Service Manual

SERVICE PARTS & DIAGRAMS

BENDPAK

10APX

PRODUCT SKU

5175306

DRAWING Nº

5260700

CATEGORY

Two Post Lift

VER. C

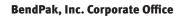
Rev. B

DATE

06.07.2023



This guide is a troubleshooting reference used for maintaining and servicing your Bend Pak product. It provides comprehensive information on identifying serviceable parts and components and assists in troubleshooting problems and performing assembly /disassembly procedures.



1645 Lemonwood Drive Santa Paula, CA 93060 USA Toll Free US/Canada: 1-800-253-2363 Fax: 1-805-933-9160 info@bendpak.com

Customer Service Desk / Warranty

Customer Service Representatives
Office Tel: 1-805-933-9970
Toll Free US/Canada: 1-800-253-2363
Fax: 1-805-933-9160
customerservice@bendpak.com

Parts Orders

Customer Service Representatives Office Tel: 1-805-933-9970 Toll Free US/Canada: 1-800-253-2363 Fax: 1-805-933-9160 parts@bendpak.com

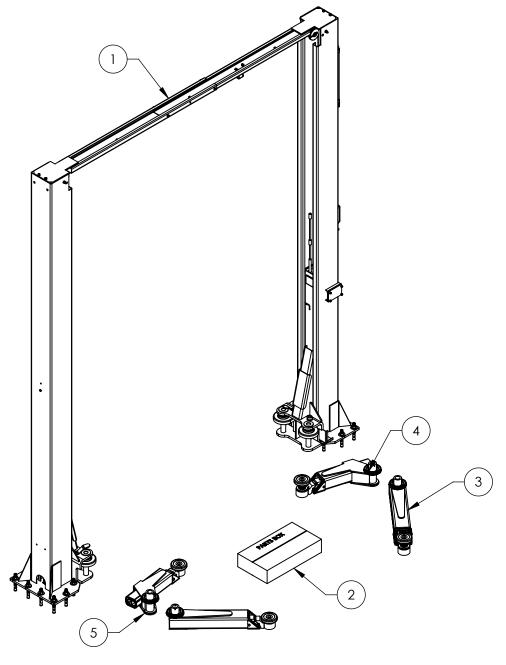
Domestic Sales & Service

USA Sales Representatives Office Tel: 1-805-933-9970 Toll Free US/Canada: 1-800-253-2363 Fax: 1-805-933-9160 sales@bendpak.com

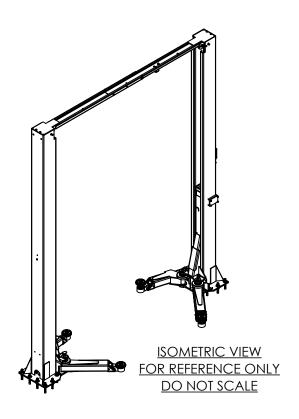
International Sales & Service

Office Tel: 1-805-933-9970 Exports Dept: 1-805-933-9970 EXT. 192 Ext. Toll Free US/Canada: 1-800-253-2363 Fax: 1-805-933-9160 bpkexports@bendpak.com





REVISION								
REV	DESCRIPTION	DATE	EDITED BY	ECO#				
Α	PRODUCTION RELEASE, DERIVED FROM 5260679	04/25/2023	TM	01488				
В	UPDATED BOM REVISIONS	06/01/2023	TM	01492				

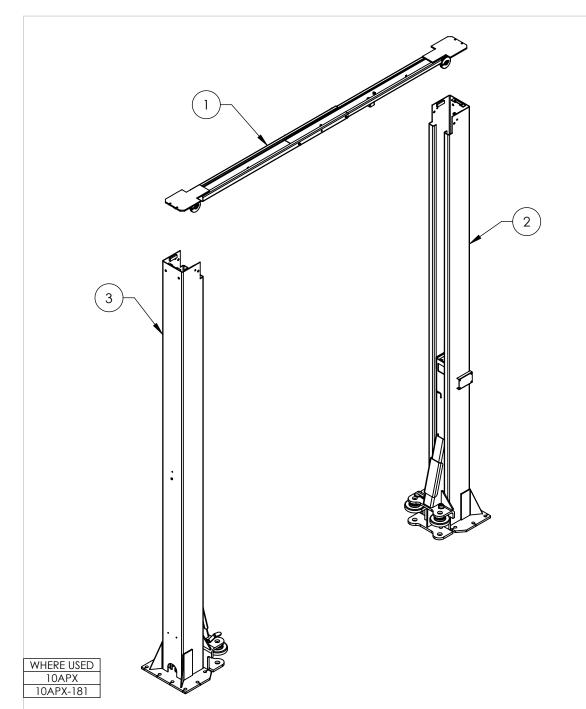


ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5245249	10APX LIFT SUPERSTRUCTURE	1	L
2	5250346	10APX PARTS BOX	1	F
3	5216216	10AP TRIPLE TELESCOPING ARM ASSEMBLY, LONG	2	В
4	5216217	10ap triple telescoping asymmetric arm Assembly, left	1	В
5	5216218	10AP TRIPLE TELESCOPING ASYMMETRIC ARM ASSEMBLY, RIGHT	1	В

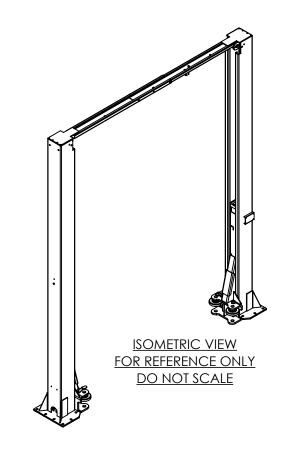
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DO NOT	SCALE DRAWING		NAME	DATE	-	P Ben			
		DRAWN	TM	04/25/2023	Ľ				
	SIONS ARE IN MM	CHECKED			1645 LEMONWOOD DR. SANTA PAULA, CA 93060				
DIMENS		THIRD ANGLE PROJECTION			10APX PRODUCTION				
				LIFT VER C					
(Ψ			SIZE	DWG. NO.		R	EV
•		PROPRIETARY AND CONFIDENTIAL			Δ	526070	00		В
		THE SOLE PROPERTY	THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLF WITHOUT						
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NOTE: UNLESS OTHERWISE SPECIFIED.

- REFER TO MODEL FOR ADDITIONAL INFORMATION SEE COLORS & GRAPHICS FOR LABEL PLACEMENT SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING 1. 2. 3.



	REVISION			
REV	DESCRIPTION	DATE	EDITED BY	ECO#
J	UPDATED BOM REVISION	12/12/2022	TM	01460
Κ	UPDATED BOM REVISION	01/31/2023	CA	01467
L	UPDATED BOM REVISION	04/20/2023	TM	01488



ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5216182	10AP TOP TROUGH ASSEMBLY	1	С
2	5216130	10APX POWER SIDE POST ASSEMBLY	1	Κ
3	5216131	10APX OFF SIDE POST ASSEMBLY	1	Κ



10APX LIFT SUPERSTRUCTURE

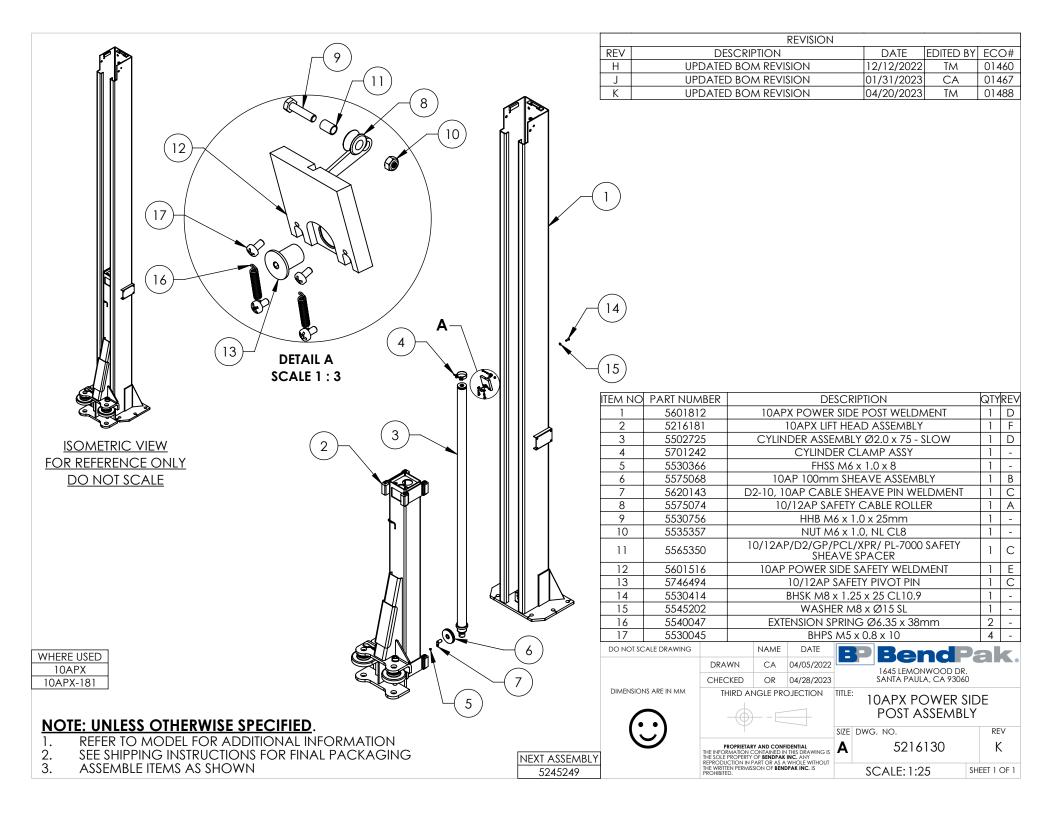
1645 LEMONWOOD DR. SANTA PAULA, CA 93060

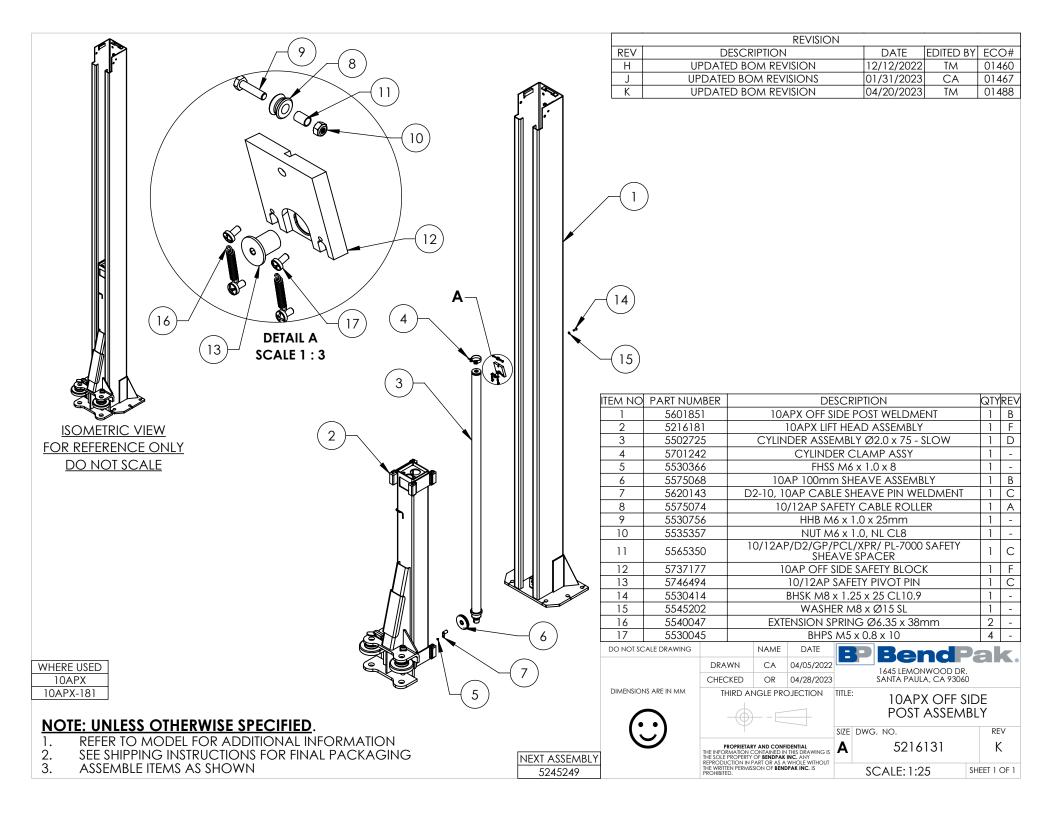
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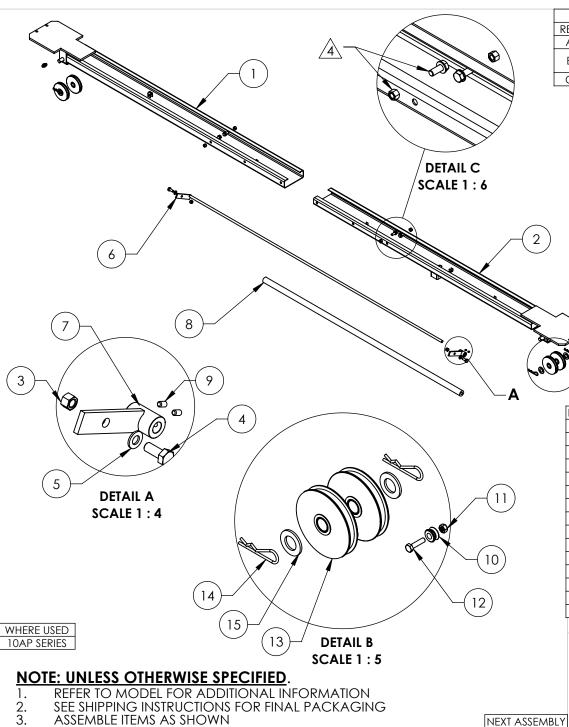
SCALE: 1:30 SHEET 1 OF 1

NOTE: UNLESS OTHERWISE SPECIFIED.

- 1. REFER TO MODEL FOR ADDITIONAL INFORMATION
- 2. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING

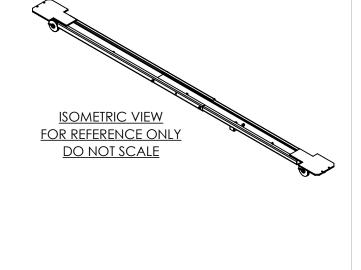






NOTE ORIENTATION OF HARDWARE

	REVISION			
REV	DESCRIPTION	DATE	EDITED BY	ECO#
Α	PRODUCTION RELEASE, DERIVED FROM 5215953	06/07/2022	CA	01417
В	ADDED 5545343, MOVED 5746496 TO SUBWELDMENTS, UPDATED BOM REVISIONS	10/03/2022	TM	01449
С	UPDATED BOM REVISIONS	01/31/2023	CA	01467



ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5601854	10AP OUTER TOP TROUGH WELDMENT	1	С
2	5601855	10AP INNER TOP TROUGH WELDMENT	1	C
3	5535013	NUT M10 x 1.5 NL	6	-
4	5530738	HHB M10 x 1.5 x 25	6	-
5	5545341	WASHER M10 x Ø20 FLAT	6	-
6	5600501	XPR-10/10A MICROSWITCH STOP BAR WELDMENT	1	В
7	5620445	XPR TRIP STOP BAR SLIDER WELDMENT	1	C
8	5300815	10AP/D2/XPR STOP BAR CUSHION	1	D
9	5530055	SSS M6x1x10	2	-
10	5575074	10AP SAFETY CABLE ROLLER	2	Α
11	5535357	NUT M6 x 1.0, NL CL8	2	-
12	5530756	HHB M6 x 1.0 x 25mm	2	-
13	5575068	10AP 100mm SHEAVE ASSEMBLY	4	В
14	5505020	HAIR PIN 1/8" x 2 7/8"	4	-
15	5545343	WASHER, M20 FLAT	4	-

DO NOT SCALE DRAWING NAME DATE 06/07/2022 DRAWN CA CHECKED OR 02/03/2023

DIMENSIONS ARE IN MM

THIRD ANGLE PROJECTION TITLE:

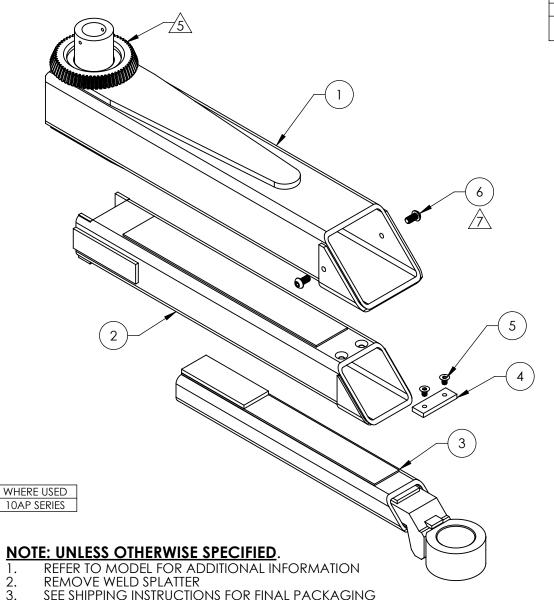
10AP TOP TROUGH **ASSEMBLY**

1645 LEMONWOOD DR. SANTA PAULA, CA 93060

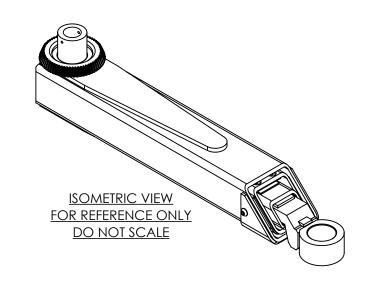
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SIZE DWG. NO. REV 5216182 C SCALE: 1:20 SHEET 1 OF 2

5245246 5245249



REVISION REV **DESCRIPTION** DATE **EDITED BY** ECO# PRODUCTION RELEASE, DERIVED FROM 5215957 04/20/2023 Α TM 01488 REPLACED 5530346 WITH 5530479, UPDATED 05/24/2023 01492 **BOM REVISIONS**



ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5601937	10AP LONG ARM WELDMENT, OUTER SECTION	1	В
2	5601936	10AP LONG ARM WELDMENT, MIDDLE SECTION	1	Α
3	5601512	10AP LONG ARM WELDMENT, INNER SECTION	1	F
4	5737188	10/12AP MIDDLE ARM SECTION SLIDE STOP	1	В
5	5530382	FHSS M8 x 1.25 x 12 CL10.9	2	-
6	5530479	BHSS M10 x 1.5 x 20 FT, CL 10.9 B.O.	2	-

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1645 LEMONWOOD DR. SANTA PAULA, CA 93060

THIRD ANGLE PROJECTION

10AP TRIPLE TELESCOPING ARM ASSEMBLY, LONG

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MASK	IFFIH	BFFOR	E PAINII	NG	

6. MASK BORE AND ALL THREADS BEFORE PAINTING

APPLY LOCTITE BLUE 242 AND CURE PER MANUFACTURE **SPECIFICATION**

8. DIMENSIONS SHOWN ARE AFTER WELDING AND PAINTING

PAINT YELLOW (RAL-1018) 20% GLOSS

ASSEMBLE ITEMS AS SHOWN

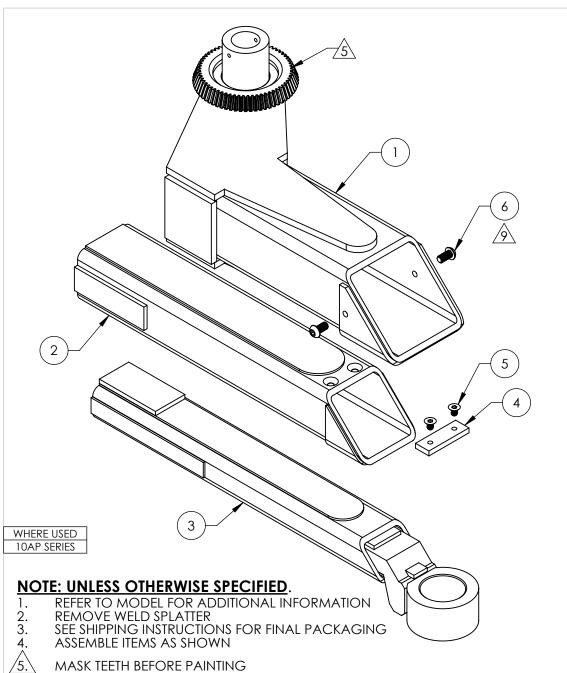
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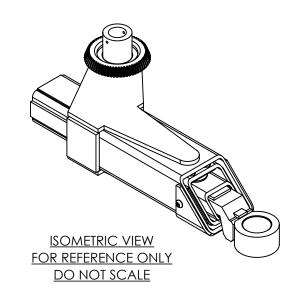
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NEXT ASSEMBLY
5260698
5260699
5260700
5260701



REVISION						
REV	DESCRIPTION	DATE	EDITED BY	ECO#		
Α	PRODUCTION RELEASE, DERIVED FROM 5216088	04/21/2023	TM	01488		
В	REPLACED 5530346 WITH 5530 479, UPDATED BOM REVISIONS	06/01/2023	TM	01492		



ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5601938	10AP ASYMMETRIC ARM WELDMENT, OUTER SECTION, LEFT	1	В
2	5601753	10AP ASYMMETRIC ARM WELDMENT, MIDDLE SECTION	1	Α
3	5601752	10AP ASYMMETRIC ARM WELDMENT, INNER SECTION	1	В
4	5737188	10/12AP MIDDLE ARM SECTION SLIDE STOP	1	В
5	5530382	FHSS M8 x 1.25 x 12 CL10.9	2	-
6	5530479	BHSS M10 x 1.5 x 20 FT, CL 10.9 B.O.	2	-

O NOT SCALE DRAWING		NAME	DATE	l
	DRAWN	TM	04/21/2023	L
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DIMENSIONS ARE IN MM	THIRD ANGLE PROJECTION			
	-	=		

1645 LEMONWOOD DR. SANTA PAULA, CA 93060 TITLE: 10AP TRIPLE TELESCOPING **ASYMMETRIC ARM** ASSEMBLY, LEFT REV

SIZE DWG. NO. PROPRIETARY AND CONFIDENTIAL
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5216217 **SCALE: 1:5** SHEET 1 OF 2

В

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5260699
5260700
5260701

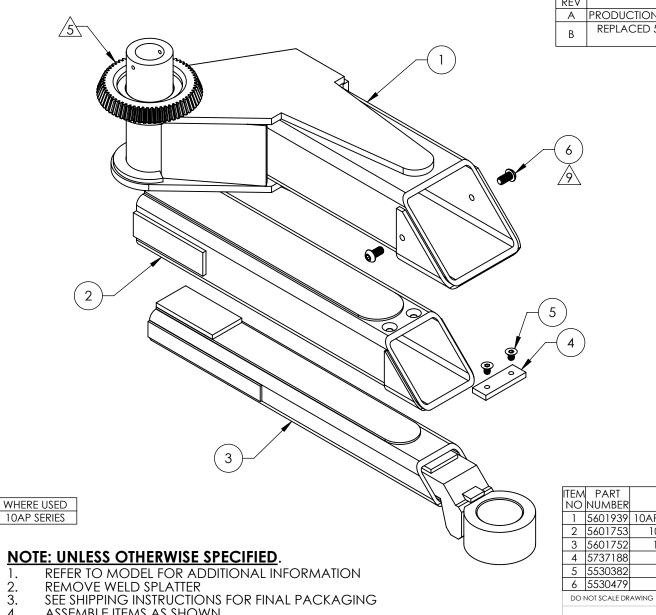
NEXT ASSEMBLY	l
5260698	1
5260699	1
5260700	1

PAINT YELLOW (RAL-1018) 20% GLOSS APPLY LOCTITE BLUE 242 AND CURE PER MANUFACTURE **SPECIFICATION**

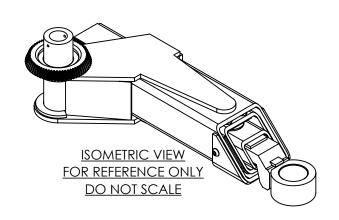
6. 7. MASK BORE AND ALL THREADS BEFORE PAINTING

DIMENSIONS SHOWN ARE AFTER WELDING AND PAINTING

NEXI ASSEMBLY
5260698
5260699
5260700



	REVISION					
REV	DESCRIPTION	DATE	EDITED BY	ECO#		
Α	PRODUCTION RELEASE, DERIVED FROM 5216089	04/24/2023	TM	01488		
В	REPLACED 5530346 WITH 5530 479, UPDATED BOM REVISIONS	06/01/2023	TM	01492		



ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5601939	10AP ASYMMETRIC ARM WELDMENT, OUTER SECTION, RIGHT	1	В
2	5601753	10AP ASYMMETRIC ARM WELDMENT, MIDDLE SECTION	1	Α
3	5601752	10AP ASYMMETRIC ARM WELDMENT, INNER SECTION	1	В
4	5737188	10/12AP MIDDLE ARM SECTION SLIDE STOP	1	В
5	5530382	FHSS M8 x 1.25 x 12 CL10.9	2	-
6	5530479	BHSS M10 x 1.5 x 20 FT, CL 10.9 B.O.	2	-

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	DRAWN	TM	04/24/2023	Ë
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1645 LEMONWOOD DR. SANTA PAULA, CA 93060 TITLE: 10AP TRIPLE TELESCOPING ASYMMETRIC ARM ASSEMBLY, RIGHT

SIZE DWG. NO. REV 5216218 В

SCALE: 1:5

SHEET 1 OF 2

	<u> </u>
1.	REFER TO MODEL FOR ADDITIONAL INFORMATION

2.

ASSEMBLE ITEMS AS SHOWN 4.

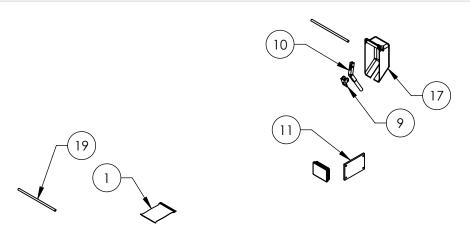
∕5.\ MASK TEETH BEFORE PAINTING

MASK BORE AND ALL THREADS BEFORE PAINTING 6.

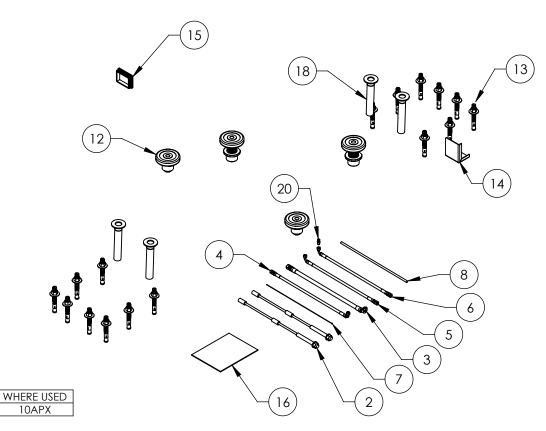
DIMENSIONS SHOWN ARE AFTER WELDING AND PAINTING

8. PAINT YELLOW (RAL-1018) 20% GLOSS

> APPLY LOCTITE BLUE 242 AND CURE PER MANUFACTURE **SPECIFICATION**



	REVISION			
REV	DESCRIPTION	DATE	EDITED BY	ECO#
D	REPLACED 5595733 WITH 5595754	02/01/2023	CA	01467
Е	REPLACED 5570256 WITH 5570174	04/18/2023	TM	01487
F	REMOVED 5746007, 5746192, 5701660, UPDATED BOM REVISION AND NEXT ASSEMBLY	04/20/2023	TM	01488



ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5174047	10AP SERIES PARTS BAG	1	Κ
2	5595754	CABLE ASSEMBLY Ø10 x 10790mm DBST	2	Α
3	5570278	HYDRAULIC HOSE ASSEMBLY Ø10 x 2522mm SB	1	А
4	5570023	HOSE ASSEMBLY Ø6.4 x 3588mm SB	1	В
5	5570293	HYDRAULIC HOSE ASSEMBLY Ø6.35 x 7264mm SB	1	n
6	5570174	HYDRAULIC HOSE ASSEMBLY Ø6.35 x 285mm SB	1	В
7	5595832	SAFETY CABLE Ø1.8 x 8103mm	1	Α
8	5520116	14-4 SJO UL 62 CABLE 300vac	3843mm*	-
9	5700404	10/12AP SAFETY PIVOT HOLDER	1	С
10	5761017	10AP SAFETY HANDLE	1	Е
11	5715003	POWER UNIT VIBRATION DAMPENER	1	В
12	5215704	ROUND ADJUSTABLE LIFT PAD ASSEMBLY	4	Τ
13	5530337	AB 3/4" x 6.3"	16	1
14	5701698	10AP FOOT GUARD	1	n
15	5715196	10/12AP, D2, XPR POLYETHYLENE COVER BLOCK 105 x 80	2	D
16	5900265	10AP INSTALLATION MANUAL	1	-
17	5716072	10AP POWER SIDE PLASTIC SAFETY COVER	1	Α
18	5601505	10AP ARM LOCK PIN WELDMENT, Ø38	4	С
19	5746167	DOUBLE THREADED ROD M10 x 1.5 x 275	2	В
20	5550095	FTG NPL -04 JIC x -04 JIC	1	-

NOTE: UNLESS OTHERWISE SPECIFIED.

- SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING 1.
- 2. 3. INSERT PARTS BAG INTO PARTS BOX FOR SHIPMENT HOSES AND CABLES SHOWN REPRESENTATIONAL FORM

NEXT ASSEMBLY 5260700

DO NOT SCALE DRAWING

DIMENSIONS ARE IN MM



NAME

CA

OR

THIRD ANGLE PROJECTION TITLE:

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10APX PARTS BOX SIZE DWG. NO.

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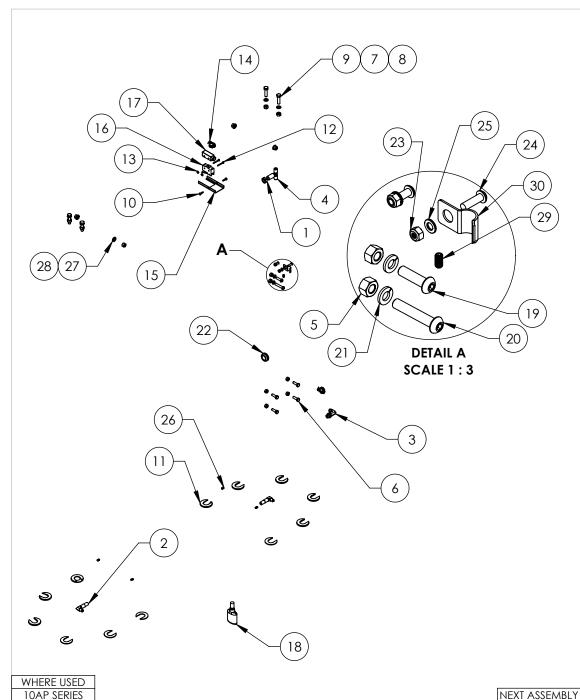
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03/29/2022

04/28/2023

REV 5250346 F SCALE: 1:20 SHEET 1 OF 1

1645 LEMONWOOD DR. SANTA PAULA, CA 93060



	REVISION			
REV	DESCRIPTION	DATE	EDITED BY	ECO#
Н	REMOVED 5550095	06/14/2022	CA	01417
J	ADDED 5505051	12/01/2022	CA	01458
K	REMOVED (4) 5530065, (4) 5535357, & (4) 5545005	04/20/2023	TM	01488

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ITEM NO	PART NUMBER	DESCRIPTION		REV
1	5535022	NUT 9/16"-18 JN	1	-
2	5550113	FTG ELB -04 NPT L x -04 JIC	2	-
3	5550183	FTG ELB -06 JIC -06L ORB	1	-
4	5550003	FTG TEE -04JIC -04JIC -06JIC	1	-
5	5535001	NUT M8 x 1.25 NL	6	-
6	5530010	HHB M8 x 1.25 x 25mm ZPL	4	-
7	5545200	WASHER M10 x Ø18 SL	4	-
8	5535998	NUT M10 x 1.5	4	-
9	5530760	HHB M10 x 1.5 x 38mm	4	-
10	5530799	HSDS M4.2 x 1.41 x 20	2	-
11	5545535	C WASHER SHIM FOR LIFTS	20	-
12	5530115	BHS 6-32 x 1.25	2	-
13	5535190	HN 6-32	2	-
14	5520140	ROMEX CONNECTOR 3/8 #6623	2	-
15	5716634	D2/10AP/XPR MICROSWITCH COVER, PLASTIC	1	В
16	5525150	SPDT MICRO SWITCH;25A@125VAC	1	-
17	5525112	MICRO SWITCH COVER-5PA2	1	-
18	5580012	LIQUID PTFE THREAD SEALANT 50ml	1	-
19	5530412	BHSK M8 x 1.25 x 30 CL10.9	1	-
20	5530413	BHSK M8 x 1.25 x 45 CL10.9	1	-
21	5545202	WASHER M8 x Ø15 SL	2	-
22	5520001	RUBBER GROMMET, 3/4 I.D.	1	-
23	5535357	NUT M6 x 1.0, NL CL8	2	-
24	5530065	BHSK M6 x 1.0 x 20	2	-
25	5545005	WASHER, M6 x 12mm FLAT	2	-
26	5530423	SSS M6 x 1.0 x 12 CONE	4	-
27	5545341	WASHER M10 x Ø20 FLAT	4	-
28	5535013	NUT M10 x 1.5 NL	4	-
29	5530460	SSS M6 x 1.0 x 12 NL FLAT	1	-
30	5505051	Ø10mm PIPE STRAP	1	Α

DO NOT SCALE DRAWING NAME DATE DRAWN TM 01/14/2020 CHECKED OR 04/28/2023

THIRD ANGLE PROJECTION TITLE:

10AP SERIES PARTS BAG

SIZE DWG. NO. 5174047 SCALE: 1:16

1645 LEMONWOOD DR. SANTA PAULA, CA 93060

REV

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SHEET 1 OF 1

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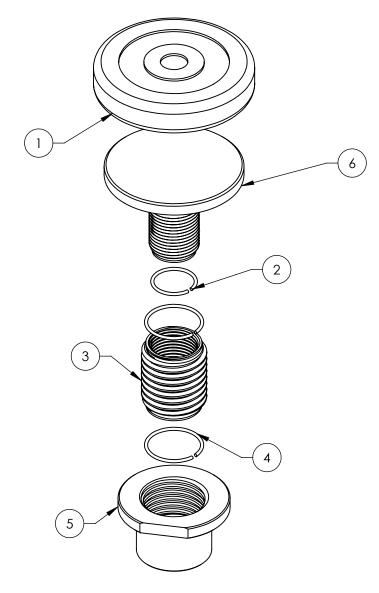
5250343 5250344 5250346

5250347

DIMENSIONS ARE IN MM

NOTE: UNLESS OTHERWISE SPECIFIED.

1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING



WHERE USED
10AP SERIES
XPR-9 SERIES

NOTE: UNLESS OTHERWISE SPECIFIED.

- 1. REFER TO MODEL FOR ADDITIONAL INFORMATION
- 2. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
- 3. ASSEMBLE ITEMS AS SHOWN

	REVISION			
REV	DESCRIPTION	DATE	EDITED BY	ECO#
F	UPDATED BOM REVISION	09/21/2016	DB	00780
G	UPDATED BOM REVISION	02/05/2018	TS	00922
G-001	UPDATED NEXT ASSEMBLY	05/14/2018	TM	00946
Н		05/30/2018	TM	00953
H-001	UPDATED NEXT ASSEMBLIES	06/25/2018	TM	00964

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5715017	ROUND LIFT PAD ADAPTER POLYURETHANE PAD	1	Е
2	5540025	S RING Ø35mm	1	Α
3	5746692	INNER SCREW	1	С
4	5540026	S RING Ø45mm	2	Α
5	5746693	ROUND LIFT PAD SCREW ADAPTOR	1	D
6	5601001	ROUND LIFT PAD ADAPTOR WELDMENT	1	D
	1 2 3 4 5 6	1 5715017 2 5540025 3 5746692 4 5540026 5 5746693	1 5715017 ROUND LIFT PAD ADAPTER POLYURETHANE PAD 2 5540025 S RING Ø35mm 3 5746692 INNER SCREW 4 5540026 S RING Ø45mm 5 5746693 ROUND LIFT PAD SCREW ADAPTOR	1 5715017 ROUND LIFT PAD ADAPTER POLYURETHANE PAD 1 2 5540025 \$ RING Ø35mm 1 3 5746692 INNER SCREW 1 4 5540026 \$ RING Ø45mm 2 5 5746693 ROUND LIFT PAD SCREW ADAPTOR 1

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 06/14/2015

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 CA
 06/29/2018

DIMENSIONS ARE IN MM

NEXT ASSEMBLY 5250037 5250356 5250357 5250329



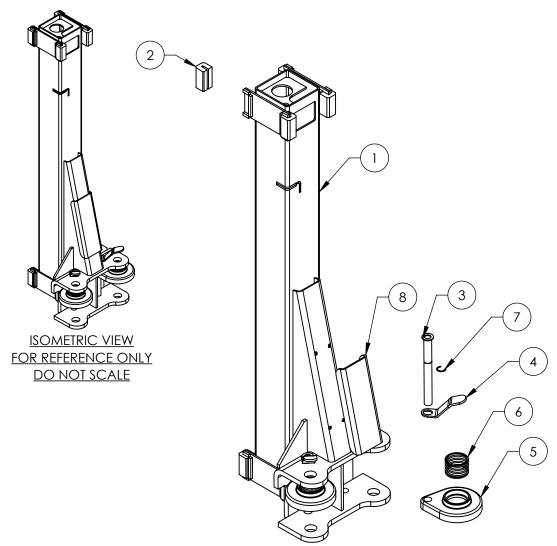
1645 LEMONWOOD DR. SANTA PAULA, CA 93060

ROUND ADJUSTABLE LIFT PAD ASSEMBLY

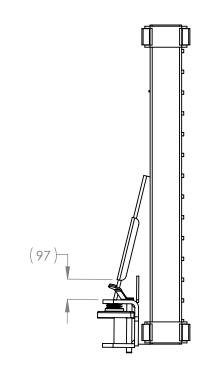
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SIZE DWG. NO. REV
5215704 H

SCALE: 1:3 SHEET 1 OF 1



	REVISION			
REV	DESCRIPTION	DATE	EDITED BY	ECO#
D	UPDATED BOM REVISION	11/30/2022	CA	01458
Е	UPDATED BOM REVISIONS	12/12/2022	TM	01460
F	UPDATED BOM REVISION	01/30/2023	CA	01467



ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5601853	10APX LIFT HEAD WELDMENT	1	D
2	5716001	2 POST GUIDE BLOCK	8	Н
3	5601509	10AP ARM LOCK GUIDE ROD WELDMENT	2	Е
4	5701700	10AP ARM LOCK RELEASE HANDLE	2	С
5	5701701	10AP ARM INTERNAL FULL CIRCLE GEAR STOP	2	n
6	5540044	COMPRESSION SPRING Ø74 x 50mm	2	-
7	5540006	SNAP RING TRUARC 5103-100	2	-
8	5930003	10AP LIFT HEAD GUSSET COVER	1	В

L	0	373000	S		IUA	r liri ne <i>r</i>	100	JUSSEI COVER		D
I	DO NOT SCA	ALE DRAWING			NAME	DATE	=	P BendP		4
		DR.	RAWN CA 06/0//2022		1645 LEMONWOOD DR.		_			
			CHE	CKED	OR	02/03/2023		SANTA PAULA, CA 93060		
	DIMENSIONS ARE IN MM		THIRD ANGLE PROJECTION		TITLE	10APX LIFT HEAD ASSEMBLY)			
	- (;	از					SIZE	DWG. NO.	RE	EV
		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.			THIS DRAWING IS INC. ANY	Α	5216181	f	F	
							SCALE: 1:12	SHEET 1	OF:	

SHEET 1 OF 2

WHERE USED 10APX 10APX-181

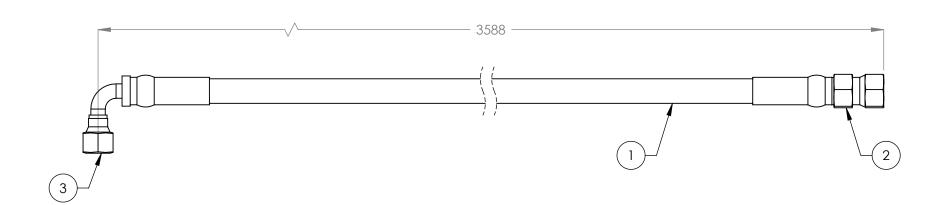
NOTE: UNLESS OTHERWISE SPECIFIED.

- REFER TO MODEL FOR ADDITIONAL INFORMATION SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
- 2. 3.

ASSEMBLE ITEMS AS SHOWN

NEXT ASSEMBLY
5216130
5214131

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
Α	PRODUCTION RELEASE	12/03/2015	JM	00740
В	UPDATED TITLE TO REFLECT MARKETING	11/21/2019	CA	01120



5250346

5250347

WHERE USED
HD-9TG
10APX
10APX-181

NOTE: UNLESS OTHERWISE SPECIFIED.

FOR ITEM 1 SPECIFICATIONS REFER TO PART SPECIFICATION FORM (*) ITEM 1 QTY FOR REFERENCE ONLY

2.

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	REV
1	5570129	Ø6.4 ID HYDRAULIC HOSE	3534mm*	-
2	5550325	FTG NPL Ø1/4 CRIMP x -04 JIC	1	-
3	5550345	FTG ELB Ø1/4 CRIMP x -04 JIC	1	-

DO NOT SCALE DRAWING NAME DATE DRAWN JM 12/03/2015 CHECKED OR 04/24/2020 DIMENSIONS ARE IN MM THIRD ANGLE PROJECTION TOLERANCES: 0. = ± 1.5 0.0 = ± 1.0 0.00 = ± 0.25 0.000 = ± 0.13 SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED

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1645 LEMONWOOD DR. SANTA PAULA, CA 93060 HOSE ASSEMBLY Ø6.4 x 3588mm SB REV

SIZE DWG. NO. 5570023 **SCALE: 1:2**

В SHEET 1 OF 1



PART SPECIFICATION FORM ACP

BENDPAK Number:	5570129
MRP Description:	1/4" HYDRAULIC HOSE 31 CL-0400X
Date:	05/24/2018
ECO:	00950

1. Engineering Specification

Application:

1/4" HYDRAULIC HOSE

Detailed Description:

ONE or TWO BRAID STEEL WIRE HYDRAULIC HOSE

SIZE: 1/4" / 6mm I.D. MIN

0.53" / 13.4mm O.D. MAX

SPECS: 5700PSI OR 393 BAR WORKING PRESSURE MINIMUM

17100PSI OR 1179 BAR MINIMUM BURST PRESSURE MINIMUM

3" / 80mm MIN BEND RADIUS

COLOR: BLACK

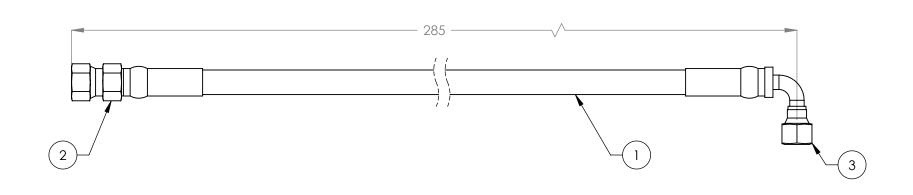
ADDITIONAL CONTACT INFORMATION:



2. Vendor Information (Or for Reference)

Approved Vendor	Vendor Part #	Contact #	AUTHORIZED COMPONENT PROVIDER			
	5570129		х			
2)						
OR BENDPAK ENGINEERING APPROVED EQUIVALENT						

	REVISION			
REV	DESCRIPTION	DATE	EDITED BY	ECO#
Α	PRODUCTION RELEASE, DERIVED FROM 5570156	06/20/2017	TM	00832
OBSO	REPALCED WITH 5570040	07/13/2021	CA	00903
В	UNOBSOLETED FOR USE IN 10AP SERIES, UPDATED NEXT ASSEMBLIES, WHERE USED AND TITLE	04/18/2023	TM	01487



	ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
Ī	1	5570129	Ø6.4 ID HYDRAULIC HOSE	247mm*	-
	2	5550325	FTG NPL Ø1/4 CRIMP x -04 JIC	1	-
	3	5550345	FTG ELB Ø1/4 CRIMP x -04 JIC	1	-

04/19/2023

DO NOT SCALE DRAWING NAME DATE DRAWN TM 06/20/2017

WHERE USED 10AP SERIES

NOTE: UNLESS OTHERWISE SPECIFIED.

FOR ITEM 1 SPECIFICATIONS REFER TO PART SPECIFICATION FORM (*)ITEM 1 QTY FOR REFERENCE ONLY

2.

NEXT ASSEMBLY		Г
5240022	0. = ±1.5 0.0 = ±1.0	
5240036	0.00 = ±0.25 0.000 = ±0.13	
5250343	SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES	
5250344	UNLESS OTHERWISE SPECIFIED	
5250346		TI

5250347

	THIRD ANGLE PROJECTION	
ım	l	:
D	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.	

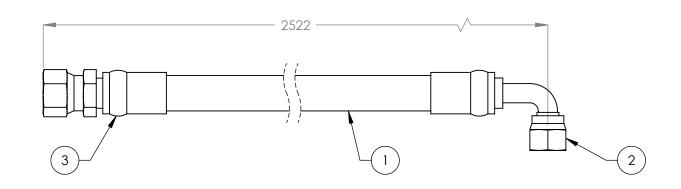
OR

CHECKED

l	HYDRAULIC HOSE ASSEMBLY Ø6.35 x 285mm SB							
	SIZE	DWG. NO.		REV				
S IS	Α	5570174		В				
JU1		SCALE: 1:2	SH	EET 1 OF 1				

1645 LEMONWOOD DR. SANTA PAULA, CA 93060

	REVISION			
REV	DESCRIPTION	DATE	EDITED BY	ECO#
Α	PRODUCTION RELEASE, DERIVED FROM 5570076	03/28/2022	CA	01406



ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5570116	Ø10 ID HYDRAULIC HOSE	2447mm*	-
2	5550337	FTG ELB -06 CRIMP x -06 JIC	1	-
3	5550336	FTG NPL -06 CRIMP x -06 JIC	1	-

DO NOT SCALE DRAWING		NAME	DATE	Ī
	DRAWN	CA	03/28/2022	L
DIVERSIONS ARE IN A SA	CHECKED	OR	04/11/2022	
DIMENSIONS ARE IN MM TOLERANCES: 0.0 = ±1.5 0.0 = ±0.25 0.00 = ±0.25 0.000 = ±0.13	THIRD AN	NGLE PRO	DJECTION	F
SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED	PROPRIETAR	Y AND CONFI	DENTIAL	S

1645 LEMONWOOD DR. SANTA PAULA, CA 93060 HYDRAULIC HOSE ASSEMBLY

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THE WRITTEN PERMISSION OF BENDPAK INC., IS
PROHIBITED.

		Ø10 x 2522mm	SE	3
	SIZE	DWG. NO.		REV
NG IS	Α	5570278		Α
1001		SCALE: 1:2	SH	EET 1 OF

WHERE USED 10APX 10APX-181

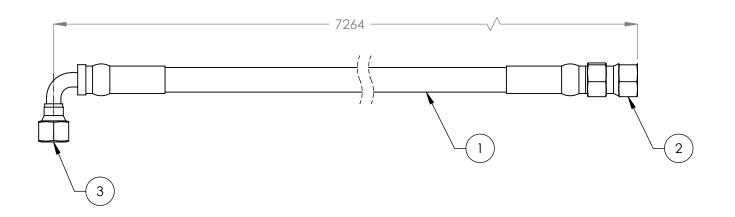
NOTE: UNLESS OTHERWISE SPECIFIED.

FOR ITEM 1 SPECIFICATIONS REFER TO PART SPECIFICATION FORM (*)ITEM 1 QTY FOR REFERENCE ONLY

2.

NEXT ASSEMBLY
5250346
5250347

	REVISION			
REV	DESCRIPTION	DATE	EDITED BY	ECO#
Α	PRODUCTION RELEASE, DERIVED FROM 5570257	03/28/2022	CA	01406
В	LENGTH WAS 7256 NOW 7332	06/14/2022	CA	01417
C	WAS 7332 NOW 7264	11/30/2022	CA	01458



ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5570129	Ø6.4 ID HYDRAULIC HOSE	7214mm*	-
2	5550325	FTG NPL Ø1/4 CRIMP x -04 JIC	1	-
3	5550345	FTG ELB Ø1/4 CRIMP x -04 JIC	1	-

DO NOT SCALE DRAWING NAME DATE DRAWN 03/28/2022 CHECKED DIMENSIONS ARE IN MM THIRD ANGLE PROJECTION TITLE: TOLERANCES: 0. = ± 1.5 0.0 = ± 1.0 0.00 = ± 0.25 0.000 = ± 0.13

SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED

SIZE DWG. NO. PROPRIETARY AND CONFIDENTIAL
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HYDRAULIC HOSE ASSEMBLY Ø6.35 x 7264mm SB REV

1645 LEMONWOOD DR. SANTA PAULA, CA 93060

5570293

С

SHEET 1 OF 1

SCALE: 1:2

NOTE: UNLESS OTHERWISE SPECIFIED.

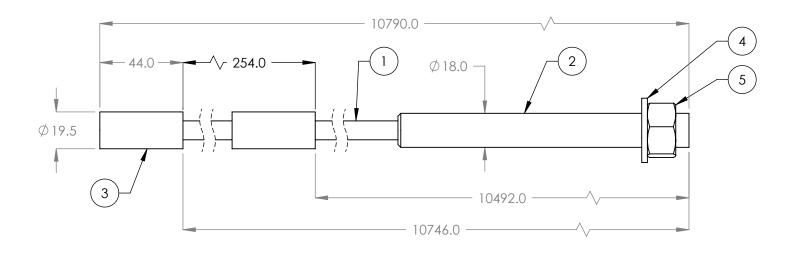
WHERE USED

10APX

FOR ITEM 1 SPECIFICATIONS REFER TO PART SPECIFICATION FORM (*)ITEM 1 QTY FOR REFERENCE ONLY

2.

REVISION						
REV	DESCRIPTION	DATE	EDITED BY	ECO#		
Α	PRODUCTION RELEASE, DERIVED FROM 5595733	02/01/2023	CA	01467		



NEXT ASSEMBLY

5250346

WHERE USED 10APX

NOTE: UNLESS OTHERWISE SPECIFIED.

- 1. FOR ITEM 1 SPECIFICATIONS REFER TO PART SPECIFICATION FORM
- 2. LENGTH SHOWN IS AFTER SWAGING
- 3. ITEM 1 QTY FOR REFERENCE ONLY
- 4. THREAD 5535358 WITH 5545342 ONTO CABLES FOR SHIPMENT

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5595011	CABLE, LIFTING Ø10mm	10670mm*	-
2	5746022	Ø10 THREADED CABLE CONNECTOR	1	D
3	5746021	Ø10 CABLE END CONNECTOR	2	Е
4	5545342	WASHER M18 FLAT	1	-
5	5535358	NUT, M18 x 2.5 NL	1	-

DATE

DRAWN CA 02/01/2023

CHECKED OR 02/03/2023

THIRD ANGLE PROJECTION

TITLE:

SURFACE FINISH 1.6 IS OR 0 µm
FOR MACHINED SURFACES
UNLESS OTHERWISE SPECIFIED

PROPRIETARY AND CONFIDENTIAL

DO NOT SCALE DRAWING

1645 LEMONWOOD DR.
SANTA PAULA, CA 93060

TITLE: CABLE ASSEMBLY
Ø10 x 10790mm DBST

SIZE DWG. NO. REV

THE INFORMATION CONTIDENTIAL

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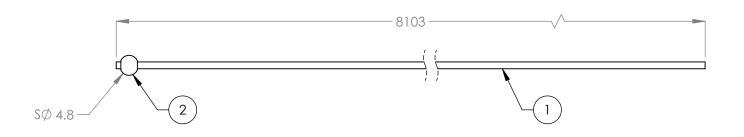
NAME

DWG. NO. 5595754

SCALE: 1:2 SHEET 1 OF 1

Α

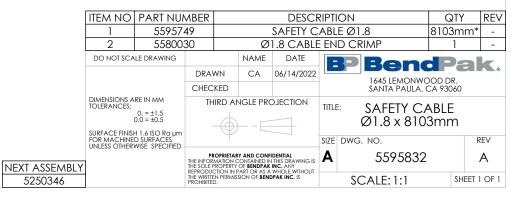
REVISION					
	REV	DESCRIPTION	DATE	EDITED BY	ECO#
	Α	PRODUCTION RELEASE, DERIVED FROM 5595707	06/14/2022	CA	01417

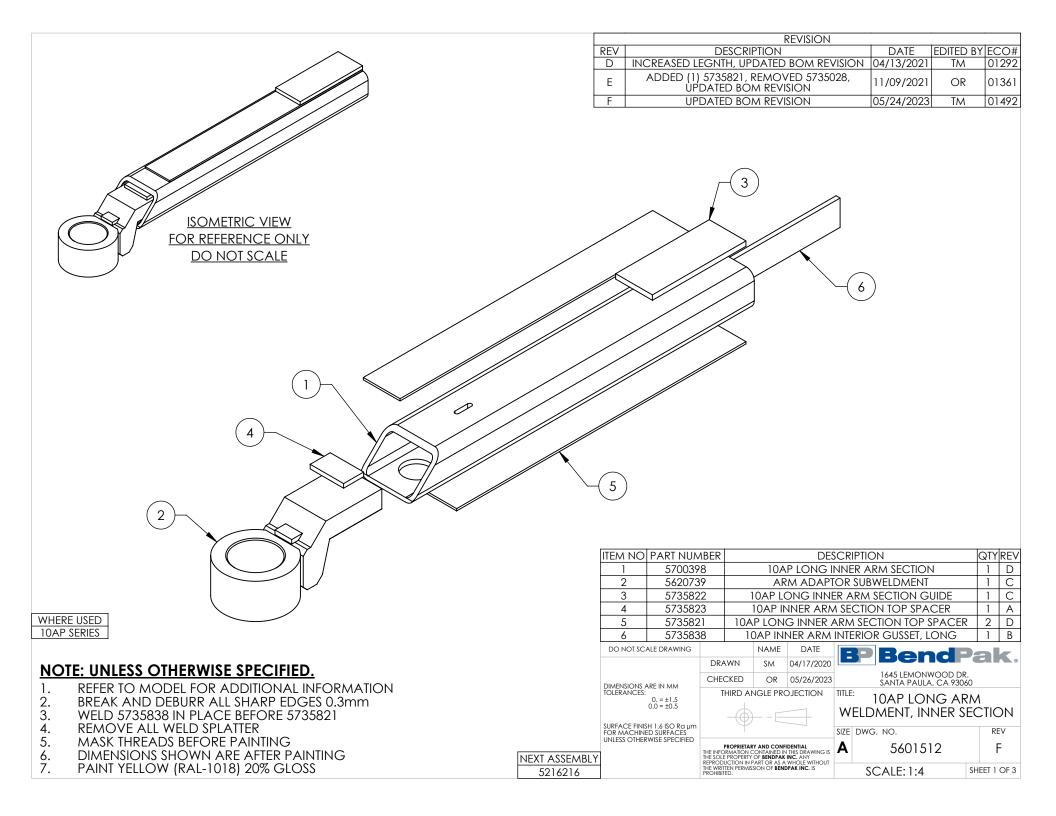


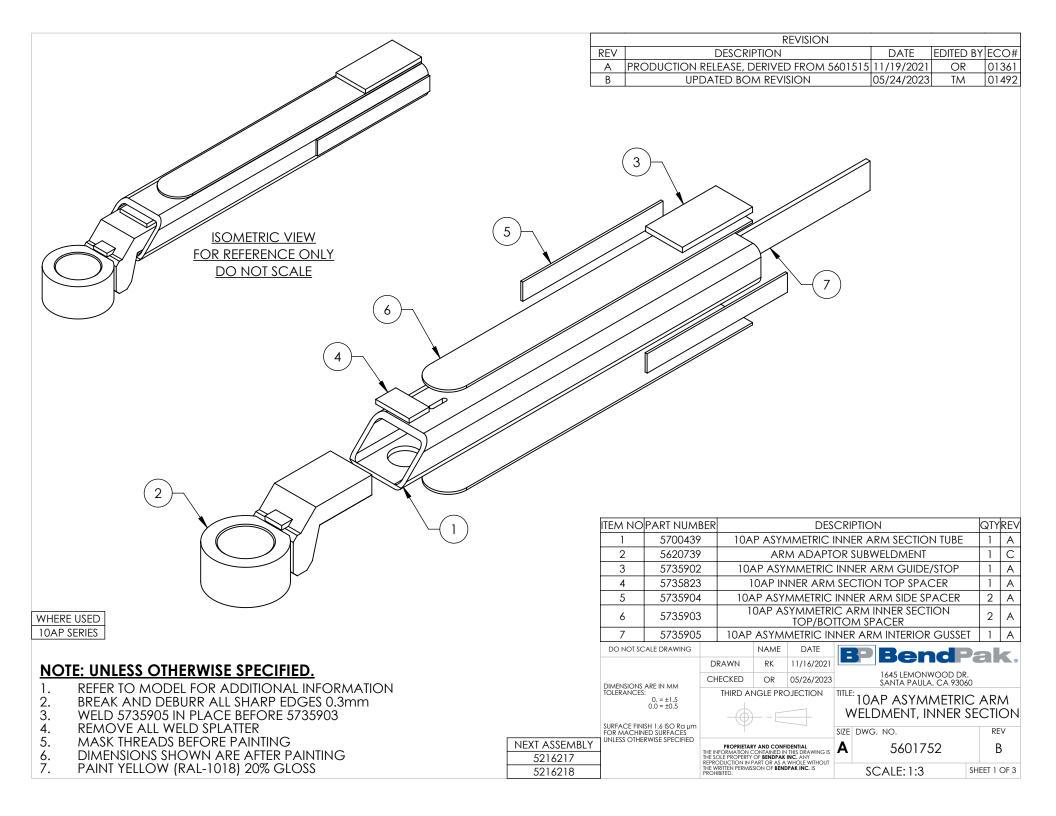
WHERE USED 10APX

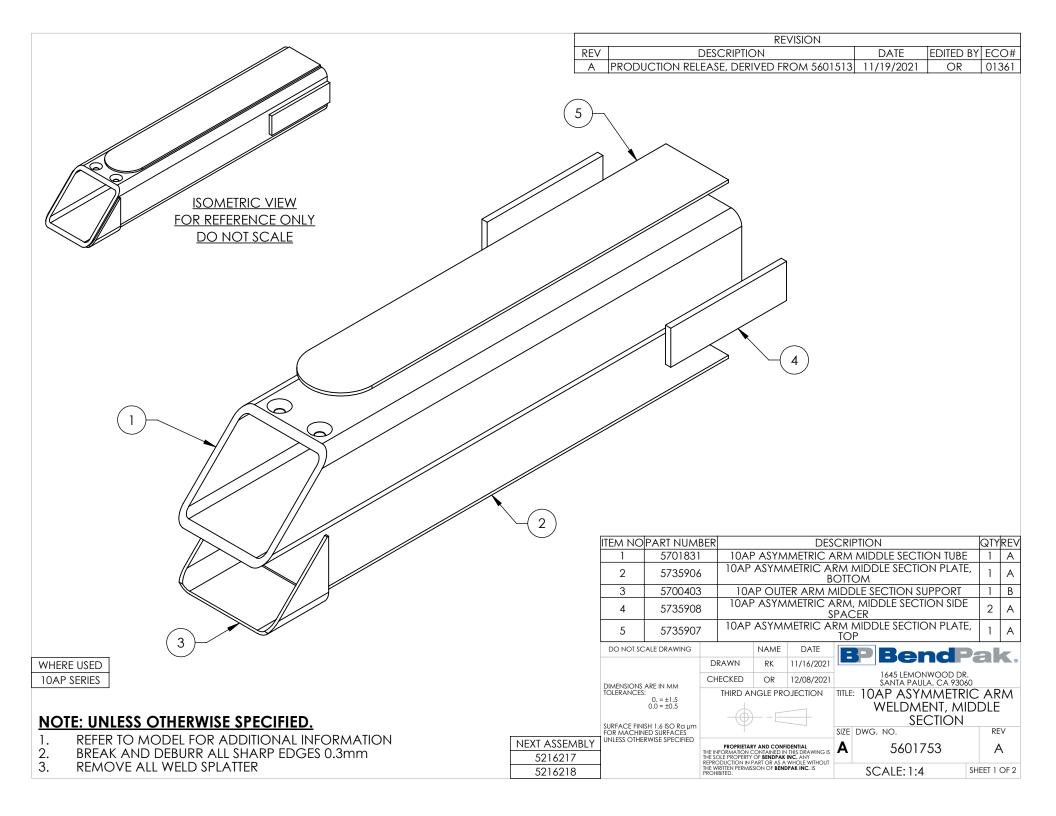
NOTE: UNLESS OTHERWISE SPECIFIED.

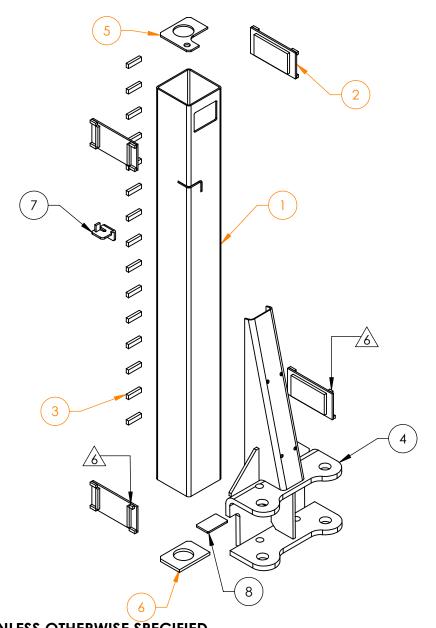
- 1. REFER TO MODEL FOR ADDITIONAL INFORMATION
- 2. FOR ITEM 1 AND 2 SPECIFICATIONS REFER TO PART SPECIFICATION FORM











NOTE:	UNLESS	OTHERWISE	SPECIFIED.

- 1. REFER TO MODEL FOR ADDITIONAL INFORMATION
- BREAK AND DEBURR ALL SHARP EDGES 0.3mm 2.
- 3. REMOVE ALL WELD SPLATTER

WHERE USED 10APX

10APX-181

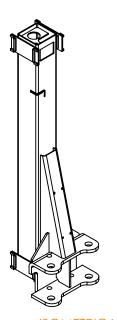
/6.\

- DIMENSIONS SHOWN ARE AFTER PAINTING 4.
- 5. PAINT GRAY (RAL-7024) 20% GLOSS

10mm CUT TO LOWER 5620676 2PL ONLY

NEXT ASSEMBLY 5216181

	REVISION								
REV	DESCRIPTION	DATE	EDITED BY	ECO#					
В	REPLACED 5376170 WITH 5737330, WAS 56 14PL NOW 46 14PL	07/12/2022	TM	01430					
С	ADDED 10mm CUT TO LOWER 5620676, UPDATED BOM REVISION	09/09/2022	TM	01445					
D	UPDATED BOM REIVISION	12/12/2022	TM	01460					



ISOMETRIC VIEW FOR REFERENCE ONLY DO NOT SCALE

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5766381	10APX LIFT HEAD TUBE	1	В
2	5620676	10AP/D2-10 LIFT HEAD SLIDE BLOCK BRACKET SUBWELDMENT	4	Α
3	5737330	10AP SAFETY STOP BLOCK	15	Α
4	5620763	10AP LIFT HEAD GUSSET SUBWELDMENT	1	С
5	5737175	10AP LIFT HEAD TOP PLATE	1	В
6	5737174	10AP LIFT HEAD BOTTOM PLATE	1	Α
7	5620559	10AP, D2-8F, XPR-9/10 LIFT HEAD CABLE BUTTON STOP WELDMENT	1	В
8	5731074	10AP LIFT HEAD CLOSEOUT GUSSET	1	Α

DO NOT SCALE DRAWING NAME DATE DRAWN CA 06/07/2022 CHECKED OR 12/15/2022 DIMENSIONS ARE IN MM TOLERANCES: THIRD ANGLE PROJECTION TITLE: 0. = ±1.5 0.0 = ±0.5

SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES

UNLESS OTHERWISE SPECIFIED

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1645 LEMONWOOD DR. SANTA PAULA, CA 93060

10APX LIFT HEAD WELDMENT

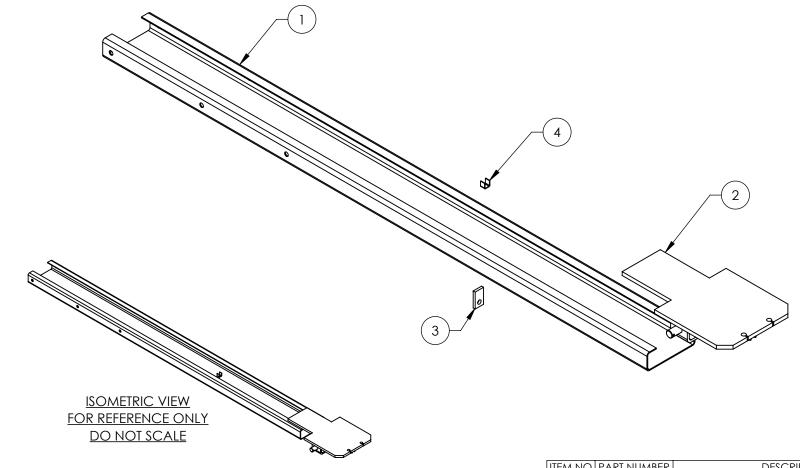
SIZE DWG. NO.

D 5601853

SCALE: 1:12 SHEET 1 OF 3

REV

	REVISION			
REV	DESCRIPTION	DATE	EDITED BY	ECO#
Α	PRODUCTION RELEASE, DERIVED FROM 5601507	06/07/2022	CA	01417
В	updated bom revision, added masking instructions	10/03/2022	TM	01449
С	UPDATED BOM REVISION	01/30/2023	CA	01467



WHERE USED 10AP SERIES

NOTE: UNLESS OTHERWISE SPECIFIED.

- REFER TO MODEL FOR ADDITIONAL INFORMATION
- BREAK AND DEBURR ALL SHARP EDGES 0.3mm
- 3. REMOVE ALL WELD SPLATTER
- MASK PIN BEFORE PAINTING UP TO B 4.
- DIMENSIONS SHOWN ARE AFTER PAINTING 5.
- PAINT GRAY (RAL-7024) 20% GLOSS 6.

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5701851	10AP OUTER TOP TROUGH CHANNEL	1	Α
2	5620679	10AP TOP TROUGH END PLATE SUBWELDMENT	1	D
3	5736550	2 POST MICROWITCH STOP BAR HINGE PLATE	1	C
4	5700699	SMALL HOSE RETAINER	1	Α

DO NOT SCALE DRAWING NAME DATE DRAWN CA 06/07/2022 CHECKED OR 02/03/2023 DIMENSIONS ARE IN MM TOLERANCES: THIRD ANGLE PROJECTION TITLE: 0. = ±1.5 0.0 = ±0.5

SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED

NEXT ASSEMBLY

5216182

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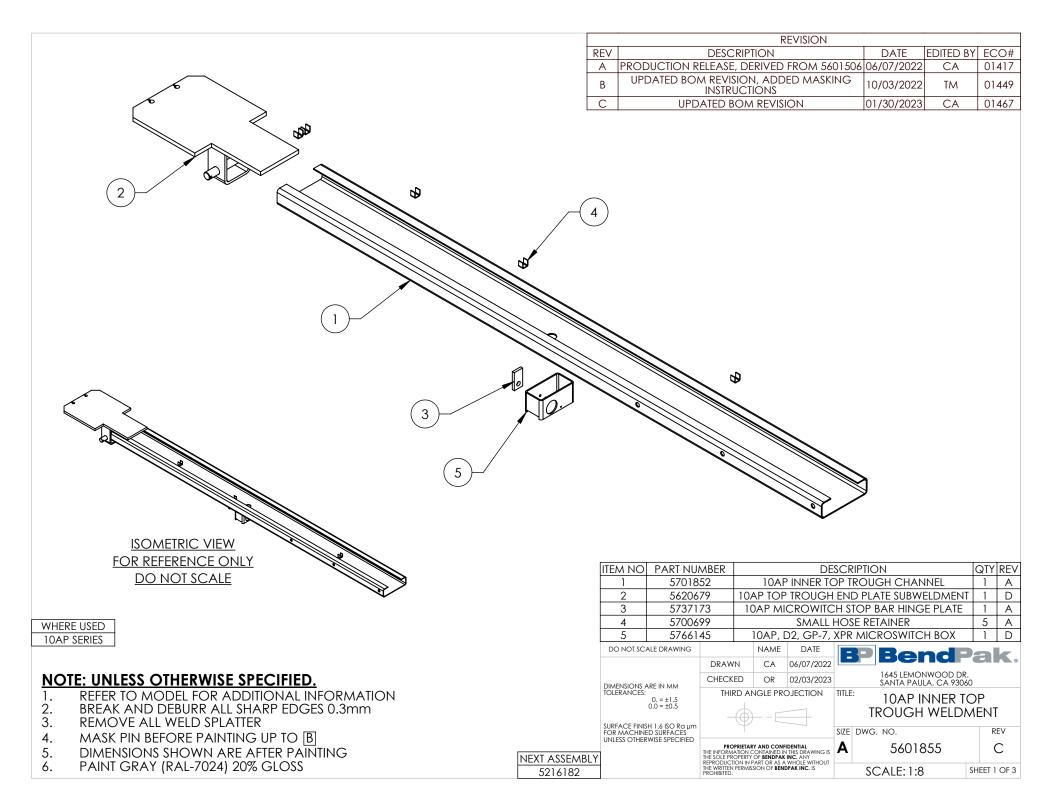
BendPak 1645 LEMONWOOD DR. SANTA PAULA, CA 93060

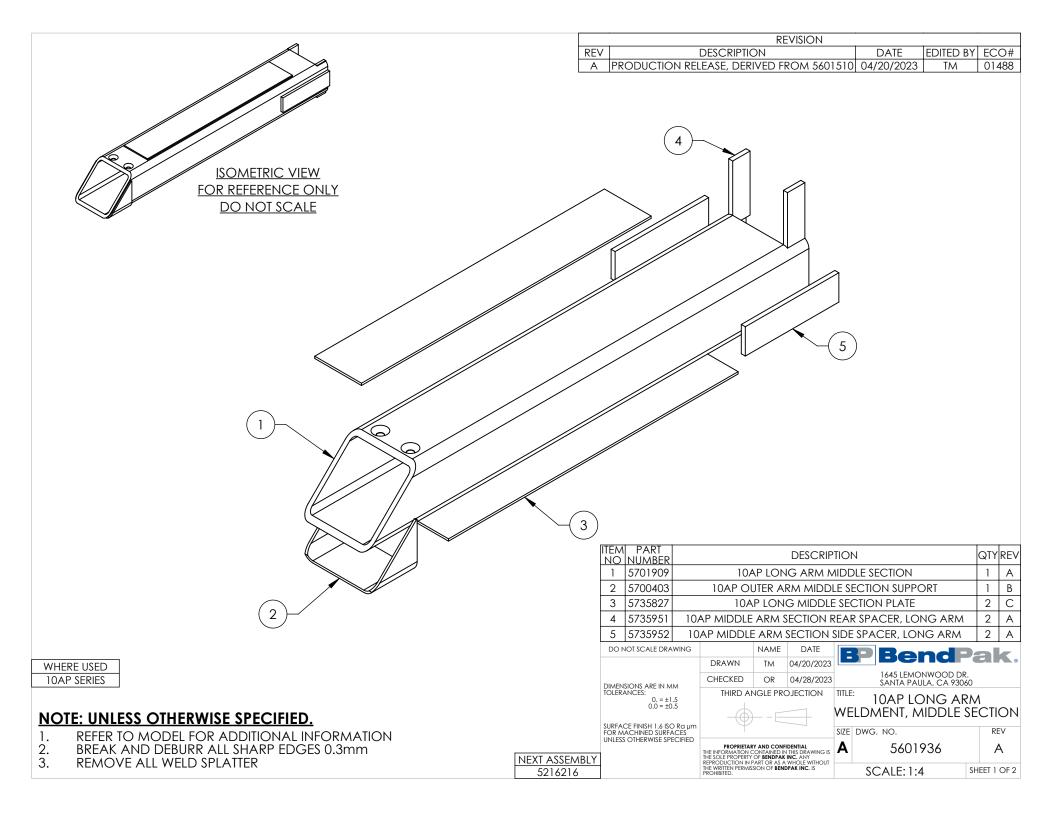
> 10AP OUTER TOP TROUGH WELDMENT

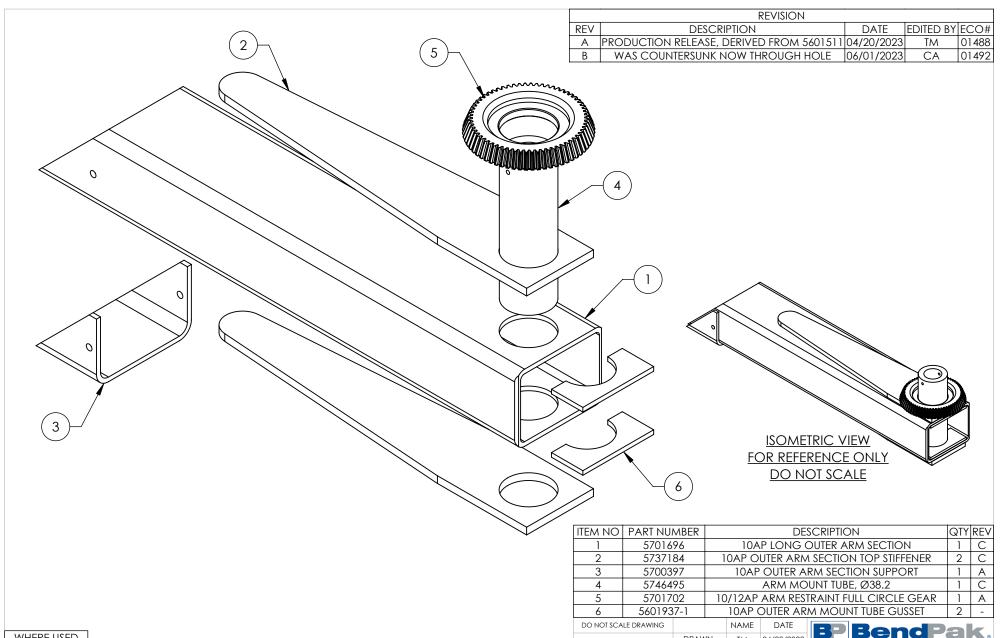
SIZE DWG. NO. 5601854 REV С

SCALE: 1:8

SHEET 1 OF 3







WHERE USED 10AP SERIES

NOTE: UNLESS OTHERWISE SPECIFIED.

- 1. REFER TO MODEL FOR ADDITIONAL INFORMATION
- 2. BREAK AND DEBURR ALL SHARP EDGES 0.3mm
- 3. REMOVE ALL WELD SPLATTER

NEXT ASSEMBLY 5216216 DIMENSIONS ARE IN MM TOLERANCES: $0. = \pm 1.5$ $0.0 = \pm 0.5$

SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES

UNLESS OTHERWISE SPECIFIED

37-1		10AP (DUTER AR	ΜN	
			NAME	DATE	-
	DRAWN		TM	04/20/2022	_
	CHECK	ŒD			
	THIRD AN		GLE PRO	DJECTION	TITLE:
_		(6)			WE
					CI7E

^{title:} 10AP LONG ARM WELDMENT, OUTER SECTION

1645 LEMONWOOD DR. SANTA PAULA, CA 93060

PROPRIETARY AND CONFIDENTIAL

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FERFOCULCION IN FAST (THE ARCH A WITHOUT THE WRITTEN FERMISSION OF BENDPAKINC, IS

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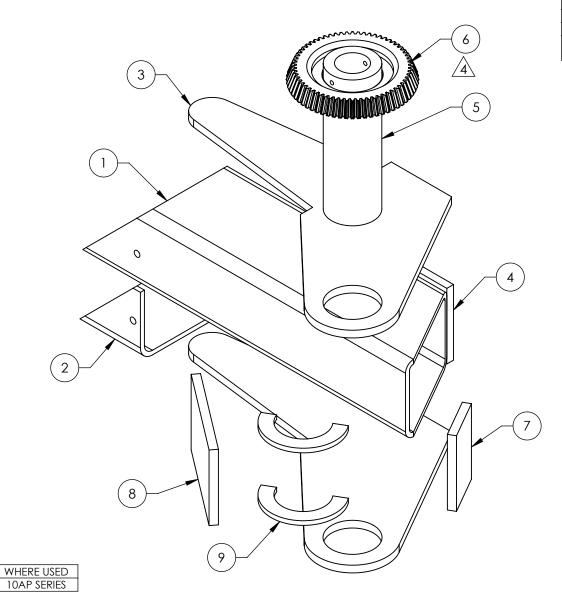
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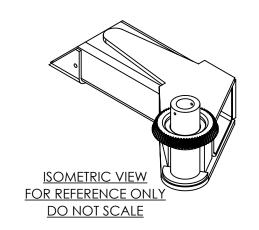
CALF

o. REV 5601937 B

SCALE: 1:4 SHEET 1 OF 3



	REVISION			
REV	DESCRIPTION	DATE	EDITED BY	ECO#
Α	PRODUCTION RELEASE, DERIVED FROM 5601754	04/21/2023	TM	01488
В	WAS COUNTERSUNK NOW THROUGH HOLE, WAS 102.2 NOW Ø96.2, WAS 19.8 NOW 17.0	06/01/2023	CA	01492



ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5701832	10AP ASYMMETRIC OUTER ARM, LEFT	1	Α
2	5700397	10AP OUTER ARM SECTION SUPPORT	1	Α
3	5701834	10AP ASYMMETRIC ARM EAR	2	В
4	5735909	10AP ASYMMETRIC ARM GUSSET, OUTSIDE	1	Α
5	5746495	ARM MOUNT TUBE, Ø38.2	1	С
6	5701702	10/12AP ARM RESTRAINT FULL CIRCLE GEAR	1	Α
7	5735953	10AP ASYMMETRIC ARM GUSSET, INSIDE 1	1	Α
8	5735954	10AP ASYMMETRIC ARM GUSSET, INSIDE 2	1	Α
9	5601939-1	OUTER ARM MOUNT TUBE GUSSET	2	-

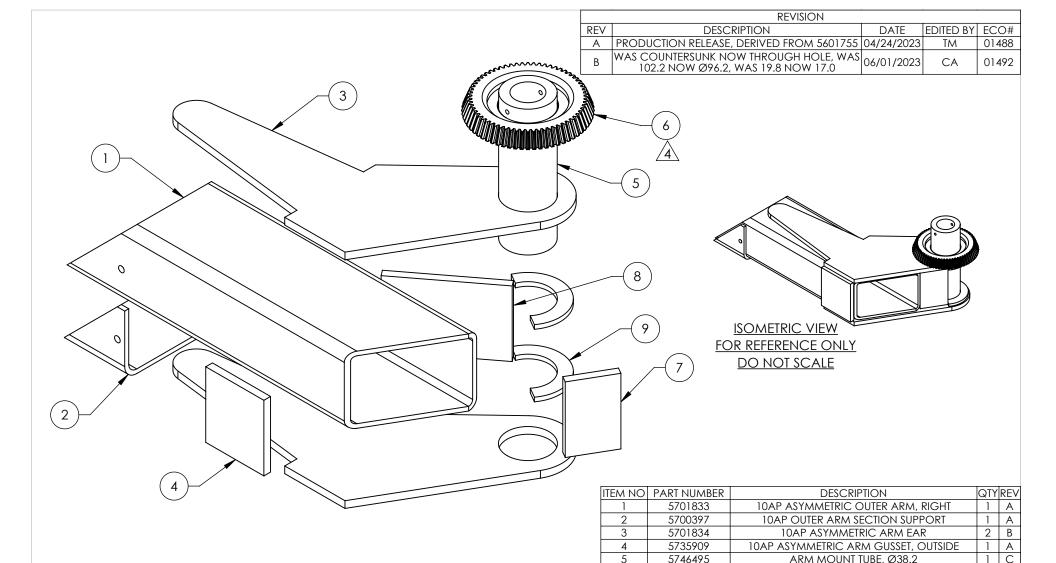
	9	560193	9-I		OUIER	CARM MC	ノリト	ALTURE GOSSEL 2	-
	DO NOT SCALE DRAWING			NAME DATE		=	BendPa		
			DRA	DRAWN TM 04/		04/21/203	Ľ	1645 LEMONWOOD DR.	**
	DIMENSIONS AF	PE IN MM	CHEC	KED					
	TOLERANCES:	0. = ±1.5	THIRD ANGLE PROJECTION			DJECTION	TITLE	: 10AP ASYMMETRIC	ARM
		0 ±1.5 0.0 = ±0.5						WELDMENT, OUT	ER
	STIDEA CE EINISH	I 1 4 ISO Paum						SECTION, LEFT	
	THE INFORM. THE SOLE PRO						SIZE	DWG. NO.	REV
			PROPRIETARY AND CONFIDENTIAL EINFORMATION CONTAINED IN THIS DRAWING IS SOLE PROPERTY OF BENDPAK INC. ANY PRODUCTION IN PART OR AS A WHOLE WITHOUT			Α	5601938	В	
1		THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.					SCALE: 1:10 SHEE	ET 1 OF 3	

NOTE: UNLESS OTHERWISE SPECIFIED.

- REFER TO MODEL FOR ADDITIONAL INFORMATION
- BREAK AND DEBURR ALL SHARP EDGES 0.3mm
- REMOVE ALL WELD SPLATTER

MASK TEETH BEFORE PAINTING

- 2. 3. 4. 5.
- MASK BORE AND ALL THREADS BEFORE PAINTING DIMENSIONS SHOWN ARE AFTER WELDING AND PAINTING PAINT YELLOW (RAL-1018) 20% GLOSS



WHERE USED 10AP SERIES

NOTE: UNLESS OTHERWISE SPECIFIED.

- REFER TO MODEL FOR ADDITIONAL INFORMATION
- 2. BREAK AND DEBURR ALL SHARP EDGES 0.3mm
- 3. REMOVE ALL WELD SPLATTER

/4.\ MASK TEETH BEFORE PAINTING

- MASK BORE AND ALL THREADS BEFORE PAINTING
- DIMENSIONS SHOWN ARE AFTER WELDING AND PAINTING 6.

PAINT YELLOW (RAL-1018) 20% GLOSS

7	360173	7-1		OU	IEK AKIVI I	VI
DO NOT SCA	ALE DRAWING			NAME	DATE	Г
		DRAV	٧N	TM	04/24/2023	L
INVENISIONIS V	DE IN MAA	CHEC	KED			
MENSIONS ARE IN MM DLERANCES: 0. = ±1.5 0.0 = ±0.5		THIRD ANGLE PROJECTION				
OR MACHINE	H 1.6 ISO Ra µm ED SURFACES		4			SIZ
NLESS OTHER	WISE SPECIFIED			Y AND CONFI	DENTIAL THIS DRAWING IS	A

5701702

5735953

5735954

5401020

6

7

8

NEXT ASSEMBLY

5216218

-1		OU	TER ARM	MO	UNT TUBE GUSSET		2	-
		NAME	DATE	-	P BendP			
DRAV	٧N	TM	04/24/2023	Ľ				
CHEC	KED				1645 LEMONWOOD DR. SANTA PAULA, CA 93060)		
TH	IRD AN	GLE PRO	JECTION	TITLE	: 10AP ASYMMETRI	IC	Αŀ	37
	4				WELDMENT, O	UT	ER	
-					SECTION, RIG	Ж	Τ	
				SIZE	DWG. NO.		RE	٠V
HE INFORM	NATION C	OF BENDPAK	THIS DRAWING IS	Α	5601939		E	3
	N PERMISS	SION OF BEND			SCALE: 1:10	SHE	ET 1	OF

10/12AP ARM RESTRAINT FULL CIRCLE GEAR

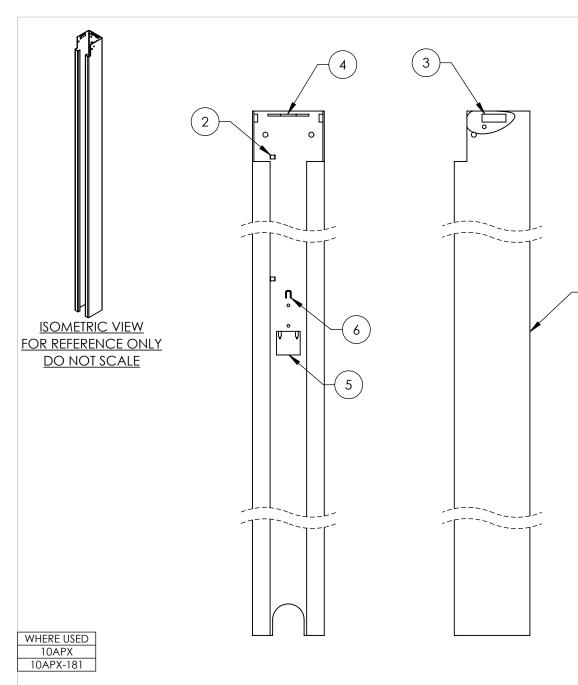
10AP ASYMMETRIC ARM GUSSET, INSIDE 1

10AP ASYMMETRIC ARM GUSSET, INSIDE 2

Α

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	REVISION			
REV	DESCRIPTION	DATE	EDITED BY	ECO#
F	WAS 1994.5 NOW 1992.5 (pg2), UPDATED BOM REVISIONS	11/29/2021	TM	01361
G	UPDATED BOM REVISION	04/15/2022	CA	01406
Н	REMOVED (3) 5700699	05/24/2022	CA	01415

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5701763	10APX OFF SIDE BARE POST	1	О
2	5700699	SMALL HOSE RETAINER	3	Α
3	5735700	10AP, D2, XPR TOP TROUGH SUPPORT	2	О
4	5701785	10AP TOP TROUGH TIE PLATE	1	Α
5	5735831	10AP SAFETY LATCH SUPPORT BLOCK	1	Е
6	5701802	10AP SAFETY ROLLER CLAMP	1	В

DO NOT SCALE DRAWING NAME DATE DRAWN CA 07/21/2020 CHECKED OR 06/03/2022 DIMENSIONS ARE IN MM TOLERANCES: THIRD ANGLE PROJECTION TITLE: 0. = ±1.5 0.0 = ±0.5

SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED

10APX OFF SIDE POST SUBWELDMENT

1645 LEMONWOOD DR. SANTA PAULA, CA 93060

BendPak

SIZE DWG. NO. 5620689 SCALE: 1:12

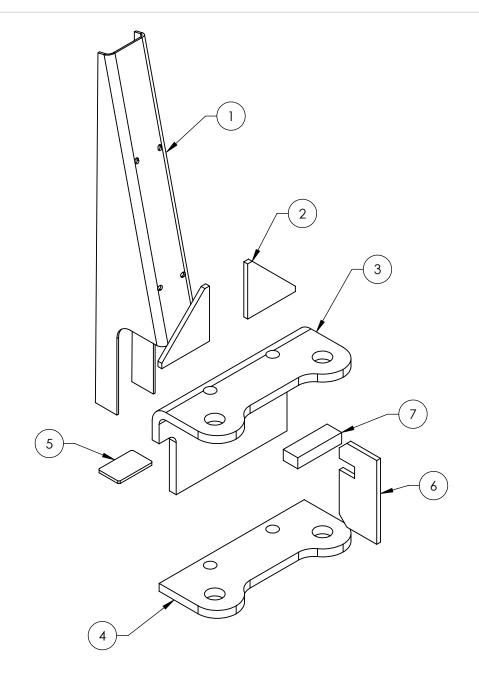
REV Η SHEET 1 OF 3

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PROHIBITED.

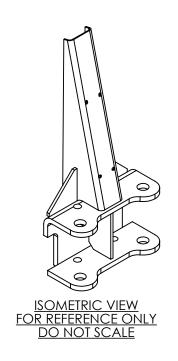
- 0									
	1	DEEED	TO 1	1000	F O D	4 D D IT	10111	IN IEO D	
	1.	KFFFK	$\Gamma(C)$	$M(OD) \vdash I$	FC)R	ווכוכוא	IONAL	INFOR	M

NOTE: UNLESS OTHERWISE SPECIFIED.

- ATION BREAK AND DEBURR ALL SHARP EDGES 0.3mm
- 2. REMOVE ALL WELD SPLATTER



П		DEVISION			
		REVISION			
	REV	DESCRIPTION	DATE	EDITED BY	ECO#
		PRODUCTION RELEASE, DERIVED FROM 5620674			01417
	В	5736259 WAS 12.0 NOW FLUSH, UPDATED BOM REVISION	09/06/0222	TM	01445
	С	UPDATED BOM REVISION	12/12/2022	TM	01460



ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5701850	10AP LIFT HEAD GUSSET	1	С
2	5736259	10AP, D2, GP, XPR LIFT HEAD SIDE GUSSET	2	В
3	5701690	10AP LIFT HEAD TOP ARM PLATE	1	С
4	5737169	10AP LIFT HEAD BOTTOM ARM PLATE	1	В
5	5731074	10AP LIFT HEAD CLOSEOUT GUSSET	1	Α
6	5737168	10AP LIFT HEAD PLATE SPACER	1	В
7	5735869	10AP LIFT HEAD MID SUPPORT	1	Α

 DO NOT SCALE DRAWING
 NAME
 DATE

 DRAWN
 CA
 06/07/2022

 CHECKED
 OR
 12/15/2022

 THIRD ANGLE PROJECTION

 $0. = \pm 1.5$ $0.0 = \pm 0.5$

SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES THIRD ANGLE PROJECTION TITLE:

10AP LIFT HEAD GUSSET SUBWELDMENT

1645 LEMONWOOD DR. SANTA PAULA, CA 93060

BendPak

PROPRIETARY AND CONFIDENTIAL

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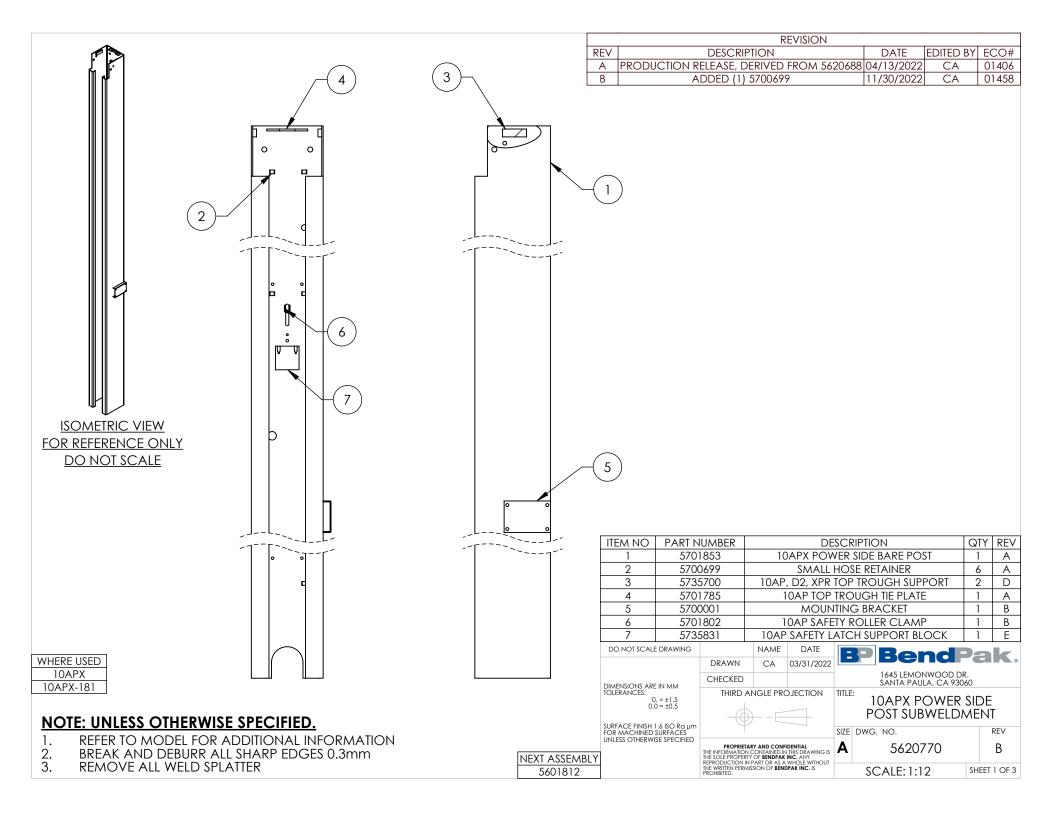
DWG. NO. REV C SCALE: 1:7 SHEET 1 OF 3

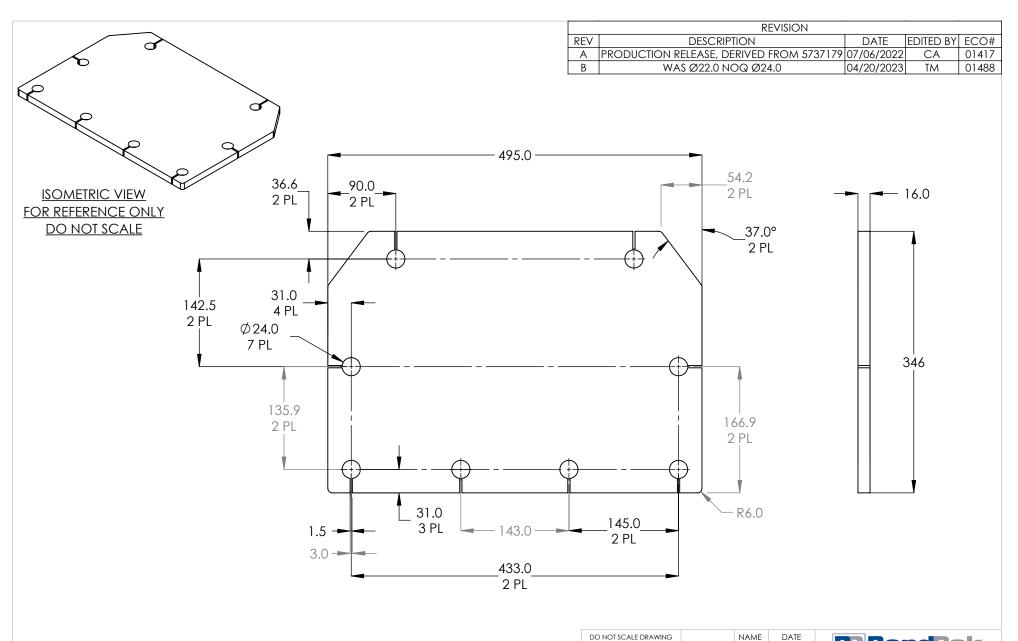
NOTE: UNLESS OTHERWISE SPECIFIED.

- 1. REFER TO MODEL FOR ADDITIONAL INFORMATION
- 2. BREAK AND DEBURR ALL SHARP EDGES 0.3mm
- 3. REMOVE ALL WELD SPLATTER

WHERE USED

10AP SERIES







NOTE: UNLESS OTHERWISE SPECIFIED.

- REFER TO MODEL FOR ADDITIONAL INFORMATION
- BREAK AND DEBURR ALL SHARP EDGES 0.3mm 2. 3. MATERIAL: HR ASTM A36 OR Q235 GB/T 700

NEXT ASSEMBLY	
5601800	S F
5601812	
5601850	
5601581	

DRAWN CA 06/30/2022 CHECKED OR 04/28/2023 DIMENSIONS ARE IN MM TOLERANCES: MACHINE TO $0 = \pm 1.5$ $0.0 = \pm 0.5$ $0.00 = \pm 0.13$ THIRD ANGLE PROJECTION TITLE: SURFACE FINISH 1.6 Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED

BP BendPak. 1645 LEMONWOOD DR. SANTA PAULA, CA 93060 **10AP BASE PLATE**

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SIZE DWG. NO.

5731073 SHEET 1 OF 1 SCALE: 1:5

REV

В



PART SPECIFICATION FORM (STANDARD)

BENDPAK Number:	5900265
MRP Description:	10AP INSTALLATION MANUAL
Date:	04/26/2023
ECO:	

1. Engineering Specification

Application:

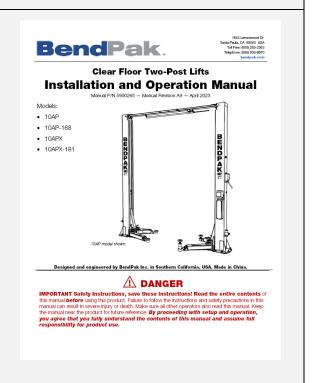
INSTALLATION MANUAL

Detailed Description:

Print Settings

Unless otherwise specified, use these settings for printing BendPak manuals:

Size:	A4 (210 to 297 mm), 8.5 by 11		
	inches (216 to 279 mm), or between		
Color: Black and White			
Binding:	Saddle Stitched		
Paper:	100 to 120 gsm (27 to 32 pound),		
	uncoated		



2. Vendor Information (Or for Reference)							
Approved Vendor	Vendor Part #	Contact #	Preferred Vendor				
1)							
OR BENDPAK ENGINEERING APPROVED EQUIVALENT							

