

Service Manual

SERVICE PARTS & DIAGRAMS

BENDPAK XPR-10A

PRODUCT SKU
5175770

DRAWING Nº
5260088

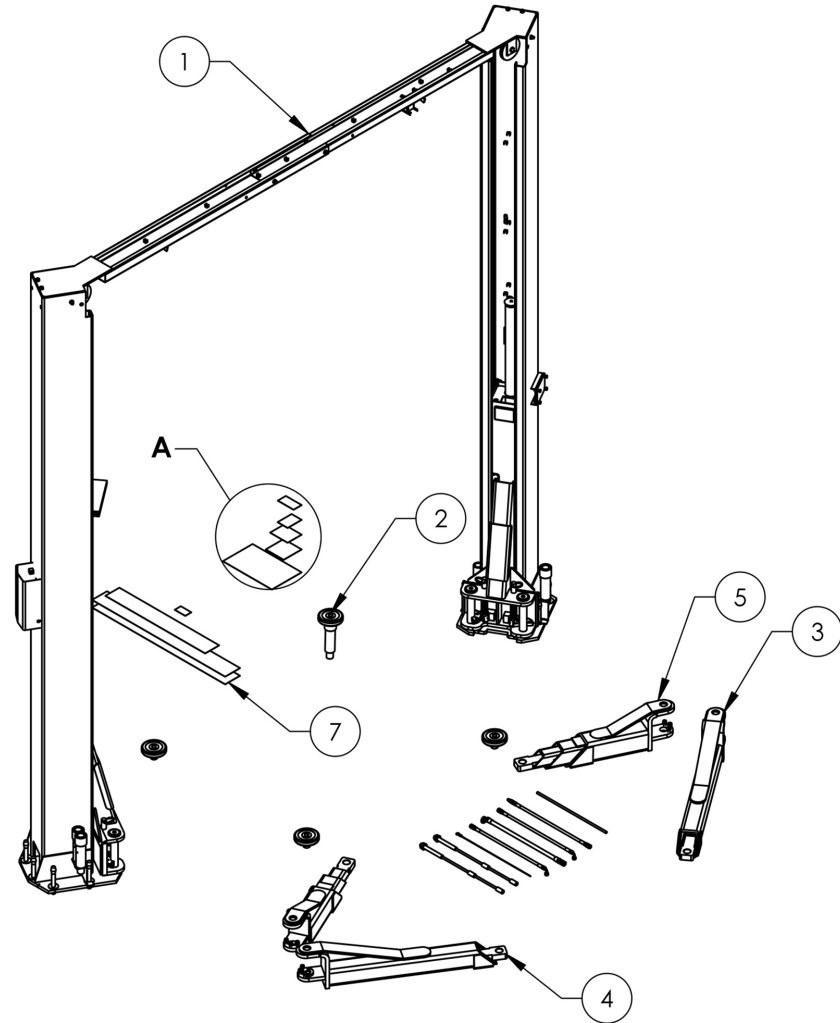
CATEGORY
Two Post Lift

REV
Version C

DATE
12.15.2022

BendPak.

This guide is a troubleshooting reference used for maintaining and servicing your Bend Pak product. It provides comprehensive information on identifying serviceable parts and components and assists in troubleshooting problems and performing assembly /disassembly procedures.



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info@bendpak.com

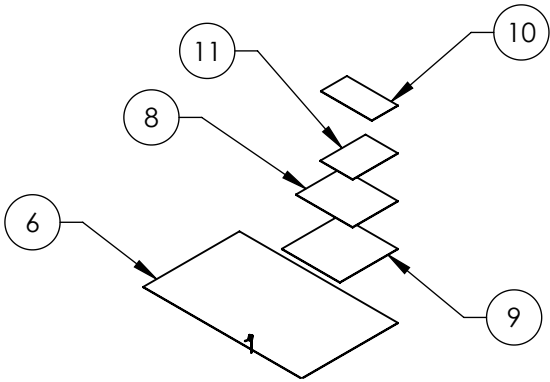
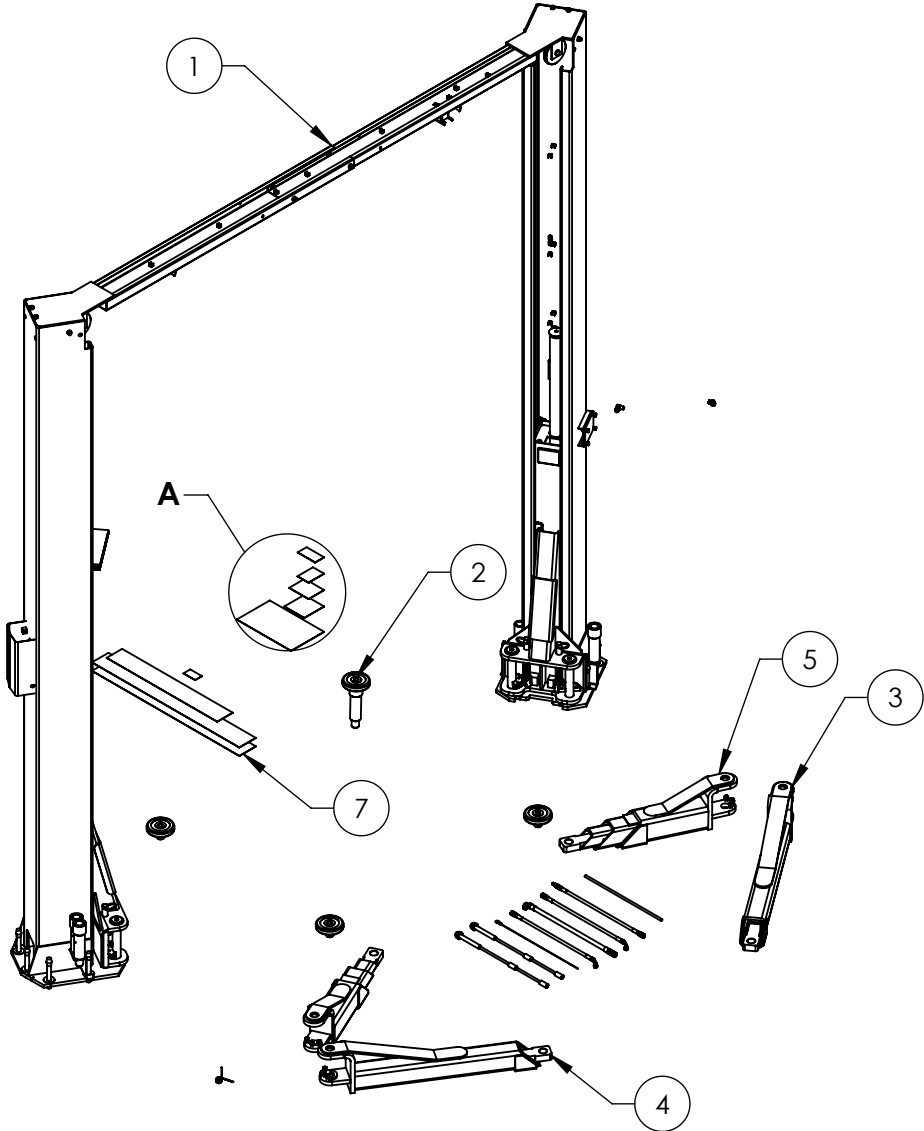
Customer Service Desk / Warranty
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Ext. Toll Free US/Canada: 1-800-253-2363
Fax: 1-805-933-9160
bpkexports@bendpak.com

		REVISION			
REV	DESCRIPTION	DATE	EDITED BY	ECO#	
A	PRODUCTION RELEASE, DERIVED FROM 5260455	10/08/2014	TM	00663	
B	REPLACED 5250056 WITH 5250003, UPDATED BOM REVISIONS	11/24/2014	TM	00673	
C	ADDED 5905109, 5905131, 5905403, 5905465, 5905940, 5930630, UPDATED BOM REVISIONS	05/15/2015	TM	00689	





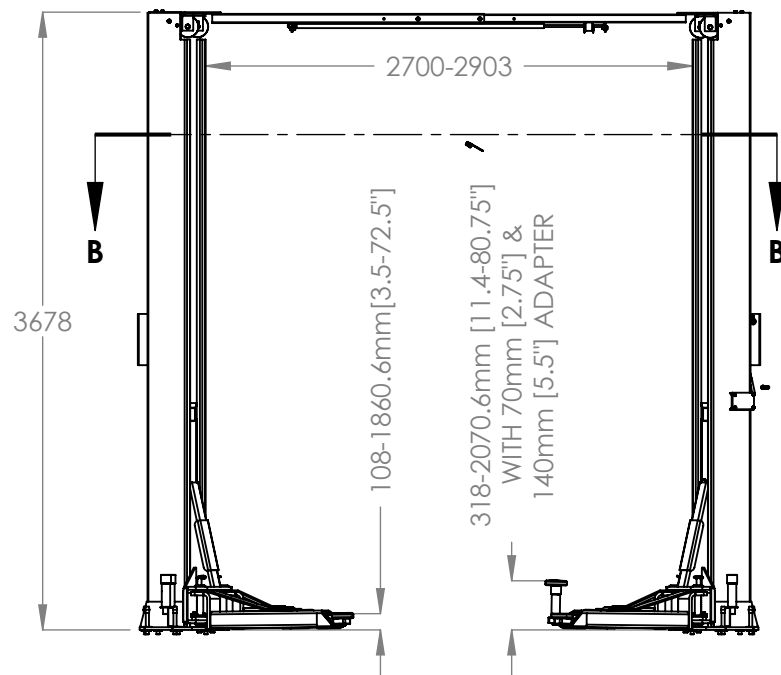
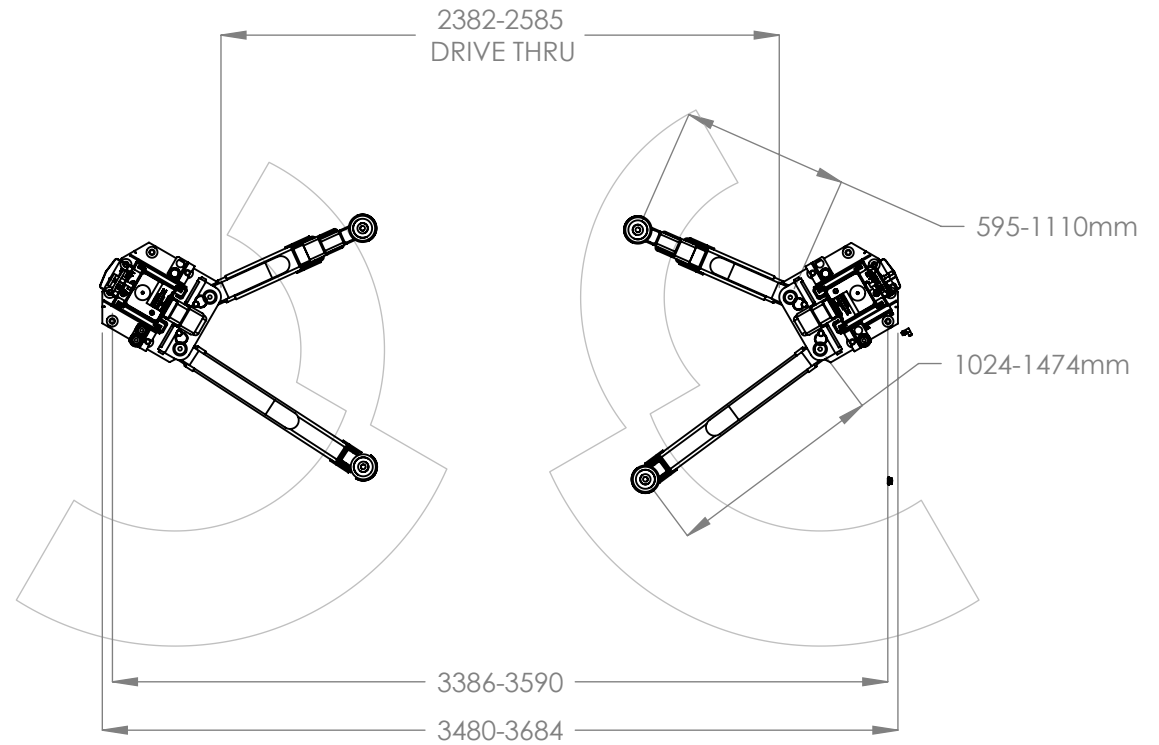
DETAIL A
SCALE 1 : 12

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5245044	XPR-7A/10A LIFT SUPERSTRUCTURE	1	C
2	5250003	XPR-10A PARTS BOX	1	B
3	5210369	XPR-7A/10A LOW PROFILE LONG ARM ASSEMBLY, R.H.	1	C
4	5210171	XPR-7A/10A LOW PROFILE LONG ARM ASSEMBLY, L.H.	1	J
5	5210170	XPR-7A/10A LOW PROFILE TRIPLE TELESCOPING ARM ASSEMBLY	2	K
6	5905109	WARNING ATT/WL 101	1	-
7	5905131	2 POST DECAL KIT, LESS ATT	1	B
8	5905403	MAX CAP DANGER 10K	1	-
9	5905465	MANUFACTURER LABEL	1	-
10	5905940	PRODUCT DATA LABEL	1	-
11	5930630	XPR-10A SERIAL TAG	1	-


NOTE: UNLESS OTHERWISE SPECIFIED.

- SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
- ALL LABELS TO BE APPLIED TO POSTS AFTER PAINTING. SEE ATTACHED LABEL PLACEMENT SHEET.
- 5930630 TO BE ADDED BY REQUEST ONLY

DO NOT SCALE DRAWING		NAME	DATE	 BendPak. 1645 LEMONWOOD DR. SANTA PAULA, CA 93060
DIMENSIONS ARE IN MM		DRAWN	TM 10/08/2014	
		CHECKED	CA 08/04/2015	
THIRD ANGLE PROJECTION		TITLE: XPR-10A PRODUCTION LIFT VER E SIZE DWG. NO. A 5260088 REV C		
		SCALE: 1:35 SHEET 1 OF 2		



SECTION B-B
SCALE 1 : 35

 BendPak. POWERING AUTOMOTIVE SERVICE SOLUTIONS		1645 LEMONWOOD DR. SANTA PAULA, CA 93060	
TITLE: XPR-10A PRODUCTION LIFT VER E			
SIZE	DWG. NO.		REV
A	5260088		C
SCALE: 1:45			SHEET 2 OF 2

2-Post Lifts Product Decal Positioning



BPK Post Lift Decal.pdf

Material: Clear Adhesive PET

Size: 4.25"W x 38"H

Thickness: 4 Mil

Finish: Polished

Ink: U.V. protected, Opaque White

Print Process: Silk Screen, 85 line-screen (**Yellow color in file represents what should be clear PET material and SHOULD NOT print as Yellow ink. White area in file represents Opaque White ink.**)

Lamination: Clear-gloss over-laminate for abrasion, chemical, and ultra violet protection

2-Post Safety Decal.pdf:

Size: 4"W x 28.75"H

Material: White Vinyl Pressure Sensitive Adhesive

Thickness: 4 Mil

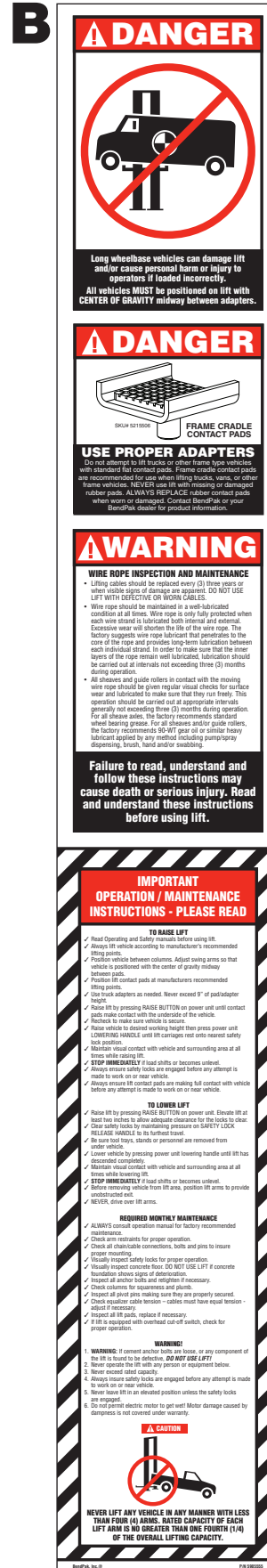
Ink: U.V. protected CMYK 2/C Process

Finish: Polished

Print Process: Offset Lithography - 200 line-screen or 300 p.p.i. for digital

Lamination: Clear-gloss over-laminate for abrasion, chemical, and ultra violet protection

Place on BACK of Powerside Post

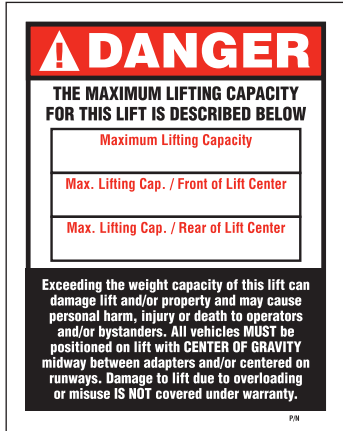


P/N 5905311

P/N 590555

2-Post Lifts Product Decal Positioning

*C



P/N 5905401 - Max Cap. Danger 7k
P/N 5905402 - Max Cap. Danger 9k
P/N 5905403 - Max Cap. Danger 10k
P/N 5905404 - Max Cap. Danger 12k
P/N 5905405 - Max Cap. Danger 15k
P/N 5905406 - Max Cap. Danger 18k

*Max. Cap. Danger.pdf:

Size: 4"W x 5"H
Material: White Vinyl Pressure Sensitive Adhesive
Thickness: 4 Mil
Ink: U.V. protected CMYK 2/C Process
Finish: Polished
Print Process: Offset Lithography - 200 line-screen or 300 p.p.i. for digital
Lamination: Clear-gloss over-laminate for abrasion, chemical, and ultra violet protection



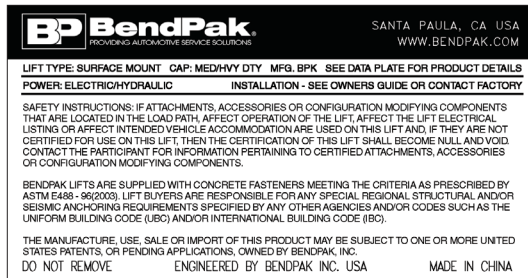
P/N 5905645 - Max Cap. Attention 7k
P/N 5905650 - Max Cap. Attention 9k
P/N 5905655 - Max Cap. Attention 10k
P/N 5905660 - Max Cap. Attention 12k
P/N 5905670 - Max Cap. Attention 15k
P/N 5905675 - Max Cap. Attention 18k

*Max. Cap. Attention.pdf:

Size: 4.5"W x 3.25"H
Material: White Vinyl Pressure Sensitive Adhesive
Thickness: 4 Mil
Ink: U.V. protected CMYK 2/C Process
Finish: Polished
Print Process: Offset Lithography - 200 line-screen or 300 p.p.i. for digital
Lamination: Clear-gloss over-laminate for abrasion, chemical, and ultra violet protection

***DEPENDS ON LIFT MODEL AND CAPACITY**

D



P/N 5905940

Product Data Label.pdf:

Size: 4.5"W x 2.3"H
Material: White Vinyl Pressure Sensitive Adhesive
Thickness: 4 Mil
Ink: U.V. protected CMYK 2/C Process
Finish: Polished
Print Process: Offset Lithography - 200 line-screen or 300 p.p.i. for digital
Lamination: Clear-gloss over-laminate for abrasion, chemical, and ultra violet protection

E



ALI Blue
P/N 5905177
(As a set E, F & G)

F



ALI Yellow

G



ALI Orange

2-Post Lifts Product Decal Positioning

H

PLEASE READ

Internal packing oil may cause the cylinders to bleed oil during start up. This is normal. To extend cylinder and seal life, raise the lift to full height at least once every day.

P/N 5905177

Place on BOTH Posts

LR-60_Warning_Instructions_Label.pdf:

Size: 3"W x 1.75"H

Material: White Vinyl Pressure Sensitive Adhesive

Thickness: 4 Mil

Ink: U.V. protected CMYK 2/C Process

Finish: Polished

Print Process: Offset Lithography - 200 line-screen or 300 p.p.i. for digital

Lamination: Clear-gloss over-laminate for abrasion, chemical, and ultra violet protection

I



ALI_Gold_Label.pdf

J

BendPak PROVIDING AUTOMOTIVE SERVICE SOLUTIONS		Santa Paula, CA USA www.bendpak.com
Model Number	Lifting Capacity	Serial Number
Date of Manufacture	Power Unit Number	Volt. / Ph. / Freq. / Amp.
Cable Dia.	Conn. Dia.	Cable Lengths
		A B
Description	DANGER! Disconnect Power Before Servicing.	
WARRANTY VOID IF DATA PLATE IS REMOVED.		

2-Post_Serial_Tag.pdf

****I & J TO BE ADDED
BY REQUEST ONLY**

2-Post Lifts Product Decal Positioning

Powerside Post

A

B

Place on backside of powerside post and at 62" from ground to top of decal.

H

****J**

****I**

***C**

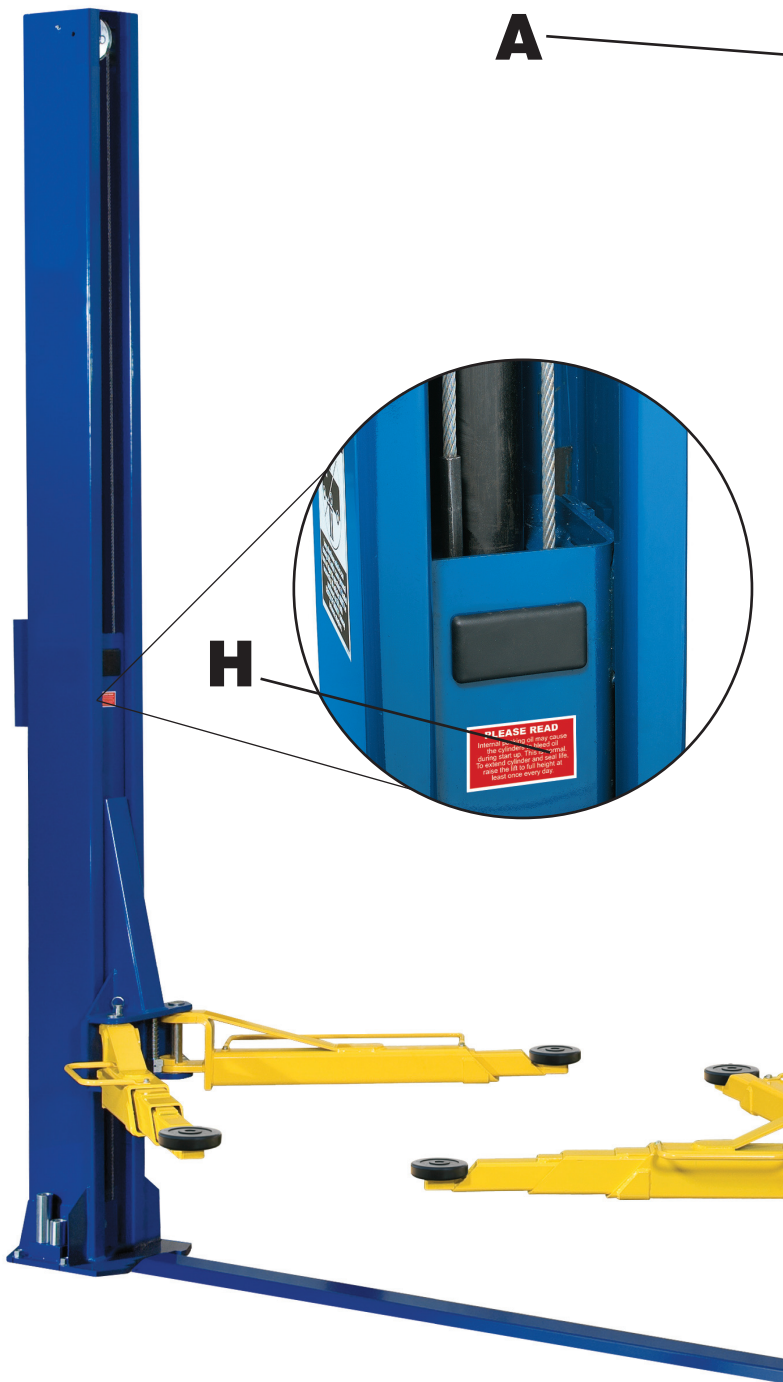
D

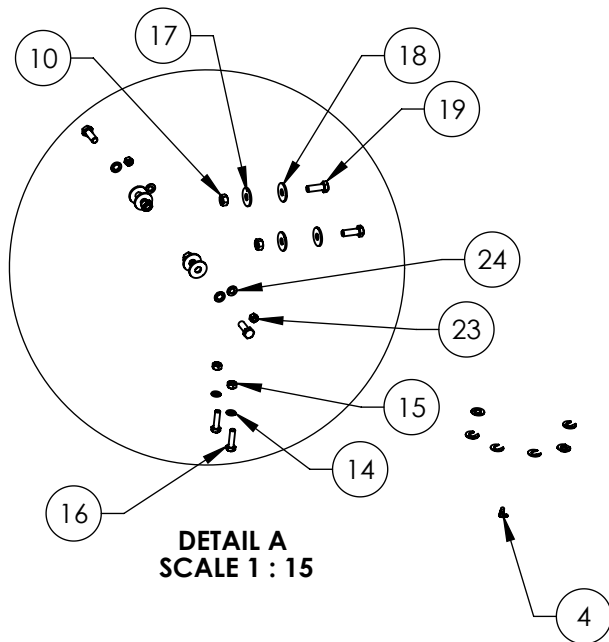
E

F

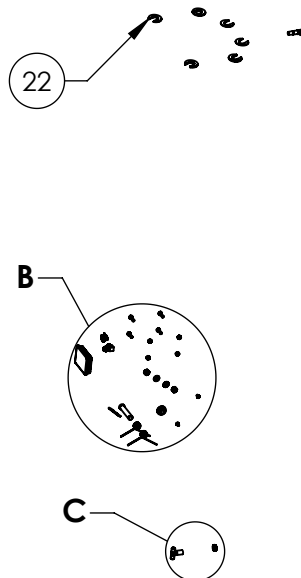
G

****I & J TO BE ADDED
BY REQUEST ONLY**

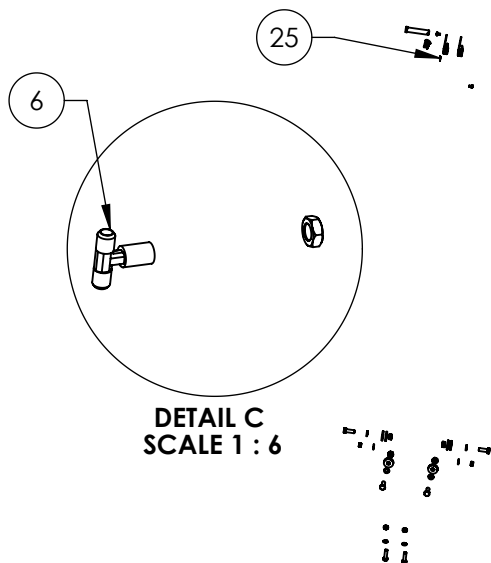




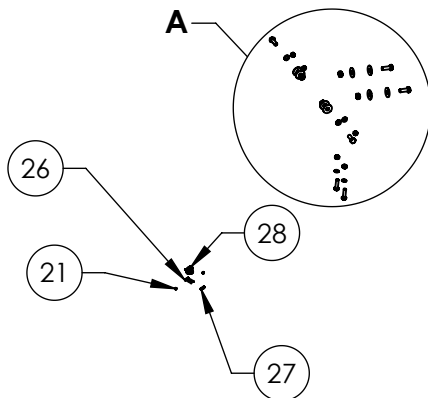
DETAIL A
SCALE 1 : 15



DETAIL B
SCALE 1 : 12



DETAIL C
SCALE 1 : 6

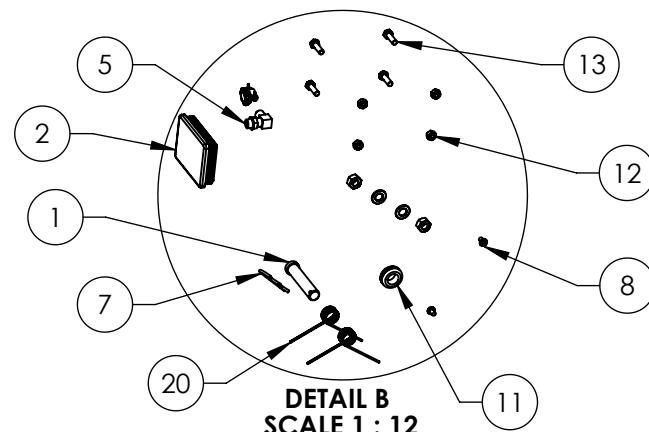


NEXT ASSEMBLY
5250214
5250222
5250223
5250057
5250242
5250243

NOTE: UNLESS OTHERWISE SPECIFIED.

1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING

REV	DESCRIPTION	REVISION	DATE	EDITED BY	ECO#
G	ADDED (2) 5540075, REPLACED 5530314 WITH 5530261, REPLACED 5540001 WITH 5540075, UPDATED TITLE TO REFLECT WHERE USED, UPDATED BOM REVISION AND NEXT ASSEMBLIES		06/27/2013	TM	00605
H	REPLACED 5545251 WITH 5545500, REPLACED (8) 5545347 WITH 5545027, ADDED (8) 5545027, UPDATED BOM REVISION		04/23/2014	TS	00649
J	REPLACED 5505113 WITH 5505001, UPDATED NEXT ASSEMBLY		10/06/2014	TM	00663



ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5505001	GP-7/PL-6000/XPR SERIES SAFETY CLEVIS PIN	2	A
2	5715196	XPR PLASTIC COVER BLOCK 105 x 80	2	C
3	5535022	NUT 9/16" - 18 JN	1	-
4	5550113	FIG FLB -04 NPT L x -04 JIC	2	-
5	5550183	FIG FLB -06 JIC -06L ORB	1	-
6	5550003	FIG TEE -04 JIC -04 JIC -06 JIC	1	-
7	5505350	MODEL #211 HAIR PIN/ LARGE	2	-
8	5530261	PHPS M6 x 1 x 10	4	-
9	5545347	WASHER M12 FLAT WASHER	2	-
10	5535354	NUT M12 x 1.75	10	-
11	5520001	RUBBER GROMMET 3/4 I.D.	1	-
12	5535001	NUT M8 x 1.25 NL	4	-
13	5530010	HHB M8 x 1.25 x 25	4	-
14	5545200	WASHER M10 x Ø18 SL	4	-
15	5535998	NUT M10 x 1.5	4	-
16	5530760	HEX HEAD BOLT M10 x 1.25 x 35	4	-
17	5545201	WASHER M12 SPRING LOCK	8	-
18	5545027	WASHER M12 x Ø37 x 3mm	16	-
19	5530076	HHB M12 x 1.75 x 35mm	8	-
20	5540075	2.5 WIRE DIA. Ø20.5 x 75 LG	4	A
21	5530750	STS M4 2 x 1.7 x 6	2	-
22	5545535	C WASHER SHIM FOR LIFTS	20	-
23	5535013	NUT M10 x 1.5 NL	4	-
24	5545341	WASHER M10 x Ø20 FLAT	4	-
25	5505031	ROTOR CLIP 12mm SS	1	-
26	5530115	BHS 6-32 x 1.25	2	-
27	5535190	HN 6-32	2	-
28	5520140	ROMEX CONNECTOR 3/8 #6623	2	-

DO NOT SCALE DRAWING

NAME DATE

DRAWN TM 01/26/2010

CHECKED MR 10/22/2014

DIMENSIONS ARE IN MM

THIRD ANGLE PROJECTION



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BendPak 1645 LEMONWOOD DR.
SANTA PAULA, CA 93060

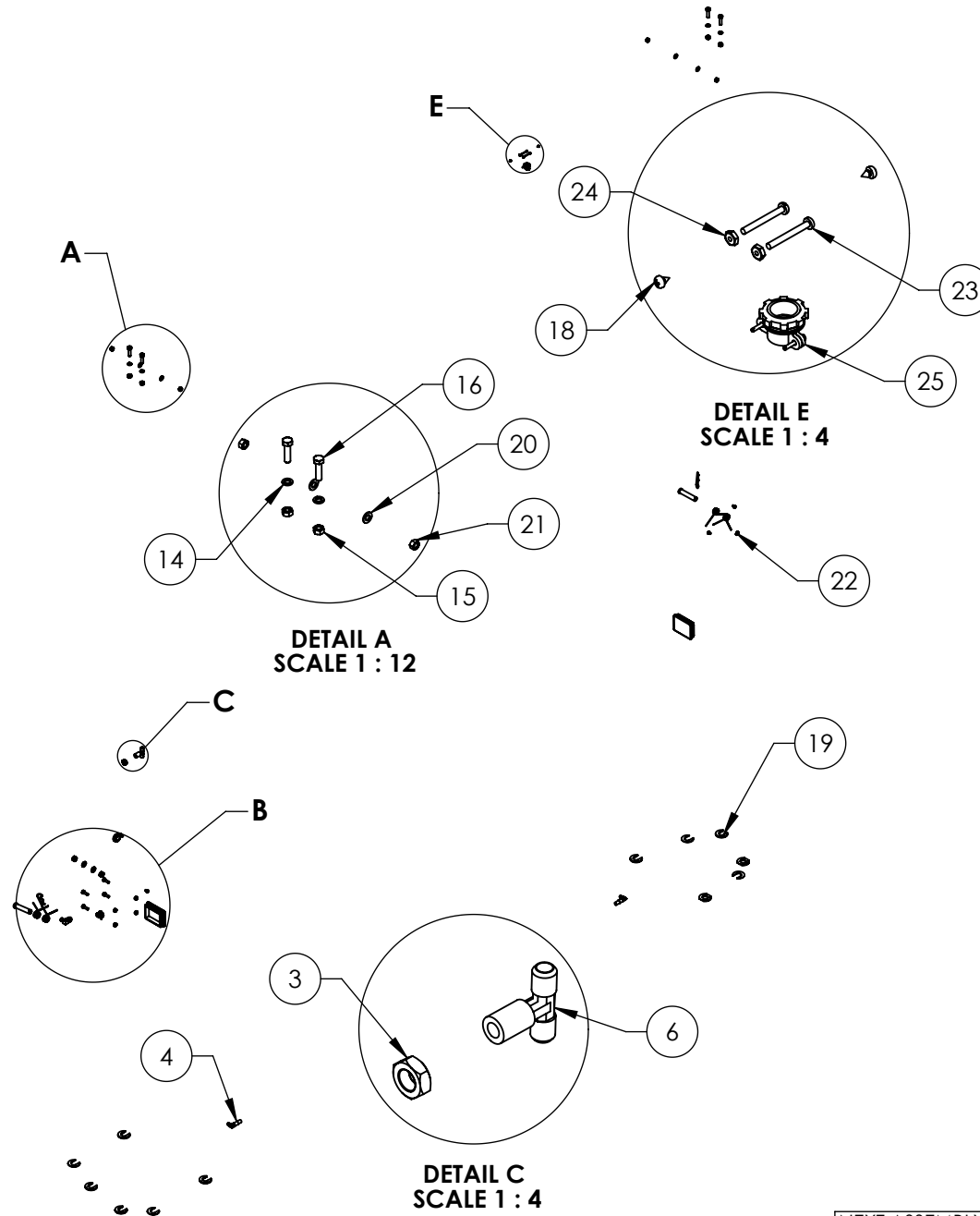
TITLE: XPR CLEARFLOOR
EXTENDED PARTS BAG

SIZE DWG. NO. REV

A 5174218 J

SCALE: 1:30

SHEET 1 OF 1

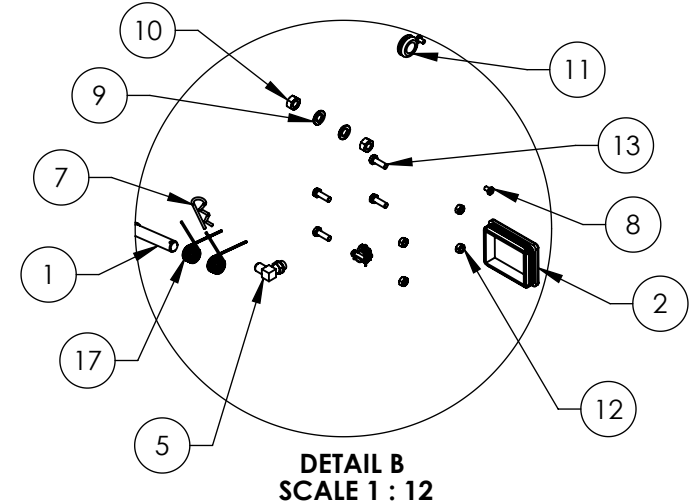


NOTE: UNLESS OTHERWISE SPECIFIED.

1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING

NEXT ASSEMBLY
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5250186
5250199
5250213
5250227
5250228

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
G	ADDED (2) 5540075, REPLACED 5530314 WITH 5530261, REPLACED 5540001 WITH 5540075, UPDATED TITLE TO REFLECT WHERE USED, UPDATED BOM REVISION AND NEXT ASSEMBLIES	06/17/2013	TM	00605
H	UPDATED BOM REVISION	06/02/2014	TM	00649
J	REPLACED 5505113 WITH 5505001, UPDATED NEXT ASSEMBLY	10/06/2014	TM	00663



ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5505001	GP-7/PI-6000/XPR SERIES SAFETY CLEVIS PIN	2	A
2	5715196	XPR PLASTIC COVER BLOCK 105 x 80	2	C
3	5535022	NUT 9/16"-18 JN	1	-
4	5550113	FTG ELB -04 NPT L x -04 JIC	2	-
5	5550183	FTG ELB -06 JIC -06L ORB	1	-
6	5550003	FTG TEE -04 JIC -04 JIC -06 JIC	1	-
7	5505350	MODEL #211 HAIR PIN/LARGE	2	-
8	5530261	PHPS M6 x 1 x 10	4	-
9	5545347	WASHER, M12 FLAT WASHER	2	-
10	5535354	NUT M12 x L75	2	-
11	5520001	RUBBER GROMMET, 3/4 I.D.	1	-
12	5535001	NUT M8 x 1.25 NL	4	A
13	5530010	HHB M8 x 1.25 x 25	4	-
14	5545200	WASHER M10 x Ø18 SL	4	-
15	5535298	NUT M10 x 1.5	4	-
16	5530760	HEX HEAD BOLT M10 x L25 x 35	4	-
17	5540075	2.5 WIRE DIA. Ø20.5 x 75 LG	4	A
18	5530750	SIS M4.2 x 1.7 x 6	2	-
19	5545535	C WASHER SHIM FOR LIFTS	20	-
20	5545341	WASHER M10 x Ø20 FLAT	4	-
21	5535013	NUT M10 x 1.5 NL	4	-
22	5505031	ROTOR CLIP 12mm SS	1	-
23	5530115	BHS 6-32 x 1.25	2	-
24	5535190	HN 6-32	2	-
25	5520140	ROMEX CONNECTOR 3/8 #6623	2	-

DO NOT SCALE DRAWING

NAME DATE

DRAWN TM 02/11/2010

CHECKED MR 10/22/2014

DIMENSIONS ARE IN MM

THIRD ANGLE PROJECTION



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SANTA PAULA, CA 93060

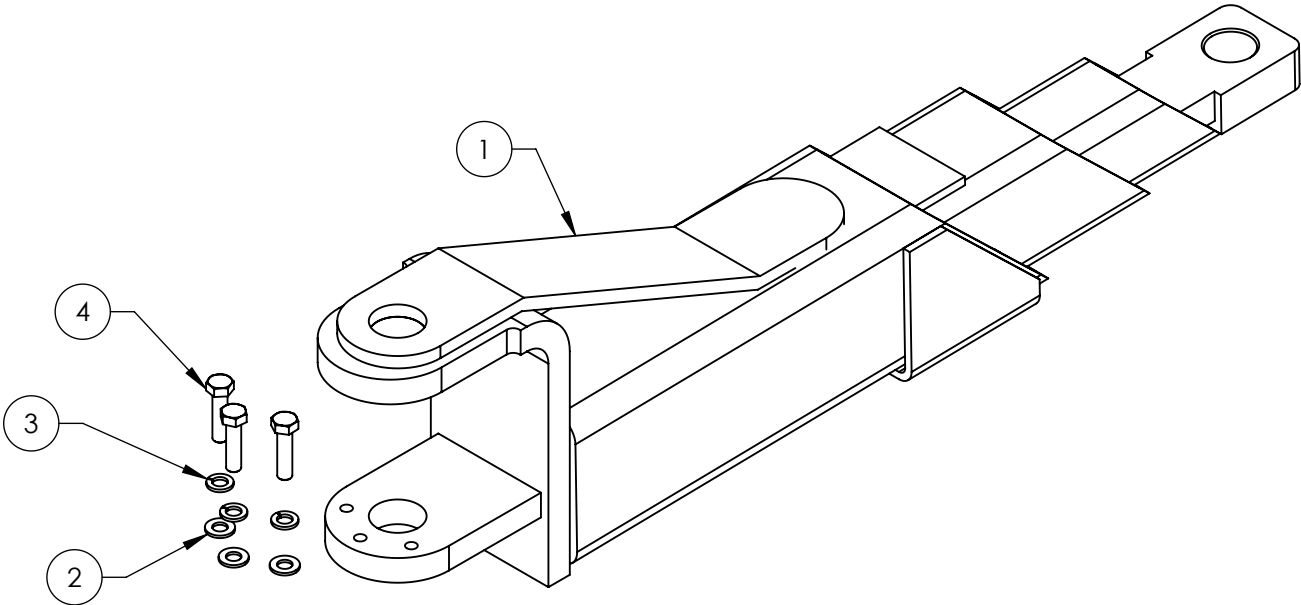
TITLE: XPR CLEARFLOOR
PARTS BAG

SIZE DWG. NO. REV
A 5174518 J

SCALE: 1:30

SHEET 1 OF 1

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
H	UPDATED BOM REVISION	02/13/2014	TM	00640
J	UPDATED BOM REVISION	04/25/2014	TS	00649
K	UPDATED TITLE TO REFLECT WHERE USED	11/25/2014	TM	00673



ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5600425	XPR-10A LOW PROFILE TRIPLE TELESCOPING ARM WELDMENT	1	J
2	5545341	WASHER M10 x Ø20 FLAT	3	-
3	5545200	WASHER M10 x Ø18 SL	3	-
4	5530302	HHB M10 x 1.5 x 40	3	-

DO NOT SCALE DRAWING

NAME DATE

DRAWN TM 01/13/2010

CHECKED VB 12/23/2014

THIRD ANGLE PROJECTION



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SANTA PAULA, CA 93060

TITLE: XPR-7A/10A LOW PROFILE
TRIPLE TELESCOPING ARM
ASSEMBLY

SIZE DWG. NO. REV
A 5210170 K

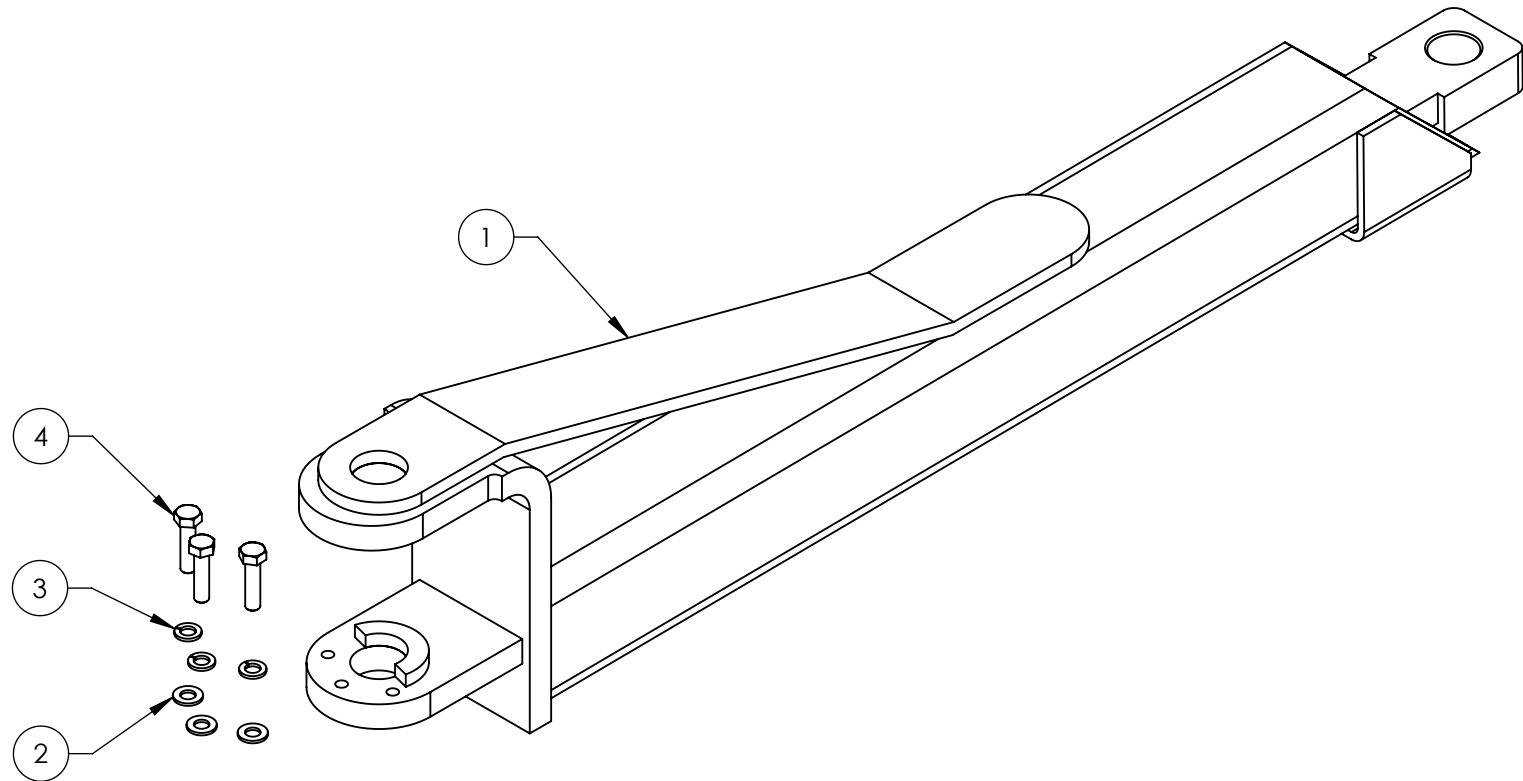
SCALE: 1:5 SHEET 1 OF 1

NOTE: UNLESS OTHERWISE SPECIFIED.

- SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
- ASSEMBLE ITEMS AS SHOWN




NEXT ASSEMBLY
5260086
5260087
5260088
5260089

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
G	UPDATED BOM REVISION AND TITLE TO REFLECT WHERE USED	02/12/2014	TM	00640
H	UPDATED BOM REVISION	06/02/2014	TM	00649
J	UPDATED TITLE TO REFLECT WHERE USED AND NEXT ASSEMBLIES	11/25/2014	TM	00673



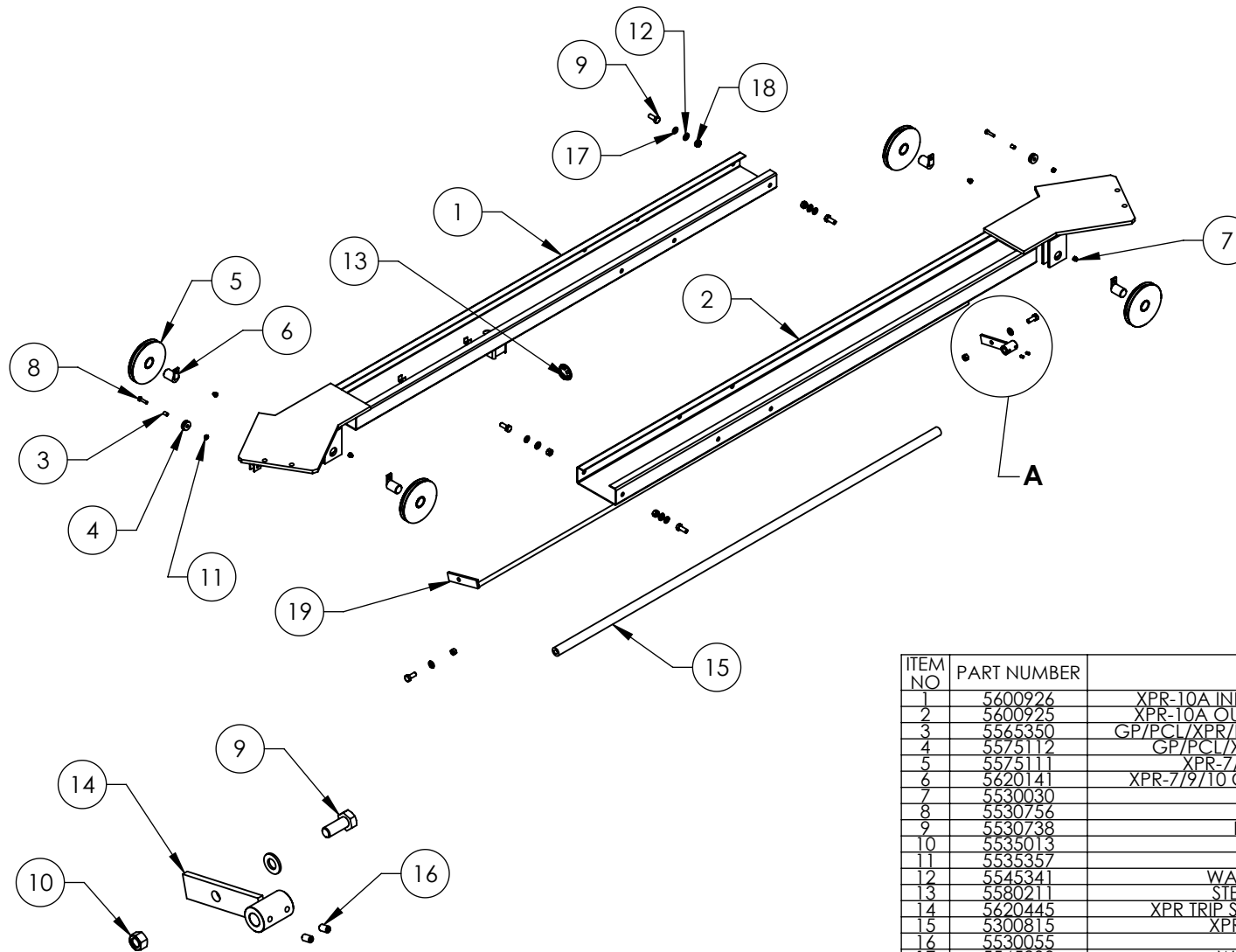
NOTE: UNLESS OTHERWISE SPECIFIED.
1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
2. ASSEMBLE ITEMS AS SHOWN

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5600068	XPR-10A LOW PROFILE LONG ARM WELDMENT, L.H.	1	H
2	5545341	WASHER M10 x Ø20 FLAT	3	-
3	5545200	WASHER M10 x Ø18 SL	3	-
4	5530302	HHB M10 x 1.5 x 40	3	-

DO NOT SCALE DRAWING		NAME	DATE	<div> 1645 LEMONWOOD DR. SANTA PAULA, CA 93060</div>	
DRAWN		TM	01/12/2010		
CHECKED		VB	12/23/2014		
DIMENSIONS ARE IN MM		THIRD ANGLE PROJECTION		TITLE:	
				XPR-7A/10A LOW PROFILE LONG ARM ASSEMBLY, L.H.	
				SIZE DWG. NO.	
				A 5210171	
		<div>PROPRIETARY AND CONFIDENTIAL</div> <div>THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.</div>		REV J	
				SCALE: 1:5	
				SHEET 1 OF 1	

NEXT ASSEMBLY
5260086
5260087
5260088
5260089

REVISION		DATE	EDITED BY	ECO#
REV	DESCRIPTION			
A	PRODUCTION RELEASE, DERIVED FROM 5210203	10/07/2014	TM	00663



DETAIL A
SCALE 1 : 6

NOTE: UNLESS OTHERWISE SPECIFIED.

1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
2. ASSEMBLE ITEMS AS SHOWN

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5600926	XPR-10A INNER TOP TROUGH WELDMENT	1	A
2	5600925	XPR-10A OUTER TOP TROUGH WELDMENT	1	A
3	5565350	GP/PCL/XPR/PL-7000 SAFETY SHEAVE SPACER	2	C
4	5575112	GP/PCL/XPR/PL-7000 SAFETY SHEAVE	2	C
5	5575111	XPR-7/9/10 SHEAVE ASSEMBLY	4	E
6	5620141	XPR-7/9/10 CABLE SHEAVE PIN WELDMENT	4	E
7	5530030	HHB M6 x 1 x 8	4	-
8	5530756	HHB M6 x 1 x 25	2	-
9	5530738	HHB M10 x 1.5 x 25	6	-
10	5535013	NUT M10 x 1.5 NL	2	-
11	5535357	NUT M6 x 1.0 NL	2	-
12	5545341	WASHER M10 x Ø20 FLAT	6	-
13	5580211	STEEL HOLE PLUG 1 1/4"	1	-
14	5620445	XPR TRIP STOP BAR SLIDER WELDMENT	1	C
15	5300815	XPR STOP BAR CUSHION	1	C
16	5530055	SSS M6x1x10	2	-
17	5545200	WASHER M10 x Ø18 SL	4	-
18	5535998	NUT M10 x 1.5	4	-
19	5600501	XPR-10/10A MICROSWITCH STOP BAR WELDMENT	1	B

DO NOT SCALE DRAWING

NAME DATE

DRAWN TM 10/07/2014

CHECKED

THIRD ANGLE PROJECTION

DIMENSIONS ARE IN MM



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PROHIBITED.

BendPak 1645 LEMONWOOD DR.
SANTA PAULA, CA 93060

TITLE: XPR-7A/10A TOP
TROUGH ASSEMBLY

SIZE DWG. NO.

A 5210211

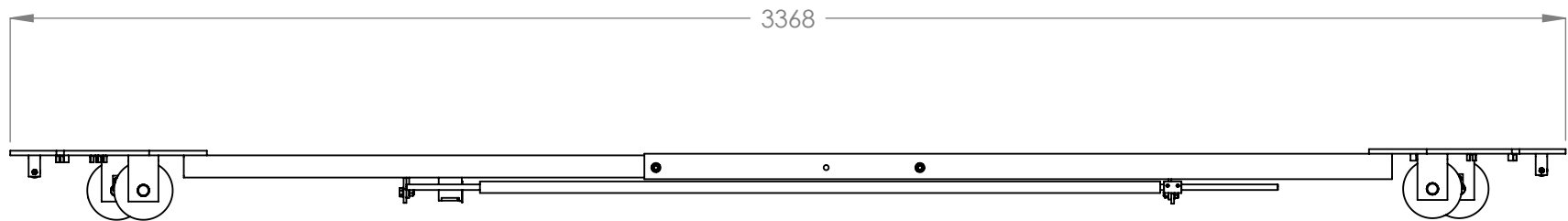
REV

A

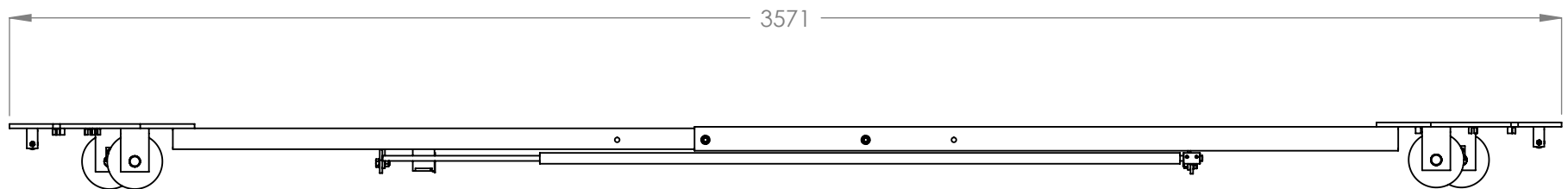
SCALE: 1:18

SHEET 1 OF 2


NEXT ASSEMBLY
5245044



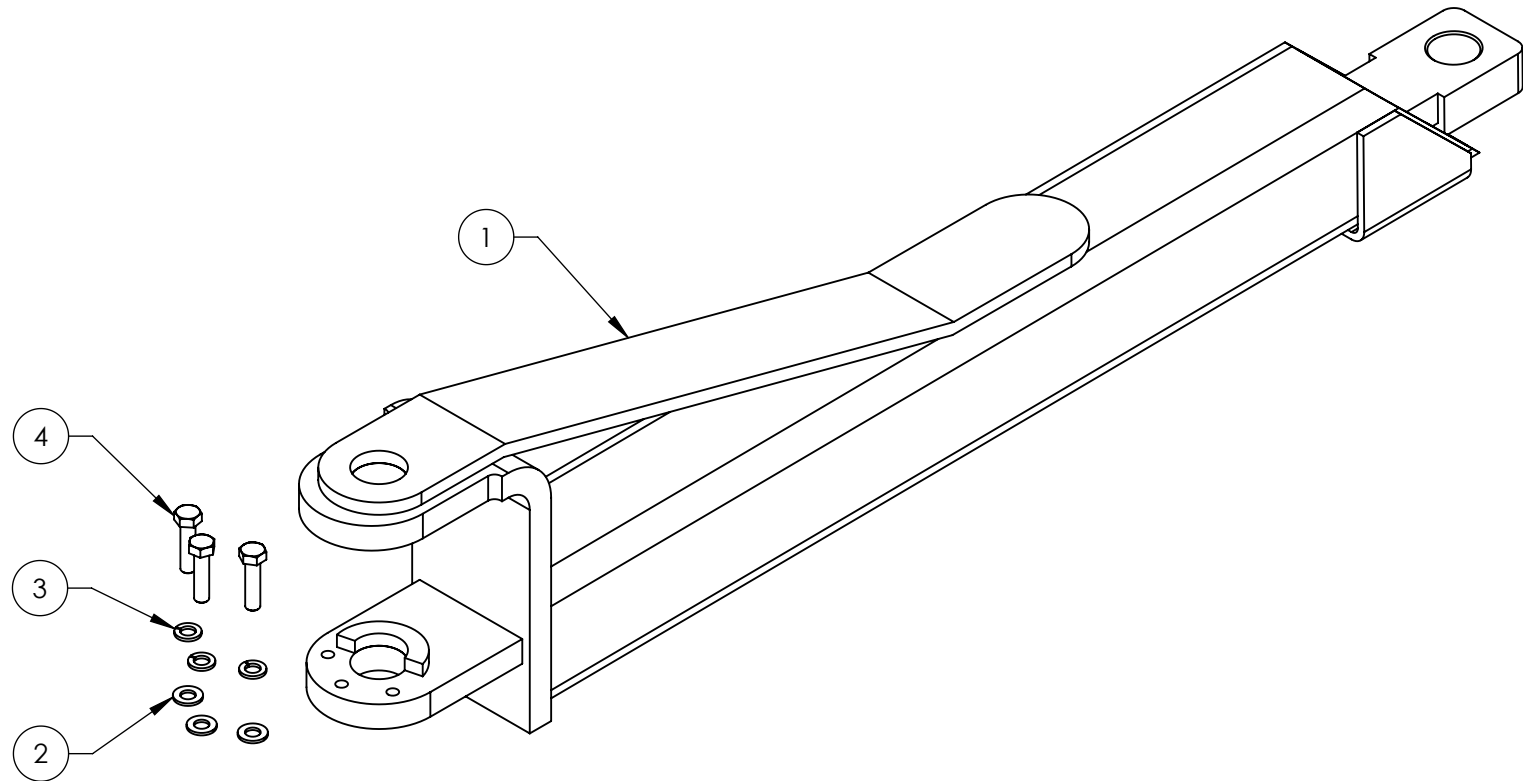
COLLAPSED






EXTENDED

 BendPak. PROVIDING AUTOMOTIVE SERVICE SOLUTIONS		1645 LEMONWOOD DR. SANTA PAULA, CA 93060	
TITLE: XPR-7A/10A TOP TROUGH ASSEMBLY			
SIZE	DWG. NO.		REV
A	5210211		A
SCALE: 1:15			SHEET 2 OF 2

REVISION		DATE	EDITED BY	ECO#
REV	DESCRIPTION			
A	PRODUCTION RELEASE, DERIVED FROM 5215171	02/12/2014	TM	00640
B	UPDATED BOM REVISION	06/02/2014	TM	00649
C	UPDATED TITLE TO REFLECT WHERE USED AND NEXT ASSEMBLIES	11/25/2014	TM	00673



ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5600842	XPR-10A LOW PROFILE LONG ARM WELDMENT, R.H.	1	B
2	5545341	WASHER M10 x Ø20 FLAT	3	-
3	5545200	WASHER M10 x Ø18 SL	3	-
4	5530302	HHB M10 x 1.5 x 40	3	-

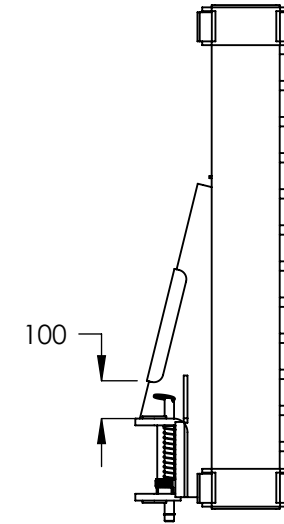
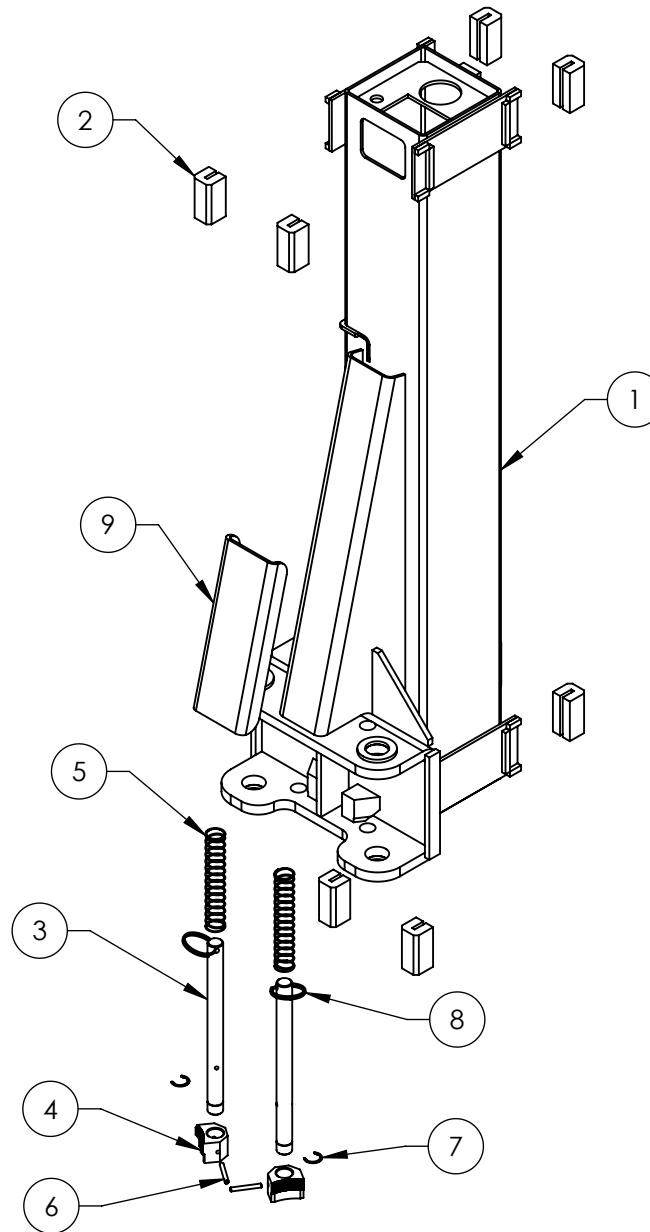
DO NOT SCALE DRAWING		NAME	DATE	<div>1645 LEMONWOOD DR. SANTA PAULA, CA 93060</div>		
DRAWN		TM	01/12/2010			
CHECKED		VB	12/23/2014			
DIMENSIONS ARE IN MM		THIRD ANGLE PROJECTION			<div>TITLE: XPR-7A/10A LOW PROFILE LONG ARM ASSEMBLY, R.H.</div> <div>SIZE DWG. NO. 5210369 REV C</div> <div>SCALE: 1:5 SHEET 1 OF 1</div>	
						
<div>PROPRIETARY AND CONFIDENTIAL</div> <div>THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.</div>						

NOTE: UNLESS OTHERWISE SPECIFIED.

- SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
- ASSEMBLE ITEMS AS SHOWN

NEXT ASSEMBLY
5260086
5260087
5260088
5260089

		REVISION			
REV	DESCRIPTION	DATE	EDITED BY	ECO#	
H	UPDATED BOM REVISION	06/04/2014	TM	00649	
J	UPDATED BOM REVISION	11/19/2014	TM	00673	
K	UPDATED BOM REVISION	05/14/2015	TM	00689	



ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5600503	XPR-10/10A LIFT HEAD WELDMENT	1	J
2	5716001	PL-6000/7000, GP/XPR SERIES GUIDE BLOCK	8	E
3	5746098	GP/RTL, XPR-9/10 Ø25mm GEAR SHAFT	2	D
4	5701052	GP/RTL/XPR ARM INTERNAL GEAR STOP	2	E
5	5540133	GP-7, RTL-8000, XPR-9/10 LIFT HEAD SPRING	2	C
6	5505106	SPRING PIN M6 x 50	2	-
7	5540006	SNAP RING TRUARC 5103-100	2	-
8	5580219	KEYRING 56mm x 3mm	2	-
9	5930183	XPR-7/9/10 LIFT HEAD GUSSET COVER	1	D

DO NOT SCALE DRAWING

DIMENSIONS ARE IN MM



NAME	DATE
DRAWN TM	08/30/2010
CHECKED CA	08/04/2015

THIRD ANGLE PROJECTION



PROPRIETARY AND CONFIDENTIAL
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BendPak 1645 LEMONWOOD DR.
SANTA PAULA, CA 93060

TITLE: XPR-10/10A LIFT
HEAD ASSEMBLY

SIZE DWG. NO. REV
A 5215387 K

SCALE: 1:12

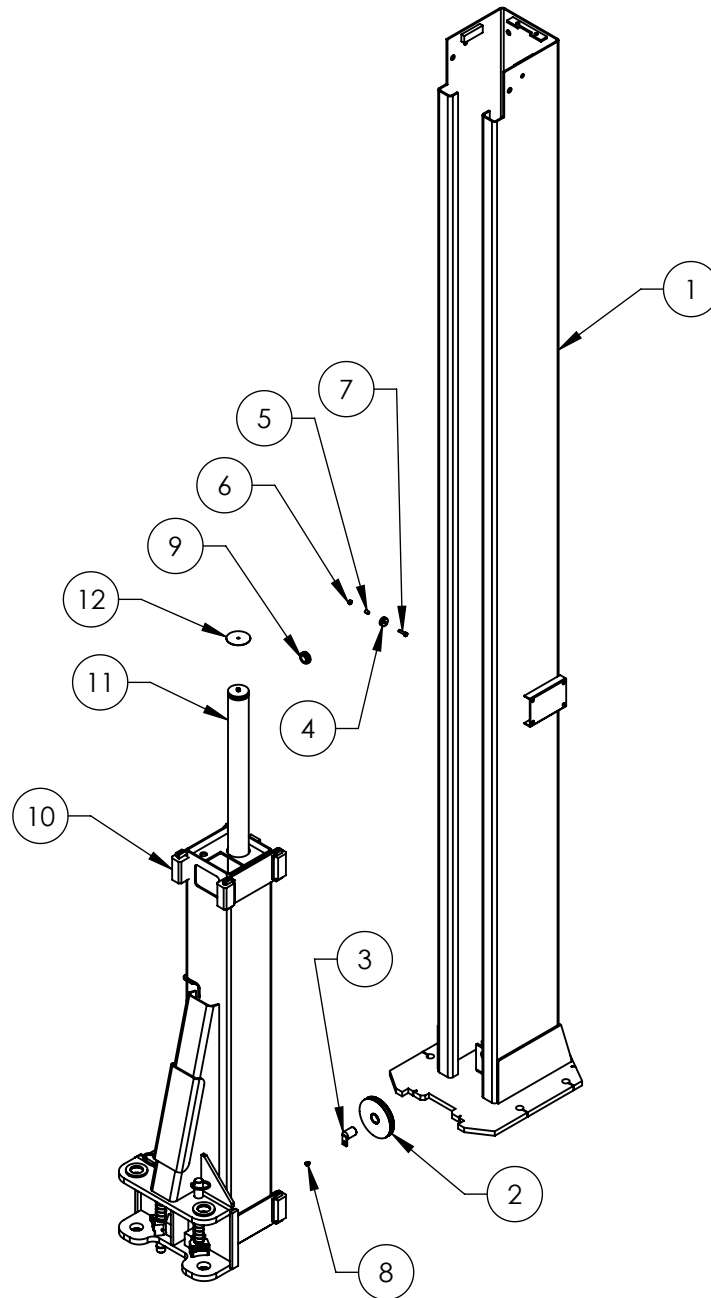
SHEET 1 OF 1

NOTE: UNLESS OTHERWISE SPECIFIED.

- SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
- ASSEMBLE ITEMS AS SHOWN

NEXT ASSEMBLY
5215388
5215389

REV	DESCRIPTION	REVISION	DATE	EDITED BY	ECO#
L	UPDATED BOM REVISION		06/04/2014	TM	00649
L-001	UPDATED NEXT ASSEMBLY		10/16/2014	TM	00663
M	UPDATED BOM REVISIONS		11/19/2014	TM	00673
N	UPDATED BOM REVISION		05/14/2015	TM	00689



ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5600386	XPR-7TR/10 POWER SIDE POST WELDMENT	1	G
2	5575111	XPR-7/9/10 SHEAVE ASSEMBLY	1	E
3	5620141	XPR-7/9/10 CABLE SHEAVE PIN WELDMENT	1	E
4	5575112	GP/PCL/XPR/PL-7000 SAFETY SHEAVE	1	C
5	5565350	GP/PCL/XPR/PL-7000 SAFETY SHEAVE SPACER	1	C
6	5535357	NUT M6 x 1.0 NL	1	-
7	5530756	HHB M6 x 1 x 25	1	-
8	5530030	HHB M6 x 1 x 8	1	-
9	5520001	RUBBER GROMMET, 3/4 I.D.	1	A
10	5215387	XPR-10/10A LIFT HEAD ASSEMBLY	1	K
11	5502300	CYLINDER ASSEMBLY Ø2.0 x 69	1	E
12	5701716	XPR LIGHT DUTY CYLINDER STOPPER	1	A

DO NOT SCALE DRAWING

DIMENSIONS ARE IN MM



NAME DATE

DRAWN TM 08/30/2010

CHECKED CA 08/04/2015

THIRD ANGLE PROJECTION



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THE WRITTEN PERMISSION OF BENDPAK INC. IS
PROHIBITED.

BendPak 1645 LEMONWOOD DR.
SANTA PAULA, CA 93060

TITLE:
XPR-7A/10/10A POWER
SIDE POST ASSEMBLY

SIZE DWG. NO. REV
A 5215388 N

SCALE: 1:22

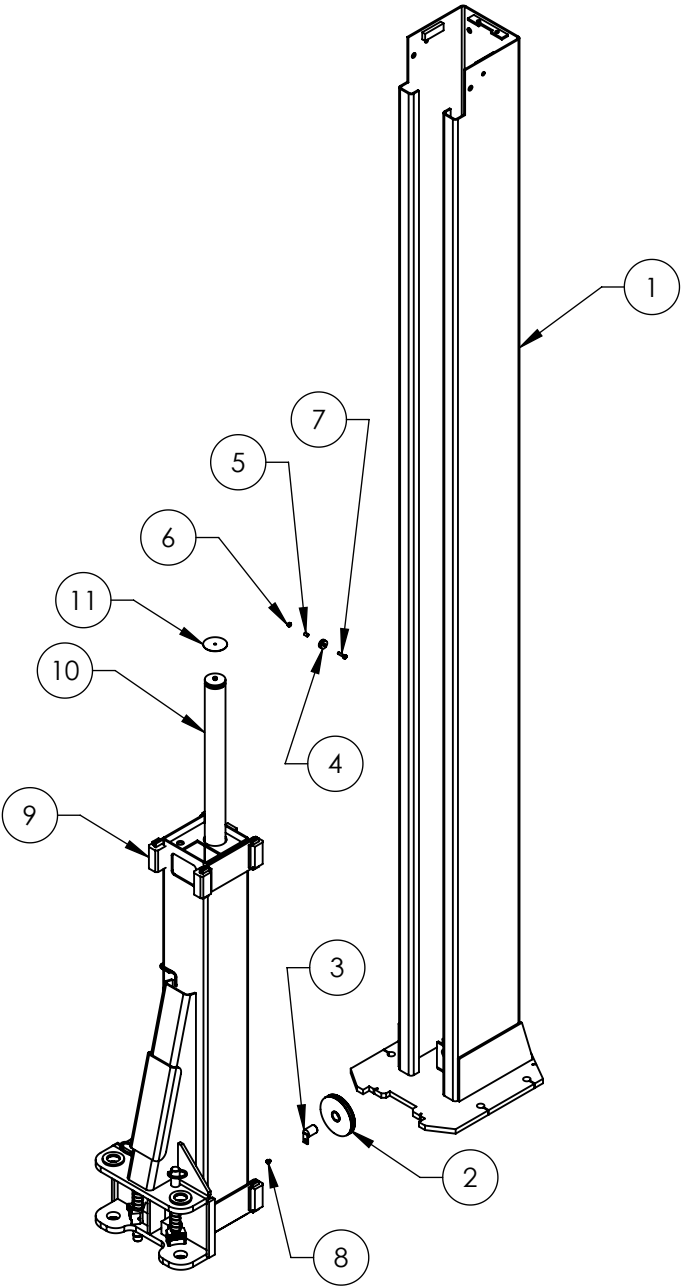
SHEET 1 OF 1

NOTE: UNLESS OTHERWISE SPECIFIED.

- SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
- ASSEMBLE ITEMS AS SHOWN

NEXT ASSEMBLY
5245044
5245227

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
L	UPDATED BOM REVISION	06/04/2014	TM	00649
L-001	UPDATED NEXT ASSEMBLY	10/16/2014	TM	00663
M	UPDATED BOM REVISIONS	11/19/2014	TM	00673
N	UPDATED BOM REVISION	05/14/2015	TM	00689






NOTE: UNLESS OTHERWISE SPECIFIED.

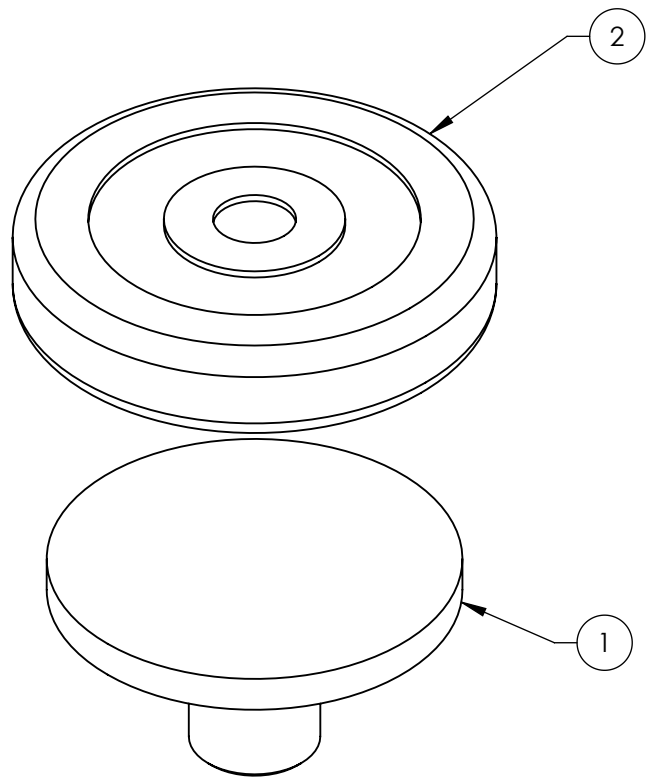
1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
2. ASSEMBLE ITEMS AS SHOWN

NEXT ASSEMBLY
5245044
5245227

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5600387	XPR-7TR/10 OFF SIDE POST WELDMENT	1	E
2	5575111	XPR-7/9/10 SHEAVE ASSEMBLY	1	E
3	5620141	XPR-7/9/10 CABLE SHEAVE PIN WELDMENT	1	E
4	5575112	GP/PCL/XPR/PL-7000 SAFETY SHEAVE	1	C
5	5565350	GP/PCL/XPR/PL-7000 SAFETY SHEAVE SPACER	1	C
6	5535357	NUT M6 x 1.0 NL	1	-
7	5530756	HHB M6 x 1 x 25	1	-
8	5530030	HHB M6 x 1 x 8	1	-
9	5215387	XPR-10/10A LIFT HEAD ASSEMBLY	1	K
10	5502300	CYLINDER ASSEMBLY Ø2.0 x 69	1	E
11	5701716	XPR LIGHT DUTY CYLINDER STOPPER	1	A

DO NOT SCALE DRAWING		NAME	DATE	<div> BendPak. <small>PROVING AUTOMATIC SERVICE SOLUTIONS</small></div> <div>1645 LEMONWOOD DR. SANTA PAULA, CA 93060</div>		
DIMENSIONS ARE IN MM		DRAWN	TM			08/30/2010
		CHECKED	CA			08/04/2015
<div></div>		THIRD ANGLE PROJECTION			TITLE: XPR-7A/10/10A OFF SIDE POST ASSEMBLY	
		<div></div>				
		<div>PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.</div>				
		SIZE	DWG. NO.		REV	
		A	5215389		N	
		SCALE: 1:22				SHEET 1 OF 1

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
C	UPDATED BOM REVISION	01/14/2011	TM	00431
D	UPDATED BOM REVISION	06/17/2011	MT	00463
D-001	UPDATED NEXT ASSEMBLY	06/21/2011	MT	00461
D-002	UPDATED NEXT ASSEMBLY	03/08/2012	MT	00490
D-003	UPDATED NEXT ASSEMBLY	06/27/2012	TM	00531
E	UPDATE BOM REVISION AND NEXT ASSEMBLY	12/19/2012	TM	00572
E-001	UPDATED NEXT ASSEMBLY	03/14/2013	TM	00586
E-002	UPDATED NEXT ASSEMBLIES	06/21/2013	TM	00605
E-003	UPDATED NEXT ASSEMBLIES	10/16/2014	TM	00663
E-004	UPDATED NEXT ASSEMBLIES	03/24/2015	MR	00691



NOTE: UNLESS OTHERWISE SPECIFIED.
1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
2. ASSEMBLE ITEMS AS SHOWN

NEXT ASSEMBLY	
5210163	5250214
5250056	5250222
5250057	5250223
5250080	5250224
5250113	5250225
5250128	5250227
5250186	5250228
5250190	5250242
5250199	5250243
5250213	5150561

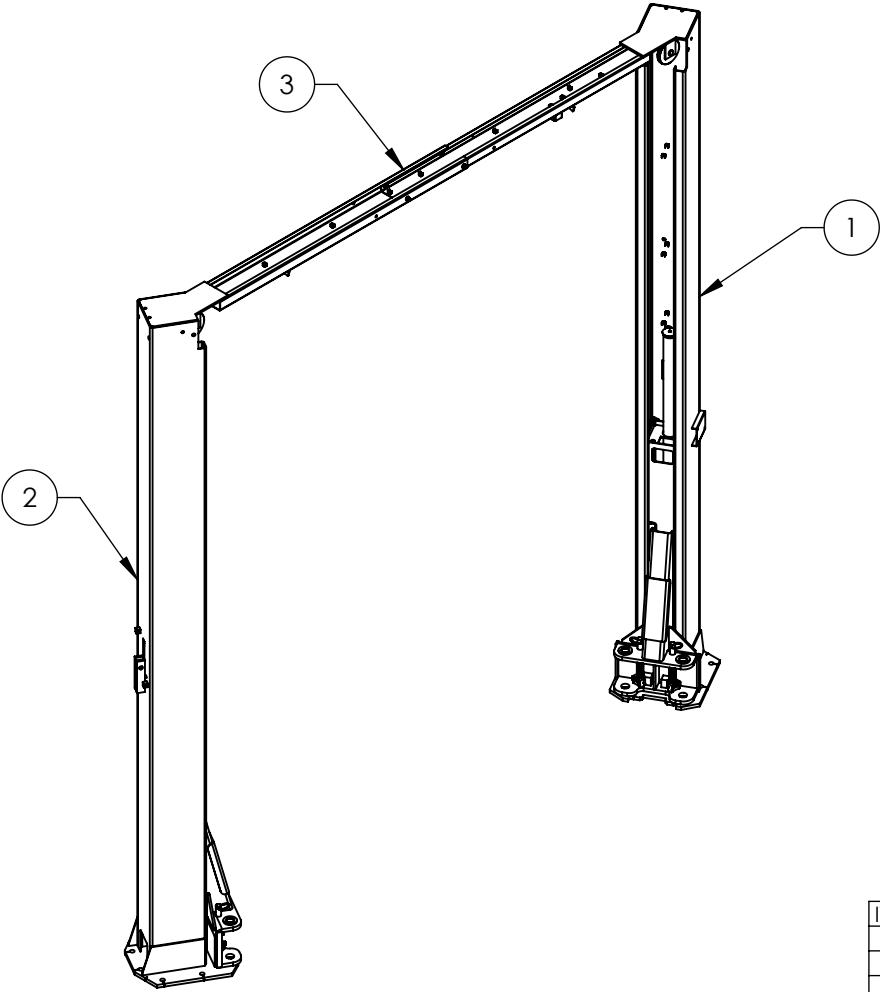
ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5600588	ROUND LIFT PAD WELDMENT	1	B
2	5715017	ROUND LIFT PAD ADAPTER RUBBER PAD	1	D

DO NOT SCALE DRAWING		NAME	DATE
		DRAWN	AC 12/30/2010
		CHECKED	TM 03/25/2015




DIMENSIONS ARE IN MM		THIRD ANGLE PROJECTION	
		<small>PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.</small>	

1645 LEMONWOOD DR. SANTA PAULA, CA 93060	
TITLE: ROUND LIFT PAD ADAPTER ASSEMBLY	
SIZE DWG. NO.	REV
A 5215507	E
SCALE: 1:2	
SHEET 1 OF 1	

		REVISION			
REV	DESCRIPTION	DATE	EDITED BY	ECO#	
A	PRODUCTION RELEASE, DERIVED FROM 5245228	10/07/2014	TM	00663	
B	UPDATED BOM REVISIONS	11/21/2014	TM	00673	
C	UPDATED BOM REVISIONS	05/14/2015	TM	00689	



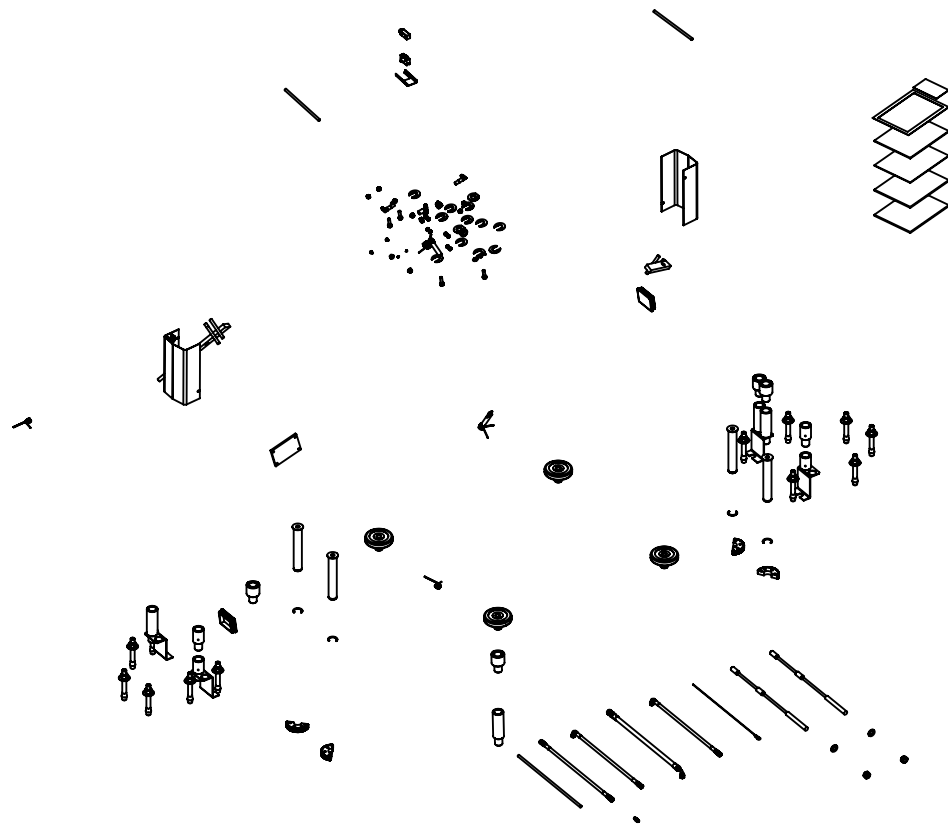
ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5215388	XPR-7A/10/10A POWER SIDE POST ASSEMBLY	1	N
2	5215389	XPR-7A/10/10A OFF SIDE POST ASSEMBLY	1	N
3	5210211	XPR-7A/10A TOP TROUGH ASSEMBLY	1	A

DO NOT SCALE DRAWING		NAME	DATE	 1645 LEMONWOOD DR. SANTA PAULA, CA 93060	
DRAWN		TM	10/07/2014		
CHECKED		CA	08/04/2015		
DIMENSIONS ARE IN MM		THIRD ANGLE PROJECTION		TITLE: XPR-7A/10A LIFT SUPERSTRUCTURE	
				SIZE DWG. NO.	REV
				A 5245044	C
		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.		SCALE: 1:10	
				SHEET 1 OF 1	

NOTE: UNLESS OTHERWISE SPECIFIED.

1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING

NEXT ASSEMBLY
5260081
5260082
5260083
5260084
5260086
5260087
5260088
5260089



REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE, DERIVED FROM 5250003 ADDED 5746389, REPLACED 5540129 WITH 5540281, REMOVED 5905109, 5905131, 5905403, 5905465, 5905940, 5930630, UPDATED BOM REVISION	11/28/2014	TM	00673
B		05/15/2015	TM	00689

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5174518	XPR CLEARFLOOR PARTS BAG	1	J
2	5505116	XPR-7/7A/9/10 LIFT HEAD PIN WELDMENT	4	C
3	5595073	XPR-7A/10A CABLE ASSEMBLY Ø10 x 9999mm DBST	1	A
4	5595072	XPR-7A/10A CABLE ASSEMBLY Ø10 x 10115mm DBST	1	A
5	5570832	XPR CLEARFLOOR HYDRAULIC HOSE ASSY Ø6.35 x 2299mm SB	1	E
6	5570017	XPR HYDRAULIC HOSE ASSY Ø10 x 1219mm SB	1	C
7	5595047	XPR-7A/10/10A/7IR Ø2.4 x 7747 SAFETY CABLE	1	D
8	5570058	XPR-7A/10A HYDRAULIC HOSE ASSY Ø6.35 x 8090 SB	1	A
9	5570065	XPR-7A/10A HYDRAULIC HOSE EXTENSION ASSY Ø6.35 x 203mm DS	1	B
10	5210007	XPR POWER SIDE SAFETY ASSEMBLY	1	F
11	5210010	XPR OFF SIDE SAFETY WELDMENT	1	E
12	5715003	POWER UNIT VIBRATION DAMPENER	1	B
13	5215507	ROUND LIFT PAD ADAPTER ASSEMBLY	4	E
14	5730663	GP-7/RTL-8000/XPR-7/9/10 POST ASSEMBLY LIFT HEAD FOOT GUARD R.H.	2	D
15	5730664	GP-7/RTL-8000/XPR-7/9/10 POST ASSEMBLY LIFT HEAD FOOT GUARD L.H.	2	D
16	5736604	TWO POST LIGHT DUTY BOLT ON ARM RESTRAINT GEAR	4	E
17	5600163	XPR CLEARFLOOR POWER SIDE SAFETY COVER	1	D
18	5210009	XPR-7A/7IR/7TRFD/ 9D/10/12/12FD/15/18C OFF SIDE SAFETY COVER	1	D
19	5746389	GP/XPR SHORT LIFT PAD EXTENSION (95mm I.G.)	4	B
20	5746390	GP/XPR/RJ/MD-6XP MEDIUM LIFT PAD EXTENSION (113mm I.G.)	4	D
21	5746395	GP/XPR/RJ LONG LIFT PAD EXTENSION (182mm I.G.)	4	C
22	5545342	WASHER M18 FLAT	2	-
23	5535358	NUT M18 x 2.5 NL	2	-
24	5540281	C RING Ø38mm OD 5103-150	4	-
25	5746167	DOUBLE THREADED ROD M10 x 1.5 x 275	2	B
26	5716634	XPR MICROSWITCH COVER, PLASTIC	1	A
27	5550095	FIG NPL -04 JIC x -04 JIC	1	-
28	5530307	AB 3/4" x 5"	12	-
29	5525150	SPDT MICRO SWITCH:25A@125VAC	1	-
30	5525112	MICRO SWITCH COVER-5PA2	1	-
31	5520116	14-4 S.T.O UL 62 CABLE 300vac	3635mm*	-
32	5905151	SAFETY TIPS CARD ALL-ST 90	1	-
33	5900147	SAFETY MANUAL ALI / SM 93-1	1	-
34	5900152	ALIGN OIM OPERATION INSPECTION & MAINTENANCE	1	-
35	5900280	ALI/LP FRAME ENGAGING LIFTS GUIDE	1	-
36	5900151	BENDPAK #90 WARRANTY CARD	1	-
37	5900047	XPR-7A/10/10A INSTALLATION MANUAL	1	-

NOTE: UNLESS OTHERWISE SPECIFIED.

1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
2. INSERT PARTS BAG INTO PARTS BOX FOR SHIPMENT
3. THREAD 5535358 WITH 5545342 ONTO CABLES FOR SHIPMENT
4. HOSES AND CABLES IN REPRESENTATIONAL FORM
5. FOR 5220116 SPECIFICATIONS REFER TO PART SPECIFICATION FORM (*)5520116 QTY FOR REFERENCE ONLY

NEXT ASSEMBLY
5260083
5260088

DO NOT SCALE DRAWING

DIMENSIONS ARE IN MM



NAME	DATE
DRAWN	TM 11/28/2014
CHECKED	CA 08/04/2015

THIRD ANGLE PROJECTION



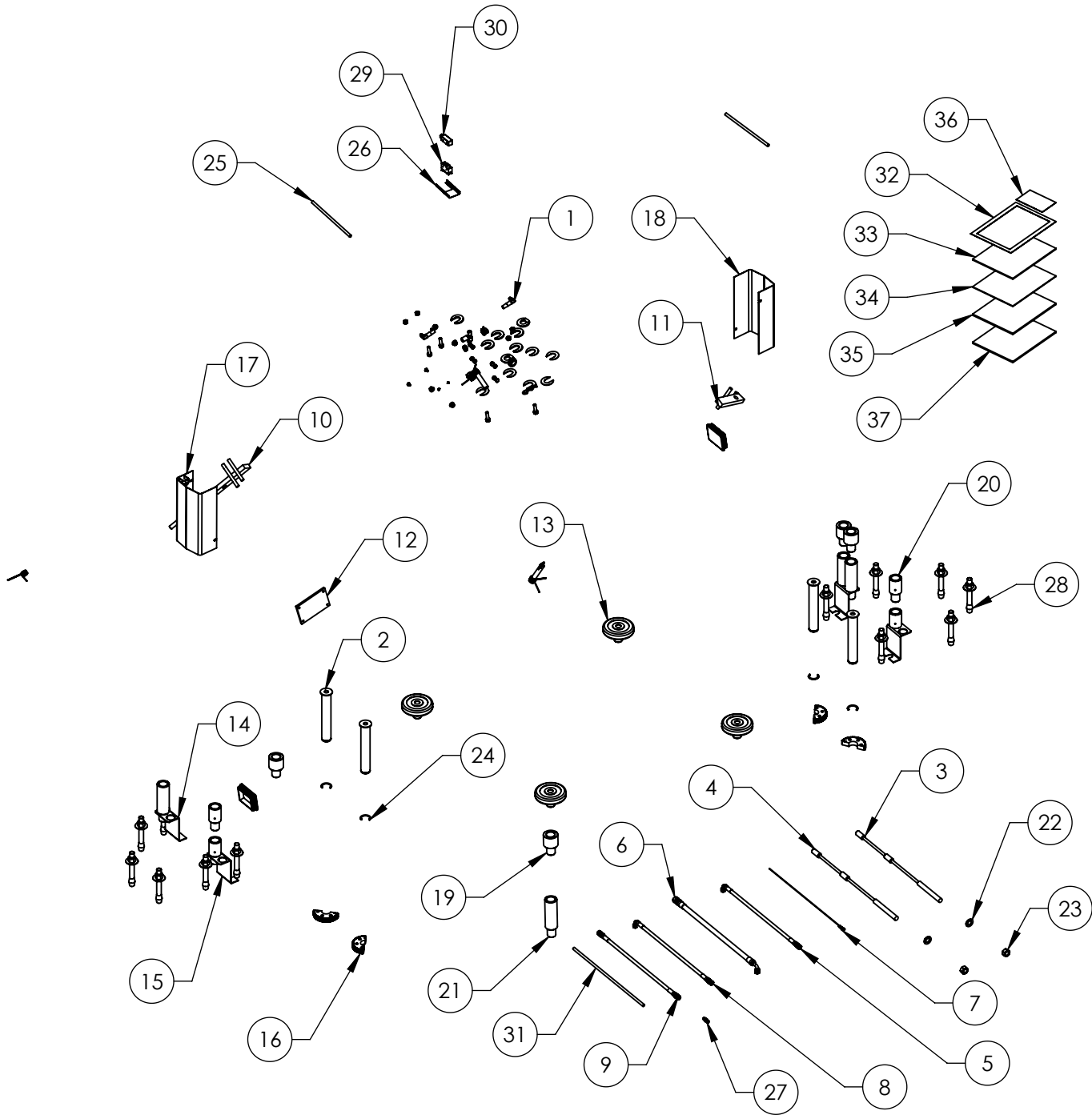
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BendPak. 1645 LEMONWOOD DR.
SANTA PAULA, CA 93060

TITLE: XPR-10A PARTS BOX

SIZE DWG. NO. REV
A 5250003 **B**

SCALE: 1:35 SHEET 1 OF 2

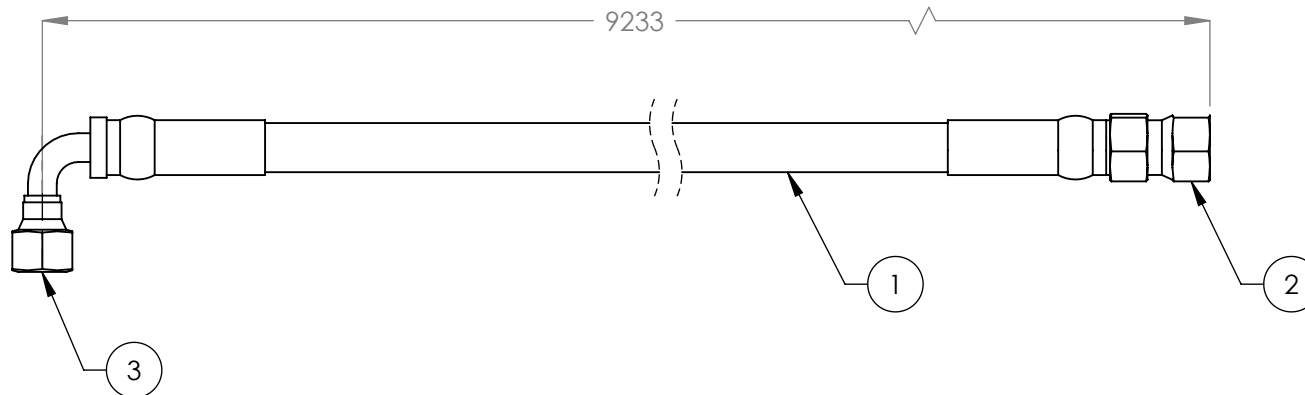


BendPak 1645 LEMONWOOD DR.
SANTA PAULA, CA 93060



TITLE: XPR-10A PARTS BOX

SIZE	DWG. NO.	REV
A	5250003	B
SCALE: 1:25		SHEET 2 OF 2

REVISION		DATE	EDITED BY	ECO#
REV	DESCRIPTION			
B	UPDATED TITLE TO REFLECT WHERE USED, UPDATED NEXT ASSEMBLIES	02/06/2012	TM	00490
C	UPDATED TITLE TO REFLECT WHERE USED, UPDATED NEXT ASSEMBLIES	06/27/2013	TM	00605
C-001	UPDATED NEXT ASSEMBLY	08/19/2013	TM	00615
C-002	UPDATED NEXT ASSEMBLIES	10/16/2014	TM	00663
D	WAS 9258 NOW 9233, REPLACED 5570110 WITH 5570129 TO REFLECT INVENTORY, UPDATED TITLE TO REFLECT WHERE USED AND NEXT ASSEMBLIES	11/20/2014	TM	00673



ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5570129	Ø6.4 ID HYDRAULIC HOSE	9183mm*	--
2	5550325	FTG NPL Ø1/4 CRIMP x -04 JIC	1	--
3	5550345	FTG ELB Ø1/4 CRIMP x -04 JIC	1	--

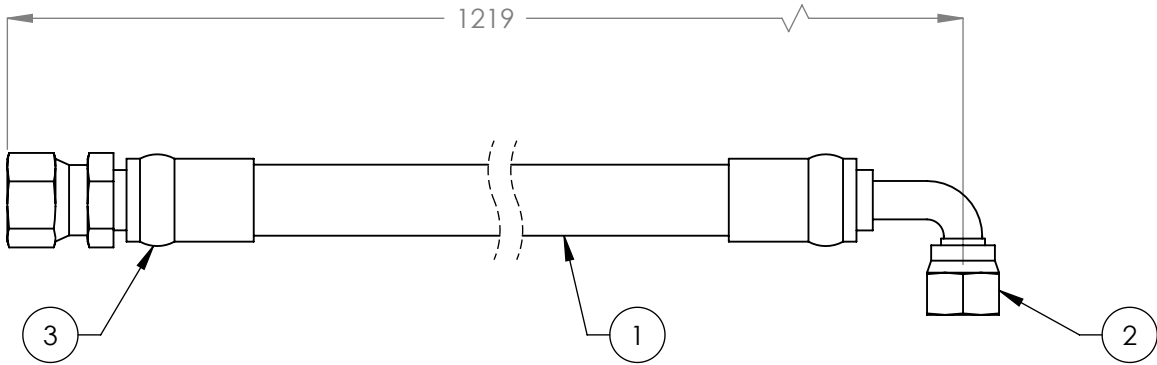
DO NOT SCALE DRAWING		NAME	DATE	 BendPak. 1645 LEMONWOOD DR. SANTA PAULA, CA 93060
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±1.0 0.00 = ±0.25 0.000 = ±0.13 ANGULAR: MACH ±2° SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED		DRAWN	TM 01/19/2010	
		CHECKED		
		THIRD ANGLE PROJECTION		TITLE:
				XPR-7TR/10 EXTENDED HYDRAULIC HOSE ASSY Ø6.35 x 9233 SB
		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.		SIZE DWG. NO.
		A		5570005
				REV
				D
		SCALE: 1:2		SHEET 1 OF 1

NOTE: UNLESS OTHERWISE SPECIFIED.


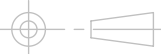
1. FOR ITEM 1 SPECIFICATIONS REFER TO PART SPECIFICATION FORM
2. (*)ITEM 1 QTY FOR REFERENCE ONLY

NEXT ASSEMBLY
5240821
5250243
5250245

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE, DERIVED FROM 800399	08/27/2009	TM	00293
A-001	UPDATED NEXT ASSEMBLY	09/08/2010	TM	00396
A-002	UPDATED NEXT ASSEMBLY	04/18/2011	MT	00454
B	UPDATED TITLE TO REFLECT WHERE USED, UPDATED NEXT ASSEMBLIES	01/12/2012	TM	00490
C	UPDATED TITLE TO REFLECT WHERE USED, UPDATED NEXT ASSEMBLIES	06/21/2013	TM	00605
C-001	UPDATED NEXT ASSEMBLIES	10/16/2014	TM	00663



ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5570116	Ø10 ID HYDRAULIC HOSE	1144mm*	-
2	5550337	FTG ELB -06 CRIMP x -06 JIC	1	-
3	5550336	FTG NPL -06 CRIMP x -06 JIC	1	-

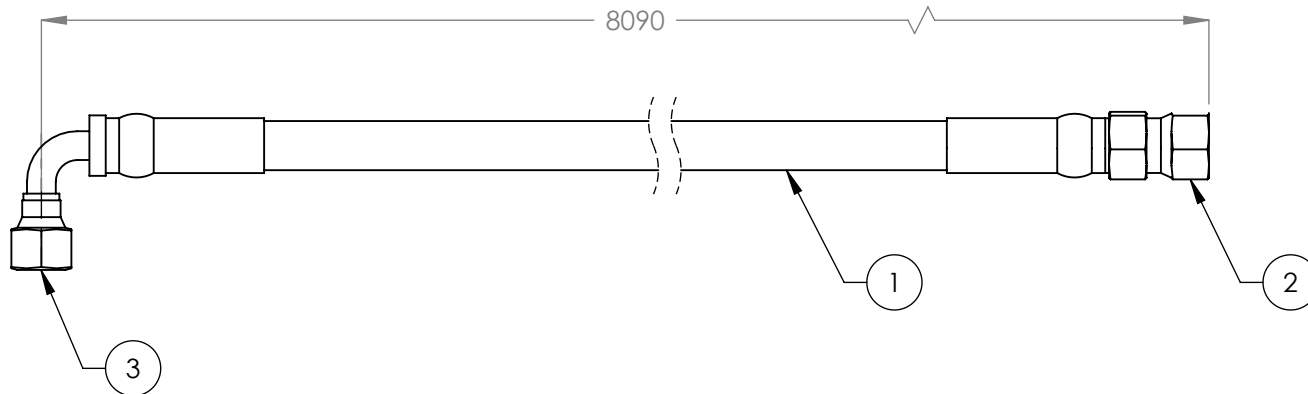
DO NOT SCALE DRAWING		NAME	DATE	<div> BendPak <small>HYDRAULIC AUTOMATIC BENDER SOLUTIONS</small></div> <div>1645 LEMONWOOD DR. SANTA PAULA, CA 93060</div>						
DIMENSIONS ARE IN MM		DRAWN	TM			08/27/2009				
TOLERANCES:		CHECKED	MR			10/23/2014				
0. = ±1.5 0.0 = ±1.0 0.00 = ±0.25 0.000 = ±0.13		THIRD ANGLE PROJECTION			TITLE: XPR HYDRAULIC HOSE ASSY Ø10 x 1219mm SB					
ANGULAR: MACH ±2°										
SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED										
MATERIAL:		<div>PROPRIETARY AND CONFIDENTIAL</div> <div>THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.</div>			SIZE DWG. NO.		REV			
--					A		5570017		C	
SIZE:					--		SCALE: 1:2			
--										
				SHEET 1 OF 1						

NEXT ASSEMBLY	
5250222	5250227
5250056	5250228
5250057	5250229
5250199	5250242
5250213	5250243
5250214	5250245
5250223	5250248



NOTE: UNLESS OTHERWISE SPECIFIED.

- FOR ITEM 1 SPECIFICATIONS REFER TO PART SPECIFICATION FORM
- (*)ITEM 1 QTY FOR REFERENCE ONLY

REVISION		DATE	EDITED BY	ECO#
REV	DESCRIPTION			
A	PRODUCTION RELEASE, DERIVED FROM 5570038	11/28/2014	TM	00673



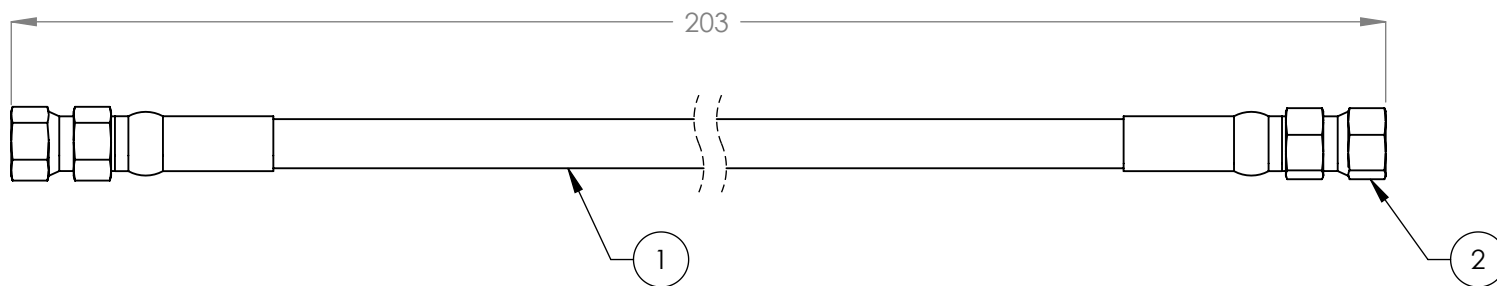
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	REV
1	5570129	Ø6.4 ID HYDRAULIC HOSE	8040mm*	--
2	5550325	FTG NPL Ø1/4 CRIMP x -04 JIC	1	--
3	5550345	FTG ELB Ø1/4 CRIMP x -04 JIC	1	--

DO NOT SCALE DRAWING		NAME	DATE	<div> 1645 LEMONWOOD DR. SANTA PAULA, CA 93060</div>		
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±1.0 0.00 = ±0.25 0.000 = ±0.13 ANGULAR: MACH ±2° SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED		DRAWN	TM			11/28/2014
		CHECKED	VB			10/22/2014
		THIRD ANGLE PROJECTION		TITLE:		
				XPR-7A/10A HYDRAULIC HOSE ASSY Ø6.35 x 8090 SB		
Y	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.		SIZE	DWG. NO.	REV	
			A	5570058	A	
			SCALE: 1:2		SHEET 1 OF 1	



NOTE: UNLESS OTHERWISE SPECIFIED.

1. FOR ITEM 1 SPECIFICATIONS REFER TO PART SPECIFICATION FORM
2. (*)ITEM 1 QTY FOR REFERENCE ONLY

REVISION		DATE	EDITED BY	ECO#
REV	DESCRIPTION			
A	PRODUCTION RELEASE, DERIVED FROM 5570176	10/07/2014	TM	00663
B	REPLACED 5570110 WITH 5570129 TO REFLECT INVENTORY	11/21/2014	TM	00673



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	REV
1	5570129	Ø6.4 ID HYDRAULIC HOSE	137mm*	--
2	5550325	FTG NPL Ø1/4 CRIMP x -04 JIC	2	--

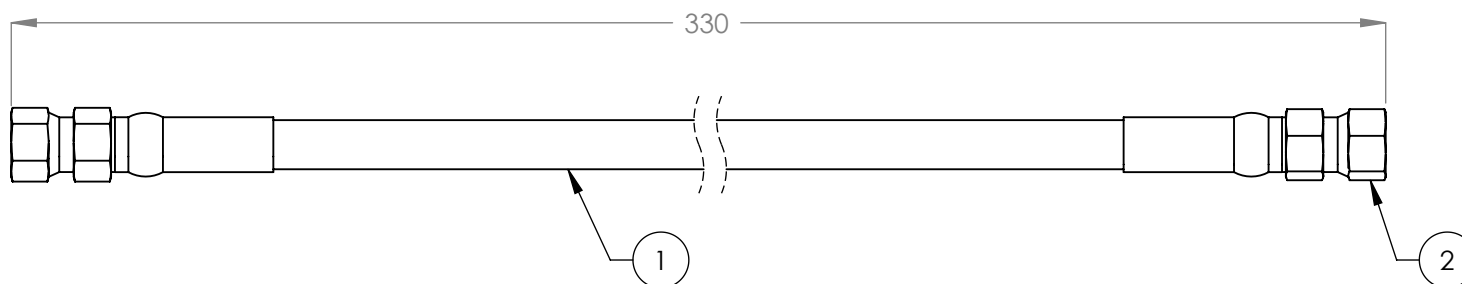
DO NOT SCALE DRAWING		NAME		DATE		 1645 LEMONWOOD DR. SANTA PAULA, CA 93060			
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±1.0 0.00 = ±0.25 0.000 = ±0.13 ANGULAR: MACH±2° SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED		DRAWN		TM				10/07/2014	
		CHECKED		VB				12/22/2014	
Z		THIRD ANGLE PROJECTION				TITLE: XPR-7A/10A HYDRAULIC HOSE EXTENSION ASSY Ø6.35 x 203mm DS			
									
		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.				SIZE DWG. NO.		REV	
		A		5570065		B			
		SCALE: 1:2				SHEET 1 OF 1			

NEXT ASSEMBLY
5240806
5250003
5250004
5250006
5250027



NOTE: UNLESS OTHERWISE SPECIFIED.

- FOR ITEM 1 SPECIFICATIONS REFER TO PART SPECIFICATION FORM
- (*)ITEM 1 QTY FOR REFERENCE ONLY

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
B	UPDATED TITLE TO REFLECT WHERE USED, UPDATED NEXT ASSEMBLIES	06/27/2017	TM	00605
B-001	UPDATED NEXT ASSEMBLIES	10/14/2013	TM	00615
C	UPDATED TITLE TO REFLECT WHERE USED AND NEXT ASSEMBLIES	10/07/2014	TM	00663
D	REPLACED 5570110 WITH 5570129 TO REFLECT INVENTORY	11/20/2014	TM	00673



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	REV
1	5570129	Ø6.4 ID HYDRAULIC HOSE	264mm*	--
2	5550325	FTG NPL Ø1/4 CRIMP x -04 JIC	2	--

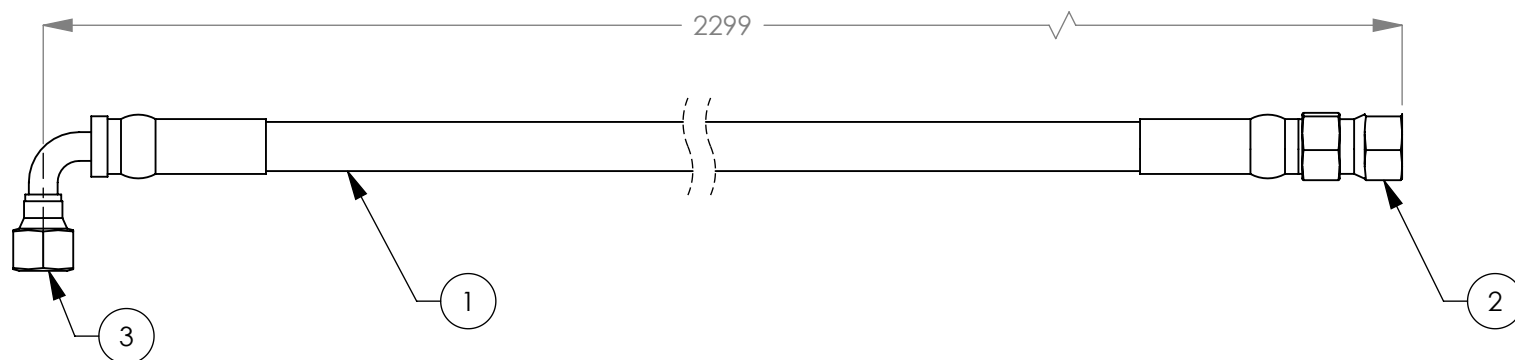
DO NOT SCALE DRAWING		NAME		DATE		 1645 LEMONWOOD DR. SANTA PAULA, CA 93060			
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±1.0 0.00 = ±0.25 0.000 = ±0.13 ANGULAR: MACH ±2° SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED		DRAWN		TM 08/30/2010					
		CHECKED		VB 12/22/2014					
7		THIRD ANGLE PROJECTION				TITLE: XPR-9D/10 HYDRAULIC HOSE EXTENSION ASSY Ø6.35 x 330mm DS			
									
		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.				SIZE DWG. NO.		REV	
						A 5570176		D	
		SCALE: 1:2				SHEET 1 OF 1			

NEXT ASSEMBLY
5240821
5250224
5250225
5250228
5250243
5250245
5250246
5250247
5250248

NOTE: UNLESS OTHERWISE SPECIFIED.

1. FOR ITEM 1 SPECIFICATIONS REFER TO PART SPECIFICATION FORM
2. (*)ITEM 1 QTY FOR REFERENCE ONLY

REVISION		DATE	EDITED BY	ECO#
REV	DESCRIPTION			
C	UPDATED TITLE TO REFLECT WHERE USED, UPDATED NEXT ASSEMBLIES	02/07/2012	TM	00490
D	UPDATED TITLE TO REFLECT WHERE USED, UPDATED NEXT ASSEMBLIES	06/27/2017	TM	00605
D-001	UPDATED NEXT ASSEMBLIES	10/16/2014	TM	00663
E	REPLACED 5570110 WITH 5570129 TO REFLECT INVENTORY	11/20/2014	TM	00673



NOTE: UNLESS OTHERWISE SPECIFIED.

- FOR ITEM 1 SPECIFICATIONS REFER TO PART SPECIFICATION FORM
- (*)ITEM 1 QTY FOR REFERENCE ONLY

NEXT ASSEMBLY
5250004 5250228
5250004 5250243
5250027 5250245
5250186 5250248
5250199
5250213
5250214
5250222
5250223

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5570129	Ø6.4 ID HYDRAULIC HOSE	2249mm*	A
2	5550325	FTG NPL Ø1/4 CRIMP x -04 JIC	1	A
3	5550345	FTG FLB Ø1/4 CRIMP x -04 JIC	1	A

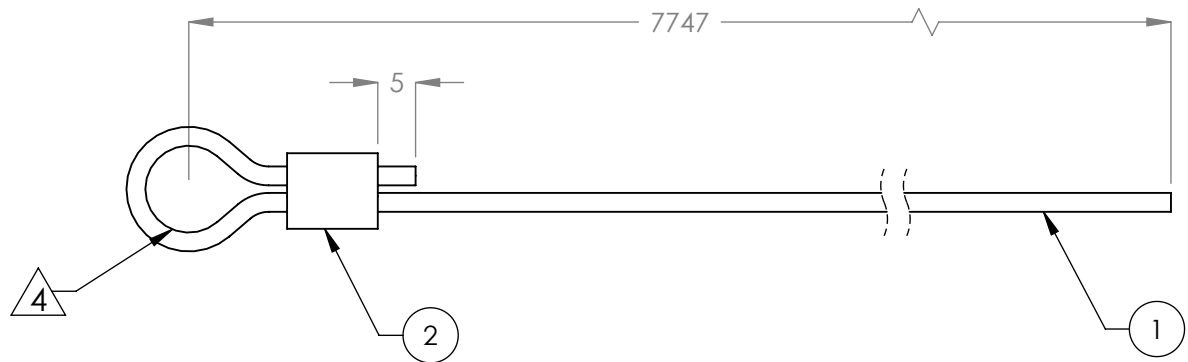
DO NOT SCALE DRAWING	NAME	DATE
	DRAWN GJ	10/13/2008
	CHECKED VB	12/22/2014

DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±1.0 0.00 = ±0.25 0.000 = ±0.13 ANGULAR: MACH±2° SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED	THIRD ANGLE PROJECTION	
--	------------------------	--

BendPak <small>HYDRAULIC AUTOMATIC SERVICE EQUIPMENT</small>		1645 LEMONWOOD DR. SANTA PAULA, CA 93060
TITLE: XPR CLEARFLOOR HYDRAULIC HOSE ASSY Ø6.35 x 2299mm SB		
SIZE	DWG. NO.	REV
A	5570832	E
SCALE: 1:2		SHEET 1 OF 1

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS
THE SOLE PROPERTY OF BENDPAK INC. ANY
REPRODUCTION IN PART OR AS A WHOLE WITHOUT
THE WRITTEN PERMISSION OF BENDPAK INC. IS
PROHIBITED.



		REVISION			
REV	DESCRIPTION	DATE	EDITED BY	ECO#	
B	UPDATED TITLE TO REFLECT WHERE USED	06/04/2010	TM	00367	
B-001	UPDATED NEXT ASSEMBLY	09/08/2010	TM	00396	
B-002	UPDATED NEXT ASSEMBLY	04/18/2011	MT	00454	
C	UPDATED TITLE TO REFLECT WHERE USED, UPDATED NEXT ASSEMBLIES	02/15/2012	TM	00490	
D	UPDATED TITLE TO REFLECT WHERE USED, UPDATED NEXT ASSEMBLIES	07/01/2013	TM	00605	
D-001	UPDATED NEXT ASSEMBLIES	10/16/2014	TM	00663	



NOTE: UNLESS OTHERWISE SPECIFIED.

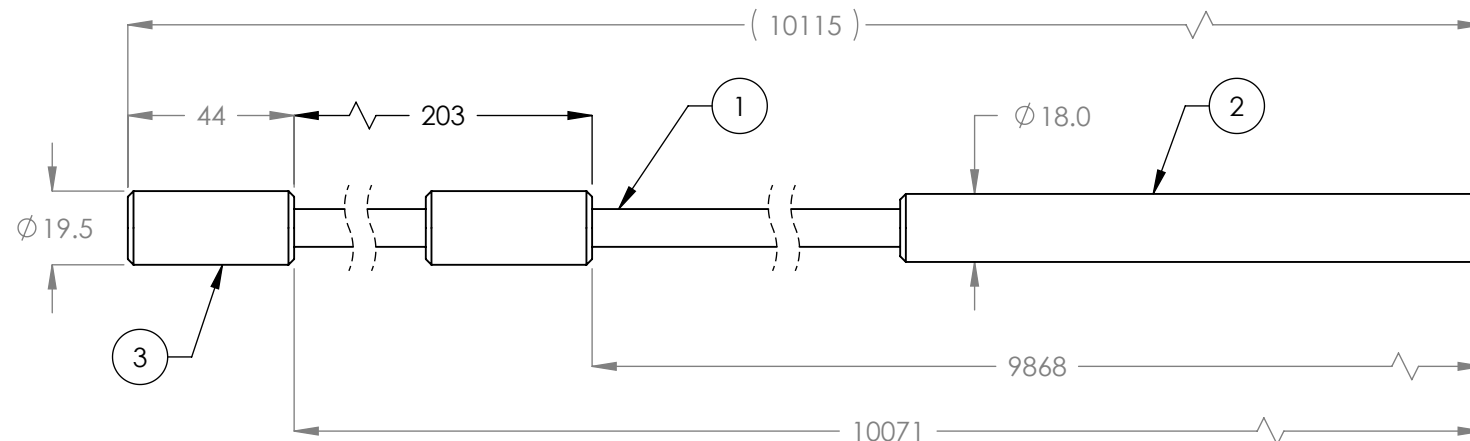
1. ASSEMBLE ITEMS AS SHOWN
2. FOR ITEM 1 SPECIFICATIONS REFER TO PART SPECIFICATION FORM
3. ITEM 1 QTY FOR REFERENCE ONLY
4. INNER EYE LOOP DIAMETER OF Ø15mm

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5595682	CABLE SAFETY Ø2.4mm	7787mm*	A
2	5580210	Ø2.4mm OVAL CABLE CRIMP	1	A

DO NOT SCALE DRAWING		NAME	DATE	<div> BendPak. <small>HOISTING AUTOMATIC SERVICE SOLUTIONS</small></div> <div>1645 LEMONWOOD DR. SANTA PAULA, CA 93060</div>		
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±0.5 ANGULAR: 0. = ±2°		DRAWN	TM			08/21/2009
		CHECKED	MR			10/23/2014
SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED		THIRD ANGLE PROJECTION			TITLE:	
					XPR-7A/10/10A/7TR Ø2.4 x 7747 SAFETY CABLE	
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.		SIZE	DWG. NO.		REV	
		A	5595047		D	
		SCALE: 1:1		SHEET 1 OF 1		

NEXT ASSEMBLY
5250056
5250227
5250228
5250248



REV	DESCRIPTION	REVISION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE, DERIVED FROM 5595358		10/07/2014	TM	00663
A-001	WAS 9741 NOW 9868		01/27/2015	TM	00682



NOTE: UNLESS OTHERWISE SPECIFIED.

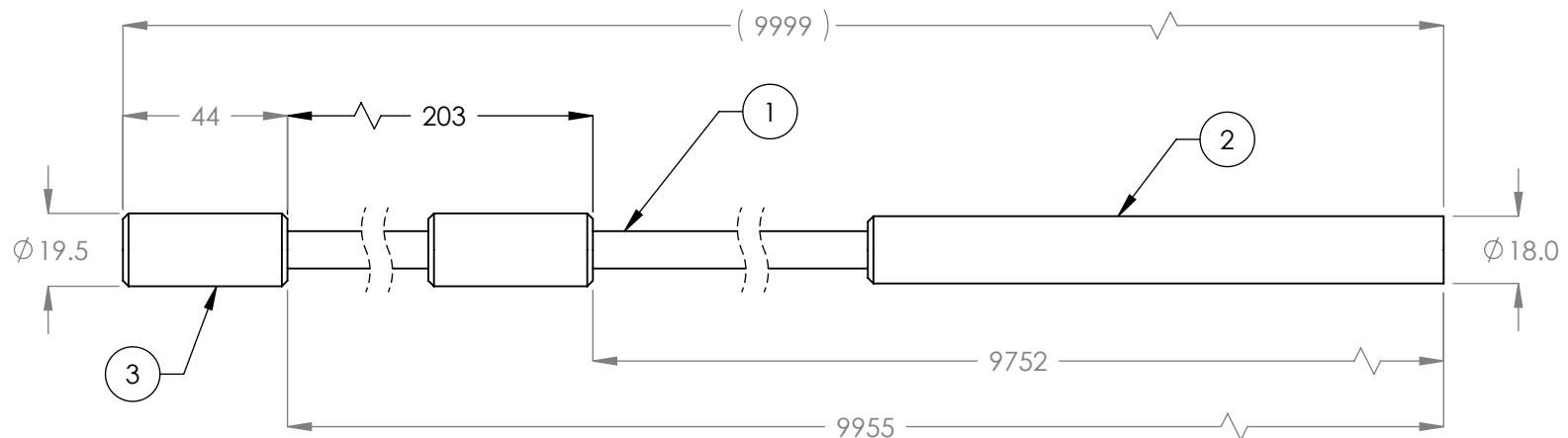
1. FOR ITEM 1 SPECIFICATIONS REFER TO PART SPECIFICATION FORM
2. LENGTH SHOWN IS AFTER SWAGING
3. (*)ITEM 1 QTY FOR REFERENCE ONLY

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5595011	CABLE, LIFTING Ø10mm	10055mm*	-
2	5746022	Ø10 THREADED CABLE CONNECTOR	1	D
3	5746021	Ø10 CABLE END CONNECTOR	2	C



DO NOT SCALE DRAWING		NAME	DATE	 BendPak <small>POWERING AUTOMATIC SERVICE SOLUTIONS</small> 1645 LEMONWOOD DR. SANTA PAULA, CA 93060
DRAWN		TM	10/07/2014	
CHECKED		VB	03/03/2015	
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±0.5 ANGULAR: 0. = ±2° SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED		THIRD ANGLE PROJECTION 		TITLE: XPR-7A/10A CABLE ASSEMBLY Ø10 x 10115mm DBST
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.		SIZE DWG. NO. A 5595072	REV A	SCALE: 1:2 SHEET 1 OF 1

NEXT ASSEMBLY
5250056
5250227

REVISION		DATE	EDITED BY	ECO#
REV	DESCRIPTION			
A	PRODUCTION RELEASE, DERIVED FROM 5595366	10/07/2014	TM	00663
A-001	WAS 9625 NOW 9752	01/27/2015	TM	00682



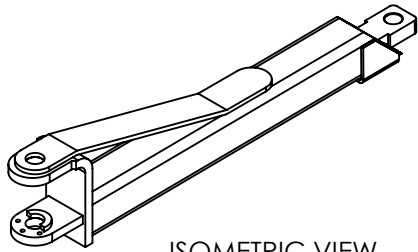
ITEM NO.	PART NUMBER	DESCRIPTION	QTY	REV
1	5595011	CABLE, LIFTING Ø10mm	9939mm*	-
2	5746022	Ø10 THREADED CABLE CONNECTOR	1	D
3	5746021	Ø10 CABLE END CONNECTOR	2	C

DO NOT SCALE DRAWING		NAME	DATE	 1645 LEMONWOOD DR. SANTA PAULA, CA 93060	
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±0.5 ANGULAR: 0. = ±2° SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED		DRAWN	TM		
		CHECKED	VB	03/03/2015	TITLE: XPR-7A/10A CABLE ASSEMBLY Ø10 x 9999mm DBST
		THIRD ANGLE PROJECTION			
		<p>PROPRIETARY AND CONFIDENTIAL</p> <p>THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.</p>			
SIZE	DWG. NO.	REV			
A	5595073	A			
SCALE: 1:2		SHEET 1 OF 1			

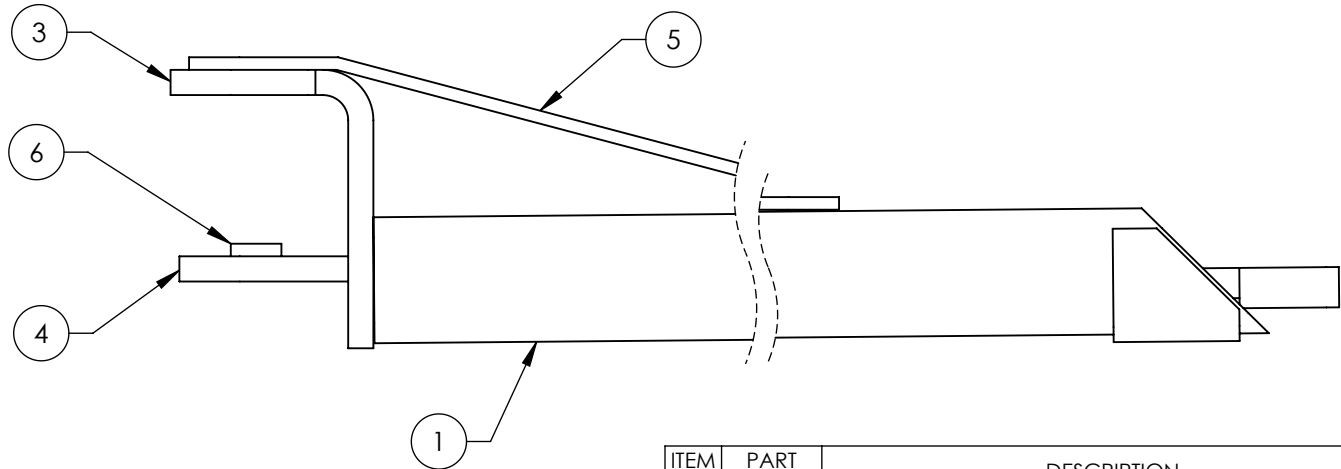
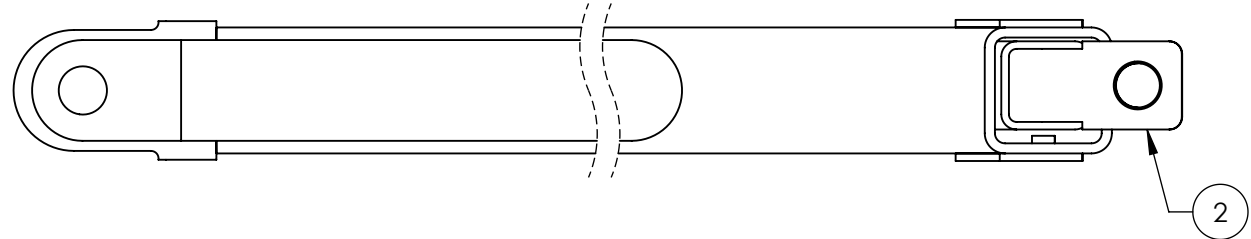
NOTE: UNLESS OTHERWISE SPECIFIED.

- FOR ITEM 1 SPECIFICATIONS REFER TO PART SPECIFICATION FORM
- LENGTH SHOWN IS AFTER SWAGING
- (*)ITEM 1 QTY FOR REFERENCE ONLY

NEXT ASSEMBLY
5250056
5250227



ISOMETRIC VIEW
FOR REFERENCE ONLY
DO NOT SCALE





REV	DESCRIPTION	REVISION	DATE	EDITED BY	ECO#
F	REMOVED 5760001		03/21/2013	TM	00589
G	ADDED 5746671, UPDATED BOM REVISION AND TITLE TO REFLECT WHERE USED		02/12/2014	TM	00640
H	ADDED CONCENTRICITY TOLERANCE, UPDATED BOM REVISIONS		06/02/2014	TM	00649

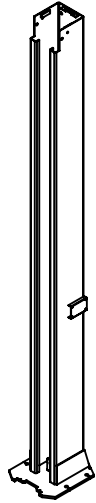
ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5620354	XPR-10A TWO-STAGE OUTER ARM TUBE WELDMENT (882mm)	1	D
2	5620274	XPR-10A LOW PROFILE INNER ARM WELDMENT (752mm)	1	B
3	5701153	XPR-9/10 ARM EAR	1	D
4	5701068	XPR-9/10 BOLT ON EAR PLATE	1	E
5	5736283	XPR-9/9D/10 EXTRA LONG ARM SUPPORT	1	D
6	5746671	XPR LOW PROFILE GEAR SUPPORT	1	B

NOTE: UNLESS OTHERWISE SPECIFIED.

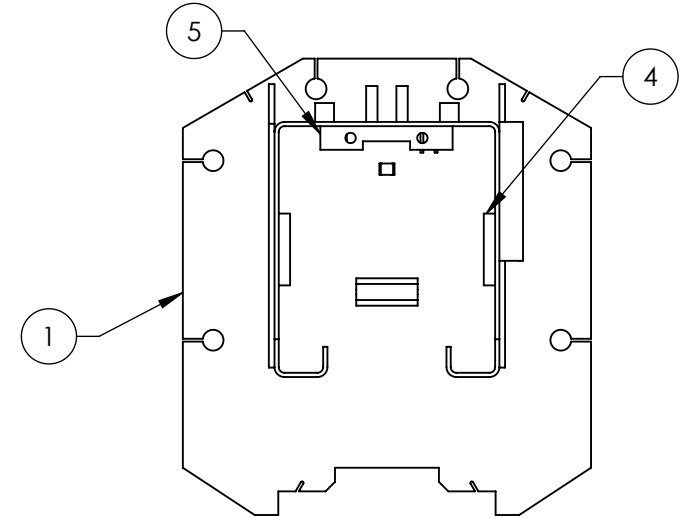
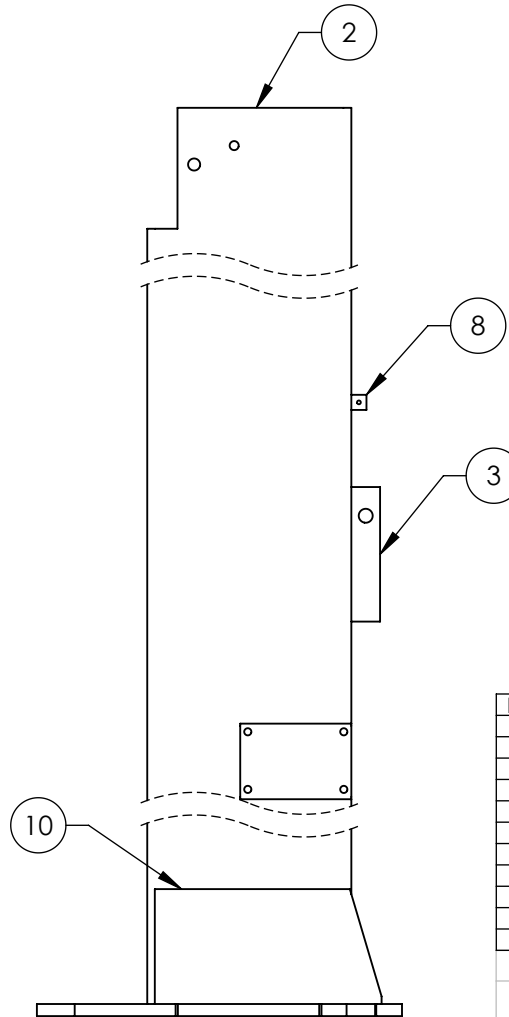
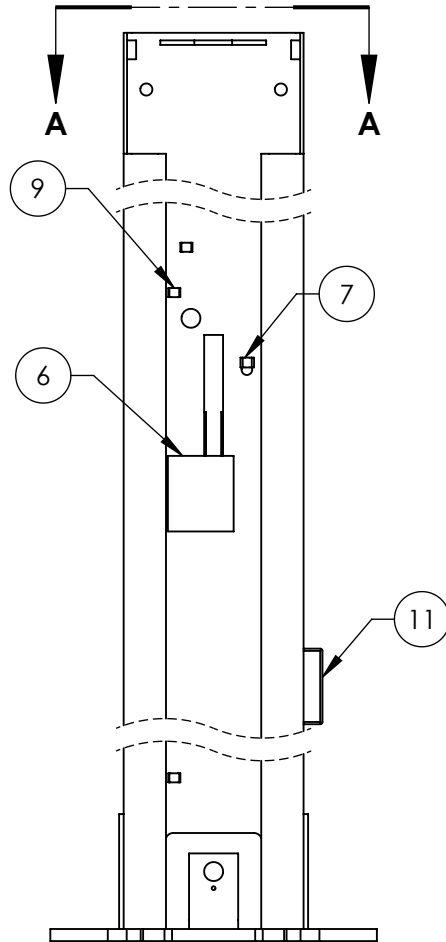
1. BREAK AND DEBURR ALL SHARP EDGES 0.3mm
2. REMOVE ALL WELD SPLATTER
3. DIMENSIONS SHOWN ARE AFTER PAINTING
4. PAINT BENDPAK YELLOW
5. 5620274 MUST SLIDE FREELY

NEXT ASSEMBLY
5210171

DO NOT SCALE DRAWING	NAME	DATE	 BendPak 1645 LEMONWOOD DR. SANTA PAULA, CA 93060	
	DRAWN	TM		
	CHECKED		THIRD ANGLE PROJECTION 	
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±0.5 ANGULAR: 0. = ±2° SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.		TITLE: XPR-10A LOW PROFILE LONG ARM WELDMENT, L.H. SIZE DWG. NO. A 5600068 SCALE: 1:6	REV H SHEET 1 OF 2



ISOMETRIC VIEW
FOR REFERENCE ONLY
DO NOT SCALE



SECTION A-A
SCALE 1 : 8

NOTE: UNLESS OTHERWISE SPECIFIED.

1. BREAK AND DEBURR ALL SHARP EDGES 0.3mm
2. REMOVE ALL WELD SPLATTER
3. DIMENSIONS SHOWN ARE AFTER PAINTING
4. PAINT BENDPAK BLUE

NEXT ASSEMBLY
5215225
5215388

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
E	UPDATED BOM REVISIONS AND NEXT ASSEMBLY	02/01/2012	TM	00490
F	UPDATED BOM REVISION	06/17/2013	TM	00605
G	TIGHTENED TOLERANCE OF DISTANCE OF 5736635. UPDATED BOM REVISION	11/19/2014	TM	00673

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5620352	XPR-7TR/10 BASE PLATE WELDMENT	1	B
2	5701226	XPR-7TR/10 SERIES POWER SIDE BARE POST	1	D
3	5736635	RTL/XPR SAFETY RELEASE PLATE	2	C
4	5735700	XPR TOP TROUGH SUPPORT	2	C
5	5701457	XPR TOP TROUGH TIE PLATE	1	C
6	5735228	XPR STIFFENING PLATE	1	B
7	5210004	GP/PCL/XPR SAFETY SHEAVE CLAMP	1	C
8	5760001	SAFETY COVER BLOCK	2	C
9	5700699	SMALL HOSE RETAINER	11	B
10	5730103	XPR-7/9/10 POST GUSSET	2	B
11	5700001	MOUNTING BRACKET	1	B

DO NOT SCALE DRAWING

NAME DATE

DRAWN TM 11/23/2009

CHECKED VB 12/22/2014

THIRD ANGLE PROJECTION



DIMENSIONS ARE IN MM
TOLERANCES:
0. = ±1.5
0.0 = ±0.5

ANGULAR: 0. = ±2°

SURFACE FINISH 1.6 ISO Ra μm
FOR MACHINED SURFACES
UNLESS OTHERWISE SPECIFIED

PROPRIETARY AND CONFIDENTIAL
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THE SOLE PROPERTY OF BENDPAK INC. ANY
REPRODUCTION IN PART OR AS A WHOLE WITHOUT
THE WRITTEN PERMISSION OF BENDPAK INC. IS
PROHIBITED.

BendPak 1645 LEMONWOOD DR.
SANTA PAULA, CA 93060

TITLE: XPR-7TR/10 POWER
SIDE POST WELDMENT

SIZE DWG. NO.

A 5600386

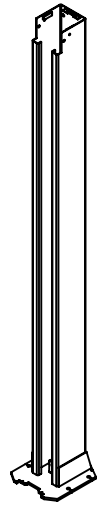
REV

G

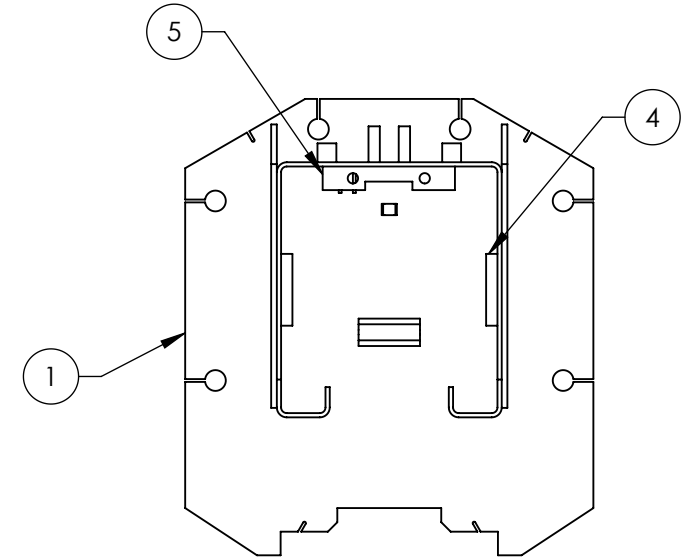
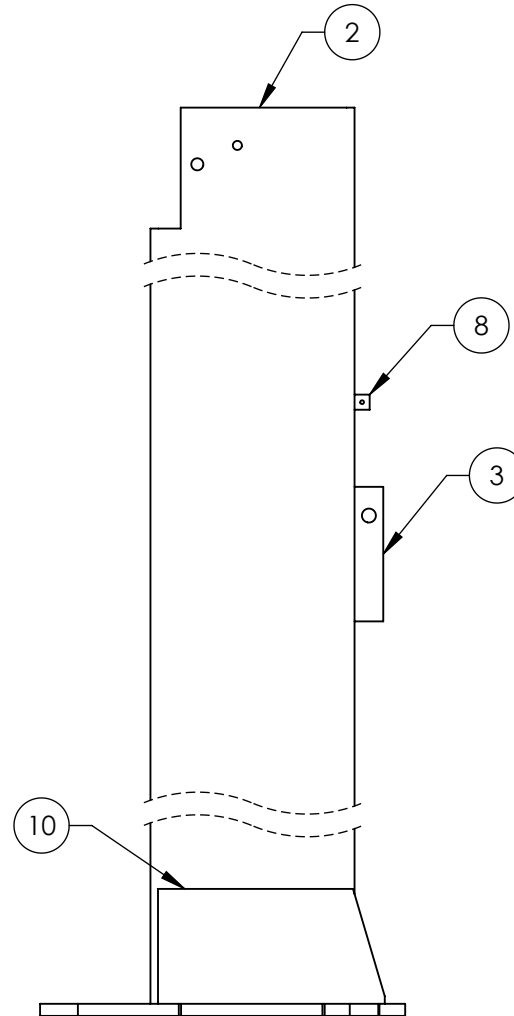
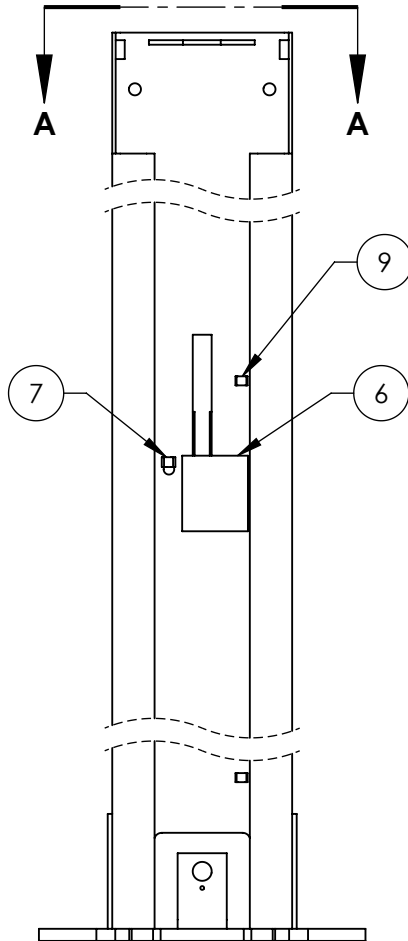
SCALE: 1:10

SHEET 1 OF 3

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
C	UPDATED BOM REVISIONS AND NEXT ASSEMBLY	02/02/2012	TM	00490
D	UPDATED BOM REVISION	06/17/2013	TM	00605
E	TIGHTENED TOLERANCE OF DISTANCE OF 5736635. UPDATED BOM REVISION	11/19/2014	TM	00673



ISOMETRIC VIEW
FOR REFERENCE ONLY
DO NOT SCALE



SECTION A-A
SCALE 1 : 8

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5620352	XPR-7TR/10 BASE PLATE WELDMENT	1	B
2	5701227	XPR-7TR/10 OFF SIDE BARE POST	1	C
3	5736635	RTL/XPR SAFETY RELEASE PLATE	2	C
4	5735700	XPR TOP TROUGH SUPPORT	2	C
5	5701457	XPR TOP TROUGH TIE PLATE	1	C
6	5735228	XPR STIFFENING PLATE	1	B
7	5210004	GP/PCL/XPR SAFETY SHEAVE CLAMP	1	C
8	5760001	SAFETY COVER BLOCK	2	C
9	5700699	SMALL HOSE RETAINER	7	B
10	5730103	XPR-7/9/10 POST GUSSET	2	B

NOTE: UNLESS OTHERWISE SPECIFIED.

- BREAK AND DEBURR ALL SHARP EDGES 0.3mm
- REMOVE ALL WELD SPLATTER
- DIMENSIONS SHOWN ARE AFTER PAINTING
- PAINT BENDPAK BLUE

NEXT ASSEMBLY
5215220
5215389

DO NOT SCALE DRAWING

NAME DATE

DRAWN TM 11/23/2009

CHECKED VB 12/22/2014

THIRD ANGLE PROJECTION



DIMENSIONS ARE IN MM
TOLERANCES:
0. = ±1.5
0.0 = ±0.5

ANGULAR: 0. = ±2°

SURFACE FINISH 1.6 ISO Ra μm
FOR MACHINED SURFACES
UNLESS OTHERWISE SPECIFIED

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS
THE SOLE PROPERTY OF BENDPAK INC. ANY
REPRODUCTION IN PART OR AS A WHOLE WITHOUT
THE WRITTEN PERMISSION OF BENDPAK INC. IS
PROHIBITED.

BendPak 1645 LEMONWOOD DR.
SANTA PAULA, CA 93060

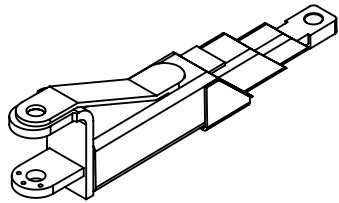
TITLE: XPR-7TR/10 OFF SIDE
POST WELDMENT

SIZE DWG. NO. REV

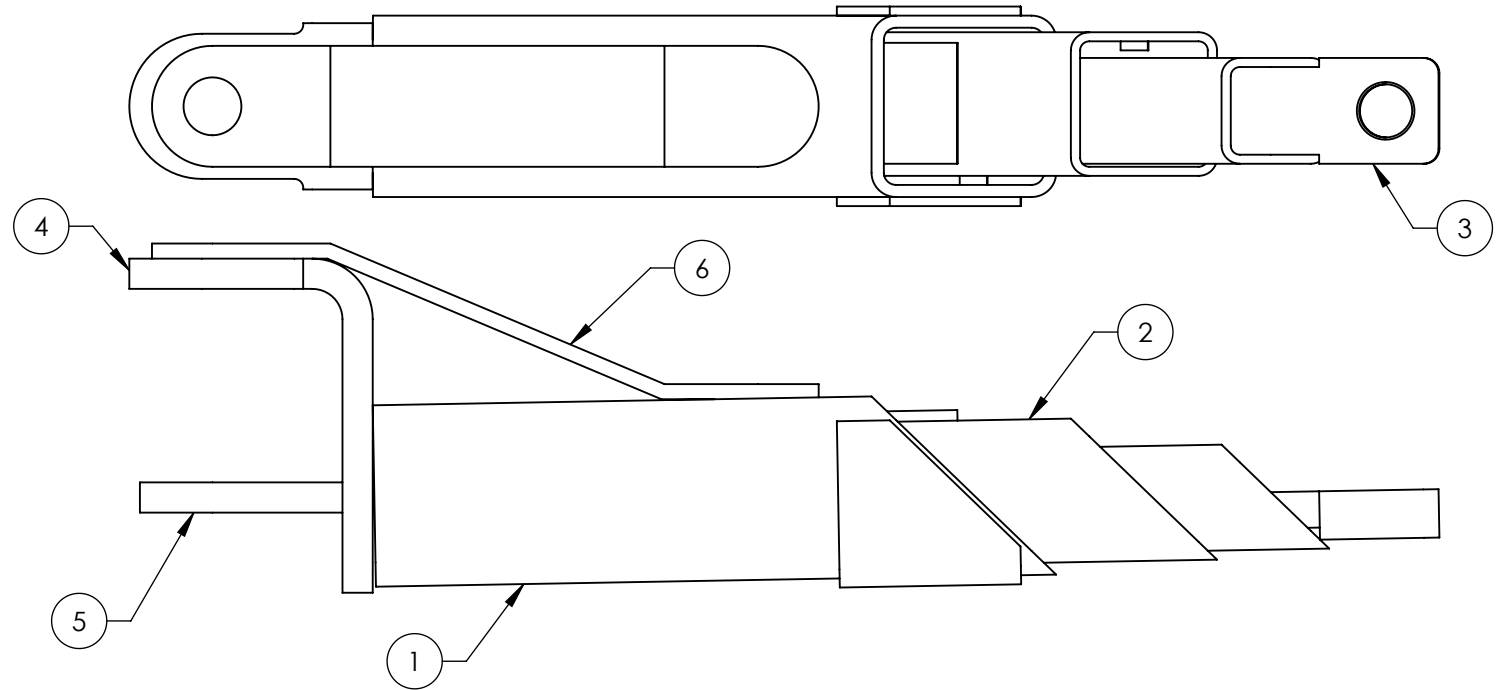
A 5600387 E

SCALE: 1:10

SHEET 1 OF 3



ISOMETRIC VIEW
FOR REFERENCE ONLY
DO NOT SCALE



		REVISION			
REV	DESCRIPTION	DATE	EDITED BY	ECO#	
G	UPDATED BOM REVISIONS AND NEXT ASSEMBLY	06/18/2013	TM	00605	
H	UPDATED BOM REVISION	02/13/2014	TM	00640	
J	ADDED CONCENTRICITY TOLERANCE, UPDATED BOM REVISIONS	04/25/2014	TS	00649	

NOTE: UNLESS OTHERWISE SPECIFIED.

1. BREAK AND DEBURR ALL SHARP EDGES 0.3mm
2. REMOVE ALL WELD SPLATTER
3. DIMENSIONS SHOWN ARE AFTER PAINTING
4. PAINT BENDPAK YELLOW
5. 5620277 & 5620367 MUST SLIDE FREELY

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5620366	XPR-10A TRIPLE OUTER SQUARE TUBE WELDMENT (450mm)	1	D
2	5620367	XPR-10A TRIPLE MIDDLE SQUARE TUBE WELDMENT (450mm)	1	D
3	5620277	XPR-10A LOW PROFILE TRIPLE INNER SQUARE TUBE WELDMENT (450mm)	1	D
4	5701153	XPR-9/10 ARM EAR	1	D
5	5701068	XPR-9/10 BOLT ON EAR PLATE	1	E
6	5736286	XPR 9/10 TRIPLE ARM SUPPORT	1	C

DO NOT SCALE DRAWING

DIMENSIONS ARE IN MM
TOLERANCES:
0. = ± 1.5
0.0 = ± 0.5

ANGULAR: 0. = $\pm 2^\circ$
SURFACE FINISH 1.6 ISO Ra μm
FOR MACHINED SURFACES
UNLESS OTHERWISE SPECIFIED

NEXT ASSEMBLY
5210170

NAME DATE
DRAWN TM 02/03/2010

CHECKED

THIRD ANGLE PROJECTION



PROPRIETARY AND CONFIDENTIAL
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REPRODUCTION IN PART OR AS A WHOLE WITHOUT
THE WRITTEN PERMISSION OF BENDPAK INC. IS
PROHIBITED.

BendPak 1645 LEMONWOOD DR.
SANTA PAULA, CA 93060

TITLE:
XPR-10A LOW PROFILE TRIPLE
TELESCOPING ARM WELDMENT

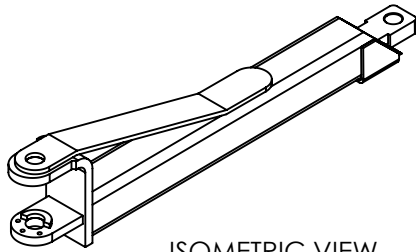
SIZE DWG. NO. REV

A 5600425 J

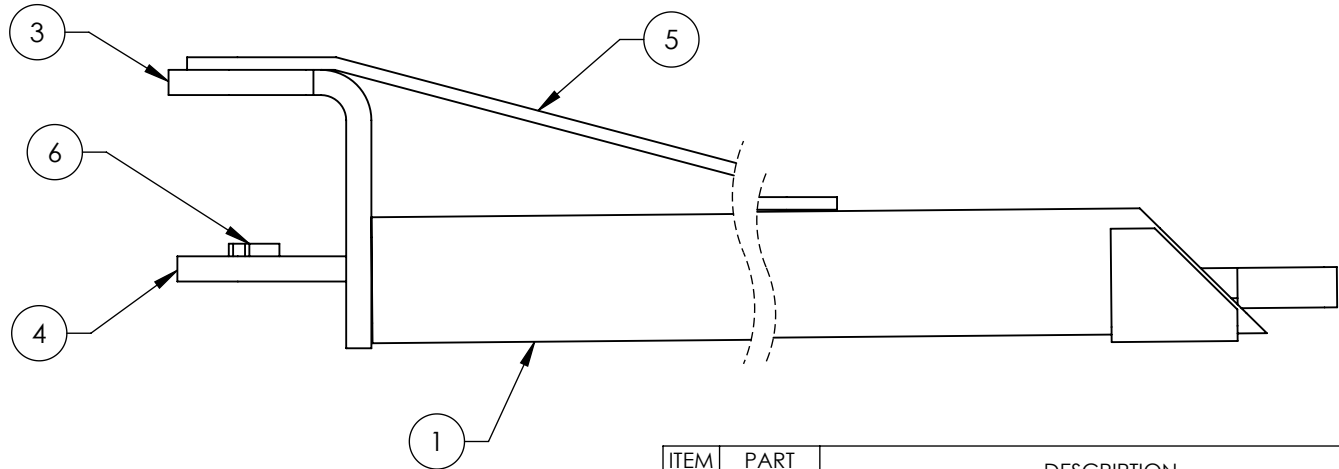
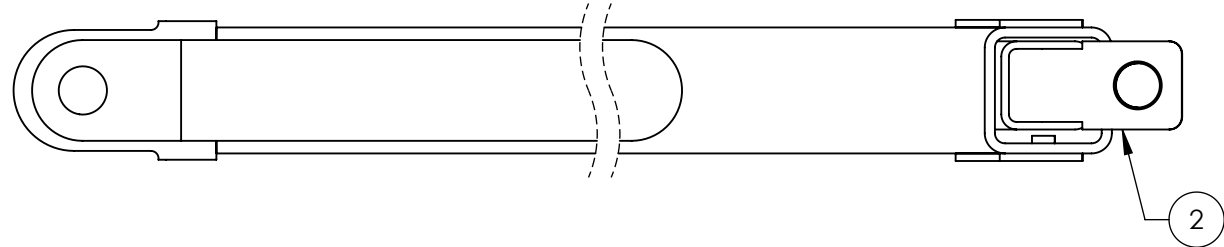
SCALE: 1:5

SHEET 1 OF 2

		REVISION			
REV	DESCRIPTION	DATE	EDITED BY	ECO#	
A	PRODUCTION RELEASE, DERIVED FROM 5600068	02/12/2014	TM	00640	
B	UPDATED BOM REVISIONS	06/02/2014	TM	00649	



ISOMETRIC VIEW
FOR REFERENCE ONLY
DO NOT SCALE



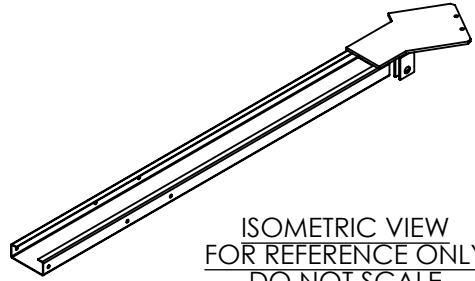
ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5620354	XPR-10A TWO-STAGE OUTER ARM TUBE WELDMENT (882mm)	1	D
2	5620274	XPR-10A LOW PROFILE INNER ARM WELDMENT (752mm)	1	B
3	5701153	XPR-9/10 ARM EAR	1	D
4	5701068	XPR-9/10 BOLT ON EAR PLATE	1	E
5	5736283	XPR-9/9D/10 EXTRA LONG ARM SUPPORT	1	D
6	5746671	XPR LOW PROFILE GEAR SUPPORT	1	B

NOTE: UNLESS OTHERWISE SPECIFIED.

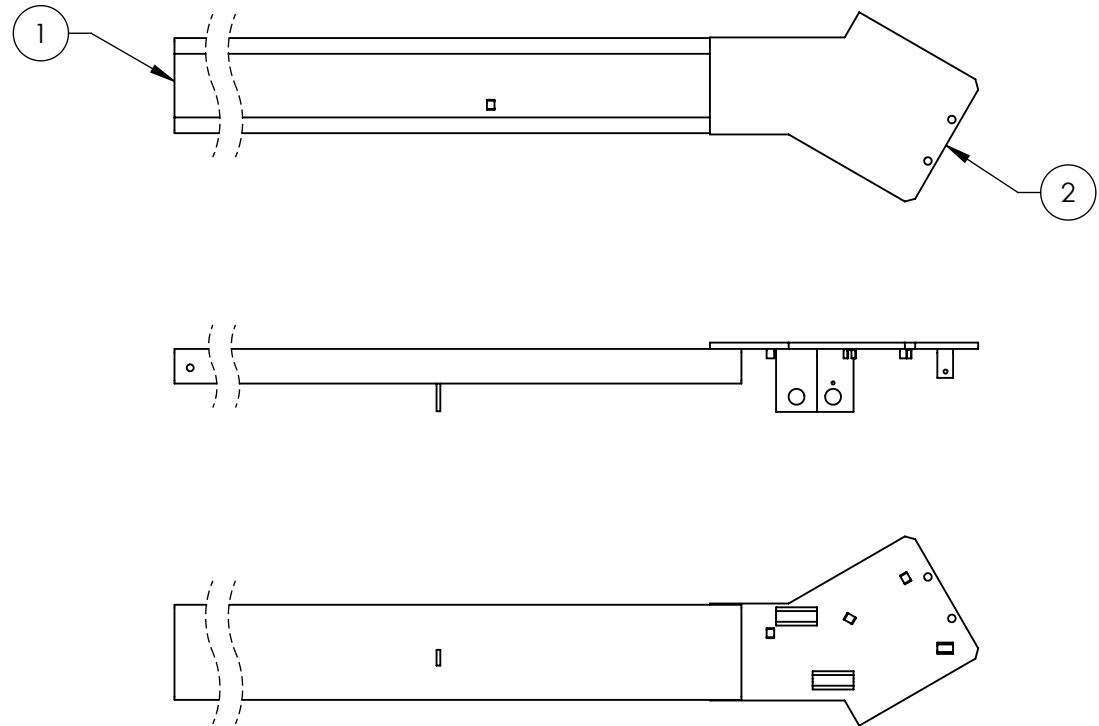
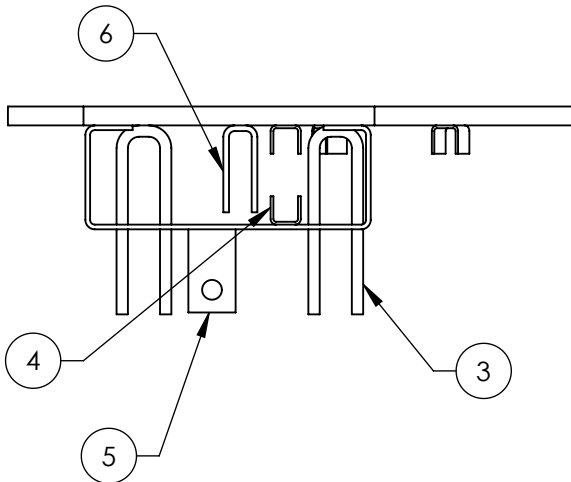
1. BREAK AND DEBURR ALL SHARP EDGES 0.3mm
2. REMOVE ALL WELD SPLATTER
3. DIMENSIONS SHOWN ARE AFTER PAINTING
4. PAINT BENDPAK YELLOW
5. 5620274 MUST SLIDE FREELY

NEXT ASSEMBLY
5210369

DO NOT SCALE DRAWING		NAME	DATE
DIMENSIONS ARE IN MM TOLERANCES: 0. = ± 1.5 0.0 = ± 0.5 ANGULAR: 0. = $\pm 2^\circ$ SURFACE FINISH 1.6 ISO Ra μm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED MATERIAL: -- SIZE: --		DRAWN TM	02/12/2014
		CHECKED	
		THIRD ANGLE PROJECTION	
		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.	
		BendPak 1645 LEMONWOOD DR. SANTA PAULA, CA 93060	
		TITLE: XPR-10A LOW PROFILE LONG ARM WELDMENT, R.H.	
		SIZE DWG. NO.	REV
		A 5600842	B
		SCALE: 1:6	
		SHEET 1 OF 2	



ISOMETRIC VIEW
FOR REFERENCE ONLY
DO NOT SCALE



REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE, DERIVED FROM 5600504	10/07/2014	TM	00663

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5701246	XPR-10A BARE TOP TROUGH OUTER	1	A
2	5736639	XPR-10A ASYMMETRIC TOP TROUGH PLATE	1	B
3	5701211	XPR-7TR/10 SHEAVE BRACKET	2	B
4	5700699	SMALL HOSE RETAINER	5	B
5	5736550	XPR MICROWITCH STOP BAR HINGE PLATE	1	C
6	5701228	XPR-10/10A LARGE SAFETY SHEAVE CLAMP	1	B

DO NOT SCALE DRAWING

NAME DATE
DRAWN TM 10/07/2014
CHECKED

THIRD ANGLE PROJECTION



DIMENSIONS ARE IN MM
TOLERANCES:
0. = ±1.5
0.0 = ±0.5

ANGULAR: 0. = ±2°
SURFACE FINISH 1.6 ISO Ra µm
FOR MACHINED SURFACES
UNLESS OTHERWISE SPECIFIED

PROPRIETARY AND CONFIDENTIAL
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BendPak 1645 LEMONWOOD DR.
SANTA PAULA, CA 93060

TITLE: XPR-10A OUTER TOP
TROUGH WELDMENT

SIZE DWG. NO. REV
A 5600925 A

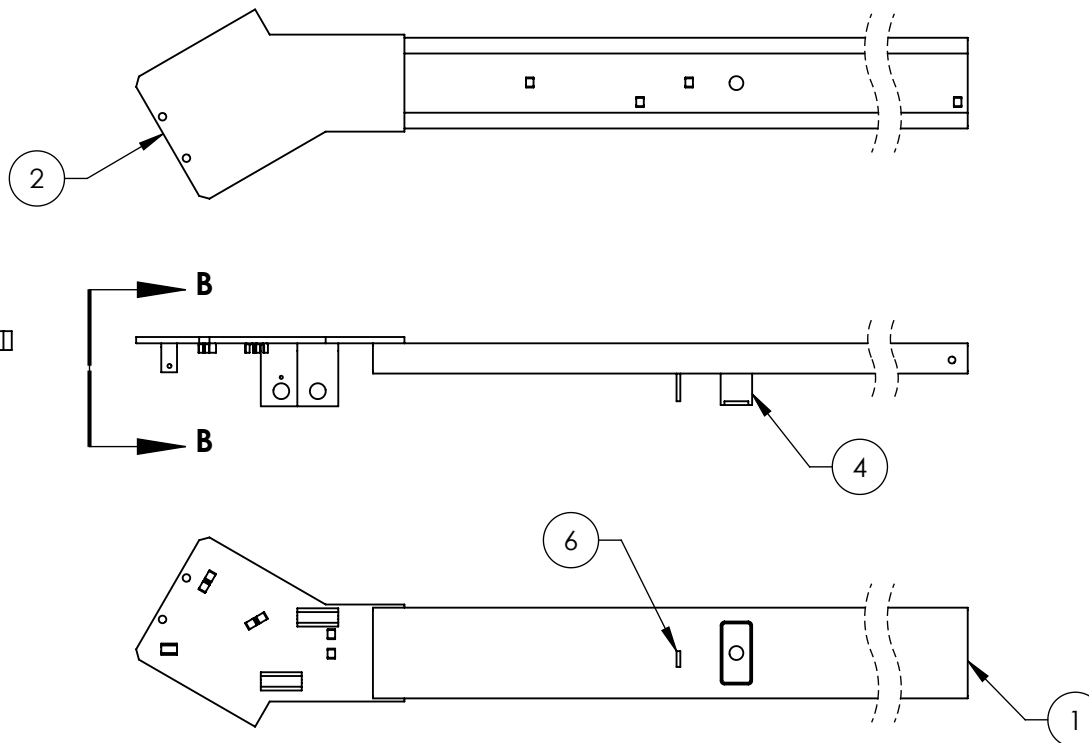
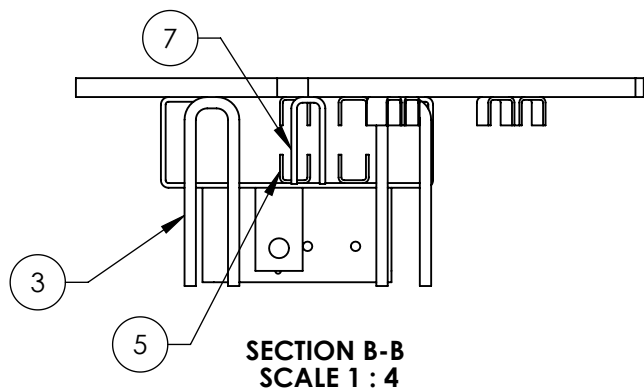
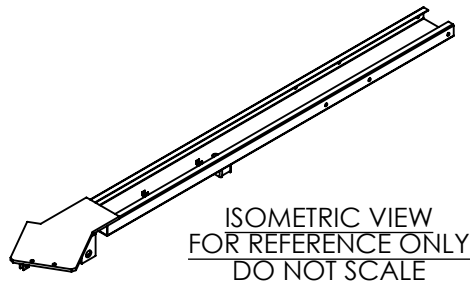
SCALE: 1:12

SHEET 1 OF 3

NOTE: UNLESS OTHERWISE SPECIFIED.

- BREAK AND DEBURR ALL SHARP EDGES 0.3mm
- REMOVE ALL WELD SPLATTER
- DIMENSIONS SHOWN ARE AFTER PAINTING
- PAINT BENDPAK BLUE

NEXT ASSEMBLY
5210211



REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE, DERIVED FROM 5600505	10/07/2014	TM	00663

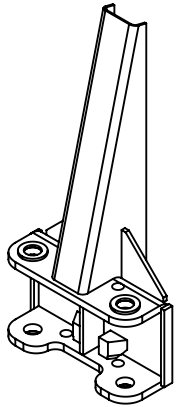
ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5701245	XPR-10A BARE TOP TROUGH INNER	1	A
2	5736639	XPR-10A ASYMMETRIC TOP TROUGH PLATE	1	B
3	5701211	XPR-7TR/10 SHEAVE BRACKET	2	B
4	5766145	GP-7A/C, XPR MICROSWITCH BOX	1	D
5	5700699	SMALL HOSE RETAINER	12	B
6	5736550	XPR MICROSWITCH STOP BAR HINGE PLATE	1	C
7	5701228	XPR-10/10A LARGE SAFETY SHEAVE CLAMP	1	B

DO NOT SCALE DRAWING		NAME	DATE
DRAWN		TM	10/07/2014
CHECKED			
THIRD ANGLE PROJECTION			
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±0.5 ANGULAR: 0. = ±2° SURFACE FINISH 1.6 ISO Ra μm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED			
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.		BendPak 1645 LEMONWOOD DR. SANTA PAULA, CA 93060	
TITLE:		XPR-10A INNER TOP TROUGH WELDMENT	
SIZE DWG. NO.		A 5600926	
REV		A	
SCALE: 1:12		SHEET 1 OF 3	

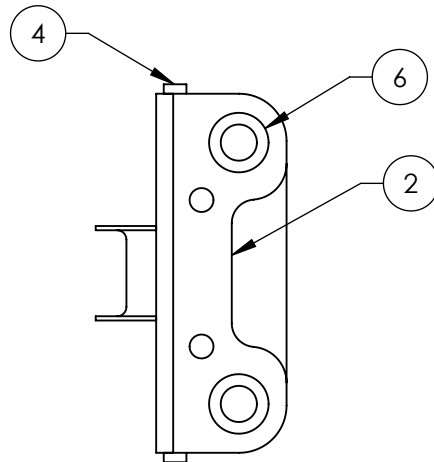
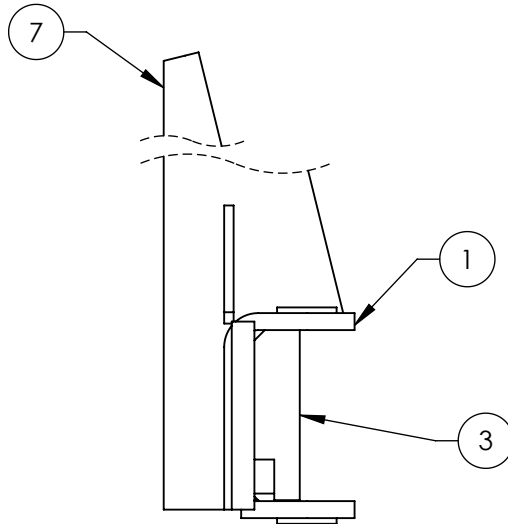
NOTE: UNLESS OTHERWISE SPECIFIED.

- BREAK AND DEBURR ALL SHARP EDGES 0.3mm
- REMOVE ALL WELD SPLATTER
- DIMENSIONS SHOWN ARE AFTER PAINTING
- PAINT BENDPAK BLUE

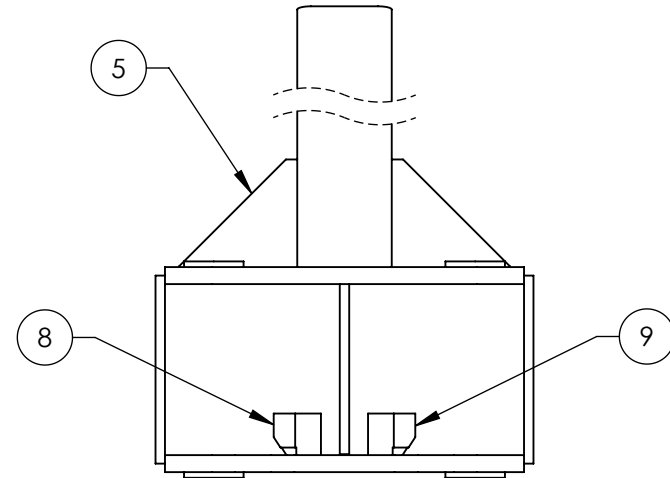
NEXT ASSEMBLY
5210211



ISOMETRIC VIEW
FOR REFERENCE ONLY
DO NOT SCALE



REVISION		DATE	EDITED BY	ECO#
REV	DESCRIPTION			
D	WAS 18 2PL NOW 18.5 2PL	09/03/2013	TM	00615
E	UPDATED BOM REVISIONS	02/13/2014	TM	00640
F	UPDATED BOM REVISIONS	06/03/2014	TM	00649



ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5701230	XPR-7/9/10 LIFT HEAD TOP ARM PLATE	1	D
2	5736263	XPR-7/9/10 LIFT HEAD BOTTOM ARM PLATE	1	D
3	5736261	GP-7, XPR-7/9/10 LIFT HEAD PLATE SPACER	1	B
4	5735243	GP-7, XPR-7/9/10 LIFT HEAD ARM PLATE SUPPORT	2	B
5	5736259	ALL GP/XPR LIFT HEAD SIDE GUSSET	2	B
6	5746564	XPR-7/9/10/12 REINFORCING WASHER	4	D
7	5700186	XPR-7/9/10 LIFT HEAD GUSSET	1	A
8	5736543	2 POST LIGHT DUTY ARM GEAR RESTRAINT STOP LH	1	A
9	5736545	2 POST LIGHT DUTY ARM GEAR RESTRAINT STOP RH	1	A

DO NOT SCALE DRAWING

NAME DATE

DRAWN TM 11/24/2009

CHECKED

THIRD ANGLE PROJECTION



DIMENSIONS ARE IN MM
TOLERANCES:
0. = ±1.5
0.0 = ±0.5

ANGULAR: 0. = ±2°

SURFACE FINISH 1.6 ISO Ra µm
FOR MACHINED SURFACES
UNLESS OTHERWISE SPECIFIED

PROPRIETARY AND CONFIDENTIAL
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BendPak 1645 LEMONWOOD DR.
SANTA PAULA, CA 93060

TITLE: XPR-9/10 LIFT HEAD
GUSSET WELDMENT

SIZE DWG. NO.

A 5620371

REV

F

SCALE: 1:8

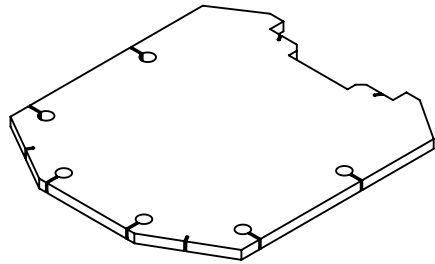
SHEET 1 OF 2

NOTE: UNLESS OTHERWISE SPECIFIED.

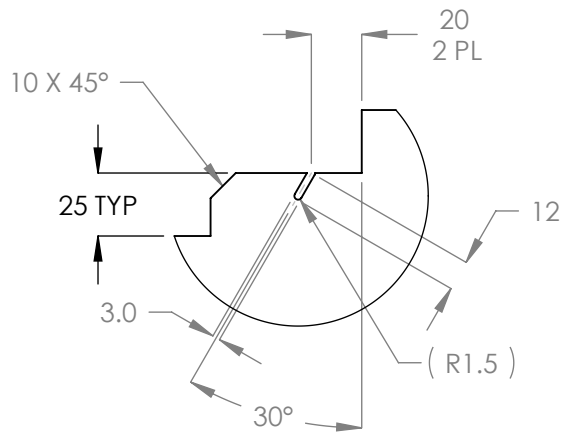
- BREAK AND DEBURR ALL SHARP EDGES 0.3mm
- REMOVE ALL WELD SPLATTER

NEXT ASSEMBLY
5600502
5600503
5600508

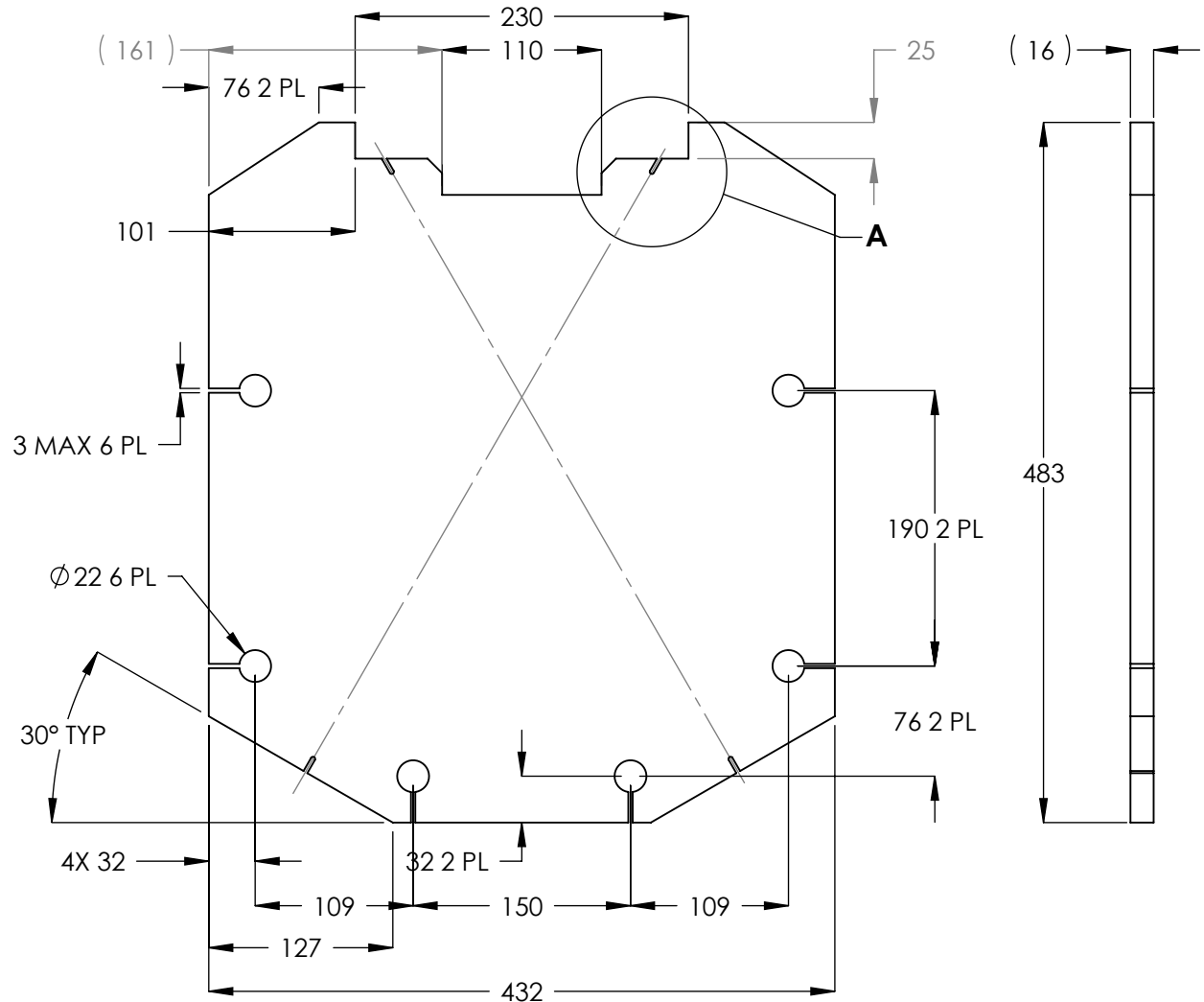
REV	DESCRIPTION	REVISION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE, DERIVED FROM 800138		08/19/2009	TM	00293
B	UPDATED TITLE TO REFLECT WHERE USED		06/03/2010	TM	00367



ISOMETRIC VIEW
FOR REFERENCE ONLY
DO NOT SCALE





DETAIL A
SCALE 1 : 3



NOTE: UNLESS OTHERWISE SPECIFIED.

- BREAK AND DEBURR ALL SHARP EDGES 0.3mm
- FLAME CUT EDGE FINISH

NEXT ASSEMBLY
5620352

DO NOT SCALE DRAWING		NAME		DATE		 BendPak. <small>PROVIDING AUTOMOTIVE SERVICE SOLUTIONS</small> 1645 LEMONWOOD DR. SANTA PAULA, CA 93060	
DIMENSIONS ARE IN MM		DRAWN		TM			
TOLERANCES: MACHINE TO		CHECKED		AC			
0. = ±1.5				THIRD ANGLE PROJECTION		TITLE:	
0.00 = ±0.13				XPR-7TR/10 BASE PLATE			
ANGULAR: MACHINE TO 0. = ±1/2°				SIZE DWG. NO.		REV	
SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.		A 5736296		B	
MATERIAL: HR ASTM A36 OR Q235 GB/T 700				SCALE: 1:5		SHEET 1 OF 1	
SIZE: 16mm THICK							

PART SPECIFICATION FORM

BENDPAK Number:	5900047
MRP Description:	XPR-7A/10/10A INSTALLATION MANUAL
Date:	06/28/2013
ECO :	00605

1. Engineering Specification

Application:

INSTALLATION MANUAL

Detailed Description:

WARNING

CAUTION
The safe operating temperature range for this product is 41°F - 104°F

IMPORTANT SAFETY INSTRUCTIONS
SAVE THESE INSTRUCTIONS

PLEASE READ THE ENTIRE CONTENTS OF THIS MANUAL PRIOR TO INSTALLATION AND OPERATION. BY PROCEEDING WITH LIFT INSTALLATION AND OPERATION YOU AGREE THAT YOU FULLY UNDERSTAND AND COMPREHEND THE FULL CONTENTS OF THIS MANUAL. FORWARD THIS MANUAL TO ALL OPERATORS. FAILURE TO OPERATE THIS EQUIPMENT AS DIRECTED MAY CAUSE INJURY OR DEATH.

MAN REV C 07-11-2013
PIN 9900047

INSTALLATION AND OPERATION MANUAL

10,000 POUND CAPACITY
SURFACE MOUNTED
TWO-POST LIFTS

MODELS:

XPR-10	VER 0
XPR-10A	VER 0
XPR-10-168	VER 0
XPR-10A-168	VER 0
XPR-10T	VER 0
XPR-10T-168	VER 0
XPR-10-LP	VER 0
XPR-10A-LP	VER 0
XPR-10-LP-168	VER 0
XPR-10A-LP-168	VER 0
XPR-3A	VER 0
XPR-3A-168	VER 0
XPR-3LPA	VER 0
XPR-3LPA-168	VER 0

READ FIRST

Do not open the lift much as with the machine underneath all the danger, are high and can keep in the same as

RECEIVING
The shipment should be thoroughly inspected as soon as it is received. The signed Bill of Lading is acknowledgement by the shipping carrier as receipt of this product as listed in your invoice as being in a good condition of shipment. If any of these goods listed on this Bill of Lading are missing or damaged, do not accept goods until the shipping carrier makes a notation on the freight bill of the missing or damaged goods. Do this for your own protection.

BE SAFE
Your new lift was designed and built with safety in mind. However, your overall safety can be increased with proper training and thoughtful operation on the part of the operator. DO NOT operate or repair this equipment without reading this manual and the important safety instructions shown inside. Keep this operation manual near the lift at all times. Make sure that ALL USERS read and understand this manual.

1645 Lemonwood Dr.
Santa Paula, CA. 93060, USA
Toll Free 1-800-253-2363
Tel: 1-805-933-9970
Fax: 1-805-933-9160
www.bendpak.com

BP BendPak
PROVIDING AUTOMOTIVE SERVICE SOLUTIONS

2. Vendor Information

Approved Vendor	Vendor Part #	Contact #	Preferred Vendor
1)			

PART SPECIFICATION FORM

BENDPAK Number:	5905109
MRP Description:	WARNING ALI/WL 101
Date:	06/18/2013
ECO :	00605

1. Engineering Specification

Application:

ALI 2 POST SAFETY STICKER KIT

Detailed Description:

SIZE: 14" L x 8.5" W (356mm x 216mm)

Automotive Lift Institute, Inc
WL 101 Series
Label Kit

SAFETY INSTRUCTIONS

Read operating and safety manuals before using lift.

SAFETY INSTRUCTIONS

Proper maintenance and inspection is necessary for safe operation.

SAFETY INSTRUCTIONS

Do not operate a damaged lift.

The messages and pictographs shown are generic in nature and are meant to generally represent hazards common to all automotive lifts regardless of specific style.

Funding for the development and validation of these labels was provided by the Automotive Lift Institute, PO Box 33116 Indianapolis, IN 46233.

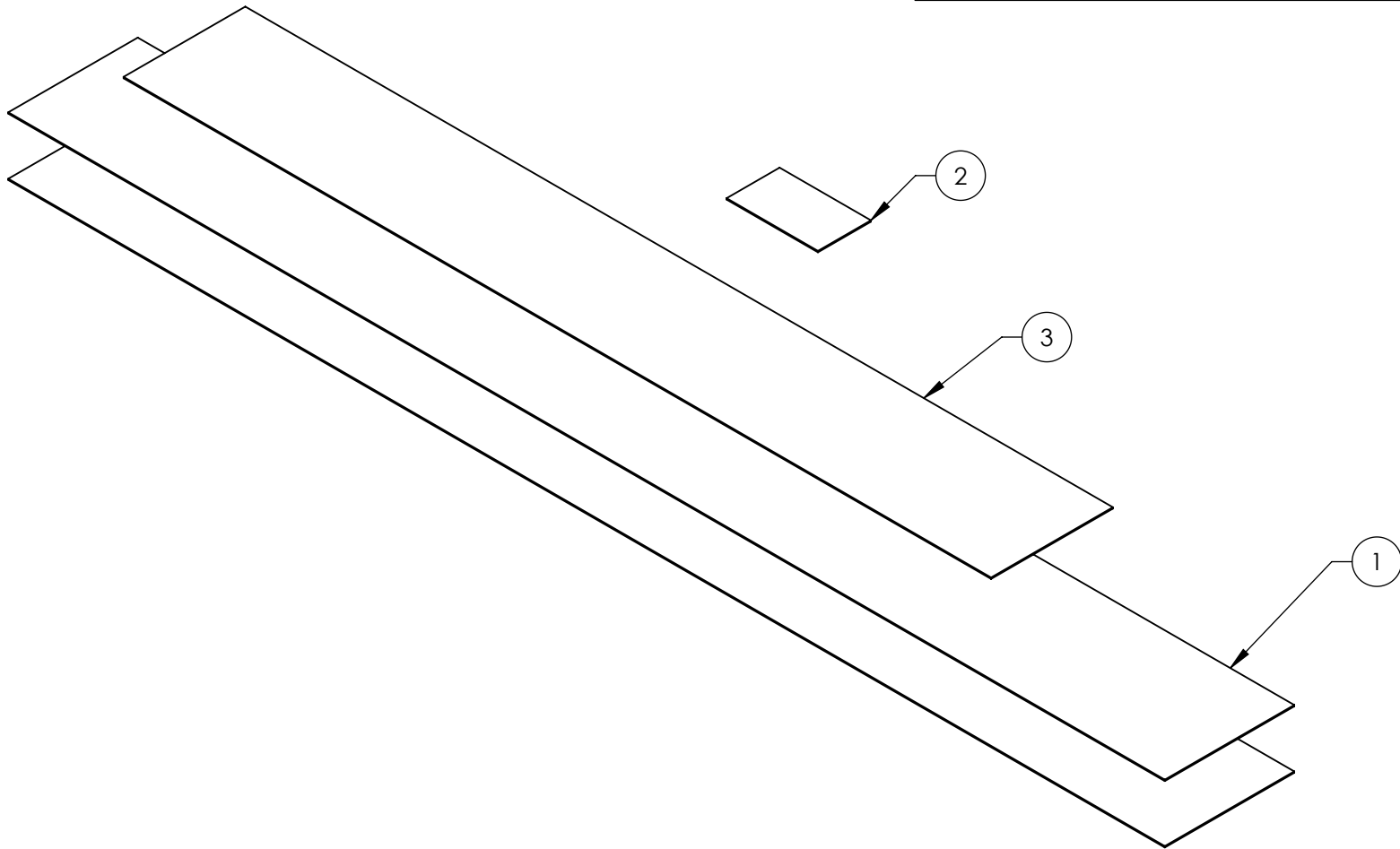
They are provided by copyright. Set of labels may be obtained from ALI or its member companies.

© 1992 by ALI, Inc. ALI/WL101

2. Vendor Information

Approved Vendor	Vendor Part #	Contact #	Preferred Vendor
1)			




		REVISION		
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	DERIVED FROM 5905200	06/20/2013	TM	00605
B	REPLACED 5905105 WITH 5905311	05/13/2105	TM	00689



NOTE: UNLESS OTHERWISE SPECIFIED.
1. SEE RECEIVED LIFT FOR PLACEMENT

NEXT ASSEMBLY
ALL 2-POST LIFTS

ITEM NO	PART NUMBER	DESCRIPTION		QTY	REV
1	5905311	BENDPAK LABEL; 4 x 38" WHITE INK		2	--
2	5905177	TO PROLONG LIFE OF TWO		1	--
3	5905555	2-POST SAFETY DECAL		1	--

DO NOT SCALE DRAWING		NAME	DATE
DIMENSIONS ARE IN MM		DRAWN	TM 06/18/2013
		CHECKED	CA 08/05/2015
		THIRD ANGLE PROJECTION	
			
<small>PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.</small>		 1645 LEMONWOOD DR. SANTA PAULA, CA 93060	
		TITLE: 2 POST DECAL KIT, LESS ALI	
SIZE DWG. NO. A 5905131		REV B	
SCALE: 1:4		SHEET 1 OF 1	

PART SPECIFICATION FORM

BENDPAK Number:	5905177
MRP Description:	TO PROLONG LIFT OF TWO
Date:	06/18/2013
ECO :	00605

1. Engineering Specification

Application:

RED CYLINDER WARNING

Detailed Description:

SIZE: 3" L x 1.75" W (76mm x 44mm)

PLEASE READ

Internal packing oil may cause the cylinders to bleed oil during start up. This is normal. To extend cylinder and seal life, raise the lift to full height at least once every day.

2. Vendor Information

Approved Vendor	Vendor Part #	Contact #	Preferred Vendor
1)			

PART SPECIFICATION FORM

BENDPAK Number:	5905311
MRP Description:	BENDPAK LABEL; 4 x 38" WHITE INK
Date:	05/13/2015
ECO :	00689

1. Engineering Specification

Application:

BENDPAK LABEL

Detailed Description:



SIZE: 38" L x 4.25" W (965mm x 108mm)

- Material: Yellow Represents Clear Adhesive PET
- Size: 4.25"W x 38"H
- Thickness: 4 Mil
- Finish: Polished
- Ink: U.V. protected, Opaque White
- Print Process: Silk Screen, 85 line-screen (Opaque White ink, clear adhesive PET will fill in blank areas.)
- Lamination: Clear-gloss over-laminate for abrasion, chemical, and ultra violet protection

2. Vendor Information

Approved Vendor	Vendor Part #	Contact #	Preferred Vendor
1)			

PART SPECIFICATION FORM

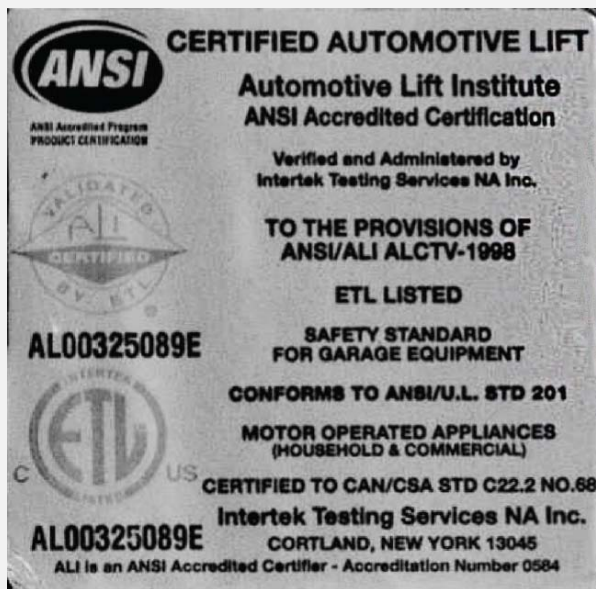
BENDPAK Number:	5900326
MRP Description:	ETL CERTIFICATION LABEL
Date:	06/19/2013
ECO :	00605

1. Engineering Specification

Application:

ALI CERTIFICATION STICKER

Detailed Description:



SIZE: 2.875" L x 3" W (73mm x 76mm)

2. Vendor Information

Approved Vendor	Vendor Part #	Contact #	Preferred Vendor
1)			

PART SPECIFICATION FORM

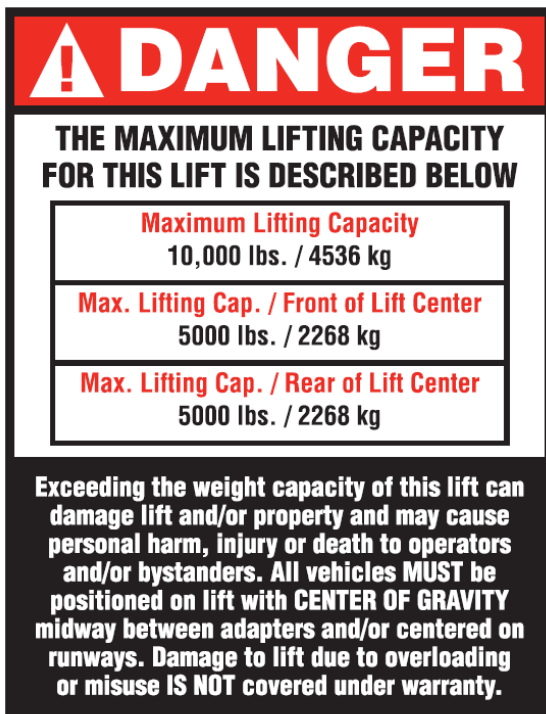
BENDPAK Number:	5905403
MRP Description:	MAX CAP DANGER 10K
Date:	06/21/2013
ECO :	00605

1. Engineering Specification

Application:

LIFT CAPACITY STICKER

Detailed Description:



! DANGER

THE MAXIMUM LIFTING CAPACITY FOR THIS LIFT IS DESCRIBED BELOW

Maximum Lifting Capacity 10,000 lbs. / 4536 kg
Max. Lifting Cap. / Front of Lift Center 5000 lbs. / 2268 kg
Max. Lifting Cap. / Rear of Lift Center 5000 lbs. / 2268 kg

Exceeding the weight capacity of this lift can damage lift and/or property and may cause personal harm, injury or death to operators and/or bystanders. All vehicles MUST be positioned on lift with CENTER OF GRAVITY midway between adapters and/or centered on runways. Damage to lift due to overloading or misuse IS NOT covered under warranty.

SIZE: 3.25" L x 4.5" W (82mm x 114mm)

P/N 5905403

2. Vendor Information

Approved Vendor	Vendor Part #	Contact #	Preferred Vendor
1)			

PART SPECIFICATION FORM

BENDPAK Number:	5905465
MRP Description:	MANUFACTURER LABEL
Date:	05/07/2013
ECO :	00593

1. Engineering Specification

Application:

MANUFACTURER LABEL

Detailed Description:

MFD. BY BENDPAK INC.

LIFT TYPE: SURFACE MOUNT CAPACITY: MED/HVY DTY
 POWER: ELECTRIC/HYDRAULIC ANCHORS: AS EQUIPPED
 INSTALLATION - SEE OWNERS GUIDE OR CONTACT FACTORY

SHIPPING DAMAGE CLAIMS

WHEN THIS EQUIPMENT IS SHIPPED, TITLE PASSES TO THE PURCHASER UPON RECEIPT FROM THE CARRIER. CONSEQUENTLY, CLAIMS FOR THE MATERIAL DAMAGED IN SHIPMENT MUST BE MADE BY THE PURCHASER AGAINST THE TRANSPORTATION COMPANY AT THE TIME SHIPMENT IS RECEIVED.

PLEASE READ ALL OPERATORS/USERS MANUAL(S) PRIOR TO INSTALLATION AND OPERATION. UNDERSTAND AND COMPREHEND THE FULL CONTENTS OF EACH MANUAL(S) PRIOR TO INSTALLATION AND OPERATION. DELIVER THE MANUAL(S) TO ALL OPERATORS. FAILURE TO OPERATE THIS EQUIPMENT AS DIRECTED MAY CAUSE INJURY OR DEATH.

IMPORTANT NOTE:

BENDPAK LIFTS ARE SUPPLIED WITH CONCRETE FASTENERS MEETING THE CRITERIA AS PRESCRIBED BY ASTM E488 - 96(2003). LIFT BUYERS ARE RESPONSIBLE FOR ANY SPECIAL REGIONAL STRUCTURAL AND/OR SEISMIC ANCHORING REQUIREMENTS SPECIFIED BY ANY OTHER AGENCIES AND/OR CODES SUCH AS THE UNIFORM BUILDING CODE (UBC) AND/OR INTERNATIONAL BUILDING CODE (IBC).



INTERNAL BAR CODE - FOR FACTORY AUDIT ONLY 34086

BPK	STYOT	P20KVR	X18576	HVY DTY/ GVR
				832

THE MANUFACTURE, USE, SALE OR IMPORT OF THIS PRODUCT MAY BE SUBJECT TO ONE OR MORE UNITED STATES PATENTS, OR PENDING APPLICATIONS, OWNED BY BENDPAK, INC.

ENGINEERED BY BENDPAK INC USA

MADE IN CHINA

SIZE: 5.125" L x 5.125" W (130mm x 130mm)

2. Vendor Information

Approved Vendor	Vendor Part #	Contact #	Preferred Vendor
1)			

PART SPECIFICATION FORM

BENDPAK Number:	5905555
MRP Description:	2-POST SAFETY DECAL
Date:	06/18/2013
ECO :	00605

1. Engineering Specification

Application:

2-POST SAFETY DECAL

Detailed Description:



SIZE: 28.5" L x 4" W (724mm x 100mm)

2. Vendor Information

Approved Vendor	Vendor Part #	Contact #	Preferred Vendor
1)			

PART SPECIFICATION FORM


BENDPAK Number:	5905940
MRP Description:	PRODUCT DATA LABEL
Date:	05/06/2013
ECO :	00593

1. Engineering Specification

Application:

PRODUCT DATA LABEL

Detailed Description:



SANTA PAULA, CA USA
 WWW.BENDPAK.COM

LIFT TYPE: SURFACE MOUNT CAP: MED/HVY DTY MFG. BPK SEE DATA PLATE FOR PRODUCT DETAILS
 POWER: ELECTRIC/HYDRAULIC INSTALLATION - SEE OWNERS GUIDE OR CONTACT FACTORY

SAFETY INSTRUCTIONS: IF ATTACHMENTS, ACCESSORIES OR CONFIGURATION MODIFYING COMPONENTS THAT ARE LOCATED IN THE LOAD PATH, AFFECT OPERATION OF THE LIFT, AFFECT THE LIFT ELECTRICAL LISTING OR AFFECT INTENDED VEHICLE ACCOMMODATION ARE USED ON THIS LIFT AND, IF THEY ARE NOT CERTIFIED FOR USE ON THIS LIFT, THEN THE CERTIFICATION OF THIS LIFT SHALL BECOME NULL AND VOID. CONTACT THE PARTICIPANT FOR INFORMATION PERTAINING TO CERTIFIED ATTACHMENTS, ACCESSORIES OR CONFIGURATION MODIFYING COMPONENTS.

BENDPAK LIFTS ARE SUPPLIED WITH CONCRETE FASTENERS MEETING THE CRITERIA AS PRESCRIBED BY ASTM E488 - 96(2003). LIFT BUYERS ARE RESPONSIBLE FOR ANY SPECIAL REGIONAL STRUCTURAL AND/OR SEISMIC ANCHORING REQUIREMENTS SPECIFIED BY ANY OTHER AGENCIES AND/OR CODES SUCH AS THE UNIFORM BUILDING CODE (UBC) AND/OR INTERNATIONAL BUILDING CODE (IBC).

THE MANUFACTURE, USE, SALE OR IMPORT OF THIS PRODUCT MAY BE SUBJECT TO ONE OR MORE UNITED STATES PATENTS, OR PENDING APPLICATIONS, OWNED BY BENDPAK, INC.
 DO NOT REMOVE ENGINEERED BY BENDPAK INC. USA MADE IN CHINA

SIZE: 2.3" L x 4.5" W (58mm x 114mm)

2. Vendor Information

Approved Vendor	Vendor Part #	Contact #	Preferred Vendor
1)			

PART SPECIFICATION FORM








BENDPAK Number:	5930630
MRP Description:	XPR-10A SERIAL TAG
Date:	06/21/2013
ECO :	00605

1. Engineering Specification

Application:

DATA SERIAL TAG XPR-10A

Detailed Description:

 BendPak® PROVIDING AUTOMOTIVE SERVICE SOLUTIONS		Santa Paula, CA USA www.bendpak.com	
Model Number	Lifting Capacity	Serial Number	
XPR-10A	10000lbs/4536kg		
Date of Manufacture	Power Unit Number	Volt. / Ph. / Freq. / Amp.	
		208-230V 50-60Hz 1ph 18A	
Cable Dia.	Conn. Dia.	Cable Lengths	
10mm	18mm	A 9999mm	B 10115mm
Description	 DANGER! Disconnect Power Before Servicing.		
    			
WARRANTY VOID IF DATA PLATE IS REMOVED. MADE IN CHINA			

 SIZE: 2.85" L x 4" W
 (72.5mm x 101.5mm)

2. Vendor Information

Approved Vendor	Vendor Part #	Contact #	Preferred Vendor
1)			