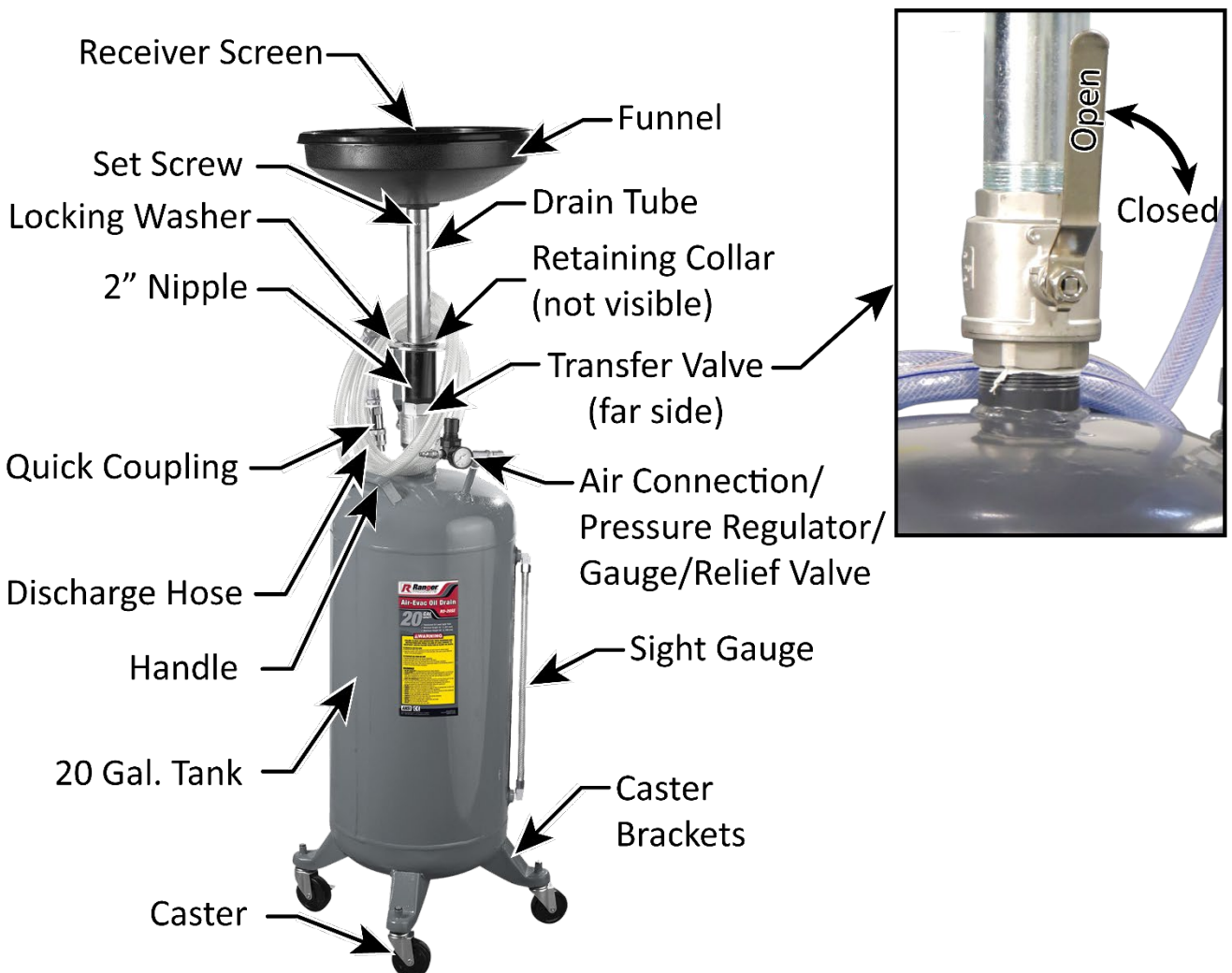


Ranger Technical Service Bulletin RD-20SE Retaining Collar - Manual Correction

BendPak TSB 140-072024

This TSB describes a change to the current RD-20SE Rolling Oil Drain assembly procedure detailed in the Installation and Operation Manual 5900327 Rev. A. Future revisions of the Installation and Operation Manual will be updated to reflect the change described below:

All Ranger RD-20SE Rolling Oil Drains now include a plastic retaining collar. Installed between the Transfer Valve and the Locking Collar. Revise the Components section by replacing the image on page 6 with the image below:

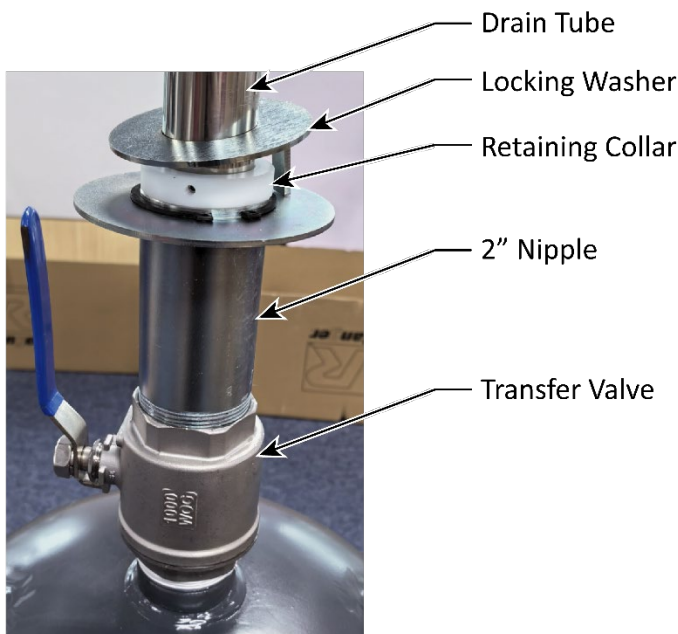


Revise the Assembly Section on page 7 by replacing the assembly procedure with the procedure below steps 1 through 9:

Assembly

Complete the assembly of your Rolling Air Evacuated Oil Drain by following the instructions below.

1. Insert the four Casters in the Caster Brackets at the bottom of the Tank and secure with the Retaining Rings.
2. Thread the 2" Base Nipple into the Oil Transfer Valve on top of the Tank. **This Nipple should be hand tight, do not use a wrench to tighten.**
3. Place the Lock Washer (tab end facing the open tube end) and plastic retaining collar onto the Drain Tube.
4. Verify the Oil Transfer Valve is fully open, (Valve handle is vertical) then Insert the Drain Tube into the 2" Nipple.
5. Slide the Retaining Collar down to rest on the 2" Nipple.
6. Slide the Locking Washer down until it stops just above the Retaining Collar as pictured below.



7. Insert the Funnel into the Drain Tube and secure using the Setscrew on the side of the Drain Tube.
8. Place the Receiver Screen in the recessed area inside of the Funnel.
9. Attach the female Quick Coupler onto the end of the Oil Discharge Hose.

If you require further assistance, please contact BendPak Ranger Service for information (please have the model and serial number of your unit available) at **(805) 933-9970**, follow the prompts to reach the Service Department.

Ranger®

30440 Agoura Road
Agoura Hills, CA 91301 USA
Toll Free 1 (800) 253-2363
Tel: 1 (805) 933-9970
rangerproducts.com