

Service Manual

SERVICE PARTS & DIAGRAMS

BENDPAK RJ7W

PRODUCT SKU
5175249

DRAWING Nº
5260284

CATEGORY
Rolling Bridge Jack

REV
Version J

DATE
12.15.2022



BendPak.

This guide is a troubleshooting reference used for maintaining and servicing your Bend Pak product. It provides comprehensive information on identifying serviceable parts and components and assists in troubleshooting problems and performing assembly /disassembly procedures.

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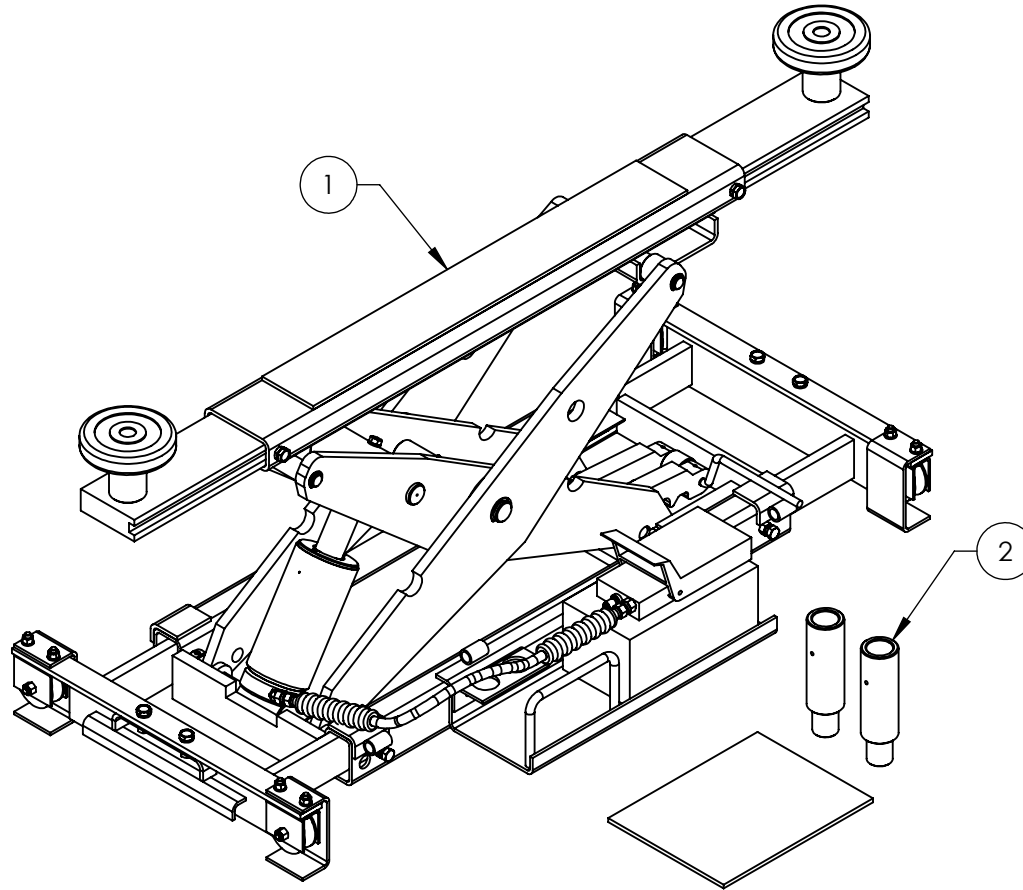
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Fax: 1-805-933-9160
bpkexports@bendpak.com

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
G	ADDED 5905775 AND 5906044	09/02/2021	CA	01322
H	REPLACED LABELS WITH COLORS & GRAPHICS NOTE, REPLACED 5940052 WITH PACKAGING INSTRUCTION NOTE	09/29/2021	CA	01348
J	UPDATED BOM REVISION	08/17/2022	TM	01438



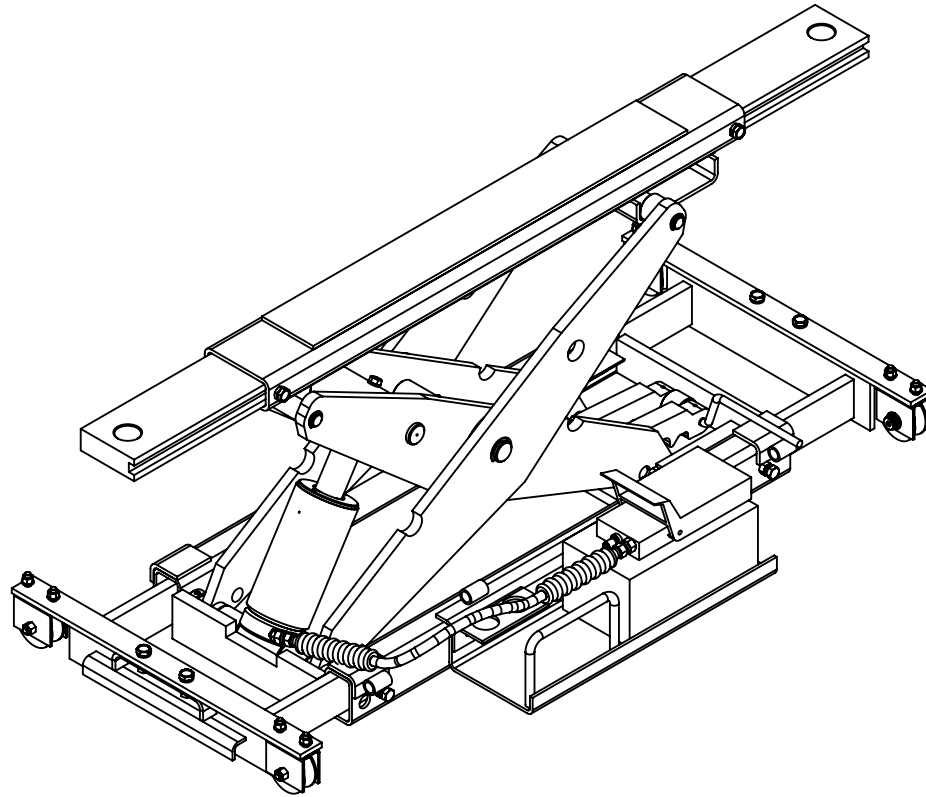
ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5205011	DJ-6000W, RJ7W LIFT SUPERSTRUCTURE	1	F
2	5250271	DJ-4500/6000W, RJW PARTS BOX	1	F
-	5900093	RJW SERIES MANUAL	1	-

DO NOT SCALE DRAWING		NAME	DATE	 BendPak®	
DIMENSIONS ARE IN MM		DRAWN	TS	12/05/2018	
		CHECKED			
		THIRD ANGLE PROJECTION			
				TITLE:	
				RJ7W PRODUCTION LIFT VER F	
		<p>PROPRIETARY AND CONFIDENTIAL</p> <p>THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC., ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.</p>		SIZE DWG. NO.	
A 5260284				J	
SCALE: 1:10				SHEET 1 OF 2	

NOTE: UNLESS OTHERWISE SPECIFIED.

1. REFER TO MODEL FOR ADDITIONAL INFORMATION
2. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
3. SEE COLORS & GRAPHICS FOR LABEL PLACEMENT
4. APPLY LIQUID THREAD SEALANT TO FITTINGS PRIOR TO ASSEMBLY.
SEE BP SPECIFICATION FORM 5580012

WHERE USED
HD-14 SERIES
HDS-14 SERIES
HDSO-14 SERIES



WHERE USED
DJ-6000W
RJ7W

NOTE: UNLESS OTHERWISE SPECIFIED.

1. REFER TO MODEL FOR ADDITIONAL INFORMATION
2. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING ASSEMBLE ITEMS AS SHOWN
- 3.
4. AIR HYDRAULIC PUMP MUST BE INSTALLED USING THE INCLUDED BOLTS

NEXT ASSEMBLY
5260284
5260639

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
D	UPDATED BOM REVISION	11/06/2020	CA	01230
E	UPDATED TITLE AND WHERE USED	04/06/2021	TM	01293
F	UPDATED BOM REVISION	08/17/2022	TM	01438

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5601031	RJW MAIN BODY BASE WELDMENT	1	G
2	5215439	RJW SCISSOR ASSEMBLY	1	J
3	5746374	RJW CYLINDER HINGE ROD	1	D
4	5701136	DJ-6000W, RJ6W/7W/9W SAFETY HANDLE	1	G
5	5731039	RJW SAFETY LATCH	2	H
6	5210138	RJW EXTENSION ARM TUBE ASSEMBLY	1	C
7	5746378	RJW SCISSOR CHANNEL SPACER	2	B
8	5746377	RJW SCISSOR PIN ROLLER TUBE	1	C
9	5746376	RJW SCISSOR PIN	1	B
10	5746375	RJW SHORT SCISSOR PIN	1	B
11	5502012	CYLINDER ASSEMBLY Ø3.0 x 4.375	1	F
12	5570806	RJW SERIES HOSE ASSY Ø6.4mm x 600mm DS	1	E
13	5530302	HHB M10 x 1.5 x 40 FULLY THREAD	4	--
14	5530790	SSS M6 x 1 x 10 NL	4	--
15	5540109	E RING Ø16mm OD DIN 6799 0160	4	--
16	5545130	WASHER 3/8" SL	1	--
17	5550493	FTG RST -04 JIC x -06 NPT x .062 ID	1	--
18	5550038	FTG 45ELB -04 JIC x -04 NPT	1	--
19	5530132	HHB 3/8"-16 x 2-1/4" GR8/CL 10.9	1	--
20	5535998	NUT M10 x 1.5	4	--
21	5585733	AIR HYDRAULIC PUMP YELLOW RJW7 PSI:7500	1	--
22	5215697	RJW BASE ARM SPRING ROLLER PLATE ASSEMBLY	2	E

DO NOT SCALE DRAWING

DIMENSIONS ARE IN MM



NAME	DATE
DRAWN TS	12/05/2018
CHECKED OR	08/19/2022

THIRD ANGLE PROJECTION



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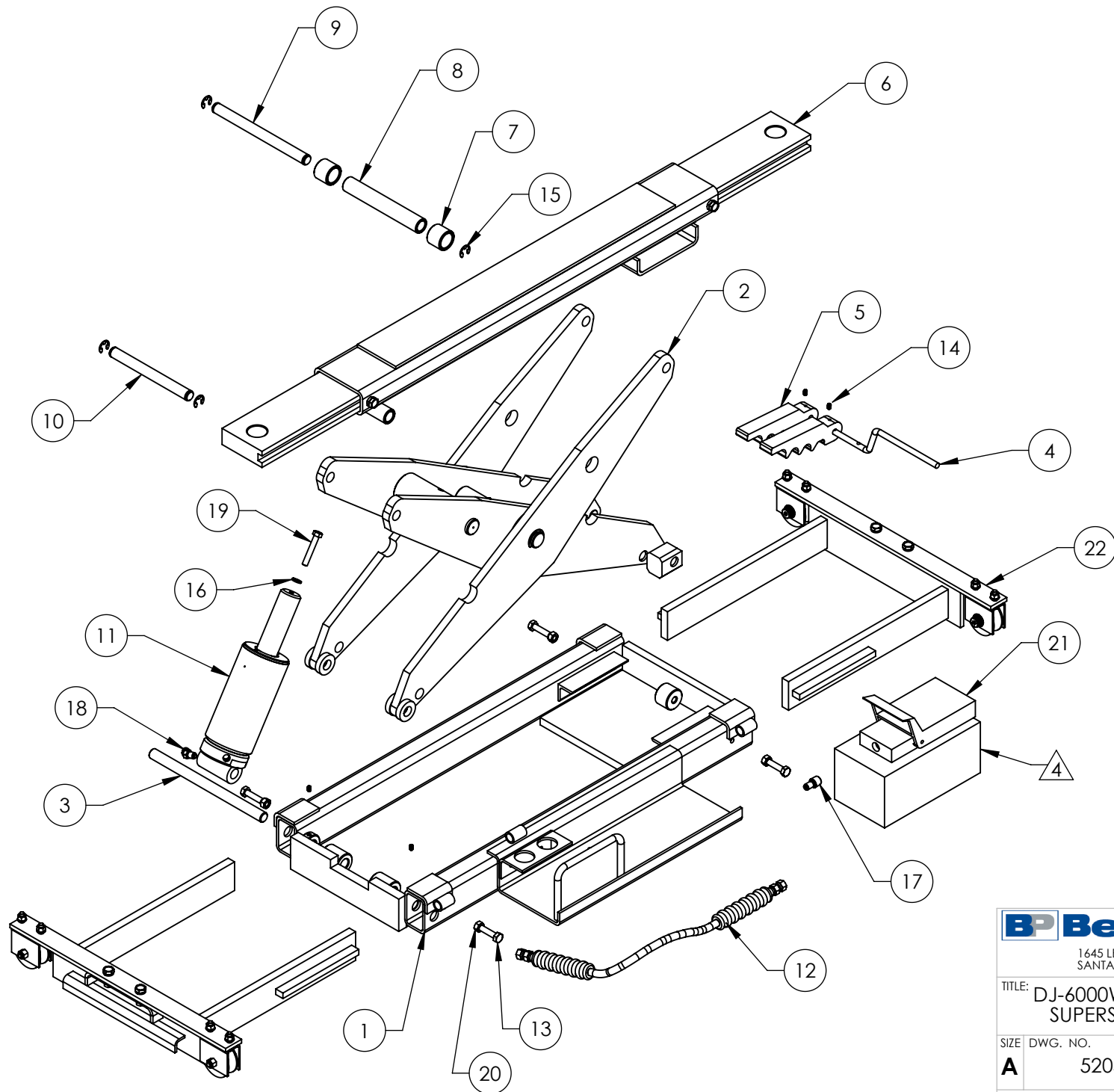
BendPak
1645 LEMONWOOD DR.
SANTA PAULA, CA 93060

TITLE: DJ-6000W, RJ7W LIFT
SUPERSTRUCTURE

SIZE	DWG. NO.	REV
A	5205011	F

SCALE: 1:10

SHEET 1 OF 2



BP BendPak.

1645 LEMONWOOD DR.
SANTA PAULA, CA 93060

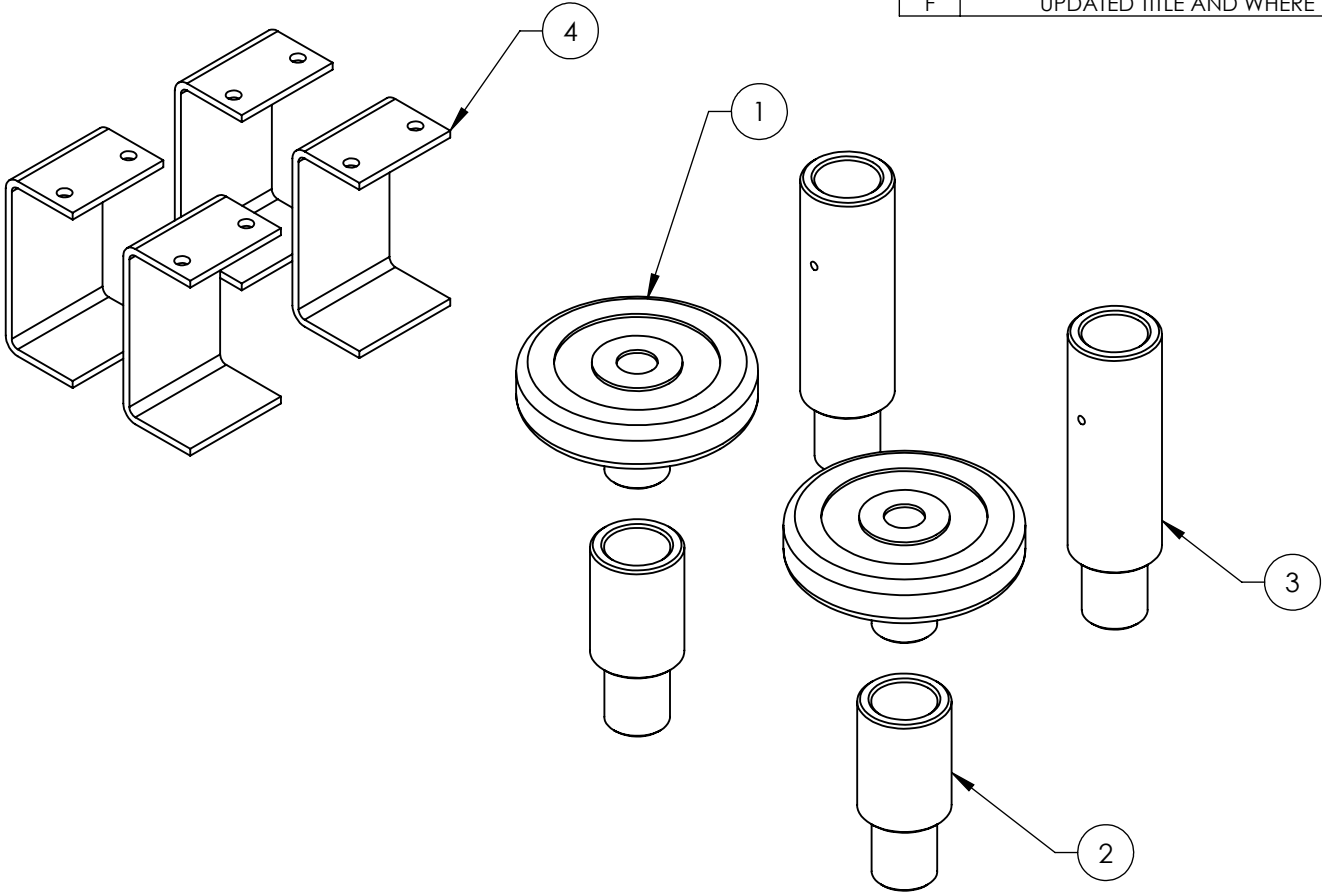
TITLE: DJ-6000W, RJ7W LIFT
SUPERSTRUCTURE

SIZE	DWG. NO.	REV
A	5205011	F

SCALE: 1:10

SHEET 2 OF 2

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
D	ADDED 5580012, UPDATED NEXT ASSEMBLY	02/25/2020	CA	01146
E	REMOVED 5580012, UPDATED TITLE AND NEXT ASSEMBLIES	09/30/2020	TM	01213
F	UPDATED TITLE AND WHERE USED	04/06/2021	TM	01293



WHERE USED
DJ-4500
DJ-6000W
RJ-45LP
RJ45W
RJ6W
RJ7W

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	REV
1	5215507	ROUND LIFT PAD ADAPTER ASSEMBLY	2	G
2	5746390	MEDIUM LIFT PAD EXTENSION Ø35 x 113mm	2	E
3	5746395	LONG LIFT PAD EXTENSION Ø35 x 182mm	2	D
4	5701543	RJW SPRING PLATE SAFETY BRACKET	4	D

DO NOT SCALE DRAWING

NAME	DATE
DRAWN TS	12/04/2018
CHECKED OR	04/12/2021



DIMENSIONS ARE IN MM



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TITLE: DJ-4500/6000W, RJW
PARTS BOX

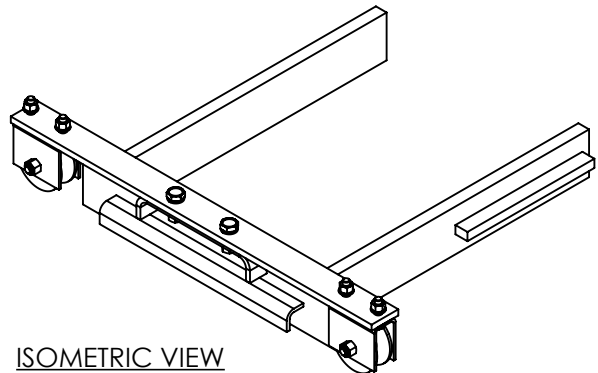
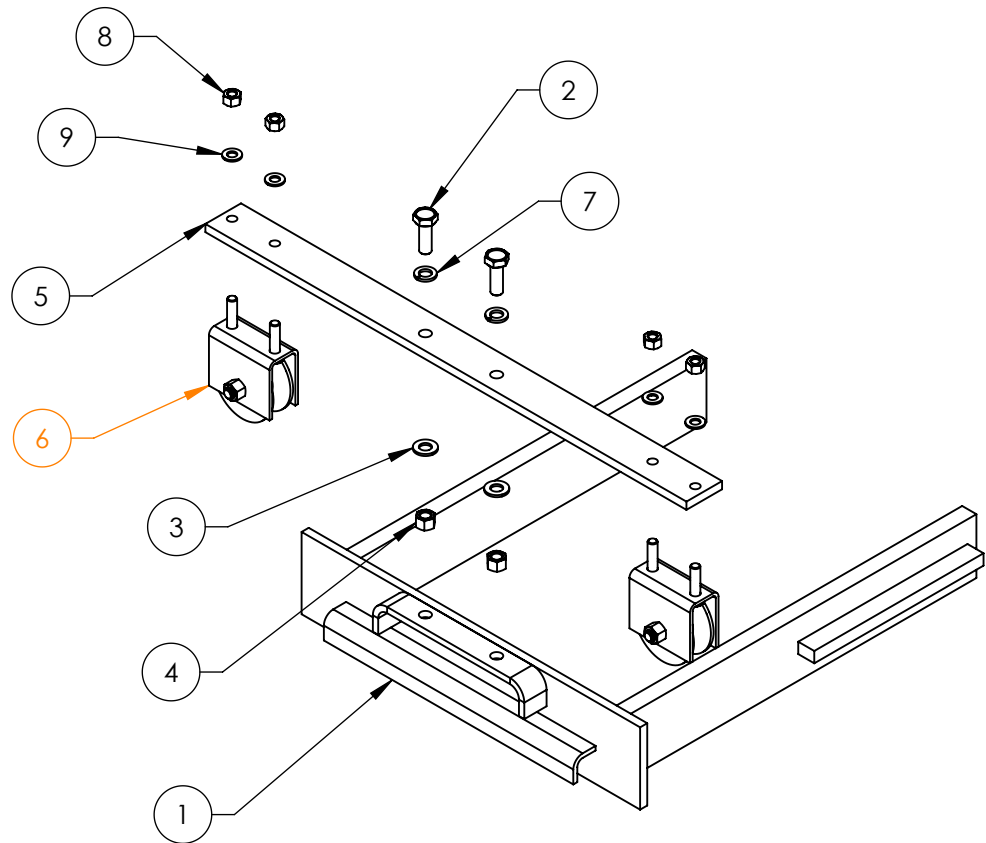
SIZE	DWG. NO.	REV
A	5250271	F

SCALE: 1:4 SHEET 1 OF 1

NEXT ASSEMBLY
5260194
5260283
5260284
5260610
5260638
5260639

NOTE: UNLESS OTHERWISE SPECIFIED.
1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
C	REMOVED 5701543, UPDATD TITLE TO REFLECT MARKETING, UPDATED BOM REVISIONS AND NEXT ASSEMBLY	12/05/2018	TS	01038
D	REPLACED 5545005 WITH 5545012, 5535357 WITH 5535001, REMOVED 5530756 AND 5545026, UPDATED BOM REVISIONS	06/06/2019	TM	01093
E	UPDATED BOM REVISION AND NEXT ASSEMBLY	02/24/2020	CA	01146



ISOMETRIC VIEW
FOR REFERENCE ONLY
DO NOT SCALE

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5620292	RJW BASE EXTENSION ARM SPRING ROLLER PLATE WELDMENT	1	C
2	5530021	HHB, M10 x 1.5 x 30	2	--
3	5545341	WASHER M10 x Ø20 FLAT	2	--
4	5535013	NUT M10 x 1.5 NL	2	--
5	5737039	RJW SPRING PLATE	1	D
6	5210165	RJW ROLLER BRACKET ASSEMBLY	2	E
7	5545200	WASHER M10 x Ø18 SL	2	--
8	5535001	NUT M8 x 1.25 NL	4	--
9	5545012	WASHER, M8x16x1.6mm FLAT	4	--

WHERE USED
RJ-45LP
RJ45W
RJ7W

NOTE: UNLESS OTHERWISE SPECIFIED.

- SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
- ASSEMBLE ITEMS AS SHOWN

NEXT ASSEMBLY
5205008
5205011
5205013

DO NOT SCALE DRAWING

DIMENSIONS ARE IN MM



NAME	DATE
DRAWN TS	12/06/2017
CHECKED OR	03/04/2020

THIRD ANGLE PROJECTION

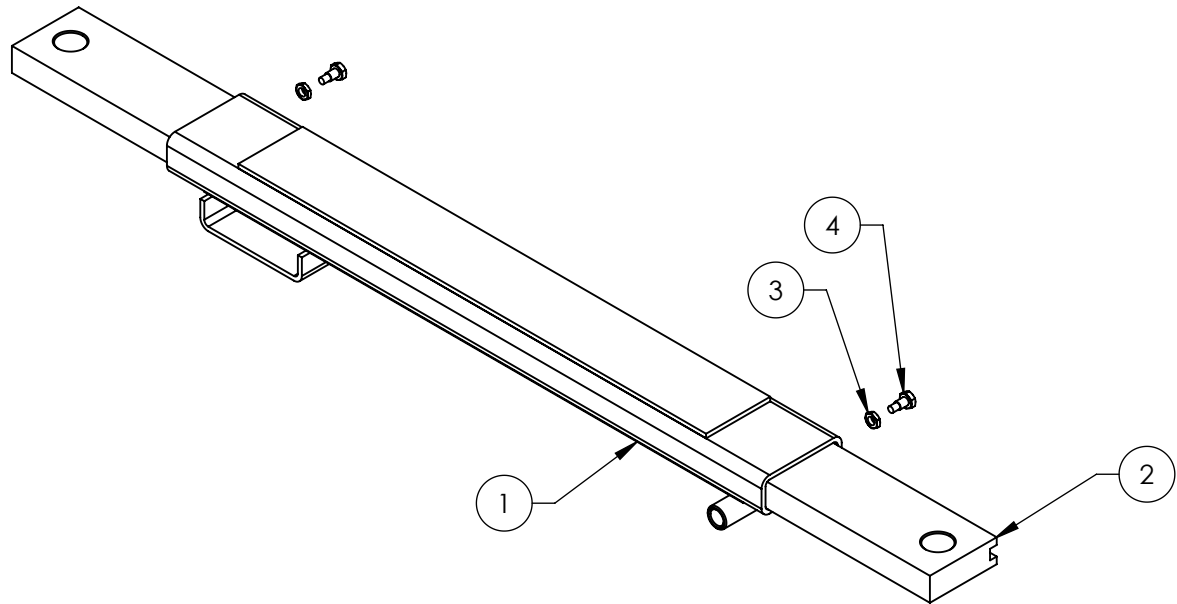


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BendPak	
1645 LEMONWOOD DR. SANTA PAULA, CA 93060	

TITLE:	
RJW BASE ARM SPRING ROLLER PLATE ASSEMBLY	
SIZE	DWG. NO.
A	5215697
REV	SCALE: 1:6
E	SHEET 1 OF 1

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE, DERIVED FROM 5210151	08/21/2015	TM	00719
B	REPLACED 5601030 WITH 5735547, (2) 5530181 WITH 5530283, REMOVED 5735549, 5545026, (2) 5530181, UPDATED BOM REVISIONS	01/14/2016	TM	00739
C	UPDATED TITLE TO REFLECT MARKETING, UPDATED BOM REVISIONS AND NEXT ASSEMBLIES	12/07/2018	TS	01038





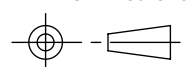
WHERE USED
RJ6W
RJ7W
RJ9W
RBJ7000A

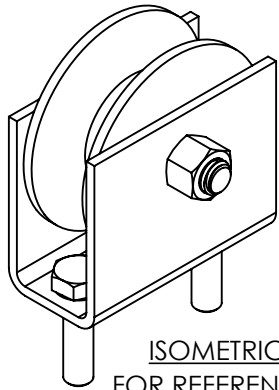
NOTE: UNLESS OTHERWISE SPECIFIED.

1. ASSEMBLE ITEMS AS SHOWN

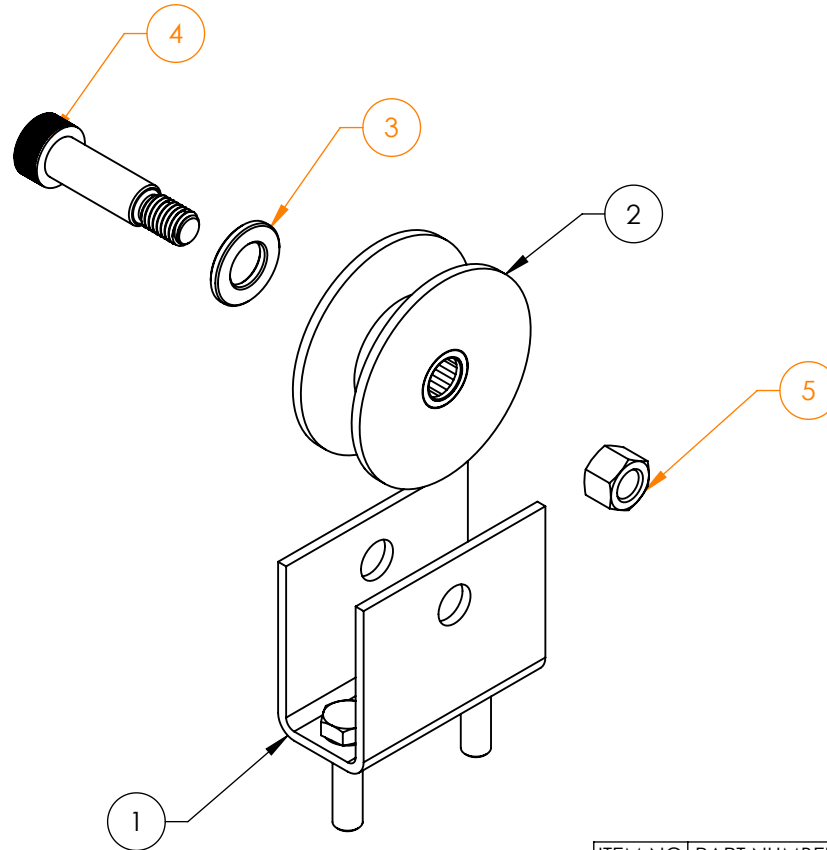
NEXT ASSEMBLY
5205009
5205010
5205011
5205012

ITEM NO	PART NUMBER	DESCRIPTION		QTY	REV
1	5601029	RJW UPPER ARM RECEIVER TUBE WELDMENT		1	C
2	5735547	RJW EXTENSION ARM BAR		2	C
3	5535035	NUT M10 x 1.5 JN		2	--
4	5530283	HEX BOLT M10 EXTENDED POINT		2	A

DO NOT SCALE DRAWING		NAME	DATE	 1645 LEMONWOOD DR. SANTA PAULA, CA 93060		
<div>DIMENSIONS ARE IN MM</div> 	DRAWN	TM	08/21/2015	TITLE: RJW EXTENSION ARM TUBE ASSEMBLY		
	CHECKED	CA	01/08/2019			
	THIRD ANGLE PROJECTION			SIZE DWG. NO.		REV
				A 5210138		C
	<p>PROPRIETARY AND CONFIDENTIAL</p> <p>THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.</p>			SCALE: 1:8		SHEET 1 OF 1



ISOMETRIC VIEW
FOR REFERENCE ONLY
DO NOT SCALE



REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
C	WAS WELDED NOW ASSEMBLED, REMOVED 5505063, ADDED 5545347, 5530347, 5535013, UPDATED TITLE TO REFLECT MARKETING, UPDATED BOM REVISIONS	12/05/2018	TS	01038
D	REPLACED 5701254 WITH 5601393	06/06/2019	TM	01093
E	REPLACED 5530347 WITH 55303370	02/18/2020	CA	01120

WHERE USED
RJ-45LP
RJ45W
RJ6W
RJ7W

NOTE: UNLESS OTHERWISE SPECIFIED.

1. ASSEMBLE ITEMS AS SHOWN

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5601393	RJW ROLLER BRACKET WELDMENT	1	A
2	5575040	RJW ROLLER ASSEMBLY	1	C
3	5545347	WASHER, M12 FLAT WASHER	1	--
4	5530370	SHSS M10 x 1.50 x 32mm SHOULDER	1	--
5	5535013	NUT M10 x 1.5 NL	1	--

DO NOT SCALE DRAWING

DIMENSIONS ARE IN MM



NAME	DATE
DRAWN TS	12/08/2017
CHECKED OR	03/04/2020

THIRD ANGLE PROJECTION

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SANTA PAULA, CA 93060

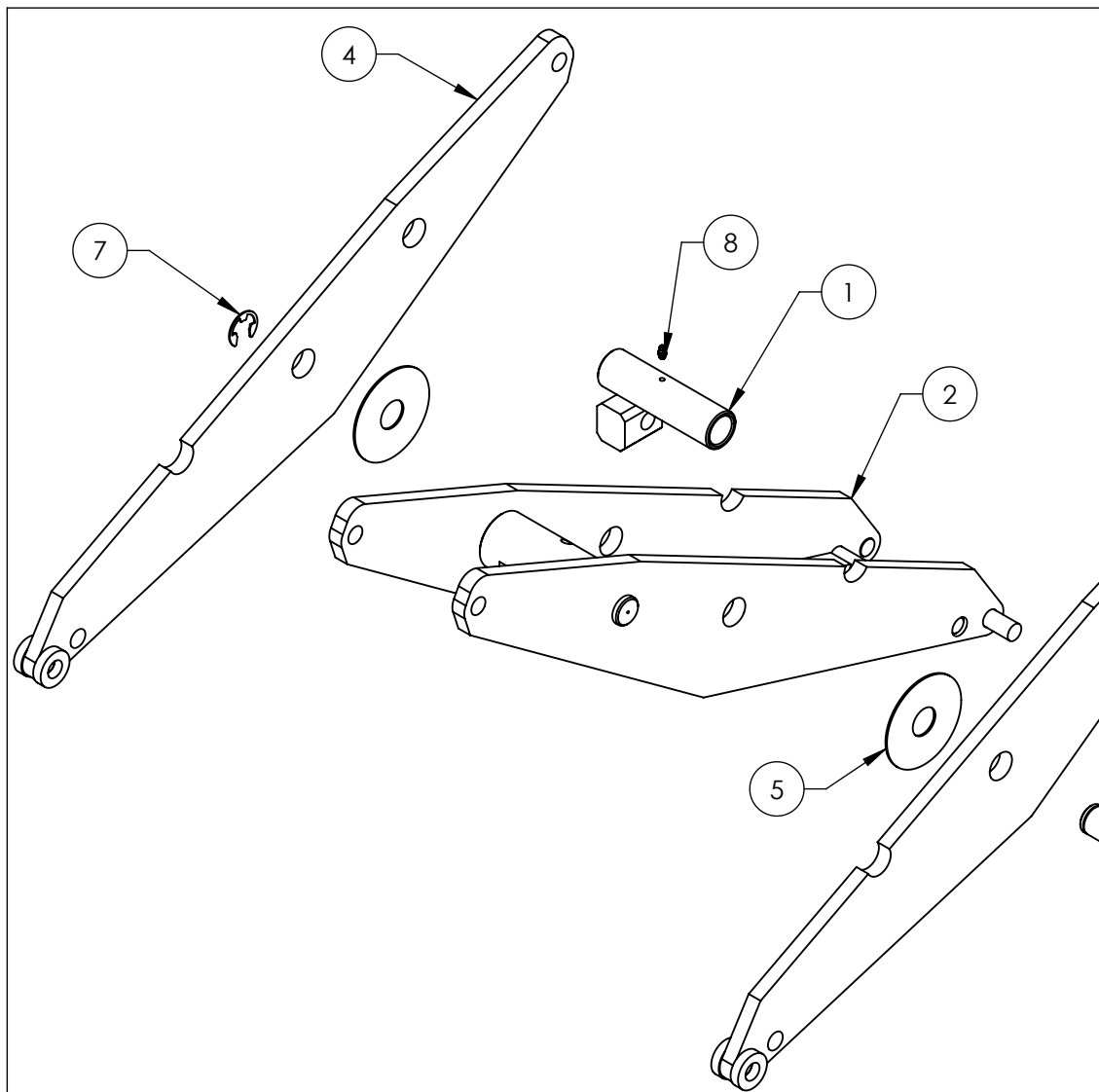
TITLE: RJW ROLLER BRACKET
ASSEMBLY

SIZE DWG. NO. REV
A 5210165 E

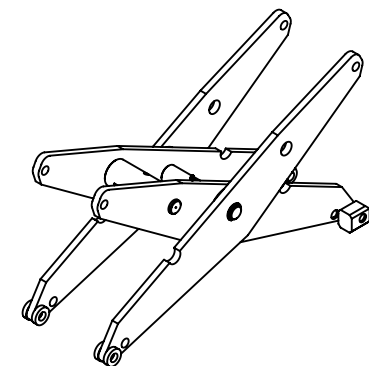
SCALE: 1:2

SHEET 1 OF 1

NEXT ASSEMBLY
5215697
5215816





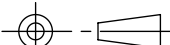
REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
G	UPDATED BOM REVISION	09/28/2017	TS	00891
H	UPDATED BOM REVISION AND NEXT ASSEMBLY	07/11/2018	TM	00973
J	UPDATED TITLE TO REFLECT MARKETING, UPDATED BOM REVISIONS AND NEXT ASSEMBLIES	12/10/2018	TS	01038



ISOMETRIC VIEW
FOR REFERENCE ONLY
DO NOT SCALE

WHERE USED
RJ6W
RJ7W
RJ9W
RBJ7000A

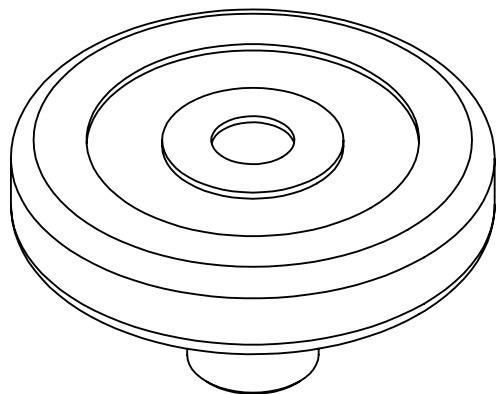
ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5746379	RJW SCISSOR SPACER	1	B
2	5601038	RJW INNER SCISSOR WELDMENT	1	D
3	5746187	RJW LARGE SCISSOR PIN	1	B
4	5601028	RJW OUTER SCISSOR ARM WELDMENT	2	C
5	5736074	RJW SCISSOR ARM SPACER	2	D
6	5716030	RJW SCISSOR SLIDE BLOCK	2	F
7	5540275	E RING Ø25mm OD DIN 6799 0250	2	-
8	5550025	FTG GR5 M6 x 1.0	1	-

DO NOT SCALE DRAWING		NAME		DATE		 1645 LEMONWOOD DR. SANTA PAULA, CA 93060	
DIMENSIONS ARE IN MM		DRAWN		TM		08/20/2015	
		CHECKED		CA		01/08/2019	
		THIRD ANGLE PROJECTION					
							
		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.					
		SIZE		DWG. NO.		REV	
		A		5215439		J	
		SCALE: 1:7				SHEET 1 OF 1	

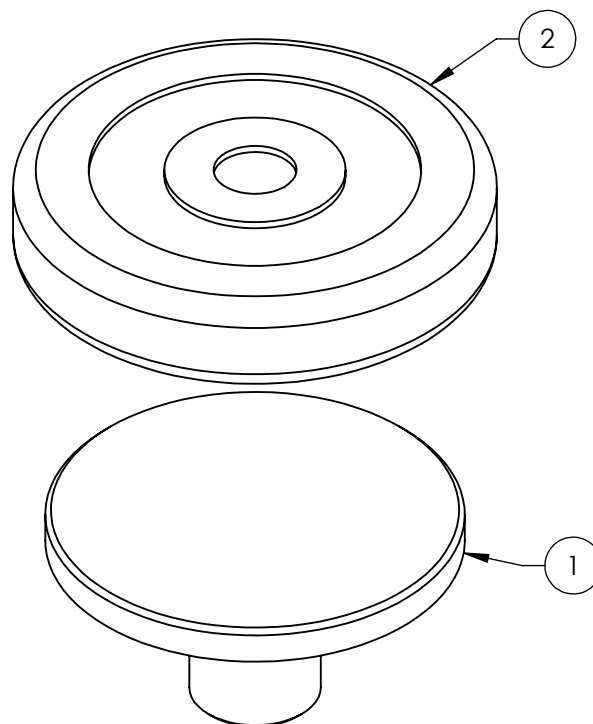
NOTE: UNLESS OTHERWISE SPECIFIED.

1. ASSEMBLE ITEMS AS SHOWN

NEXT ASSEMBLY
5205009
5205010
5205011
5205012



ISOMETRIC VIEW
FOR REFERENCE ONLY
DO NOT SCALE



REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
E	UPDATE BOM REVISION AND NEXT ASSEMBLY	12/19/2012	TM	00572
E-001	UPDATED NEXT ASSEMBLY	03/14/2013	TM	00586
E-002	UPDATED NEXT ASSEMBLY	06/21/2013	TM	00605
E-003	UPDATED NEXT ASSEMBLY	10/16/2014	TM	00663
E-004	UPDATED NEXT ASSEMBLY	03/24/2015	MR	00691
E-005	UPDATED NEXT ASSEMBLY	08/06/2015	JM	00715
E-006	UPDATED NEXT ASSEMBLY	11/24/2015	TM	00738
E-007	UPDATED NEXT ASSEMBLY	01/21/2016	TM	00739
E-008	UPDATED NEXT ASSEMBLY	05/25/2017	TS	00833
E-009	UPDATED NEXT ASSEMBLY	09/12/2017	TM	00867
F	UPDATED BOM REVISION	02/02/2018	TS	00922
G	UPDATED BOM REVISION AND NEXT ASSEMBLY	05/31/2018	TM	00953

WHERE USED	
QUICKJACK SERIES	MAXJAX
P9000 SERIES	D2-10 SERIES
MD-6XP	DMR-6
DMR-6	D2-8F
SP-7XE SERIES	HD-7BXT ACCY
GP-7 SERIES	
RJ-45LP	
RJW SERIES	
RBJ7000A	

NOTE: UNLESS OTHERWISE SPECIFIED.

- SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
- ASSEMBLE ITEMS AS SHOWN

NEXT ASSEMBLY	
5150561	5250273
5210163	5250288
5210194	5250293
5210214	5250297
5215865	5250298
5215866	5250316
5216062	
5250080	5250328
5250115	5250331
5250128	5250373
5250271	5250374

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5600588	ROUND LIFT PAD WELDMENT	1	C
2	5715017	ROUND LIFT PAD ADAPTER POLYURETHANE PAD	1	E

DO NOT SCALE DRAWING

DIMENSIONS ARE IN MM



NAME	DATE
DRAWN AC	12/30/2010
CHECKED CA	06/18/2018



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SANTA PAULA, CA 93060

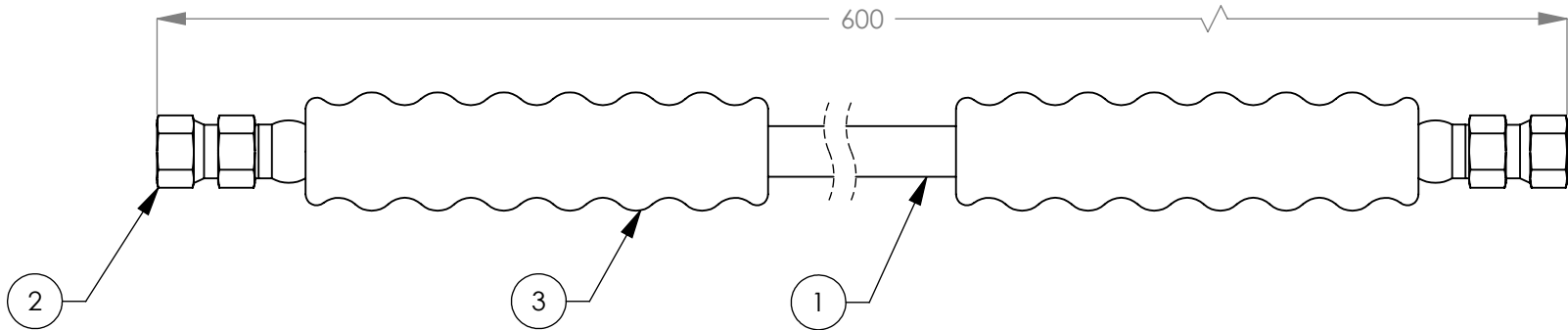
TITLE: ROUND LIFT PAD
ADAPTER ASSEMBLY

SIZE	DWG. NO.	REV
A	5215507	G

SCALE: 1:2

SHEET 1 OF 1

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
C	UPDATED 5570171 TO SHOW ROUTING	03/17/2015	TM	00692
C-001	UPDATED NEXT ASSEMBLIES	08/21/2015	TM	00719
D	UPDATED TITLE AND NEXT ASSEMBLIES	02/29/2016	CA	00739
E	UPDATED TITLE TO REFLECT MARKETING, UPDATED NEXT ASSEMBLIES	12/28/2018	TS	01038





WHERE USED
RJ-45LP
RJ45W
RJ7W
RJ9W
RBJ7000A
RBJ4500 BYB
RBJ15000
RBJ18000
RBJ25000

NOTE: UNLESS OTHERWISE SPECIFIED.

- FOR ITEM 1 SPECIFICATIONS REFER TO PART SPECIFICATION FORM
- LENGTH SHOWN IS AFTER SWAGING
- ITEM 1 QTY FOR REFERENCE ONLY
- 10,000 PSI / 700 BAR WORKING PRESSURE
- 40,000 PSI / 2800 BAR MIN. BURST PRESSURE

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5570171	HOSE; Ø6.35 RJ SERIES HYDRAULIC HOSE	534mm*	-
2	5550325	FTG NPL Ø1/4 CRIMP x -04 JIC	2	-
3	5570037	HOSE BEND RESTRICTOR	2	-

NEXT ASSEMBLY
5205005
5205006
5205007
5205008
5205009
5205010
5205011
5205012
5205013

DO NOT SCALE DRAWING		NAME	DATE	 1645 LEMONWOOD DR. SANTA PAULA, CA 93060
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±0.5 SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED		DRAWN	AC	01/16/2010
		CHECKED	CA	04/24/2019
 THIRD ANGLE PROJECTION		TITLE: RJW SERIES HOSE ASSY Ø6.4mm x 600mm DS		
		SIZE	DWG. NO.	REV
		A	5570806	E
SCALE: 1:2			SHEET 1 OF 1	

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PART SPECIFICATION FORM STANDARD

BENDPAK Number:	5900093
MRP Description:	RJW SERIES MANUAL
Date:	10/27/2020
ECO :	---

1. Engineering Specification

Application:

INSTALLATION MANUAL

Detailed Description:

Print Settings for BendPak Manuals

Unless otherwise specified, use these settings for printing BendPak manuals:

- **Color:** Black and White.
- **Size:** A4 (210 to 297 mm), 8.5 by 11 inches (216 to 279 mm), or between
- **Binding:** Saddle stitched
- **Paper:** 100 to 120 gsm (27 to 32 pound), uncoated



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Rolling Bridge Jacks

Installation and Operation Manual

Manual P/N 5900093 — Manual Revision B — Released October 2020

Models:

- RJ45LP
- RJ45W
- RJ6W
- RJ7W
- RJ9W



Designed and engineered by BendPak Inc. in Southern California, USA. Made in China.



Read the *entire* contents of this manual *before* using this product. Failure to follow the instructions and safety precautions in this manual can result in serious injury or death. Make sure all other operators also read this manual. Keep the manual near the product for future reference. **By proceeding with setup and operation, you agree that you fully understand the contents of this manual and assume full responsibility for product use.**

2. Vendor Information (Or for Reference)

Approved Vendor	Vendor Part #	Contact #	Preferred Vendor
1)			
OR BENDPAK ENGINEERING APPROVED EQUIVALENT			

RJ-W Series (45, 6, 7, 9) & RJ45LP Label Positioning

A



Rolling_Jack_Service_Warning_Decal.pdf:

Size: 11"W x 1"H

Material: White Vinyl Pressure Sensitive Adhesive

Thickness: 4 Mil

Ink: U.V. protected CMYK 4/C Process

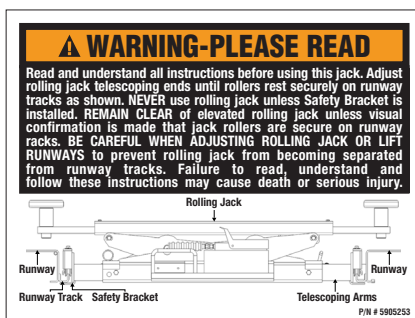
Finish: Polished

Print Process: Offset Lithography - 200 line-screen or 300 p.p.i. for digital

Lamination: Clear-gloss over-laminate for abrasion, chemical, and ultra violet protection

PN 5905552

B



Rolling_Jack_Warning_Decal.pdf:

Size: 4"W x 3"H

Material: White Vinyl Pressure Sensitive Adhesive

Thickness: 4 Mil

Ink: U.V. protected CMYK 2/C Process

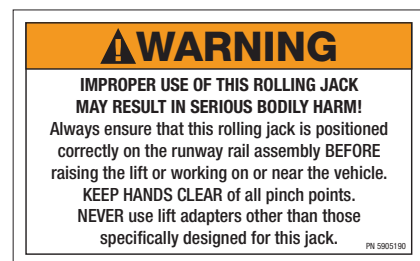
Finish: Polished

Print Process: Offset Lithography - 200 line-screen or 300 p.p.i. for digital

Lamination: Clear-gloss over-laminate for abrasion, chemical, and ultra violet protection

PN 5905253

C



Warning_Improper_Use_Label.pdf:

Size: 4"W x 2.5"H

Material: White Vinyl Pressure Sensitive Adhesive

Thickness: 4 Mil

Ink: U.V. protected CMYK 2/C Process

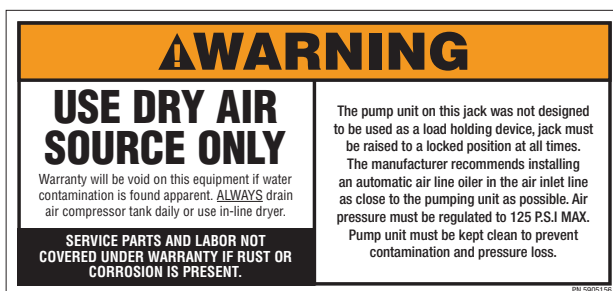
Finish: Polished

Print Process: Offset Lithography - 200 line-screen or 300 p.p.i. for digital

Lamination: Clear-gloss over-laminate for abrasion, chemical, and ultra violet protection

PN 5905190

D



Warning_Dry_Air_Label.pdf:

Size: 7"W x 3.5"H

Material: White Vinyl Pressure Sensitive Adhesive

Thickness: 4 Mil

Ink: U.V. protected CMYK 2/C Process

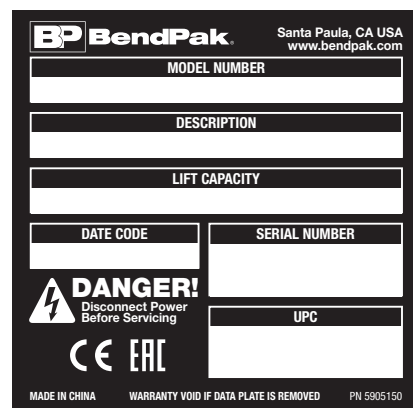
Finish: Polished

Print Process: Offset Lithography - 200 line-screen or 300 p.p.i. for digital

Lamination: Clear-gloss over-laminate for abrasion, chemical, and ultra violet protection

PN 5905156

E



2020_Serial_Tag-E-5905150.pdf:

PN 5905150

Size: 3"W x 3"H

Material: 2 Mil. Gloss polyester thermal transfer label with a high performance permanent acrylic adhesive.

Ink: 1 Color-Black