# Service Manual

**SERVICE PARTS & DIAGRAMS** 

**BENDPAK** 

P-9000LT

PRODUCT SKU **5175133** 

DRAWING Nº

5260196

**CATEGORY** 

**Low-Rise Scissor Lift** 

REV

**Version W** 

DATE

09.27.2022



## BendPak.

This guide is a troubleshooting reference used for maintaining and servicing your Bend Pak product. It provides comprehensive information on identifying serviceable parts and components and assists in troubleshooting problems and performing assembly /disassembly procedures.

#### BendPak, Inc. Corporate Office

1645 Lemonwood Drive Santa Paula, CA 93060 USA Toll Free US/Canada: 1-800-253-2363 Fax: 1-805-933-9160 info@bendpak.com

### **Customer Service Desk / Warranty**

Customer Service Representatives
Office Tel: 1-805-933-9970
Toll Free US/Canada: 1-800-253-2363
Fax: 1-805-933-9160
customerservice@bendpak.com

#### **Parts Orders**

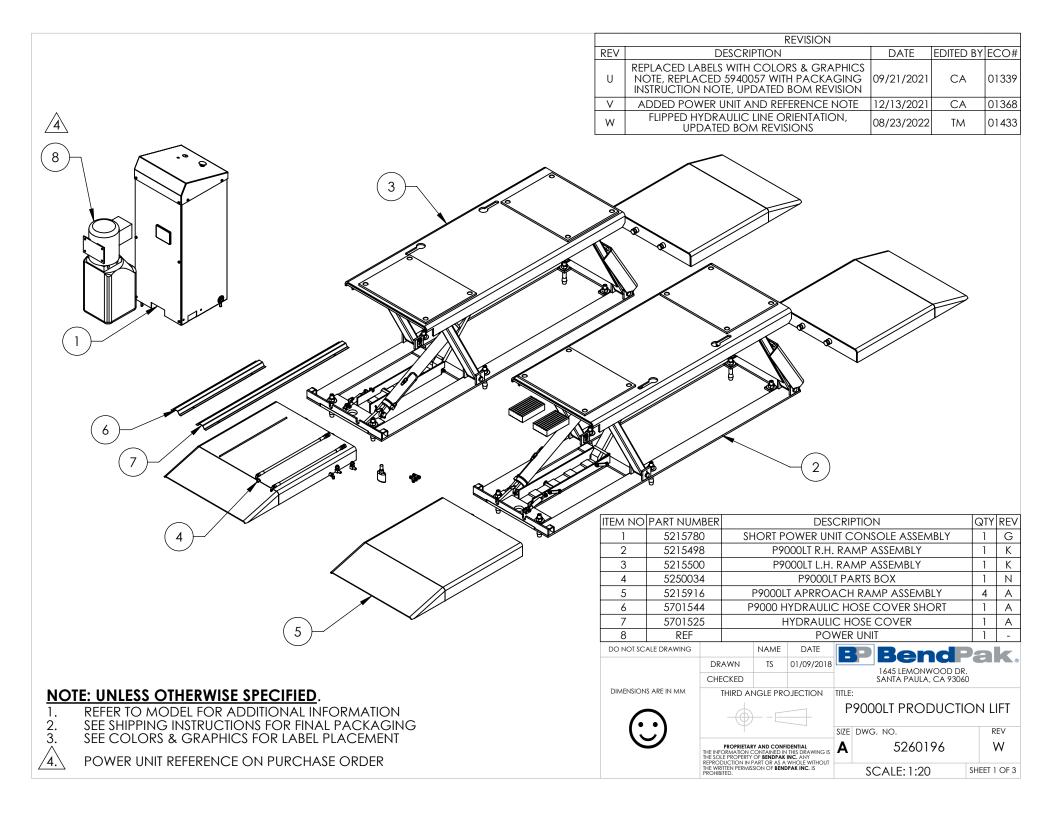
Customer Service Representatives Office Tel: 1-805-933-9970 Toll Free US/Canada: 1-800-253-2363 Fax: 1-805-933-9160 parts@bendpak.com

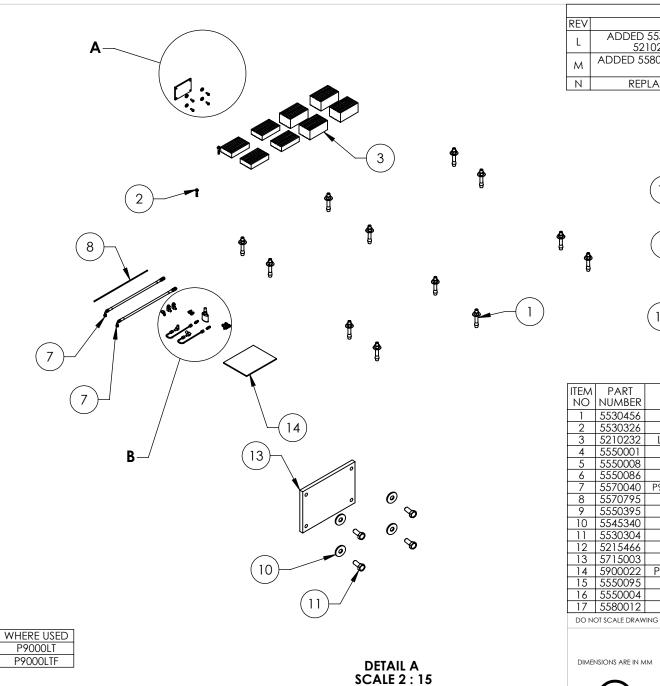
#### **Domestic Sales & Service**

USA Sales Representatives Office Tel: 1-805-933-9970 Toll Free US/Canada: 1-800-253-2363 Fax: 1-805-933-9160 sales@bendpak.com

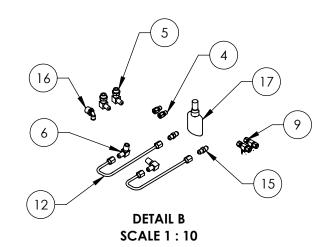
#### **International Sales & Service**

Office Tel: 1-805-933-9970 Exports Dept: 1-805-933-9970 EXT. 192 Ext. Toll Free US/Canada: 1-800-253-2363 Fax: 1-805-933-9160 bpkexports@bendpak.com





	REVISION							
REV	DESCRIPTION	DATE	EDITED BY	ECO#				
L	ADDED 5550089, REPLACED 5300002 WITH 5210232, REMOVED (1) 5550395	09/24/2019	TM	01128				
М	ADDED 5580012, REMOVED 5590175, 5550087 AND 5550486	03/30/2020	TM	01152				
Z	REPLACED 5550089 WITH 5550004	09/02/2020	CA	01205				



ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5530456	AB 3/4" x 4 - 3/4"	12	
2	5530326	AB Ø3/8" x 2-1/4"	2	
3	5210232	LOW RISE SCISSOR LIFT RUBBER PAD KIT, SET OF 8	1	Α
4	5550001	FTG NPL -04 COMP x -02 NPT	2	
5	5550008	FTG ELB -04 JIC -06L ORB	2	
6	5550086	FTG ELB -04 NPT x -04 JIC	2	-
7	5570040	P9000/SP-7XL HYDRAULIC HOSE ASSY Ø6.35 x 4270mm SB	2	О
8	5570795	1/4" POLY-FLO TUBING	5182mm	
9	5550395	FTG TEE -04 COMP x -04 COMP x -04 COMP	2	
10	5545340	WASHER M8 x24 FLAT	4	
11	5530304	HHB M8 x 1.25 x 20	4	
12	5215466	P9000 HYDRAULIC LINE ASSEMBLY	2	С
13	5715003	POWER UNIT VIBRATION DAMPENER	1	В
14	5900022	P9000LT INSTALLATION AND OPERATION MANUAL	1	
15	5550095	FTG NPL -04 JIC x -04 JIC	2	
16	5550004	FTG ELB 1/4 TUBE INS 3/8 NPT	1	
17	5580012	LIQUID PTFE THREAD SEALANT 50ml	1	

DATE

CHECKED OR 09/04/2020	
THIRD ANGLE PROJECTION	TITL
	SIZE

NAME

P9000LT PARTS BOX

1645 LEMONWOOD DR. SANTA PAULA, CA 93060

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTINUED IN THE DRAWING IS
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SCALE: 1:25

SHEET 1 OF 1

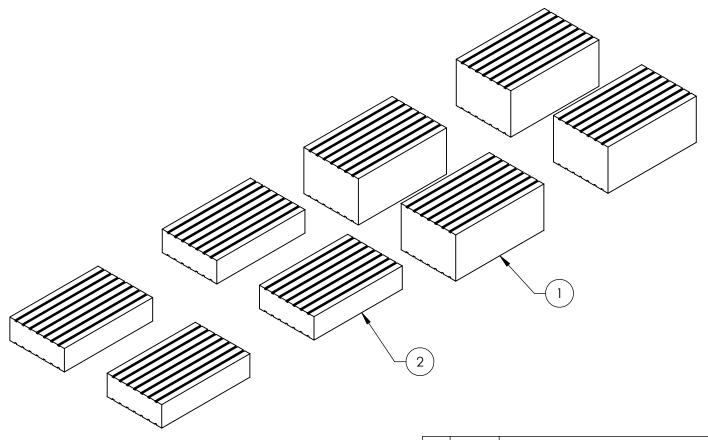
NOTE: UNLESS OTHERWISE SPECIFIED.

REFER TO MODEL FOR ADDITIONAL INFORMATION

2. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING

NEXT ASSEMBLY 5260196 5260197

REVISION					
	REV	DESCRIPTION	DATE	EDITED BY	ECO#
Ī	Α	PRODUCTION RELEASE, DERIVED FROM 5210944	09/18/2019	TM	01128



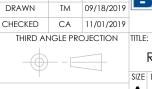
WHERE USED
LR-60 SERIES
DLR-6 SERIES
MDS-6 SERIES
P9000LT SERIES
SP-7XE SERIES

## **NOTE: UNLESS OTHERWISE SPECIFIED.**

- REFER TO MODEL FOR ADDITIONAL INFORMATION SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING 2.

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5300862	LOW RISE SCISSOR LIFT 75mm RUBBER PAD KIT, SET OF 4	1	Α
2	5300861	LOW RISE SCISSOR LIFT 38mm RUBBER PAD KIT, SET OF 4	1	Α

NEXT ASSEMBLY	DO NOT SCALE DRAWING		NAME	DATE
ACCESSORY		DRAWN	TM	09/18/201
5250020		DRAWN	11//1	09/10/201
5250021		CHECKED	CA	11/01/201
5250034	DIMENSIONS ARE IN MM	THIRD AN	ICI E PRO	DJECTION
5250054		THIRD / II	VOLL I KC	)JEC IIOI V
5250062				
5250063	()			
5250064		T		
5250110		DD ODDIETA D	Y AND CONFI	DENTIAL
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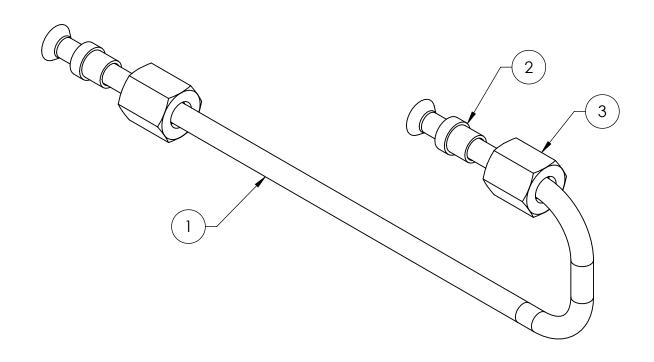


LOW RISE SCISSOR LIFT RUBBER PAD KIT, SET OF 8

1645 LEMONWOOD DR. SANTA PAULA, CA 93060

SIZE DWG. NO. REV PROPRIETARY AND CONFIDENTIAL
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PROHIBITED. 5210232 Α SCALE: 1:5 SHEET 1 OF 1

	REVISION			
REV	DESCRIPTION	DATE	<b>EDITED BY</b>	ECO#
Α	PRODUCTION RELEASE, DERIVED FROM 5215407	05/13/2016	TM	00761
В	UPDATED BOM REVISION	11/21/2016	TM	00781
C	UPDATED BOM REVISION	07/21/2017	TM	00852



#### 5755154 P9000 HYDRAULIC LINE С 2 5550297 FTG FS Ø6 OD TUBE 2 5550296 FTG FN Ø6 x -04 JIC F 2 BP BendPak.

DESCRIPTION

DO NOT SCALE DRAWING		NAME	DATE	
	DRAWN	TM	05/13/2016	
	CHECKED			
DIMENSIONS ARE IN MM	THIRD AN	GLE PRO	DJECTION	TIT
(· ·)	ı T			

ITEM NO PART NUMBER

P9000 HYDRAULIC LINE **ASSEMBLY** 

1645 LEMONWOOD DR. SANTA PAULA, CA 93060

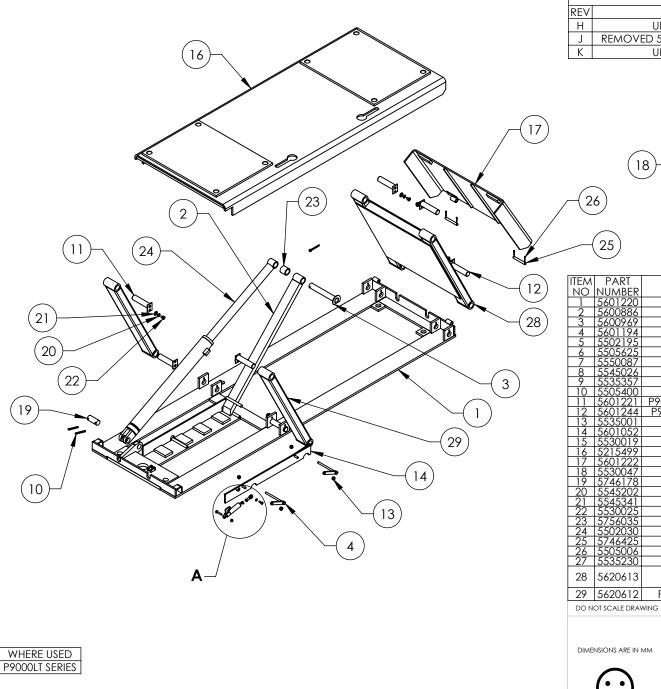
QTY REV

SIZE DWG. NO. REV PROPRIETARY AND CONFIDENTIAL
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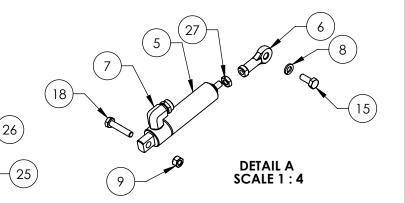
## **NOTE: UNLESS OTHERWISE SPECIFIED.**

- ASSEMBLE ITEMS AS SHOWN
- SLIDE FLARE FITTINGS ON TO TUBE AS SHOWN BEFORE FLARING 2.
- FLARE TUBE USING 37° FLARING TOOL ON BOTH ENDS INSERT FLARE SLEEVE INTO ENDS TO COMPLETE ASSEMBLY 3.
- 4.

NEXT ASSEMBLY 5250034



	REVISION			
REV	DESCRIPTION	DATE	EDITED BY	ECO#
Н	UPDATED BOM REVISION	04/21/2020	CA	01161
J	REMOVED 5550025, UPDATED BOM REVISION	07/16/2021	CA	01317
K	UPDATED BOM REVISION	08/23/2022	TM	01433



ITEM	PART NUMBER	DESCRIPTION	QTY	REV
1	5601220	P9000LT R.H. BASE WELDMENT	1	В
2	5600886	P-9000/P-9000F R.H. SAFETY BAR WELDMENT	Τi	Č
3	5600969	P-9000/P-9000F UPPER HINGE PIN WELDMENT	<del>t i</del>	Ă
4	5601194	P9000 SAFETY BAR PIVOT ARM WELDMENT	2	B
5	5502195	AIR CYLINDER, Ø19mm x 25 STROKE	1	
6	5505625	FEMALE ROD END M6 x 33	Τi	
7	5550087	FTG ELB -04 COMP x -02 NPT	Τi	
8	5545026	WASHER M6 x Ø12 SL	T i	
8	5535357	NUT M6 x 1.0 NL	1	
10	5505400	COTTER PIN Ø6 x 50mm	3	
11	5601221	P9000 LT SERIES RAMP HINGE ARM PIVOT PIN WELDMENT	4	Α
12	5601244	P9000 LT SERIES BASE HINGE ARM PIVOT PIN WELDMENT	4	Α
13	5535001	NUT M8 x 1.25 NL	4	
14	5601052	P9000 SAFETY LOCKOUT BAR WELDMENT, RH	1	D
15	5530019	HHB M6 x 1 x 16mm	1	
16	5215499	P9000LT R.H. TOP DECK ASSEMBLY	1	С
17	5601222	P-9000LT HINGED RAMP WELDMENT	1	В
18	5530047	HHB, M6 x 1 x 30mmL	1	
19	5746178	P-9000/P-9000F CLEVIS PIN	1	В
20	5545202	WASHER M8 x Ø15 SL	8	
21	5545341	WASHER M10 x Ø20 FLAT	8	
22	5530025	HHB M8 x 1.25 x 12mm	8	
23	5756035	P-9000/P-9000F SAFETY BAR SPACER	1	A
24	5502030	CYLINDER ASSEMBLY Ø2.0 x 17.75	1	
25	5746425	P9000 HINGED RAMP PIN	2	Α
26	5505006	COTTER PIN Ø3.2 x 20mm	4	
27	5535230	NUT 1/4-28 JN	1	
28	5620613	P9000LT SERIES ASYMMETRIC HINGE DOUBLE ARM WELDMENT	1	Α
29	5620612	P9000LT SERIES ASYMMETRIC HINGE ARM WELDMENT	2	Α

DATE

DRAWN TS 01/09/2018 CHECKED OR 08/25/2022 DIMENSIONS ARE IN MM THIRD ANGLE PROJECTION TITLE:



NAME

P9000LT R.H. RAMP **ASSEMBLY** 

1645 LEMONWOOD DR. SANTA PAULA, CA 93060

SIZE DWG. NO. 5215498 SCALE: 1:18

REV Κ SHEET 1 OF 1

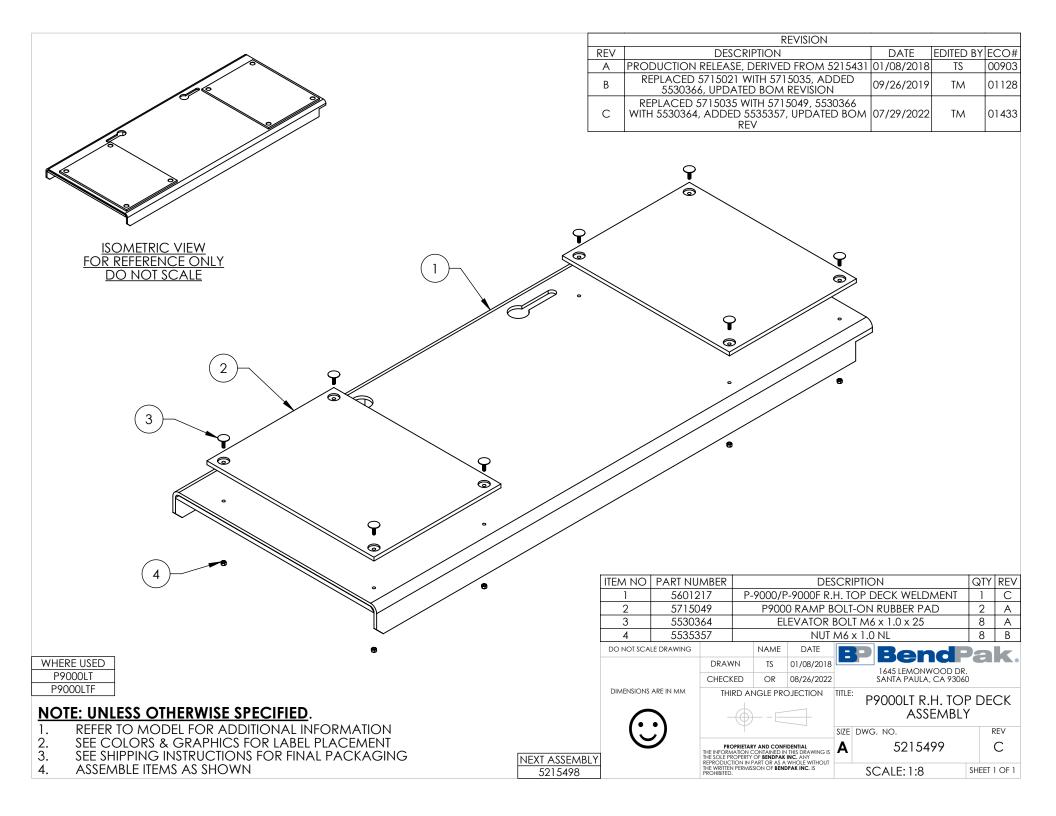
NEXT ASSEMBLY

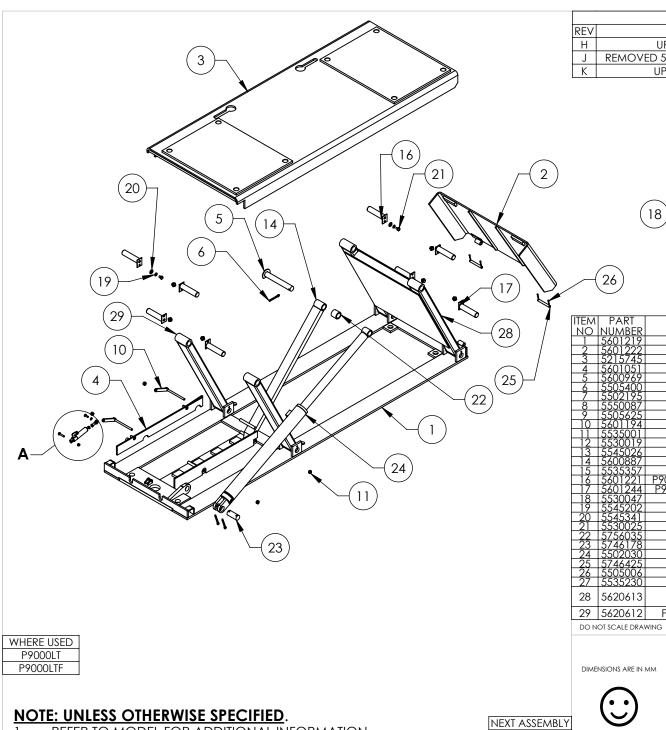
5260196 5260197

## **NOTE: UNLESS OTHERWISE SPECIFIED.**

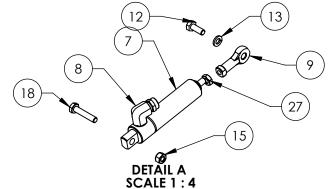
- REFER TO MODEL FOR ADDITIONAL INFORMATION ASSEMBLE ITEMS AS SHOWN

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		REVISION			
	REV	DESCRIPTION	DATE	<b>EDITED BY</b>	ECO#
Ī	Τ	UPDATED BOM REVISION	04/21/2020	CA	01161
ĺ	٦	REMOVED 5550025, UPDATED BOM REVISION	07/16/2021	CA	01317
Ī	Κ	UPDATED BOM REVISIONS	08/23/2022	TM	01433



		DESCRIPTION	OTY	REV
NO	NUMBER		QII	
11	5601219	P9000LT L.H. BASE WELDMENT	_ 1	В
2	5601222	P-9000LT HINGED RAMP WELDMENT	1	B
3	5215745	P9000LT L.H. TOP DECK ASSEMBLY	1	
4	5601051 5600969	P9000 SAFETY LOCKOUT BAR WELDMENT, LH	1	D
5	5600969	P-9000/P-9000F UPPER HINGE PIN WELDMENT	1	Α
6	5505400	COTTER PIN Ø6 x 50mm	3	
7	5502195	AIR CYLINDER, Ø19mm x 25 STROKE	1	
8	5550087	FTG ELB -04 COMP x -02 NPT	1	
9	5505625	FEMALE ROD END M6 x 33	1	
10	156011941	P9000 SAFETY BAR PIVOT ARM WELDMENT	2	В
11	5535001	NUT M8 x 1,25 NL	4	
12	5530019	HHB M6 x 1 x 16mm	] ]	
13	5545026	WASHER M6 x Ø12 SL	1	
14	5600887	P-9000/P9000F L.H. SAFETY BAR WELDMENT	1	С
15	5535357	NUT M6 x 1.0 NL	1	
16	5601221	P9000 LT SERIES RAMP HINGE ARM PIVOT PIN WELDMENT	4	Α
17	5601244	P9000 LT SERIES BASE HINGE ARM PIVOT PIN WELDMENT	4	Α
18	5530047 5545202	HHB, M6 x 1 x 30mmL	1	
19	5545202	WASHER M8 x Ø15 SL	8	
20	5545341	WASHER M10 x Ø20 FLAT	8	
21	5530025	HHB M8 x 1.25 x 12mm	8	
22	5756035	P-9000/P-9000F SAFETY BAR SPACER	1	A B
23	5746178	P-9000/P-9000F CLEVIS PIN	1	В
24	5502030	CYLINDER ASSEMBLY Ø2.0 x 17.75	1	Н
25	5746425	P9000 HINGED RAMP PIN	2	Α
26	5505006	COTTER PIN Ø3.2 x 20mm	4	
27	5535230	NUT 1/4-28 JN	1	
20	F/00/12	P9000LT SERIES ASYMMÉTRIC HINGE DOUBLE ARM	1	_
28	5620613	WELDMENT		Α
29	5620612	P9000LT SERIES ASYMMETRIC HINGE ARM WELDMENT	2	Α
/	10020012	1 7000E1 SERIES 7 IS TANIFIC THE OF A ROLL AND THE EDITION OF THE OFFICE AND THE		_ / \

DATE

DRAWN 01/09/2018 TS CHECKED OR 08/26/2022 DIMENSIONS ARE IN MM THIRD ANGLE PROJECTION TITLE:



NAME

P9000LT L.H. RAMP **ASSEMBLY** 

1645 LEMONWOOD DR. SANTA PAULA, CA 93060

SIZE DWG. NO. 5215500

SCALE: 1:18

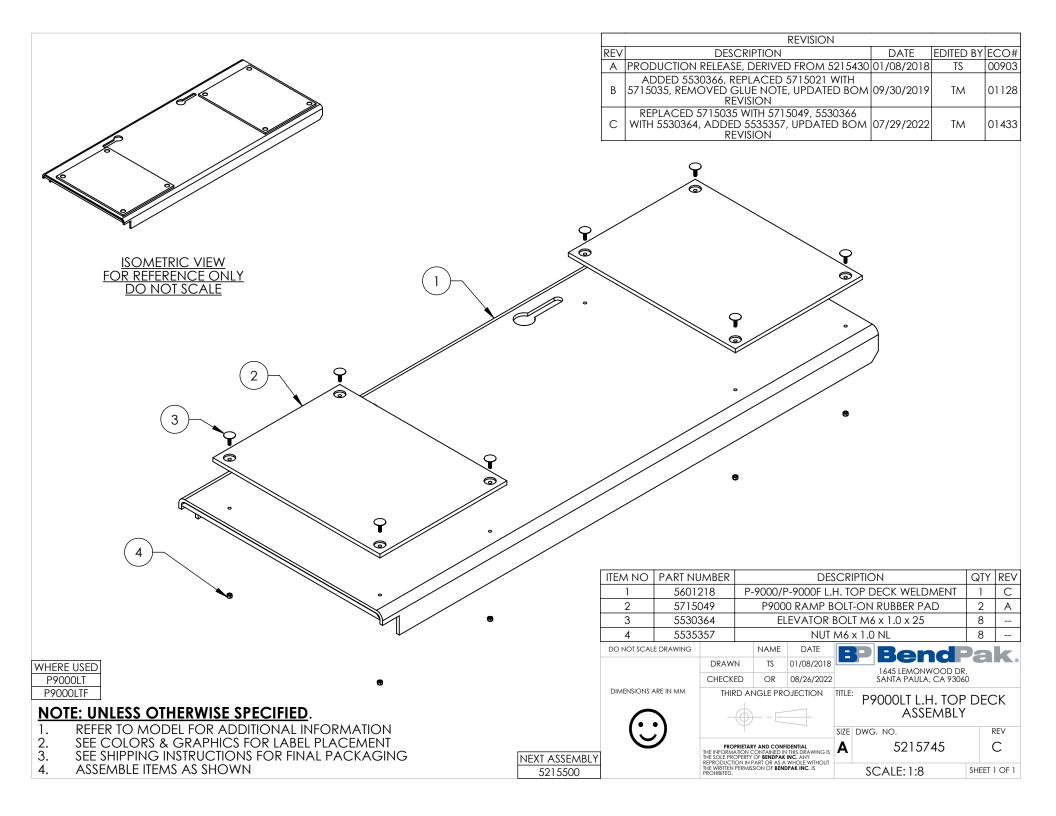
REV Κ SHEET 1 OF 1

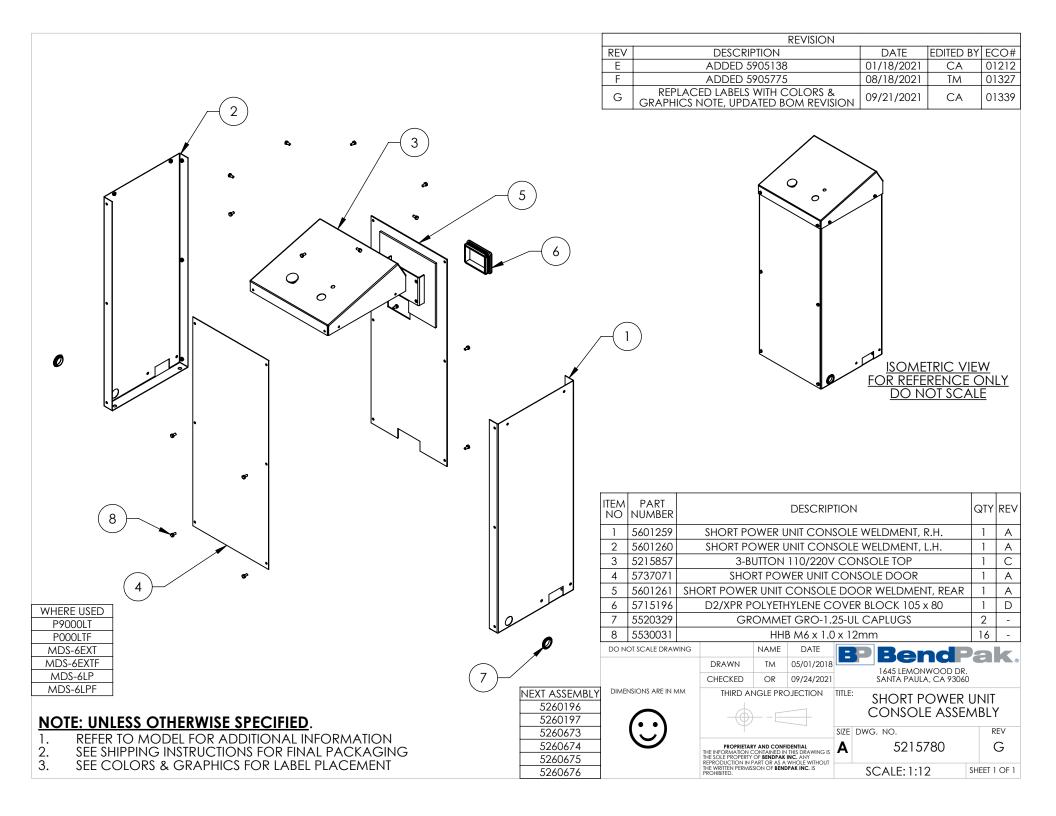
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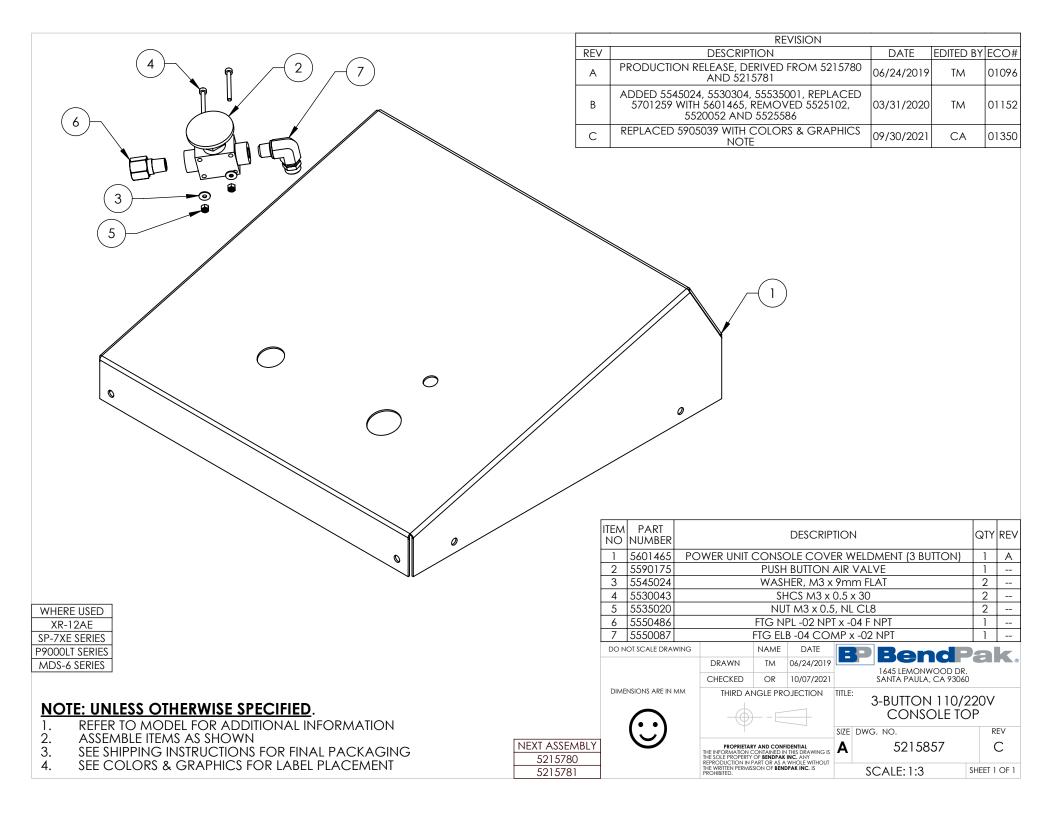
REFER TO MODEL FOR ADDITIONAL INFORMATION

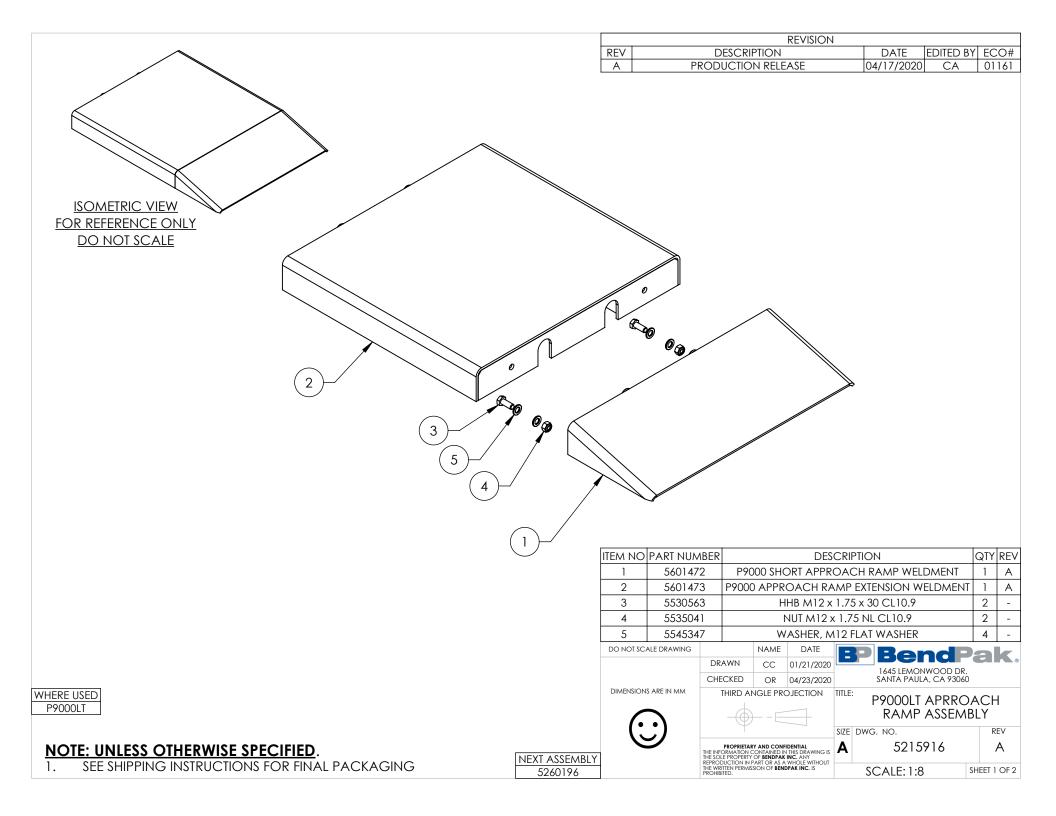
ASSEMBLE ITEMS AS SHOWN 2.

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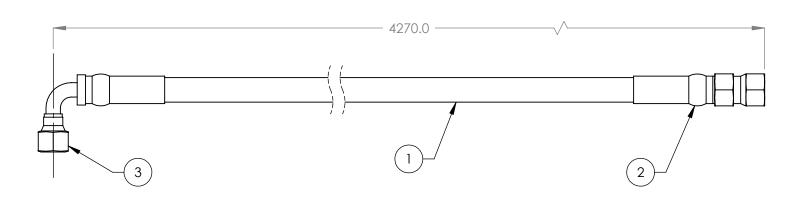








	REVISION						
	REV	DESCRIPTION	DATE	EDITED BY	ECO#		
-	В	UPDATED NEXT ASSEMBLY UPDATED TITLE TO REFLECT NEXT ASSEMBLY	12/12/2008	AC	00256		
	OBSO	REPLACED WITH 5570871	07/28/2009	AC	00249		
	О	UNOBSOLETED FOR USE IN PRODUCTION, REPLACED 5570110 WITH 5570129, UPDATED TITLE AND NEXT ASSEMBLY TO REFLECT WHERE USED	06/29/2017	TM	00847		
	D	UPDATED TITLE TO REFLECT WHERE USED, UPDATED NEXT ASSEMBLY	05/08/2018	TM	00903		



ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5570129	Ø6.4 ID HYDRAULIC HOSE	4216mm*	-
2	5550325	FTG NPL Ø1/4 CRIMP x -04 JIC	1	-
3	5550345	FTG ELB Ø1/4 CRIMP x -04 JIC	1	-

DO NOT SCALE DRAWING

| DATE |

1645 LEMONWOOD DR.
SANTA PAULA, CA 93060

TITLE: HYDRAULIC HOSE
ASSEMBLY Ø6.35 x
4270mm SB

SIZE DWG, NO.

NOTE: UNLESS OTHERWISE SPECIFIED.

- 1. FOR ITEM 1 SPECIFICATIONS REFER TO PART SPECIFICATION FORM
- 2. (\*)ITEM 1 QTY FOR REFERENCE ONLY

WHERE USED

P9000LT SERIES

SP-7XE SERIES

NEXT ASSEMBLY 5250034 5250110 5250174

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**A** 5570040

SCALE: 1:2 SHEET 1 OF 1

REV

D



# PART SPECIFICATION FORM ACP

BENDPAK Number:	5570129
MRP Description:	1/4" HYDRAULIC HOSE 31 CL-0400X
Date:	05/24/2018
ECO:	00950

#### 1. Engineering Specification

#### **Application:**

1/4" HYDRAULIC HOSE

#### **Detailed Description:**

ONE or TWO BRAID STEEL WIRE HYDRAULIC HOSE

SIZE: 1/4" / 6mm I.D. MIN

0.53" / 13.4mm O.D. MAX

SPECS: 5700PSI OR 393 BAR WORKING PRESSURE MINIMUM

17100PSI OR 1179 BAR MINIMUM BURST PRESSURE MINIMUM

3" / 80mm MIN BEND RADIUS

COLOR: BLACK

#### ADDITIONAL CONTACT INFORMATION:

Xin Yurong

Shandong Ningjin High Energy Hose Co., Ltd.

Tel: +86 534-5421821

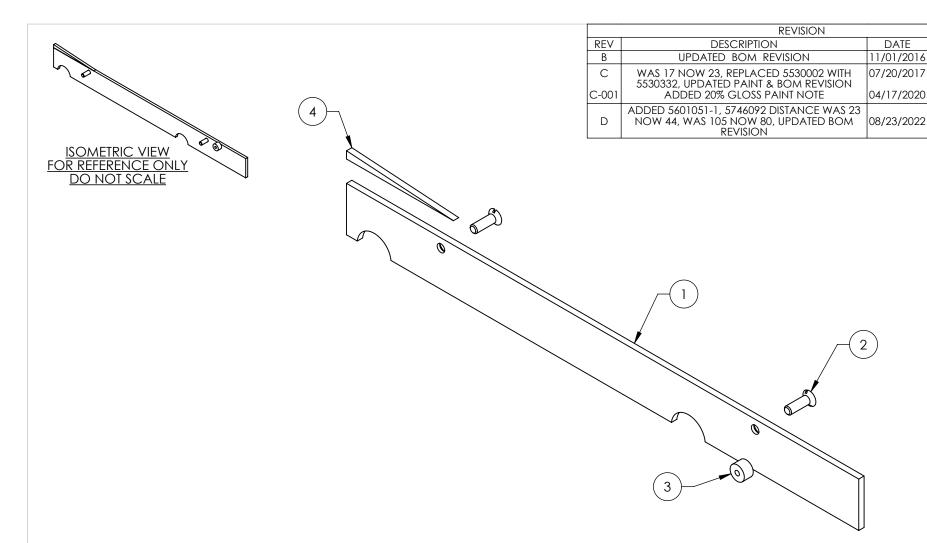
No. 7, Taishan Rd., Industrial Park, Ningjin County, Shandong, China



## 2. Vendor Information (Or for Reference)

Approved Vendor	Vendor Part #	Contact #	AUTHORIZED COMPONENT PROVIDER
1) Ningjin Hydraulic Hose Co.	5570129	+86 534-5421821	х
2)			

#### OR BENDPAK ENGINEERING APPROVED EQUIVALENT



WHERE USED P9000 SERIES

## **NOTE: UNLESS OTHERWISE SPECIFIED.**

- REFER TO MODEL FOR ADDITIONAL INFORMATION
- BREAK AND DEBURR ALL SHARP EDGES 0.3mm 2.
- REMOVE ALL WELD SPLATTER 3.
- DIMENSIONS SHOWN ARE AFTER PAINTING 4.
- PAINT GRAY (RAL-7024) 20% GLOSS 5.
- THREADS MUST BE CLEÁN AND FREE OF ALL WELD **SPLATTER AND PAINT**

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5731041	P9000 SAFETY LOCKOUT BAR, L.H.	1	D
2	5530332	FHS M8 x 1.25 x 25	2	-
3	5746092	P-6B/9000 SERIES SAFETY RELEASE BUNG	1	В
4	5601051-1	SAFETY BAR EXTENSION	1	-

DO NOT SCALE DRAWING NAME DATE DRAWN TM 11/10/2015 CHECKED OR 08/25/2022 DIMENSIONS ARE IN MM TOLERANCES: THIRD ANGLE PROJECTION 0. = ±1.5 0.0 = ±0.5 SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES

UNLESS OTHERWISE SPECIFIED

P9000 SAFETY LOCKOUT BAR WELDMENT, LH SIZE DWG. NO. REV

1645 LEMONWOOD DR.

SANTA PAULA, CA 93060

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D 5601051 SHEET 1 OF 2

**BendPak** 

EDITED BY ECO#

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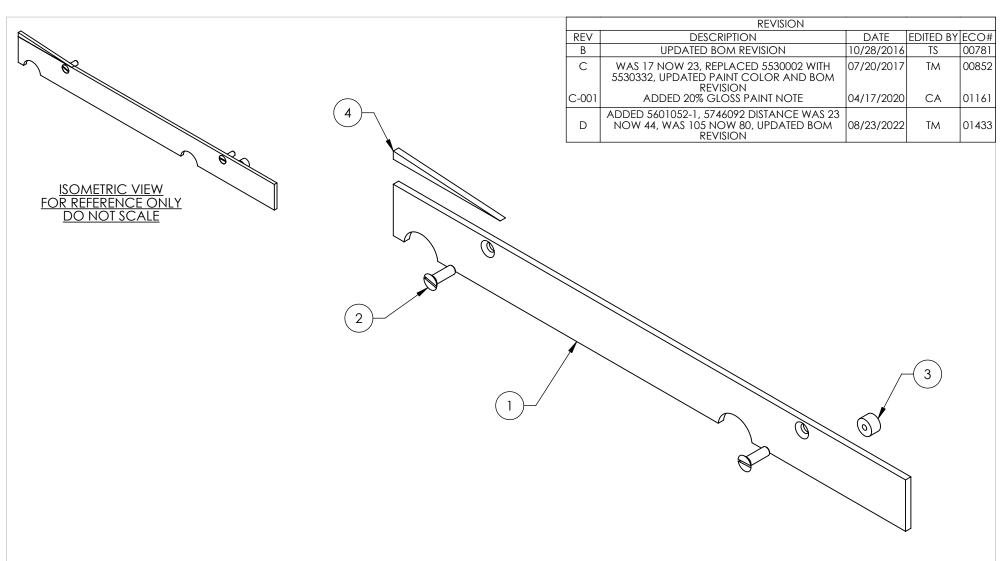
TM

CA

TM

NEXT ASSEMBLY 5215500

SCALE: 1:3



P9000 SERIES

## **NOTE: UNLESS OTHERWISE SPECIFIED.**

- 1. REFER TO MODEL FOR ADDITIONAL INFORMATION
- 2. BREAK AND DEBURR ALL SHARP EDGES 0.3mm
- 3. REMOVE ALL WELD SPLATTER
- 4. DIMENSIONS SHOWN ARE AFTER PAINTING
- 5. PAINT GRAY (RAL-7024) 20% GLOSS
- 6. THREADS MUST BE CLEÁN AND FREE OF ALL WELD SPLATTER AND PAINT

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	REV
1	5731042	P9000 SAFETY LOCKOUT BAR, R.H.	1	D
2	5530332	FHS M8 x 1.25 x 25	2	-
3	5746092	P-6B/9000 SERIES SAFETY RELEASE BUNG	1	В
4	5601052-1	SAFETY BAR EXTENSION	1	

DO NOT SCALE DRAWING

DRAWN

TM

11/10/2015

CHECKED

OR

0. = ±1.5

0.0 = ±0.5

SURFACE FINISH 1.6 ISO RQ µm
FOR MACHINED SURFACES
UNLESS OTHERWISE SPECIFIED

1645 LEMONWOOD DR.
SANTA PAULA, CA 93060

TITLE: P9000 SAFETY LOCKOUT
BAR WELDMENT, RH

SIZE DWG. NO. REV

NEXT ASSEMBLY

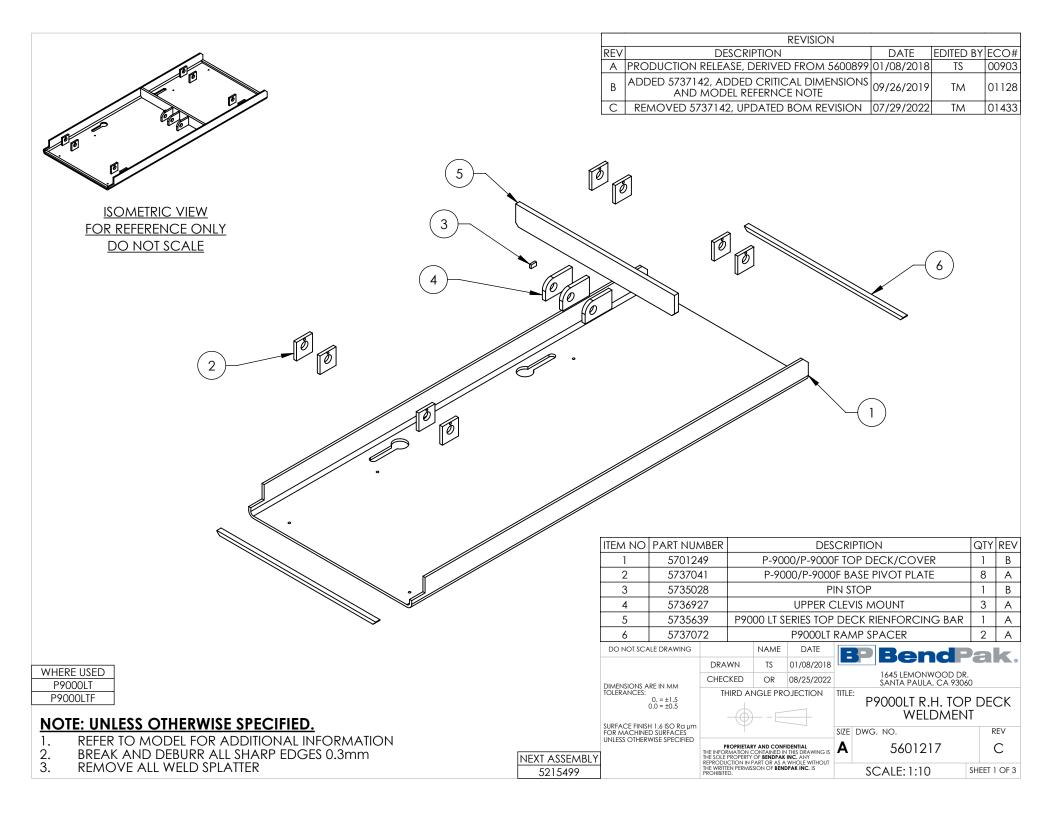
5215498

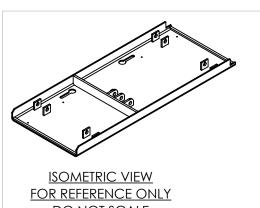
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5601052 D SCALE: 1:3 SHEET 1 OF 2

**BendPak** 

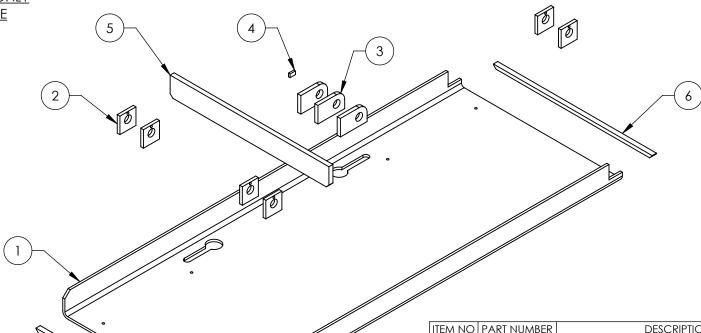




	REVISION			
REV	DESCRIPTION	DATE	EDITED BY	ECO#
Α	PRODUCTION RELEASE, DERIVED FROM 5600898	01/08/2018	TS	00903
В	ADDED 5737142, ADDED CRITICAL DIMENSIONS AND MODEL REFERENCE NOTE	09/30/2019	TM	01128
С	REMOVED 5737142, UPDATED BOM REVISION	07/29/2022	TM	01433



**DO NOT SCALE** 



WHERE USED P9000LT P9000LTF

## NOTE: UNLESS OTHERWISE SPECIFIED

REFER TO MODEL FOR ADDITIONAL INFORMATION BREAK AND DEBURR ALL SHARP EDGES 0.3mm

2. 3. REMOVE ALL WELD SPLATTER

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5701255	P-9000/P-9000F TOP DECK/COVER	1	Α
2	5737041	P-9000/P-9000F BASE PIVOT PLATE	8	Α
3	5736927	UPPER CLEVIS MOUNT	3	Α
4	5735028	PIN STOP	1	В
5	5735639	P9000 LT SERIES TOP DECK RIENFORCING BAR	1	Α
6	5737072	P9000LT RAMP SPACER		Α
DO NOT SCALE DRAWING		NAME DATE		

DRAWN 01/08/2018 CHECKED OR 08/25/2022 DIMENSIONS ARE IN MM TOLERANCES: THIRD ANGLE PROJECTION 0. = ±1.5 0.0 = ±0.5

SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED

NEXT ASSEMBLY

5215745

PROPRIETARY AND CONFIDENTIAL
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THE WRITTEN PERMISSION OF BENDPAK INC. IS
PROHIBITED.

BendPak. 1645 LEMONWOOD DR. SANTA PAULA, CA 93060

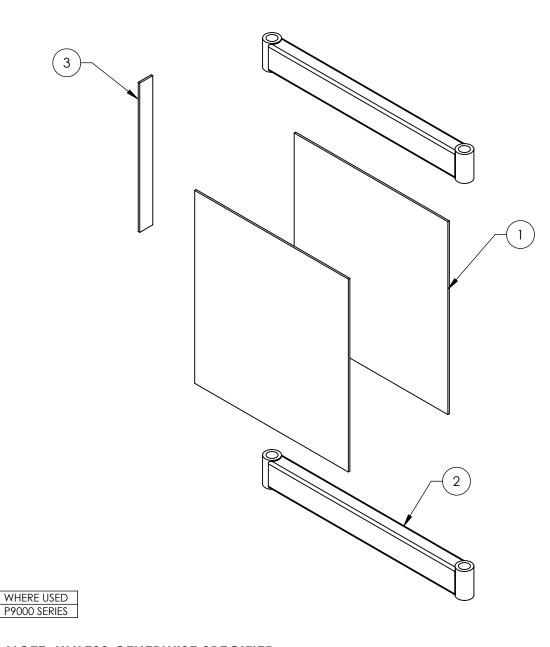
P9000LT L.H TOP DECK WELDMENT

SIZE DWG. NO. 5601218

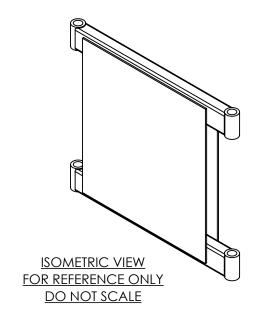
REV С SHEET 1 OF 3

SCALE: 1:10

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	REVISION			
RE	/ DESCRIPTION	DATE	<b>EDITED BY</b>	ECO#
Α	PRODUCTION RELEASE, DERIVED FROM 5620286			00903
A-0	ADDED 20% GLOSS PAINT NOTE	04/17/2020	CA	01161



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	REV
1	5735638	P9000 LT SERIES ARM PLATE	2	Α
2	5620612	P9000LT SERIES ASYMMETRIC HINGE ARM WELDMENT	2	Α
3	5735642	P9000 LT SERIES SMALL ARM PLATE	1	Α

DO NOT SCALE DRAWING NAME DATE **BP BendPak** DRAWN TS 11/08/2017 CHECKED OR 04/23/2020 DIMENSIONS ARE IN MM TOLERANCES: THIRD ANGLE PROJECTION  $0. = \pm 1.5$  $0.0 = \pm 0.5$ SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES

UNLESS OTHERWISE SPECIFIED

TITLE: P9000LT SERIES ASYMMETRIC HINGE DOUBLE ARM WELDMENT SIZE DWG. NO. REV

1645 LEMONWOOD DR.

SANTA PAULA, CA 93060

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PROHIBITED. 5620613

Α SHEET 1 OF 2

SCALE: 1:8

NOTE:	<u>UNLESS</u>	<u>OTHERWISE</u>	SPECIFIED.

- REFER TO MODEL FOR ADDITIONAL INFORMATION
- BREAK AND DEBURR ALL SHARP EDGES 0.3mm 2.
- 3. REMOVE ALL WELD SPLATTER
- DIMENSIONS SHOWN ARE AFTER PAINTING 4.
- PAINT BENDPAK GRAY (RAL-7024) 20% GLOSS

**NEXT ASSEMBLY** 5215498 5215500



## PART SPECIFICATION FORM (STANDARD)

BENDPAK Number:	5900022
MRP Description:	P9000LT INSTALLATION AND OPERATION MANUAL
Date:	08/19/2022
ECO:	

### 1. Engineering Specification

#### **Application:**

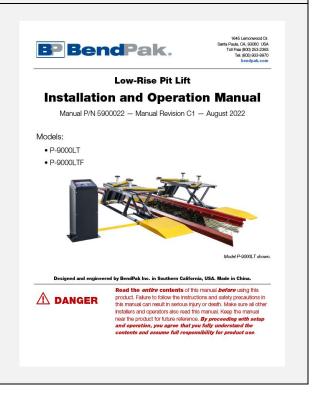
**INSTALLATION MANUAL** 

#### **Detailed Description:**

#### **Print Settings**

Unless otherwise specified, use these settings for printing BendPak manuals:

Size:	A4 (210 to 297 mm), 8.5 by 11	
	inches (216 to 279 mm), or between	
Color:	Black and White	
Binding:	Saddle Stitched	
Paper:	100 to 120 gsm (27 to 32 pound),	
	uncoated	



2. Vendor Information (Or for Reference)						
Approved Vendor	Vendor Part #	Contact #	Preferred Vendor			
1)						
OR BENDPAK ENGINEERING APPROVED EQUIVALENT						

