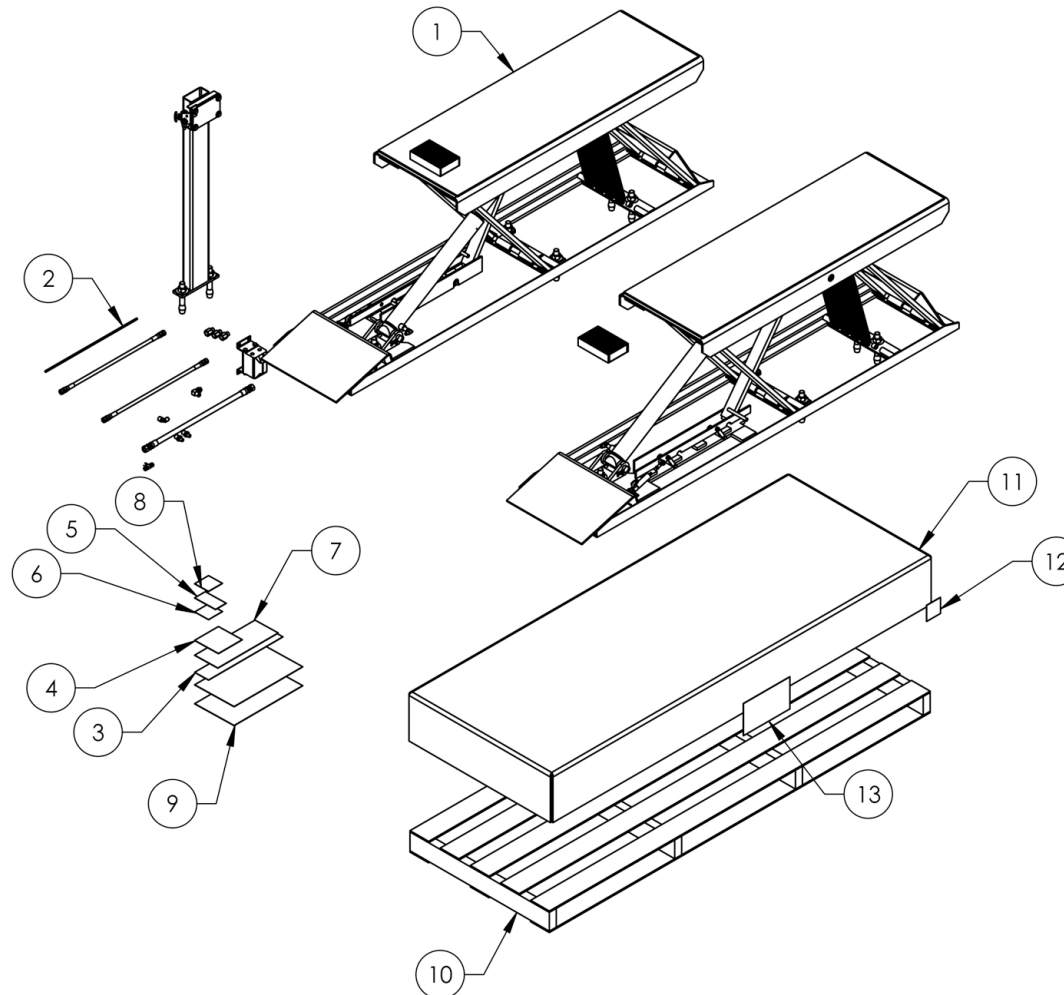


Service Manual

Service Parts & Diagrams

P-6B

BendPak SKU 5260280
P-6B Production Lift
Version C
11/17/16



This guide is a troubleshooting reference used for maintaining and servicing your BendPak product. It provides comprehensive information on identifying serviceable parts and components and assists in troubleshooting problems and performing assembly/disassembly procedures.



BendPak, Inc. Corporate Office
1645 Lemonwood Drive
Santa Paula, CA 93060 USA
Toll Free US/Canada: 1-800-253-2363
Fax: 1-805-933-9160
info@bendpak.com

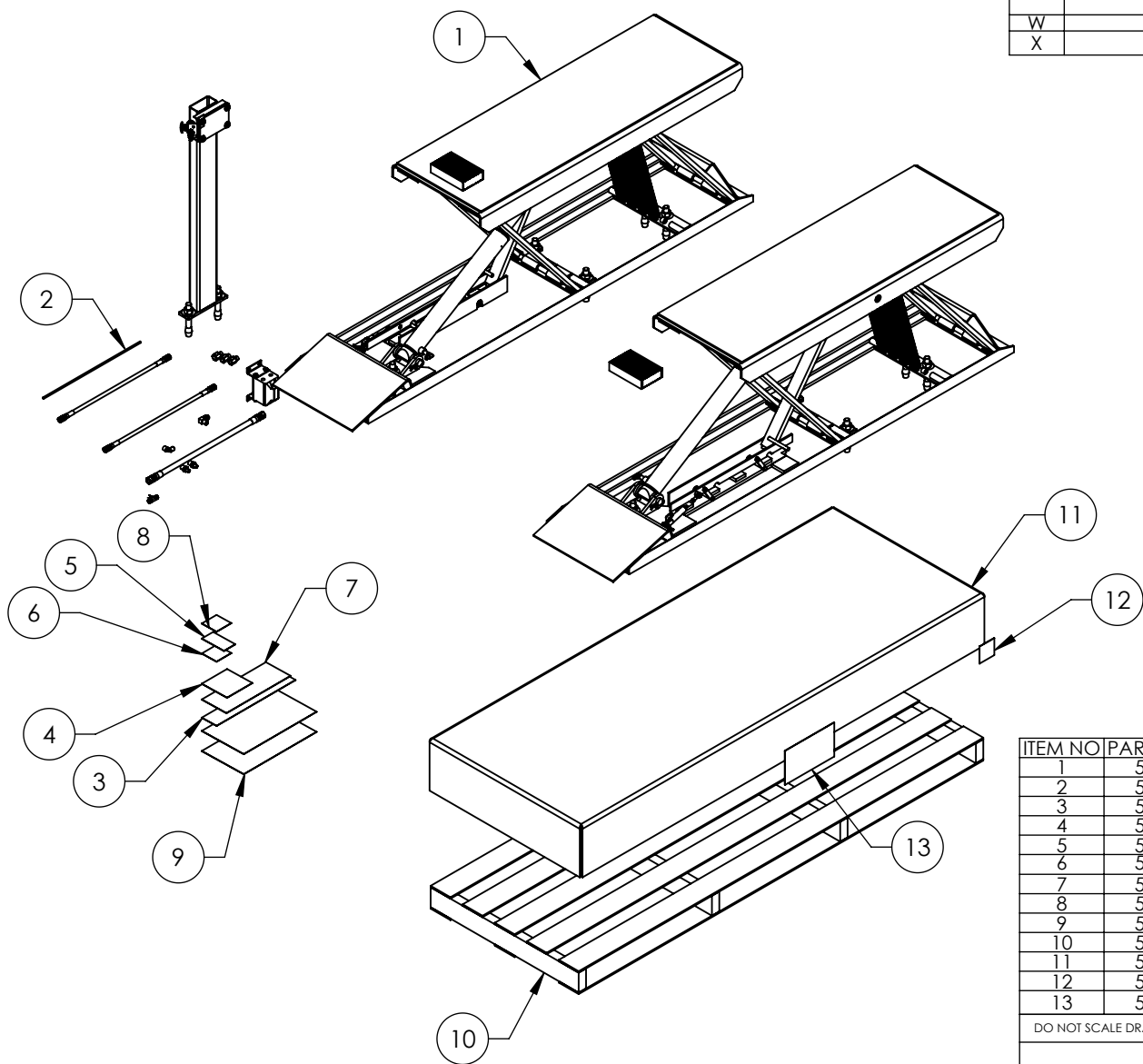
Customer Service Desk / Warranty
Customer Service Representatives
Office Tel: 1-805-933-9970
Toll Free US/Canada: 1-800-253-2363
Fax: 1-805-933-9160
customerservice@bendpak.com

Parts Orders
Customer Service Representatives
Office Tel: 1-805-933-9970
Toll Free US/Canada: 1-800-253-2363
Fax: 1-805-933-9160
parts@bendpak.com

Domestic Sales & Service
USA Sales Representatives
Office Tel: 1-805-933-9970
Toll Free US/Canada: 1-800-253-2363
Fax: 1-805-933-9160
sales@bendpak.com

International Sales & Service
Office Tel: 1-805-933-9970
Exports Department: 1-805-933-9970 Ext. 192
Toll Free US/Canada: 1-800-253-2363
Fax: 1-805-933-9160
bpkexports@bendpak.com



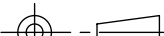
| REVISION | | | | |
|----------|---|------------|-----------|-------|
| REV | DESCRIPTION | DATE | EDITED BY | ECO# |
| V | ADDED 5940006, 5781007, 5905285, AND 5905962, REMOVED 5905403, UPDATED BOM REVISION | 11/19/2015 | JM | 00736 |
| W | UPDATED BOM REVISION | 03/21/2016 | TM | 00753 |
| X | UPDATED BOM REVISION | 10/05/2016 | TS | 00781 |

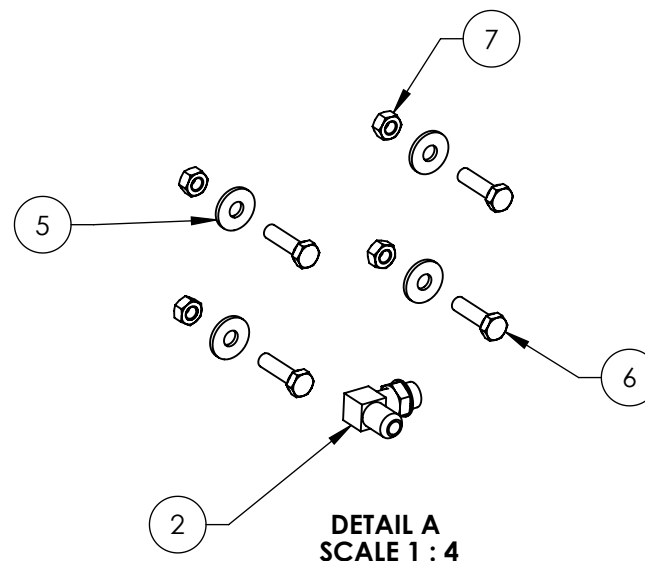
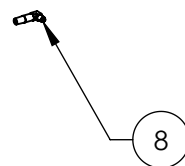
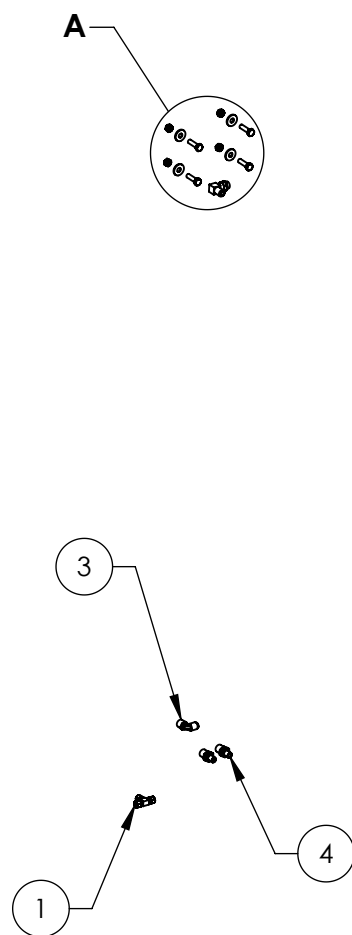


NOTE: UNLESS OTHERWISE SPECIFIED.

1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
2. ALL LABELS TO BE APPLIED AFTER PAINTING.
3. SEE ATTACHED LABEL PLACEMENT SHEET

| ITEM NO | PART NUMBER | DESCRIPTION | QTY | REV |
|---------|-------------|---|-----|-----|
| 1 | 5245153 | P-6B LIFT SUPERSTRUCTURE | 1 | R |
| 2 | 5250118 | PARTS BOX P-6B/P-6FB | 1 | M |
| 3 | 5905204 | BENDPAK LABEL | 1 | - |
| 4 | 5905465 | MANUFACTURER LABEL | 1 | - |
| 5 | 5905940 | PRODUCT DATA LABEL | 1 | - |
| 6 | 5905951 | 5905951-2015 Serial Tag-B | 1 | - |
| 7 | 5905813 | OPERATION INSTRUCTION, WARNING LABEL | 1 | - |
| 8 | 5905176 | WARNING TO PROLONG LIFE | 1 | - |
| 9 | 5905135 | CAUTION ALI/WL 300CSW | 2 | - |
| 10 | 5940006 | P-6B/FB PALLET ASSEMBLY | 1 | A |
| 11 | 5781007 | P-6B/FB CARRIER BOX | 1 | A |
| 12 | 5905285 | SERIALTAG EXTERIOR PEEL OFF INVENTORY LABEL | 1 | - |
| 13 | 5905962 | P-6B_PACKAGING_LABEL | 1 | - |

| | | | | | |
|---|--|---|------|---|--------------------------------------|
| DO NOT SCALE DRAWING | | NAME | DATE |  1645 LEMONWOOD DR. SANTA PAULA, CA 93060 | |
| <div>DIMENSIONS ARE IN MM</div>  | | DRAWN | AC | 09/01/2009 | |
| | | CHECKED | DB | 06/29/2016 | |
|  | | THIRD ANGLE PROJECTION | | | TITLE: P-6B PRODUCTION LIFT VER C |
| | | PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED. | | | |
| | | | | | |
| SIZE | | DWG. NO. | | REV | |
| A | | 5260280 | | X | |
| SCALE: 1:25 | | | | SHEET 1 OF 2 | |



| REVISION | | | | |
|----------|-------------------------------|------------|-----------|-------|
| REV | DESCRIPTION | DATE | EDITED BY | ECO# |
| B | REPLACED 5550113 WITH 5550159 | 12/07/2009 | AC | 00324 |
| C | REPLACED 5550159 WITH 5550113 | 09/14/2010 | AC | 00404 |
| C-001 | UPDATED NEXT ASSEMBLY | 07/24/2013 | TM | 00611 |
| D | REPLACED 5550489 WITH 5550395 | 10/30/2013 | TM | 00593 |

| ITEM NO | PART NUMBER | DESCRIPTION | QTY | REV |
|---------|-------------|--|-----|-----|
| 1 | 5550395 | FTG TEE -04 COMP x -04 COMP x -04 COMP | 1 | - |
| 2 | 5550183 | FTG ELB -06 JIC -06L ORB | 1 | - |
| 3 | 5550550 | FTG ELB -06 JIC -06 NPT | 1 | - |
| 4 | 5550100 | FTG NPL -04 JIC x -06 NPT | 2 | - |
| 5 | 5545340 | WASHER M8 x24 FLAT | 4 | - |
| 6 | 5530050 | HHB M8 x 1.25 x 30 | 4 | - |
| 7 | 5535001 | NUT M8 x 1.25 NL | 4 | - |
| 8 | 5550113 | FTG ELB -04 NPT L x -04 JIC | 2 | - |

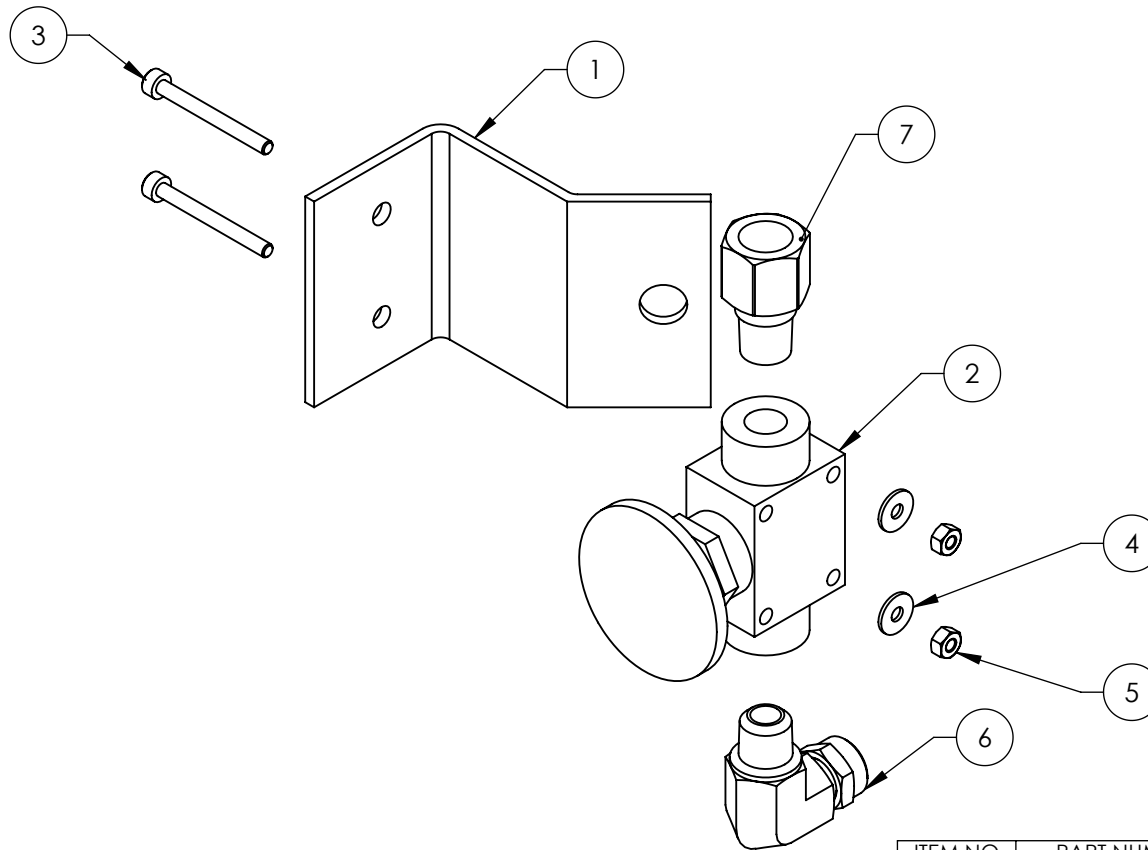
| | | | | |
|----------------------|-----------|---|---------------|---|
| DO NOT SCALE DRAWING | | NAME | DATE | 1645 LEMONWOOD DR. SANTA PAULA, CA 93060 |
| DIMENSIONS ARE IN MM | | DRAWN | AC 09/01/2009 | |
| | | CHECKED | | TITLE: |
| | | THIRD ANGLE PROJECTION | | P-6B/6FB PARTS BAG |
| MATERIAL: --- | SIZE: --- | PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED. | | SCALE: 1:15 SHEET 1 OF 1 |

NOTE: UNLESS OTHERWISE SPECIFIED.



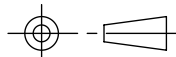
1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING

| |
|---------------|
| NEXT ASSEMBLY |
| 5250118 |
| 5250249 |

| REVISION | | | | |
|----------|--|------------|-----------|-------|
| REV | DESCRIPTION | DATE | EDITED BY | ECO# |
| E | REPLACED 5550481 WITH 5550087 | 10/29/2013 | TM | 00593 |
| F | REPLACED 5590240 WITH 5590175, UPDATED NEXT ASSEMBLIES | 05/05/2015 | MR | 00683 |
| G | SWITCHED POSITIONS OF 5550087 AND 5550486, UPDATED NEXT ASSEMBLY | 06/16/2016 | TS | 00765 |



| ITEM NO | PART NUMBER | DESCRIPTION | QTY | REV |
|---------|-------------|-----------------------------|-----|-----|
| 1 | 5700031 | ZERO ANGLE MTG BRACKET | 1 | C |
| 2 | 5590175 | PUSH BUTTON AIR VALVE | 1 | B |
| 3 | 5530043 | SHCS M3 x 0.5 x 30 | 2 | - |
| 4 | 5545024 | WASHER M3 x 9mm | 2 | - |
| 5 | 5535020 | NUT M3 x 0.5 NL | 2 | - |
| 6 | 5550087 | FTG ELB -04 COMP x -02 NPT | 1 | - |
| 7 | 5550486 | FTG NPL -02 NPT x -04 F NPT | 1 | - |

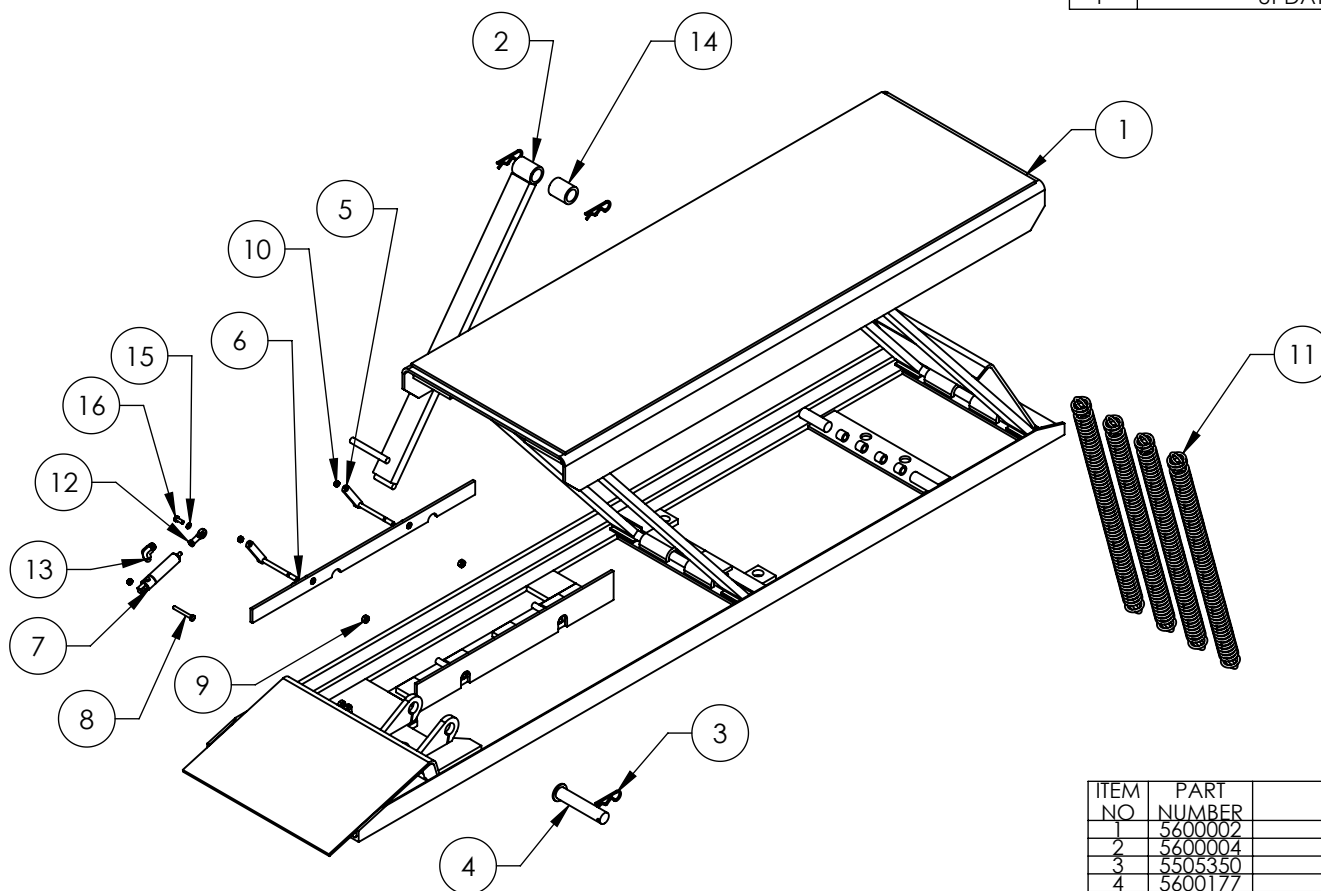
| | | | | | |
|---|--|--|---------|---|----------|
| DO NOT SCALE DRAWING | | NAME | DATE |  BendPak. 1645 LEMONWOOD DR. SANTA PAULA, CA 93060 | |
| DIMENSIONS ARE IN MM  | | DRAWN | AC | 3/14/2008 | |
| | | CHECKED | CA | 09/02/2015 | |
| | | THIRD ANGLE PROJECTION | |  | |
| | | PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED. | | TITLE: PUSH BUTTON AIR ASSEMBLY | |
| | | | | SIZE | DWG. NO. |
| | | A | 5215096 | G | |
| SCALE: 2:3 | | | | SHEET 1 OF 1 | |

NOTE: UNLESS OTHERWISE SPECIFIED.

1. ASSEMBLE ITEMS AS SHOWN

| |
|---------------|
| NEXT ASSEMBLY |
| HD/HDS/HDSO |
| SERIES |
| 5250118 |
| 5250249 |
| 5250364 |

| REVISION | | | | |
|----------|----------------------|------------|-----------|-------|
| REV | DESCRIPTION | DATE | EDITED BY | ECO# |
| M | UPDATED BOM REVISION | 11/12/2015 | JM | 00734 |
| N | UPDATED BOM REVISION | 12/14/2015 | JM | 00721 |
| P | UPDATED BOM REVISION | 03/21/2016 | TM | 00753 |



| ITEM NO | PART NUMBER | DESCRIPTION | QTY | REV |
|---------|-------------|--|-----|-----|
| 1 | 5600002 | P-6B LEFT RAMP WELDMENT | 1 | Q |
| 2 | 5600004 | P-6B/6FB LEFT SAFETY BAR WELDMENT | 1 | F |
| 3 | 5505350 | MODEL #211 HAIR PIN/LARGE | 3 | - |
| 4 | 5600177 | P-6B/6FB LOWER HINGE PIN WELDMENT | 1 | A |
| 5 | 5600006 | FORWARD PIVOT ARM WELDMENT | 2 | A |
| 6 | 5600297 | P-6B SERIES LEFT SAFETY LOCKOUT BAR WELDMENT | 1 | C |
| 7 | 5502195 | AIR CYLINDER Ø19mm x 25 STROKE | 1 | - |
| 8 | 5530064 | HHB M6 x 1.0 x 50 | 1 | - |
| 9 | 5535001 | NUT M8 x 1.25 NL | 2 | - |
| 10 | 5535357 | NUT M6 x 1.0 NL | 3 | - |
| 11 | 5540282 | SPRING P-6B / 6FB | 4 | A |
| 12 | 5505625 | FEMALE ROD END M6 x 33mm | 1 | - |
| 13 | 5550087 | FIG ELB -04 COMP x -02 NPT | 1 | - |
| 14 | 5755231 | P-6B/6FB SAFETY BAR SPACER | 1 | A |
| 15 | 5545026 | WASHER M6 x Ø12 SL | 1 | - |
| 16 | 5530019 | HHB M6 x 1 x 16 | 1 | - |

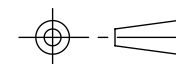
DO NOT SCALE DRAWING

DIMENSIONS ARE IN MM



| NAME | DATE |
|------------|------------|
| DRAWN AC | 09/01/2009 |
| CHECKED DB | 06/29/2016 |

THIRD ANGLE PROJECTION



PROPRIETARY AND CONFIDENTIAL
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PROHIBITED.

BendPak 1645 LEMONWOOD DR.
SANTA PAULA, CA 93060

TITLE: P-6B LEFT RAMP
ASSEMBLY

| SIZE | DWG. NO. | REV |
|------|----------|-----|
| A | 5215302 | P |

SCALE: 1:15

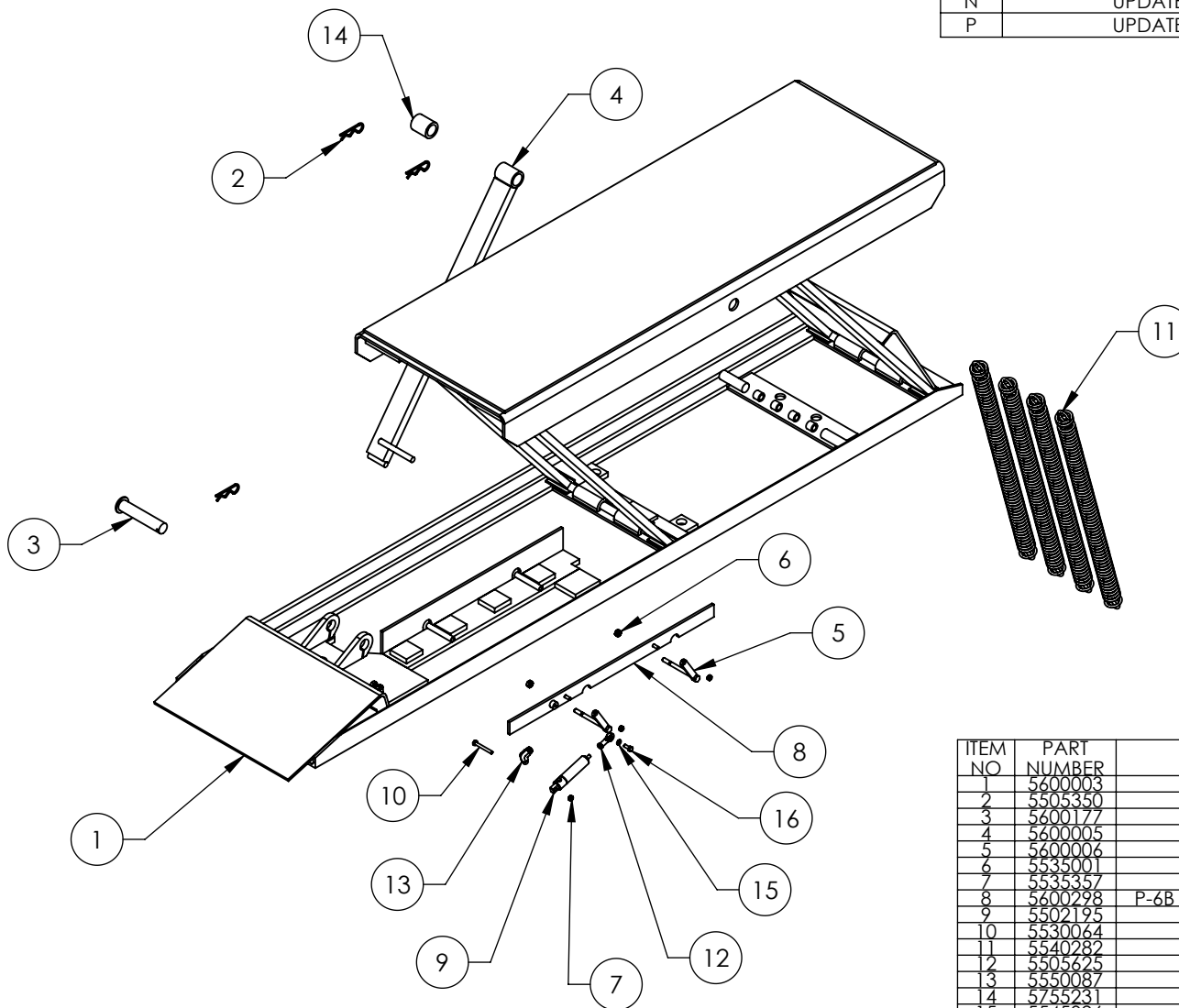
SHEET 1 OF 1

NOTE: UNLESS OTHERWISE SPECIFIED.

- SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
- ASSEMBLE ITEMS AS SHOWN

NEXT ASSEMBLY
5245153

| REVISION | | | | |
|----------|----------------------|------------|-----------|-------|
| REV | DESCRIPTION | DATE | EDITED BY | ECO# |
| M | UPDATED BOM REVISION | 11/12/2015 | JM | 00734 |
| N | UPDATED BOM REVISION | 12/17/2015 | JM | 00721 |
| P | UPDATED BOM REVISION | 03/21/2016 | TM | 00753 |



| ITEM NO | PART NUMBER | DESCRIPTION | QTY | REV |
|---------|-------------|---|-----|-----|
| 1 | 5400003 | P-6B RIGHT RAMP WELDMENT | 1 | Q |
| 2 | 5505350 | MODEL #211 HAIR PIN/ LARGE | 3 | - |
| 3 | 5400177 | P-6B/6FB LOWER HINGE PIN WELDMENT | 1 | A |
| 4 | 5400005 | P-6B/6FB RIGHT SAFETY BAR WELDMENT | 1 | F |
| 5 | 5400006 | FORWARD PIVOT ARM WELDMENT | 2 | A |
| 6 | 5535001 | NUT M8 x 1.25 NL | 2 | - |
| 7 | 5535357 | NUT M6 x 1.0 NL | 3 | - |
| 8 | 5400298 | P-6B SERIES RIGHT SAFETY LOCKOUT BAR WELDMENT | 1 | C |
| 9 | 5502195 | AIR CYLINDER, Ø19mm x 25 STROKE | 1 | - |
| 10 | 5530064 | HHB M6 x 1.0 x 50 | 1 | - |
| 11 | 5540282 | SPRING P-6B / 6FB | 4 | A |
| 12 | 5505625 | FEMALE ROD END M6 x 33mm | 1 | - |
| 13 | 5550087 | FIG ELB -04 COMP x -02 NPT | 1 | - |
| 14 | 5755231 | P-6B/6FB SAFETY BAR SPACER | 1 | A |
| 15 | 5545026 | WASHER M6 x Ø12 SL | 1 | - |
| 16 | 5530019 | HHB M6 x 1 x 16 | 1 | - |

DO NOT SCALE DRAWING

| NAME | DATE |
|------------|------------|
| DRAWN AC | 09/01/2009 |
| CHECKED DB | 06/29/2016 |

BendPak 1645 LEMONWOOD DR.
SANTA PAULA, CA 93060

DIMENSIONS ARE IN MM



THIRD ANGLE PROJECTION

PROPRIETARY AND CONFIDENTIAL
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REPRODUCTION IN PART OR AS A WHOLE WITHOUT
THE WRITTEN PERMISSION OF BENDPAK INC. IS
PROHIBITED.

TITLE: P-6B RIGHT RAMP
ASSEMBLY

| SIZE | DWG. NO. | REV |
|------|----------|-----|
| A | 5215303 | P |

SCALE: 1:15

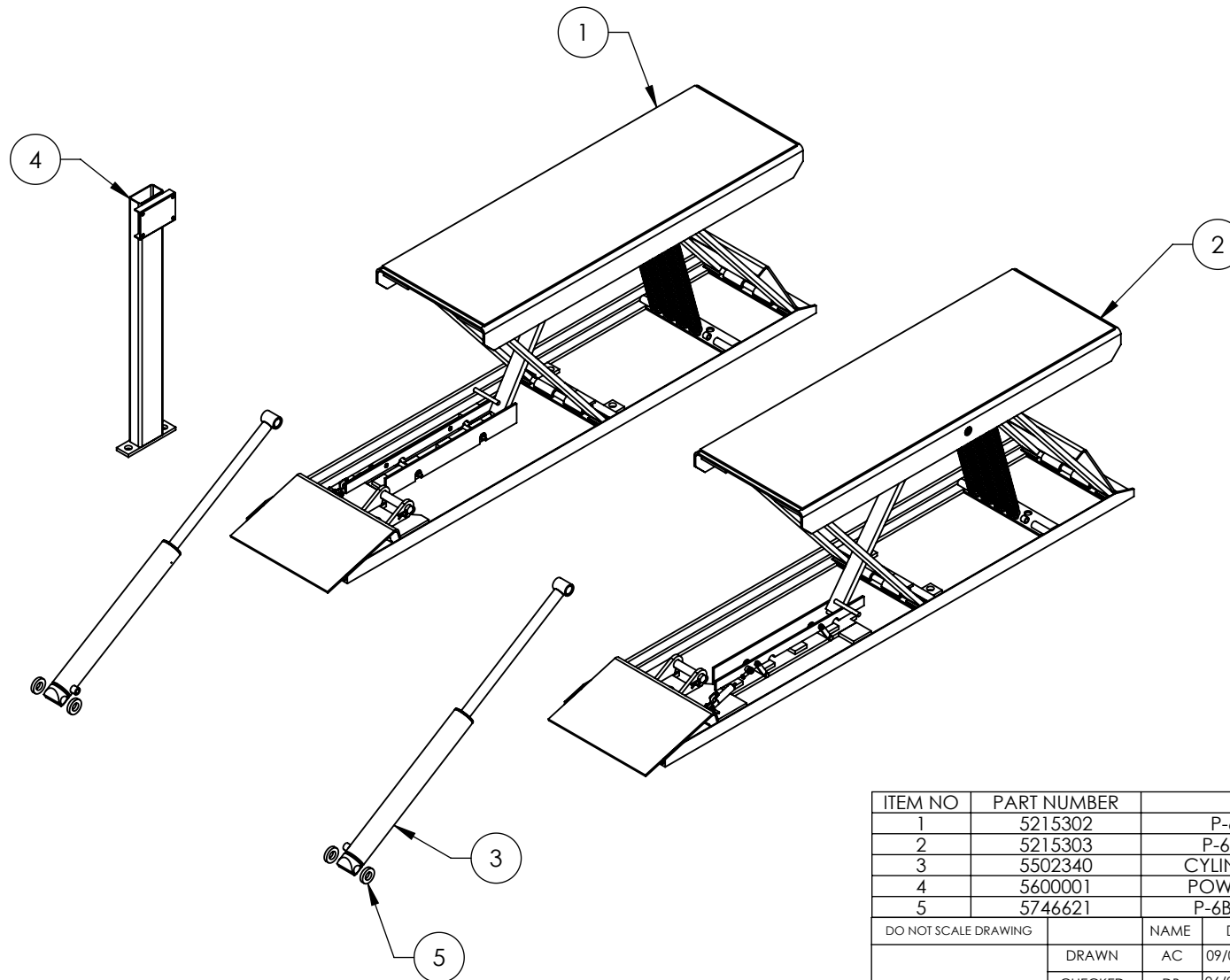
SHEET 1 OF 1

NOTE: UNLESS OTHERWISE SPECIFIED.

- SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
- ASSEMBLE ITEMS AS SHOWN

NEXT ASSEMBLY
5245153




| REVISION | | | | |
|----------|-----------------------|------------|-----------|-------|
| REV | DESCRIPTION | DATE | EDITED BY | ECO# |
| P | UPDATED BOM REVISIONS | 12/14/2015 | JM | 00721 |
| Q | UPDATED BOM REVISIONS | 03/21/2016 | TM | 00753 |
| R | UPDATED BOM REVISIONS | 10/06/2016 | TS | 00781 |



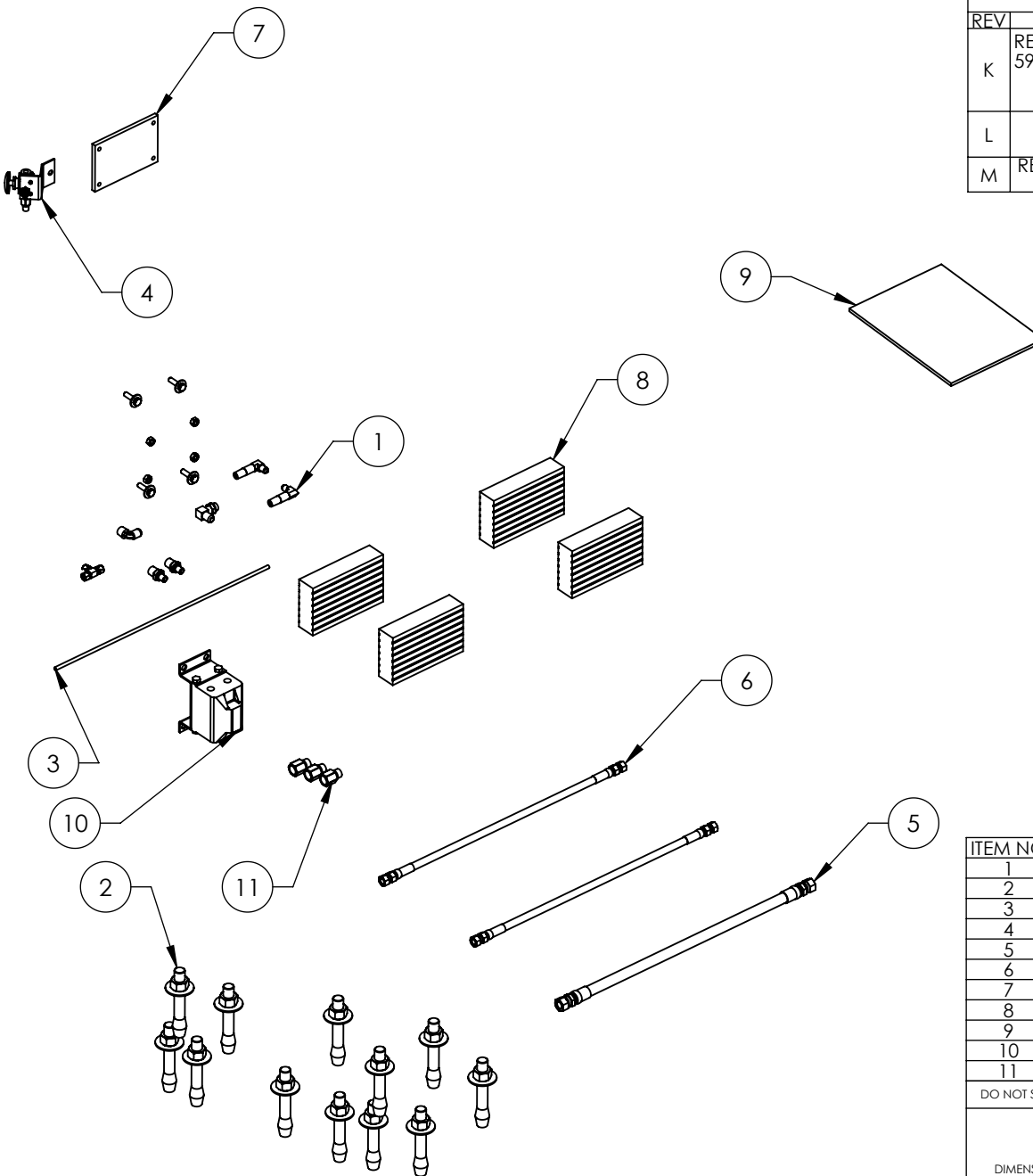
NOTE: UNLESS OTHERWISE SPECIFIED.

1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
2. ASSEMBLE ITEMS AS SHOWN
3. VERIFY CYLINDER HYDRAULIC PORT IS CAPPED OFF

| ITEM NO | PART NUMBER | DESCRIPTION | QTY | REV |
|---------|-------------|------------------------------|-----|-----|
| 1 | 5215302 | P-6B LEFT RAMP ASSEMBLY | 1 | P |
| 2 | 5215303 | P-6B RIGHT RAMP ASSEMBLY | 1 | P |
| 3 | 5502340 | CYLINDER ASSEMBLY Ø2.25 x 18 | 2 | D |
| 4 | 5600001 | POWER UNIT STAND WELDMENT | 1 | A |
| 5 | 5746621 | P-6B SERIES CYLINDER SPACER | 4 | A |

| | | | | | | |
|---|--|---|----------|---|---|---|
| DO NOT SCALE DRAWING | | NAME | DATE | | | |
| DIMENSIONS ARE IN MM  | | DRAWN | AC | 09/01/2009 |  BendPak. <small>REMOVING AUTOMATIC BRACKS & BOLTS</small> | 1645 LEMONWOOD DR. SANTA PAULA, CA 93060 |
| | | CHECKED | DB | 06/29/2016 | | |
| | | | | THIRD ANGLE PROJECTION  | | |
| | | PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED. | | | | |
| Z | | SIZE | DWG. NO. | | REV | |
| | | A | 5245153 | | R | |
| | | SCALE: 1:20 | | | | SHEET 1 OF 1 |

NEXT ASSEMBLY
5260280



| REVISION | | | | |
|----------|---|------------|-----------|-------|
| REV | DESCRIPTION | DATE | EDITED BY | ECO# |
| K | REMOVED 5900151, 5905135, 5905204, 5905465, 5905940, 5930805, 5930609, 5905813 & 5905176, REPLACED (12) 5530455 WITH (12) 5530456, UPDATED BOM REVISION | 09/18/2015 | JM | 00726 |
| L | UPDATED TITLE TO REFLECT WHERE USED, ADDED (1) 5590135 | 11/19/2015 | JM | 00736 |
| M | REMOVED 5830609, ADDED 5550142, UPDATED BOM, UPDATED NEXT ASSEMBLY | 10/05/2016 | TS | 00781 |

| ITEM NO | PART NUMBER | DESCRIPTION | QTY | REV |
|---------|-------------|---------------------------------------|---------|-----|
| 1 | 5174113 | P-6B/6FB PARTS BAG | 1 | D |
| 2 | 5530456 | AB 3/4" x 4 - 3/4" | 12 | - |
| 3 | 5570795 | 1/4" POLY-FLO TUBING | 17145mm | - |
| 4 | 5215096 | PUSH BUTTON AIR ASSEMBLY | 1 | G |
| 5 | 5570153 | P-6B SERIES HOSE ASSY Ø10 x 3130mm DS | 1 | A |
| 6 | 5570154 | P-6B SERIES HOSE ASSY Ø6 x 3640mm DS | 2 | B |
| 7 | 5715003 | POWER UNIT VIBRATION DAMPENERS | 1 | B |
| 8 | 5300845 | LR-60/60P, P-6 38mm (1.5") RUBBER PAD | 4 | A |
| 9 | 5900119 | P-6B/6FB INSTALLATION MANUAL | 1 | - |
| 10 | 5590135 | HYDRAULIC FLOW DIVIDER | 1 | A |
| 11 | 5550142 | FTG NPL -06 ORB x -06 F NPT | 3 | A |

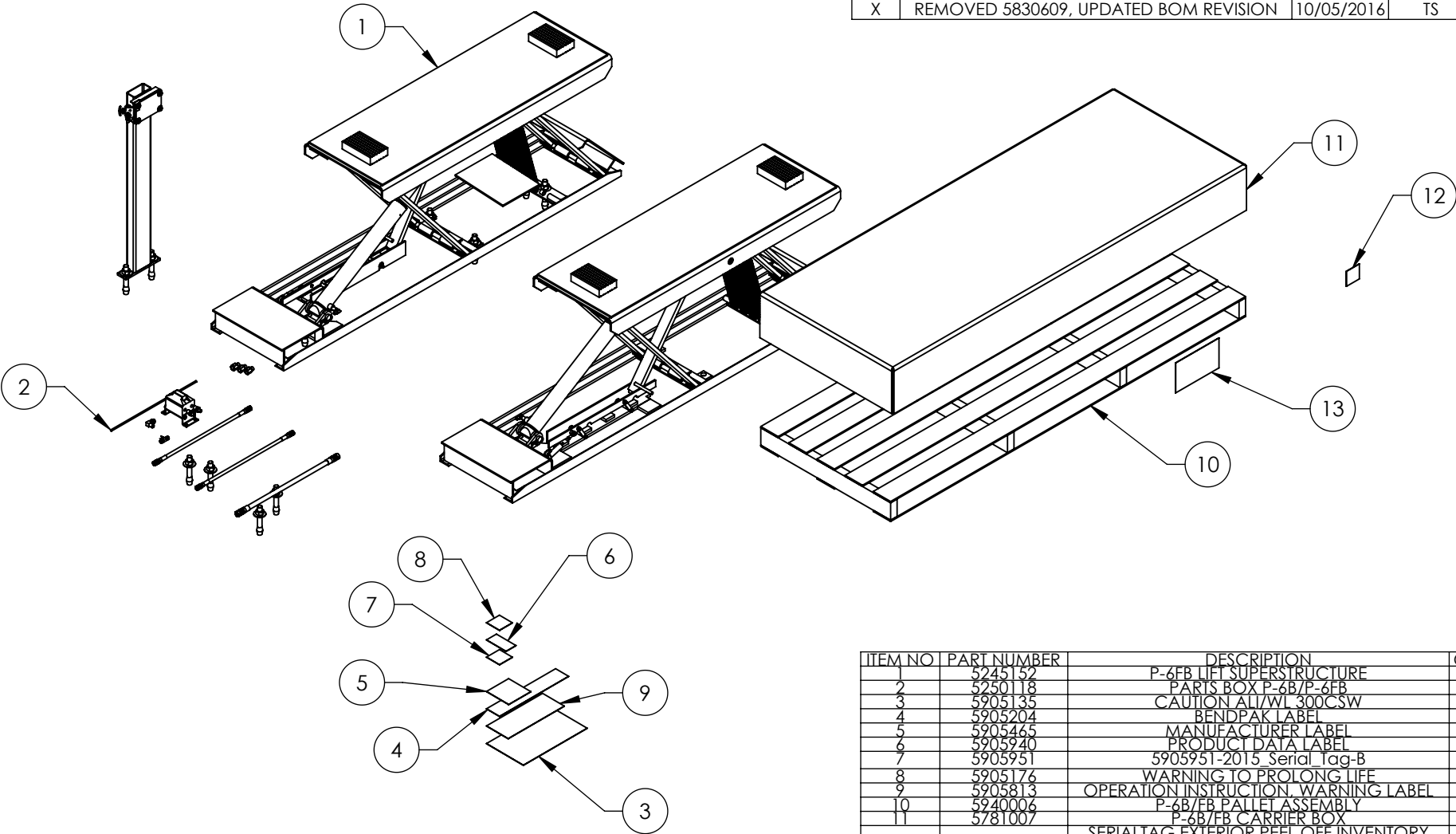
| | | | | |
|----------------------|--|---|------------|---|
| DO NOT SCALE DRAWING | | NAME | DATE | 1645 LEMONWOOD DR. SANTA PAULA, CA 93060 |
| DRAWN | | AC | 09/01/2009 | |
| CHECKED | | CA | 01/08/2016 | |
| DIMENSIONS ARE IN MM | | THIRD ANGLE PROJECTION | | TITLE: PARTS BOX P-6B/P-6FB |
| | | <small>PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.</small> | | SIZE DWG. NO. REV |
| | | A 5250118 M | | SCALE: 1:12 SHEET 1 OF 1 |

NOTE: UNLESS OTHERWISE SPECIFIED.



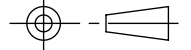
1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING

NEXT ASSEMBLY
5260280

| REVISION | | DATE | EDITED BY | ECO# |
|----------|--|------------|-----------|-------|
| REV | DESCRIPTION | | | |
| V | ADDED 5940006, 5781007, 5905285, AND 5905963, REPLACED (1) 5250249 WITH (1) 5250118, REMOVED 5905403 | 12/29/2015 | JM | 00736 |
| W | UPDATED BOM REVISION, WAS 2006 NOW 2007 | 03/21/2016 | TM | 00753 |
| X | REMOVED 5830609, UPDATED BOM REVISION | 10/05/2016 | TS | 00781 |

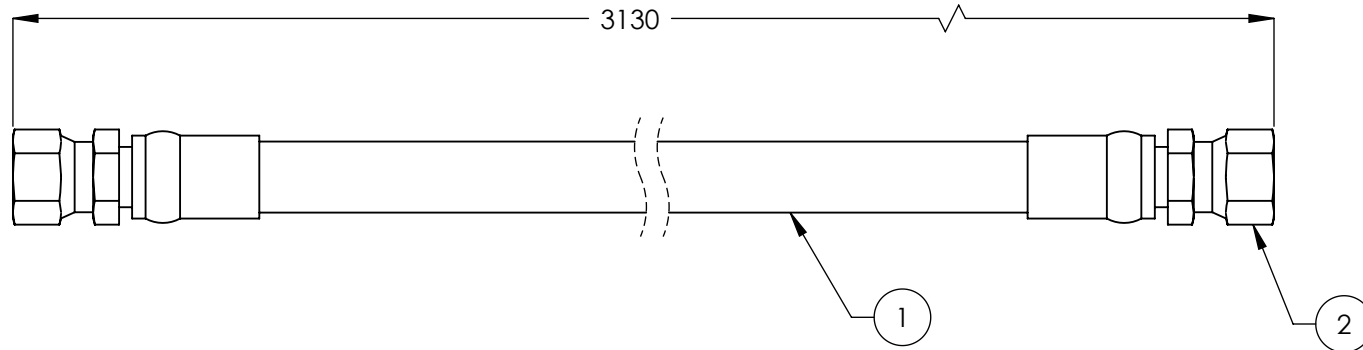


| ITEM NO. | PART NUMBER | DESCRIPTION | QTY | REV |
|----------|-------------|---|-----|-----|
| 1 | 5245152 | P-6FB LIFT SUPERSTRUCTURE | 1 | Q |
| 2 | 5250118 | PARTS BOX P-6B/P-6FB | 1 | M |
| 3 | 5905135 | CAUTION AD/WT 300CSW | 1 | -- |
| 4 | 5905204 | BENDPAK LABEL | 1 | -- |
| 5 | 5905465 | MANUFACTURER LABEL | 1 | -- |
| 6 | 5905940 | PRODUCT DATA LABEL | 1 | -- |
| 7 | 5905951 | 5905951-2015 Serial Tag-B | 1 | -- |
| 8 | 5905176 | WARNING TO PROLONG LIFE | 1 | -- |
| 9 | 5905813 | OPERATION INSTRUCTION, WARNING LABEL | 1 | -- |
| 10 | 5240006 | P-6B/FB PALLET ASSEMBLY | 1 | A |
| 11 | 5781007 | P-6B/FB CARRIER BOX | 1 | A |
| 12 | 5905285 | SERIALTAG EXTERIOR PEEL OFF INVENTORY LABEL | 1 | -- |
| 13 | 5905963 | P-6FB PACKAGING LABEL | 1 | -- |

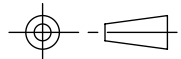
| | | | | |
|--|--|---|---------------------------|--|
| DO NOT SCALE DRAWING | | NAME | DATE |  BendPak. 1645 LEMONWOOD DR. <small>HOUSTON, ALABAMA 35894-0001</small> SANTA PAULA, CA 93060 |
| DIMENSIONS ARE IN MM | | DRAWN | AC 09/01/2009 | |
|  | | CHECKED | DB 06/29/2016 | |
| THIRD ANGLE PROJECTION | |  | | TITLE: P-6FB PRODUCTION LIFT VER C |
| <small>PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.</small> | | SIZE | DWG. NO. A 5260281 | REV X |
| SCALE: 1:25 | | | | SHEET 1 OF 2 |

- NOTE: UNLESS OTHERWISE SPECIFIED.**
- SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
 - ALL LABELS TO BE APPLIED AFTER PAINTING.
 - SEE ATTACHED LABEL PLACEMENT SHEET

| REVISION | | DATE | EDITED BY | ECO# |
|----------|--|------------|-----------|-------|
| REV | DESCRIPTION | | | |
| A | PRODUCTION RELEASE, DERIVED FROM 5570002 | 08/28/2009 | AC | 00294 |
| A-001 | UPDATED NEXT ASSEMBLY | 07/24/2013 | TM | 00611 |



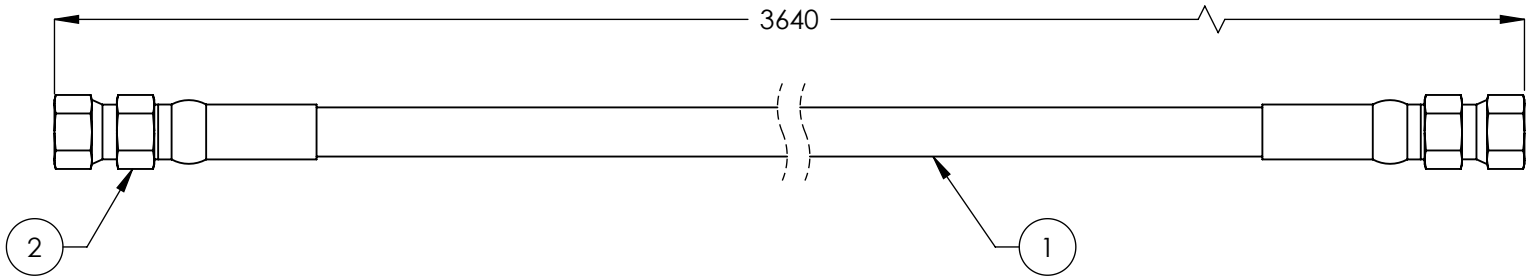
| ITEM NO. | PART NUMBER | DESCRIPTION | QTY. | REV |
|----------|-------------|-----------------------------|---------|-----|
| 1 | 5570116 | Ø10 ID HYDRAULIC HOSE | 3092mm* | -- |
| 2 | 5550336 | FTG NPL -06 CRIMP x -06 JIC | 2 | -- |

| | | | |
|---|--|---|---------------|
| DO NOT SCALE DRAWING | | NAME | DATE |
| DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±1.0 0.00 = ±0.25 0.000 = ±0.13 ANGULAR: MACH ±2° SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED MATERIAL: -- | | DRAWN | AC 08/28/2009 |
| | | CHECKED | MM 08/06/2013 |
| THIRD ANGLE PROJECTION  | | BendPak 1645 LEMONWOOD DR. <small>HYDRAULIC AUTOMATIC SERVICE EQUIPMENT</small> SANTA PAULA, CA 93060 | |
| | | TITLE: P-6B SERIES HOSE ASSY Ø10 x 3130mm DS | |
| SIZE: | | SIZE DWG. NO. | REV |
| NEXT ASSEMBLY 5250118 5250249 | | A 5570153 | A |
| | | SCALE: 1:2 | |


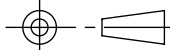
NOTE: UNLESS OTHERWISE SPECIFIED.

1. FOR ITEM 1 SPECIFICATIONS REFER TO PART SPECIFICATION FORM
2. (*)ITEM 1 QTY FOR REFERENCE ONLY

| REVISION | | | | |
|----------|--|------------|-----------|-------|
| REV | DESCRIPTION | DATE | EDITED BY | ECO# |
| A | PRODUCTION RELEASE, DERIVED FROM 5570001 | 08/28/2009 | AC | 00294 |
| A-001 | UPDATED NEXT ASSEMBLY | 07/24/2013 | TM | 00611 |
| B | REPLACED 5570110 WITH 5570126 | 09/21/2015 | JM | 00726 |



| ITEM NO | PART NUMBER | DESCRIPTION | | QTY | REV |
|---------|-------------|------------------------------|--|---------|-----|
| 1 | 5570129 | Ø6.4 ID HYDRAULIC HOSE | | 3602mm* | - |
| 2 | 5550325 | FTG NPL Ø1/4 CRIMP x -04 JIC | | 2 | - |

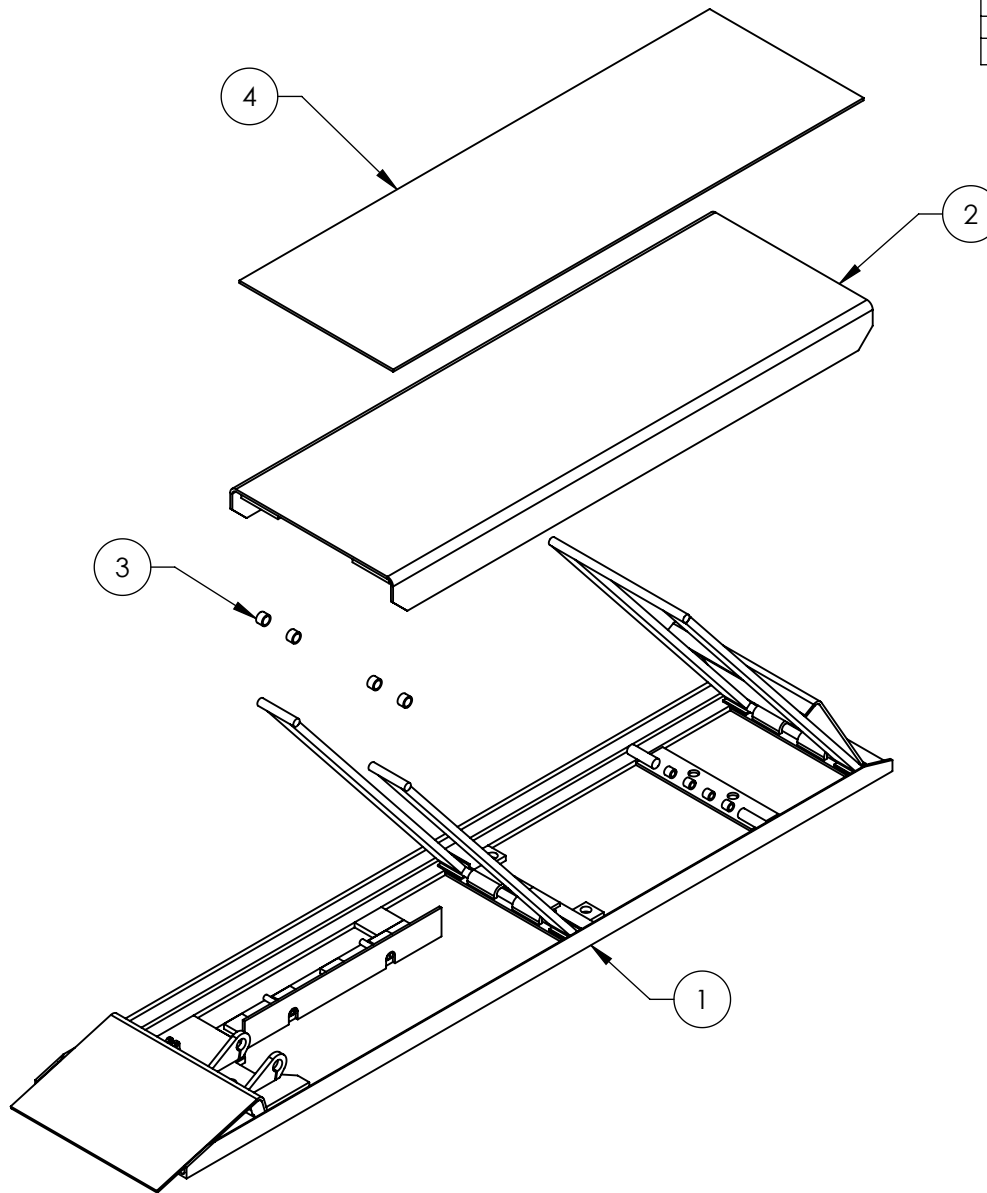
| | | | | | | |
|--|------------------------|---|------------|---|----------|--------------|
| DO NOT SCALE DRAWING | NAME | | DATE |  BendPak. 1645 LEMONWOOD DR. SANTA PAULA, CA 93006 <small>PROVIDING AUTOMATIC SERVICE SOLUTIONS</small> | | |
| | DRAWN | AC | 08/28/2009 | | | |
| | CHECKED | CA | 09/29/2015 | | | |
| | THIRD ANGLE PROJECTION | | | | | |
| DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±1.0 0.00 = ±0.25 0.000 = ±0.13 ANGULAR: MACH±2° SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED | |  | | TITLE: P-6B SERIES HOSE ASSY Ø6 x 3640mm DS | | |
| | | PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED. | | SIZE | DWG. NO. | REV |
| | | | | A | 5570154 | B |
| | | | | SCALE: 1:2 | | SHEET 1 OF 1 |

NOTE: UNLESS OTHERWISE SPECIFIED.

- FOR ITEM 1 SPECIFICATIONS REFER TO PART SPECIFICATION FORM
- (*)ITEM 1 QTY FOR REFERENCE ONLY

| |
|---------------|
| NEXT ASSEMBLY |
| 5250118 |
| 5250249 |

| REVISION | | | | |
|----------|---------------------------------------|------------|-----------|-------|
| REV | DESCRIPTION | DATE | EDITED BY | ECO# |
| N | UPDATED BOM REVISION | 09/18/2015 | JM | 00726 |
| P | ADDED 5580007 ADHESIVE TO NOTE 3 | 12/14/2015 | JM | 00721 |
| Q | REMOVED 5550011, UPDATED BOM REVISION | 03/21/2016 | TM | 00753 |


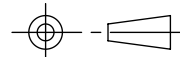


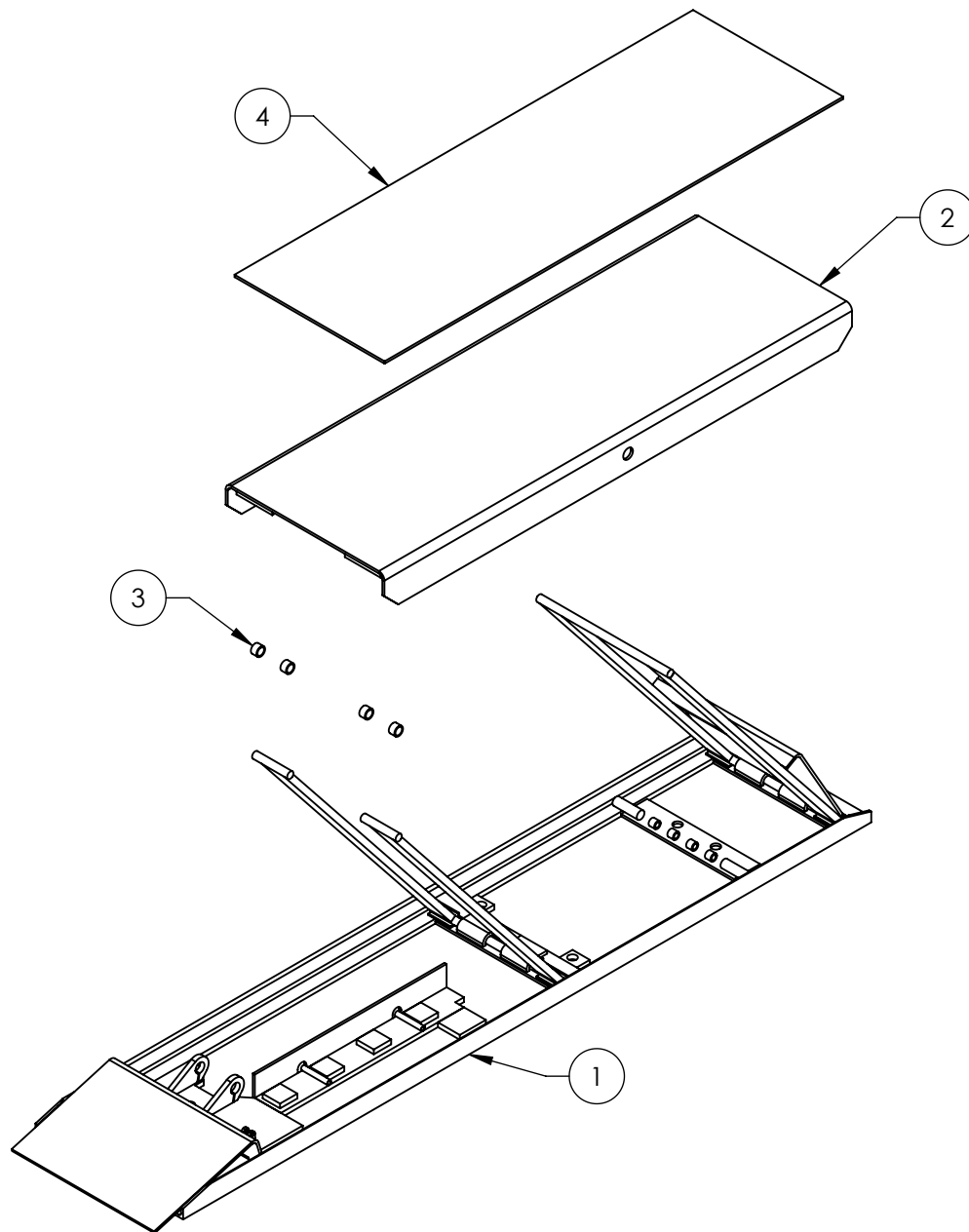
NOTE: UNLESS OTHERWISE SPECIFIED.

1. BREAK AND DEBURR ALL SHARP EDGES 0.3mm
2. REMOVE ALL WELD SPLATTER
3. DIMENSIONS SHOWN ARE AFTER PAINTING
4. PAINT BENDPAK BLUE
5. ADHERE RUBBER PAD AFTER PAINTING USING 5580007 ADHESIVE.

NEXT ASSEMBLY
5215302

| ITEM NO. | PART NUMBER | DESCRIPTION | QTY | REV |
|----------|-------------|--------------------------------|-----|-----|
| 1 | 5620005 | P-6B LEFT BASE WELDMENT | 1 | P |
| 2 | 5620011 | P-6B/6FB TOP PAD WELDMENT L.H. | 1 | C |
| 3 | 5755001 | HINGE PIN RETAINER | 4 | A |
| 4 | 5715290 | RUBBER TOP PAD | 1 | B |

| | | | | | | |
|--|--|---|---------|---|--------------|------------|
| DO NOT SCALE DRAWING | | NAME | DATE |  BendPak. 1645 LEMONWOOD DR. SANTA PAULA, CA 93060 | | |
| DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±0.5 ANGULAR: 0. = ±2° SURFACE FINISH 1.6 ISO Ra μm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED | | DRAWN | JR | | | 07/17/2007 |
| | | CHECKED | DB | | | 06/29/2016 |
| | | THIRD ANGLE PROJECTION | | TITLE: P-6B LEFT RAMP WELDMENT | | |
| | |  | | | | |
| | | PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED. | | SIZE DWG. NO. | REV | |
| Y | | A | 5600002 | Q | | |
| | | SCALE: 1:15 | | | | |
| | | | | | SHEET 1 OF 4 | |




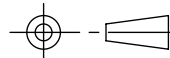
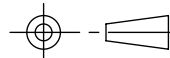
| REVISION | | | | |
|----------|---------------------------------------|------------|-----------|-------|
| REV | DESCRIPTION | DATE | EDITED BY | ECO# |
| N | UPDATED BOM REVISION | 09/18/2015 | JM | 00726 |
| P | ADDED 5580007 TO NOTE 6 | 12/17/2015 | JM | 00721 |
| Q | REMOVED 5550011, UPDATED BOM REVISION | 03/21/2016 | TM | 00753 |

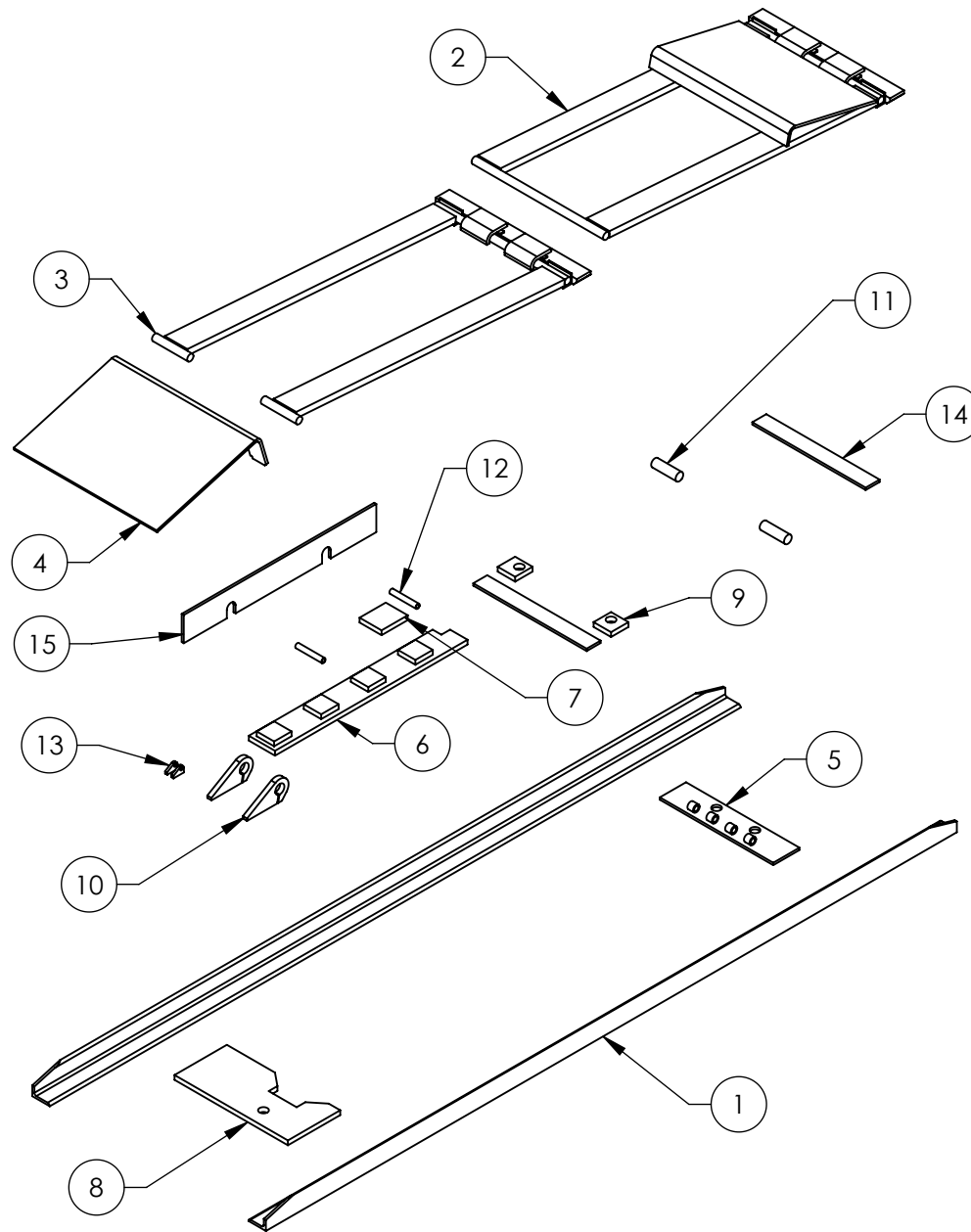
NOTE: UNLESS OTHERWISE SPECIFIED.

1. BREAK AND DEBURR ALL SHARP EDGES 0.3mm
2. REMOVE ALL WELD SPLATTER
3. DIMENSIONS SHOWN ARE AFTER PLATING/PAINTING
4. PAINT BENDPAK BLUE
5. ADHERE RUBBER PAD AFTER PAINTING USING 5580007 ADHESIVE.

NEXT ASSEMBLY
5215303

| ITEM NO. | PART NUMBER | DESCRIPTION | QTY | REV |
|----------|-------------|--------------------------------|-----|-----|
| 1 | 5620015 | P-6B RIGHT BASE WELDMENT | 1 | P |
| 2 | 5620014 | P-6B/6FB TOP PAD WELDMENT R.H. | 1 | C |
| 3 | 5755001 | HINGE PIN RETAINER | 4 | A |
| 4 | 5715290 | RUBBER TOP PAD | 1 | B |

| | | | | | |
|---|--|---|------------|---|--|
| DO NOT SCALE DRAWING | | NAME | DATE |  BendPak. 1645 LEMONWOOD DR. SANTA PAULA, CA 93060 | |
| DRAWN | | JR | 07/17/2007 | | |
| CHECKED | | DB | 06/29/2016 | | |
| DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±0.5 ANGULAR: 0. = ±2° SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED | | THIRD ANGLE PROJECTION | | TITLE: P-6B RIGHT RAMP WELDMENT | |
| | |  | | SIZE DWG. NO. REV | |
| PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED. | |  | | A 5600003 Q | |
| | | | | SCALE: 1:15 SHEET 1 OF 4 | |

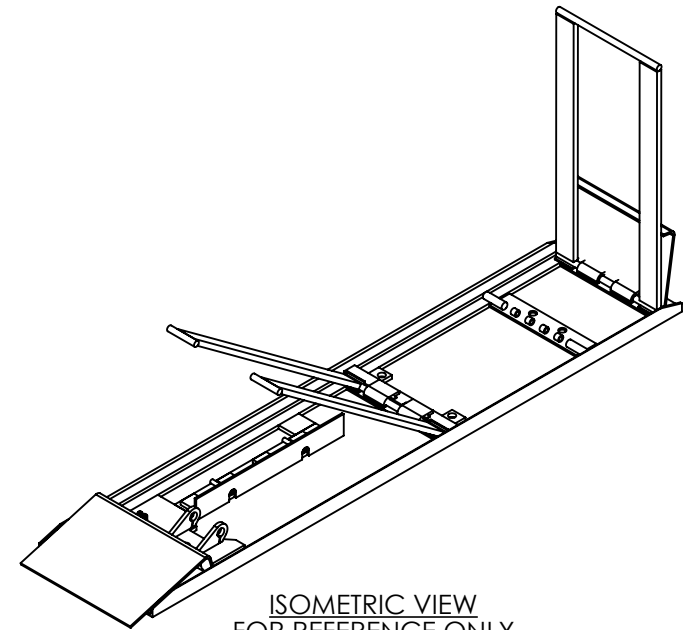


NOTE: UNLESS OTHERWISE SPECIFIED.

1. BREAK AND DEBURR ALL SHARP EDGES 0.3mm
2. REMOVE ALL WELD SPLATTER
3. ARMS MUST SWING FREELY


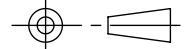

NEXT ASSEMBLY
5600002

| REVISION | | | | |
|----------|-----------------------|------------|-----------|-------|
| REV | DESCRIPTION | DATE | EDITED BY | ECO# |
| M | UPDATED BOM REVISIONS | 04/21/2014 | TS | 00654 |
| N | UPDATED BOM REVISIONS | 03/21/2016 | TM | 00753 |
| P | UPDATED BOM REVISIONS | 10/06/2016 | TS | 00781 |

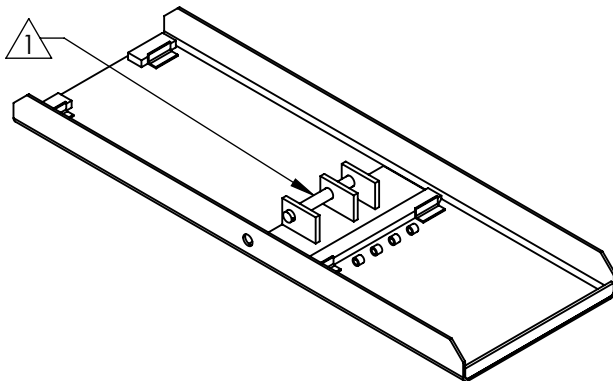
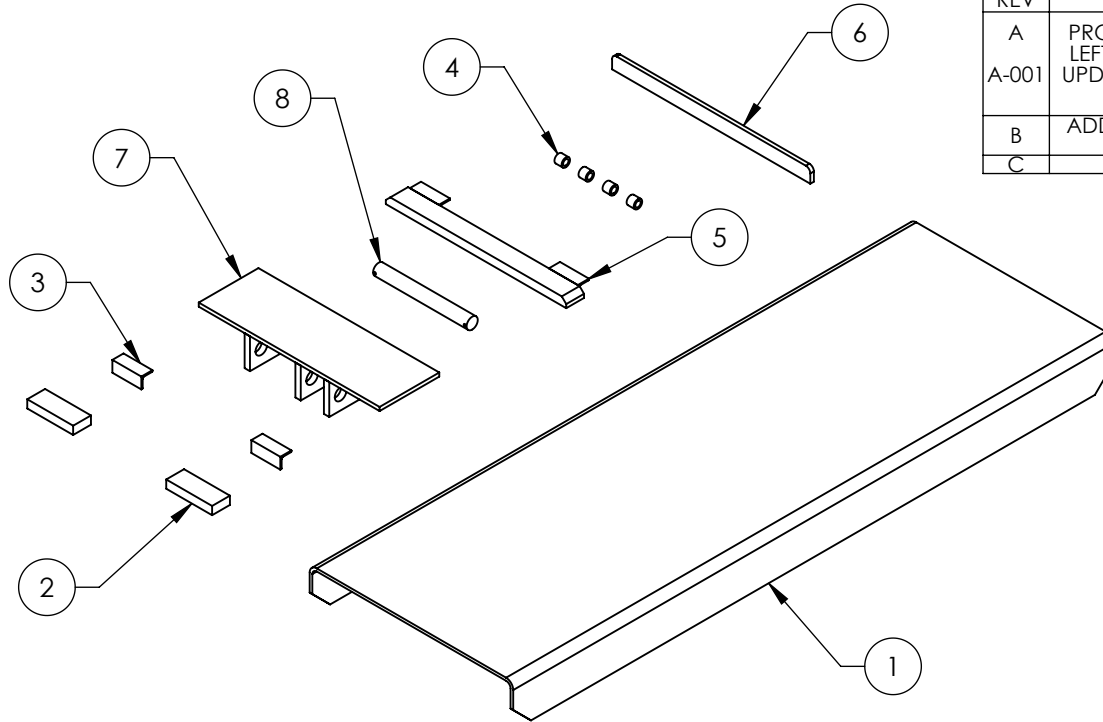


ISOMETRIC VIEW
FOR REFERENCE ONLY
DO NOT SCALE

| ITEM NO. | PART NUMBER | DESCRIPTION | QTY | REV |
|----------|-------------|------------------------------------|-----|-----|
| 1 | 5721001 | BASE ANGLE | 2 | A |
| 2 | 5620001 | P-6B REAR HINGE WELDMENT | 1 | J |
| 3 | 5620006 | P-6B/6FB ASYMMETRIC HINGE WELDMENT | 1 | C |
| 4 | 5700002 | P-6B L.H. DRIVE ON RAMP | 1 | E |
| 5 | 5620008 | SPRING MOUNT WELDMENT | 1 | A |
| 6 | 5620009 | L.H. SAFETY STOP WELDMENT | 1 | B |
| 7 | 5735003 | SAFETY SUPPORT BAR | 1 | A |
| 8 | 5730001 | CLEVIS SUPPORT PAD | 1 | A |
| 9 | 5736002 | BOLTING PAD / EYE | 2 | B |
| 10 | 5730653 | BOTTOM CYLINDER CLEVIS | 2 | B |
| 11 | 5745002 | LOAD RAMP HARD STOP | 2 | A |
| 12 | 5755003 | P-6B/6FB SAFETY PIVOT TUBE | 2 | C |
| 13 | 5730005 | AIR CYLINDER CLEVIS | 2 | A |
| 14 | 5735004 | BASE STIFFENING STRIP | 2 | A |
| 15 | 5736234 | P-6B/6FB SAFETY GUIDE BAR | 1 | C |

| | | | | | | |
|--|--|---|------|---|----------------------------|------------|
| DO NOT SCALE DRAWING | | NAME | DATE |  BendPak. 1645 LEMONWOOD DR. SANTA PAULA, CA 93060 <small>HYDRAU INTRACTIVE BRIDGE SOLUTION</small> | | |
| DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±0.5 ANGULAR: 0. = ±2° SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED | | DRAWN | JR | | | 10/02/2007 |
| | | CHECKED | DB | | | 06/29/2016 |
| | | THIRD ANGLE PROJECTION | | | TITLE: | |
| | |  | | | P-6B LEFT BASE WELDMENT | |
| | | | | | | |
| | | PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED. | | | SIZE | |
| | | | | | DWG. NO. | |
| | | | | | REV | |
| | |  5620005 | | | P | |
| | | | | | | |
| | | SCALE: 1:15 | | | SHEET 1 OF 3 | |
| | | | | | | |

SCALE: 1:15




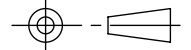
ISOMETRIC VIEW
FOR REFERENCE ONLY
DO NOT SCALE

NOTE: UNLESS OTHERWISE SPECIFIED.

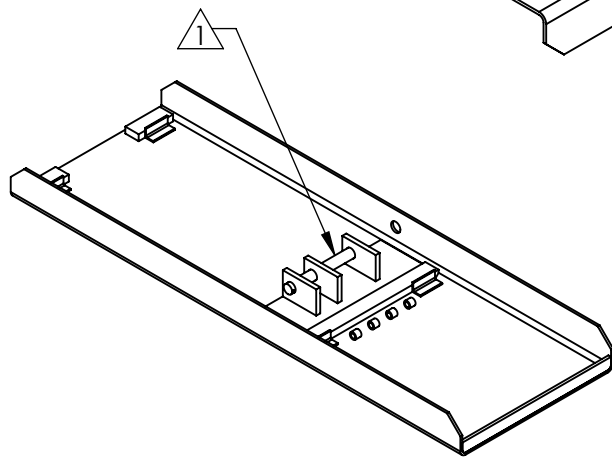
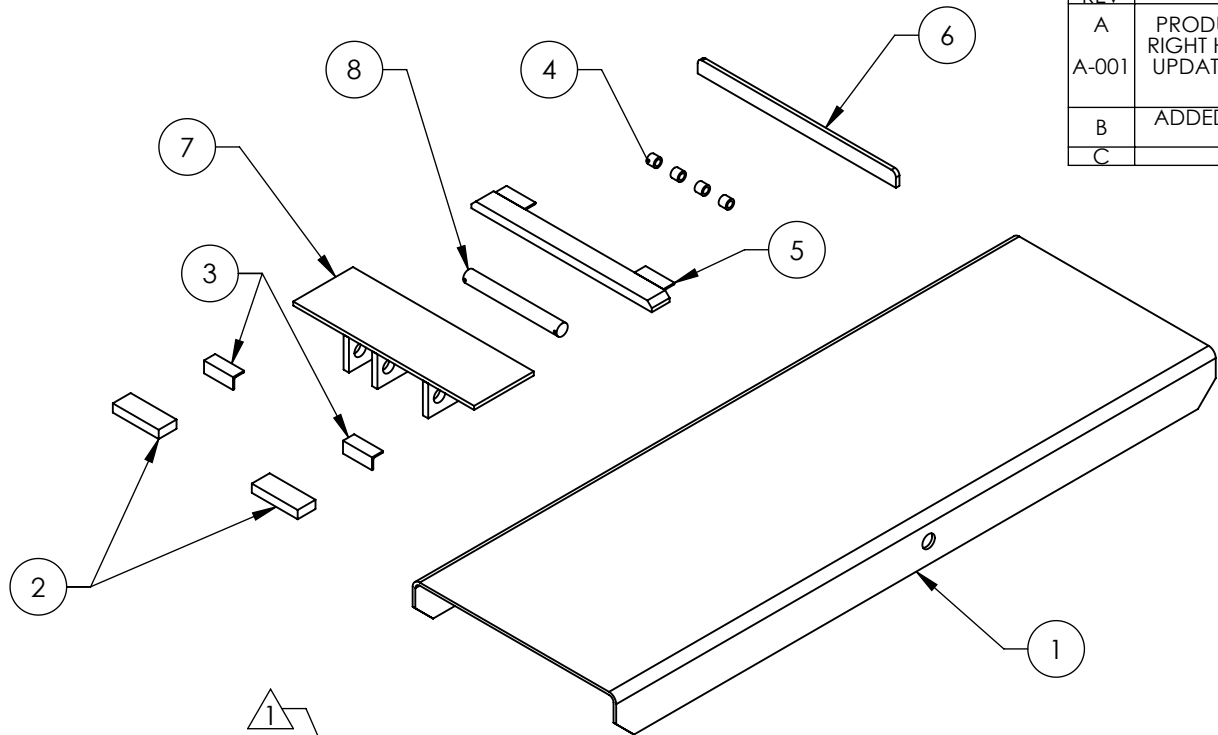
1. DO NOT WELD. MUST BE IN PLACE PRIOR TO WELDING.
MUST ROTATE FREELY.
2. BREAK AND DEBURR ALL SHARP EDGES 0.3mm
3. REMOVE ALL WELD SPLATTER

| REVISION | | | | |
|----------|--|------------|-----------|-------|
| REV | DESCRIPTION | DATE | EDITED BY | ECO# |
| A | PRODUCTION RELEASE, DERIVED FROM T1127 LEFT HAND CONFIGURATION WITH CHANGES UPDATED DRAWING AND REMOVED FILL PLUG WELD CALLOUT PG 3 | 04/22/2008 | AC | 00001 |
| | | 09/04/2008 | TM | 00227 |
| B | ADDED Ø28 HOLE, UPDATED TITLE TO REFLECT WHERE USED | 08/02/2012 | TM | 00538 |
| C | UPDATED BOM REVISION | 04/21/2014 | TS | 00654 |

| ITEM NO. | PART NUMBER | DESCRIPTION | QTY. | REV |
|----------|-------------|----------------------------|------|-----|
| 1 | 5700003 | TOP DECK / COVER | 1 | A |
| 2 | 5735005 | HINGE ARM SMALL STOP | 2 | A |
| 3 | 5720205 | HINGED ARM SPACER | 2 | A |
| 4 | 5755002 | SPRING RETAINER | 4 | A |
| 5 | 5620003 | HINGE ARM STOP | 1 | B |
| 6 | 5735006 | COVER END SUPPORT | 1 | A |
| 7 | 5620010 | L.H. CLEVIS MOUNT WELDMENT | 1 | A |
| 8 | 5746587 | UPPER HINGE PIN | 1 | A |

| | | | | | |
|--|--|---|------------|---|----------|
| DO NOT SCALE DRAWING | | NAME | DATE | <div> BendPak. <small>POWER & STORAGE SOLUTIONS</small></div> <div>1645 LEMONWOOD DR. SANTA PAULA, CA 93060</div> | |
| DRAWN | | JR | 10/02/2007 | | |
| CHECKED | | TM | 10/23/2014 | TITLE: P-6B/6FB TOP PAD WELDMENT L.H. | |
| THIRD ANGLE PROJECTION | |  | | | |
| DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±0.5 ANGULAR: 0. = ±2° SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED | | PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED. | | SIZE | DWG. NO. |
| | | | | A | 5620011 |
| | | | | SCALE: 1:12 | |
| | | | | SHEET 1 OF 3 | |

| | | REVISION | | | |
|-------|---|------------|-----------|-------|--|
| REV | DESCRIPTION | DATE | EDITED BY | ECO# | |
| A | PRODUCTION RELEASE, DERIVED FROM T1127 | 04/21/2008 | AC | 00001 | |
| A-001 | RIGHT HAND CONFIGURATION WITH CHANGES UPDATED DRAWING AND REMOVED FILL PLUG WELD CALLOUT PG 3 | 09/04/2008 | TM | 00227 | |
| B | ADDED Ø28 HOLE, UPDATED TITLE TO REFLECT WHERE USED | 08/02/2012 | TM | 00538 | |
| C | UPDATED BOM REVISION | 04/21/2014 | TS | 00654 | |



ISOMETRIC VIEW
FOR REFERENCE ONLY
DO NOT SCALE


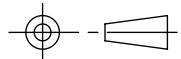
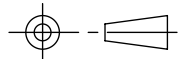
NOTE: UNLESS OTHERWISE SPECIFIED.



DO NOT WELD. MUST BE IN PLACE PRIOR TO WELDING.
MUST ROTATE FREELY.

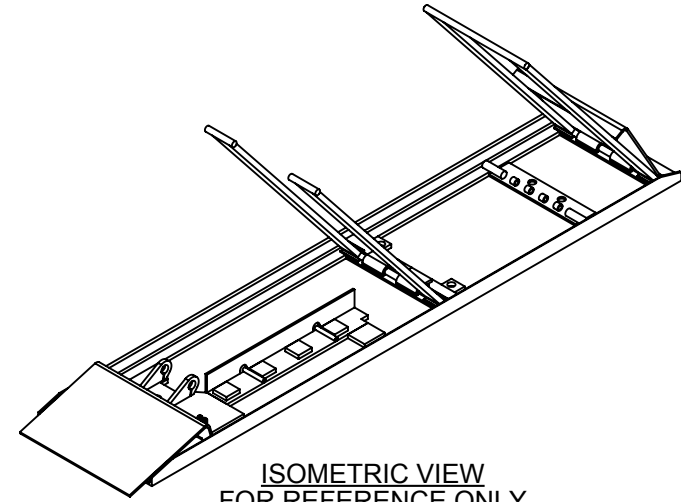
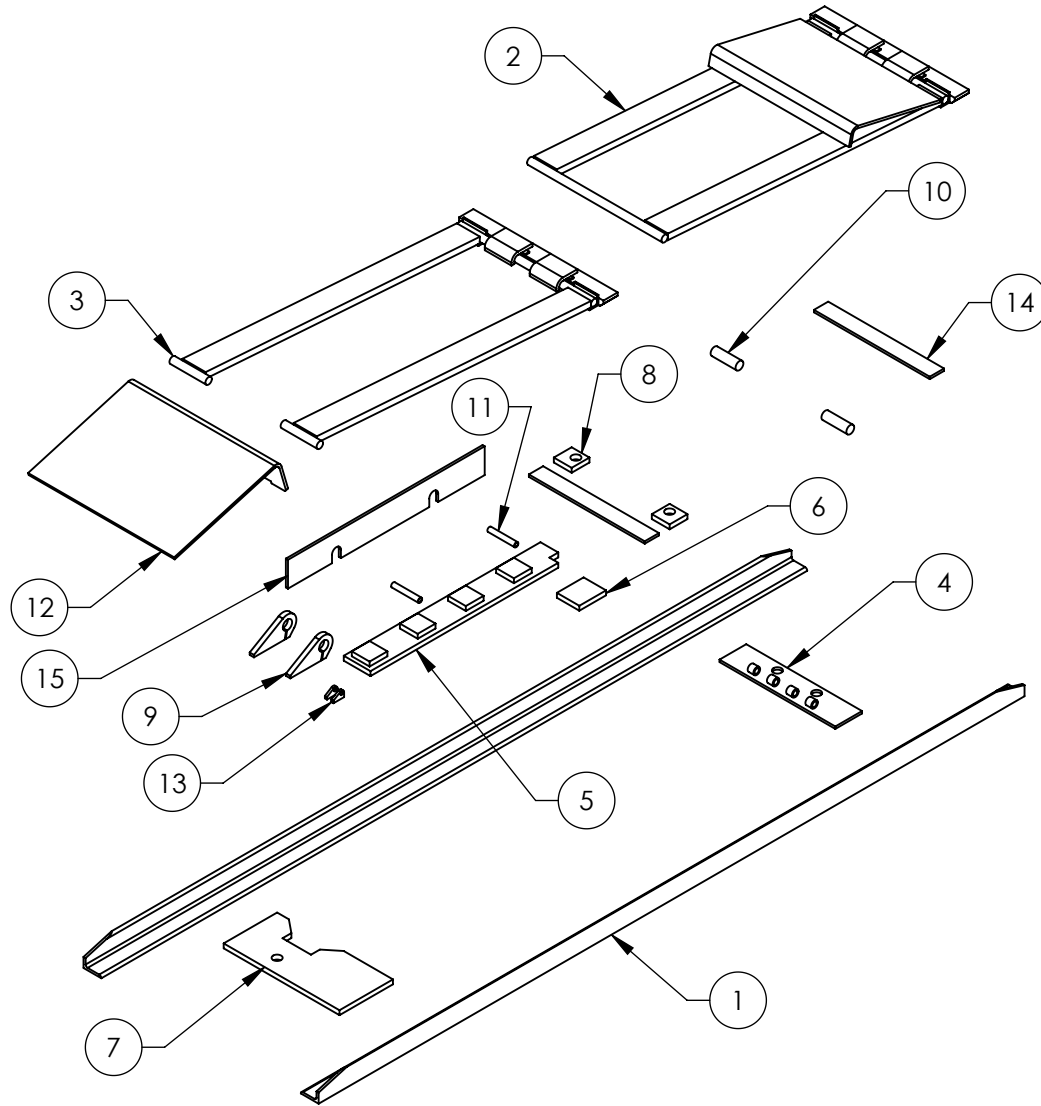
2. BREAK AND DEBURR ALL SHARP EDGES 0.3mm
3. REMOVE ALL WELD SPLATTER

| ITEM NO. | PART NUMBER | DESCRIPTION | QTY. | REV |
|----------|-------------|----------------------------|------|-----|
| 1 | 5700003 | TOP DECK / COVER | 1 | A |
| 2 | 5735005 | HINGE ARM SMALL STOP | 2 | A |
| 3 | 5720205 | HINGED ARM SPACER | 2 | A |
| 4 | 5755002 | SPRING RETAINER | 4 | A |
| 5 | 5620003 | HINGE ARM STOP | 1 | B |
| 6 | 5735006 | COVER END SUPPORT | 1 | A |
| 7 | 5620013 | R.H. CLEVIS MOUNT WELDMENT | 1 | A |
| 8 | 5746587 | UPPER HINGE PIN | 1 | A |

| | | | | | |
|---|--|------|------------|---|--|
| DO NOT SCALE DRAWING | | NAME | DATE |  1645 LEMONWOOD DR. SANTA PAULA, CA 93060 | |
| DRAWN | | JR | 10/02/2007 | | |
| CHECKED | | TM | 10/23/2014 | | |
| THIRD ANGLE PROJECTION | | | | TITLE: | |
|  | | | | P-6B/6FB TOP PAD WELDMENT R.H. | |
| | | | | SIZE DWG. NO. | |
|  | | | | A 5620014 | |
| | | | | REV C | |
| DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±0.5 ANGULAR: 0. = ±2° SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED | | | | SCALE: 1:12 | |
| THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED. | | | | SHEET 1 OF 3 | |


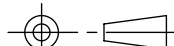
| |
|---------------|
| NEXT ASSEMBLY |
| 5600003 |
| 5600013 |

| REVISION | | | | |
|----------|-----------------------|------------|-----------|-------|
| REV | DESCRIPTION | DATE | EDITED BY | ECO# |
| M | UPDATED BOM REVISIONS | 04/21/2014 | TS | 00654 |
| N | UPDATED BOM REVISIONS | 03/21/2016 | TM | 00753 |
| P | UPDATED BOM REVISIONS | 10/06/2016 | TS | 00781 |



ISOMETRIC VIEW
FOR REFERENCE ONLY
DO NOT SCALE

| ITEM NO | PART NUMBER | DESCRIPTION | QTY | REV |
|---------|-------------|------------------------------------|-----|-----|
| 1 | 5721001 | BASE ANGLE | 2 | A |
| 2 | 5620001 | P-6B REAR HINGE WELDMENT | 1 | J |
| 3 | 5620006 | P-6B/6FB ASYMMETRIC HINGE WELDMENT | 1 | G |
| 4 | 5620008 | SPRING MOUNT WELDMENT | 1 | A |
| 5 | 5620012 | R.H. SAFETY STOP WELDMENT | 1 | B |
| 6 | 5735003 | SAFETY SUPPORT BAR | 1 | A |
| 7 | 5730001 | CLEVIS SUPPORT PAD | 1 | A |
| 8 | 5736002 | BOLTING PAD / EYE | 2 | B |
| 9 | 5730653 | BOTTOM CYLINDER CLEVIS | 2 | B |
| 10 | 5745002 | LOAD RAMP HARD STOP | 2 | A |
| 11 | 5755003 | P-6B/6FB SAFETY PIVOT TUBE | 2 | C |
| 12 | 5700004 | P-6B R.H. DRIVE ON RAMP | 1 | E |
| 13 | 5730005 | AIR CYLINDER CLEVIS | 2 | A |
| 14 | 5735004 | BASE STIFFENING STRIP | 2 | A |
| 15 | 5736234 | P-6B/6FB SAFETY GUIDE BAR | 1 | C |

| | | | | | | | |
|--|--|---|------|---|------------------------------------|------------|-----|
| DO NOT SCALE DRAWING | | NAME | DATE | <div><div> BendPak. <small>POWERING AUTOMATIC SINCE 1946</small></div><div>1645 LEMONWOOD DR. SANTA PAULA, CA 93060</div></div> | | | |
| DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±0.5 ANGULAR: 0. = ±2° SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED | | DRAWN | JR | | | 07/12/2007 | |
| | | CHECKED | DB | | | | |
| | | THIRD ANGLE PROJECTION | | | | | |
|  | | <div>PROPRIETARY AND CONFIDENTIAL</div> <div>THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC., ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.</div> | | | TITLE: P-6B RIGHT BASE WELDMENT | | |
| | | | | | SIZE | DWG. NO. | REV |
| | | | | | A | 5620015 | P |
| | | SCALE: 1:15 | | | SHEET 1 OF 3 | | |

NOTE: UNLESS OTHERWISE SPECIFIED.

1. BREAK AND DEBURR ALL SHARP EDGES 0.3mm
2. REMOVE ALL WELD SPLATTER
3. ARMS MUST SWING FREELY

PART SPECIFICATION FORM

| | |
|------------------|------------------------------|
| BENDPAK Number: | 5900119 |
| MRP Description: | P-6B/6FB INSTALLATION MANUAL |
| Date: | 07/23/2013 |
| ECO : | 00611 |

1. Engineering Specification

Application:

INSTALLATION MANUAL

Detailed Description:

WARNING

CAUTION

This safe operating temperature range for this product is 41° F - 104° F

IMPORTANT SAFETY INSTRUCTIONS
SAVE THESE INSTRUCTIONS

PLEASE READ THE ENTIRE CONTENTS OF THIS MANUAL PRIOR TO INSTALLATION AND OPERATION. BY PROCEEDING WITH LIFT INSTALLATION AND OPERATION YOU AGREE THAT YOU FULLY UNDERSTAND AND COMPREHEND THE FULL CONTENTS OF THIS MANUAL. FORWARD THIS MANUAL TO ALL OPERATORS. FAILURE TO OPERATE THIS EQUIPMENT AS DIRECTED MAY CAUSE INJURY OR DEATH.

REV D 06-13-2013
10N 580119


INSTALLATION AND OPERATION MANUAL

**6000 POUND CAPACITY
LOW RISE PIT LIFT**

Models:
P-6B VER C
P-6FB VER C



READ FIRST



Do not operate this machine until you read, understand, and endorse in this manual.

RECEIVING

The shipment should be thoroughly inspected as soon as it is received. The signed Bill of Lading is acknowledgement by the shipping carrier as receipt of this product as listed in your invoice as being in a good condition of shipment. If any of these goods listed on this Bill of Lading are missing or damaged, do not accept goods until the shipping carrier makes a notation on the freight bill of the missing or damaged goods. Do this for your own protection.

BE SAFE

Your new lift was designed and built with safety in mind. However, your overall safety can be increased with proper training and thoughtful operation on the part of the operator. DO NOT operate or repair this equipment without reading this manual and the important safety instructions shown inside. Keep this operation manual near the lift at all times. Make sure that ALL USERS read and understand this manual.

BP BendPak
PROVIDING AUTOMOTIVE SERVICE SOLUTIONS

1645 Lemonwood Dr.
Santa Paula, CA. 93060, USA
Toll Free 1-800-253-2363
Tel: 1-805-933-9970
Fax: 1-805-933-9160
www.bendpak.com

2. Vendor Information

| Approved Vendor | Vendor Part # | Contact # | Preferred Vendor |
|-----------------|---------------|-----------|------------------|
| 1) | | | |

PART SPECIFICATION FORM

| | |
|------------------|-----------------------|
| BENDPAK Number: | 5905135 |
| MRP Description: | CAUTION ALI/WL 300CSW |
| Date: | 12/28/2010 |
| ECO : | 00431 |

1. Engineering Specification

Application:

ALI SCISSOR LIFT STICKER

Detailed Description:



2. Vendor Information

| Approved Vendor | Vendor Part # | Contact # | Preferred Vendor |
|-----------------|---------------|-----------|------------------|
| 1) | | | |

PART SPECIFICATION FORM

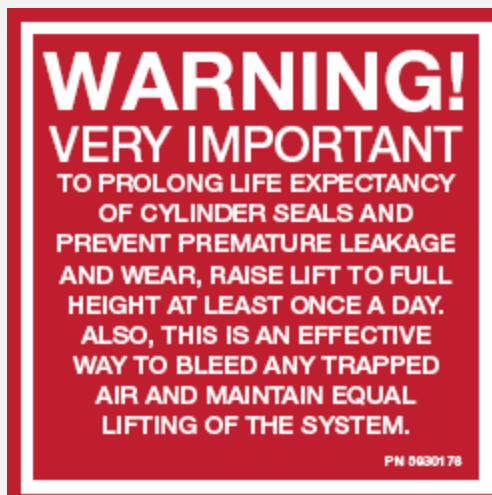
| | |
|-------------------------|-------------------------|
| BENDPAK Number: | 5905176 |
| MRP Description: | WARNING TO PROLONG LIFE |
| Date: | 10/24/2014 |
| ECO : | 00654 |

1. Engineering Specification

Application:

SCISSOR CYLINDER WARNING

Detailed Description:



SIZE: 3" L x 3" W (76mm x 76mm)

- Material: White Vinyl Pressure Sensitive Adhesive
- Thickness: 4 Mil
- Ink: U.V. protected CMYK 2/C Process
- Finish: Polished
- Print Process: Offset Lithography - 200 line-screen or 300 p.p.i. for digital
- Lamination: Clear-gloss over-laminate for abrasion, chemical, and ultra violet protection

2. Vendor Information

| Approved Vendor | Vendor Part # | Contact # | Preferred Vendor |
|-----------------|---------------|-----------|------------------|
| 1) | | | |

PART SPECIFICATION FORM

| | |
|-------------------------|---------------|
| BENDPAK Number: | 5905204 |
| MRP Description: | BENDPAK LABEL |
| Date: | 09/16/2015 |
| ECO : | 00715 |

1. Engineering Specification

Application:

BENDPAK LABEL

Detailed Description:



Material: Clear Adhesive PET

Size: 16"W x 3"H

Thickness: 4 Mil

Finish: Polished

Ink: U.V. protected, Opaque White

Print Process: Silk Screen, 85 line-screen (YELLOW color in file represents what should be clear PET material and SHOULD NOT print as YELLOW ink. White area in file represents Opaque White ink.)

Lamination: Clear-gloss over-laminate for abrasion, chemical, and ultra violet protection

2. Vendor Information

| Approved Vendor | Vendor Part # | Contact # | Preferred Vendor |
|-----------------|---------------|-----------|------------------|
| 1) | | | |



BendPak®
PROVIDING AUTOMOTIVE SERVICE SOLUTIONS

Santa Paula, CA USA
www.bendpak.com

MODEL NUMBER

SERIAL NUMBER

PN 5905285

PEEL OFF INVENTORY LABEL

MODEL NUMBER

SERIAL NUMBER

PART SPECIFICATION FORM

| | |
|-------------------------|---|
| BENDPAK Number: | 5905285 |
| MRP Description: | SERIALTAG EXTERIOR PEEL OFF INVENTORY LABEL |
| Date: | 03/07/2016 |
| ECO : | 00743 |

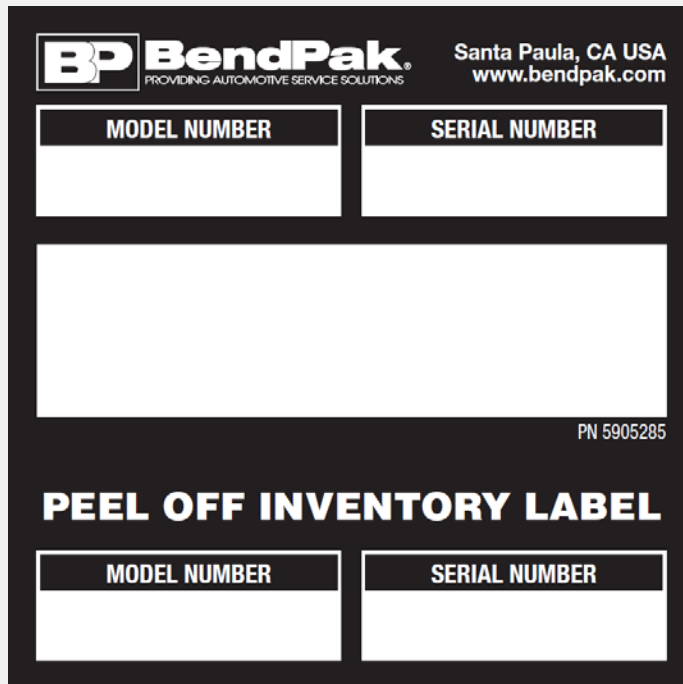
1. Engineering Specification

OBSOLETE REPLACED WITH 5905960

Application:

DATA SERIAL TAG

Detailed Description:



The diagram shows a rectangular label with a black border. At the top left is the BendPak logo. To its right, it says "Santa Paula, CA USA" and "www.bendpak.com". Below the logo, there are two white rectangular boxes labeled "MODEL NUMBER" and "SERIAL NUMBER". Below these is a large white rectangular area. At the bottom right of this area, it says "PN 5905285". Below the large white area, there is a black bar with the text "PEEL OFF INVENTORY LABEL" in white. Below this bar, there are two more white rectangular boxes labeled "MODEL NUMBER" and "SERIAL NUMBER".

SIZE: 3" L x 3" W (76mm x 76mm)

2. Vendor Information

| Approved Vendor | Vendor Part # | Contact # | Preferred Vendor |
|-----------------|---------------|-----------|------------------|
| 1) | | | |

MFD. BY BENDPAK INC.

LIFT TYPE: SURFACE MOUNT

CAPACITY: MED/HVY DTY

POWER: ELECTRIC/HYDRAULIC

ANCHORS: AS EQUIPPED

INSTALLATION - SEE OWNERS GUIDE OR CONTACT FACTORY

SHIPPING DAMAGE CLAIMS

WHEN THIS EQUIPMENT IS SHIPPED, TITLE PASSES TO THE PURCHASER UPON RECEIPT FROM THE CARRIER. CONSEQUENTLY, CLAIMS FOR THE MATERIAL DAMAGED IN SHIPMENT MUST BE MADE BY THE PURCHASER AGAINST THE TRANSPORTATION COMPANY AT THE TIME SHIPMENT IS RECEIVED.

PLEASE READ ALL OPERATORS/USERS MANUAL(S) PRIOR TO INSTALLATION AND OPERATION. UNDERSTAND AND COMPREHEND THE FULL CONTENTS OF EACH MANUAL(S) PRIOR TO INSTALLATION AND OPERATION. DELIVER THE MANUAL(S) TO ALL OPERATORS. FAILURE TO OPERATE THIS EQUIPMENT AS DIRECTED MAY CAUSE INJURY OR DEATH.

IMPORTANT NOTE:

BENDPAK LIFTS ARE SUPPLIED WITH CONCRETE FASTENERS MEETING THE CRITERIA AS PRESCRIBED BY ASTM E488 - 96(2003). LIFT BUYERS ARE RESPONSIBLE FOR ANY SPECIAL REGIONAL STRUCTURAL AND/OR SEISMIC ANCHORING REQUIREMENTS SPECIFIED BY ANY OTHER AGENCIES AND/OR CODES SUCH AS THE UNIFORM BUILDING CODE (UBC) AND/OR INTERNATIONAL BUILDING CODE (IBC).



INTERNAL BAR CODE - FOR FACTORY AUDIT ONLY 34086

BPK

STYOT

P20KVR

X18576

HVY DTY/ GVR
832

THE MANUFACTURE, USE, SALE OR IMPORT OF THIS PRODUCT MAY BE SUBJECT TO ONE OR MORE UNITED STATES PATENTS, OR PENDING APPLICATIONS, OWNED BY BENDPAK, INC.

ENGINEERED BY BENDPAK INC USA

MADE IN CHINA

PART SPECIFICATION FORM

| | |
|-------------------------|--------------------|
| BENDPAK Number: | 5905465 |
| MRP Description: | MANUFACTURER LABEL |
| Date: | 05/07/2013 |
| ECO : | 00593 |

1. Engineering Specification

Application:

MANUFACTURER LABEL

Detailed Description:

MFD. BY BENDPAK INC.

LIFT TYPE: SURFACE MOUNT CAPACITY: MED/HVY DTY
 POWER: ELECTRIC/HYDRAULIC ANCHORS: AS EQUIPPED
 INSTALLATION - SEE OWNERS GUIDE OR CONTACT FACTORY

SHIPPING DAMAGE CLAIMS

WHEN THIS EQUIPMENT IS SHIPPED, TITLE PASSES TO THE PURCHASER UPON RECEIPT FROM THE CARRIER. CONSEQUENTLY, CLAIMS FOR THE MATERIAL DAMAGED IN SHIPMENT MUST BE MADE BY THE PURCHASER AGAINST THE TRANSPORTATION COMPANY AT THE TIME SHIPMENT IS RECEIVED.

PLEASE READ ALL OPERATORS/USERS MANUAL(S) PRIOR TO INSTALLATION AND OPERATION. UNDERSTAND AND COMPREHEND THE FULL CONTENTS OF EACH MANUAL(S) PRIOR TO INSTALLATION AND OPERATION. DELIVER THE MANUAL(S) TO ALL OPERATORS. FAILURE TO OPERATE THIS EQUIPMENT AS DIRECTED MAY CAUSE INJURY OR DEATH.

IMPORTANT NOTE:

BENDPAK LIFTS ARE SUPPLIED WITH CONCRETE FASTENERS MEETING THE CRITERIA AS PRESCRIBED BY ASTM E488 - 96(2003). LIFT BUYERS ARE RESPONSIBLE FOR ANY SPECIAL REGIONAL STRUCTURAL AND/OR SEISMIC ANCHORING REQUIREMENTS SPECIFIED BY ANY OTHER AGENCIES AND/OR CODES SUCH AS THE UNIFORM BUILDING CODE (UBC) AND/OR INTERNATIONAL BUILDING CODE (IBC).



INTERNAL BAR CODE - FOR FACTORY AUDIT ONLY 34086

| | | | | |
|-----|-------|--------|--------|--------------|
| BPK | STYOT | P20KVR | X18576 | HVY DTY/ GVR |
| | | | | 832 |

THE MANUFACTURE, USE, SALE OR IMPORT OF THIS PRODUCT MAY BE SUBJECT TO ONE OR MORE UNITED STATES PATENTS, OR PENDING APPLICATIONS, OWNED BY BENDPAK, INC.

ENGINEERED BY BENDPAK INC USA

MADE IN CHINA

SIZE: 5.125" L x 5.125" W (130mm x 130mm)

2. Vendor Information

| Approved Vendor | Vendor Part # | Contact # | Preferred Vendor |
|-----------------|---------------|-----------|------------------|
| 1) | | | |

PART SPECIFICATION FORM

| | |
|-------------------------|---|
| BENDPAK Number: | 5905813 |
| MRP Description: | OPERATION INSTRUCTION; WARNING, DRIVE CAR OVER LIFT; MOVING MACHINERY LABEL |
| Date: | 09/13/2016 |
| ECO : | 00776 |

1. Engineering Specification

Application:

OPERATION INSTRUCTION

Detailed Description:

SIZE: 3" W x 15" L (76mm x 381mm)

- Material: White Vinyl Pressure Sensitive Adhesive
- Thickness: 4 Mil
- Ink: U.V. protected CMYK 2/C Process
- Finish: Polished
- Print Process: Offset Lithography - 200 line-screen or 300 p.p.i. for digital
- Lamination: Clear-gloss over-laminate for abrasion, chemical, and ultra violet protection

| | | | |
|--|---|--|--|
| <p>⚠ WARNING</p> <p>Read and understand all safety warnings and operation procedures before using lift. Keep hands and feet clear from moving parts.</p> <p>OPERATION INSTRUCTIONS</p> <p>TO RAISE LIFT:</p> <ul style="list-style-type: none"> • Clear area of personnel and make sure lift is in full lowered position. • Drive vehicle over lift making sure center line of the vehicle is positioned properly over lift pads. • Position lift pads underneath the vehicle making sure that they make secure contact with the factory recommended lifting points. | <ul style="list-style-type: none"> • Before raising, make sure the weight of the vehicle does not exceed rated capacity of lift. • Push the RAISE button to commence lifting. • Raise lift until the vehicles tires clear the floor. • Stop then check if vehicle is secure and the lifting pads are still in contact with the frame. • Continue raising vehicle to desired height. • Raise until the SAFETY LOCK BARS drop into the LOCKED position. • Lower the lift until the LOCK BARS rests against the LOCK BLOCK. <p>⚠ WARNING</p> <ul style="list-style-type: none"> • ALWAYS make sure the safeties are engaged before attempting to work on or near a vehicle. | <p>TO LOWER LIFT:</p> <ul style="list-style-type: none"> • Clear area before lowering lift. • Raise lift by pressing RAISE BUTTON on power unit. Elevate lift at least two inches to allow adequate clearance for locks to clear. • Press push button AIR SAFETY VALVE and HOLD. • Lower vehicle by pressing power unit lowering handle until lift has descended completely. • When lowering lift PAY CAREFUL ATTENTION that all personnel and objects are kept clear. • ALWAYS keep a visual line of site on lift AT ALL TIMES. • ALWAYS make sure that ALL LOCKS are disengaged. If one of the locks inadvertently engages on descent, lift and/or vehicle may disrupt causing personal injury or death. | <p>⚠ WARNING</p> <p>Drive car completely over lift</p> <p>NEVER OVERLOAD LIFT Check for 1" minimum clearance between car and lift before raising.</p> <p>DO NOT park on, or load lift in a fully lowered position or damage may result.</p> <p>Moving Machinery Keep hands and feet clear at all times</p> |
|--|---|--|--|

2. Vendor Information

| Approved Vendor | Vendor Part # | Contact # | Preferred Vendor |
|-----------------|---------------|-----------|------------------|
| 1) | | | |



SANTA PAULA, CA USA
WWW.BENDPAK.COM
PN 5905940

LIFT TYPE: SURFACE MOUNT CAP: MED/HVY DTY MFG. BPK SEE DATA PLATE FOR PRODUCT DETAILS
POWER: ELECTRIC/HYDRAULIC INSTALLATION - SEE OWNERS GUIDE OR CONTACT FACTORY

SAFETY INSTRUCTIONS: IF ATTACHMENTS, ACCESSORIES OR CONFIGURATION MODIFYING COMPONENTS THAT ARE LOCATED IN THE LOAD PATH, AFFECT OPERATION OF THE LIFT, AFFECT THE LIFT ELECTRICAL LISTING OR AFFECT INTENDED VEHICLE ACCOMMODATION ARE USED ON THIS LIFT AND, IF THEY ARE NOT CERTIFIED FOR USE ON THIS LIFT, THEN THE CERTIFICATION OF THIS LIFT SHALL BECOME NULL AND VOID. CONTACT THE PARTICIPANT FOR INFORMATION PERTAINING TO CERTIFIED ATTACHMENTS, ACCESSORIES OR CONFIGURATION MODIFYING COMPONENTS.

BENDPAK LIFTS ARE SUPPLIED WITH CONCRETE FASTENERS MEETING THE CRITERIA AS PRESCRIBED BY ASTM E488 - 96(2003). LIFT BUYERS ARE RESPONSIBLE FOR ANY SPECIAL REGIONAL STRUCTURAL AND/OR SEISMIC ANCHORING REQUIREMENTS SPECIFIED BY ANY OTHER AGENCIES AND/OR CODES SUCH AS THE UNIFORM BUILDING CODE (UBC) AND/OR INTERNATIONAL BUILDING CODE (IBC).

THE MANUFACTURE, USE, SALE OR IMPORT OF THIS PRODUCT MAY BE SUBJECT TO ONE OR MORE UNITED STATES PATENTS, OR PENDING APPLICATIONS, OWNED BY BENDPAK, INC.

DO NOT REMOVE

ENGINEERED BY BENDPAK INC. USA

MADE IN CHINA

PART SPECIFICATION FORM


| | |
|-------------------------|--------------------|
| BENDPAK Number: | 5905940 |
| MRP Description: | PRODUCT DATA LABEL |
| Date: | 05/06/2013 |
| ECO : | 00593 |

1. Engineering Specification

Application:

PRODUCT DATA LABEL

Detailed Description:



SANTA PAULA, CA USA
 WWW.BENDPAK.COM

LIFT TYPE: SURFACE MOUNT CAP: MED/HVY DTY MFG. BPK SEE DATA PLATE FOR PRODUCT DETAILS
 POWER: ELECTRIC/HYDRAULIC INSTALLATION - SEE OWNERS GUIDE OR CONTACT FACTORY

SAFETY INSTRUCTIONS: IF ATTACHMENTS, ACCESSORIES OR CONFIGURATION MODIFYING COMPONENTS THAT ARE LOCATED IN THE LOAD PATH, AFFECT OPERATION OF THE LIFT, AFFECT THE LIFT ELECTRICAL LISTING OR AFFECT INTENDED VEHICLE ACCOMMODATION ARE USED ON THIS LIFT AND, IF THEY ARE NOT CERTIFIED FOR USE ON THIS LIFT, THEN THE CERTIFICATION OF THIS LIFT SHALL BECOME NULL AND VOID. CONTACT THE PARTICIPANT FOR INFORMATION PERTAINING TO CERTIFIED ATTACHMENTS, ACCESSORIES OR CONFIGURATION MODIFYING COMPONENTS.

BENDPAK LIFTS ARE SUPPLIED WITH CONCRETE FASTENERS MEETING THE CRITERIA AS PRESCRIBED BY ASTM E488 - 96(2003). LIFT BUYERS ARE RESPONSIBLE FOR ANY SPECIAL REGIONAL STRUCTURAL AND/OR SEISMIC ANCHORING REQUIREMENTS SPECIFIED BY ANY OTHER AGENCIES AND/OR CODES SUCH AS THE UNIFORM BUILDING CODE (UBC) AND/OR INTERNATIONAL BUILDING CODE (IBC).

THE MANUFACTURE, USE, SALE OR IMPORT OF THIS PRODUCT MAY BE SUBJECT TO ONE OR MORE UNITED STATES PATENTS, OR PENDING APPLICATIONS, OWNED BY BENDPAK, INC.
 DO NOT REMOVE ENGINEERED BY BENDPAK INC. USA MADE IN CHINA

SIZE: 2.3" L x 4.5" W (58mm x 114mm)

2. Vendor Information

| Approved Vendor | Vendor Part # | Contact # | Preferred Vendor |
|-----------------|---------------|-----------|------------------|
| 1) | | | |

PART SPECIFICATION FORM

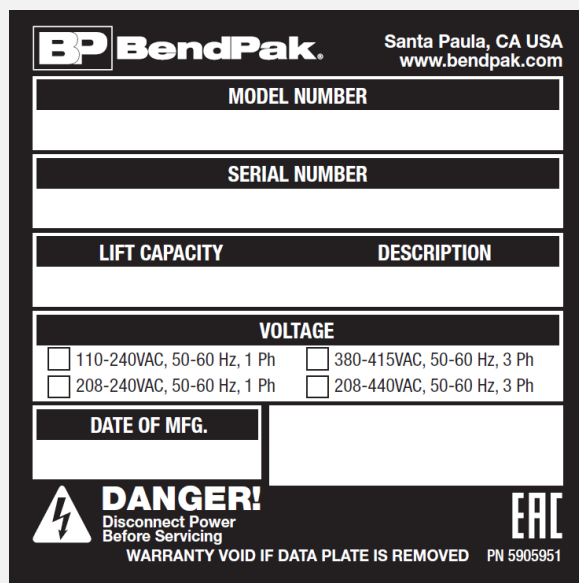
| | |
|-------------------------|---------------------------|
| BENDPAK Number: | 5905951 |
| MRP Description: | 2015_SERIAL_TAG-B-5905951 |
| Date: | 07/19/2016 |
| ECO : | 00752 |

1. Engineering Specification

Application:

DATA SERIAL TAG

Detailed Description:



BP BendPak. Santa Paula, CA USA
www.bendpak.com

MODEL NUMBER

SERIAL NUMBER

| LIFT CAPACITY | DESCRIPTION |
|---------------|-------------|
| | |

VOLTAGE

| | |
|---|---|
| <input type="checkbox"/> 110-240VAC, 50-60 Hz, 1 Ph | <input type="checkbox"/> 380-415VAC, 50-60 Hz, 3 Ph |
| <input type="checkbox"/> 208-240VAC, 50-60 Hz, 1 Ph | <input type="checkbox"/> 208-440VAC, 50-60 Hz, 3 Ph |

DATE OF MFG.

⚡ DANGER!
Disconnect Power Before Servicing

ERC

WARRANTY VOID IF DATA PLATE IS REMOVED PN 5905951

SIZE: 3" L x 3" W (76.2mm x 76.2mm)

2. Vendor Information (Or for Reference)

| Approved Vendor | Vendor Part # | Contact # | Preferred Vendor |
|--|---------------|-----------|------------------|
| 1) | | | |
| 2) | | | |
| OR BENDPAK ENGINEERING APPROVED EQUIVALENT | | | |



Santa Paula, CA USA
www.bendpak.com

MODEL NUMBER

SERIAL NUMBER

LIFT CAPACITY

DESCRIPTION

VOLTAGE

☐ 110-240VAC, 50-60 Hz, 1 Ph

☐ 380-415VAC, 50-60 Hz, 3 Ph

☐ 208-240VAC, 50-60 Hz, 1 Ph

☐ 208-440VAC, 50-60 Hz, 3 Ph

DATE OF MFG.



DANGER!

Disconnect Power
Before Servicing

EAC

WARRANTY VOID IF DATA PLATE IS REMOVED PN 5905951

PART SPECIFICATION FORM

| | |
|------------------|----------------------|
| BENDPAK Number: | 5905962 |
| MRP Description: | P-6B_Packaging_Label |
| Date: | 12/30/2015 |
| ECO : | 00736 |

1. Engineering Specification

Application:

PACKAGING LABEL

Detailed Description:

SIZE: 6" (152mm) W x 10" (254mm) H

- Material: White Adhesive Paper
- Ink: U.V. protected CMYK 4/C Process
- Print Process: Offset Lithography - 200 line-screen or 300 p.p.i. for digital



2. Vendor Information (Or for Reference)

| Approved Vendor | Vendor Part # | Contact # | Preferred Vendor |
|--|---------------|-----------|------------------|
| 1) | | | |
| 2) | | | |
| OR BENDPAK ENGINEERING APPROVED EQUIVALENT | | | |

BP BendPak®

Low-Rise Car Lift

P-6B



6,000 Lb.
CAPACITY

- ✓ Mounts outside the pit rail without interfering with center work area
- ✓ Heavy duty 1-1/2 HP electric-hydraulic power unit
- ✓ Electronic push-button controls allow smooth, single hand operation
- ✓ Automatic multi-position safety locks with air release deliver safe, remote operation
- ✓ Lifting height w/blocks: 29" / 737
- ✓ Lifting time: 35 sec
- ✓ Motor: 110-220 VAC / 60Hz. / 1Ph.

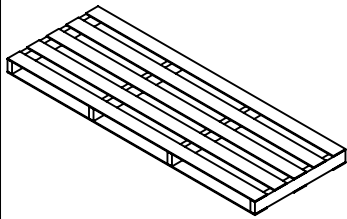


ANSI

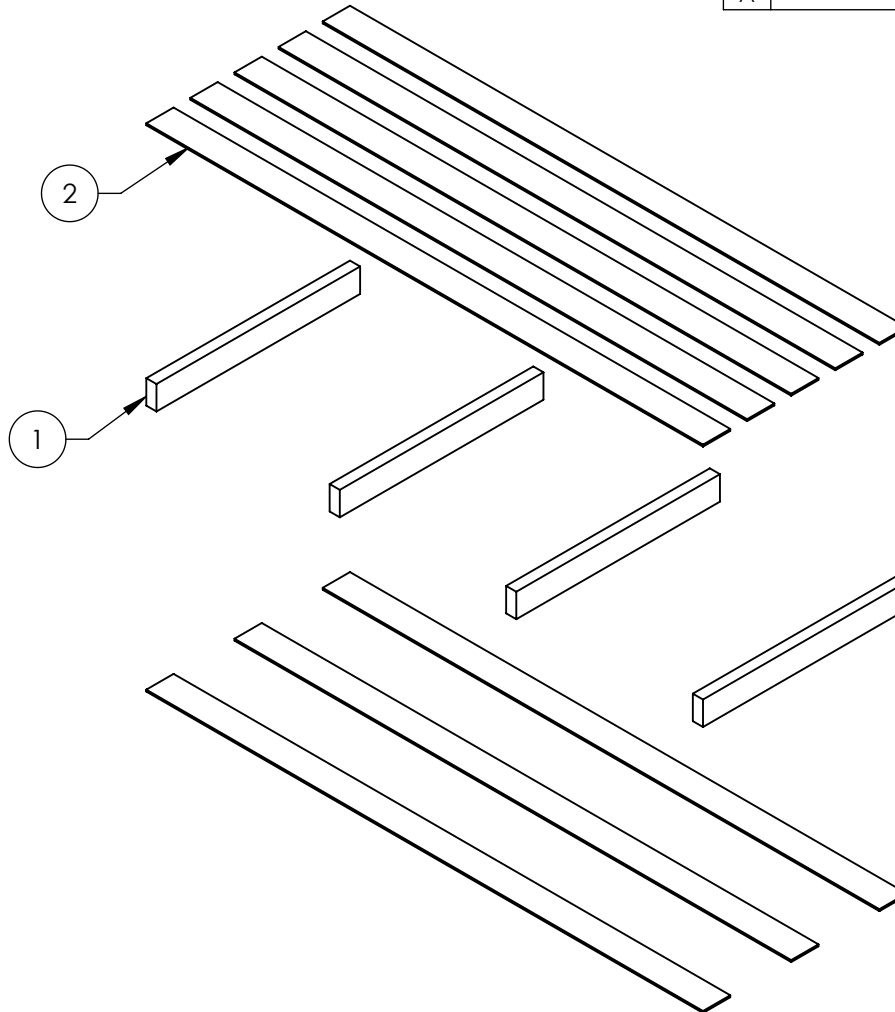
CE

1645 Lemonwood Drive • Santa Paula, CA 93060
TEL: 1-805-933-9970 • www.bendpak.com

ENGINEERED BY BENDPAK USA
MADE IN CHINA



ISOMETRIC VIEW
FOR REFERENCE ONLY
DO NOT SCALE



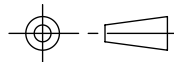


| REV | | DESCRIPTION | REVISION | DATE | EDITED BY | ECO# |
|-----|--|--------------------|----------|------------|-----------|-------|
| A | | PRODUCTION RELEASE | | 11/20/2015 | JM | 00736 |

NOTE: UNLESS OTHERWISE SPECIFIED.

1. ASSEMBLE AS SHOWN
2. **MATERIAL: HARDWOOD**

| |
|---------------|
| NEXT ASSEMBLY |
| 5260280 |
| 5260281 |

| ITEM NO. | PART NUMBER | DESCRIPTION | | QTY. | REV | |
|---|-------------|--|---------------|---|--------------|-----|
| 1 | 5940006-1 | P-6B/FB RUNNER, 762mm X 89mm X 38mm | | 4 | A | |
| 2 | 5940006-2 | P-6B/FB SLAT, 2083mm X 102mm X 6.4mm | | 8 | A | |
| DO NOT SCALE DRAWING | | NAME | DATE | <div> BendPak. 1645 LEMONWOOD DR. <small>HOVENING AUTOMOTIVE BRANCH SOLUTIONS</small> SANTA PAULA, CA 93060</div> | | |
| DIMENSIONS ARE IN MM  | | DRAWN | JM 11/19/2015 | | | |
| | | CHECKED | CA 01/08/2016 | | | |
|  | | THIRD ANGLE PROJECTION | | TITLE: P-6B/FB PALLET ASSEMBLY | | |
| | | PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED. | | SIZE | DWG. NO. | REV |
| | | | | A | 5940006 | A |
| | | SCALE: 1:20 | | | SHEET 1 OF 2 | |

⚠ WARNING

Read and understand all safety warnings and operation procedures before using lift.
Keep hands and feet clear from moving parts.

OPERATION INSTRUCTIONS

TO RAISE LIFT:

- Clear area of personnel and make sure lift is in full lowered position.
- Drive vehicle over lift making sure center line of the vehicle is positioned properly over lift pads.
- Position lift pads underneath the vehicle making sure that they make secure contact with the factory recommended lifting points.

- Before raising, make sure the weight of the vehicle does not exceed rated capacity of lift.
- Push the **RAISE** button to commence lifting.
- Raise lift until the vehicles tires clear the floor.
- Stop then check if vehicle is secure and the lifting pads are still in contact with the frame.
- Continue raising vehicle to desired height.
- Raise until the **SAFETY LOCK BARS** drop into the **LOCKED** position.
- Lower the lift until the **LOCK BARS** rests against the **LOCK BLOCK**.

⚠ WARNING

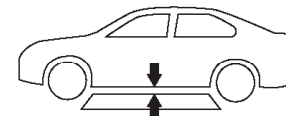
- **ALWAYS** make sure the safeties are engaged before attempting to work on or near a vehicle.

TO LOWER LIFT:

- Clear area before lowering lift.
- Raise lift by pressing **RAISE BUTTON** on power unit. Elevate lift at least two inches to allow adequate clearance for locks to clear.
- Press push button **AIR SAFETY VALVE** and **HOLD**.
- Lower vehicle by pressing power unit lowering handle until lift has descended completely.
- When lowering lift **PAY CAREFUL ATTENTION** that all personnel and objects are kept clear.
- **ALWAYS** keep a visual line of site on lift **AT ALL TIMES**.
- **ALWAYS** make sure that **ALL LOCKS** are disengaged. If one of the locks inadvertently engages on descent, lift and/or vehicle may disrupt causing personal injury or death.

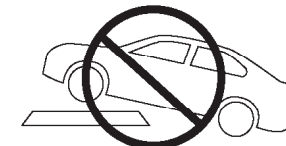
⚠ WARNING

Drive car completely over lift



NEVER OVERLOAD LIFT

Check for 1" minimum clearance between car and lift before raising.



DO NOT park on, or load lift in a fully lowered position or damage may result.

Moving Machinery
Keep hands and feet
clear at all times



WARNING!

VERY IMPORTANT

**TO PROLONG LIFE EXPECTANCY
OF CYLINDER SEALS AND
PREVENT PREMATURE LEAKAGE
AND WEAR, RAISE LIFT TO FULL
HEIGHT AT LEAST ONCE A DAY.**

**ALSO, THIS IS AN EFFECTIVE
WAY TO BLEED ANY TRAPPED
AIR AND MAINTAIN EQUAL
LIFTING OF THE SYSTEM.**

PN 5905176



2016
NON-CE 4 Post Lifts
Colors & Graphics

MODELS:

| | |
|-----------------------|-----------------------|
| <i>HD-9SW</i> | <i>HDS-40</i> |
| <i>HD-9SWX</i> | <i>HDS-40X</i> |
| <i>HD-14T</i> | <i>HD-9AE</i> |

4/7/16

CONFIDENTIAL INFORMATION.

You may not disclose, print, copy or disseminate this information.
Unauthorized use is a violation of federal criminal law.

4 Post Lifts Product Decal Positioning

A



Total of 4

PN 5905311

BPK Post Branding Decal-Large_5905311.pdf:

Material: Clear Adhesive PET

Size: 4.25"W x 38"H

Thickness: 4 Mil

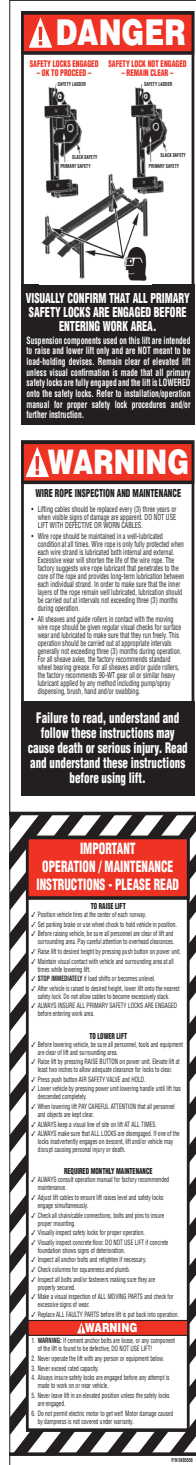
Finish: Polished

Ink: U.V. protected, Opaque White

Print Process: Silk Screen, 85 line-screen (**Yellow color in file represents what should be clear PET material and SHOULD NOT print as Yellow ink. White area in file represents Opaque White ink.**)

Lamination: Clear-gloss over-laminate for abrasion, chemical, and ultra violet protection

B



PN 5905556

4_Post_Safety_Decal.pdf:

Size: 4"W x 23"H

Material: White Vinyl Pressure Sensitive Adhesive

Thickness: 4 Mil

Ink: U.V. protected CMYK 2/C Process

Finish: Polished

Print Process: Offset Lithography - 200 line-screen or 300 p.p.i. for digital

Lamination: Clear-gloss over-laminate for abrasion, chemical, and ultra violet protection

C

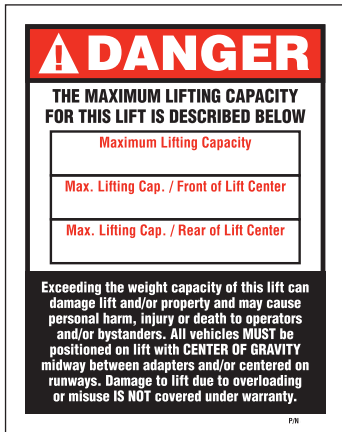


Ali_4_Post_labels.pdf:

(Order Labels from ALI)

4 Post Lifts Product Decal Positioning

***D**



P/N 5905401 - Max Cap. Danger 7k
P/N 5905695 - Max. Cap. Danger 7500
P/N 5905402 - Max Cap. Danger 9k
P/N 5905557 - Max. Cap. Danger 14k
P/N 5905406 - Max Cap. Danger 18k
P/N 5905407 - Max. Cap. Danger 27k
P/N 5905408 - Max. Cap. Danger 35k
P/N 5905409 - Max. Cap. Danger 40k

***Max. Cap. Danger.pdf:**

Size: 4"W x 5"H
Material: White Vinyl Pressure Sensitive Adhesive
Thickness: 4 Mil
Ink: U.V. protected CMYK 2/C Process
Finish: Polished
Print Process: Offset Lithography - 200 line-screen or 300 p.p.i. for digital
Lamination: Clear-gloss over-laminate for abrasion, chemical, and ultra violet protection

***E**



P/N 5905645 - NRTL_Lifting_Cap_Label_7K
P/N 5905700 - NRTL_Lifting_Cap_Label_7500
P/N 5905650 - NRTL_Lifting_Cap_Label_9k
P/N 5905665 - NRTL_Lifting_Cap_Label_14k
P/N 5905675 - NRTL_Lifting_Cap_Label_18k
P/N 5905680 - NRTL_Lifting_Cap_Label_27k
P/N 5905685 - NRTL_Lifting_Cap_Label_35k
P/N 5905690 - NRTL_Lifting_Cap_Label_40k

***NRTL_Lifting_Cap_Label_.pdf:**

Size: 4.5"W x 3.25"H
Material: White Vinyl Pressure Sensitive Adhesive
Thickness: 4 Mil
Ink: U.V. protected CMYK 2/C Process
Finish: Polished
Print Process: Offset Lithography - 200 line-screen or 300 p.p.i. for digital
Lamination: Clear-gloss over-laminate for abrasion, chemical, and ultra violet protection

***DEPENDS ON LIFT MODEL AND CAPACITY**

F



PN 5905940

Product_Data_Label_5905940-New.pdf:

Size: 4.5"W x 2.3"H
Material: White Vinyl Pressure Sensitive Adhesive
Thickness: 4 Mil
Ink: U.V. protected CMYK 2/C Process
Finish: Polished
Print Process: Offset Lithography - 200 line-screen or 300 p.p.i. for digital
Lamination: Clear-gloss over-laminate for abrasion, chemical, and ultra violet protection

G



PN 5905952

2015_Serial_Tag-C-5905952.jpg:

Size: 3"W x 3"H
Material: Material: 2 Mil. Matte Silver Polyester (Flex-PSE)
Print using thermal transfer printer with resin ribbon
Ink: 1 Color-Black

H



PN 5905326

ALI-Gold-Label-5905326.jpg

****FOR ALI APPROVED LIFTS ONLY**

4 Post Lifts Product Decal Positioning

****FOR ALL APPROVED
LIFTS ONLY**

D, H, G, F

Front of Post
(Top to Bottom)

E, C

Back of Post
(Top to Bottom)

B

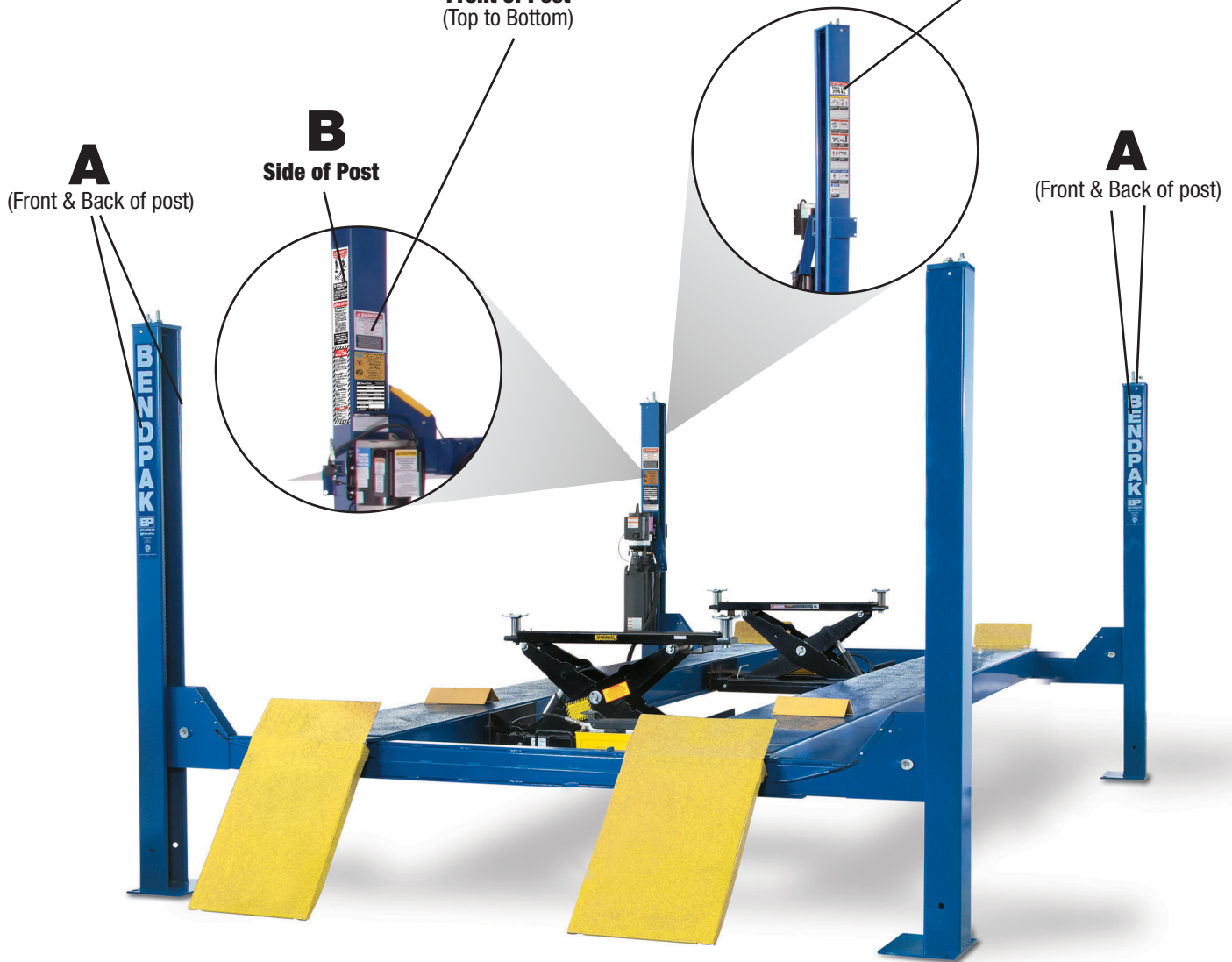
Side of Post

A

(Front & Back of post)

A

(Front & Back of post)



4 Post Lifts Packaging

| | |
|---|----------------------|
| BP BendPak. Santa Paula, CA USA www.bendpak.com | |
| MODEL NUMBER | SERIAL NUMBER |
| | |
| PN 5905285 | |

| | |
|---------------------------------|----------------------|
| PEEL OFF INVENTORY LABEL | |
| MODEL NUMBER | SERIAL NUMBER |
| | |
| PN 5905285 | |

Serial_Tag_New-2015_Peel_Off-5905285.jpg:

Size: 3"W x 3"H

Material: 2 Mil. Matte Silver Polyester (Flex-PSE)

Print using thermal transfer printer with resin ribbon

Ink: 1 Color-Black

Do not remove back sheet of this portion to prevent from sticking completely as shown in image.



MFD. BY BENDPAK INC.

LIFT TYPE: SURFACE MOUNT CAPACITY: MED/HVY DTY

POWER: ELECTRIC/HYDRAULIC ANCHORS: AS EQUIPPED

INSTALLATION - SEE OWNERS GUIDE OR CONTACT FACTORY

SHIPPING DAMAGE CLAIMS

WHEN THIS EQUIPMENT IS SHIPPED, TITLE PASSES TO THE PURCHASER UPON RECEIPT FROM THE CARRIER. CONSEQUENTLY, CLAIMS FOR THE MATERIAL DAMAGED IN SHIPMENT MUST BE MADE BY THE PURCHASER AGAINST THE TRANSPORTATION COMPANY AT THE TIME SHIPMENT IS RECEIVED.

PLEASE READ ALL OPERATORS/USERS MANUAL(S) PRIOR TO INSTALLATION AND OPERATION. UNDERSTAND AND COMPREHEND THE FULL CONTENTS OF EACH MANUAL(S) PRIOR TO INSTALLATION AND OPERATION. DELIVER THE MANUAL(S) TO ALL OPERATORS. FAILURE TO OPERATE THIS EQUIPMENT AS DIRECTED MAY CAUSE INJURY OR DEATH.

IMPORTANT NOTE:

BENDPAK LIFTS ARE SUPPLIED WITH CONCRETE FASTENERS MEETING THE CRITERIA AS PRESCRIBED BY ASTM E488 - 96(2003). LIFT BUYERS ARE RESPONSIBLE FOR ANY SPECIAL REGIONAL STRUCTURAL AND/OR SEISMIC ANCHORING REQUIREMENTS SPECIFIED BY ANY OTHER AGENCIES AND/OR CODES SUCH AS THE UNIFORM BUILDING CODE (UBC) AND/OR INTERNATIONAL BUILDING CODE (IBC).



INTERNAL BAR CODE - FOR FACTORY AUDIT ONLY 34086

BPK | STYOT | P20KVR | X18576 | HVY DTY/ GVR

THE MANUFACTURE, USE, SALE OR IMPORT OF THIS PRODUCT MAY BE SUBJECT TO ONE OR MORE UNITED STATES PATENTS, OR PENDING APPLICATIONS, OWNED BY BENDPAK, INC.

ENGINEERED BY BENDPAK INC USA

MADE IN CHINA

Manufacturer Packaging Label:

Size: 5"W x 5"H

Material: White adhesive paper

Ink: U.V. protected CMYK 2/C Process

Print Process: Offset Lithography - 200 line-screen or 300 p.p.i. for digital