This guide is a troubleshooting reference used for maintaining and servicing your BendPak product. It provides comprehensive information on identifying serviceable parts and components and assists in troubleshooting problems and performing assembly/disassembly procedures.
NOTE: UNLESS OTHERWISE SPECIFIED.
1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
2. ALL LABELS TO BE APPLIED TO POSTS AFTER PAINTING.
   SEE ATTACHED LABEL PLACEMENT SHEET.
NOTE: UNLESS OTHERWISE SPECIFIED.
1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
2. ASSEMBLE ITEMS AS SHOWN
NOTE: UNLESS OTHERWISE SPECIFIED.
1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
2. ASSEMBLE ITEMS AS SHOWN

ITEM NO. | PART NUMBER | DESCRIPTION | QTY | REV
--- | --- | --- | --- | ---
1 | 5600404 | XPR-12C/15/18C OFF SIDE POST WELDMENT | 1 | F
2 | 5575113 | XPR-12/15/18 SHEAVE ASSEMBLY | 1 | D
3 | 5620142 | XPR-12C/12FD/15/18C CABLE SHEAVE PIN WELDMENT | 1 | A
4 | 5575112 | GP/PCL/XPR/PL-7000 SAFETY SHEAVE | 1 | C
5 | 5565350 | GP/PCL/XPR/PL-7000 SAFETY SHEAVE SPACER | 1 | C
6 | 5530030 | HHB M6 x 1 x 8 | 1 | -
7 | 5530756 | HHB M6 x 1 x 25 | 1 | -
8 | 5535357 | NUT M6 x 1.0 NL | 1 | -
9 | 5215086 | XPR-15/18C LIFT HEAD ASSEMBLY | 1 | N
10 | 5502935 | CYLINDER ASSEMBLY Ø2.5 x 69 | 1 | E
11 | 5701717 | XPR HEAVY DUTY CYLINDER STOPPER | 1 | A

REVISED BOM REVISION 12/01/2014 TM 00673
REVISED BOM REVISION 05/14/2015 TM 00689
REVISED BOM REVISIONS 11/12/2015 TM 00738

DO NOT SCALE DRAWING
DIMENSIONS ARE IN MM
THIRD ANGLE PROJECTION
SCALE: 1:25

BendPak, Inc.
1645 Lemonwood Dr.
Santa Paula, CA 93060
PROPRIETARY AND CONFIDENTIAL
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### Components List

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<td>XPR HEAVY DUTY CYLINDER STOPPER</td>
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**NOTE:** UNLESS OTHERWISE SPECIFIED,
1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
2. ASSEMBLE ITEMS AS SHOWN

---

**REV: DESCRIPTION**  
**DATE**  
**EDITED BY**  
**ECO#**  
| T | UPDATED BOM REVISION | 12/01/2014 | TM | 00673 |
| U | UPDATED BOM REVISION | 05/14/2015 | TM | 00689 |
| V | UPDATED BOM REVISION | 11/12/2015 | TM | 00738 |
NOTE: UNLESS OTHERWISE SPECIFIED.
1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
2. ASSEMBLE ITEMS AS SHOWN

ITEM NO PART NUMBER DESCRIPTION QTY REV

1 5609986 XPR-15/18CL ARM WELDMENT 1 C
2 5545341 WASHER M10 x Ø20 FLAT 3 -
3 5545200 WASHER M10 x Ø18 SL 3 -
4 5530302 HHB M10 x 1.5 x 40 3 -
NOTE: UNLESS OTHERWISE SPECIFIED.
1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
2. ASSEMBLE ITEMS AS SHOWN
NOTE: UNLESS OTHERWISE SPECIFIED.
1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
2. ASSEMBLE ITEMS AS SHOWN

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NEXT ASSEMBLY
5250041
5250042
5250043
5250044
5250045
5250046
5250047

Title: CRADLE LIFT PAD LARGE ADAPTER ASSEMBLY

DRAWN: JM
CHECKED: CA
DATE: 06/24/2015
02/17/2016

DIMENSIONS ARE IN MM
THIRD ANGLE PROJECTION
SCALE: 1:2

REVISED DRAWING
DATE: 06/24/2015
JM 00708

REVISED TITLE TO REFLECT MARKETING, UPDATED BOM REVISION AND NEXT ASSEMBLIES
12/03/2015 TM 00738
### Item No. | Part Number | Description                  | Qty | Rev
--- | --- | --- | --- | ---
1   | 5215218 | XPR-15/18C POWER SIDE POST ASSEMBLY | 1   | V  
2   | 5215216 | XPR-15/18C OFF SIDE POST ASSEMBLY  | 1   | V  
3   | 5210031 | XPR-12/15/18C TOP TROUGH ASSEMBLY  | 1   | K  

**NOTE:** UNLESS OTHERWISE SPECIFIED

1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
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<td>5736606</td>
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<tr>
<td>3</td>
<td>5746192</td>
<td>ARM ADAPTER MEDIUM</td>
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<td>5746193</td>
<td>ARM ADAPTER LONG</td>
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<td>18</td>
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<td>NUT M18 x 2.5 NL</td>
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**NOTE: UNLESS OTHERWISE SPECIFIED**

1. INSERT PARTS BAG INTO PARTS BOX FOR SHIPMENT
2. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
3. THREAD 5535011 ONTO CABLES WITH 5545345 FOR SHIPMENT
4. FOR 5220116 SPECIFICATIONS REFER TO PART SPECIFICATION FORM (*) 5520116 QTY FOR REFERENCE ONLY
**NOTE: UNLESS OTHERWISE SPECIFIED.**

1. GREASE SEALS PRIOR TO ASSEMBLY.
2. PRESSURE TEST CYLINDER ASSEMBLY 100% TO 3,600 PSI. (NO LEAKS)
3. MARK IN APPROXIMATE LOCATION WITH THE FOLLOWING INFORMATION: MANUFACTURER MONTH/YEAR PART NUMBER
4. DISOGRIN 002-141, HERCULES DPU18-2.12-31 OR PARKER 4615-UP-18702125-312 MAY BE USED IN PLACE OF CUP SEAL UN 53.5-63.5
5. PARKER 4615-SHD-01750, HERCULES ST-175 OR AFM D-1750 MAY BE USED IN PLACE OF RECO D-1750
6. TRELEBORG GR2C02250-C320 MAY BE USED IN PLACE OF WR 63.5-57.1-12.7 POM
7. HERCULES 612-200-050 MAY BE USED IN PLACE OF WR-0200-0500-125

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<td>THROTTLE DIAPHRAGM Ø1.25</td>
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<td>700121</td>
<td>HEAD CAP Ø2.5</td>
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<td>6</td>
<td>0-10 BUNA 70</td>
<td>O-RING</td>
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NOTE: UNLESS OTHERWISE SPECIFIED.

1. FOR ITEM 1 SPECIFICATIONS REFER TO PART SPECIFICATION FORM
2. (*) ITEM 1 QTY FOR REFERENCE ONLY
### REVISION

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### TOLERANCES

- ±1.5
- ±1.0
- ±0.625
- ±0.25
- ±0.125
- ±0.13

### SURFACE FINISH

1.6 ISO Ra µm for machined surfaces, unless otherwise specified.

**NOTE:** UNLESS OTHERWISE SPECIFIED.

1. FOR ITEM 1 SPECIFICATIONS REFER TO PART SPECIFICATION FORM
2. (*) ITEM 1 QTY FOR REFERENCE ONLY
PART SPECIFICATION FORM

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1. Engineering Specification

**Application:**
1/4" HYDRAULIC HOSE

**Detailed Description:**
ONE or TWO BRAID STEEL WIRE HYDRAULIC HOSE

SIZE: 1/4" / 6.3mm I.D.
      0.53" / 13.4mm O.D.

SPEC: 3000 PSI OR 207 BAR WORKING PRESSURE
      12000 PSI OR 827 BAR MINIMUM BURST PRESSURE
      2" / 50mm MIN BEND RADIUS

COLOR: BLACK

2. Vendor Information

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<td>FTG ELB Ø1/4 CRIMP x -04 JIC</td>
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**NOTE: UNLESS OTHERWISE SPECIFIED.**

1. FOR ITEM 1 SPECIFICATIONS REFER TO PART SPECIFICATION FORM
2. (*)ITEM 1 QTY FOR REFERENCE ONLY

**SCALE: 1:2**
NOTE: UNLESS OTHERWISE SPECIFIED.
1. BREAK AND DEBURR ALL SHARP EDGES 0.3mm
2. REMOVE ALL WELD SPLATTER
3. DIMENSIONS SHOWN ARE AFTER PAINTING
4. PAINT BENDPAK YELLOW
5. 5620309 MUST SLIDE FREELY

<table>
<thead>
<tr>
<th>ITEM NO.</th>
<th>PART NUMBER</th>
<th>DESCRIPTION</th>
<th>QTY</th>
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<td>XPR-15/18C OUTER TUBE WELDMENT (858mm)</td>
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<td>XPR-15/18 INNER ARM WELDMENT (860mm)</td>
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<td>5701232</td>
<td>XPR-15/18C ARM EAR</td>
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<td>5736281</td>
<td>XPR-15/18C ARM SUPPORT</td>
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DIMENSIONS ARE IN MM
TOLERANCES:

0. = ±1.5
0.0 = ±0.5

ANGULAR: 0. = ±2°

SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED

ISOMETRIC VIEW FOR REFERENCE ONLY DO NOT SCALE
NOTE: UNLESS OTHERWISE SPECIFIED.
1. BREAK AND DEBURR ALL SHARP EDGES 0.3mm
## PART SPECIFICATION FORM

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<td>MRP Description:</td>
<td>SAFETY MANUAL ALI / SM 93-1</td>
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<tr>
<td>Date:</td>
<td>12/28/2010</td>
</tr>
<tr>
<td>ECO:</td>
<td>00431</td>
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### 1. Engineering Specification

**Application:**
ALI SAFETY MANUAL

**Detailed Description:**
![Lifting Right Manual](image)

### 2. Vendor Information

<table>
<thead>
<tr>
<th>Approved Vendor</th>
<th>Vendor Part #</th>
<th>Contact #</th>
<th>Preferred Vendor</th>
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PART SPECIFICATION FORM

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<td>12/28/2010</td>
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<td>ECO:</td>
<td>00431</td>
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1. Engineering Specification

**Application:**
ALI OPERATION INSPECTION & MAINTENANCE MANUAL

**Detailed Description:**

![American National Standard](image)

2. Vendor Information

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</table>
1. Engineering Specification

**Application:**
ALI LIFTING GUIDE

**Detailed Description:**

2. Vendor Information

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# PART SPECIFICATION FORM

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<td>MRP Description:</td>
<td>XPR-12CL-18CL INSTALLATION MANUAL</td>
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## 1. Engineering Specification

### Application:
INSTALLATION MANUAL

### Detailed Description:

![Installation Manual Image]

### IMPORTANT SAFETY INSTRUCTIONS

**SAVE THESE INSTRUCTIONS!**

**WARNING**

Please read the entire contents of this manual prior to installation and operation. By proceeding with lift installation and operation you agree that you fully understand and comprehend the full contents of this manual. Forward this manual to all operators. Failure to operate this equipment as directed may cause injury or death.

12,000/11,000/10,000 LBS CAPACITY SURFACE MOUNTED TWO POST LIFTS

**MODELS:**
- XPR-12CL
- XPR-12CL-LWR
- XPR-12CL-LWR-1HD
- XPR-15CL
- XPR-15CL-1HD
- XPR-18CL
- XPR-18CL-1HD

Keep this operation manual near the machine at all times. Make sure that ALL USES read this manual.

**BEFORE USE:**

1. Your lift was designed and built with safety in mind. However, your overall safety can be increased with proper training. We recommend any operator who has operated the lift should read and understand this manual. Keep this manual near the lift at all times. Make sure that ALL USES read and understand this manual.

2. **CAUTION:**

   - Your lift was designed and built with safety in mind. However, your overall safety can be increased with proper training. We recommend any operator who has operated the lift should read and understand this manual. Keep this manual near the lift at all times. Make sure that ALL USES read and understand this manual.

---

## 2. Vendor Information

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PART SPECIFICATION FORM

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<td>MRP Description:</td>
<td>WARNING ALI/WL 101</td>
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<td>Date:</td>
<td>06/18/2013</td>
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<td>ECO:</td>
<td>00605</td>
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1. Engineering Specification

**Application:**
ALI 2 POST SAFETY STICKER KIT

**Detailed Description:**
SIZE: 14” L x 8.5” W (356mm x 216mm)

2. Vendor Information

<table>
<thead>
<tr>
<th>Approved Vendor</th>
<th>Vendor Part #</th>
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</table>
1. Engineering Specification

**Application:**
ALI SAFETY TIPS

**Detailed Description:**

AUTOMOTIVE LIFT SAFETY TIPS

Print these safety tips where they will be a constant reminder to all lift operators. For additional specifics of the lift, always refer to the lift manufacturer's manual.

1. Inspect your lift daily. Never operate if it malfunctions or if it has broken or damaged parts. Replace it with one that meets all original equipment parts.
2. Operating controls are designed to operate when released. Don't lock them in or over load them.
3. Never exceed your lift. Manufacturer's rated capacity is shown on a plaque affixed to the lift.
4. Positioning of vehicle and operation of the lift should be done only by trained and authorized personnel.
5. Never allow visitors with improper shoes. Only personnel or by-standers should not be in the lift area during operation.
6. Always keep lift area free of obstacles, grates, oil, trash and other debris.
7. Before driving vehicle over lift, position arms and supports to provide adequate lifting clearance. Do not lift vehicle over lift arms, supports, or zone under the lift.
8. Operate vehicle on lift, only after lift is ready to support vehicle weight. Check safety zones before moving vehicle. Follow lift manufacturer's operation manual for additional safety information.
9. Never use vehicle on lift unless the lift is ready to support the vehicle weight. Check safety zones before moving vehicle. Follow lift manufacturer's operation manual for additional safety information.
10. Before lowering lift, be sure that tools, parts, etc. are removed from vehicle. Release locking devices before lowering lift.
11. Grasp arm before vehicle from lift, position lift arms and supports to provide an unobstructed area to drive.

These "Safety Tips," along with general lift safety reminders, are presented as an ongoing service by the lift manufacturers to ensure that all responsible parties for mobile equipment are made aware of the potential safety hazards. For more information about this topic, please contact the lift manufacturer or your authorized distributor.

2. Vendor Information

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</table>
1. Engineering Specification

**Application:**
RED CYLINDER WARNING

**Detailed Description:**

.SIZE: 3” L x 1.75” W (76mm x 44mm)

---

**PLEASE READ**

Internal packing oil may cause the cylinders to bleed oil during start up. This is normal. To extend cylinder and seal life, raise the lift to full height at least once every day.

---

2. Vendor Information

<table>
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<tr>
<th>Approved Vendor</th>
<th>Vendor Part #</th>
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PLEASE READ

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<td>Date:</td>
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<td>ECO:</td>
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## 1. Engineering Specification

### Application:
BENDPAK LABEL

### Detailed Description:

![Image of BendPak Label]

**SIZE:** 38" L x 4.25" W (965mm x 108mm)

- Material: Yellow Represents Clear Adhesive PET
- Size: 4.25"W x 38"H
- Thickness: 4 Mil
- Finish: Polished
- Ink: U.V. protected, Opaque White
- Print Process: Silk Screen, 85 line-screen (Opaque White ink, clear adhesive PET will fill in blank areas.)
- Lamination: Clear-gloss over-laminate for abrasion, chemical, and ultra violet protection

## 2. Vendor Information

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1. Engineering Specification

**Application:**
LIFT CAPACITY STICKER

**Detailed Description:**

![DANGER]

The maximum lifting capacity for this lift is described below:

- Maximum Lifting Capacity
  - 15,000 lbs. / 6804 kg
- Max. Lifting Cap. / Front of Lift Center
  - 7500 lbs. / 3402 kg
- Max. Lifting Cap. / Rear of Lift Center
  - 7500 lbs. / 3402 kg

Exceeding the weight capacity of this lift can damage lift and/or property and may cause personal harm, injury or death to operators and/or bystanders. All vehicles MUST be positioned on lift with CENTER OF GRAVITY midway between adapters and/or centered on runways. Damage to lift due to overloading or misuse IS NOT covered under warranty.

**Size:** 3.25” L x 4.5” W (82mm x 114mm)

2. Vendor Information

<table>
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<th>Vendor Part #</th>
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#### 1. Engineering Specification

**Application:** MANUFACTURER LABEL  
**Detailed Description:**  
SIZE: 5.125” L x 5.125” W (130mm x 130mm)

MFD. BY BENDPAK INC.  
LIFT TYPE: SURFACE MOUNT  
CAPACITY: MED/HVY DTY  
POWER: ELECTRIC/HYDRAULIC  
ANCHORS: AS EQUIPPED  
INSTALLATION = SEE OWNERS GUIDE OR CONTACT FACTORY  
SHIPPING DAMAGE CLAIMS WHEN THIS EQUIPMENT IS SHIPPED, TITLE PASSES TO THE PURCHASER UPON RECEIPT FROM THE CARRIER. CONSEQUENTLY, CLAIMS FOR THE MATERIAL DAMAGED IN SHIPMENT MUST BE MADE BY THE PURCHASER AGAINST THE TRANSPORTATION COMPANY AT THE TIME SHIPMENT IS RECEIVED.  
PLEASE READ ALL OPERATORS/USER MANUAL(S) PRIOR TO INSTALLATION AND OPERATION. UNDERSTAND AND COMPREHEND THE FULL CONTENTS OF EACH MANUAL(S). PRIOR TO INSTALLATION AND OPERATION, DELIVER THE MANUAL(S) TO ALL OPERATORS. FAILURE TO OPERATE THIS EQUIPMENT AS DIRECTED MAY CAUSE INJURY OR DEATH.  
IMPORTANT NOTE:  
BENDPAK LIFTS ARE SUPPLIED WITH CONCRETE FASTENERS MEETING THE CRITERIA AS PRESCRIBED BY ASTM E488 – 16(2003). LIFT BUIKERS ARE RESPONSIBLE FOR ANY SPECIAL REGIONAL STRUCTURAL AND/OR SEISMIC ANCHORING REQUIREMENTS SPECIFIED BY ANY OTHER AGENCIES AND/OR CODES SUCH AS THE UNIFORM BUILDING CODE (UBC) AND/OR INTERNATIONAL BUILDING CODE (IBC).  

INTERNAL BAR CODE = FOR FACTORY AUDIT ONLY  
54088  
BPK STYOT P20YVR X18576 HTY DTY / YVR  
THE MANUFACTURE, USE, SALE OR IMPORT OF THIS PRODUCT MAY BE SUBJECT TO ONE OR MORE UNITED STATES PATENTS, OR PENDING APPLICATIONS. OWNED BY BENDPAK, INC.  
ENGINEERED BY BENDPAK INC USA  
MADE IN CHINA

#### 2. Vendor Information

<table>
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<tr>
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MFD. BY BENDPAK INC.

LIFT TYPE: SURFACE MOUNT  CAPACITY: MED/HVY DTY
POWER: ELECTRIC/HYDRAULIC  ANCHORS: AS EQUIPPED
INSTALLATION – SEE OWNERS GUIDE OR CONTACT FACTORY

SHIPPING DAMAGE CLAIMS
WHEN THIS EQUIPMENT IS SHIPPED, TITLE PASSES TO THE PURCHASER UPON RECEIPT FROM THE CARRIER. CONSEQUENTLY, CLAIMS FOR THE MATERIAL DAMAGED IN SHIPMENT MUST BE MADE BY THE PURCHASER AGAINST THE TRANSPORTATION COMPANY AT THE TIME SHIPMENT IS RECEIVED.

PLEASE READ ALL OPERATORS/USERS MANUAL(S) PRIOR TO INSTALLATION AND OPERATION. UNDERSTAND AND COMPREHEND THE FULL CONTENTS OF EACH MANUAL(S) PRIOR TO INSTALLATION AND OPERATION. DELIVER THE MANUAL(S) TO ALL OPERATORS. FAILURE TO OPERATE THIS EQUIPMENT AS DIRECTED MAY CAUSE INJURY OR DEATH.

IMPORTANT NOTE:
BENDPAK LIFTS ARE SUPPLIED WITH CONCRETE FASTENERS MEETING THE CRITERIA AS PRESCRIBED BY ASTM E488 – 96(2003). LIFT BUYERS ARE RESPONSIBLE FOR ANY SPECIAL REGIONAL STRUCTURAL AND/OR SEISMIC ANCHORING REQUIREMENTS SPECIFIED BY ANY OTHER AGENCIES AND/OR CODES SUCH AS THE UNIFORM BUILDING CODE (UBC) AND/OR INTERNATIONAL BUILDING CODE (IBC).

INTERNAL BAR CODE – FOR FACTORY AUDIT ONLY 34086

BPK | STYOT | P20KVR | X18576 | HVY DTY/ GVR 832

THE MANUFACTURE, USE, SALE OR IMPORT OF THIS PRODUCT MAY BE SUBJECT TO ONE OR MORE UNITED STATES PATENTS, OR PENDING APPLICATIONS, OWNED BY BENDPAK, INC.

ENGINEERED BY BENDPAK INC USA  MADE IN CHINA
PART SPECIFICATION FORM

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1. Engineering Specification

**Application:**
2-POST SAFETY DECAL

**Detailed Description:**

SIZE: 28.5” L x 4” W (724m x 100mm)

2. Vendor Information

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</table>
WARNING

WING RAising AND InsPECTION AND MAINTEnANCE

Read and understand all instructions before using lift. Use lift in accordance with factory recommendations. Always lift vehicle according to manufacturers recommended lifting points. Never exceed 9" of pad/adapter between pads.

1. Read Operating and Safety manuals before using lift.

2. Frame cradle contact pads are recommended for use when lifting trucks, vans, or other frame vehicles. Never use lift with missing or damaged lifting points.

3. Never exceed rated capacity.

4. Always ensure safety locks are engaged before any attempt is made to work on or near vehicle.

5. Never leave lift in an elevated position unless the safety locks are engaged.

6. Do not permit electric motor to get wet! Motor damage caused by dampness is not covered under warranty.

DANGER

Long wheelbase vehicles can damage lift if loaded incorrectly. Contact BendPak or your BendPak dealer for product information.

FRAME CRADLE

CONTACT PADS

USE PROPER ADAPTERS

LIFT ARM IS NO GREATER THAN ONE FOURTH (1/4) THAN FOUR (4) ARMS. RATED CAPACITY OF EACH

IMPORTANT OPERATION / MAINTENANCE INSTRUCTIONS - PLEASE READ

STOP IMMEDIATELY

Before removing vehicle from lift area, position lift arms to provide unobstructed exit.

Lower vehicle by pressing power unit lowering handle until lift has descended completely.

Visually inspect safety locks for proper operation.

Check all chain/cable connections, bolts and pins to insure they are properly engaged.

Check arm restraints for proper operation.

ALWAYS consult operation manual for factory recommended lubricant applied by any method including pump/spray dispensing, brush, hand and/or swabbing.

The factory recommends 90-WT gear oil or similar heavy wheel bearing grease. For all sheaves and/or guide rollers, wear and lubricated to make sure that they run freely. This factory suggests wire rope lubricant that penetrates to the core of the rope and provides long-term lubrication between each individual strand. In order to make sure that the inner core of the rope and provides long-term lubrication between each individual strand. In order to make sure that the inner core of the rope and provides long-term lubrication between each individual strand.

LUBRICATION

Reducing weight and lubricated to make sure that they run freely. This factory suggests wire rope lubricant that penetrates to the core of the rope and provides long-term lubrication between each individual strand.

WIRE ROPE INSPECTION AND MAINTENANCE

• Wire rope should be maintained in a well-lubricated condition at all times. Wire rope is only fully protected when its layers remain well lubricated, lubrication should be carried out at intervals not exceeding three (3) months.

• Lifting cables should be replaced every (3) three years or when visible signs of damage are apparent. DO NOT USE LIFT WITH DEFECTIVE OR WORN CABLES.

• Wire rope should be given regular visual checks for surface wear and lubricated to make sure that they run freely. This factory suggests wire rope lubricant that penetrates to the core of the rope and provides long-term lubrication between each individual strand.

LIFT WITH DEFECTIVE OR WORN CABLES.

Excessive wear will shorten the life of the wire rope. The wire rope should be given regular visual checks for surface wear and lubricated to make sure that they run freely. This factory suggests wire rope lubricant that penetrates to the core of the rope and provides long-term lubrication between each individual strand.

LIFT WITH DEFECTIVE OR WORN CABLES.

Failure to read, understand and follow these instructions may cause death or serious injury. Read and understand these instructions before using lift.
## 1. Engineering Specification

**Application:**
LIFT CAPACITY STICKER FOR CE LIFTS

**Detailed Description:**
SIZE: 3.25” L x 4.5” W (82mm x 114mm)

![Sticker Image](image-url)

## 2. Vendor Information

<table>
<thead>
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ATTENTION

MAXIMUM LIFTING CAPACITY

15000 Lbs.
6804 Kg.
### 1. Engineering Specification

**Application:**
PRODUCT DATA LABEL

**Detailed Description:**

FILE TYPE: SURFACE MOUNT CAP: MED/VY DTY - MFG. BPK. SEE DATA PLATE FOR PRODUCT DETAILS

SAFETY INSTRUCTIONS: IF ATTACHMENTS, ACCESSORIES OR MODIFICATION MODIFYING COMPONENTS THAT ARE LOCATED IN THE LOAD PATH, AFFECT OPERATION OF THE LIFT, AFFECT THE LIFT ELECTRICAL LISTING OR AFFECT INTENDED VEHICLE ACCOMMODATION ARE USED ON THIS LIFT, THEN THE CERTIFICATION OF THIS LIFT SHALL BECOME NULL AND VOID. CONTACT THE PARTICIPANT FOR INFORMATION PERTAINING TO CERTIFIED ATTACHMENTS, ACCESSORIES OR MODIFICATION MODIFYING COMPONENTS.

BENDPAK LIFTS ARE SUPPLIED WITH CONCRETE FASTENERS MEETING THE CRITERIA AS PRESCRIBED BY ASTM E460 - 96(2005). LIFT FASTENERS ARE RESPONSIBLE FOR ANY SPECIAL, REGIONAL, STRUCTURAL, AND/OR SEISMIC ANCHORING REQUIREMENTS SPECIFIED BY ANY OTHER AGENCIES AND/OR CODES SUCH AS THE UNIFORM BUILDING CODE (UBC) AND/OR INTERNATIONAL BUILDING CODE (IBC).

THE MANUFACTURE, USE, SALE OR IMPORT OF THIS PRODUCT MAY BE SUBJECT TO ONE OR MORE UNITED STATES PATENTS OR PENDING APPLICATIONS OWNED BY BENDPAK, INC.

DO NOT REMOVE ENGINEERED BY BENDPAK, INC USA MADE IN CHINA

**Size:** 2.3” L x 4.5” W (58mm x 114mm)

### 2. Vendor Information

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<tr>
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LIFT TYPE: SURFACE MOUNT   CAP: MED/HVY DTY   MFG. BPK   SEE DATA PLATE FOR PRODUCT DETAILS

POWER: ELECTRIC/HYDRAULIC   INSTALLATION - SEE OWNERS GUIDE OR CONTACT FACTORY

SAFETY INSTRUCTIONS: IF ATTACHMENTS, ACCESSORIES OR CONFIGURATION MODIFYING COMPONENTS THAT ARE LOCATED IN THE LOAD PATH, AFFECT OPERATION OF THE LIFT, AFFECT THE LIFT ELECTRICAL LISTING OR AFFECT INTENDED VEHICLE ACCOMMODATION ARE USED ON THIS LIFT AND, IF THEY ARE NOT CERTIFIED FOR USE ON THIS LIFT, THEN THE CERTIFICATION OF THIS LIFT SHALL BECOME NULL AND VOID. CONTACT THE PARTICIPANT FOR INFORMATION PERTAINING TO CERTIFIED ATTACHMENTS, ACCESSORIES OR CONFIGURATION MODIFYING COMPONENTS.

BENDPAK LIFTS ARE SUPPLIED WITH CONCRETE FASTENERS MEETING THE CRITERIA AS PRESCRIBED BY ASTM E488 - 96(2003). LIFT BUYERS ARE RESPONSIBLE FOR ANY SPECIAL REGIONAL STRUCTURAL AND/OR SEISMIC ANCHORING REQUIREMENTS SPECIFIED BY ANY OTHER AGENCIES AND/OR CODES SUCH AS THE UNIFORM BUILDING CODE (UBC) AND/OR INTERNATIONAL BUILDING CODE (IBC).

THE MANUFACTURE, USE, SALE OR IMPORT OF THIS PRODUCT MAY BE SUBJECT TO ONE OR MORE UNITED STATES PATENTS, OR PENDING APPLICATIONS, OWNED BY BENDPAK, INC.

DO NOT REMOVE   ENGINEERED BY BENDPAK INC. USA   MADE IN CHINA
PART SPECIFICATION FORM

BENDPAK Number: 5905950
MRP Description: 2015_SERIAL_TAG-A-5905950
Date: 11/06/2015
ECO: 00738

1. Engineering Specification

Application:
DATA SERIAL TAG 2 POST C E

Detailed Description:
SIZE: 3.48” L x 3.50” W
(88.4mm x 88.9mm)

2. Vendor Information (Or for Reference)

<table>
<thead>
<tr>
<th>Approved Vendor</th>
<th>Vendor Part #</th>
<th>Contact #</th>
<th>Preferred Vendor</th>
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<tbody>
<tr>
<td>1)</td>
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<tr>
<td>2)</td>
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</tbody>
</table>

OR BENDPAK ENGINEERING APPROVED EQUIVALENT
<table>
<thead>
<tr>
<th>MODEL NUMBER</th>
<th>SERIAL NUMBER</th>
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<tbody>
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<thead>
<tr>
<th>LIFT CAPACITY</th>
<th>DESCRIPTION</th>
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<table>
<thead>
<tr>
<th>VOLTAGE</th>
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<tbody>
<tr>
<td>□ 110-240VAC, 50-60 Hz, 1 Ph</td>
</tr>
<tr>
<td>□ 208-240VAC, 50-60 Hz, 1 Ph</td>
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</tbody>
</table>

<table>
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<th>DATE OF MFG.</th>
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</table>

**DANGER!**

Disconnect Power Before Servicing

WARRANTY VOID IF DATA PLATE IS REMOVED

PN 5905950
2016
2-Post Lifts
Colors & Graphics

XPR-9DS  XPR-10AS
XPR-9DTS  XPR-10AS-LP
XPR-9DS-LP  XPR-12FDL
XPR-10S  XPR-12CL
XPR-10S-LP  XPR-15CL
XPR-10TS  XPR-18CL

* Does not include Models XPR-9, XPR-9TS & XPR-9-LP

1/7/16

CONFIDENTIAL INFORMATION.
You may not disclose, print, copy or disseminate this information. Unauthorized use is a violation of federal criminal law.
2-Post Lifts Product Decal Positioning

A

2-Post Lift Decal.pdf
Material: Clear Adhesive PET
Size: 4.25"W x 38"H
Thickness: 4 Mil
Finish: Polished
Ink: U.V. protected, Opaque White
Print Process: Silk Screen, 85 line-screen (Yellow color in file represents what should be clear PET material and SHOULD NOT print as Yellow ink. White area in file represents Opaque White ink.)
Lamination: Clear-gloss over-laminate for abrasion, chemical, and ultra violet protection

Total of 4

B

2-Post Safety Decal.pdf
Size: 4"W x 28.75"H
Material: White Vinyl Pressure Sensitive Adhesive
Thickness: 4 Mil
Ink: U.V. protected CMYK 2/C Process
Finish: Polished
Print Process: Offset Lithography - 200 line-screen or 300 p.p.i. for digital
Lamination: Clear-gloss over-laminate for abrasion, chemical, and ultra violet protection

Place on BACK of Powerside Post
2-Post Lifts Product Decal Positioning

- **DANGER**
  - THE MAXIMUM LIFTING CAPACITY FOR THIS LIFT IS DESCRIBED BELOW
  - **Max. Cap. Danger.pdf**:
    - Size: 4"W x 5"H
    - Material: White Vinyl Pressure Sensitive Adhesive
    - Thickness: 4 Mil
    - Ink: U.V. protected CMYK 2/C Process
    - Finish: Polished
    - Print Process: Offset Lithography - 200 line-screen or 300 p.p.i. for digital
    - Lamination: Clear-gloss over-laminate for abrasion, chemical, and ultra violet protection

- **ATTENTION**
  - **Max. Cap. Attention.pdf**:
    - Size: 4.5"W x 3.25"H
    - Material: White Vinyl Pressure Sensitive Adhesive
    - Thickness: 4 Mil
    - Ink: U.V. protected CMYK 2/C Process
    - Finish: Polished
    - Print Process: Offset Lithography - 200 line-screen or 300 p.p.i. for digital
    - Lamination: Clear-gloss over-laminate for abrasion, chemical, and ultra violet protection

- **Product Data Label_5905940-New.pdf**:
  - Size: 4.5"W x 2.3"H
  - Material: White Vinyl Pressure Sensitive Adhesive
  - Thickness: 4 Mil
  - Ink: U.V. protected CMYK 2/C Process
  - Finish: Polished
  - Print Process: Offset Lithography - 200 line-screen or 300 p.p.i. for digital
  - Lamination: Clear-gloss over-laminate for abrasion, chemical, and ultra violet protection

- **Max. Cap. Attention.pdf**:
  - Size: 4.5"W x 3.25"H
  - Material: White Vinyl Pressure Sensitive Adhesive
  - Thickness: 4 Mil
  - Ink: U.V. protected CMYK 2/C Process
  - Finish: Polished
  - Print Process: Offset Lithography - 200 line-screen or 300 p.p.i. for digital
  - Lamination: Clear-gloss over-laminate for abrasion, chemical, and ultra violet protection

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* C

**PRODUCT SPECIFICATION FORM**

- **BENDPAK**
- **P/N 5905645 - Max. Cap. Attention 7k**
- **P/N 5905650 - Max. Cap. Attention 9k**
- **P/N 5905655 - Max. Cap. Attention 10k**
- **P/N 5905660 - Max. Cap. Attention 12k**
- **P/N 5905670 - Max. Cap. Attention 15k**
- **P/N 5905675 - Max. Cap. Attention 18k**

* D

**DEPENDS ON LIFT MODEL AND CAPACITY**

- **P/N 5905401 - Max Cap. Danger 7k**
- **P/N 5905402 - Max Cap. Danger 9k**
- **P/N 5905403 - Max Cap. Danger 10k**
- **P/N 5905404 - Max Cap. Danger 12k**
- **P/N 5905405 - Max Cap. Danger 15k**
- **P/N 5905406 - Max Cap. Danger 18k**

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**PART SPECIFICATION FORM**

- **ECO: 00593**
- **Date: 05/06/2013**

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**LIFT TYPE: SURFACE MOUNT CAP. MEDICITY 271, 295, BPK, XSP 9104 PLATE FOR PRODUCT DEUSES**

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**NOTICE**

- **Road operating and safety manuals before using lift**
- **Do not operate a damaged lift.**

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**WARNING**

- **Clear area if vehicle is no longer on danger of falling.**
- **Avoid excessive clear time when vehicle is on lift.**
- **Keep feet at all times when removing or installing heavy components.**

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**ALI Orange**

- **ALI Orange**
- **P/N 5905109 (As a set E, F & G)**
2-Post Lifts Product Decal Positioning

**PLEASE READ**
Internal packing oil may cause the cylinders to bleed oil during start up. This is normal. To extend cylinder and seal life, raise the lift to full height at least once every day.

P/N 5905177
Place on BOTH Posts

**LR-60.Warning.Instructions_Label.pdf:**
- **Size:** 3"W x 1.75"H
- **Material:** White Vinyl Pressure Sensitive Adhesive
- **Thickness:** 4 Mil
- **Ink:** U.V. protected CMYK 2/C Process
- **Finish:** Polished
- **Print Process:** Offset Lithography - 200 line-screen or 300 p.p.i. for digital
- **Lamination:** Clear-gloss over-laminate for abrasion, chemical, and ultra violet protection

**ALI-Gold-Label-5905326.pdf**

P/N 5905326
*FOR ALL APPROVED LIFTS ONLY*

**2015_Serial_Tag-A-5905950.pdf:**
- **Size:** 3"W x 3"H
- **Material:** 2 Mil. Gloss polyester thermal transfer label with a high performance permanent acrylic adhesive.
- **Ink:** 1 Color-Black

**2015_Serial_Tag-B-5905951.pdf:**
- **Size:** 3"W x 3"H
- **Material:** 2 Mil. Gloss polyester thermal transfer label with a high performance permanent acrylic adhesive.
- **Ink:** 1 Color-Black

*FOR NON-CE APPROVED LIFTS ONLY*
2-Post Lifts Product Decal Positioning

Depends if CE-APPROVED or NON-CE

K or L

Place labels on back side next to power unit.

A

(Please on backside of post also)

B

Place labels 42" from ground to bottom of decals.

C

Place labels 42" from ground to bottom of decals.
2 Post Lifts Packaging

**Serial Tag New-2015 Peel Off-5905285.jpg:**
- **Size:** 3"W x 3"H
- **Material:** 2 Mil. Matte Silver Polyester (Flex-PSE)
- **Print using thermal transfer printer with resin ribbon**
- **Ink:** 1 Color-Black

**Do not remove back sheet of this portion to prevent from sticking completely as shown in image.**