matte Overlamine (No gloss)

G



2020_Serial_Tag-B-5905951.pdf:

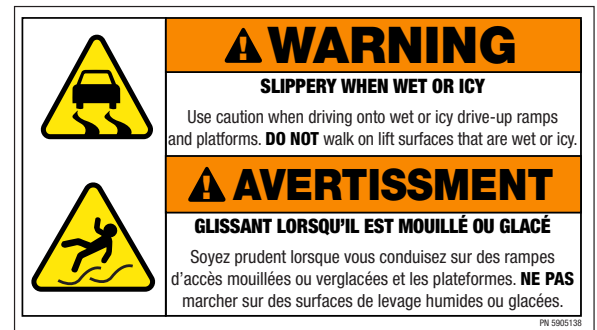
Size: 3"W x 3"H

Material: 2 Mil. Gloss polyester thermal transfer label.

with a high performance permanent acrylic adhesive.

Ink: 1 Color-Black PN 5905951

I



Slippery_When_Wet_Label-5905138.pdf:

Size: 4.5"W x 2.5"H

PN 5905138

Material: 4 Mil. Permanent White Adhesive Vinyl

Thickness: 4 Mil

Ink: U.V. protected CMYK 2/C Process

Finish: Matte Overlamine (No gloss)

Print Process: Offset Lithography - 200 line-screen or 300 p.p.i. for digital

Lamination: Clear laminate non-glare medium matte over-lamine (No gloss) for abrasion, chemical and ultra violet protection.

J



NOTE: GRAY DOES NOT PRINT

American_Owned_50_Years_Logo.pdf:

Trim: 3"W x 4"H

Material: 4 Mil. Permanent White Adhesive Vinyl

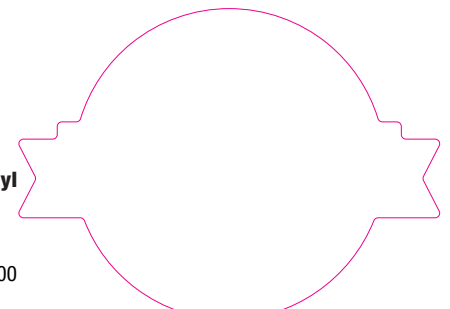
Ink: U.V. protected CMYK 4/C Process

Finish: Matte Overlamine (No Gloss)

Print Process: Offset Lithography - 200 line-screen or 300 p.p.i. for digital

Lamination: Clear Laminate non-glare medium matte over lamine for abrasion, chemical, and ultra violet protection

PN 5906044



DIE-LINE

NOTE: DIE-CUT TO SHAPE

Platform Parking Lift Product Label Positioning

