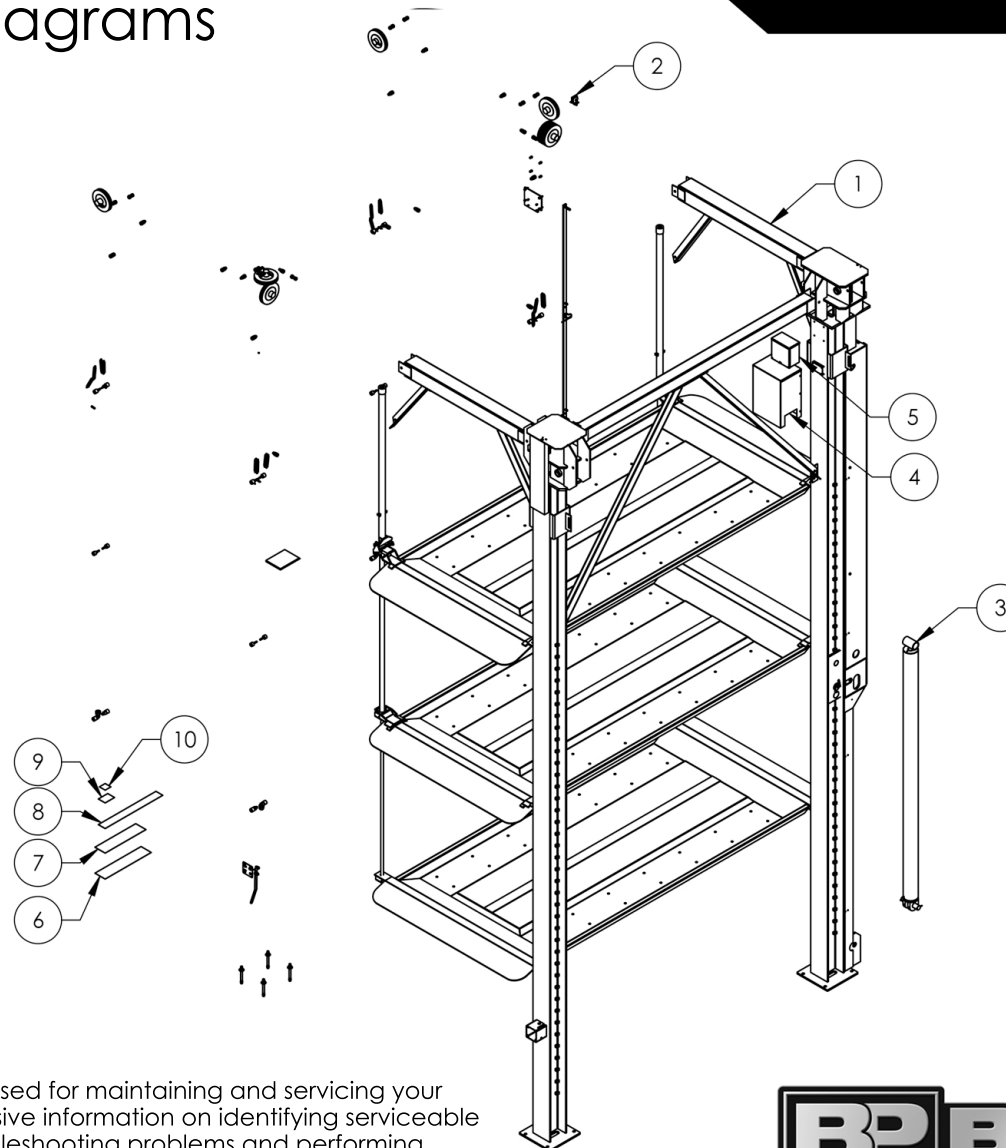


Service Manual

Service Parts & Diagrams

PL-18000

BendPak SKU 5260580
PL-18000 Production Lift
Version D
07/19/2016



This guide is a troubleshooting reference used for maintaining and servicing your BendPak product. It provides comprehensive information on identifying serviceable parts and components and assists in troubleshooting problems and performing assembly/disassembly procedures.



BendPak, Inc. Corporate Office

1645 Lemonwood Drive
Santa Paula, CA 93060 USA
Toll Free US/Canada: 1-800-253-2363
Fax: 1-805-933-9160
info@bendpak.com

Customer Service Desk / Warranty

Customer Service Representatives
Office Tel: 1-805-933-9970
Toll Free US/Canada: 1-800-253-2363
Fax: 1-805-933-9160
customerservice@bendpak.com

Parts Orders

Customer Service Representatives
Office Tel: 1-805-933-9970
Toll Free US/Canada: 1-800-253-2363
Fax: 1-805-933-9160
parts@bendpak.com

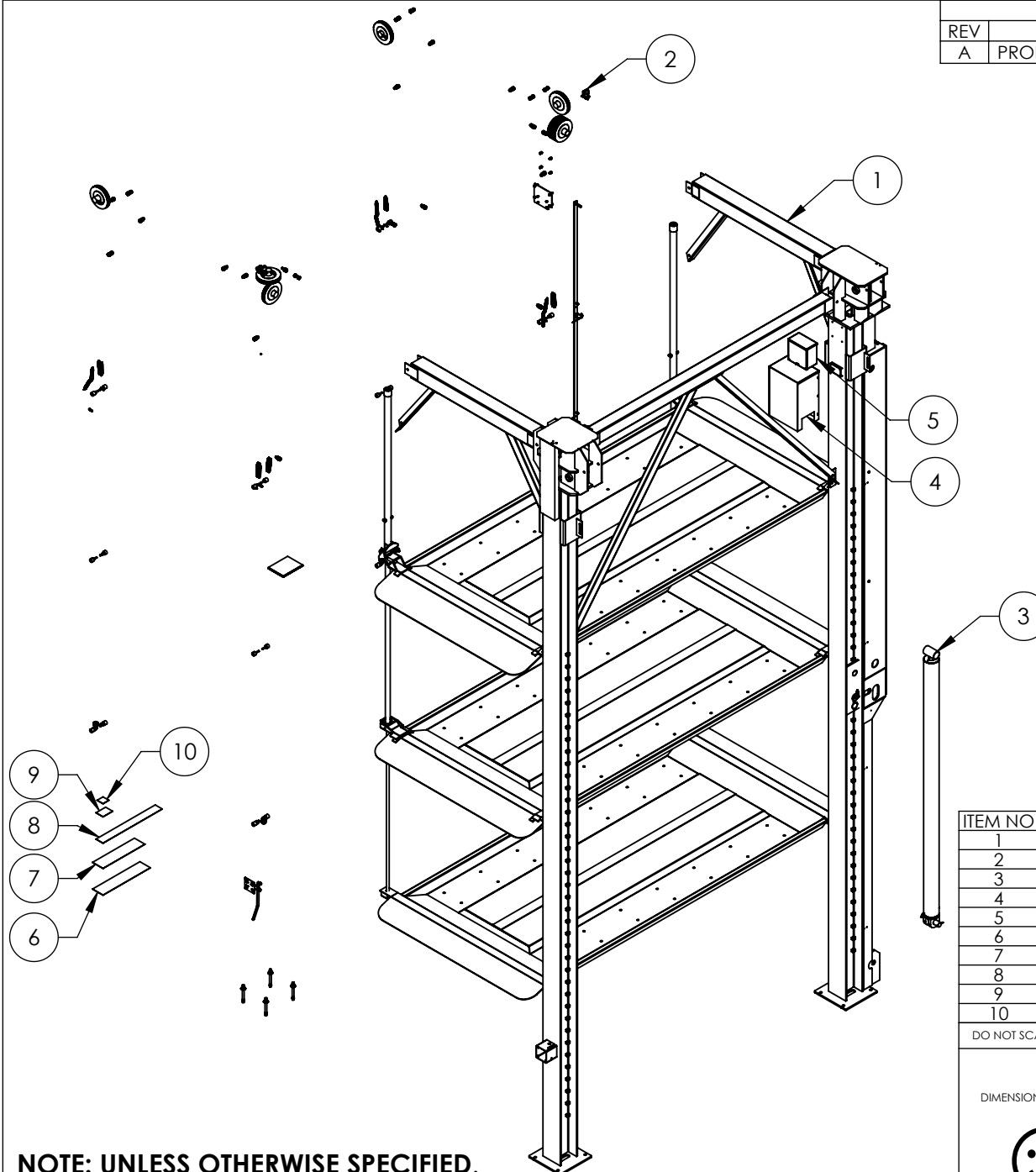
Domestic Sales & Service

USA Sales Representatives
Office Tel: 1-805-933-9970
Toll Free US/Canada: 1-800-253-2363
Fax: 1-805-933-9160
sales@bendpak.com

International Sales & Service

Office Tel: 1-805-933-9970
Exports Department: 1-805-933-9970 Ext. 192
Toll Free US/Canada: 1-800-253-2363
Fax: 1-805-933-9160
bpkexports@bendpak.com

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE, DERIVED FROM 5260237	10/16/2015	JM	00705

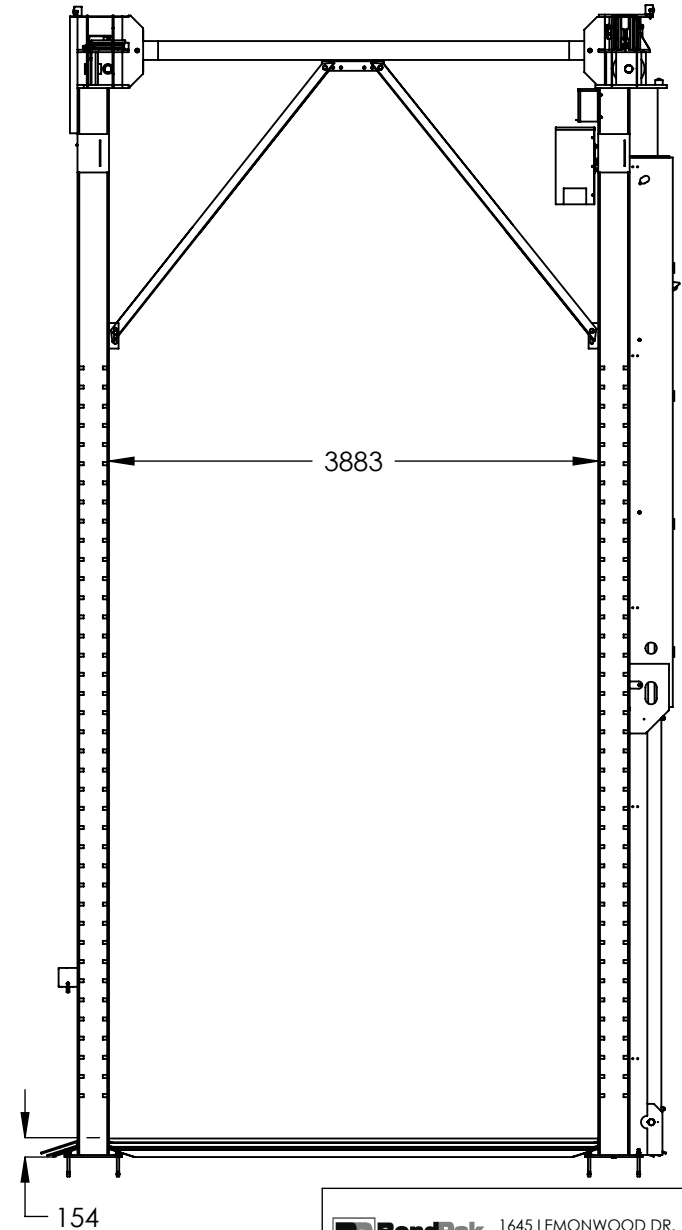
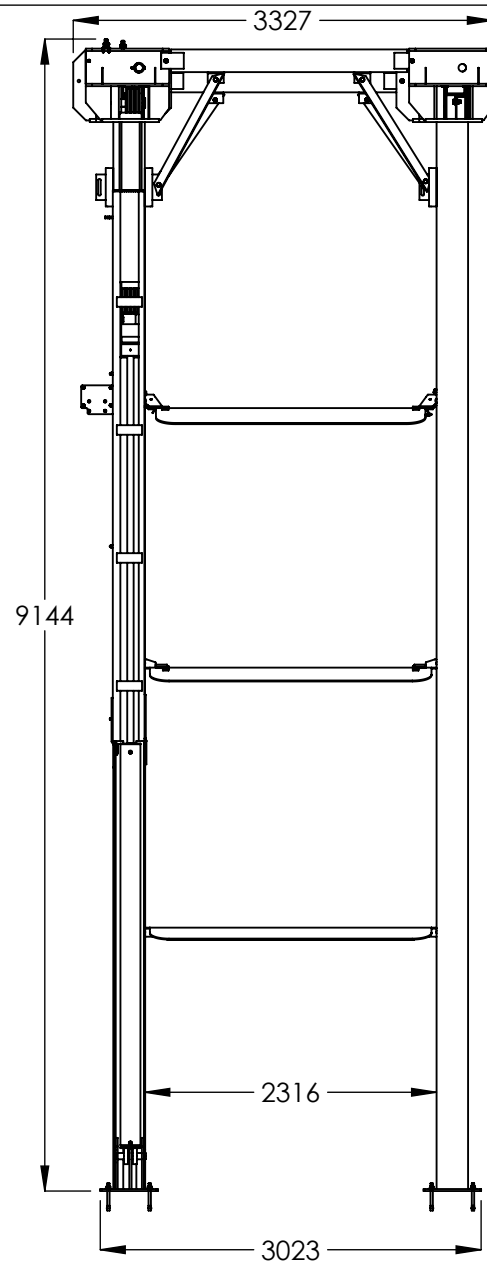
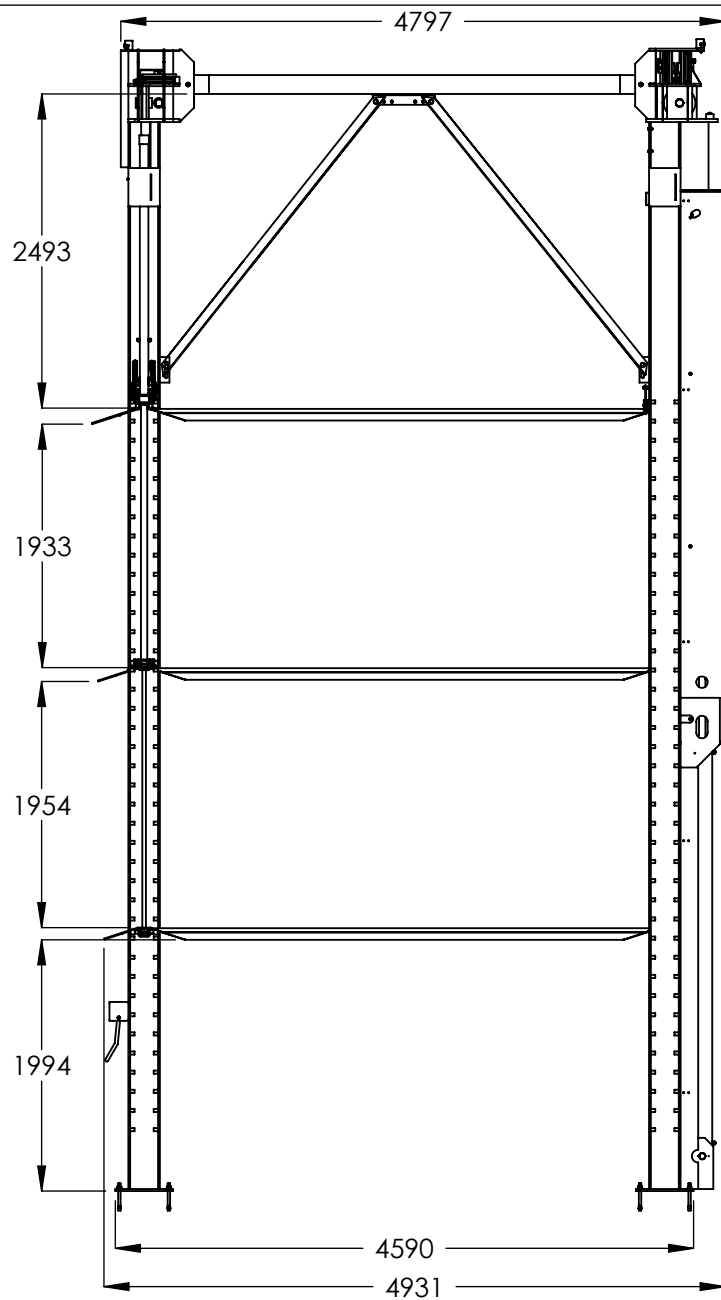


ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5245413	PL-18000 LIFT SUPERSTRUCTURE	1	A
2	5250051	PL-18000 PARTS BOX	1	A
3	5502510	PULL CYLINDER ASSEMBLY Ø5.5 x 120	1	B
4	5215443	PL-14000/18000 POWER UNIT COVER ASSEMBLY	1	A
5	5520406	ELECTRICAL BOX 10 x 10 x 6	1	--
6	5905375	PL-14000/18000 WARNINGS LABEL	1	--
7	5905370	PL-14000/18000 OPERATION LABEL	1	--
8	5905105	BP LABEL	1	--
9	5905755	MAX CAP DANGER PL-18000	1	--
10	5905951	SERIAL NUMBER INTERIOR TAG	1	A

NOTE: UNLESS OTHERWISE SPECIFIED.

1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
2. ALL LABELS TO BE APPLIED AFTER PAINTING.
3. SEE ATTACHED LABEL PLACEMENT SHEET.

DO NOT SCALE DRAWING		NAME	DATE
DIMENSIONS ARE IN MM		DRAWN	JM 10/16/2015
		CHECKED	DB 07/13/2016
		THIRD ANGLE PROJECTION	
		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.	
		BendPak. 1645 LEMONWOOD DR. SANTA PAULA, CA 93060	
		TITLE: PL-18000 PRODUCTION LIFT VER D	
SIZE DWG. NO.		REV	
A 5260580		A	
SCALE: 1:65			SHEET 1 OF 2



		1645 LEMONWOOD DR. SANTA PAULA, CA 93060
TITLE: PL-18000 PRODUCTION LIFT VER D		
SIZE	DWG. NO.	REV
A	5260580	A
SCALE: 1:60		SHEET 2 OF 2



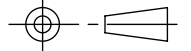
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B	REMOVED 5746273 AND 5505715, UPDATED BOM REVISIONS AND NEXT ASSEMBLY	10/12/2015	JM	00705

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5545005	M6 FLAT WASHER	6	--
2	5530027	HHB M6 x 1.0 x 35	2	--
3	5535357	NUT M6 x 1.0 NL	6	--
4	5530093	HHB M6 x 1 x 20	4	--
5	5535013	NUT M10 x 1.5 NL	11	--
6	5530748	HHB M10 x 1.5 x 100mmL	5	--
7	5545350	WASHER M18 x 28 SL	24	--
8	5545342	WASHER M18 FLAT	30	--
9	5535202	NUT M18 x 2.5 CL 8.8	24	--
10	5530319	HHB M18 x 2.5 x 50 CL 8.8	24	--
11	5545177	WASHER 1-1/8" x 2"	4	--
12	5535300	NUT 1-1/8-12 NN	4	--
13	5530116	HHB M12 x 1.75 x 40	1	--
14	5545027	WASHER M12 x Ø37 x 3mm	1	--
15	5535354	NUT M12 x 1.75	2	--
16	5530320	BHPS M4 x 0.7 x 6	4	--
17	5545341	WASHER M10 x Ø20 FLAT	9	--
18	5530760	HEX HEAD BOLT M10x1.25x35	3	--
19	5540003	SPRING Ø16mm x 90mm	1	A
20	5505056	PL-18000 PULLBOX CLEVIS PIN	1	A
21	5505057	COTTER PIN Ø6.3 x 120mm	1	--
22	5505054	PL-18000 SINGLE SHEAVE PIN	5	A
23	5540087	PULL SPRING Ø12.7 x 51mm	8	A
24	5535201	NUT M12 x 1.75 COUPLING	1	B
25	5746253	PL-14000/18000 SAFETY CABLE CONNECTOR	1	B
26	5530217	HHB M10 x 1.5 x 58	1	--
27	5736458	PL-14000/18000 SAFETY CABLE SPACER	1	B
28	5545200	WASHER M10 x Ø18 SL	4	--
29	5530167	HHB M10 x 1.5 x 45mm	4	--
30	5535998	NUT M10 x 1.5	4	--
31	5530010	HHB M8 x 1.25 x 25	8	--
32	5535001	NUT M8 x 1.25 NL	8	--
33	5545202	WASHER M8 x Ø15 SL	8	--
34	5545021	WASHER M8 x Ø20 FLAT	8	--
35	5535108	SOCKET SET SCREW M8x1.25x12mm L	1	--
36	5535012	NUT M12x1.75 NL	24	--
37	5530289	FHSS M12 x 1.75 x 70	24	--
38	5716194	PL-14000/18000 RAMP GUIDE BUMPER	16	A
39	5716193	PL-18000 MIDDLE RAMP GUIDE BUMPER	8	B
40	5736806	PL-14000/18000 BOTTOM RAMP BUMPER SPACER	8	B

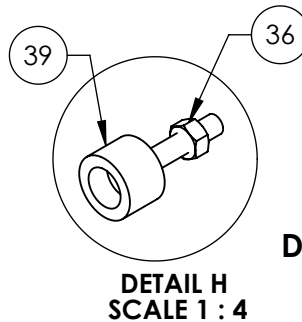
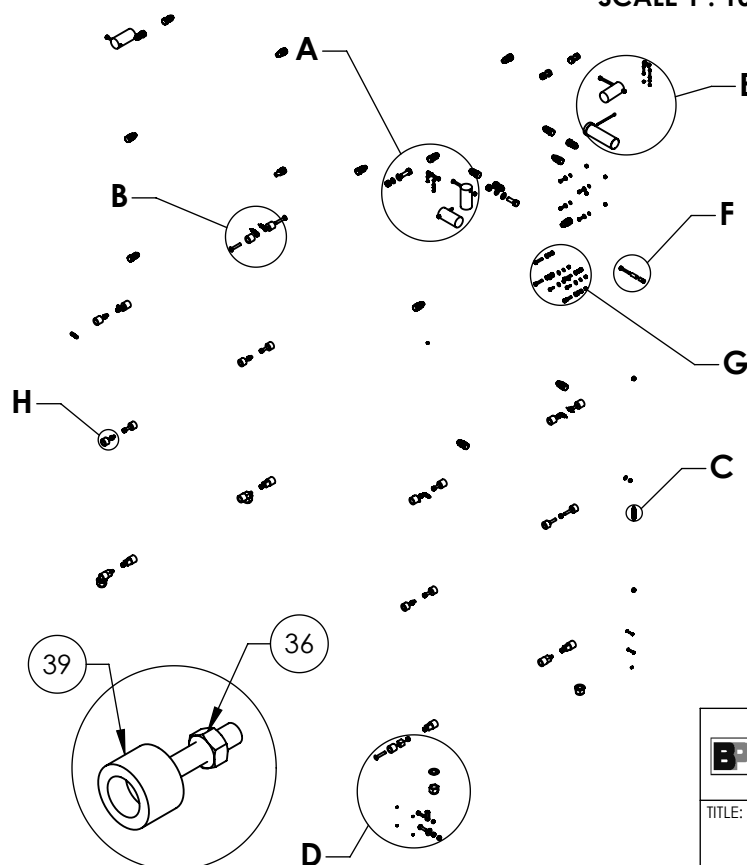
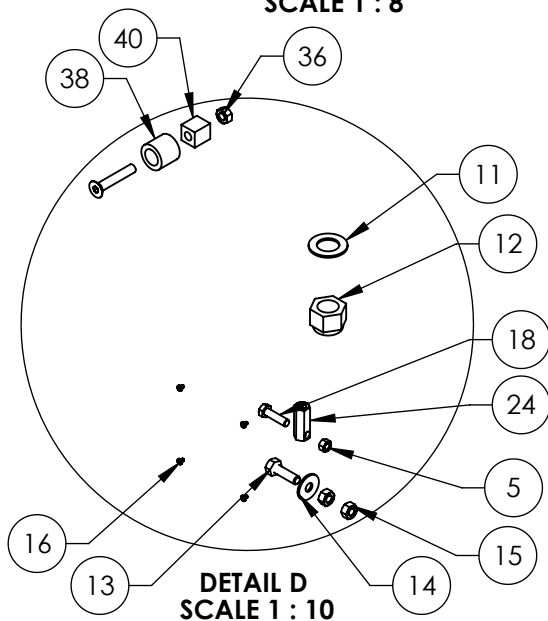
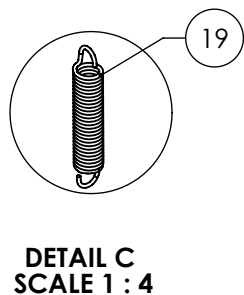
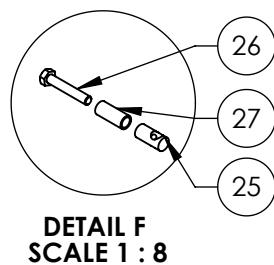
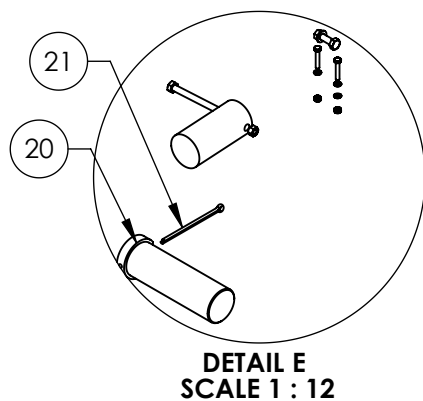
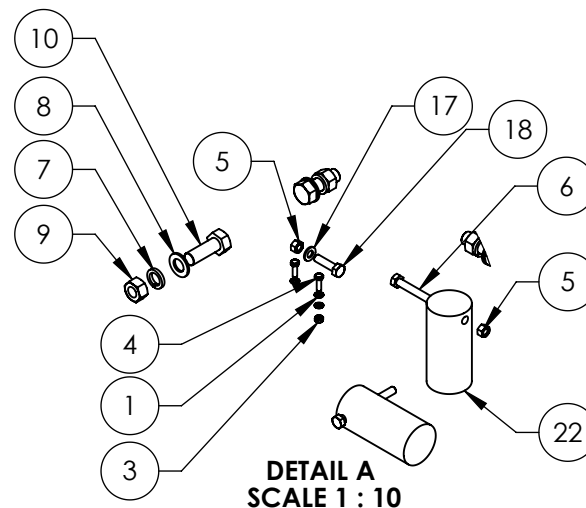
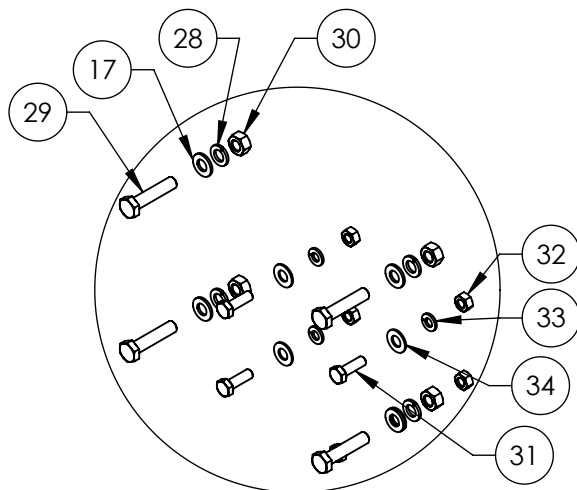
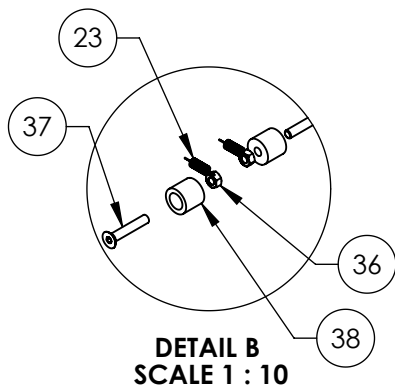
NOTE: UNLESS OTHERWISE SPECIFIED.

1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING

NEXT ASSEMBLY
5250051

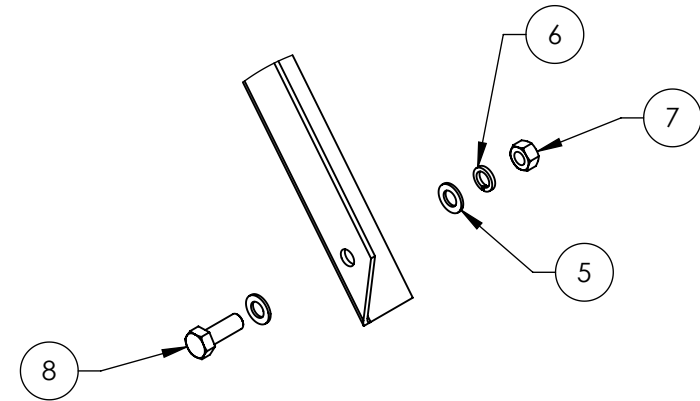
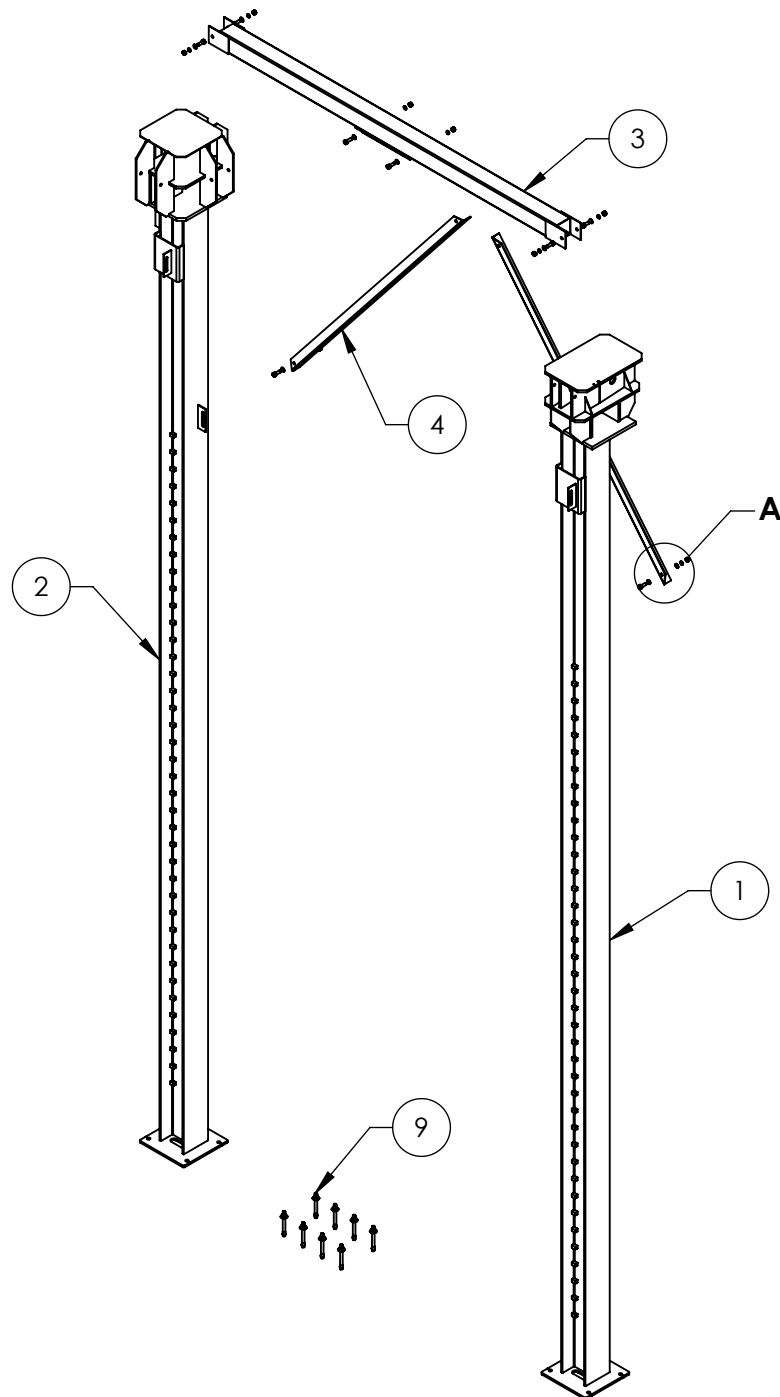
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DIMENSIONS ARE IN MM	DRAWN	TM 01/08/2014	
	CHECKED	DB 07/13/2016	
	THIRD ANGLE PROJECTION		TITLE:
			PL-18000 PARTS BAG
			SIZE DWG. NO. REV
A 5174735 B		SCALE: 1:35 SHEET 1 OF 2	

PROPRIETARY AND CONFIDENTIAL
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BendPak. 1645 LEMONWOOD DR. HYDRAULIC AUTOMATIC SERVICE EQUIPMENT SANTA PAULA, CA 93060		
TITLE: PL-18000 PARTS BAG		
SIZE A	DWG. NO. 5174735	REV B
SCALE: 1:40		SHEET 2 OF 2

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE, DERIVED FROM 5175460	01/14/2014	TM	00639
A-001	UPDATED NEXT ASSEMBLY	12/24/2015	TM	00705



DETAIL A
SCALE 1 : 8

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5600828	PL-18000 CLOSE OUT BACK POST WELDMENT	1	A
2	5600827	PL-18000 CLOSE OUT FRONT POST WELDMENT	1	A
3	5600579	PL-14000/18000 LONG CROSS TUBE WELDMENT	1	B
4	5721377	PL-14000/18000 SIDE ANGLE	2	C
5	5545342	WASHER M18 FLAT	10	-
6	5545350	WASHER M18 x 28 SL	8	-
7	5535202	NUT M18 x 2.5 CL 8.8	8	-
8	5530319	HHB M18 x 2.5 x 50 CL 8.8	8	-
9	5530308	AB 3/4" x 7"	8	-

DO NOT SCALE DRAWING

NAME DATE

DRAWN TM 01/14/2014

CHECKED DB 07/13/2016

DIMENSIONS ARE IN MM

THIRD ANGLE PROJECTION



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PROHIBITED.

BendPak 1645 LEMONWOOD DR.
SANTA PAULA, CA 93060
TITLE: PL-18000 CLOSEOUT LEG
SUPERSTRUCTURE VER C

SIZE DWG. NO. REV

A 5175518 A

SCALE: 1:55

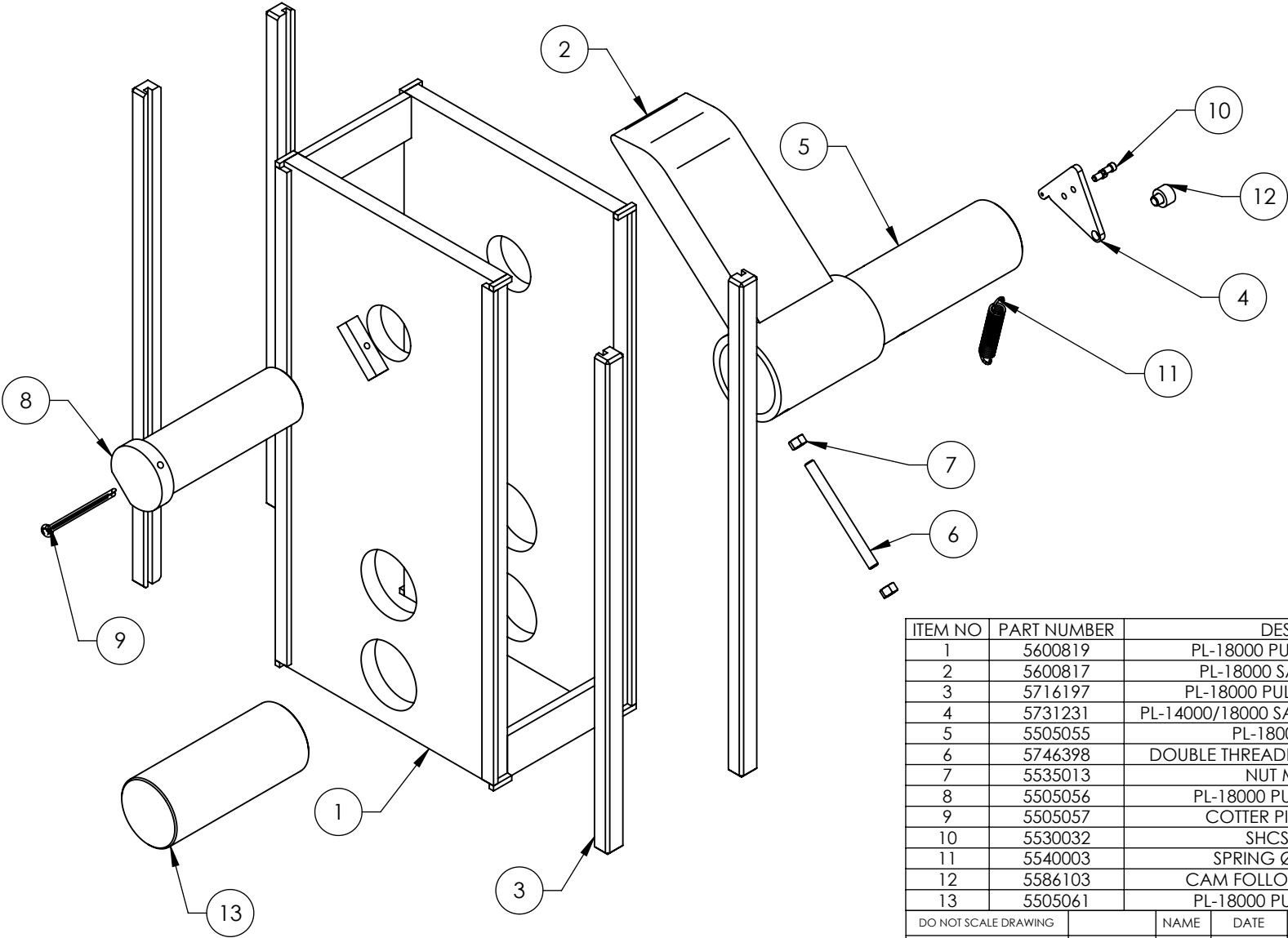
SHEET 1 OF 1

NOTE: UNLESS OTHERWISE SPECIFIED.

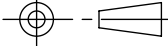
1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING

FOR USE WITH
5260580

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE, DERIVED FROM 5215542	01/07/2014	TM	00639
B	UPDATED BOM REVISIONS AND NEXT ASSEMBLY	10/13/2015	JM	00705



ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5600819	PL-18000 PULLBOX WELDMENT	1	A
2	5600817	PL-18000 SAFETY WELDMENT	1	B
3	5716197	PL-18000 PULLBOX SLIDE BLOCK	4	A
4	5731231	PL-14000/18000 SAFETY PIN TOGGLE PLATE	1	B
5	5505055	PL-18000 SAFETY PIN	1	B
6	5746398	DOUBLE THREADED ROD M10 x 1.5 x 120	1	A
7	5535013	NUT M10 x 1.5 NL	2	--
8	5505056	PL-18000 PULLBOX CLEVIS PIN	1	A
9	5505057	COTTER PIN Ø6.3 x 120mm	1	--
10	5530032	SHCS M6 x 1 x 10	2	--
11	5540003	SPRING Ø16mm x 90mm	1	A
12	5586103	CAM FOLLOWER Ø19 x M10 x 8	1	C
13	5505061	PL-18000 PULLBOX CLEVIS PIN	1	A

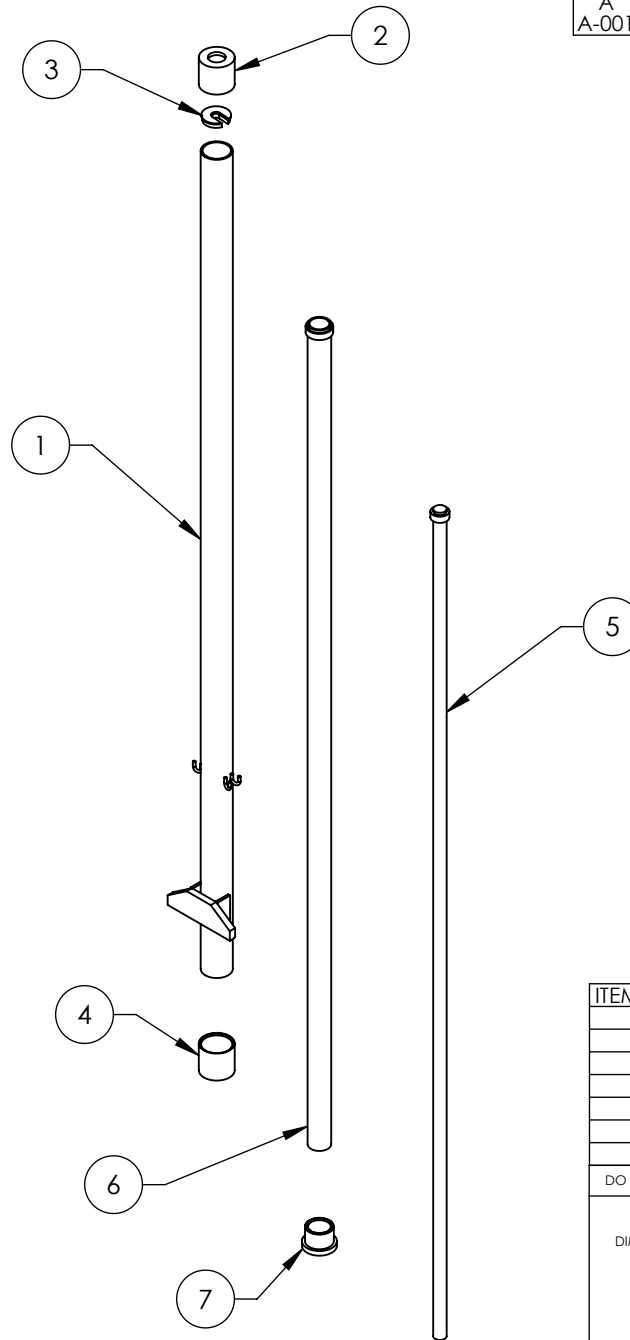
DO NOT SCALE DRAWING		NAME	DATE	 BendPak. PROVING AUTOMATIC BOND SOLUTIONS 1645 LEMONWOOD DR. SANTA PAULA, CA 93060		
DRAWN		SH	12/27/2013			
CHECKED		DB	07/08/2016			
DIMENSIONS ARE IN MM		THIRD ANGLE PROJECTION			TITLE: PL-18000 PULLBOX ASSEMBLY	
					SIZE DWG. NO. REV	
		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.			A 5215643 B	
					SCALE: 1:6 SHEET 1 OF 1	

NOTE: UNLESS OTHERWISE SPECIFIED.

1. ASSEMBLE ITEMS AS SHOWN

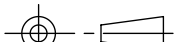
NEXT ASSEMBLY
5245413

ISOMETRIC VIEW
FOR REFERENCE ONLY
DO NOT SCALE



REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE, DERIVED FROM 5215543	12/31/2013	TM	00639
A-001	UPDATED NEXT ASSEMBLY	10/26/2015	TM	00705

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5600813	PL-14000/18000 LIFTING ROD TUBE WELDMENT	1	A
2	5746662	PL-14000/18000 TOP LIFT COLLAR	1	A
3	5600235	PL-18000 CABLE RETAINER WELDMENT	1	A
4	5746660	PL-18000 LIFT COLLAR	1	A
5	5620699	PL-18000 INNER LIFT ROD WELDMENT	1	A
6	5600822	PL-18000 MIDDLE LIFT TUBE WELDMENT	1	A
7	5746661	PL-18000 MIDDLE LIFT COLLAR	1	A

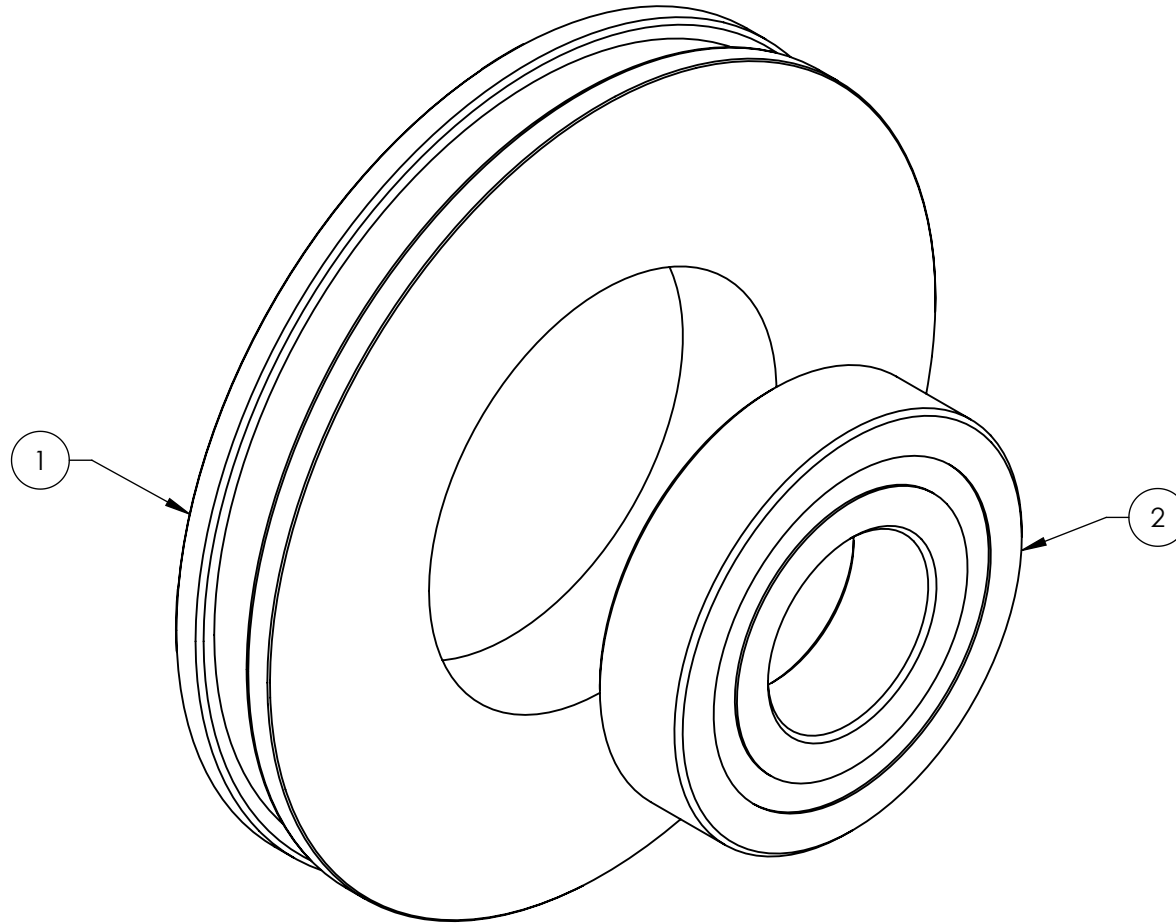
DO NOT SCALE DRAWING		NAME	DATE					
DIMENSIONS ARE IN MM 		DRAWN	SH	12/19/2013	 BendPak. 1645 LEMONWOOD DR. MOVING AUTOMATIC SERVICE SOLUTIONS SANTA PAULA, CA 93060			
		CHECKED	DB	07/08/2016				
				THIRD ANGLE PROJECTION 			TITLE: PL-18000 RAMP LIFTING ROD ASSEMBLY	
Y		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.				SIZE	DWG. NO.	REV
		A	5215644		A			
		SCALE: 1:16			SHEET 1 OF 2			

NOTE: UNLESS OTHERWISE SPECIFIED.

1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
2. ASSEMBLE ITEMS AS SHOWN

NEXT ASSEMBLY
5245413

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE, DERIVED FROM 5215544	01/08/2014	TM	00639
A-001	UPDATED NEXT ASSEMBLY	12/21/2015	TM	00705

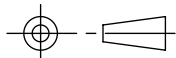


NOTE: UNLESS OTHERWISE SPECIFIED.

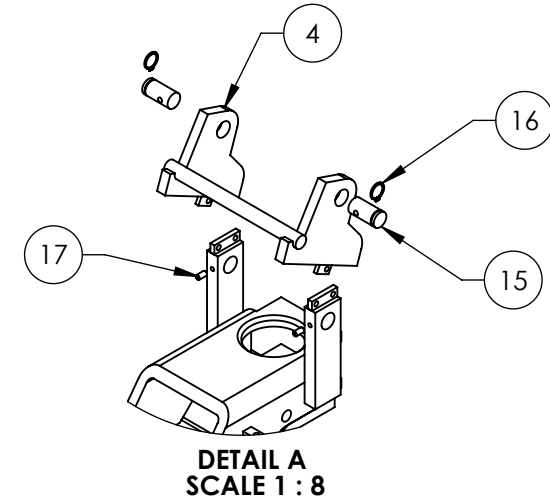
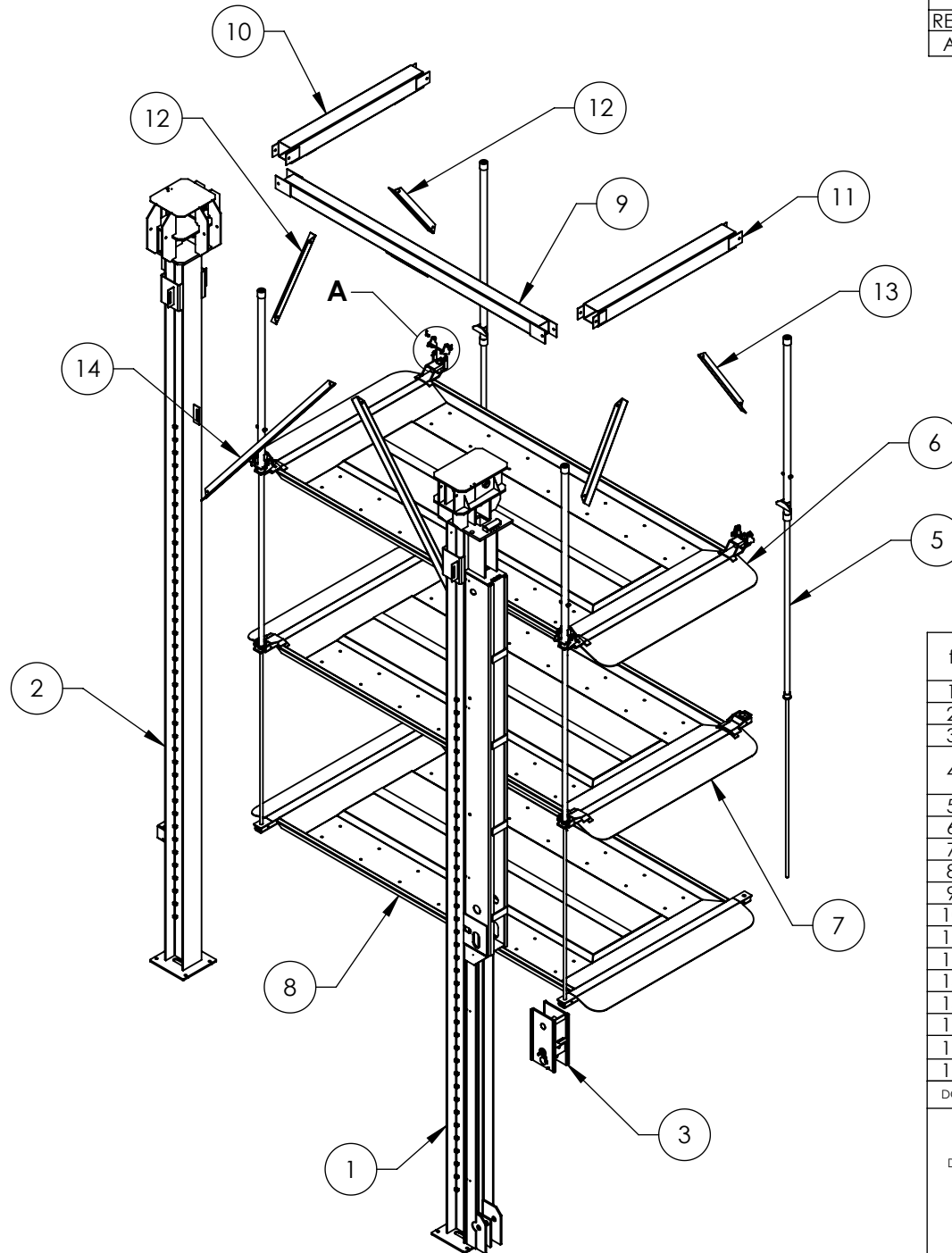
1. ASSEMBLE ITEMS AS SHOWN

NEXT ASSEMBLY
5250051

ITEM NO	PART NUMBER	DESCRIPTION		QTY	REV
1	5575119	PL-18000 SHEAVE		1	A
2	5565039	6312 DOUBLE SEALED BALL BEARING		1	-

DO NOT SCALE DRAWING		NAME	DATE	 BendPak. 1645 LEMONWOOD DR. PROVIDING AUTOMATIC SERVICE SOLUTIONS SANTA PAULA, CA 93060	
DIMENSIONS ARE IN MM 	DRAWN	SH	12/24/2013		
	CHECKED	DB	07/08/2016		
	THIRD ANGLE PROJECTION 				
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.				TITLE:	PL-18000 SHEAVE ASSEMBLY
SIZE		DWG. NO.		REV	
A		5215646		A	
SCALE: 1:2				SHEET 1 OF 1	

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE, DERIVED FROM 5245278	10/16/2015	JM	00705



f	PART NUMBER	DESCRIPTION	QTY	REV
1	5601060	PL-18000 POWER POST WELDMENT	1	A
2	5600830	PL-18000 FRONT CONTROL POST WELDMENT	1	A
3	5215643	PL-18000 PULLBOX ASSEMBLY	1	B
4	5600814	PL-14000/18000 CABLE BREAK SAFETY LATCH BAR WELDMENT	4	A
5	5215644	PL-18000 RAMP LIFTING ROD ASSEMBLY	4	A
6	5620701	PL-18000 TOP RAMP WELDMENT	1	B
7	5600820	PL-18000 MIDDLE RAMP WELDMENT	1	B
8	5600815	PL-14000/18000 BOTTOM RAMP WELDMENT	1	B
9	5600579	PL-14000/18000 LONG CROSS TUBE WELDMENT	1	B
10	5600855	PL-14000/18000 CROSS TUBE WELDMENT, SHORT FRONT	1	A
11	5600854	PL-14000/18000 CROSS TUBE WELDMENT, SHORT REAR	1	A
12	5721376	PL-14000/18000 FRONT ANGLE	2	C
13	5721375	PL-14000/18000 REAR ANGLE	2	C
14	5721377	PL-14000/18000 SIDE ANGLE	2	C
15	5746667	PL-14000/18000 CABLE BREAK SAFETY CLEVIS PIN	8	A
16	5540300	RETAINING RING, TRUARC 5100-75	8	--
17	5530099	SSS M6 x 1.0 x 12	8	--

DO NOT SCALE DRAWING

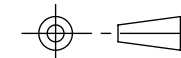
NAME	DATE
DRAWN JM	10/16/2015
CHECKED DB	07/12/2016

BendPak 1645 LEMONWOOD DR.
SANTA PAULA, CA 93060

DIMENSIONS ARE IN MM



THIRD ANGLE PROJECTION



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REPRODUCTION IN PART OR AS A WHOLE WITHOUT
THE WRITTEN PERMISSION OF BENDPAK INC. IS
PROHIBITED.

TITLE: PL-18000 LIFT
SUPERSTRUCTURE

SIZE	DWG. NO.	REV
A	5245413	A

SCALE: 1:65

SHEET 1 OF 1

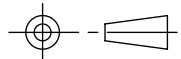
NOTE: UNLESS OTHERWISE SPECIFIED.

1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING

NEXT ASSEMBLY
5260580

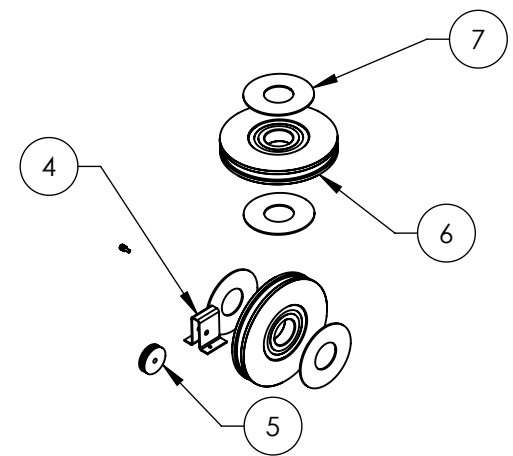
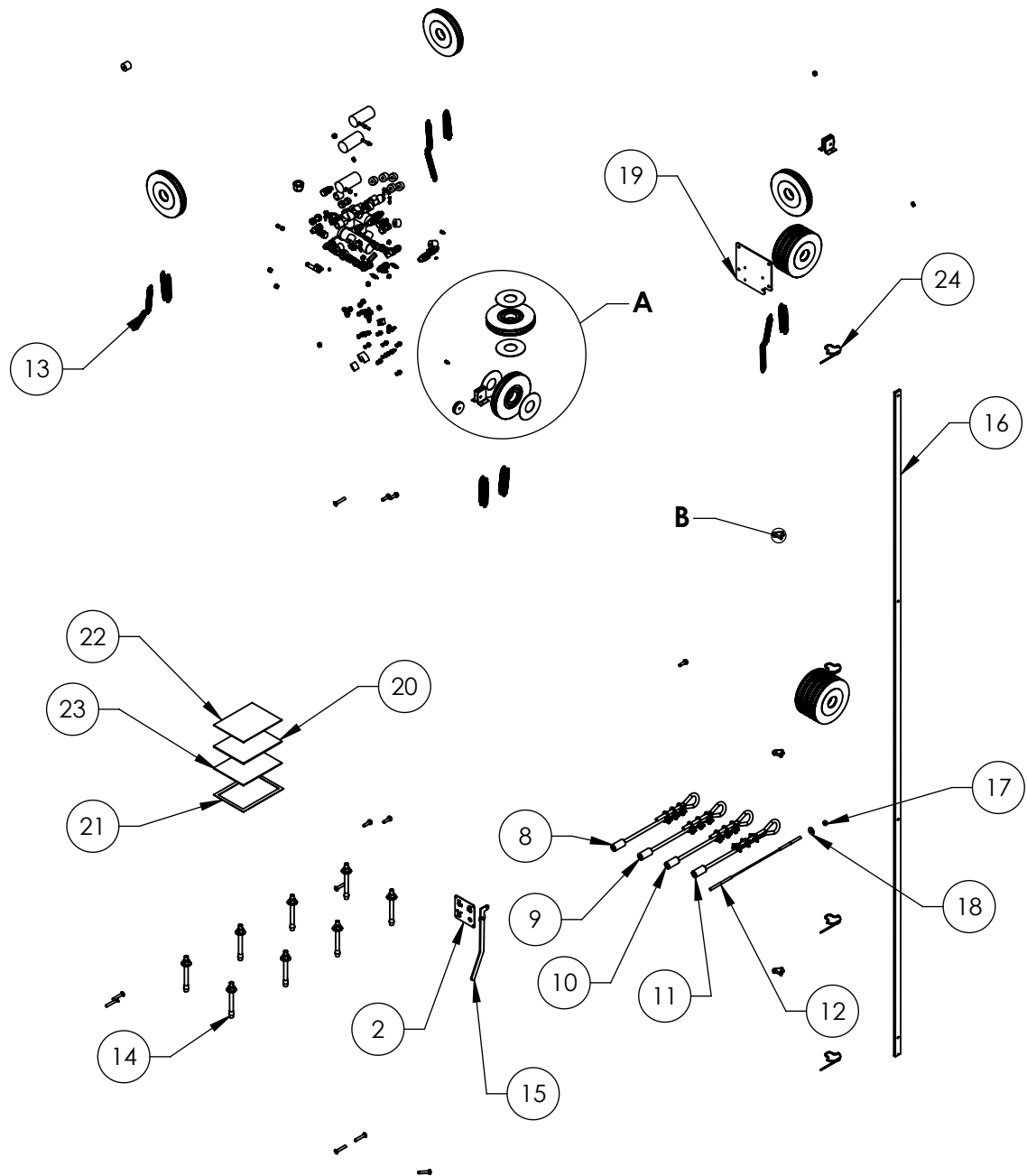
REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE, DERIVED FROM 5250281	10/16/2015	JM	00705

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5174735	PL-18000 PARTS BAG	1	B
2	5736398	PL-14000/18000 CONTROL PLATE	1	C
3	5600580	PL-14000/18000 POST LINKAGE WELDMENT	3	C
4	5701360	PL-14000/18000 SAFETY SHEAVE BRACKET	2	C
5	5746223	PL-14000/18000 SAFETY CABLE SHEAVE	2	C
6	5215646	PL-18000 SHEAVE ASSEMBLY	12	A
7	5735518	PL-18000 SHEAVE BEARING SPACER	14	A
8	5595157	PL-18000 CABLE ASSEMBLY Ø16 x 10414mm	1	A
9	5595158	PL-18000 CABLE ASSEMBLY Ø16 x 13276mm	1	A
10	5595159	PL-18000 CABLE ASSEMBLY Ø16 x 14504mm	1	A
11	5595162	PL-18000 CABLE ASSEMBLY Ø16 x 17009mm	1	A
12	5595386	PL-18000 Ø6 x 13674mm SAFETY CABLE DT	1	B
13	5540111	SPRING Ø25mm x 178mm	16	A
14	5530308	AB 3/4" x 7"	8	-
15	5736397	PL-14000/18000 SAFETY HANDLE	1	C
16	5736484	PL-18000 POST SAFETY BAR	1	A
17	5535012	NUT M12x1.75 NL	1	-
18	5545027	WASHER M12 x Ø37 x 3mm	1	-
19	5735767	HD-35 SERIES HD POWER UNIT ADAPTER PLATE	1	A
20	5900223	PL-14000/18000 INSTALLATION MANUAL	1	-
21	5905151	SAFETY TIPS CARD ALI-ST 90	1	-
22	5900152	ALIGN OIM OPERATION INSPECTION & MAINTENANCE	1	-
23	5900147	SAFETY MANUAL ALI / SM 93-1	1	-
24	5505615	14" CABLE TIES	4	-

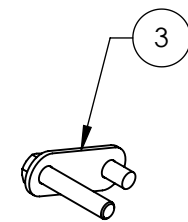
DO NOT SCALE DRAWING		NAME	DATE	 BendPak. 1645 LEMONWOOD DR. SANTA PAULA, CA 93060
DIMENSIONS ARE IN MM	DRAWN	JM	10/16/2015	
	CHECKED	DB	07/12/2016	
THIRD ANGLE PROJECTION				TITLE: PL-18000 PARTS BOX
		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.		SIZE DWG. NO. A 5250051 SCALE: 1:35
NEXT ASSEMBLY 5260580		REV A		SHEET 1 OF 2

NOTE: UNLESS OTHERWISE SPECIFIED.

1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING



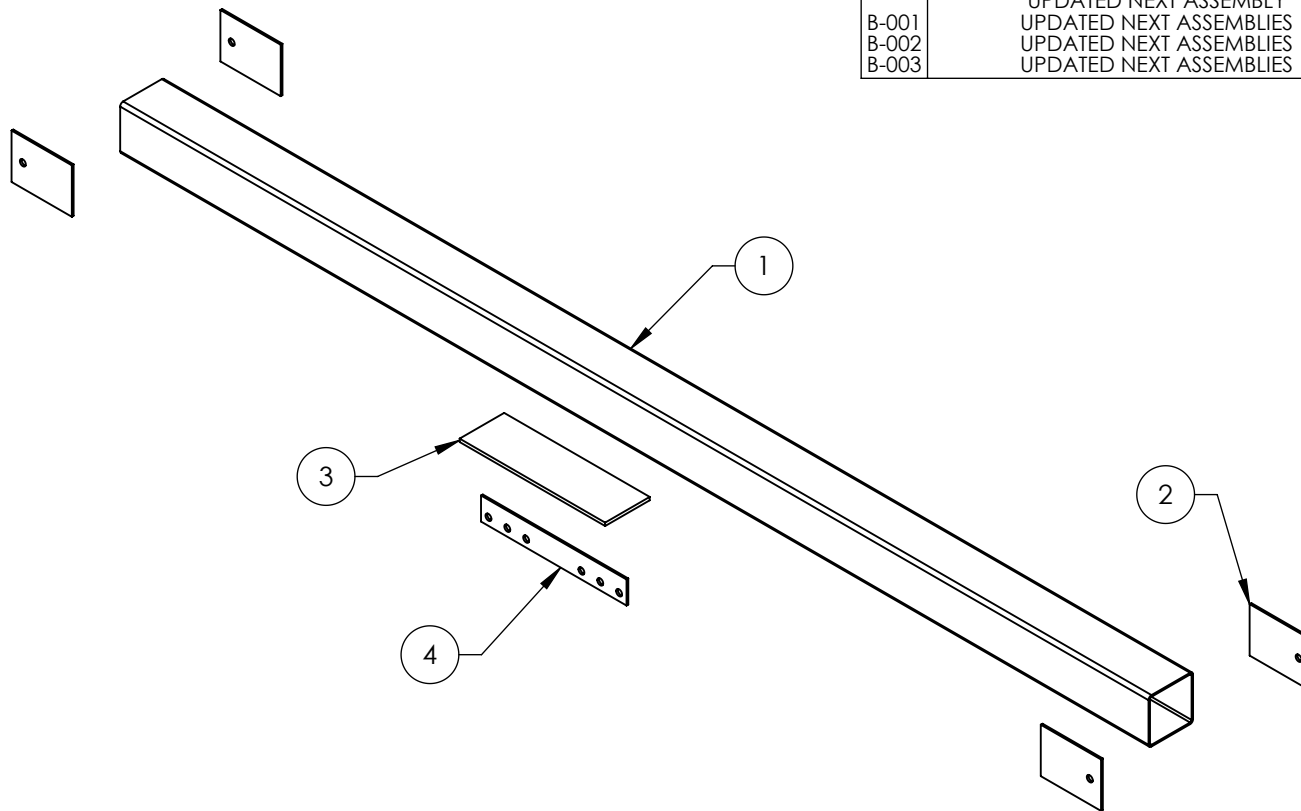
DETAIL A
SCALE 1 : 16



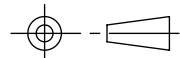
DETAIL B
SCALE 1 : 4

 BendPak. PROVIDING AUTOMOTIVE SERVICE SOLUTIONS		1645 LEMONWOOD DR. SANTA PAULA, CA 93060	
TITLE: PL-18000 PARTS BOX			
SIZE A	DWG. NO. 5250051		REV A
SCALE: 1:35			SHEET 2 OF 2

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE	11/11/2010	TM	00415
A-001	UPDATED NEXT ASSEMBLY	08/02/2011	TM	00474
B	UPDATED TITLE TO REFLECT WHERE USED, UPDATED NEXT ASSEMBLY	05/09/2012	TM	00504
B-001	UPDATED NEXT ASSEMBLIES	02/26/2013	TM	00584
B-002	UPDATED NEXT ASSEMBLIES	03/20/2014	TM	00639 PREA
B-003	UPDATED NEXT ASSEMBLIES	01/05/2015	JM	00705



ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5765117	PL-14000/18000 CROSSTUBE, LONG SIDE	1	B
2	5736375	PL-14000 TOP TUBE END PLATE	4	B
3	5735331	PL-14000/18000 LONG CROSS TUBE ANGLE BOLT PLATE MOUNT	1	B
4	5736383	PL-14000/18000 LONG CROSS TUBE ANGLE BOLT PLATE	1	B

DO NOT SCALE DRAWING		NAME	DATE	 BendPak. MOVING AUTOMOTIVE SERVICE EQUIPMENT 1645 LEMONWOOD DR. SANTA PAULA, CA 93060		
Y		DRAWN	TM			10/19/2010
		CHECKED	DB			07/08/2016
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±0.5 ANGULAR: 0. = ±2°		THIRD ANGLE PROJECTION		TITLE: PL-14000/18000 LONG CROSS TUBE WELDMENT		
SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED						
		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.		SIZE	DWG. NO.	REV
				A	5600579	B
				SCALE: 1:18		SHEET 1 OF 2

NOTE: UNLESS OTHERWISE SPECIFIED.

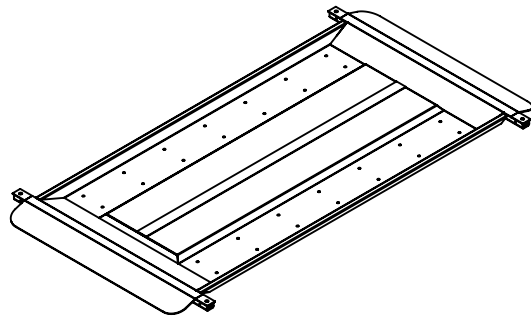
1. BREAK AND DEBURR ALL SHARP EDGES 0.3mm
2. REMOVE ALL WELD SPLATTER
3. DIMENSIONS SHOWN ARE AFTER PAINTING
4. PAINT BENDPAK BLUE

NEXT ASSEMBLY
5175002
5175131
5175132
5175518
5175520
5245279
5245280
5245410
5245412
5245413

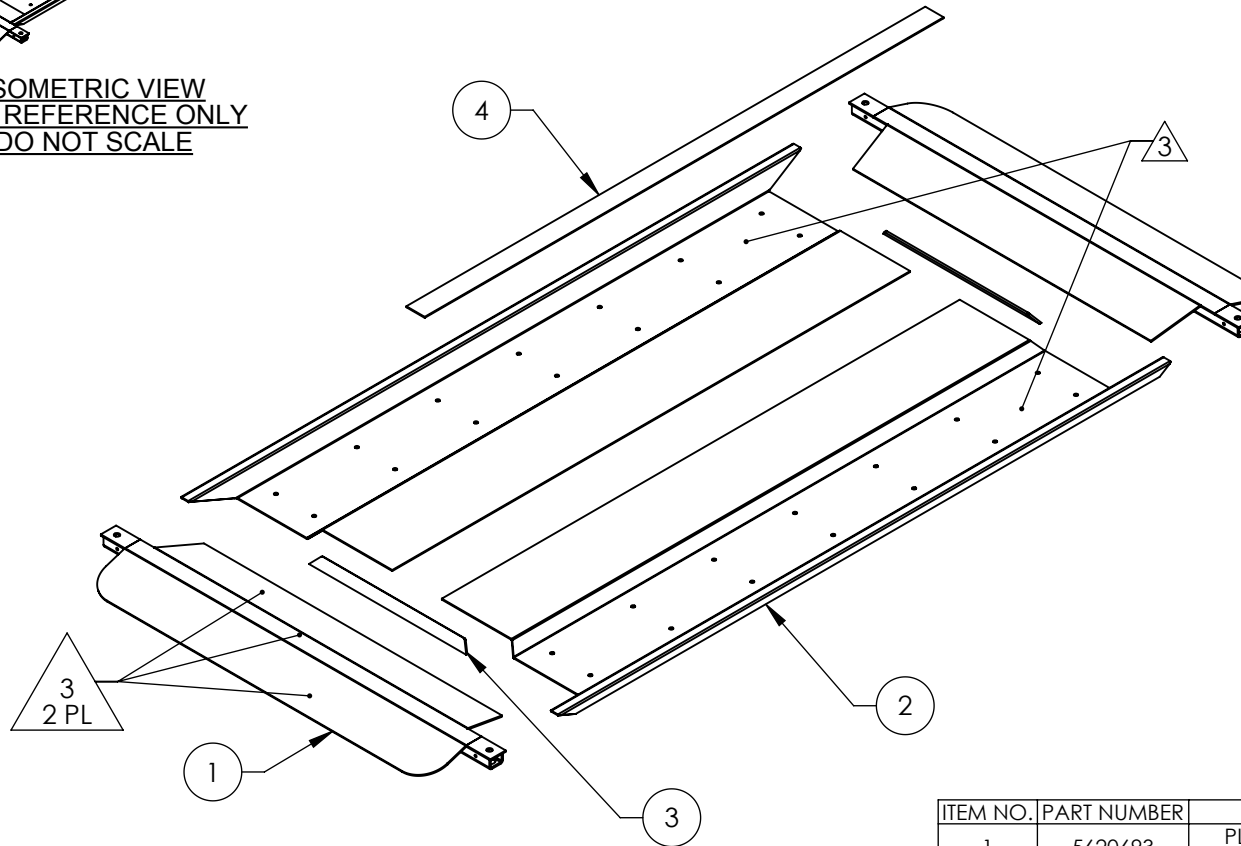
DIMENSIONS ARE IN MM
TOLERANCES:
0. = ±1.5
0.0 = ±0.5

ANGULAR: 0. = ±2°

SURFACE FINISH 1.6 ISO R_a μm
FOR MACHINED SURFACES
UNLESS OTHERWISE SPECIFIED



ISOMETRIC VIEW
FOR REFERENCE ONLY
DO NOT SCALE

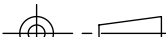


NOTE: UNLESS OTHERWISE SPECIFIED.

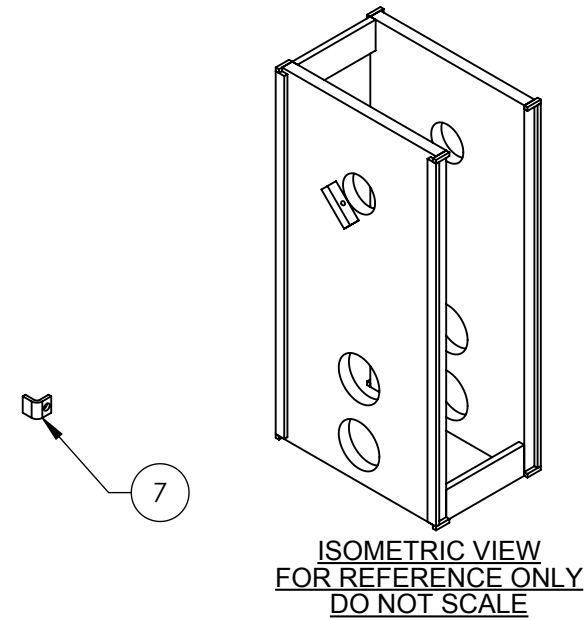
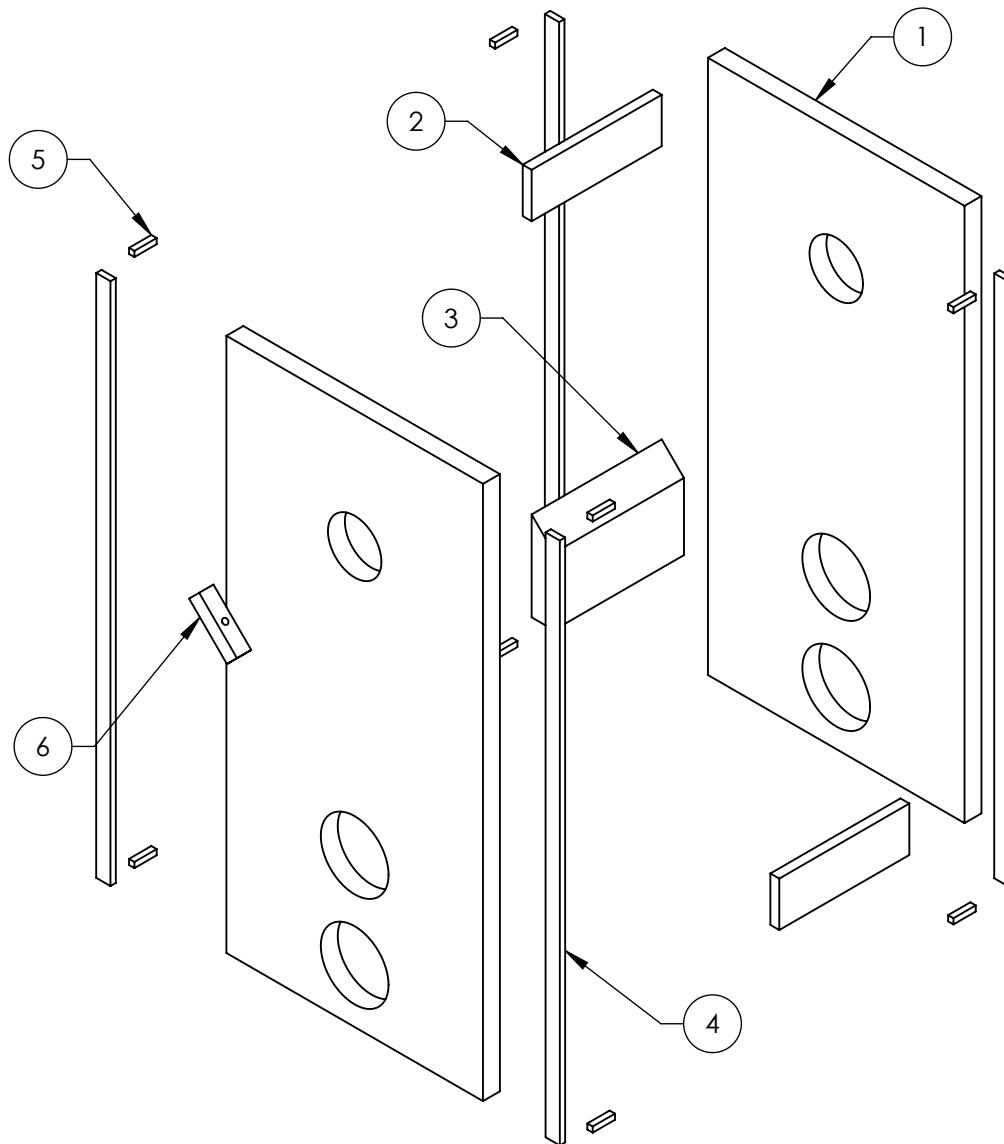
1. BREAK AND DEBURR ALL SHARP EDGES 0.3mm
2. REMOVE ALL WELD SPLATTER
3. APPLY #30 GRIT ALUMINUM OXIDE TO THESE TOP SURFACES AFTER WELDING AND BEFORE PAINTING
4. PAINT BENDPAK GRAY
CARDINAL #: T008-GR736

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE, DERIVED FROM 5600578	01/22/2014	TM	00639
B	UPDATED BOM REVISION AND NEXT ASSEMBLY	09/30/2015	TM	00705

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	REV
1	5620693	PL-14000/18000 BOTTOM DRIVE UP RAMP WELDMENT	2	B
2	5701369	PL-14000/18000 RAMP	2	C
3	5735335	PL-14000/18000 CENTER RAMP CLOSEOUT	2	C
4	5735389	PL-14000/18000 RAMP STRAP	1	B

DO NOT SCALE DRAWING		NAME	DATE	 BendPak. PROVIDING AUTOMATIC SERVICE EQUIPMENT 1645 LEMONWOOD DR. SANTA PAULA, CA 93060			
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±0.5 ANGULAR: 0. = ±2° SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED		DRAWN	SH			12/19/2013	
		CHECKED	DB			07/08/2016	
Y		THIRD ANGLE PROJECTION			TITLE: PL-14000/18000 BOTTOM RAMP WELDMENT		
							
		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.			SIZE	DWG. NO.	REV
					A	5600815	B
					SCALE: 1:35		SHEET 1 OF 2

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE, DERIVED FROM 5600581	01/27/2014	TM	00639



NOTE: UNLESS OTHERWISE SPECIFIED.

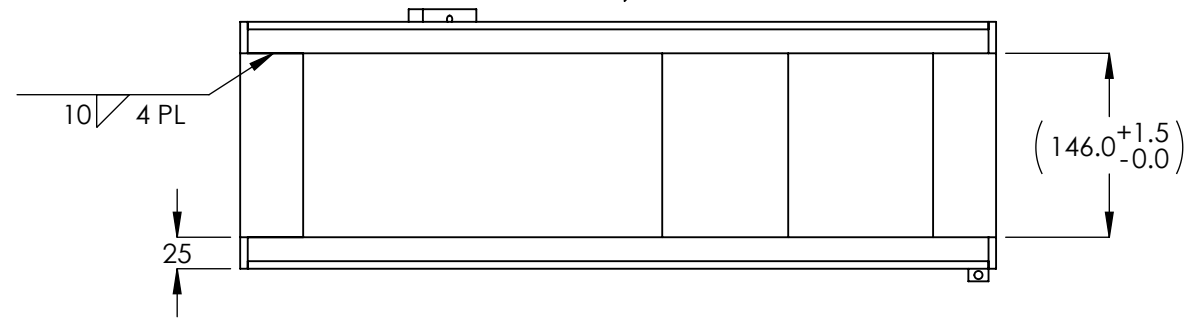
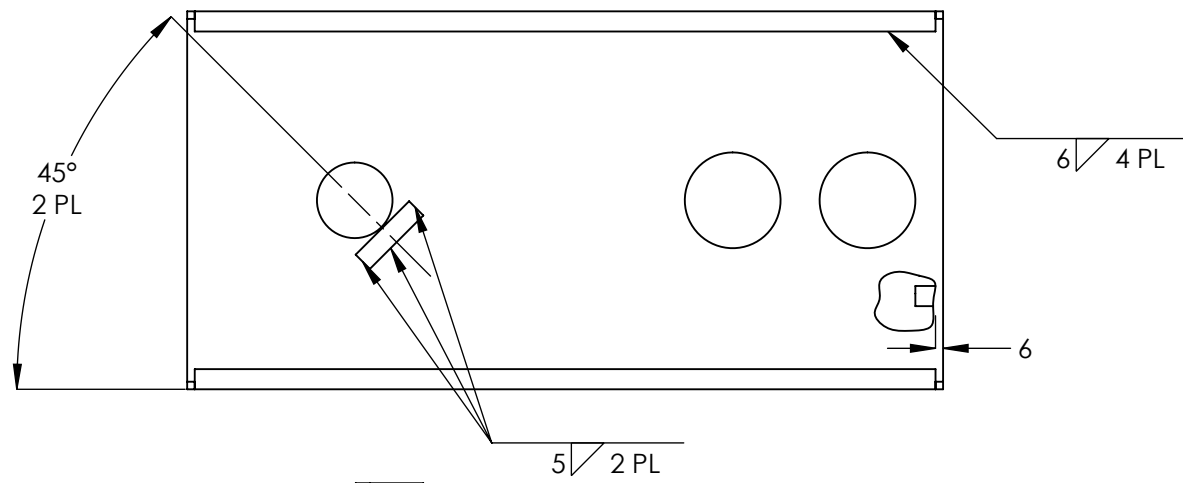
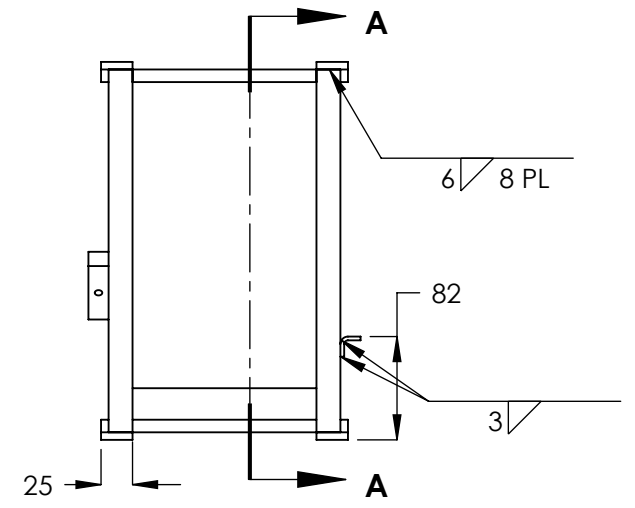
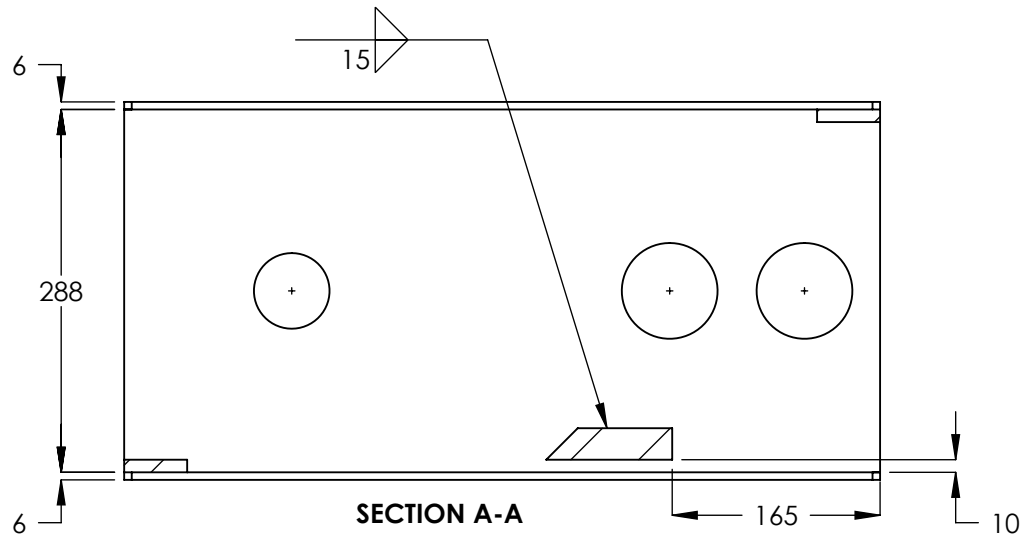
1. BREAK AND DEBURR ALL SHARP EDGES 0.3mm
2. REMOVE ALL WELD SPLATTER
3. PAINT BENDPAK BLUE

NEXT ASSEMBLY
5215643

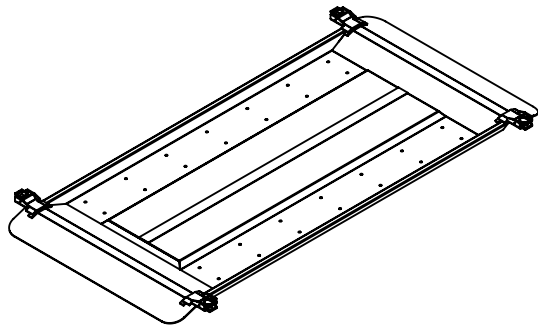
ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5736768	PL-18000 PULLBOX SIDE PLATE	2	A
2	5735402	PL-18000 PULLBOX CLOSEOUT	2	A
3	5736483	PL-18000 SAFETY STOP PLATE	1	A
4	5735519	PL-14000/18000 SLIDE BLOCK LONG RETAINER	4	A
5	5760114	PL-14000/18000 SLIDE BLOCK RETAINER	8	B
6	5761117	PL-14000/18000 SHEAVE STACK PIN STOP	1	B
7	5701367	PL-14000/18000 PULLBOX SPRING MOUNT	1	B

DO NOT SCALE DRAWING		NAME	DATE
DRAWN		TM	03/13/2012
CHECKED			
THIRD ANGLE PROJECTION			
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±0.5 ANGULAR: 0. = ±2° SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED		BendPak. 1645 LEMONWOOD DR. SANTA PAULA, CA 93060 PROVIDING AUTOMATIC SERVICE SOLUTIONS	
TITLE:		PL-18000 PULLBOX WELDMENT	
SIZE DWG. NO.		REV	
A 5600819		A	
SCALE: 1:6		SHEET 1 OF 2	

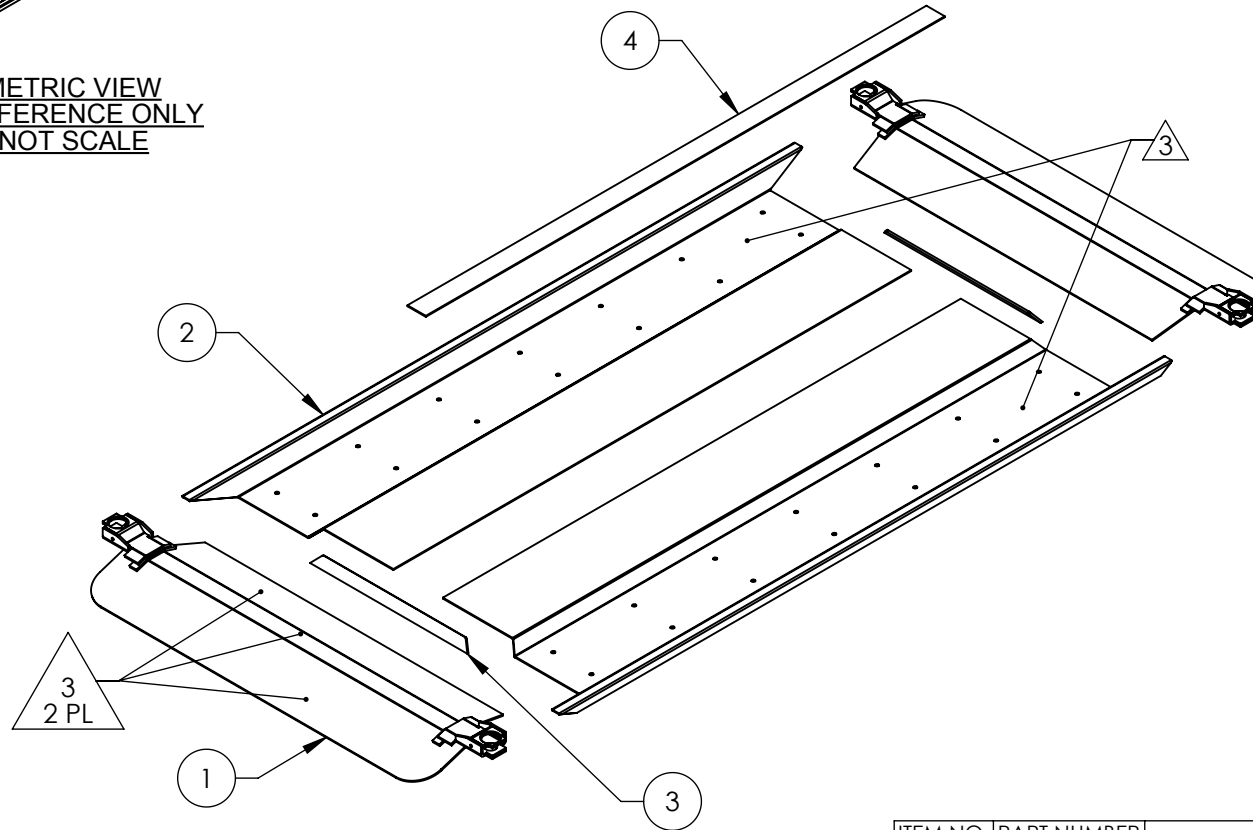
PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS
THE SOLE PROPERTY OF BENDPAK INC. ANY
REPRODUCTION IN PART OR AS A WHOLE WITHOUT
THE WRITTEN PERMISSION OF BENDPAK INC. IS
PROHIBITED.



 BendPak. PROVIDING AUTOMOTIVE SERVICE SOLUTIONS		1645 LEMONWOOD DR. SANTA PAULA, CA 93060	
TITLE: PL-18000 PULLBOX WELDMENT			
SIZE	DWG. NO.		REV
A	5600819		A
SCALE: 1:6			SHEET 2 OF 2



ISOMETRIC VIEW
FOR REFERENCE ONLY
DO NOT SCALE



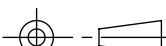
NOTE: UNLESS OTHERWISE SPECIFIED.

1. BREAK AND DEBURR ALL SHARP EDGES 0.3mm
2. REMOVE ALL WELD SPLATTER
3. APPLY #30 GRIT ALUMINUM OXIDE TO THESE TOP SURFACES AFTER WELDING AND BEFORE PAINTING
4. PAINT BENDPAK GRAY
CARDINAL #: T008-GR736

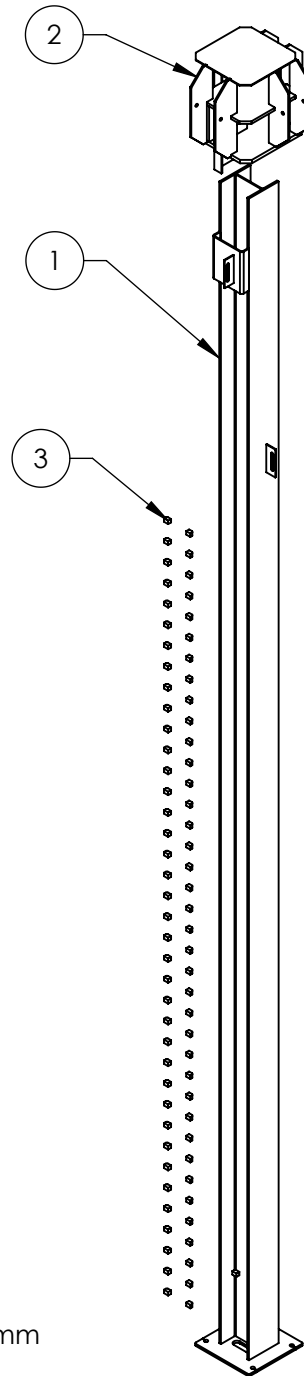
NEXT ASSEMBLY
5245413

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE, DERIVED FROM 5600671	01/22/2014	TM	00639
B	UPDATED BOM REVISION AND NEXT ASSEMBLY	10/12/2015	JM	00705

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	REV
1	5620698	PL-18000 MIDDLE DRIVE UP RAMP WELDMENT	2	B
2	5701369	PL-14000/18000 RAMP	2	C
3	5735335	PL-14000/18000 CENTER RAMP CLOSEOUT	2	C
4	5735389	PL-14000/18000 RAMP STRAP	1	B

DO NOT SCALE DRAWING		NAME	DATE	 BendPak. PROVIDING AUTOMOTIVE SERVICE SOLUTIONS 1645 LEMONWOOD DR. SANTA PAULA, CA 93060		
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±0.5 ANGULAR: 0. = ±2° SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED		DRAWN	SH			12/19/2013
		CHECKED	DB			07/08/2016
		THIRD ANGLE PROJECTION		TITLE: PL-18000 MIDDLE RAMP WELDMENT		
				SIZE	DWG. NO.	REV
				A	5600820	B
		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.		SCALE: 1:35		SHEET 1 OF 2

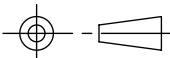
REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE, DERIVED FROM 5600739	01/14/2014	TM	00639



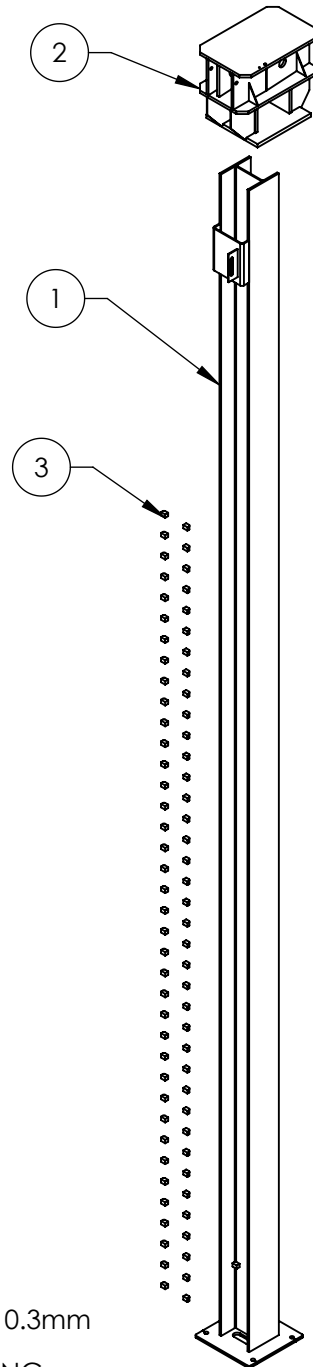
NOTE: UNLESS OTHERWISE SPECIFIED.

1. BREAK AND DEBURR ALL SHARP EDGES 0.3mm
2. REMOVE ALL WELD SPLATTER
3. DIMENSIONS SHOWN ARE AFTER PAINTING
4. PAINT BENDPAK BLUE

NEXT ASSEMBLY
5175518

ITEM NO	PART NUMBER	DESCRIPTION		QTY	REV
1	5620713	PL-18000 CLOSE OUT FRONT POST SUBWELDMENT		1	A
2	5620711	PL-18000 CLOSE OUT FRONT POST SHEAVE BOX		1	A
3	5761091	PL-14000/18000 SAFETY STOP BLOCKS		78	A
DO NOT SCALE DRAWING		NAME	DATE	 BendPak. 1645 LEMONWOOD DR. SANTA PAULA, CA 93060 PROVIDING AUTOMOTIVE SERVICE SOLUTIONS	
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±0.5 ANGULAR: 0. = ±2° SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED		DRAWN	TM 01/14/2014		
		CHECKED			
THIRD ANGLE PROJECTION 		TITLE: PL-18000 CLOSE OUT FRONT POST WELDMENT		SIZE	DWG. NO. A 5600827
		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.		SCALE: 1:45	

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE, DERIVED FROM 5600740	01/14/2014	TM	00639

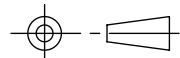


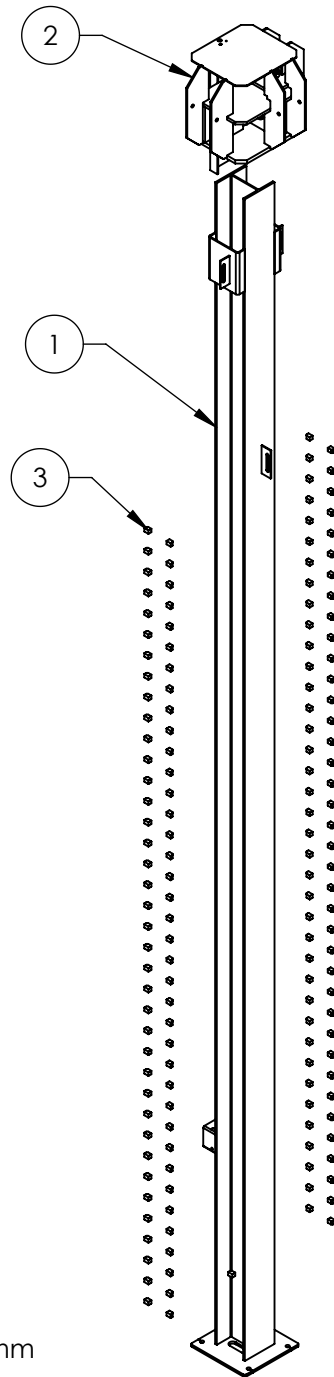
NOTE: UNLESS OTHERWISE SPECIFIED.

1. BREAK AND DEBURR ALL SHARP EDGES 0.3mm
2. REMOVE ALL WELD SPLATTER
3. DIMENSIONS SHOWN ARE AFTER PAINTING
4. PAINT BENDPAK BLUE

NEXT ASSEMBLY
5175518

ITEM NO	PART NUMBER	DESCRIPTION		QTY	REV
1	5620555	PL-18000 CLOSE OUT BACK POST SUBWELDMENT		1	A
2	5620712	PL-18000 CLOSE OUT BACK POST TOP SHEAVE BOX		1	A
3	5761091	PL-14000/18000 SAFETY STOP BLOCKS		78	A

DO NOT SCALE DRAWING		NAME	DATE	 BendPak. 1645 LEMONWOOD DR. SANTA PAULA, CA 93060 PROVIDING AUTOMATIC SERVICE SOLUTIONS	
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±0.5 ANGULAR: 0. = ±2° SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED	DRAWN	TM	01/14/2014		
	CHECKED				
	THIRD ANGLE PROJECTION			TITLE: PL-18000 CLOSE OUT BACK POST WELDMENT	
					
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.			SIZE	DWG. NO.	REV
			A	5600828	A
			SCALE: 1:45		SHEET 1 OF 2



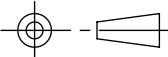
NOTE: UNLESS OTHERWISE SPECIFIED.

1. BREAK AND DEBURR ALL SHARP EDGES 0.3mm
2. REMOVE ALL WELD SPLATTER
3. DIMENSIONS SHOWN ARE AFTER PAINTING
4. PAINT BENDPAK BLUE

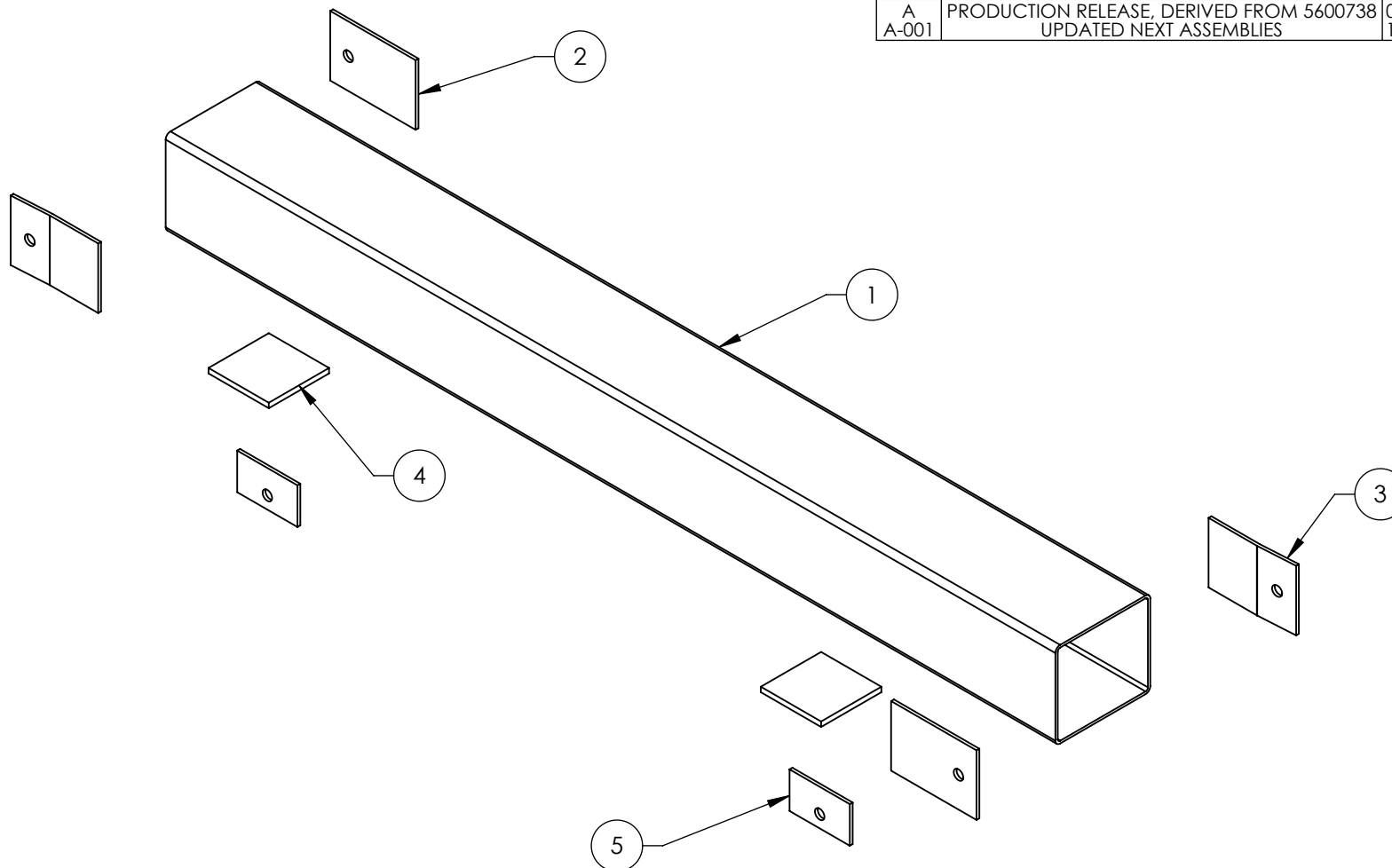
NEXT ASSEMBLY
5245413

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A A-001	PRODUCTION RELEASE, DERIVED FROM 5600742 UPDATED NEXT ASSEMBLY	01/08/2014 12/28/2015	TM TM	00639 00705

ITEM NO	PART NUMBER	DESCRIPTION		QTY	REV
1	5620714	PL-18000 FRONT CONTROL POST SUBWELDMENT		1	A
2	5620705	PL-18000 FRONT POST SHEAVE BOX		1	A
3	5761091	PL-14000/18000 SAFETY STOP BLOCKS		156	A

DO NOT SCALE DRAWING		NAME	DATE	 BendPak. 1645 LEMONWOOD DR. SANTA PAULA, CA 93060		
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±0.5 ANGULAR: 0. = ±2° SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED		DRAWN	TM			1/08/2014
		CHECKED	DB			07/08/2016
		THIRD ANGLE PROJECTION		TITLE: PL-18000 FRONT CONTROL POST WELDMENT		
						
Y		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.		SIZE	DWG. NO.	REV
				A	5600830	A
				SCALE: 1:45		SHEET 1 OF 2

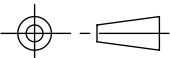
REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE, DERIVED FROM 5600738	03/06/2014	TM	00639
A-001	UPDATED NEXT ASSEMBLIES	10/08/2015	JM	00705



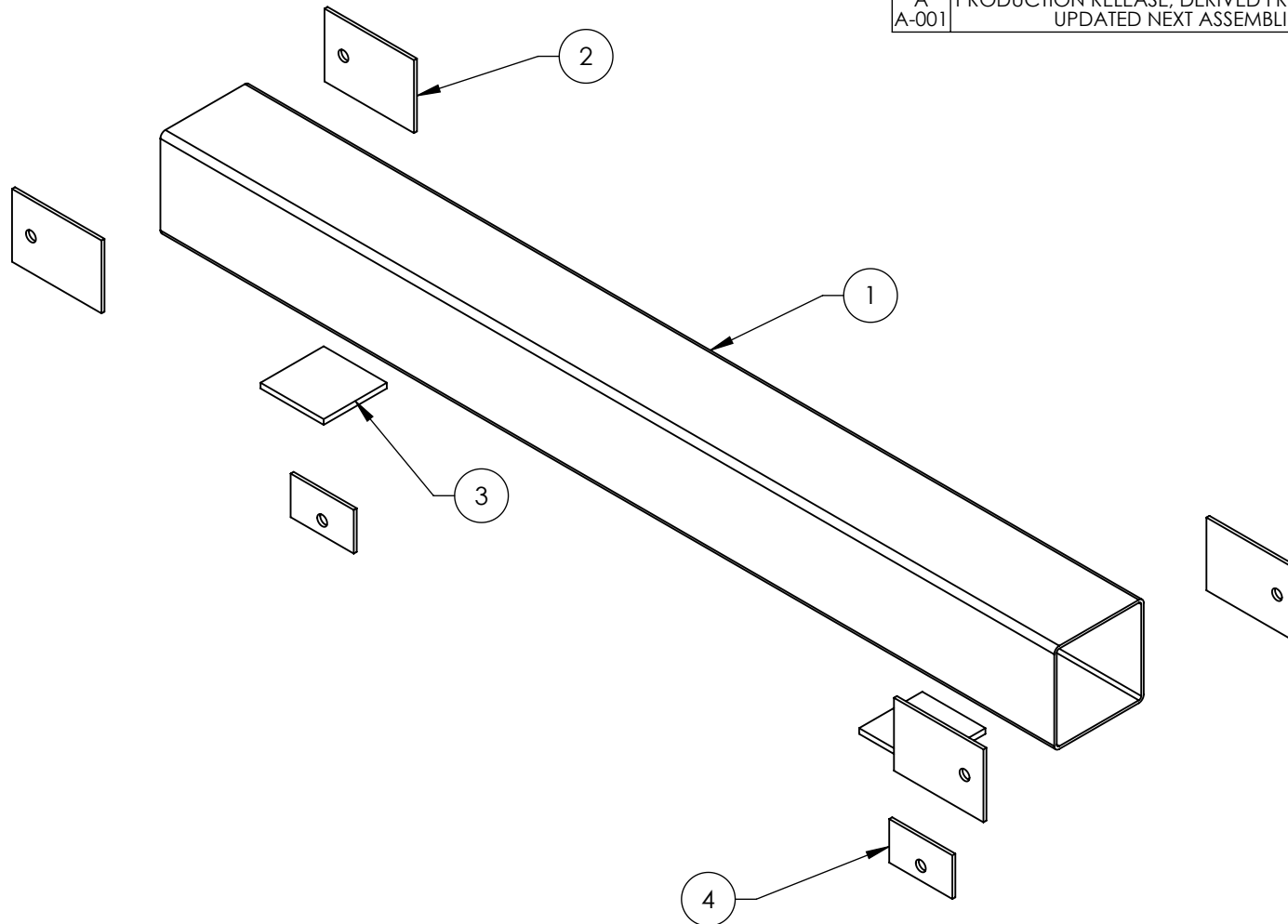
NOTE: UNLESS OTHERWISE SPECIFIED.

1. BREAK AND DEBURR ALL SHARP EDGES 0.3mm
2. REMOVE ALL WELD SPLATTER
3. DIMENSIONS SHOWN ARE AFTER PAINTING
4. PAINT BENDPAK BLUE

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5765033	PL-14000/18000 CROSSTUBE, SHORT REAR	1	A
2	5736384	PL-14000/18000 CROSS TUBE END PLATE	2	B
3	5736385	PL-14000/18000 REAR CROSS TUBE END PLATE	2	B
4	5736386	PL-14000/18000 CROSS TUBE ANGLE BOLT PLATE MOUNT	2	B
5	5736387	PL-14000/18000 CROSS TUBE ANGLE BOLT PLATE	2	B

DO NOT SCALE DRAWING		NAME		DATE		 BendPak. PROVIDING AUTOMATIC SERVICE SOLUTIONS 1645 LEMONWOOD DR. SANTA PAULA, CA 93060			
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±0.5		DRAWN		TM				03/06/2014	
		CHECKED		DB				07/08/2016	
ANGULAR: 0. = ±2°		THIRD ANGLE PROJECTION				TITLE: PL-14000/18000 CROSS			
						TUBE WELDMENT,			
						SHORT REAR			
SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.				SIZE	DWG. NO.	REV	
						A	5600854	A	
						SCALE: 1:10		SHEET 1 OF 2	

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE, DERIVED FROM 5600584	03/04/2014	TM	00639
A-001	UPDATED NEXT ASSEMBLIES	10/08/2015	JM	00705

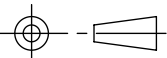


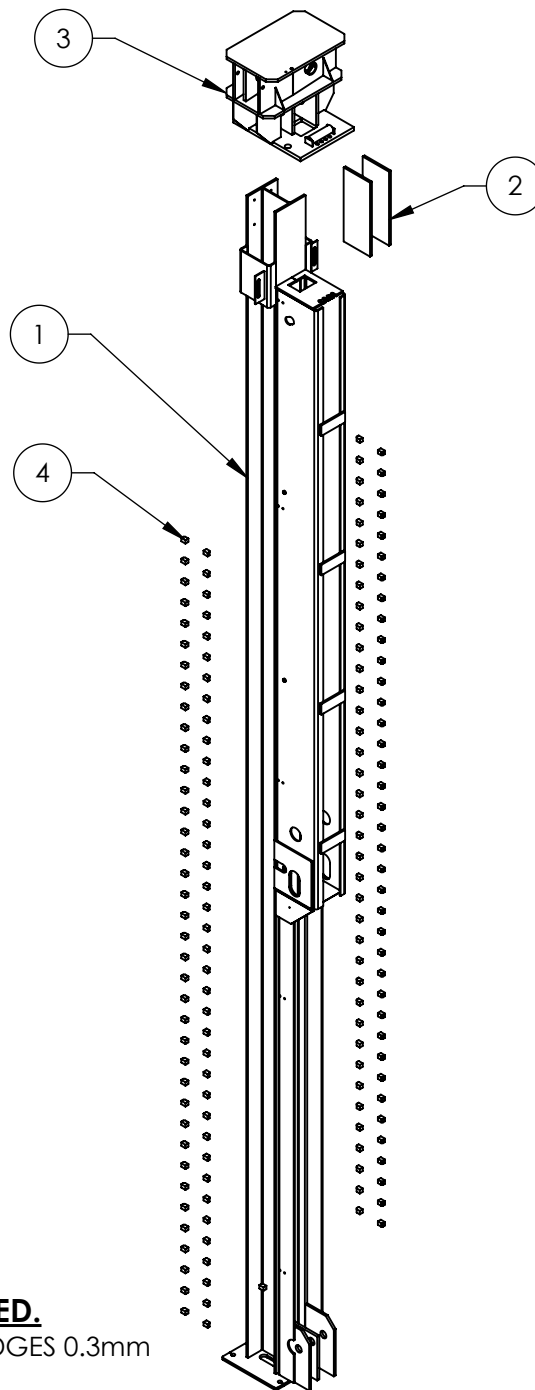
NOTE: UNLESS OTHERWISE SPECIFIED.

- BREAK AND DEBURR ALL SHARP EDGES 0.3mm
- REMOVE ALL WELD SPLATTER
- DIMENSIONS SHOWN ARE AFTER PAINTING
- PAINT BENDPAK BLUE

NEXT ASSEMBLY
5245410
5245411
5245412
5245413

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5765034	PL-14000/18000 CROSSTUBE, SHORT FRONT	1	A
2	5736384	PL-14000/18000 CROSS TUBE END PLATE	4	B
3	5736386	PL-14000/18000 CROSS TUBE ANGLE BOLT PLATE MOUNT	2	B
4	5736387	PL-14000/18000 CROSS TUBE ANGLE BOLT PLATE	2	B

DO NOT SCALE DRAWING		NAME	DATE	 BendPak. 1645 LEMONWOOD DR. SANTA PAULA, CA 93060 PROVIDING AUTOMOTIVE SERVICE SOLUTIONS	
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±0.5		DRAWN	TM	03/04/2014	
		CHECKED	DB	07/08/2016	
ANGULAR: 0. = ±2°		THIRD ANGLE PROJECTION		TITLE: PL-14000/18000 CROSS TUBE WELDMENT, SHORT FRONT	
					
SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.		SIZE	REV
				A	5600855
				SCALE: 1:10	
				SHEET 1 OF 2	



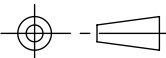
NOTE: UNLESS OTHERWISE SPECIFIED.

1. BREAK AND DEBURR ALL SHARP EDGES 0.3mm
2. REMOVE ALL WELD SPLATTER
3. DIMENSIONS SHOWN ARE AFTER PAINTING
4. PAINT BENDPAK BLUE

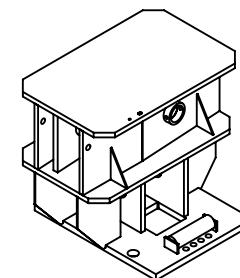
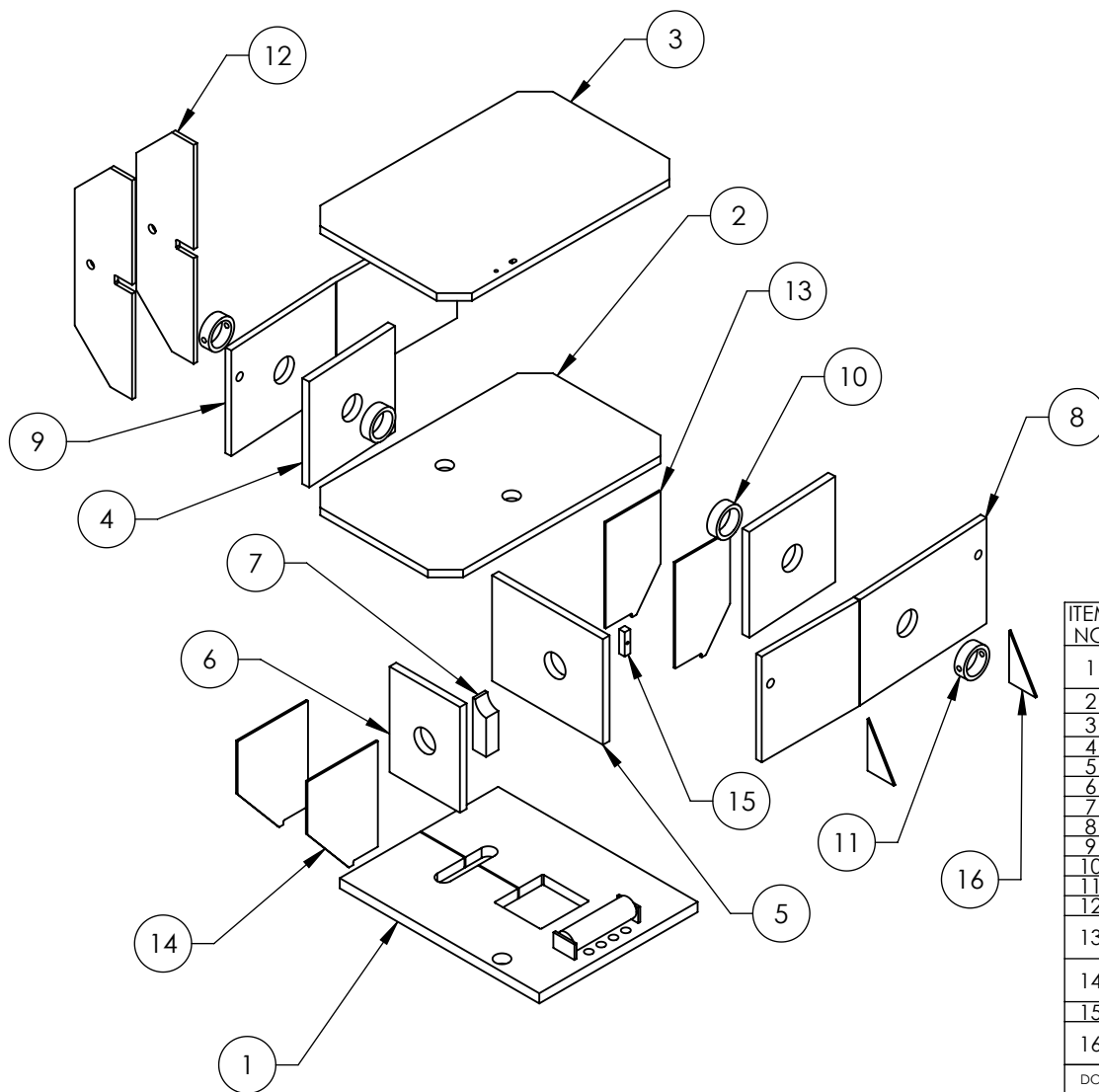
NEXT ASSEMBLY
5245413

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE, DERIVED FROM 5600829	10/16/2015	JM	00705

ITEM NO	PART NUMBER	DESCRIPTION		QTY	REV
1	5620706	PL-18000 POWER POST SUBWELDMENT		1	C
2	5735531	PL-14000/18000 POWER POST BOTTOM PLATE CLOSEOUT		2	A
3	5620332	PL-18000 POWER POST TOP SHEAVE BOX		1	A
4	5761091	PL-14000/18000 SAFETY STOP BLOCKS		156	A

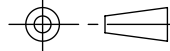
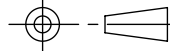
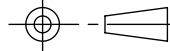
DO NOT SCALE DRAWING		NAME	DATE	 BendPak. 1645 LEMONWOOD DR. SANTA PAULA, CA 93060		
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±0.5 ANGULAR: 0. = ±2° SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED		DRAWN	JM			10/16/2015
		CHECKED	DB			07/07/2016
		THIRD ANGLE PROJECTION		TITLE:		
				PL-18000 POWER POST WELDMENT		
		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.		SIZE	DWG. NO.	REV
				A	5601060	A
				SCALE: 1:45		SHEET 1 OF 2

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE, DERIVED FROM 5620704	06/16/2015	JC	00705



**ISOMETRIC VIEW
FOR REFERENCE ONLY
DO NOT SCALE**

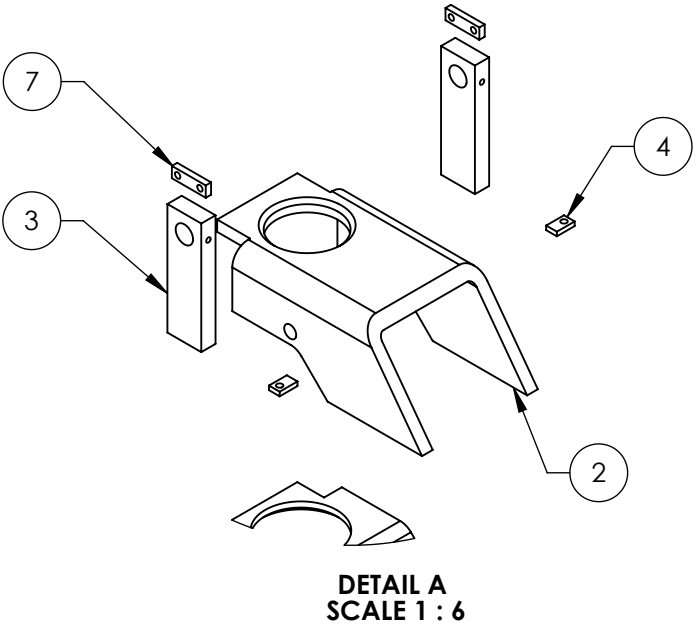
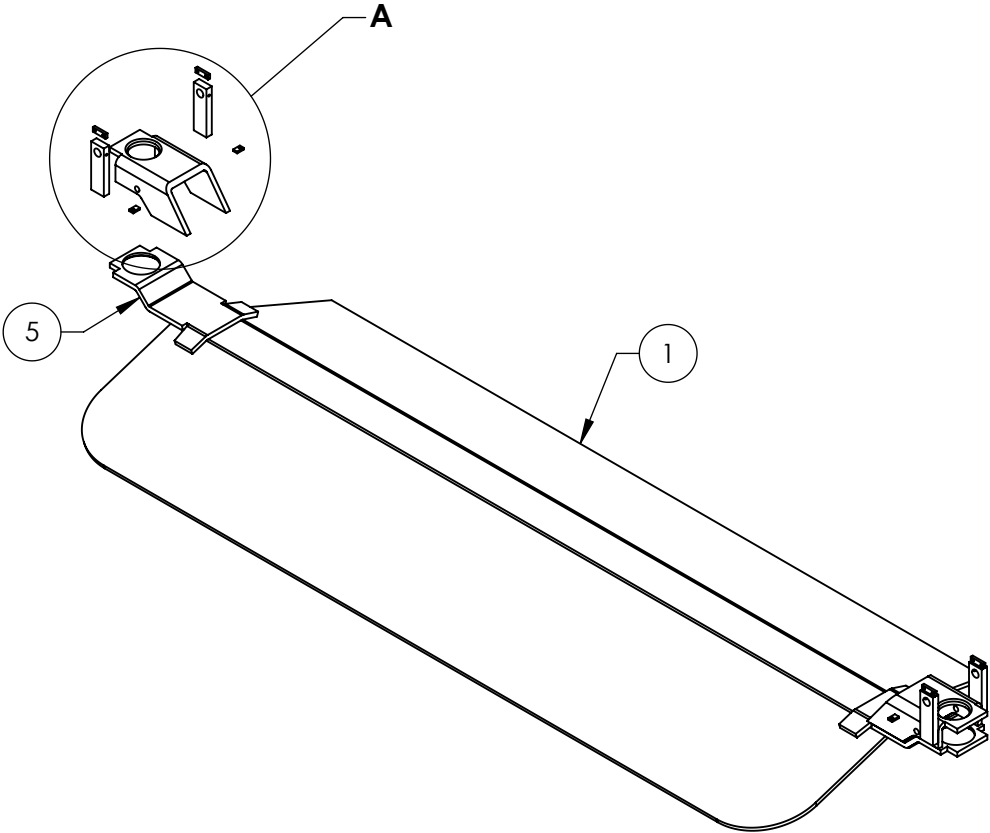
ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5620331	PL-18000 POWER POST SHEAVE BOX BOTTOM PLATE WELDMENT	1	A
2	5736786	PL-18000 POWER POST SHEAVE BOX MID PLATE	1	A
3	5736788	PL-18000 BACK POST SHEAVE BOX TOP PLATE	1	A
4	5735521	PL-18000 LATERAL SHEAVE PLATE	2	A
5	5736765	PL-18000 LONG MID PLATE SPACER	1	A
6	5736766	PL-18000 SHORT MID PLATE SPACER	1	A
7	5761201	PL-18000 SQUARE SHEAVE SPACER	1	A
8	5736771	PL-18000 POWER POST REAR SHEAVE MOUNT BENT PLATE	1	A
9	5736763	PL-18000 POWER POST SHEAVE MOUNT BENT PLATE	1	A
10	5746659	PL-18000 SHEAVE PIN COLLAR	2	A
11	5746658	PL-18000 LOCKING SHEAVE PIN COLLAR	2	A
12	5736559	PL-14000/18000 SHEAVE BOX SUPPORT GUSSET #1	2	A
13	5736405	PL-14000/18000 SMALL LOWER POWER POST SHEAVE SUPPORT PLATE	2	B
14	5736406	PL-14000/18000 LARGE LOWER POWER POST SHEAVE SUPPORT PLATE	2	B
15	5761117	PL-14000/18000 SHEAVE STACK PIN STOP	1	B
16	5736407	PL-14000/18000 POWER POST REAR SHEAVE MOUNT SUPPORT GUSSET	2	B

DO NOT SCALE DRAWING		NAME	DATE	 BendPak 1645 LEMONWOOD DR. SANTA PAULA, CA 93060 POWERING AUTOMATIC SERVICE SOLUTIONS	
DRAWN		JC	06/16/2015		
CHECKED		DB	07/07/2016		
THIRD ANGLE PROJECTION				TITLE: PL-18000 POWER POST TOP SHEAVE BOX	
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±0.5 ANGULAR: 0. = ±2° SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED				SIZE DWG. NO.	REV
NEXT ASSEMBLY 5601060				A 5620332	A
				SCALE: 1:15	
				SHEET 1 OF 4	

NOTE: UNLESS OTHERWISE SPECIFIED.

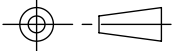
- BREAK AND DEBURR ALL SHARP EDGES 0.3mm
- REMOVE ALL WELD SPLATTER
- DIMENSIONS SHOWN ARE AFTER PAINTING

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE, DERIVED FROM 5620516	01/06/2014	TM	00639
B	UPDATED BOM REVISION	10/12/2015	JM	00705



DETAIL A
SCALE 1 : 6

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5701723	PL-18000 TOP DRIVE UP RAMP	1	A
2	5701726	PL-14000/18000 TOP RAMP CONNECTOR CHANNEL	2	B
3	5736800	PL-14000/18000 CABLE BREAK SAFETY ADAPTER PLATE	4	A
4	5545169	PL-14000/18000 SAFETY SPRING RETAINER	4	B
5	5701718	PL-14000/18000 TOP RAMP STIFFENER	2	A
6	5736742	PL-14000/18000 TOP RAMP STIFFENER PLATE	2	A
7	5736782	PL-14000/18000 CABLE BREAK SAFETY SPRING CLIP	4	A

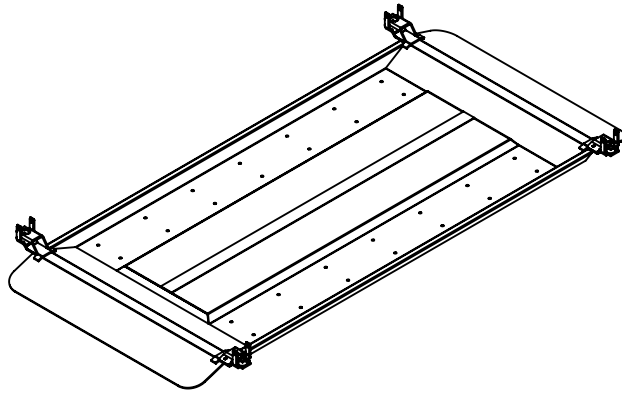
DO NOT SCALE DRAWING	NAME	DATE
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±0.5 ANGULAR: 0. = ±2° SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED	DRAWN TM 03/08/2012 CHECKED DB 07/07/2016	DATE 03/08/2012 07/07/2016
THIRD ANGLE PROJECTION		
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.	BendPak 1645 LEMONWOOD DR. SANTA PAULA, CA 93060 TITLE: PL-18000 TOP DRIVE UP RAMP WELDMENT SIZE DWG. NO. A 5620696 SCALE: 1:16	
	REV	B

NOTE: UNLESS OTHERWISE SPECIFIED.

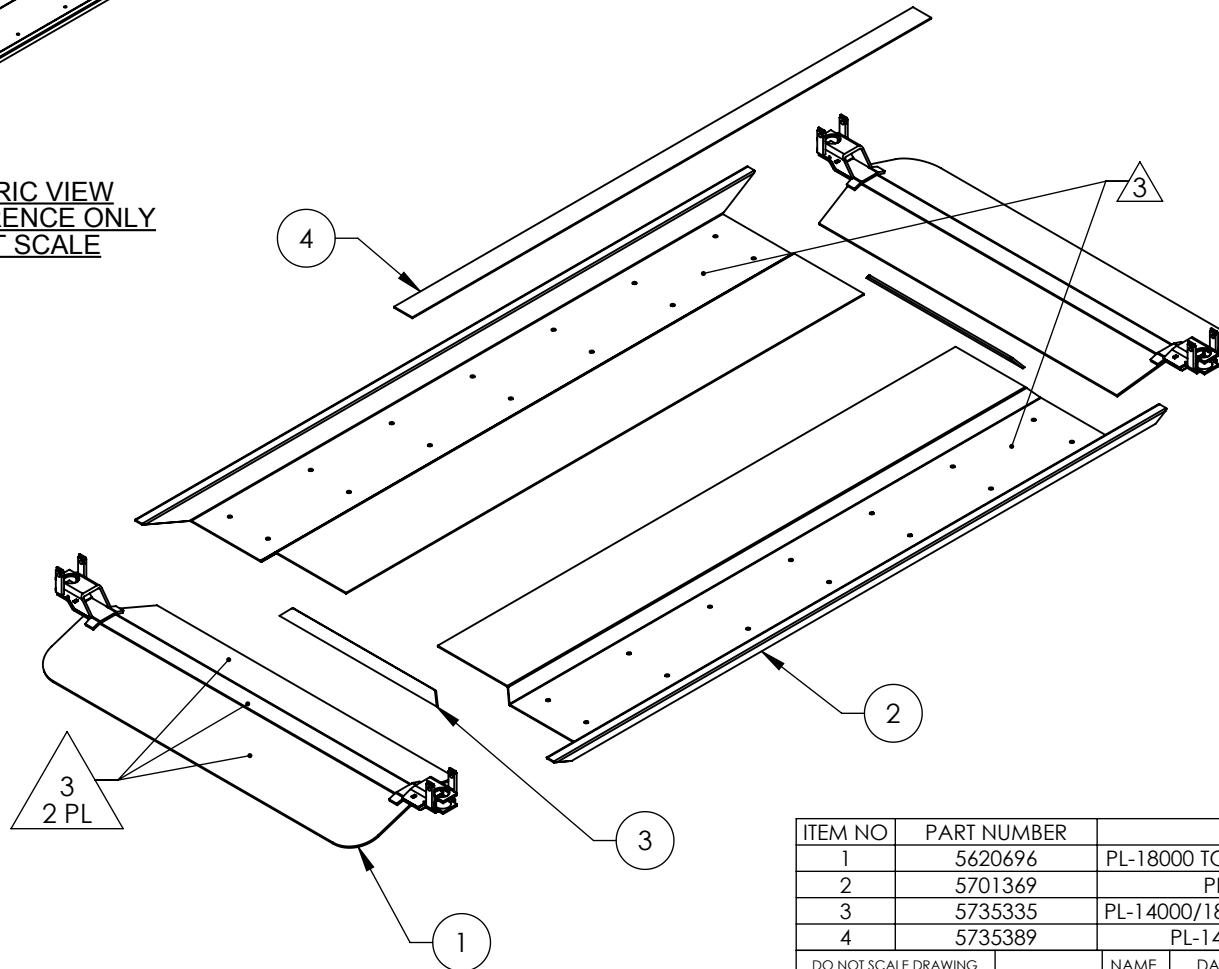
- BREAK AND DEBURR ALL SHARP EDGES 0.3mm
- REMOVE ALL WELD SPLATTER

NEXT ASSEMBLY
5620524

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE, DERIVED FROM 5620524	01/13/2014	TM	00639
B	UPDATED BOM REVISION AND NEXT ASSEMBLY	10/26/2015	TM	00705



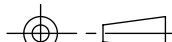
ISOMETRIC VIEW
FOR REFERENCE ONLY
DO NOT SCALE



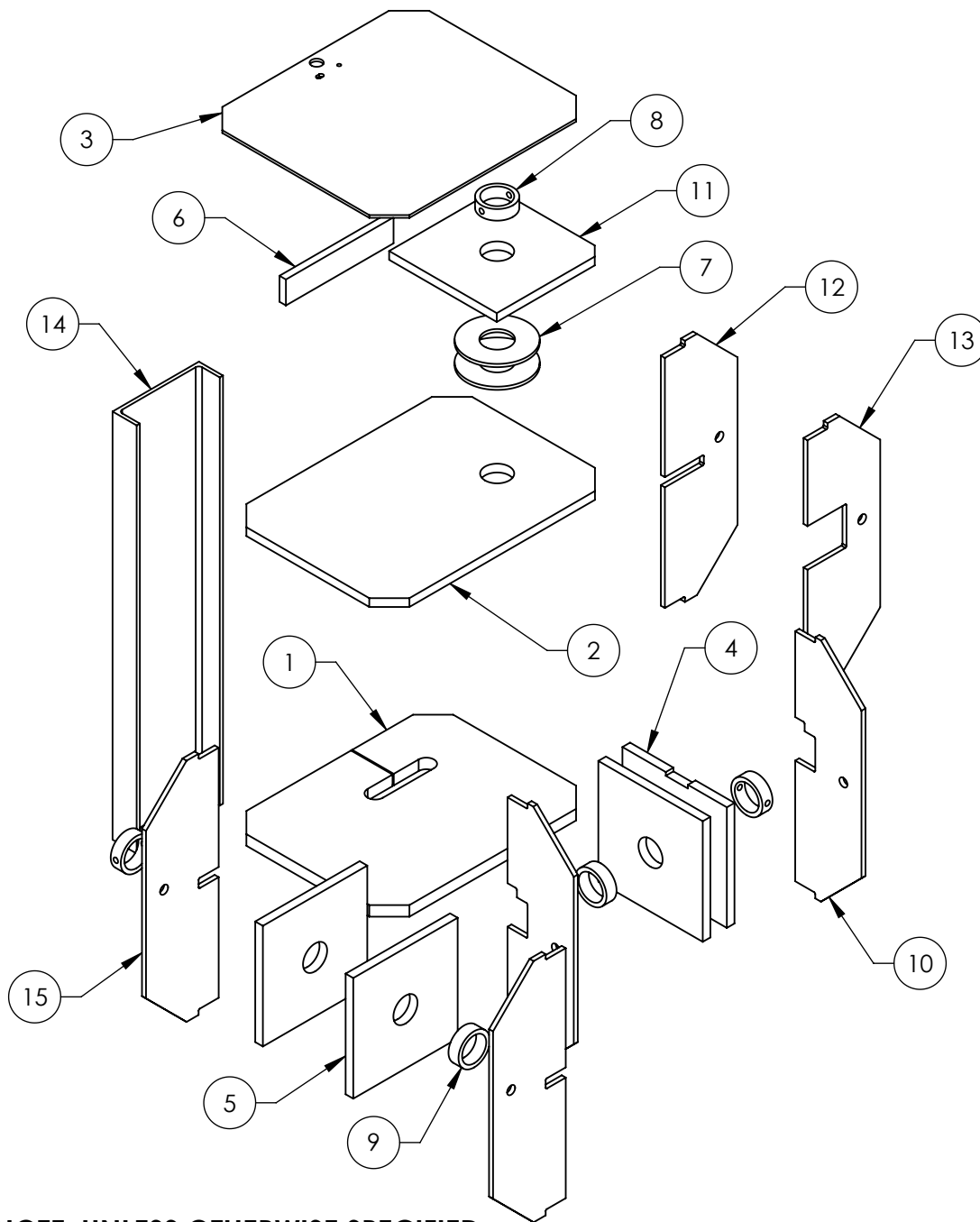
NOTE: UNLESS OTHERWISE SPECIFIED.

1. BREAK AND DEBURR ALL SHARP EDGES 0.3mm
2. REMOVE ALL WELD SPLATTER
3. APPLY #30 GRIT ALUMINUM OXIDE TO THESE TOP SURFACES AFTER WELDING AND BEFORE PAINTING
4. PAINT BENDPAK GRAY
CARDINAL #: T008-GR736

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5620696	PL-18000 TOP DRIVE UP RAMP WELDMENT	2	B
2	5701369	PL-14000/18000 RAMP	2	C
3	5735335	PL-14000/18000 CENTER RAMP CLOSEOUT	2	C
4	5735389	PL-14000/18000 RAMP STRAP	1	B

DO NOT SCALE DRAWING		NAME	DATE	BendPak. PROVIDING AUTOMOTIVE SERVICE SOLUTIONS		1645 LEMONWOOD DR. SANTA PAULA, CA 93060		
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±0.5 ANGULAR: 0. = ±2° SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED		DRAWN	SH	12/19/2013	TITLE: PL-18000 TOP RAMP WELDMENT			
		CHECKED	DB	07/07/2016				
Y		THIRD ANGLE PROJECTION			SIZE DWG. NO.			REV
								
		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.			A	5620701		B
					SCALE: 1:35		SHEET 1 OF 2	

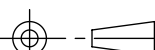
REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE, DERIVED FROM 5620554	01/08/2014	TM	00639



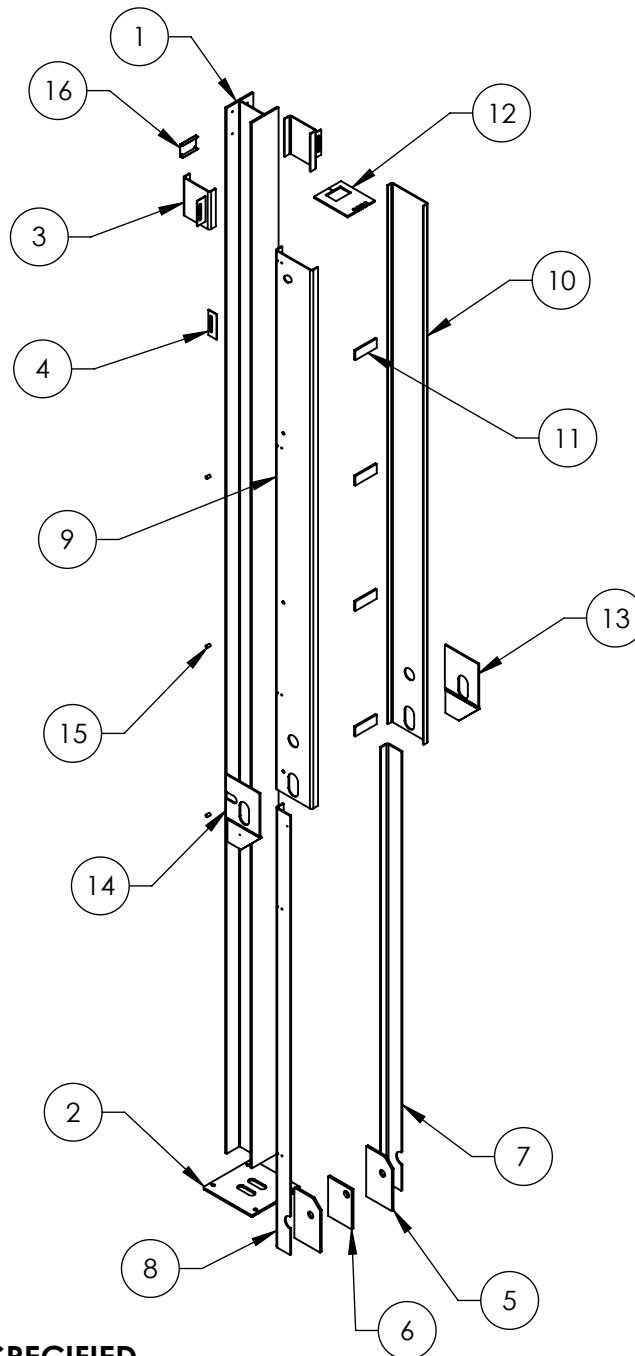
NOTE: UNLESS OTHERWISE SPECIFIED.

- BREAK AND DEBURR ALL SHARP EDGES 0.3mm
- REMOVE ALL WELD SPLATTER
- DIMENSIONS SHOWN ARE AFTER PAINTING

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5736799	PL-18000 FRONT POST SHEAVE BOX BOTTOM PLATE	1	A
2	5736772	PL-18000 FRONT POST SHEAVE BOX MID PLATE	1	A
3	5736793	PL-14000/18000 FRONT POST SHEAVE BOX TOP PLATE	1	A
4	5736767	PL-18000 NOTCHED MID PLATE SPACER	1	A
5	5735521	PL-18000 LATERAL SHEAVE PLATE	3	A
6	5735336	PL-14000/18000 FRONT POST LATERAL SHEAVE PLATE SPACER	1	B
7	5735523	PL-18000 FRONT POST SHEAVE BEARING	2	A
8	5746658	PL-18000 LOCKING SHEAVE PIN COLLAR	3	A
9	5746659	PL-18000 SHEAVE PIN COLLAR	2	A
10	5736395	PL-14000/18000 SHEAVE BOX SUPPORT GUSSET #4	2	B
11	5736764	PL-18000 LATERAL SHEAVE PLATE	1	A
12	5736394	PL-14000/18000 SHEAVE BOX SUPPORT GUSSET #3	1	B
13	5736393	PL-14000/18000 SHEAVE BOX SUPPORT GUSSET #2	1	B
14	5725168	PL-14000/18000 FRONT POST CLOSEOUT CHANNEL	1	C
15	5736396	PL-14000/18000 SHEAVE BOX SUPPORT GUSSET #5	2	B

DO NOT SCALE DRAWING		NAME		DATE		 1645 LEMONWOOD DR. SANTA PAULA, CA 93060	
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±0.5 ANGULAR: 0. = ±2° SURFACE FINISH 1.6 ISO Ra μm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED		DRAWN		TM		01/08/2014	
		CHECKED					
		THIRD ANGLE PROJECTION				TITLE: PL-18000 FRONT POST SHEAVE BOX	
							
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.							
Y	SIZE		DWG. NO.		REV		
	A		5620705		A		
	SCALE: 1:12				SHEET 1 OF 3		

NEXT ASSEMBLY
5600830



NOTE: UNLESS OTHERWISE SPECIFIED.

1. BREAK AND DEBURR ALL SHARP EDGES 0.3mm
2. REMOVE ALL WELD SPLATTER

NEXT ASSEMBLY
5601060

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE, DERIVED FROM 5620557	01/06/2014	TM	00639
B	UPDATED BOM REVISIONS	09/04/2014	TM	00668
C	REPLACED 5770220 WITH 5770132, UPDATED BOM REVISIONS AND NEXT ASSEMBLY	10/13/2015	JM	00705



ISOMETRIC VIEW
FOR REFERENCE ONLY
DO NOT SCALE

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5770132	PL-18000 POWER POST I-BEAM	1	A
2	5736489	PL-18000 BASE PLATE	1	A
3	5620547	PL-14000/18000 REAR POST SHORT ANGLE MOUNT WELDMENT	2	A
4	5736408	PL-14000/18000 ANGLE MOUNT PLATE	1	B
5	5736773	PL-18000 CYLINDER CLEVIS PLATE	2	A
6	5736774	PL-18000 CYLINDER CLEVIS SUPPORT PLATE	1	B
7	5721021	PL-18000 REAR POST CLOSE OUT ANGLE RH	1	A
8	5721018	PL-18000 REAR POST CLOSE OUT ANGLE LH	1	C
9	5701419	PL-18000 PULLBOX LARGE CHANNEL	1	B
10	5701418	PL-18000 PULLBOX SMALL CHANNEL	1	A
11	5735403	PL-18000 BACK POST TIE PLATE	4	A
12	5736488	PL-18000 CABLE PLATE	1	A
13	5736402	PL-14000/18000 PULL BOX TROUGH SUPPORT RH	1	B
14	5736403	PL-14000/18000 PULL BOX TROUGH SUPPORT LH	1	B
15	5765118	PL-14000/18000 SAFETY BAR HINGE BUSHING	3	C
16	5700001	MOUNTING BRACKET	1	B

DO NOT SCALE DRAWING

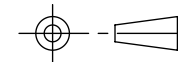
DIMENSIONS ARE IN MM
TOLERANCES:
0. = ±1.5
0.0 = ±0.5

ANGULAR: 0. = ±2°

SURFACE FINISH 1.6 ISO Ra µm
FOR MACHINED SURFACES
UNLESS OTHERWISE SPECIFIED

NAME	DATE
DRAWN SH	12/30/2013
CHECKED DB	07/07/2016

THIRD ANGLE PROJECTION



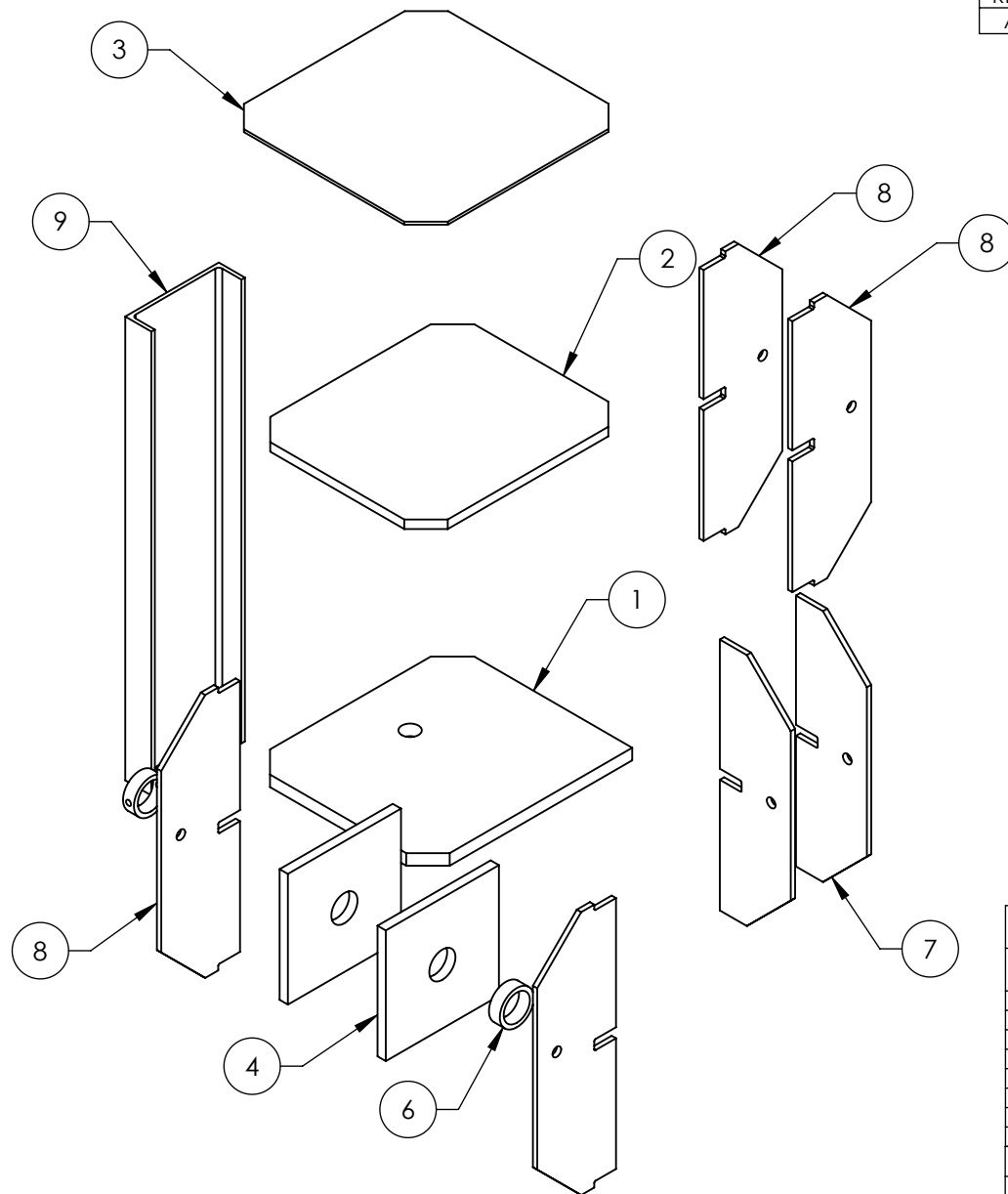
PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS
THE SOLE PROPERTY OF BENDPAK INC. ANY
REPRODUCTION IN PART OR AS A WHOLE WITHOUT
THE WRITTEN PERMISSION OF BENDPAK INC. IS
PROHIBITED.

BendPak 1645 LEMONWOOD DR.
SANTA PAULA, CA 93060

TITLE: PL-18000 POWER
POST SUBWELDMENT

SIZE	DWG. NO.	REV
A	5620706	C
SCALE: 1:50		SHEET 1 OF 4

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE, DERIVED FROM 5620554	03/06/2014	TM	00639



NOTE: UNLESS OTHERWISE SPECIFIED.

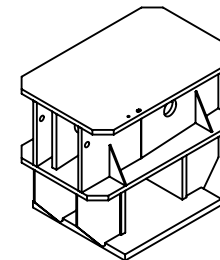
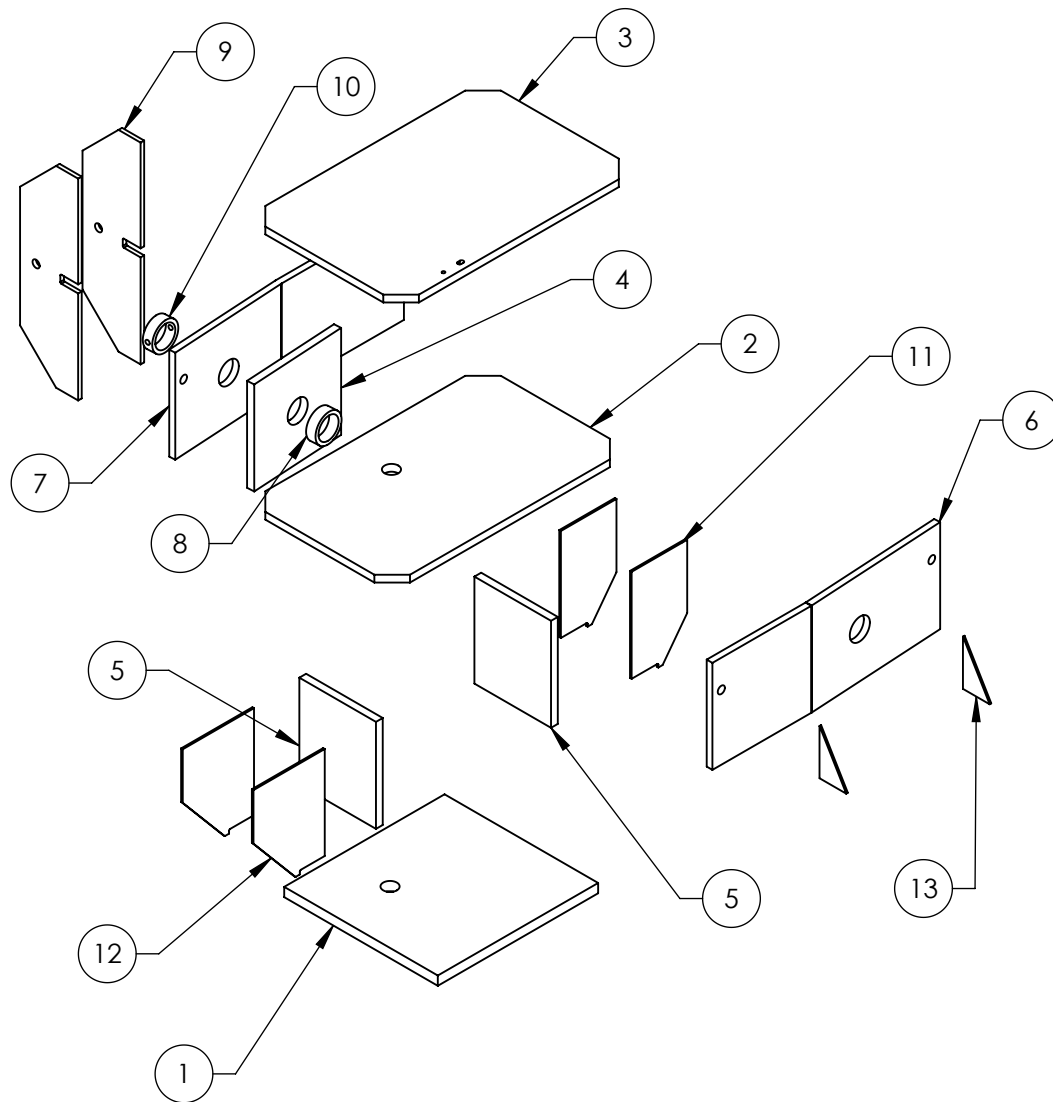
1. BREAK AND DEBURR ALL SHARP EDGES 0.3mm
2. REMOVE ALL WELD SPLATTER
3. DIMENSIONS SHOWN ARE AFTER PAINTING

NEXT ASSEMBLY
5600827

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5736798	PL-18000 CLOSE OUT FRONT POST SHEAVE BOX BOTTOM PLATE	1	A
2	5736794	PL-14000 CLOSE OUT FRONT POST SHEAVE BOX MID PLATE	1	A
3	5736792	PL-18000 CLOSE OUT FRONT POST SHEAVE BOX TOP PLATE	1	A
4	5735521	PL-18000 LATERAL SHEAVE PLATE	2	A
5	5746658	PL-18000 LOCKING SHEAVE PIN COLLAR	1	A
6	5746659	PL-18000 SHEAVE PIN COLLAR	1	A
7	5736559	PL-14000/18000 SHEAVE BOX SUPPORT GUSSET #1	2	A
8	5736396	PL-14000/18000 SHEAVE BOX SUPPORT GUSSET #5	4	B
9	5725168	PL-14000/18000 FRONT POST CLOSEOUT CHANNEL	1	C

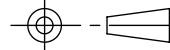
DO NOT SCALE DRAWING		NAME	DATE
DRAWN		TM	03/06/2014
CHECKED			
THIRD ANGLE PROJECTION			
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±0.5 ANGULAR: 0. = ±2° SURFACE FINISH 1.6 ISO Ra μm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED		BendPak. 1645 LEMONWOOD DR. SANTA PAULA, CA 93060 THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.	
TITLE: PL-18000 CLOSE OUT FRONT POST SHEAVE BOX		SIZE DWG. NO.	REV
A		5620711	A
SCALE: 1:12			SHEET 1 OF 3

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE, DERIVED FROM 5620553	03/06/2014	TM	00639



**ISOMETRIC VIEW
FOR REFERENCE ONLY
DO NOT SCALE**

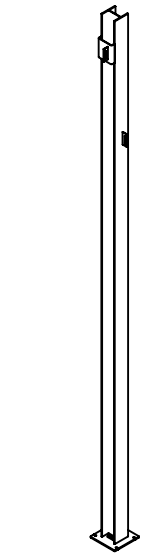
ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5736804	PL-18000 CLOSE OUT BACK POST SHEAVE BOX BOTTOM PLATE	1	A
2	5736785	PL-18000 CLOSE OUT BACK POST SHEAVE BOX MID PLATE	1	A
3	5736788	PL-18000 BACK POST SHEAVE BOX TOP PLATE	1	A
4	5735521	PL-18000 LATERAL SHEAVE PLATE	1	A
5	5736784	PL-18000 CLOSE OUT BACK POST MID PLATE SPACER	2	A
6	5736771	PL-18000 POWER POST REAR SHEAVE MOUNT BENT PLATE	1	A
7	5736763	PL-18000 POWER POST SHEAVE MOUNT BENT PLATE	1	A
8	5746659	PL-18000 SHEAVE PIN COLLAR	1	A
9	5736559	PL-14000/18000 SHEAVE BOX SUPPORT GUSSET #1	2	A
10	5746658	PL-18000 LOCKING SHEAVE PIN COLLAR	1	A
11	5736405	PL-14000/18000 SMALL LOWER POWER POST SHEAVE SUPPORT PLATE	2	B
12	5736406	PL-14000/18000 LARGE LOWER POWER POST SHEAVE SUPPORT PLATE	2	B
13	5736407	PL-14000/18000 POWER POST REAR SHEAVE MOUNT SUPPORT GUSSET	2	B

DO NOT SCALE DRAWING		NAME	DATE			
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±0.5 ANGULAR: 0. = ±2° SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED		DRAWN	TM	03/06/2014	 BendPak. 1645 LEMONWOOD DR. SANTA PAULA, CA 93060	
		CHECKED				
		THIRD ANGLE PROJECTION				
					TITLE: PL-18000 CLOSE OUT BACK POST TOP SHEAVE BOX	
		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.			SIZE DWG. NO.	REV
					A 5620712	A
		SCALE: 1:15				SHEET 1 OF 4

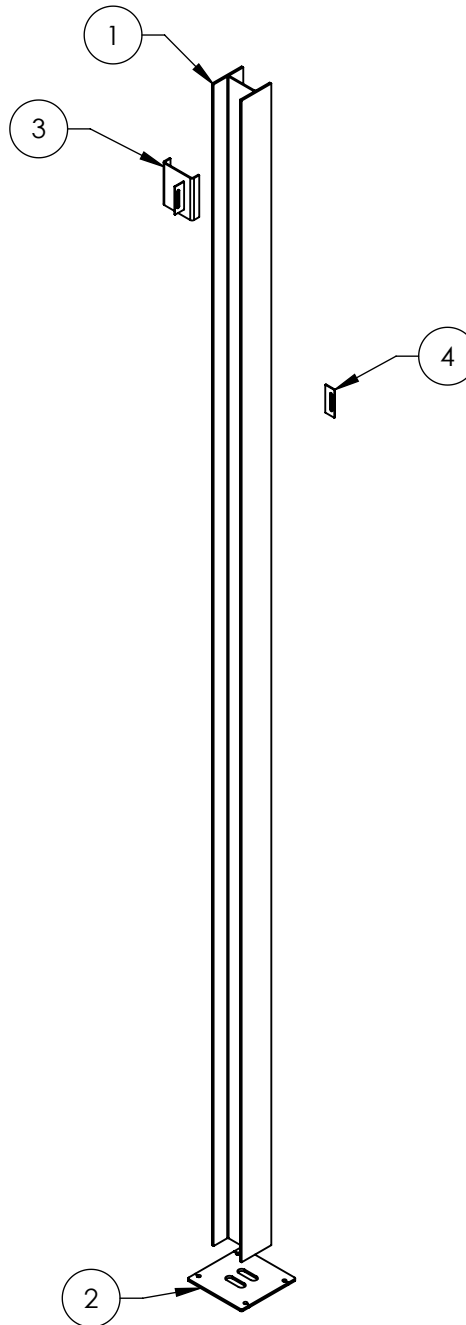
NOTE: UNLESS OTHERWISE SPECIFIED.

- BREAK AND DEBURR ALL SHARP EDGES 0.3mm
- REMOVE ALL WELD SPLATTER
- DIMENSIONS SHOWN ARE AFTER PAINTING

NEXT ASSEMBLY
5600828



ISOMETRIC VIEW
FOR REFERENCE ONLY
DO NOT SCALE



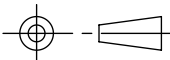
NOTE: UNLESS OTHERWISE SPECIFIED.

1. BREAK AND DEBURR ALL SHARP EDGES 0.3mm
2. REMOVE ALL WELD SPLATTER

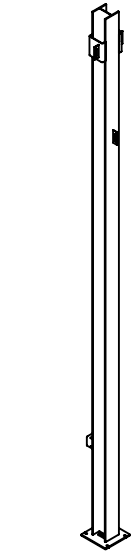
NEXT ASSEMBLY
5600827

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE, DERIVED FROM 5620556	03/11/2014	TM	00639

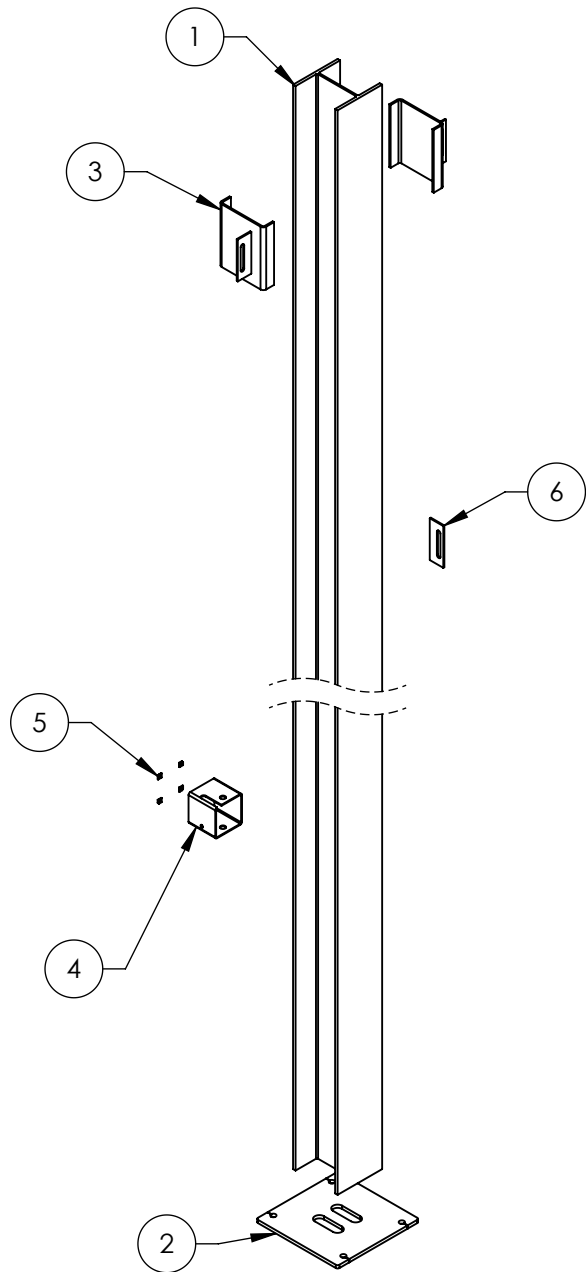
ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5770220	PL-18000 POST I-BEAM	1	A
2	5736489	PL-18000 BASE PLATE	1	A
3	5620719	PL-14000/18000 FRONT POST SHORT ANGLE MOUNT WELDMENT	1	A
4	5736408	PL-14000/18000 ANGLE MOUNT PLATE	1	B

DO NOT SCALE DRAWING		NAME	DATE
DIMENSIONS ARE IN MM		DRAWN	TM 03/11/2014
TOLERANCES:		CHECKED	
0. = ±1.5		THIRD ANGLE PROJECTION	
0.0 = ±0.5			
ANGULAR: 0. = ±2°		BendPak. 1645 LEMONWOOD DR. SANTA PAULA, CA 93060	
SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED			
		TITLE: PL-18000 CLOSE OUT FRONT POST SUBWELDMENT	
		SIZE DWG. NO.	REV
		A 5620713	A
SCALE: 1:45			SHEET 1 OF 2

<



ISOMETRIC VIEW
FOR REFERENCE ONLY
DO NOT SCALE



- NOTE: UNLESS OTHERWISE SPECIFIED.**
1. BREAK AND DEBURR ALL SHARP EDGES 0.3mm
 2. REMOVE ALL WELD SPLATTER

NEXT ASSEMBLY
5600830

REVISION					
REV	DESCRIPTION		DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE, DERIVED FROM 5620552		01/21/2014	TM	00639

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5770220	PL-18000 POST I-BEAM	1	A
2	5736489	PL-18000 BASE PLATE	1	A
3	5620719	PL-14000/18000 FRONT POST SHORT ANGLE MOUNT WELDMENT	2	A
4	5766162	PL-14000/18000 CONTROL BOX	1	C
5	5736426	PL-14000/18000 CONTROL PLATE BOLT PLATE	4	B
6	5736408	PL-14000/18000 ANGLE MOUNT PLATE	1	B

DO NOT SCALE DRAWING	NAME	DATE
	DRAWN TM	02/21/2014
	CHECKED	

DIMENSIONS ARE IN MM
TOLERANCES:
0. = ±1.5
0.0 = ±0.5
ANGULAR: 0. = ±2°
SURFACE FINISH 1.6 ISO Ra µm
FOR MACHINED SURFACES
UNLESS OTHERWISE SPECIFIED

THIRD ANGLE PROJECTION

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS
THE SOLE PROPERTY OF BENDPAK INC. ANY
REPRODUCTION IN PART OR AS A WHOLE WITHOUT
THE WRITTEN PERMISSION OF BENDPAK INC. IS
PROHIBITED.

BendPak. 1645 LEMONWOOD DR.
SANTA PAULA, CA 93060

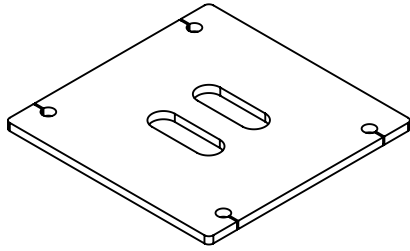
TITLE:
PL-18000 FRONT CONTROL
POST SUBWELDMENT

SIZE DWG. NO. REV

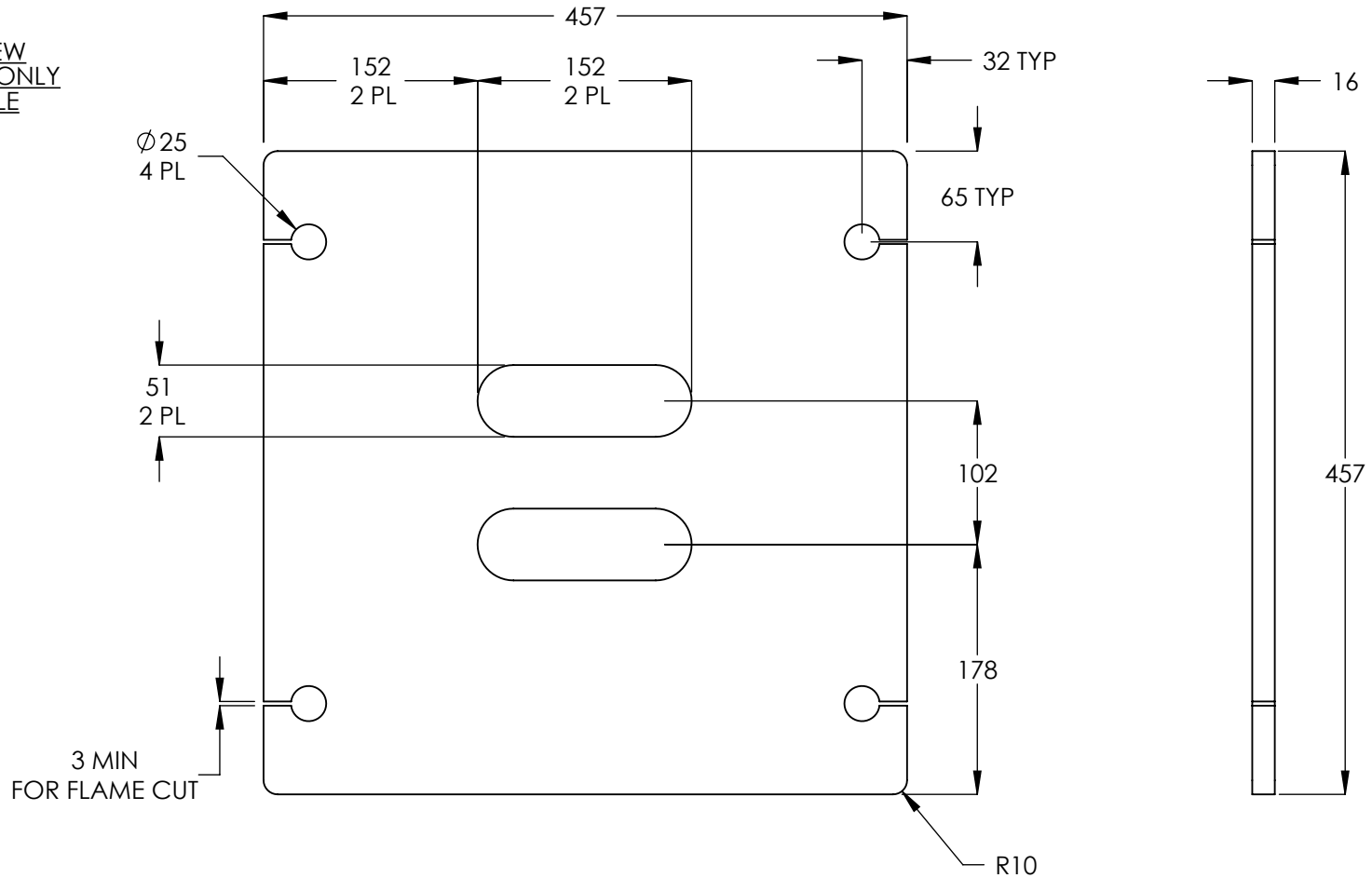
A 5620714 A

SCALE: 1:30

SHEET 1 OF 2



ISOMETRIC VIEW
FOR REFERENCE ONLY
DO NOT SCALE



REVISION		DATE	EDITED BY	ECO#
REV	DESCRIPTION			
A	PRODUCTION RELEASED DERIVED FROM 5736389	05/08/2012	TM	00504
A-001	UPDATED NEXT ASSEMBLIES	02/27/2013	TM	00584
A-002	UPDATED NEXT ASSEMBLIES	01/21/2014	TM	00639

NOTE: UNLESS OTHERWISE SPECIFIED.

- BREAK AND DEBURR ALL SHARP EDGES 0.3mm
- MATERIAL:** HR ASTM A36 OR Q235 GB/T 700

NEXT ASSEMBLY
5620552
5620555
5620556
5620557
5620706
5620713
5620714

DO NOT SCALE DRAWING		NAME		DATE		 BendPak. PROVIDING AUTOMOTIVE SERVICE SOLUTIONS		1645 LEMONWOOD DR. SANTA PAULA, CA 93060	
DIMENSIONS ARE IN MM TOLERANCES: MACHINE TO 0. = ±1.5 0.0 = ±0.5 0.00 = ±0.13 ANGULAR: MACHINE TO 0. = ±1/2° SURFACE FINISH 1.6 ISO Ra μm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED		DRAWN		TM		05/08/2012			
		CHECKED							
		THIRD ANGLE PROJECTION				TITLE:			
						PL-18000 BASE PLATE			
		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.				SIZE DWG. NO.		REV	
						A 5736489		A	
		SCALE: 1:5						SHEET 1 OF 1	

PART SPECIFICATION FORM

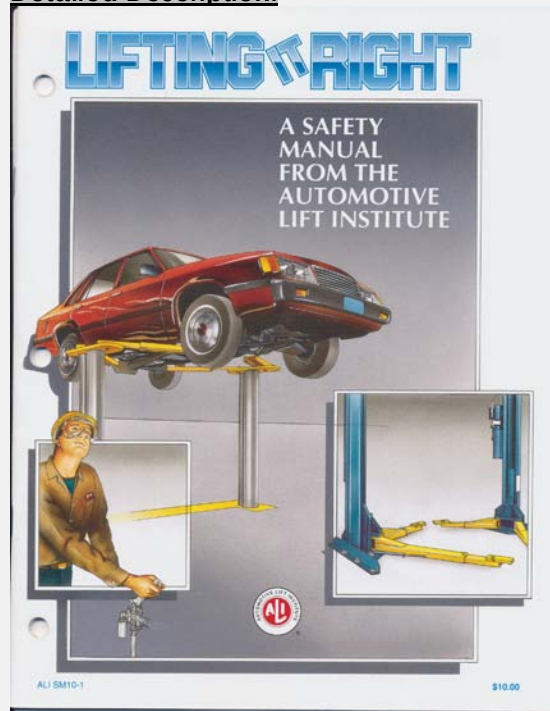
BENDPAK Number:	5900147
MRP Description:	SAFETY MANUAL ALI / SM 93-1
Date:	12/28/2010
ECO :	00431

1. Engineering Specification

Application:

ALI SAFETY MANUAL

Detailed Description:



2. Vendor Information

Approved Vendor	Vendor Part #	Contact #	Preferred Vendor
1)			

PART SPECIFICATION FORM

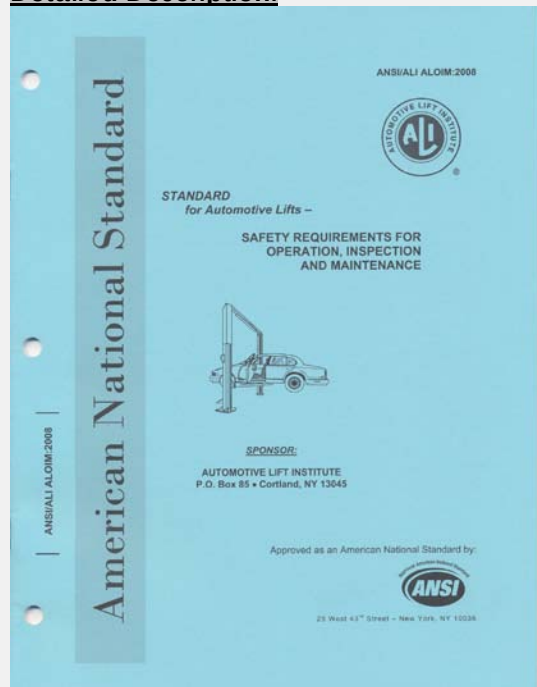
BENDPAK Number:	5900152
MRP Description:	ALIGN OIM OPERATION INSPECTION & MAINTENANCE
Date:	12/28/2010
ECO :	00431

1. Engineering Specification

Application:

ALI OPERATION INSPECTION & MAINTENANCE MANUAL

Detailed Description:



2. Vendor Information

Approved Vendor	Vendor Part #	Contact #	Preferred Vendor
1)			

PART SPECIFICATION FORM

BENDPAK Number:	5905105
MRP Description:	BP LONG
Date:	10/24/2014
ECO :	00663

1. Engineering Specification

Application:

BENDPAK LABEL

Detailed Description:



SIZE: 33.75" L x 4" W (857mm x 100mm)

- Material: Yellow Represents Clear Adhesive PET (DOES NOT PRINT YELLOW)
- Size: 4"W x 30"H
- Thickness: 2 Mil
- Finish: Polished
- Ink: U.V. protected, Opaque White
- Print Process: Silk Screen, 85 line-screen (Opaque White ink, clear adhesive PET will fill in blank areas.)
- Lamination: Clear-gloss over-laminate for abrasion, chemical, and ultra violet protection

2. Vendor Information

Approved Vendor	Vendor Part #	Contact #	Preferred Vendor
1)			

PART SPECIFICATION FORM

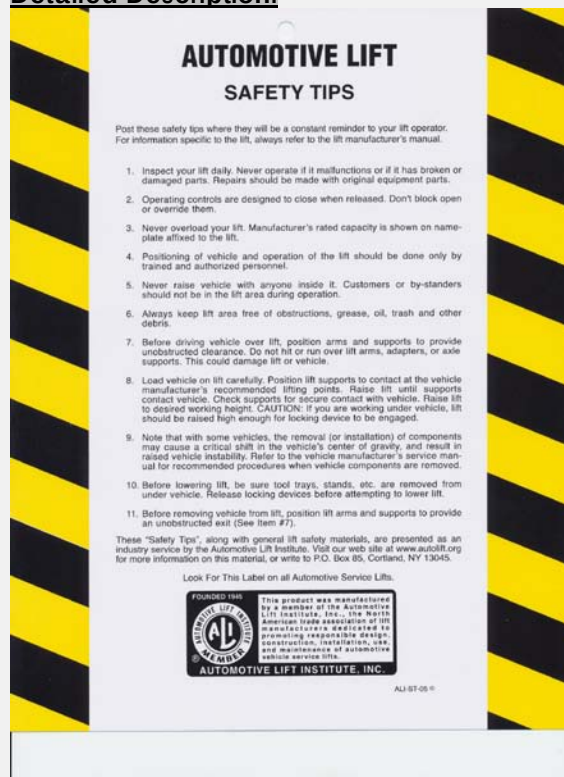
BENDPAK Number:	5905151
MRP Description:	SAFETY TIPS CARD ALI-ST 90
Date:	12/28/2010
ECO :	00431

1. Engineering Specification

Application:

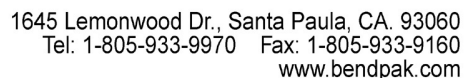
ALI SAFETY TIPS

Detailed Description:



2. Vendor Information

Approved Vendor	Vendor Part #	Contact #	Preferred Vendor
1)			



BENDPAK Number:	5905370
MRP Description:	PL-14000/18000 OPERATION LABEL
Date:	08/28/2013
ECO :	00614

[illegible]

Approved Vendor	Vendor Part #	Contact #	Preferred Vendor
1)			

PART SPECIFICATION FORM

BENDPAK Number:	5905375
MRP Description:	PL-14000/18000 WARNINGS LABEL
Date:	08/28/2013
ECO :	00614

1. Engineering Specification

Application:

PL-14/18 WARNING LABEL

Detailed Description:



SIZE: 27" L x 6" W (686mm x 152mm)

2. Vendor Information

Approved Vendor	Vendor Part #	Contact #	Preferred Vendor
1)			

PART SPECIFICATION FORM

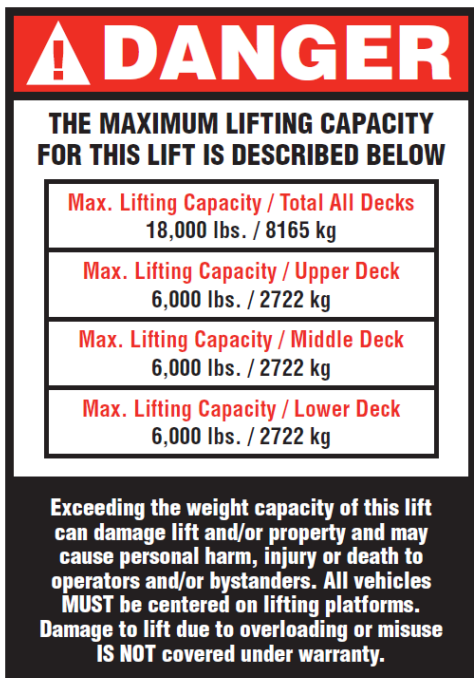
BENDPAK Number:	5905755
MRP Description:	MAX CAP DANGER PL-18000
Date:	08/29/2013
ECO :	00614

1. Engineering Specification

Application:

LIFT CAPACITY STICKER

Detailed Description:



SIZE: 5.5" L x 4" W (139.7mm x 101.6mm)

2. Vendor Information

Approved Vendor	Vendor Part #	Contact #	Preferred Vendor
1)			

B E N D P A K



ABOVE-GROUND LIFTS



BendPak®
PROVIDING AUTOMOTIVE SERVICE SOLUTIONS



1645 Lemonwood Drive
Santa Paula, CA 93060
U.S.A.
(805) 933-9970
www.bendpak.com

**BendPak®**Santa Paula, CA USA
www.bendpak.com**MODEL NUMBER****SERIAL NUMBER****LIFT CAPACITY****DESCRIPTION****VOLTAGE**

- | | |
|---|---|
| ☐ 110-240VAC, 50-60 Hz, 1 Ph | ☐ 380-415VAC, 50-60 Hz, 3 Ph |
| ☐ 208-240VAC, 50-60 Hz, 1 Ph | ☐ 208-440VAC, 50-60 Hz, 3 Ph |

DATE OF MFG.**DANGER!**Disconnect Power
Before Servicing**EAC****WARRANTY VOID IF DATA PLATE IS REMOVED** PN 5905951