INSTALLATION AND OPERATION MANUAL

MODEL:
DST30P WHEEL BALANCER

FOR BALANCING AUTOMOBILE, MOTORCYCLE & LIGHT TRUCK TIRES / WHEELS

SHIPPING DAMAGE CLAIMS
When this equipment is shipped, title passes to the purchaser upon receipt from the carrier. Consequently, claims for the material damaged in shipment must be made by the purchaser against the transportation company at the time shipment is received.

BE SAFE
Your new balancer was designed and built with safety in mind. However, your overall safety can be increased by proper training and thoughtful operation of this equipment. DO NOT operate or repair this equipment without reading this manual and the important safety instructions shown inside.

Keep this operation manual near the machine at all times. Make sure that ALL USERS read this manual.

WARNIMG
FAILURE TO OPERATE THIS EQUIPMENT AS DIRECTED MAY CAUSE INJURY OR DEATH. PLEASE READ THIS ENTIRE MANUAL PRIOR TO INSTALLATION AND OPERATION. BY USING THIS PRODUCT, YOU AGREE THAT YOU FULLY UNDERSTAND AND COMPREHEND THE FULL CONTENTS OF THIS MANUAL. MAKE SURE ALL OPERATORS READ AND UNDERSTAND.

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## WARNING

Failure to follow danger, warning, and caution instructions may lead to serious personal injury or death to operator or bystander or damage to property.

Do not operate this machine until you read and understand all the dangers, warnings and cautions in this manual.

For additional copies or further information, contact:

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## OPERATOR PROTECTIVE EQUIPMENT

Personal protective equipment helps make tire and wheel service safer. However, equipment does not take the place of safe operating practices. Always wear durable work clothing during tire service activity. Shop aprons or shop coats may also be worn; loose fitting clothing should be avoided. Tight fitting leather gloves are recommended to protect operator's hands when handling worn tires and wheels. Sturdy leather work shoes with steel toes and oil resistant soles should be used by tire service personnel to help prevent injury in typical shop activities. Eye protection is essential during tire service activity. Safety glasses with side shields, goggles, or face shields are acceptable. Back belts provide support during lifting activities and are also helpful in providing operator protection. Consideration should also be given to the use of hearing protection if tire and wheel service activity is performed in an enclosed area or if noise levels are high.

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This symbol points out important safety instructions which if not followed could endanger the personal safety and/or property of yourself and others and can cause personal injury or death. Read and follow all instructions in this manual before attempting to operate this machine.
DEFINITIONS OF HAZARD LEVELS

Identify the hazard levels used in this manual with the following definitions and signal words:

⚠️ DANGER
Watch for this symbol. It means: Immediate hazards which will result in severe personal injury or death.

⚠️ WARNING
Watch for this symbol. It means: Hazards or unsafe practices which could result in severe personal injury or death.

⚠️ CAUTION
Watch for this symbol. It means: Hazards or unsafe practices which may result in minor personal injury or product or property damage.

Failure to follow danger, warning, and caution instructions may lead to serious personal injury or death to operator or bystander or damage to property.

Do not operate this machine until you read and understand all the dangers, warnings and cautions in this manual.

WARRANTY
Ranger® Wheel Service Equipment is warranted for one year on all operating components to be free of defects in material and workmanship. Ranger Products® shall repair or replace at their option for the warranty period those parts returned to the factory freight prepaid which prove upon inspection to be defective. Ranger Products® will pay labor costs for the first 12 months only on parts returned as previously described. These warranties do not extend to defects caused by ordinary wear, abuse, misuse, shipping damage, improper installation or lack of required maintenance. This warranty is exclusive and in lieu of all other warranties expressed or implied. In no event shall BendPak Inc. / Ranger Products be liable for special, consequential or incidental damages for the breach or delay in performance of the warranty. BendPak Inc. / Ranger Products reserves the right to make design changes or add improvements to its product line without incurring any obligation to make such changes on product sold previously. Warranty adjustments within the above stated policies are based on the model and serial number of the equipment. This data must be furnished with all warranty claims.

OWNER’S RESPONSIBILITY
To maintain machine and user safety, the responsibility of the owner is to read and follow these instructions:

- Follow all installation instructions.
- Make sure installation conforms to all applicable Local, State, and Federal Codes, Rules, and Regulations; such as State and Federal OSHA Regulations and Electrical Codes.
- Carefully check the unit for correct initial function.
- Read and follow the safety instructions. Keep them readily available for machine operators.
- Make certain all operators are properly trained, know how to safely and correctly operate the unit, and are properly supervised.
- Allow unit operation only with all parts in place and operating safely.
- Carefully inspect the unit on a regular basis and perform all maintenance as required.
- Service and maintain the unit only with authorized or approved replacement parts.
- Keep all instructions permanently with the unit and all decals on the unit clean and visible.

READ FIRST
Do not operate this machine until you read and understand all the dangers, warnings and cautions in this manual.
Protective goggles, safety glasses, or a face shield must be worn by the operator. Care should be taken to see that all eye and face safety precautions are followed by the operator. ALWAYS WEAR SAFETY GLASSES.

Keep guards and safety features in place and in working order.

Wear proper protective clothing. Safety toe, non-slip footwear and protective hair covering to contain hair is recommended. Do not wear loose clothing, or jewelry when operating the balancer.

If an extension cord is necessary, a cord with a current rating equal to or greater than that of the equipment should be used. Cords rated for less current than the equipment may overheat. Care should be taken to arrange the cord so that it will not be tripped over or pulled.

Do not disable hood cover operation, or in any way shortcut safety controls and operations.

Be sure that all wheels are mounted properly, the hub nut engages the arbor for not less than four turns, and the hub nut is firmly tightened before spinning the wheel.

Read and understand this manual before operating.

Be sure the balancer is properly connected to the power supply and electrically grounded.

Do not operate damaged equipment or if the power cord is cut or worn.

Keep work area clean and well lighted. Cluttered and/or dark areas invite accidents.

Avoid dangerous environments. Do not use power tools or electrical equipment in damp or wet locations, or expose them to rain and moisture.

Avoid unintentional starting. Be sure the balancer is turned off before servicing.

Disconnect the balancer before servicing.

Use only manufacturer’s recommended accessories. Improper accessories may result in personal injury or property damage.

Repair or replace any part that is damaged or worn and that may cause unsafe balancer operation. Do not operate damaged equipment until it has been examined by a qualified service technician.

Never overload or stand on the balancer.

Do not allow untrained persons to operate machinery.

To reduce the risk of fire, do not operate equipment in the vicinity of open containers or flammable liquids.

Adequate ventilation should be provided when working on operating internal combustion engines.

Keep hair, loose clothing, fingers, and all parts of body away from moving parts.

Use equipment only as described in this manual.

Use only manufacturer’s recommended accessories.

CAUTION

DAMAGE CAUSED BY STRIKING OR HITTING THE QUICK-NUT WITH HAMMER, TIRE IRON OR HEAVY OBJECT IS NOT COVERED UNDER WARRANTY.

It is recommended to operate the Balancer on 220 Volts for optimal performance.

IMPORTANT

THE SELECTOR SWITCH ON THIS EQUIPMENT IS SET FOR 220 VAC.

For use with 220 VAC, attach appropriate plug head for your outlet.

For use with 110 VAC, change Selector Switch to 110 VAC (located at the back of the machine), then attach appropriate plug head for your outlet.

KEEP ALL INSTRUCTIONS PERMANENTLY WITH UNIT AND ALL SAFETY DECALS CLEAN AND VISIBLE
BEFORE YOU BEGIN

Receiving

The shipment should be thoroughly inspected as soon as it is received. The signed bill of lading is acknowledgement, by the carrier, of receipt in good condition of the shipment. If any of the goods called for on the bill of lading are shorted or damaged, do not accept them until the carrier makes a notation of the shorted or damaged goods on the freight bill. Do this for your own protection.

NOTIFY THE CARRIER AT ONCE if any hidden loss or damage is discovered after receipt. IT IS DIFFICULT TO COLLECT FOR LOSS OR DAMAGE AFTER YOU HAVE GIVEN THE CARRIER A CLEAR RECEIPT. File your claim with the carrier promptly. Support your claim with copies of the bill of lading, freight bill, invoice, and photographs if possible.

Unpacking and Setup

Handling of the machine must be performed only with an appropriate lifting device such as a forklift or pallet jack. Only personnel who are experienced and qualified on material handling procedures should handle any transportation or moving of machine.

1. Remove the carton from the pallet.
2. Remove the shipping bolts making sure to keep hands clear of all pinch points.
3. Remove straps and plastic wrap holding the hood other components in shipping position.

NOTE:
The Accessory Box is packaged inside the Balancer. When lifting the Balancer off the pallet, remove the Accessory Box from the inside of the Balancer.

CAUTION

• Do not use the face-plate, hood, or threaded shaft to lift the balancer.
• Use help to remove the balancer from the pallet. The unit is heavy and the weight is not evenly distributed.
• Dropping the unit from the pallet may cause personal injury or equipment damage.

Electrical Requirements

NOTE:
It is recommended to operate the Balancer on 220 VAC for optimum performance.

STANDARD WIRING IS 220 VOLTS. YOUR MACHINE HAS A DUAL VOLTAGE MOTOR and can be run on either 110 or 220 volts. Your balancer features a dual voltage, (110/220 VAC) dual (50 or 60 HZ) power system. Simply position the switch located at the back of the machine to the desired voltage setting before installing the required plug if necessary.

Consult a licensed electrician for electrical hook-up according to local electrical codes. Operation with no ground can damage electronics and will create a shock hazard for the operator or bystanders. Damage caused by improper electrical installation may void warranty. Most electrical codes require “hard-wiring” when machine is bolted to the floor. Consult a licensed electrician regarding specific codes.

Floor and Space Requirements

The balancer MUST be located on a flat floor of solid construction, preferably concrete. The balancer MUST sit solidly on the floor. If the balancer is not level, or is placed on an unstable floor, the balancer will not function properly and will produce inaccurate balance readings. The balancer MUST be bolted down. It will NOT function properly if operated on the pallet.

• Select a location for the balancer that provides a level, solid floor, with adequate clearance around and above the balancer.
• Make sure the location selected has enough room above and behind the unit so that the hood can be raised completely.
• The location must also provide enough room for mounting and removing wheels.
**Anchoring the Balancer**

The balancer must be bolted to the floor using concrete anchors through the holes in the base.

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**Technical Data / Features / Specifications**

- Motor ................. 110/220 VAC, 50/60Hz, 1 Ph.
- Noise .................. 50 dB
- Working Temperature ... -5 C / 27 F to 50 C / 82 F
- Drive System .......... Belt Drive
- Cycle Time .............. 6 to 9 seconds (avg.)
- Balancing Modes ........ Dynamic / Static / Alloy
- Top Positioning Weight Locator ........ Standard
- Inside and Outside Measuring ........ Standard
- Millimeter / Inches Selection ........ Standard
- Ounce / Gram Selection ....... Standard
- Wheel Offset Distance Setting ........ Manual
- Self-Calibration Function .......... Standard
- Auto Start When Hood is Lowered .......... Standard
- Wheel Spin Braking ................. Manual
- Wheel Holding ............... Manual Brake Pedal Standard
- Centering Cones Included .... 3 Standard / 1 Truck
- Truck Cone / Spacer Ring Adapter Set ........ Standard
- Wheel Calipers ............... Standard
- Rear Cone Mount Spring ............ Standard
- No-Mar Rear Cone Mount Pressure Cup .......... Standard
- Quick-Release & Mount Hub Nut .......... Standard
- Max. Rim Diameter .......... 50” / 1,270 mm
- Max. Tire Weight ........... 150 lbs (68 kg)
- Max. Wheel Diameter ...... 8” - 30” / 254 mm - 672 mm
- Wheel Width Capacity .... 1.2” - 20” / 30 mm - 508 mm
- Balancing Increments .......... 0.25 oz / 7 grams
- Balancing Speed ............ 180 RPM (avg.)
- Accuracy .................. +/- 1 gram / .035 oz
- Resolution (Round Off Mode) .......... 0.01 oz, 1.4°
- Shipping Weight ............ 398 pounds (181 kg)
- Height w/ Hood Up ........ 66” / 1,676 mm
- Height w/ Hood Down ....... 52” / 1,321 mm
- Width ..................... 51” / 1,295 mm
- Depth w/ Hood Down ........ 40” / 1,016 mm
- Depth w/ Hood Up .......... 38” / 965 mm
- Height Required ............ 46” / 1,168 mm

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**Standard Accessories**

- Graduated Cone Assortment (hardened, 4-piece)
- Wheel Weight Pliers
- Rim Width / Diameter Caliper
- Quick-Release Hub-Nut
- Spacer Cup With No-Mar Ring
- Mounting Spring
- Calibration Weight
- Hex Head wrenches
- Spacer Ring

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**MOUNTING THE HOOD ASSEMBLY**

1. Locate the Hood Assembly and open the accessory box and remove the Hood Mounting Bracket and hardware.

2. Use help and carefully assemble the Hood as described below.
3. Remove the Hood Bracket Mounting Cover and attach the Hood Mounting Bracket to the rear of the balancer cabinet using the four bolts and washers.

4. Slide the Hood Arm over the Hood Axle, align the holes in the Axle with the Allen bolts then secure in place using the Allen Bolt on the side.

5. Raise the hood arm up and install the hood bracket. Tighten both lower Allen Bolts and next install the hood assembly. (See Fig. A)

6. Next install the hood assembly. Use help to hold the hood while attaching the hood to the Hood Arm. (See Fig. B)

7. Connect the hood switch wires as shown.

8. Tuck the wire into the Hood Switch Box and install the Hood Switch Box Cover, then tighten the Allen bolts.

INSTALLING THE THREADED MAIN SHAFT

1. Locate the Face Plate / Threaded Main Shaft and mounting bolt in the accessory box and install as shown.

2. Locate and align the mating marks on the Face Plate and Shaft Assembly.
3. Be sure to tighten the bolt firmly. Step on the manual brake to hold the shaft while tightening the bolt.

By using the WHEEL CALIPERS, the wheel width or the WIDTH MEASUREMENT tells the computer the location of the OUTER plane of the wheel for Dynamic and/or Alloy balancing.

The wheel diameter is called the DIAMETER MEASUREMENT. This is the diameter of the wheel at the weight location. You can determine the diameter of the wheel / tire on the tire sidewall to determine the wheel diameter. You can also use the calipers. This tells the computer how far from the center of the hub the weights will be applied.

Balancing a Wheel

When a wheel is spun, the balancer detects any imbalance present. The computer calculates the weight needed to correct the imbalance and the location for weight application.

The weight required to correct the imbalance is displayed on the control panel, and the weight positioning lights assist the operator in positioning the weight application location at top-dead-center. Weight displays and positioning lights are provided for both inner and outer planes of the wheel.

INITIAL START-UP

1. Turn the Balancer ON/OFF switch (on the left side of the unit, under the weight tray) to ON.

2. The LED Display will show USA 511.

3. Press START button. The threaded main shaft should spin CLOCKWISE when viewed straight on. If the faceplate spins counterclockwise, turn the balancer off and consult the factory.

4. Now lower the Hood to check the activation of the AUTO-HOOD START. The Main shaft should spin when the hood is lowered.

5. To enable/disable AUTO HOOD START feature press and hold the STOP Button and the R button.

BALANCER OVERVIEW

This machine is a two-plane, microprocessor-based computer balancer. Any imbalance in a wheel, either static or dynamic, is detected into two correction planes (the inner and outer) where corrective weights can be applied. Pressing the F button selects either DYNAMIC, STATIC, or ALLOY modes which changes the location of these planes.

Determining the Planes

When the distance gauge is pulled out and held against the wheel flange, the distance measurement shown on the pull out slide refers to the DISTANCE OFFSET MEASUREMENT. This measurement tells the computer the location of the INNER plane of the wheel for Dynamic and/or Alloy balancing.

INITIAL ELECTRICAL INSTALLATION

For use with 220 VAC, attach appropriate plug head for your outlet. For use with 110 VAC, change Selector Switch to 110 VAC (located at the back of the machine), then attach appropriate plug head for your outlet.
CONTROL PANEL AND DISPLAY

Control Panel Legend

1 - INNER. Weight reading or information display window.
2 - OUTER. Weight reading or information display window.
3 - START button, for activating spin cycle.
4 - STOP button, for stopping spin cycle.
5 - DISTANCE. Wheel Offset setting keys.
6 - Rim WIDTH setting keys.
7 - Rim DIAMETER setting keys.
8 - <5g. Cut button, for identifying remaining weight.
10 - F. Selector key for Dynamic, Static and Alloy settings.
11 - -. Adjustment key for Offset, Width, Diameter. Decrease.
12 - +. Adjustment key for Offset, Width, Diameter. Increase.
13 - STAT1. Static 1 mode indicator.
14 - STAT2. Static 2 mode indicator.
15 - ALU 2 mode indicator.
16 - ALU 1 mode indicator.
17 - OUTER weight position indicator LED.
18 - INNER weight position indicator LED.
SELECTING WEIGHT POSITIONS FOR DIFFERENT WHEEL TYPES

Prior to balancing, a specific FUNCTION must be chosen for each particular wheel. The function settings automatically compensate weight location requirements for a particular wheel type. These settings can be selected by depressing the F button.

**DYNAMIC** (No Symbol Illuminated)
For balancing standard steel or alloy wheels using clip-on weights attached to inner and outer wheel edges.

**Static 1**
This function is used if weights can only be mounted on a single plane of the wheel.

**Static 2**
This function is used if clip-on weights are to be mounted on the inner edge of the wheel.

**ALU1**
This function is used if stick-on /clip on weights are to be mounted to the inner edges and stick on weights are to be mounted on the center planes of the wheel.

**ALU2**
This function is used if stick-on weights are to be mounted to the inner edges and stick on weights are to be mounted on the center planes of the wheel.

GRAM / OUNCE SELECTION

The Balancer can display either Gram or Ounce values on the INNER and OUTER windows. To switch between Gram and Ounce:

1. Balance a wheel.
2. When the balance is done, press and hold the STOP button, then press and hold both the “+” and “−” buttons under DISTANCE at the same time.

The weight readings will change in the INNER and OUTER windows to show the appropriate values.

**NOTE:**
When set to Ounces, the displayed values contain a decimal point. When set to Grams, there is no decimal point.

MM / INCHES SELECTION FOR WHEEL WIDTH

The Balancer can display either mm or Inches measurement values for wheel WIDTH. To switch between mm and Inches:

1. Press and hold the STOP button, then press and hold both the “+” and “−” buttons under WIDTH at the same time.

The weight readings will change in the INNER and OUTER windows to register the appropriate values.

**NOTE:**
When set to Inches, the displayed values contain a decimal point. When set to mm, there is no decimal point.

MM / INCHES SELECTION FOR WHEEL DIAMETER

The Balancer can display either mm or Inches measurement values for wheel DIAMETER setting. To switch between mm and Inches:

1. Press and hold the STOP button, then press and hold both the “+” and “−” buttons under DIAMETER at the same time.

**NOTE:**
When set to Inches, the displayed values contain a decimal point. When set to mm, there is no decimal point.
MOUNTING WHEELS

Select the most appropriate mounting method for the wheel you are balancing. Using the proper method ensures secure mounting, accurate displays and safe balancer operation. It also prevents damage to the wheel.

On most wheels, the inner side of the wheel hub usually has the most uniform surface for wheel balancing. Always center the wheel by the most uniformly shaped side of the hub to achieve the most accurate balance.

Regardless of mounting type, always make sure that the wheel is forced firmly against the arbor faceplate and that the Quick-Nut engages the threaded arbor for at least four complete turns. To assist in centering the wheel properly, rotate the wheel on the arbor while tightening the Quick-Nut.

DAMAGE CAUSED BY STRIKING OR HITTING THE QUICK-NUT WITH A HAMMER, TIRE IRON OR HEAVY OBJECT IS NOT COVERED UNDER WARRANTY

Front Cone Mounting

Front Cone Mounting is the most accurate method:

1. Select the cone that best fits the center hole in the wheel.

2. Lift the wheel onto the arbor and slide it back against the arbor faceplate.

3. Slide the cone onto the arbor and into the center of the wheel. Then lift the tire to seat the cone in the center hole.

4. Spin the Quick-Nut (without the pressure cup) onto the arbor. Tighten it securely against the cone.

Rear Cone Mounting

The wheel is centered on a cone from the inner side of the hub.

1. Place the cone spring on the arbor with the large end towards the balancer.

2. Select the cone that best fits the center hole in the wheel. Slide the cone onto the arbor with the large end towards the spring.

3. Lift the wheel onto the arbor and center it on the cone.

4. Attach the pressure cup to the Quick-Nut and spin the assembly onto the arbor. Tighten securely.

Dual Cone Mounting

Some aftermarket or OEM performance wheels have a center hole that is deep enough to allow the use of two cones to mount it to the threaded shaft.

The factory recommends that dual cone mounting is used in this situation.

The cones must not contact each other and a correct cone combination is critical to correctly mount a tire using this method. (Extra centering cones are available through Ranger Products)

1. Slide the Spring onto the Arbor.

2. Select the cone combination that best fits both sides of the center hole in the wheel. (Note: You may need two cones that are identical in size)

3. Place the rear cone on the arbor and against the Spring.
4. Lift the wheel onto the arbor and slide it back against the rear cone.

5. Place the front cone on the arbor and slide it into the center hole of the wheel.

6. Spin the quick nut (without the pressure cup) onto the arbor. Tighten securely.

Never exceed weight capacity of balancer. Never hammer or strike the Quick-Nut to tighten.

**WARNING**

Do not attempt to balance wheels that are larger than the machine was designed for.

**Inputting Wheel Data**

Prior to balancing any wheel, specific data relating to that particular wheel must be entered into the computer.

If the data displayed on the screen does not match that of the wheel you are attempting to balance, then the wheel will not be accurately balanced.

The three data requirements are: “-A-” Offset (Distance), “-L-” Width, and “-d-” Diameter.

**Wheel Data Key Board**

**CAUTION**

Damage caused by striking or hitting the Quick-Nut with hammer, tire iron or heavy object is not covered under warranty

4. While holding the wheel and hardware in position, thread the Quick-Nut over the arbor and secure tightly. Never hammer or hit the Quick-Nut to tighten.

**WARNING**

Always make sure that the Quick-Nut engages the arbor threads by at least four (4) full turns. It helps to spin the wheel while at the same time tightening the Quick-Nut.
**A - Wheel Offset (Distance)**

This is the distance between the side of the balancer and the inner edge of the wheel. To enter Wheel Offset data refer to the instructions below.

1. Turn the Balancer on.

2. Press the + or - button below DISTANCE.

3. -A- will be displayed in the INNER window.

4. Pull the index arm out from the side of the Balancer until the tip touches the inner edge of the wheel.

5. Read the offset measurement as displayed on the scale directly on top of the index arm. Press the corresponding + - buttons below to enter the correct data.

**L - Wheel Width**

This is the width of the wheel at the inner edges. This distance is measured with the calipers. To enter Wheel Width data refer to the instructions below.

1. Position the calipers over the wheel and touch the tips against the wheel edges.

2. Read the measurement for Wheel Width shown on the calipers. Be sure to use the proper scale for Width.

3. Press the + or - button below WIDTH.

4. -L- will be displayed in the INNER window.

5. Press the corresponding + - buttons to enter the correct data. IMPORTANT NOTE: The standard setting for this operation is shown in INCHES. If metric is desired, new calipers with metric readings will have to replace the calipers that accompanied the unit. See page 10 for changing “L” reading to MM or INCH setting.

**“d” - Wheel Diameter**

This is the diameter of the wheel at the rim flanges. This measurement can be read on the tire sidewall, or measured. To enter Wheel Diameter data, refer to the instructions below.

1. Read the diameter of the wheel as shown on the tire sidewall. Or use the Calipers to measure the wheel diameter. (Use the proper scale for Wheel Diameter).

2. Press the + or - button adjacent to DIAMETER.

3. -d- will be displayed in the INNER window.

4. Press the corresponding + - buttons to enter the correct data. (See page 10 for changing “d” reading to MM or INCH setting.)

**Spin Mode / DYNAMIC, STAT1, STAT2, AL1, AL2**

1. Once the correct wheel data and FUNCTION have been programmed, lower the hood to begin the spin mode.

**WARNING**

Before initiating the spin sequence, make sure that the Quick-Nut is secure and engaged on the arbor threads by at least four (4) full turns. Never hammer or hit the Quick-Nut to tighten.
CAUTION

DAMAGE CAUSED BY STRIKING OR HITTING THE QUICK-NUT WITH HAMMER, TIRE IRON OR HEAVY OBJECT IS NOT COVERED UNDER WARRANTY.

2. After the hood is lowered, or the START button is depressed, the wheel will spin for approximately six seconds then stop automatically.

3. After the wheel stops, weight readings for each side of the wheel (INNER and OUTER) will appear in the center display screen.

4. Turn the wheel by hand until the weight position indicator lights on the side marked INNER are FULLY ILLUMINATED. This indicates the position specified by the balancer for the inner weight position.

5. Attach the specified weight for the appropriate PLANE position at top-dead-center.

NOTE:
To hold the wheel in position when installing weights, press down on the TIRE STOP PEDAL located on the right side of the machine.

NOTE:
All weight positions are located at TOP-DEAD-CENTER. The more accurate you are in selecting the exact weight and position, the more accurate the wheel will be balanced.

6. After the INNER weight is properly installed, turn the wheel by hand until the weight position indicator lights on the side marked OUTER are fully illuminated. This indicates the position specified by the balancer for the OUTER weight position.

7. Attach the specified weight for the appropriate PLANE position at top-dead-center.

NOTE:
If you are experiencing balancing problems perform the Weight Location Verification Test found on page 16 of this manual. If the balancer fails this test perform the calibration procedures located on the same page.

NOTE:
It is recommended that the Weight Location Verification Test be performed on a monthly basis.

Spin Mode / STAT1

This function is used if weights can only be mounted on a single plane of the wheel.

1. Once the correct wheel data has been programmed, lower the hood to begin the spin mode.

2. After the hood is lowered, or the START button is depressed, the wheel will spin for approximately six seconds then stop automatically.

3. After the wheel stops, a weight reading will appear in both center display screens. The weight reading will appear the same in both screens.

4. Turn the wheel by hand until the weight position indicator lights on the side marked INNER are fully illuminated. The OUTER indicator lights will not illuminate.

5. This indicates the position specified by the balancer for the desired weight location on the chosen PLANE.

6. Attach the specified weight on the PLANE of the wheel at top-dead-center.
Rechecking the Balance

After installing the weights in the proper positions, lower the hood or press START to begin the spin mode. The weight display windows should display 0 -- 0 to indicate a perfect balance.

If the balancer indicates that an additional weight is required in the same position as the first weight, then the first weight installed was not heavy enough. Install a new weight or add additional weight to the same area. Re-spin the wheel and check again.

If the balancer indicates that an additional weight is required opposite the position as the first weight, then the first weight installed was too heavy. Correct the first weight and re-spin the wheel.

If the balancer indicates that an additional weight is required in a different position than the first weight, then the first weight was installed in the wrong position. Correct the first weight and re-spin the wheel and check again.

Identifying Remaining Weight

Your balancer is set to read 0 -- 0 if the wheel is balanced within 5 grams on either side. If you wish to see what remainder is left on each side (less than 5 grams) press the CUT button.

After pressing the CUT button, residual weight readings will appear in the display windows.

Stop Button

The STOP button is an emergency stop button. It will immediately shut down the shaft and wheel rotation.

For emergency situations that require immediate shutdown of rotation, it is recommended that you use the STOP button and the TIRE STOP PEDAL located on the right-front side of the unit.

After Balance Vibration Problems

If vehicle vibration is still present after balancing the wheels and driving the vehicle on smooth pavement, remove the wheels and recheck the balance. If a wheel is out of balance the cause may be:

1. A weight has come off the wheel. Remove the other weights from the wheel and rebalance.

2. Tire slippage on the wheel. Remove and remount the tire using proper tire lubricant and inflate to 40 PSI. Do not over-inflate. Rebalance the wheel and reduce air pressure to recommended PSI.

3. Stones or other foreign objects caught in the tire tread. Remove the objects and repair tire as necessary. Check and rebalance if needed.

If the balancer still indicates the wheels are balanced to within 5 grams on both inner and outer displays, the problem is not in the balance of the wheels.

Check for the following possible sources of vibration:

1. Tire pressure. Bring all tires up to the recommended PSI.

2. Radial or lateral runout in the tire or wheel. Replace the damaged part.

3. Foreign material inside the tire. Remove the tire from the wheel, remove the material, and remount. Remove wheel weights and rebalance the wheel.

4. Imbalanced wheel covers or trim rings. Remove the wheel covers or trim rings and test drive, balance the wheel with the wheel cover or trim ring attached to the wheel.

5. Incorrectly mounted wheel. Remount correctly.

6. Damaged wheel bolt holes. Replace wheel.

7. Worn universal joints. Replace as required.

8. Drive shaft imbalanced or damaged. Balance, repair, or replace.

9. Imbalanced brake rotor(s) or drum(s).

10. Suspension out of alignment. Align the vehicle and replace any damaged or worn parts.
TROUBLESHOOTING GUIDE

Perform the following checks if you are experiencing balancing problems.

PROPER INSTALLATION / ASSEMBLY
Confirm that the Balancer is bolted down. Confirm the location and alignment of the mating marks on the Face Plate and Shaft Assembly. (See Page 8.)

CALIBRATION
It is recommended that the Weight Location Verification Test be performed on a monthly basis following the procedure found on the following page.

The calibration should be performed with a 15" or 18" steel wheel with a tire.

NOTE: It is good practice to keep a known good tire and 15" or 18" rim combination to use as a calibration /reference tire to assist in any trouble shooting.

Ensure that the calibration weight used is a 100 gram or 3.5 oz weight and that is mounted correctly during the calibration procedure.

PROPER MOUNTING
The recommended method for mounting of a tire and wheel for calibration and balancing is the Front Cone Mounting. (Using the cone to secure against the flange) for the most security and stability. (Rear Cone Mounting uses the Pressure Cup assembly.) (Extra centering cones are available though Ranger Products.)

If any the above conditions were found, the condition must be remedied and the balancer must be re-calibrated.
WEIGHT LOCATION VERIFICATION TEST

NOTE:
Before performing the Weight Location Verification Test, make sure the Balancer is bolted down and/or rigid to the floor and that the shaft and centering cones are clean and undamaged. Even the slightest dirt or damage can cause inaccurate readings. PAY CLOSE ATTENTION to the following procedure; if not followed correctly, the balancer will not perform accurately.

The Balancer should be checked every 30 days.

NOTE:
A standard 15" steel wheel and tire balanced to within 5 grams on either inner or outer with minimal wear or damage to the tire or wheel is required for this procedure.

1. Balance an average size tire and wheel to "00"—"00"

2. With the correct parameters DIST, DIA, and WIDTH programmed into the Balancer, add a 100 gram wheel weight to the outer edge of the wheel.

3. Press START (or close Hood). Wheel will spin and stop.

4. The balancer should call for 100 grams on the OUTER indicator and "00" on the Inner indicator.

5. Rotate the wheel until all the LEDs on the OUTER indicator are lit.

6. The 100 gram wheel weight should be at 6 o'clock position, Bottom Dead Center. (This shows balancer is working correctly.)

7. Remove the 100 gram wheel weight from the outer edge of the wheel.

8. Install the 100 gram wheel weight at 6 o'clock position on the inner edge of the wheel. Rotate the wheel until all the LEDs on the INNER indicator are lit.

9. Press START. The wheel will spin and then stop.

10. The Balancer should call for 100 grams or 3.50 oz on the INNER indicator and "00" on the OUTER indicator.

11. Rotate the wheel until all the LEDs on the INNER indicator are lit.

The 100 gram wheel weight should be at 6 o'clock Bottom Dead Center. If the location is not at Bottom Dead Center, 6 o'clock, contact the Ranger Products Customer Service Department at 1-800-253-2363.

SELF-CALIBRATION PROCEDURE

NOTE:
Before starting the self-calibration procedure, remove all spacer rings and springs from the mounting hub. Also, remove any quick nut cups to ensure a secure position. Calibrating with a front cone mounting method is recommended.

1. Use a balanced "00" steel rim or rim and tire to achieve a good calibration.

2. Turn on the power. The electronic display will show USA 516.

3. Select a centering front mounting cone that best fits the center hole of the wheel.

NOTE:
A standard 15"/ 18" steel rim with or without a tire with minimal wear/damage is recommended for this procedure.

4. Lift the wheel onto the arbor and slide it back against the arbor hub.

5. Slide the cone over the arbor and into the center hole of the wheel. It will be necessary to lift the wheel slightly.

6. While holding the wheel and cone in position, thread the Quick-Nut over the arbor and secure tightly.

7. Enter the correct wheel data. (Refer to page 13.)
8. Press and hold down the “R” and then “START” buttons until the Weight Indicator lights stop flashing.

The screen will then display “CAL CAL”.

9. Close hood and/or press START to begin calibration.

10. The wheel will spin for approximately 6 seconds then it will stop. A few lights from the INNER plane will illuminate. “Add 3.50” will be displayed if OZ is selected or “Add 100” if Grams is selected.

11. Rotate wheel until all lights from the INNER plane illuminate.

12. Stop and press the brake.

13. Place one 100 gram weight or 3.5 oz. (included with balancer) on the INNER plane at exactly 12 o’clock position.

14. Press START. When the wheel stops rotating, it will show “Add 3.50” or “Add 100”.

15. Rotate the wheel and remove inner weight from INNER plane 3.5 oz. or 100 g.
16. Rotate wheel until all lights illuminate and show "Add 3.50" or "Add 100" in the OUTER plane. Press on brake.

17. Place weight on exactly 12 o'clock position on the OUTER plane.

18. Close hood and press START. The wheel will spin for approximately six seconds then stop, and "END Cal" will be displayed. Calibration has been completed.

**NOTE:**
To verify calibration, leave weight on OUTER plane and perform Weight Location Verification Test, (Refer to Page 16) starting with Step 3.

**NOTE:**
It is a good idea to keep the known good "calibration tire" set up to perform the procedure.

**PROCEDURES FOR CHANGING DISPLAY BOARD**

**DANGER**

DO NOT PERFORM ANY MAINTENANCE OR INSTALLATION OF ANY COMPONENTS WITHOUT FIRST ENSURING THAT ELECTRICAL POWER HAS BEEN DISCONNECTED AT THE SOURCE OR PANEL AND CANNOT BE RE-ENERGIZED UNTIL ALL MAINTENANCE AND/OR INSTALLATION PROCEDURES ARE COMPLETED.

1. Loosen and remove the four Phillips Head Screws behind the display panel.

2. Loosen and remove the four Phillips Head Screws behind the display panel. Panel will fall forward. *Use caution, the panel is heavy.*

3. When the board has been replaced, perform a calibration.

4. When the calibration is complete, reverse the process for re-installation.

To purchase replacement boards, contact the Ranger Products Parts Department at 1-800-253-2363, ext. 191.
<table>
<thead>
<tr>
<th>Error Code</th>
<th>Description</th>
<th>Solutions</th>
</tr>
</thead>
</table>
| Err. -1-   | Balancer shaft does not rotate. | 1. Check the electrical connection.  
2. Replace the Power board.  
3. Replace the Electrical Motor. |
| Err. -2-   | A wheel is not installed on the Balancer.  
2. A wheel is installed on the Balancer but there is no tire.  
3. The quick nut is not tight and/or the wheel is not correctly installed on the Balancer.  
4. The Electrical Motor belt tension is not correct. | 1. Install a wheel on the Balancer.  
2. Install a tire on the wheel.  
3. Remove the tire from the Balancer and re-mount it correctly.  
4. Adjust the belt tension for the Electrical Motor. |
| Err. -3-   | The wheel/tire combination has too large of an unbalance. | 1. Reposition the Tire on the Wheel to reduce the unbalance.  
2. Use a different Tire and/or Wheel.  
3. Redo the calibration procedure. |
| Err. -4-   | The wheel is rotating counter clockwise.  
2. The wheel is rotating clockwise and the Encoder Board is malfunctioning. | 1. Check the electrical connections for the Electrical Motor.  
2. Adjust and/or Replace the Encoder Board. |
| Err. -5-   | The protective Hood is open. | 1. Close the protective Hood. |
| Err. -6-   | NA | NA |
| Err. -7-   | The Computer/Display board memory was cleared. | 1. Check that the parameter setting match the sticker located inside the Balancer and redo the factory calibration. |
| Err. -8-   | 1. 100g weight was not attached during the calibration procedure.  
2. The piezo sensor(s) wires are disconnected or it is malfunctioning.  
3. Computer/Display board malfunction. | 1. Do the calibration procedure and attach the 100g weight during the correct step.  
2. Check the electrical connections for the piezo sensor(s).  
3. Replace the Computer/Display board.  
4. Contact Ranger Products. |
| Failed Calibration Check | 1. The wheel used for calibration was too large.  
2. The wheel used for calibration had too large of an unbalance.  
3. The wheel data was not entered correctly.  
4. The SFA (Location) parameter setting is not correct. | 1. Use a balanced 15-18 inch wheel and redo the calibration procedure.  
2. Check the wheel information is entered correctly for the tire you are using for calibration.  
3. Contact Ranger Products for instruction to modify the SFA (Location) parameter. |
| No Display | 1. The Balancer is turned off.  
2. The Balancer has no power going to it.  
3. The Computer/Display board is defective | 1. Check that the Balancer is turned on.  
2. Check that the your Balancer is connected to a live electrical source.  
3. Replace the Computer/Display board. |
| No Weight Information Displayed | 1. The piezo sensor(s) wires are disconnected or it is malfunctioning.  
2. The Computer/Display board has lost the parameter settings. | 1. Check the electrical connections for the piezo sensor(s).  
2. Check that the parameter setting match the sticker located inside the Balancer, edit them if necessary. |
<table>
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<th>DESCRIPTION</th>
<th>Drawing No.</th>
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<td>Weight Tray</td>
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<td>69 - 94 mm Cone (36 mm) - Accessory box</td>
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<td>Chassis Body</td>
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<td>Quick Nut Cup</td>
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<td>Brake Rod</td>
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IMPORTANT NOTICE ABOUT LEAD WHEEL WEIGHTS

New legislation now makes it illegal to sell, manufacture or install lead wheel weights in many states. Violators can be faced with substantial penalties of up to $2,500 per day, per violation. Wheel weights made entirely of lead or zinc that end up on the roadway have high potential impacts to human health and the environment compared to steel wheel weights. Steel wheel weights are the preferred alternative due to their comparatively low toxicity and fewer environmental impacts from manufacturing. Lower environmental and human health impacts coupled with the high opportunity for steel wheel weights to be made from recycled material make steel wheel weights the best overall alternative.

Ranger offers a complete line of environmentally conscious steel weights for almost any application. Whether your wheel balancing needs are focused on passenger cars or trucks, Ranger has the right wheel weight for your needs, in stock and ready for immediate delivery.

ENTER QTY. NEEDED FOR EACH ITEM. FAX ORDER TO 1-805-933-9160 OR CALL ORDER IN TO 1-800-253-2363 or 1-805-933-9970

<table>
<thead>
<tr>
<th>SKU</th>
<th>DESCRIPTION</th>
<th>SALE PRICE EA.</th>
<th>BULK PRICE EA. (MIN. 10)</th>
<th>ORDER QTY.</th>
<th>TOTAL $</th>
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<tr>
<td>5150220</td>
<td>Adhesive Steel Wheel Weights / Silver / ROLL (700 pcs. - 0.25 oz. - 1/2&quot; Wide - 11 lbs.)</td>
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<td>5150230</td>
<td>Adhesive Steel Wheel Weights / Combo / ROLLS (1400 pcs. - 0.25 oz. - 1/2&quot; Wide - 22 lbs.)</td>
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<th>TOTAL $</th>
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<td>5150295</td>
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NOTICE: After we are in receipt of your order, one of our courteous sale team members will call you to confirm your order and confirm payment method. Please make sure to write legibly and include your full name, email and phone number so that we may best assist you. Your order will be shipped 5-10 business days after we have received your order (this includes a completed order form and full payment). Shipping charges will be detailed on your final receipt.
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