Service Manual

SERVICE PARTS & DIAGRAMS

BENDPAK

LR-60P

PRODUCT SKU **5175728**

DRAWING Nº

5260168

CATEGORY

Low-Rise Scissor Lift

REV

Version AH

DATE

09.27.2022



BendPak.

This guide is a troubleshooting reference used for maintaining and servicing your Bend Pak product. It provides comprehensive information on identifying serviceable parts and components and assists in troubleshooting problems and performing assembly /disassembly procedures.

BendPak, Inc. Corporate Office

1645 Lemonwood Drive Santa Paula, CA 93060 USA Toll Free US/Canada: 1-800-253-2363 Fax: 1-805-933-9160 info@bendpak.com

Customer Service Desk / Warranty

Customer Service Representatives
Office Tel: 1-805-933-9970
Toll Free US/Canada: 1-800-253-2363
Fax: 1-805-933-9160
customerservice@bendpak.com

Parts Orders

Customer Service Representatives Office Tel: 1-805-933-9970 Toll Free US/Canada: 1-800-253-2363 Fax: 1-805-933-9160 parts@bendpak.com

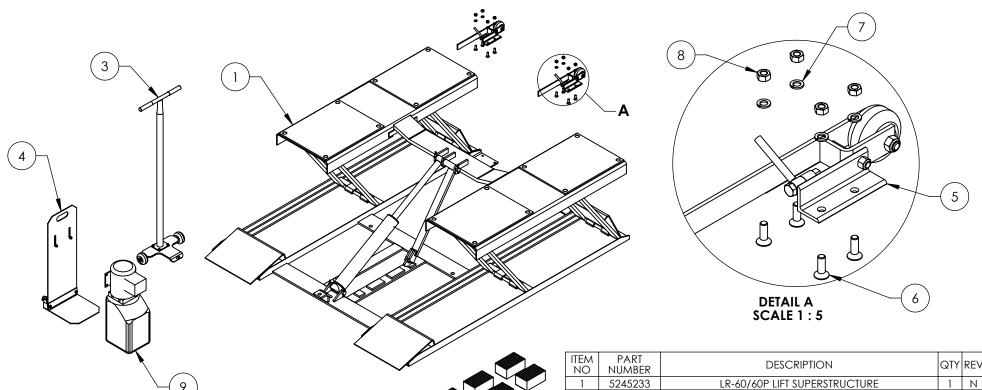
Domestic Sales & Service

USA Sales Representatives Office Tel: 1-805-933-9970 Toll Free US/Canada: 1-800-253-2363 Fax: 1-805-933-9160 sales@bendpak.com

International Sales & Service

Office Tel: 1-805-933-9970 Exports Dept: 1-805-933-9970 EXT. 192 Ext. Toll Free US/Canada: 1-800-253-2363 Fax: 1-805-933-9160 bpkexports@bendpak.com

	REVISION			
REV	DESCRIPTION	DATE	EDITED BY	ECO#
AF	ADDED POWER UNIT AND REFERENCE NOTE, UPDATED BOM REVISION	12/17/2021	CA	01368
AG	UPDATED BOM REVISION	03/02/2022	CA	01397
АН	UPDATED BOM REVISION	08/16/2022	TM	01433



NOTE: UNLESS OTHERWISE SPECIFIED.

- REFER TO MODEL FOR ADDITIONAL INFORMATION
- SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING SEE COLORS & GRAPHICS FOR LABEL PLACEMENT 2.

POWER UNIT REFERENCE ON PURCHASE ORDER

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5245233	LR-60/60P LIFT SUPERSTRUCTURE	1	Ν
2	5250020	LR-60P PARTS BOX	1	Ν
3	5215871	LOW RISE TOW CART ASSEMBLY	1	С
4	5215983	LOW RISE WHEELED POWER UNIT STAND ASSEMBLY	1	С
5	5210907	LR-60P WHEEL BRACKET ASSEMBLY	2	С
6	5530004	FHPS M10 x 1.5 x 30	8	-
7	5545200	WASHER M10 x Ø18 SL	8	-
8	5535998	NUT M10 x 1.5	8	-
9	REF	POWER UNIT	1	-

DATE



DO NOT SCALE DRAWING

LIFT VER A SIZE DWG. NO. 5260168

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NAME

SCALE: 1:24 SHEET 1 OF 2

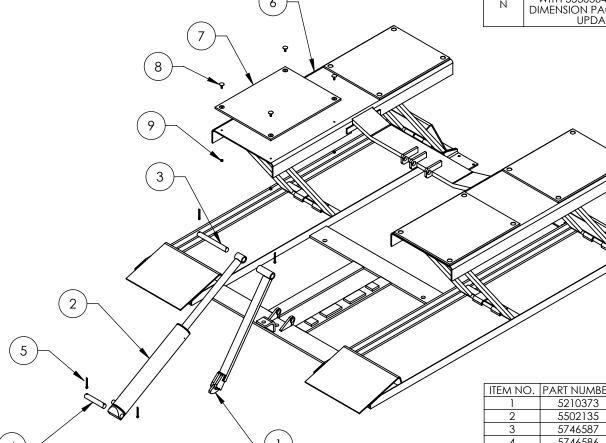
REV

AΗ

1645 LEMONWOOD DR. SANTA PAULA, CA 93060

LR-60P PRODUCTION

	REVISION			
REV	DESCRIPTION	DATE	EDITED BY	ECO#
L	UPDATED BOM REVISION	11/14/2018	TS	01025
М	REAPLCED 5505350 WITH 5505400, ADDED 5715035 AND 5530366, ADDED LOCK HEIGHTS (pg2), UPDATED BOM REVISIONS	09/20/2019	СА	01128
Z	REPLACED 5715035 WITH 5715048, 5530366 WITH 5530364, ADDED 5535357, MOVED DIMENSION PAGE TO TOP LEVEL DRAWING, UPDATED BOM REVISION	07/29/2022	TM	01433



WHERE USED LR-60 SERIES

NOTE: UNLESS OTHERWISE SPECIFIED.

- REFER TO MODEL FOR ADDITIONAL INFORMATION
- 2. 3. SEE COLORS & GRAPHICS FOR LABEL PLACEMENT SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING

ASSEMBLE ITEMS AS SHOWN

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	REV
1	5210373	LR-60/60P SAFETY BAR ASSEMBLY	1	D
2	5502135	CYLINDER ASSEMBLY Ø3.0 X 18	1	Е
3	5746587	UPPER HINGE PIN	1	В
4	5746586	DLR-6/LR-60 LOWER CYLINDER PIN	1	В
5	5505400	COTTER PIN Ø6 x 50mm	4	-
6	5600526	LR-60 LIFT WELDMENT	1	K
7	5715048	DLR-6, LR-60 RAMP BOLT-ON RUBBER PAD	4	Α
8	5530364	ELEVATOR BOLT M6 x 1.0 x 25	16	Α
9	5535357	NUT M6 x 1.0 NL	16	В

DO NOT SCALE DRAWING NAME DATE DRAWN TM 10/04/2010 CHECKED OR 08/26/2022 DIMENSIONS ARE IN MM THIRD ANGLE PROJECTION TITLE:

NEXT ASSEMBLY

5260167

5260168

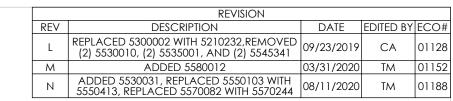


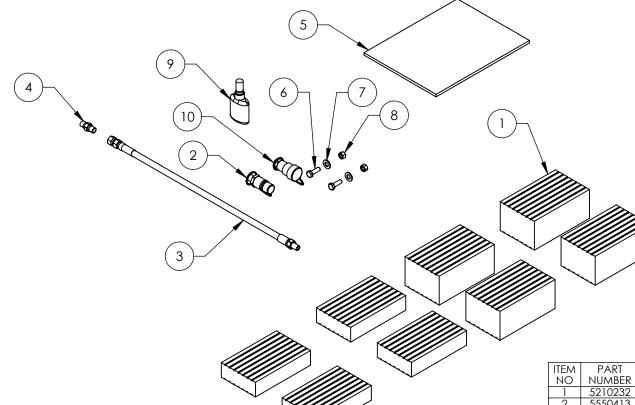
LR-60/60P LIFT SUPERSTRUCTURE

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	SIZE	DWG. NO.		REV
S	Α	5245233		Ν
1		SCALE: 1:20	SH	EET 1 OF

1645 LEMONWOOD DR. SANTA PAULA, CA 93060





NO WELL	PART NUMBER	DESCRIPTION	QTY	REV
1	5210232	LOW RISE SCISSOR LIFT RUBBER PAD KIT, SET OF 8	1	Α
2	5550413	FTG NPL -06 ORB x 1/4 NS; QUICK-CON COUP MALE	1	-
Ω	5570244	HYDRAULIC HOSE ASSEMBLY Ø6.4 x 2873mm DS-M	1	Α
4	5550147	FTG NPL -04 JIC x -04 NPT	1	-
5	5900337	LR-60/60P INSTALLATION MANUAL	1	-
6	5530010	HHB M8 x 1.25 x 25	2	-
7	5545341	WASHER M10 x Ø20 FLAT	2	-
8	5535001	NUT M8 x 1.25 NL	2	-
9	5580012	LIQUID PTFE THREAD SEALANT 50ml	1	-
10	5550031	FTG NPL-04 NPT F x 1/4 QUICK-CONNECTOR COUPLER FEMALE; NON SPILL DESIGN	1	-

DO NOT SCALE DRAWING NAME DATE DRAWN 10/05/2010 TM CHECKED DIMENSIONS ARE IN MM THIRD ANGLE PROJECTION TITLE:



LR-60P PARTS BOX

1645 LEMONWOOD DR.

SANTA PAULA, CA 93060

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SIZE DWG. NO. 5250020 SCALE: 1:6

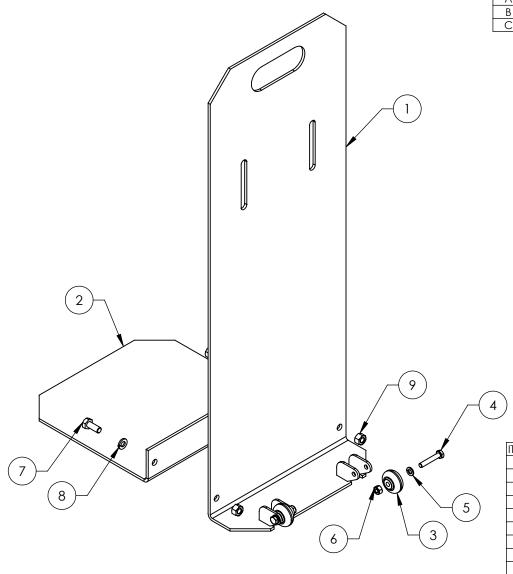
Ν SHEET 1 OF 1

REV

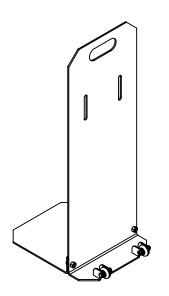
NOTE: UNLESS OTHERWISE SPECIFIED. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING

NEXT ASSEMBLY 5260168

WHERE USED LR-60P



	REVISION			
REV	DESCRIPTION	DATE	EDITED BY	ECO#
Α	PRODUCTION RELEASE	08/11/2020	TM	01188
В	UPDATED BOM REVISION AND NEXT ASSEMBLY	12/17/2021	CA	01368
С	UPDATED BOM REVISION	03/02/2022	CA	01397



ISOMETRIC VIEW FOR REFERENCE ONLY DO NOT SCALE

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5601407	LOW RISE POWER UNIT STAND WELDMENT	1	D
2	5737141	LOW RISE POWER UNIT STAND EXTENSION PLATE	1	В
3	5716192	QUICKJACK POLYURETHANE WHEEL	2	Е
4	5530027	HHB M6 x 1.0 x 35	2	
5	5545026	WASHER M6 x Ø12 SL	2	
6	5535357	NUT M6 x 1.0 NL	2	
7	5530304	HHB M8 x 1.25 x 20mm	2	
8	5545202	WASHER M8 x Ø15 SL	2	
9	5535001	NUT M8 x 1.25 NL	2	

DO NOT SCALE DRAWING		NAME	DATE
	DRAWN	TM	08/10/2020
	CHECKED	OR	03/02/2022
DIMENSIONS ARE IN MM	THIRD AN	ICI E DDC	LICTION

1645 LEMONWOOD DR. SANTA PAULA, CA 93060

NEXT ASSEMBLY

5260168

5260630

5260632

5260652

THIRD ANGLE PROJECTION	

LOW RISE WHEELED POWER UNIT STAND ASSEMBLY

SIZE DWG. NO. REV С 5215983 **SCALE: 1:5** SHEET 1 OF 1

NOTE: UNLESS OTHERWISE SPECIFIED.

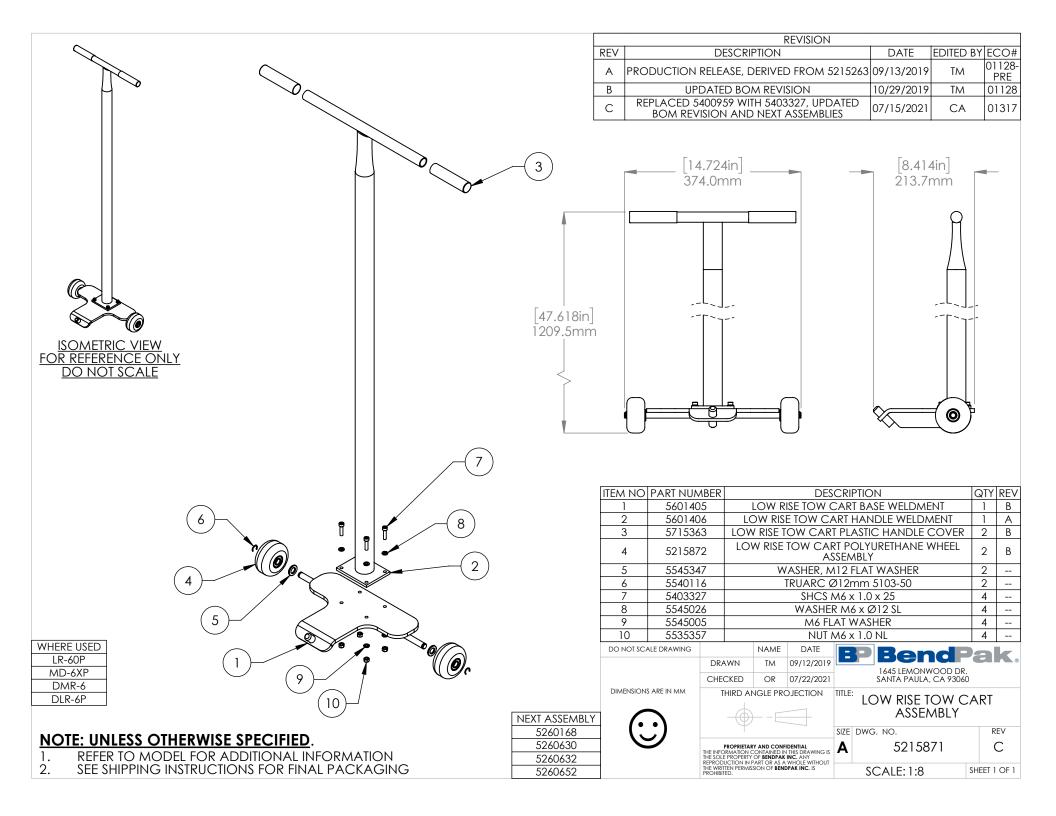
WHERE USED LR-60P

> MD-6XP DLR-6P

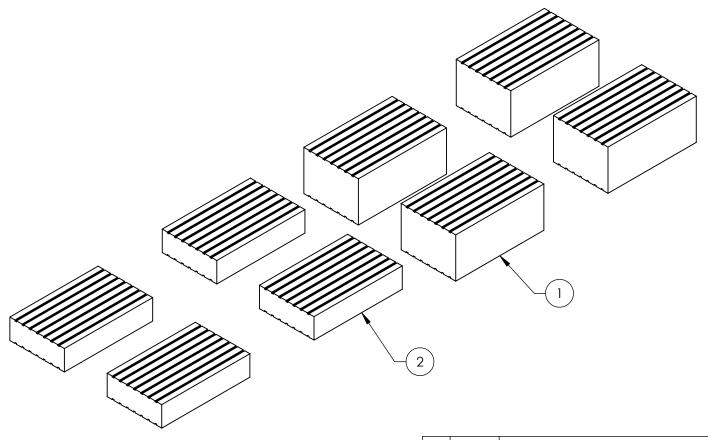
DMR-6

- REFER TO MODEL FOR ADDITIONAL INFORMATION SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING

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		REVISION			
	REV	DESCRIPTION	DATE	EDITED BY	ECO#
Ī	Α	PRODUCTION RELEASE, DERIVED FROM 5210944	09/18/2019	TM	01128



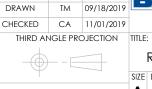
WHERE USED
LR-60 SERIES
DLR-6 SERIES
MDS-6 SERIES
P9000LT SERIES
SP-7XE SERIES

NOTE: UNLESS OTHERWISE SPECIFIED.

- REFER TO MODEL FOR ADDITIONAL INFORMATION SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING 2.

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5300862	LOW RISE SCISSOR LIFT 75mm RUBBER PAD KIT, SET OF 4	1	Α
2	5300861	LOW RISE SCISSOR LIFT 38mm RUBBER PAD KIT, SET OF 4	1	Α

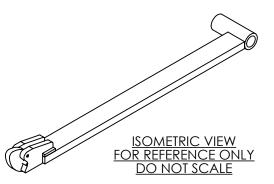
NEXT ASSEMBLY	DO NOT SCALE DRAWING		NAME	DATE
ACCESSORY		DRAWN	TM	09/18/201
5250020		DRAWN	11//1	09/10/201
5250021		CHECKED	CA	11/01/201
5250034	DIMENSIONS ARE IN MM	THIRD AN	ICI E PRO	DJECTION
5250054		THIRD / II	VOLL I KC)JEC IIOI V
5250062				
5250063	()			
5250064		T		
5250110		DD ODDIETA D	Y AND CONFI	DENTIAL
5250174		THE INFORMATION C	ONTAINED IN	THIS DRAWING
5250317		REPRODUCTION IN F		



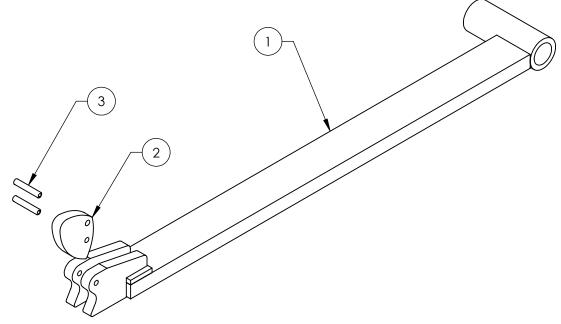
LOW RISE SCISSOR LIFT RUBBER PAD KIT, SET OF 8

1645 LEMONWOOD DR. SANTA PAULA, CA 93060

SIZE DWG. NO. REV PROPRIETARY AND CONFIDENTIAL
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PROHIBITED. 5210232 Α SCALE: 1:5 SHEET 1 OF 1



	REVISION						
REV	DESCRIPTION	DATE	EDITED BY	ECO#			
В	UPDATED BOM REVISION	09/18/2015	JM	00726			
C	UPDATED BOM REVISION	09/18/2018	TM	00996			
D	UPDATED BOM REVISION	11/14/2018	TS	01025			



ITEM NO	PART NUMBER			DE	SCRIPTION	QTY	REV
1	5210372		LR-60/60P SAFETY BAR WELDMENT		1	С	
2	5736676		DLR-6/LR-60 SAFETY LATCH		1	Е	
3	5505141			SPRIN	G PIN M6 x 36	2	
DO NOT SCALE DRAWING			NAME	DATE	BP BendPa	ak	
		DDAMAL	TC	04/14/0014			

DO NOT SCALE DRAWING

DRAWN
TS
04/14/2014

CHECKED
CA
11/26/2018

THIRD ANGLE PROJECTION

TITLE:

SIZE

LR-60/60P SAFETY BAR ASSEMBLY

SIZE DWG. NO. REV
5210373 D

1645 LEMONWOOD DR. SANTA PAULA, CA 93060

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SCALE: 1:4

SIZE DWG. NO.

REV

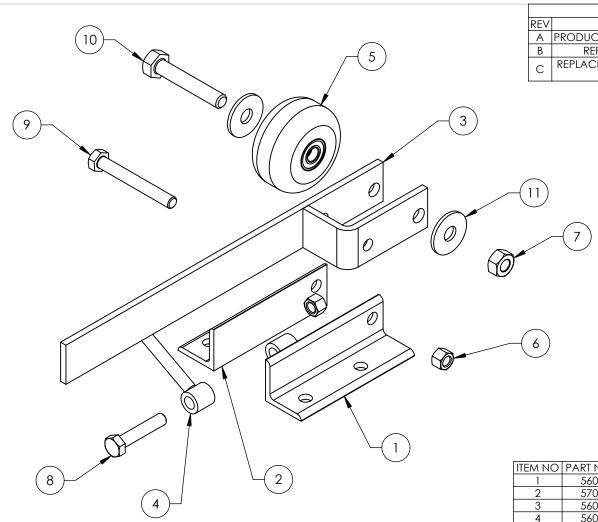
D

SCALE: 1:4

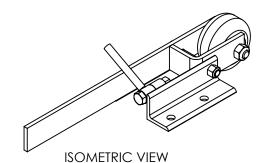
SHEET 1 OF 1

. ASSEMBLE ITEMS AS SHOWN

NEXT ASSEMBLY 5245233



	REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#	
Α	PRODUCTION RELEASE, DERIVED FROM T1034	10/05/2010	TM	00406	
В	REPLACED 5535998 WITH 5535013	02/02/2017	TS	00808	
С	REPLACED 5215224 WITH 5215872, UPDATED BOM REVISION	09/23/2019	CA	01128	



FOR REFERENCE ONLY DO NOT SCALE

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5600527	LR-60P WHEEL MOUNTING ANGLE WELDMENT	1	Α
2	5701332	LR-60P MOUNTING ANGLE LH	1	Α
3	5600528	LR-60P WHEEL FRAME WELDMENT	1	Α
4	5600083	LR-60P WHEEL FRAME STOP WELDMENT	1	Α
5	5215872	LOW RISE TOW CART PLASTIC WHEEL ASSEMBLY	1	В
6	5535013	NUT M10 x 1.5 NL	2	-
7	5535012	NUT M12x1.75 NL	1	-
8	5530759	HHB M10 x 1.5 x 50	1	-
9	5530765	HHB M10 x 1.5 x 80	1	-
10	5530141	HHB M12 x 1.75 x 70	1	-
11	5545027	WASHER M12 x Ø37 x 3mm	2	-

DATE

WHERE USED LR-60P

NOTE: UNLESS OTHERWISE SPECIFIED.

- REFER TO MODEL FOR ADDITIONAL INFORMATION
- 2. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
- 3.
- ASSEMBLE ITEMS AS SHOWN 5600528 & 5215872 MUST ROTATE FREELY 4.

DO NOT SCALE DRAWING

DIMENSIONS ARE IN MM

DRAWN TM 10/05/2010 CHECKED THIRD ANGLE PROJECTION TITLE:

NAME

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LR-60P WHEEL BRACKET **ASSEMBLY**

BP BendPak.

1645 LEMONWOOD DR. SANTA PAULA, CA 93060

SIZE DWG. NO.

5210907

SCALE: 1:3 SHEET 1 OF 2

REV

С

NEXT ASSEMBLY 5260168



PART SPECIFICATION FORM ACP

BENDPAK Number:	5570129
MRP Description:	1/4" HYDRAULIC HOSE 31 CL-0400X
Date:	05/24/2018
ECO:	00950

1. Engineering Specification

Application:

1/4" HYDRAULIC HOSE

Detailed Description:

ONE or TWO BRAID STEEL WIRE HYDRAULIC HOSE

SIZE: 1/4" / 6mm I.D. MIN

0.53" / 13.4mm O.D. MAX

SPECS: 5700PSI OR 393 BAR WORKING PRESSURE MINIMUM

17100PSI OR 1179 BAR MINIMUM BURST PRESSURE MINIMUM

3" / 80mm MIN BEND RADIUS

COLOR: BLACK

ADDITIONAL CONTACT INFORMATION:

Xin Yurong

Shandong Ningjin High Energy Hose Co., Ltd.

Tel: +86 534-5421821

No. 7, Taishan Rd., Industrial Park, Ningjin County, Shandong, China

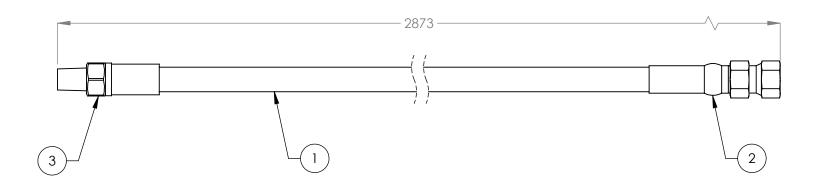


2. Vendor Information (Or for Reference)

Approved Vendor	Vendor Part #	Contact #	AUTHORIZED COMPONENT PROVIDER
1) Ningjin Hydraulic Hose Co.	5570129	+86 534-5421821	х
2)			

OR BENDPAK ENGINEERING APPROVED EQUIVALENT

	REVISION			
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE, DERIVED FROM 5570233	08/11/2020	TM	01188



WHERE USED
DLR-6P
LR-40P

NOTE: UNLESS OTHERWISE SPECIFIED.

FOR ITEM 1 SPECIFICATIONS REFER TO PART SPECIFICATION FORM (*) ITEM 1 QTY FOR REFERENCE ONLY 2.

	DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±1.0 0.00 = ±0.25 0.000 = ±0.13
	SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES
NEXT ASSEMBLY	UNLESS OTHERWISE SPECIFIED
5250020	
5250318	

3

ITEM NO. PART NUMBER DESCRIPTION QTY. REV 5570129 Ø6.4 ID HYDRAULIC HOSE 2811mm* 5550325 FTG NPL Ø1/4 CRIMP x -04 JIC 5550060 FTG NPL Ø1/4 CRIMP x -04 NPT M DO NOT SCALE DRAWING

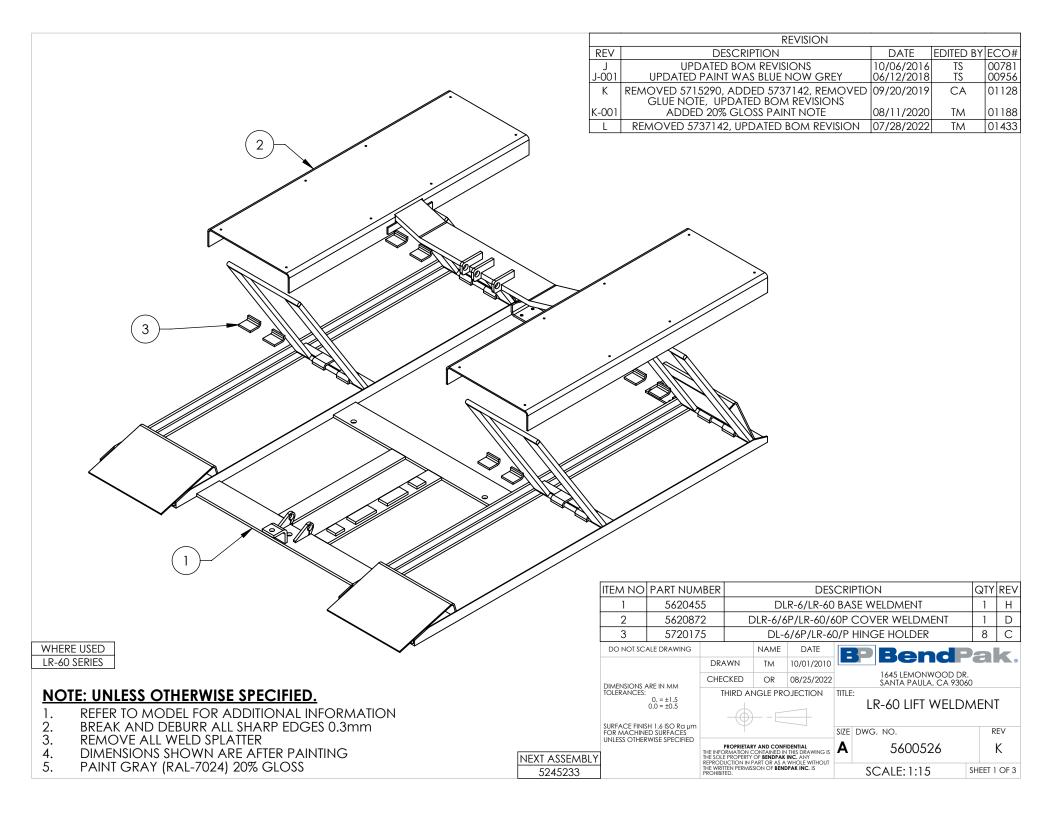
,	000		11011	,	,,,,,,	/
;			NAME	DATE	-	
	DRAWI	N	TM	08/11/2020	<u> </u>	
	CHECK	D	OR	8/18/2020		
	THIR	A D	NGLE PRO	DJECTION	HY	: /DI Q
m					SIZE	DW
0	THE INFORMATHE SOLE PRO	TION C	OF BENDPAK	THIS DRAWING IS	Α	
			SION OF BEND			5

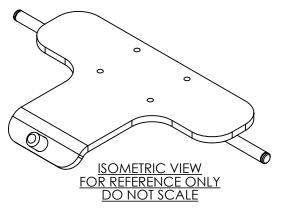
1645 LEMONWOOD DR. SANTA PAULA, CA 93060 RAULIC HOSE ASSEMBLY 26.4 x 2873mm DS-M VG. NO. REV

5570244

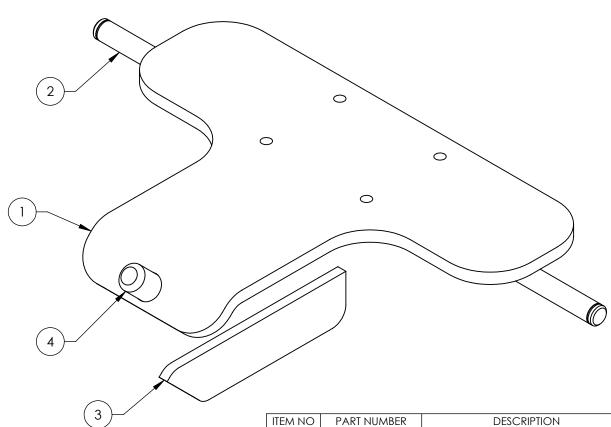
SCALE: 1:5 SHEET 1 OF 1

Α





REVISION					
	REV	DESCRIPTION	DATE	EDITED BY	ECO#
	Α	PRODUCTION RELEASE, DERIVED FROM 5600187	09/12/2019	TM	01128 -PRE
	A-001	ADDED 20% GLOSS PAINT NOTE	08/11/2020	TM	01188
	В	REMOVED 5746130, WAS 55 NOW 45, UPDATED COLOR, WAS GRAY NOW BLACK, UPDATED BOM REVISIONS	07/15/2021	СА	01317



NEXT ASSEMBLY

5215871

WHERE USED
LR-60P
MD-6XP
DMR-6
DLR-6P

NOTE: UNLESS OTHERWISE SPECIFIED.

- 1. REFER TO MODEL FOR ADDITIONAL INFORMATION
- 2. BREAK AND DEBURR ALL SHARP EDGES 0.3mm
- 3. REMOVE ALL WELD SPLATTER
- 4. DIMENSIONS SHOWN ARE AFTER PAINTING
- 5. PAINT BLACK (RAL-9017) 20% GLOSS

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5730083	LOW RISE TOW CART BASE PLATE	1	В
2	5746122	LOW RISE TOW CART AXLE	1	В
3	5737140	LOW RISE TOW CART SUPPORT BAR	1	В
4	5746129	LOW RISE TOW CART PIN	1	С

DO NOT SCALE DRAWING

DRAWN

TM

09/12/2019

CHECKED

OR

07/22/2021

THIRD ANGLE PROJECTION

TITLE:

SURFACE FINISH 1.6 SOR BUT FOR MACHINED SURFACES
UNLESS OTHERWISE SPECIFIED

DIMENSIONS ARE IN MM

TOLERANCES:

SURFACE FINISH 1.6 SOR BUT FOR MACHINED SURFACES
UNLESS OTHERWISE SPECIFIED

21 1645 LEMONWOOD DR.
SANTA PAULA, CA 93060

TITLE: LOW RISE TOW CART
BASE WELDMENT

SIZE DWG. NO. REV

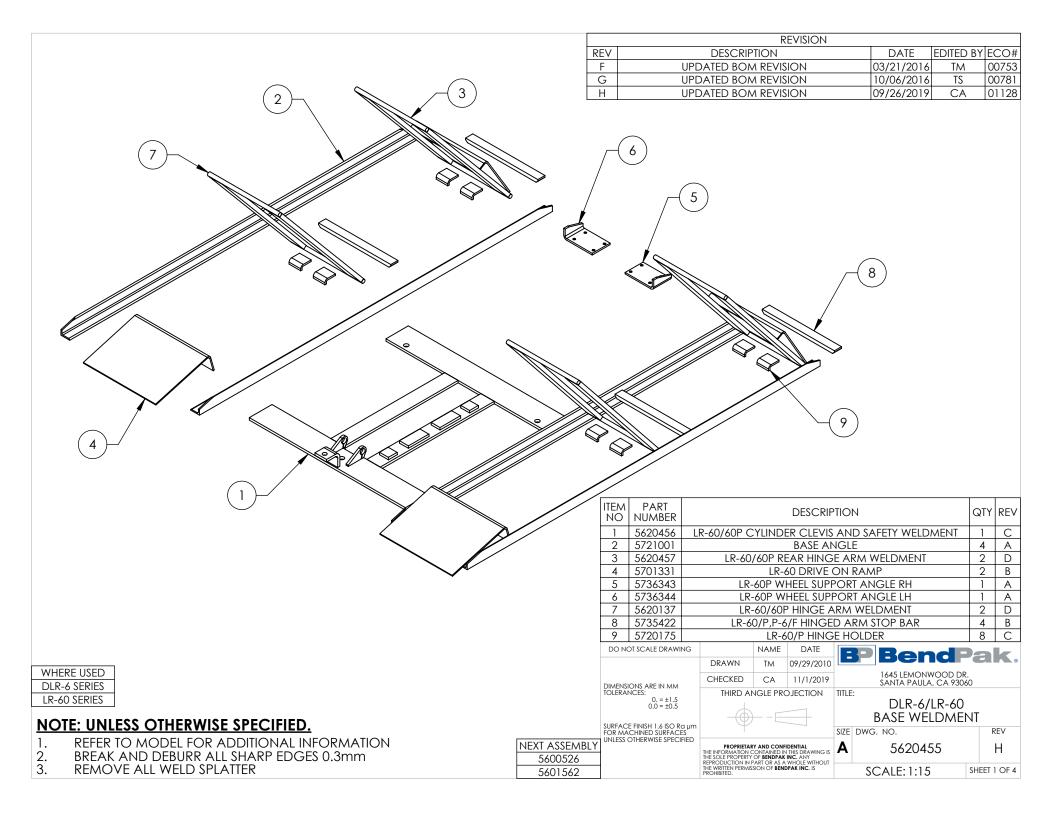
BendPak.

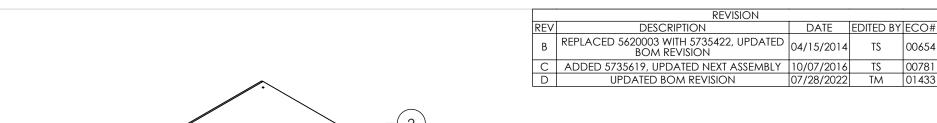
THE INFORMATION CONTIDENTIAL

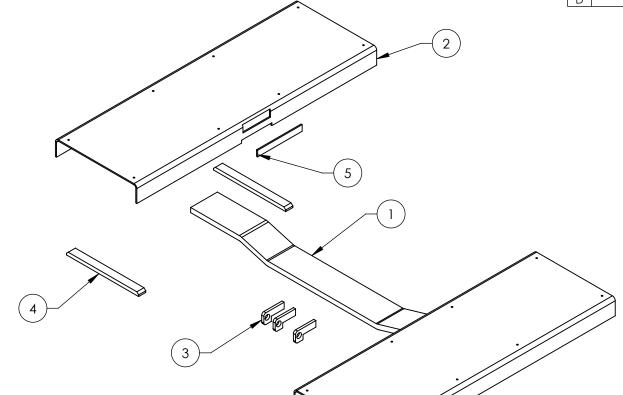
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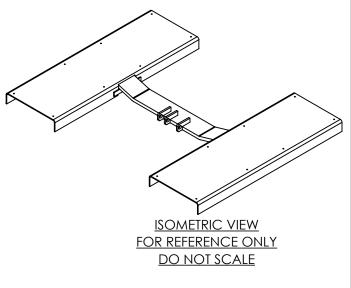
5601405 SCALE: 1:2

B SHEET 1 OF 2









ITEM NO	PART NUMBER	DESCRIPTION		REV
1	5736342	LR-60/60P PUSH BAR	1	Α
2	5701333	DLR/LR-60/60P RAMP COVER	2	В
3	5736338	LR-60/60P TOP CLEVIS	3	Α
4	5735422	LR-60/P,P-6/F HINGED ARM STOP BAR	4	В
5	5735619	LR-60/60P COVER REINFORCEMENT STRIP	2	Α

DATE

WHERE USED
DLR-6 SERIES
LR-60 SERIES

NOTE: UNLESS OTHERWISE SPECIFIED.

- 1. REFER TO MODEL FOR ADDITIONAL INFORMATION
- 2. BREAK AND DEBURR ALL SHARP EDGES 0.3mm

3. REMOVE ALL WELD SPLATTER

NEXT ASSEMBLY 5600526 5601562

DO NOT SCALE DRAWING

0. = ±1.5 0.0 = ±0.5

DIMENSIONS ARE IN MM TOLERANCES:

DRAWN TM 10/01/2010

CHECKED OR 08/25/2022

THIRD ANGLE PROJECTION TITLE:

NAME

SURFACE FINISH 1.6 ISO Ra µm
FOR MACHINED SURFACES
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1645 LEMONWOOD DR.
SANTA PAULA, CA 93060

DLR-6/6P/LR-60/60P COVER WELDMENT

SIZE DWG. NO. 5620872

SCALE: 1:15 SHEET 1 OF 2

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PART SPECIFICATION FORM STANDARD

BENDPAK Number:	mber: 5900337	
MRP Description:	LR-60/60P INSTALLATION MANUAL	
Date:	12/09/2020	
ECO:		

1. Engineering Specification

Application:

INSTALLATION MANUAL

Detailed Description:

Print Settings for BendPak Manuals

Unless otherwise specified, use these settings for printing BendPak manuals:

- Color: Black and white.
- Size: A4 (210 to 297 mm), 8.5 by 11 inches (216 to 279 mm), or between
- Binding: Saddle stitched
- Paper: 100 to 120 gsm (27 to 32 pound), uncoated



2. Vendor Information (2. Vendor Information (Or for Reference)				
Approved Vendor	Vendor Part #	Contact #	Preferred Vendor		
1)					
OR BENDPAK ENGINEERING APPROVED EQUIVALENT					







info@bendpak.com

