This guide is a troubleshooting reference used for maintaining and servicing your BendPak product. It provides comprehensive information on identifying serviceable parts and components and assists in troubleshooting problems and performing assembly/disassembly procedures.
NOTE: UNLESS OTHERWISE SPECIFIED.
1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING.
2. ALL LABELS TO BE APPLIED TO POSTS AFTER PAINTING.
3. SEE ATTACHED LABEL PLACEMENT SHEET.
### Notes

**UNLESS OTHERWISE SPECIFIED:**

1. ASSEMBLE ITEMS AS SHOWN

---

**Schema:**

<table>
<thead>
<tr>
<th>Item No</th>
<th>Part Number</th>
<th>Description</th>
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<th>Rev</th>
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<td>5700031</td>
<td>ZERO ANGLE MFG BRACKET</td>
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<td>2</td>
<td>5590175</td>
<td>PUSH BUTTON AIR VALVE</td>
<td>1</td>
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<td>3</td>
<td>5530043</td>
<td>SHCS M3 x 0.5 x 30</td>
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<td>WASHER M3 x 9mm</td>
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<td>NUT M3 x 0.5 NL</td>
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<td>5550486</td>
<td>PTG NPL -02 NPT x -04 F NPT</td>
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**Dimensions:**

- Dimensions are in mm

**Title:**

PUSH BUTTON AIR ASSEMBLY

**Drawing Information:**

- **Title:** PUSH BUTTON AIR ASSEMBLY
- **Drawing No.:** 5215096
- **Scale:** 2:3
- **Sheet:** 1 of 1

---

**Revision History:**

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<th>Edited By</th>
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<tr>
<td>D-001</td>
<td>UPDATED NEXT ASSEMBLY, ADDED 5550486</td>
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<td>AC</td>
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<td>D-010</td>
<td>UPDATED NEXT ASSEMBLIES</td>
<td>07/24/2013</td>
<td>TM</td>
<td>00611</td>
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<td>E</td>
<td>REPLACED 5550481 WITH 5550087</td>
<td>10/29/2013</td>
<td>TM</td>
<td>00593</td>
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<tr>
<td>F</td>
<td>REPLACED 5590240 WITH 5590175, UPDATED NEXT ASSEMBLIES</td>
<td>05/05/2015</td>
<td>MR</td>
<td>00683</td>
</tr>
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</table>

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**Notes:**

- DO NOT SCALE DRAWING
- DIMENSIONS ARE IN MM
- THIRD ANGLE PROJECTION
- PROPRIETARY AND CONFIDENTIAL
- ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.
### HD-7500/9 CYLINDER FLANGE ARM ASSEMBLY

#### NOTE: UNLESS OTHERWISE SPECIFIED.

1. ASSEMBLE ITEMS AS SHOWN

#### ITEM NO | PART NUMBER | DESCRIPTION | QTY | REV
--- | --- | --- | --- | ---
1 | 5600901 | HD-7500/9 SERIES CYLINDER FLANGE ARM WELDMEMENT | 1 | D
2 | 5715090 | CYL. FLANGE ARM SLIDE | 2 | A
3 | 5530069 | FHS M6 x 1.0 x 25 | 4 | -
4 | 5535357 | NUT M6 x 1.0 NL | 4 | -
5 | 5545005 | M6 FLAT WASHER | 4 | -

#### DRAWING INFORMATION
- **DRAWN**: 06/21/2008
- **CHECKED**: 07/06/2011
- **DRAWING SCALE**: 1:3
- **THIRD ANGLE PROJECTION**

#### PROPRIETARY AND CONFIDENTIAL
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**DIMENSIONS ARE IN MM**

**NOTE**: UNLESS OTHERWISE SPECIFIED.
NOTE: UNLESS OTHERWISE SPECIFIED.
1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
2. ASSEMBLE ITEMS AS SHOWN
### Parts List

<table>
<thead>
<tr>
<th>ITEM NO</th>
<th>PART NUMBER</th>
<th>DESCRIPTION</th>
<th>QTY</th>
<th>REV</th>
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<tr>
<td>1</td>
<td>5600891</td>
<td>HD-7500BL/BLX, 9/ST/STX/XW DRIVE UP RAMP WELDMENT</td>
<td>1</td>
<td>D</td>
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<tr>
<td>2</td>
<td>5716149</td>
<td>HD-7500/9, HD/S-14 SERIES DRIVE UP RAMP PLASTIC ROLLER</td>
<td>2</td>
<td>F</td>
</tr>
<tr>
<td>3</td>
<td>5535112</td>
<td>HNB M6 x 1.0 NL</td>
<td>2</td>
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**Revision History**

- **02/25/2010**: Updated title to reflect where used
- **06/10/2010**: Updated next assembly
- **06/06/2011**: Updated title to reflect where used
- **10/27/2011**: Updated next assemblies
- **02/25/2010**: AC 00333
- **06/06/2011**: AC 00464
- **10/27/2011**: AC 00487
- **06/06/2011**: TM 00541
- **11/19/2012**: TM 00562
- **05/20/2013**: TM 00593
- **11/20/2013**: TM 00626
- **06/10/2014**: TM 00648
- **08/14/2014**: TM 00664

**Notes**

- **UNLESS OTHERWISE SPECIFIED:**
  1. See shipping instructions for final packaging
  2. Assemble items as shown

**Scale:** 1:8

**Title:** HD-7500BL/BLX, 9/ST/STX/XW DRIVE UP RAMP ASSEMBLY

**Drawn:** 1645 Lemonwood Dr. Santa Paula, CA 93060

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NOTE: UNLESS OTHERWISE SPECIFIED
1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
2. ASSEMBLE ITEMS AS SHOWN

ITEM NO. | PART NUMBER | DESCRIPTION | QTY | REV
---------|-------------|-------------|-----|-----
1 | 5600152 | HD-9ST/STX SMALL WINDOW CROSSTUBE WELDMENT | 1 | N
2 | 5746008 | HD/HDS-7/7500/9 SERIES SAFETY PIN | 2 | E
3 | 5716005 | HD-77/500/9/14/HDOS-14 PLASTIC SLIDE BLOCK | 8 | J
4 | 5557420 | HD-77/500/9 SERIES SAFETY ROLLER ASSEMBLY | 2 | G
5 | 5215122 | HD-7/7500/9 SERIES SINGLE SHEAVE ROLLER ASSEMBLY | 2 | D
6 | 5600760 | HD/HDS LIGHT DUTY SERIES CROSSTUBE SHEAVE SHAFT WELDMENT | 2 | E
7 | 5600760 | HD/HDS LIGHT DUTY SERIES SAFETY WELDMENT | 2 | B
8 | 5600444 | HD/HDS LIGHT DUTY SERIES SLACK SAFETY WELDMENT | 2 | F
9 | 5540275 | E RING Ø25mm OD DIN 6799 | 8 | -
10 | 5502195 | AIR CYLINDER, Ø19mm x 25 STROKE | 2 | -
11 | 5530005 | M6 x 1.0 NL | 6 | -
12 | 5545005 | M6 FLAT WASHER | 2 | -
13 | 5545005 | NUT M6 x 1.0 NL | 8 | -
14 | 5540065 | SPRING Ø13mm x 90mm, SLACK SAFETY | 4 | A
15 | 5540070 | SPRING Ø13mm x 89mm, AIR CYLINDER | 2 | B
16 | 5505020 | SPRING Ø13mm x 90mm, AIR CYLINDER | 2 | B
17 | 5500087 | PTG ELB -04 COMP x -02 NPT | 2 | -
18 | 5540010 | E RING Ø25mm OD DIN 6799 | 2 | -
19 | 5530060 | ROTOR CLIP 10mm SS | 8 | -
20 | 5545026 | WASHER M6 x Ø12 SL | 2 | A
21 | 5530023 | HHB M6 x 1 x 20 | 2 | -
22 | 5755130 | HD AIR CYLINDER SPACER 12mm | 2 | B
23 | 5755130 | HD AIR CYLINDER SPACER 25mm | 2 | B

NOTE: UNLESS OTHERWISE SPECIFIED.
1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
2. ASSEMBLE ITEMS AS SHOWN
**NOTE: UNLESS OTHERWISE SPECIFIED.**

1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
2. ASSEMBLE ITEMS AS SHOWN
NOTE: UNLESS OTHERWISE SPECIFIED.
1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
2. THREAD M16 HARDWARE ONTO LADDER BOLTS AS SHOWN
### Parts List

<table>
<thead>
<tr>
<th>ITEM NO.</th>
<th>PART NUMBER</th>
<th>DESCRIPTION</th>
<th>QTY.</th>
<th>REV</th>
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<tbody>
<tr>
<td>1</td>
<td>5715003</td>
<td>POWER UNIT VIBRATION DAMPENER</td>
<td>1</td>
<td>B</td>
</tr>
<tr>
<td>2</td>
<td>5535358</td>
<td>NUT M18 x 2.5 NL</td>
<td>4</td>
<td>-</td>
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<tr>
<td>3</td>
<td>5559518</td>
<td>HD-9STX/XP/XPR-10ACX CABLE ASSEMBLY Ø10 x 7949mm ST</td>
<td>1</td>
<td>D</td>
</tr>
<tr>
<td>4</td>
<td>5559517</td>
<td>HD-9STX CABLE ASSEMBLY Ø10 x 4643mm ST</td>
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<td>E</td>
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<tr>
<td>5</td>
<td>5559508</td>
<td>HD-9STX CABLE ASSEMBLY Ø10 x 3240mm ST</td>
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<td>E</td>
</tr>
<tr>
<td>6</td>
<td>5716630</td>
<td>WHEEL CHOCK</td>
<td>2</td>
<td>A</td>
</tr>
<tr>
<td>7</td>
<td>5570052</td>
<td>FLEX TUBE ASSEMBLY 1170mm</td>
<td>1</td>
<td>B</td>
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<tr>
<td>8</td>
<td>5215095</td>
<td>PUSH BUTTON AIR ASSEMBLY</td>
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<td>E</td>
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<tr>
<td>9</td>
<td>5745014</td>
<td>HD-7/7500/9 SERIES DRIVE H.P. RAMP PIN</td>
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<td>E</td>
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<td>10</td>
<td>5714092</td>
<td>HD-777 SERIES PARTS BAG</td>
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<td>11</td>
<td>5570036</td>
<td>1/4&quot; FLO TUBE TUBING</td>
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<td>12</td>
<td>5700029</td>
<td>HD-SERIES FLEX TUBE BRACKET PLATE</td>
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<tr>
<td>13</td>
<td>5700033</td>
<td>HD-SERIES FLEX TUBE ANGLE</td>
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<td>E</td>
</tr>
<tr>
<td>14</td>
<td>5545342</td>
<td>WASHER M18 FLAT</td>
<td>4</td>
<td>-</td>
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<tr>
<td>15</td>
<td>5570056</td>
<td>HD-9STX/9XW HYD. HOSE ASSY Ø6.4 x 3683mm</td>
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<tr>
<td>16</td>
<td>5530456</td>
<td>AB 3/4 x 4 - 3/4&quot;</td>
<td>16</td>
<td>-</td>
</tr>
<tr>
<td>17</td>
<td>5900123</td>
<td>HD-9 INSTALLATION MANUAL</td>
<td>4</td>
<td>C</td>
</tr>
<tr>
<td>18</td>
<td>5900147</td>
<td>SAFETY MANUAL SM 93-1</td>
<td>1</td>
<td>-</td>
</tr>
<tr>
<td>19</td>
<td>5900152</td>
<td>ALIGN OIM OPERATION INSPECTION &amp; MAINTENANCE</td>
<td>1</td>
<td>-</td>
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<tr>
<td>20</td>
<td>5905151</td>
<td>SAFETY TIPS CARD ALL-1 ST 9D</td>
<td>1</td>
<td>-</td>
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<tr>
<td>21</td>
<td>5716630</td>
<td>HD-9 SERIES CROSS TUBE COVER, PLASTIC</td>
<td>4</td>
<td>A</td>
</tr>
<tr>
<td>22</td>
<td>5550025</td>
<td>FTG GR S M6X</td>
<td>8</td>
<td>PRE</td>
</tr>
</tbody>
</table>

**NOTE: UNLESS OTHERWISE SPECIFIED**

1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
2. INSERT PARTS BAG INTO PARTS BOX FOR SHIPMENT
3. THREAD 5535358 WITH 5545342 ONTO CABLES FOR SHIPMENT
4. HOSES AND CABLES IN REPRESENTATIONAL FORM
5. (*) LENGTH FOR REFERENCE ONLY
NOTE: UNLESS OTHERWISE SPECIFIED.

1. GREASE SEALS PRIOR TO ASSEMBLY
2. PRESSURE TEST CYLINDER ASSEMBLY 100% TO 3,600 PSI. (NO LEAKS)
3. MARK IN APPROXIMATE LOCATION WITH THE FOLLOWING INFORMATION: MANUFACTURER MONTH/ YEAR PART NUMBER
4. HERCULES HU18-2.62-37 MAY BE USED IN PLACE OF CUP SEAL UN 66.2-76.2.
5. PARKER 4615-SHD-D1000, HERCULES ST-100 OR AFM D-1000 MAY BE USED IN PLACE OF RECO D-1000
6. DISOGRIN 001-073, HERCULES DRU18-1.00-31 OR PARKER UR 18701000-250 MAY BE USED IN PLACE OF RECO UN-1000-1375-0250
7. HERCULES 25.4-30.4-20 POM MAY BE USED IN PLACE OF WR-01250-0500-125
8. HERCULES 27.2-69.8-12 POM MAY BE USED IN PLACE OF WR-03000-0500-125
9. VERIFY HYDRAULIC PORTS ARE CAPPED WITH PLUGS

REVISION

- E UPDATED BOM REVISION 07/09/2012 TM 00534
- F ADDED 5505350, 5540030 AND 5535363 01/14/2015 MR 00675
- G ADDED 5580112, ADDED 5580112, REMOVED 5540114, UPDATED BOM REVISION 03/27/2015 MR 00683
NOTE: UNLESS OTHERWISE SPECIFIED.

1. FOR ITEM 1 SPECIFICATIONS REFER TO PART SPECIFICATION FORM
2. (*) ITEM 1 QTY FOR REFERENCE ONLY
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<td>5555555</td>
<td>WGG1-M36/AD34.5 CONNECTOR</td>
<td>2</td>
<td></td>
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<td>3</td>
<td>5535050</td>
<td>PLASTIC NUT M36 x 2</td>
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</table>

### Notes

1. **UNLESS OTHERWISE SPECIFIED.**
   - FOR ITEM 1 SPECIFICATIONS REFER TO PART SPECIFICATION FORM
   - (*)ITEM 1 QTY FOR REFERENCE ONLY

### Revision History

- **A**: PRODUCTION RELEASE
  - 01/18/2008
  - AC 00137
- **B**: UPDATED TUBE TO NEW STYLE, UPDATED NEXT ASSEMBLY
  - 12/11/2008
  - AC 00174
  - 05/04/2009
  - AC 00277
  - 02/24/2010
  - AC 00333
  - 06/18/2010
  - AC 00366
  - 05/22/2013
  - TM 00593

### Dimensions

- TOLERANCES:
  - 0.0 = ±1.5
  - 0.00 = ±1.0
  - 0.000 = ±0.25
  - 0.0000 = ±0.13
- ANGULAR: MACH ±2°
- SURFACE FINISH 1.6 ISO Ra µm

### Scale

- SCALE: 1:1

### Sheet Information

- SHEET 1 OF 1

---

**NOTE:** UNLESS OTHERWISE SPECIFIED.

1. **FLEX TUBE ASSEMBLY 1170mm**
2. **(*)ITEM 1 QTY FOR REFERENCE ONLY**

---

**TITLE:**

**REVDWG. NO.:** A 5570052

**SIZE:** DWG. NO. A

**SCALE:** 1:1

---

**FAB: BENDPAK INC.**

**ADDRESS:** 1645 LEMONWOOD DR., SANTA PAULA, CA 93060

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---

**DRAWN:**

**CHECKED:**

**PROCHECKED:**

**DRAFT:**

**CHECKED:**

**DRAFT:**

**DRAFT:**

**DRAFT:**

**DRAFT:**

**DRAFT:**

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2. **(*)ITEM 1 QTY FOR REFERENCE ONLY**

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**DRAWN:**

**CHECKED:**

**PROCHECKED:**

**DRAFT:**

**CHECKED:**

**DRAFT:**

**DRAFT:**

**DRAFT:**

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1. **FLEX TUBE ASSEMBLY 1170mm**
2. **(*)ITEM 1 QTY FOR REFERENCE ONLY**

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**TITLE:**

**REVDWG. NO.:** A 5570052

**SIZE:** DWG. NO. A

**SCALE:** 1:1

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---

**DRAWN:**

**CHECKED:**

**PROCHECKED:**

**DRAFT:**

**CHECKED:**

**DRAFT:**

**DRAFT:**

**DRAFT:**

---
**NOTE: UNLESS OTHERWISE SPECIFIED.**

1. BREAK AND DEBURR ALL SHARP EDGES 0.3mm
2. REMOVE ALL WELD SPLATTER
3. PAINT BENDPAK BLUE
NOTE: UNLESS OTHERWISE SPECIFIED.

1. BREAK AND DEBURR ALL SHARP EDGES 0.3mm
2. REMOVE ALL WELD SPLATTER
3. PAINT BENDPAK BLUE
**NOTE: UNLESS OTHERWISE SPECIFIED.**

1. BREAK AND DEBURR ALL SHARP EDGES 0.3mm
2. REMOVE ALL WELD SPLATTER
3. PAINT BENDPAK BLUE
4. APPLY #30 GRIT ALUMINUM OXIDE WHEN PAINTING TO TOP ONLY AFTER WELDING

---

### Table: BOM

<table>
<thead>
<tr>
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<th>PART NUMBER</th>
<th>DESCRIPTION</th>
<th>QTY</th>
<th>REV</th>
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<td>5735090</td>
<td>HD-7500/9 SERIES RAMP STRAP</td>
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<td>3</td>
<td>5735091</td>
<td>HD-7500/9 SERIES CYLINDER CLEVIS</td>
<td>1</td>
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<tr>
<td>4</td>
<td>5746190</td>
<td>AIR LINE TROUGH Ø13 x Ø9.8 x 203</td>
<td>1</td>
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<td>5</td>
<td>5700300</td>
<td>HYD. HOSE HOLDER</td>
<td>2</td>
<td>A</td>
</tr>
<tr>
<td>6</td>
<td>5735028</td>
<td>PIN STOP</td>
<td>4</td>
<td>B</td>
</tr>
<tr>
<td>7</td>
<td>5755090</td>
<td>HD-77/300/7 SERIES DRIVE UP RAMP HINGE TUBE</td>
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<td>C</td>
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<td>8</td>
<td>5700192</td>
<td>HD-7PX SERIES, HD-7STX/7500/9XW/9AE ROLLING BRIDGE BEAM</td>
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<tr>
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<td>5735032</td>
<td>HD-7500/9, HD9/HD9-HD9/14, XR-12000 ROLLING JACK RAIL CLOSEOUT</td>
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<td>10</td>
<td>5736203</td>
<td>HD-7500/9 SERIES 4-SHEAVE RIGHT RAMP BOLT PLATE</td>
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<td>C</td>
</tr>
<tr>
<td>11</td>
<td>5736204</td>
<td>HD-7500/9 SERIES 4-SHEAVE LEFT RAMP BOLT PLATE</td>
<td>1</td>
<td>C</td>
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<tr>
<td>12</td>
<td>5736205</td>
<td>HD-7500/9 SERIES 4-SHEAVE RAMP END PLATE</td>
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<td>C</td>
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<td>13</td>
<td>5736206</td>
<td>HD-7500/9 SERIES 4-SHEAVE RAMP END PLATE</td>
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</tr>
<tr>
<td>14</td>
<td>5755024</td>
<td>AIR LINE TROUGH Ø13 x Ø9.8 x 4064</td>
<td>1</td>
<td>A</td>
</tr>
</tbody>
</table>

---

**REVISED DESCRIPTIONS:**

- **G**: RAMP STRAP DISTANCE WAS 2147 NOW 1969, UPDATED NEXT ASSEMBLY, UPDATED TITLE TO REFLECT WHERE USED
- **H**: UPDATED BOM REVISION
- **J**: UPDATED BOM REVISION

---

**Drawing Information:**

- **Title:** HD-7500BLX/9STX/9SWX/9XW POWER SIDE WELDMENT
- **Size:** SHEET 1 OF 4
- **Scale:** 1:30

---

**Material:**

- Surface Finish: 1.6 ISO Ra µm
- For machined surfaces
- Unless otherwise specified

---

**Notes:**

1. Do not scale drawing
2. Dimensions are in mm
3. Tolerances: ±0.5
4. Angular: ±2°
5. Surface Finish 1.6 ISO Ra µm for machined surfaces
6. Unless otherwise specified

---

**Revisions:**

- **G**: 06/03/2011 TM 00464
- **H**: 08/20/2012 TM 00541
- **J**: 09/02/2014 TM 00664

---

**Checklist:**

- Break and deburr all sharp edges 0.3mm
- Remove all weld splatter
- Paint BendPak blue
- Apply #30 grit aluminum oxide when painting to top only after welding
NOTE: UNLESS OTHERWISE SPECIFIED.

1. BREAK AND DEBURR ALL SHARP EDGES 0.3mm
2. REMOVE ALL WELD SPLATTER
3. PAINT BENDPAK BLUE

APPLY #30 GRIT ALUMINUM OXIDE WHEN PAINTING TO TOP ONLY AFTER WELDING
NOTE: UNLESS OTHERWISE SPECIFIED.

1. BREAK AND DEBUR ALL SHARP EDGES 0.3mm.
1. Engineering Specification

**Application:**
INSTALLATION MANUAL

**Detailed Description:**

![Important Safety Instructions]

**INSTALLATION AND OPERATION MANUAL**
9,000 POUND CAPACITY
COMMERCIAL GRADE
FOUR-POST LIFTS

**Models:**
- HD-9
- HD-9TX
- HD-9XL

**Read First:**
Keep the operation manual near the machine at all times. Make sure that all users read the manual.

**Precaution:**
The equipment should be thoroughly inspected as soon as it is received. The paint of the equipment is not a guarantee of its condition. If the paint is damaged, it should be replaced. If any of the components listed on the Bill of Lading are missing or damaged, do not accept goods until the shipping company sends a replacement.

** Important:**
Read the manual before operation.

2. Vendor Information

<table>
<thead>
<tr>
<th>Approved Vendor</th>
<th>Vendor Part #</th>
<th>Contact #</th>
<th>Preferred Vendor</th>
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PART SPECIFICATION FORM

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<th>5900147</th>
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<tr>
<td>MRP Description:</td>
<td>SAFETY MANUAL ALI / SM 93-1</td>
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<tr>
<td>Date:</td>
<td>12/28/2010</td>
</tr>
<tr>
<td>ECO:</td>
<td>00431</td>
</tr>
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</table>

1. Engineering Specification

**Application:**
ALI SAFETY MANUAL

**Detailed Description:**

![LIFTING THE RIGHT: A SAFETY MANUAL FROM THE AUTOMOTIVE LIFT INSTITUTE](image)

2. Vendor Information

<table>
<thead>
<tr>
<th>Approved Vendor</th>
<th>Vendor Part #</th>
<th>Contact #</th>
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PART SPECIFICATION FORM

| BENDPAK Number: | 5900152 |
| MRP Description: | ALIGN OIM OPERATION INSPECTION & MAINTENANCE |
| Date: | 12/28/2010 |
| ECO: | 00431 |

1. Engineering Specification

**Application:**
ALI OPERATION INSPECTION & MAINTENANCE MANUAL

**Detailed Description:**

2. Vendor Information

<table>
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<th>Contact #</th>
<th>Preferred Vendor</th>
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PART SPECIFICATION FORM

BENDPAK Number: 5905103
MRP Description: WARNING ALI/WL 200
Date: 05/06/2013
ECO: 00593

1. Engineering Specification

Application:
ALI 4 POST SAFETY STICKER KIT

Detailed Description:
SIZE: 11" L x 8.5" W (279mm x 216mm)

2. Vendor Information

<table>
<thead>
<tr>
<th>Approved Vendor</th>
<th>Vendor Part #</th>
<th>Contact #</th>
<th>Preferred Vendor</th>
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PART SPECIFICATION FORM

| BENDPAK Number: | 5905151 |
| MRP Description: | SAFETY TIPS CARD ALI-ST 90 |
| Date: | 12/28/2010 |
| ECO: | 00431 |

1. Engineering Specification

**Application:**
ALI SAFETY TIPS

**Detailed Description:**

AUTOMOTIVE LIFT

SAFETY TIPS

1. Inspect your lift daily. Never operate if it is defective or if it has damaged parts. Failure to do so may result in serious injury.
2. Operating controls are designed to cease when released. Don't lean over or invert them.
3. Never overload your lift. Manufacturer's rated capacity is shown on nameplate affixed to the lift.
4. Positioning of vehicle and operation of the lift should be done only by trained and authorized personnel.
5. Never place vehicles with primes inside it. Doorknob or key handles should not be in the lift area during operation.
6. Always keep lift area free of obstacles, greases, oil, trash and other debris.
7. Before driving vehicles over lift, position arms and supports to provide adequate support. See 2 for full extended lift arms, supports, etc.
8. Always lower the lift slowly. Position lift supports to contact at the vehicle manufacturer's recommended setting points. Don't use vehicle supports while vehicle is still in the lift.
9. Never leave vehicle on lift unattended. Position lift supports to contact at the vehicle manufacturer's recommended setting points. Don't use vehicle supports while vehicle is still in the lift.
10. Make sure lift is fully retracted before leaving lift unattended. Lift arms and supports must be closed.
11. Always leave vehicle on lift, position lift arms and supports to provide adequate support. See 2 for full extended lift arms, supports, etc.

These "Safety Tips" along with general lift safety manuals, are presented as an advisory service by the manufacturer. User must consider individual conditions and requirements for safe equipment operation. Read and follow all safety regulations and instructions on operation of the lift.

2. Vendor Information

<table>
<thead>
<tr>
<th>Approved Vendor</th>
<th>Vendor Part #</th>
<th>Contact #</th>
<th>Preferred Vendor</th>
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# PART SPECIFICATION FORM

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<th>BENDPAK Number:</th>
<th>5905311</th>
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<tbody>
<tr>
<td>MRP Description:</td>
<td>BENDPAK LABEL; 4 x 38&quot; WHITE INK</td>
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<tr>
<td>Date:</td>
<td>05/13/2015</td>
</tr>
<tr>
<td>ECO:</td>
<td>00689</td>
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</table>

## 1. Engineering Specification

**Application:**
BENDPAK LABEL

**Detailed Description:**

![Image of the BENDPAK label]

**SIZE:** 38" L x 4.25" W (965mm x 108mm)

- Material: Yellow Represents Clear Adhesive PET
- Size: 4.25"W x 38"H
- Thickness: 4 Mil
- Finish: Polished
- Ink: U.V. protected, Opaque White
- Print Process: Silk Screen, 85 line-screen (Opaque White ink, clear adhesive PET will fill in blank areas.)
- Lamination: Clear-gloss over-laminate for abrasion, chemical, and ultra violet protection

## 2. Vendor Information

<table>
<thead>
<tr>
<th>Approved Vendor</th>
<th>Vendor Part #</th>
<th>Contact #</th>
<th>Preferred Vendor</th>
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PART SPECIFICATION FORM

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<th>BENDPAK Number:</th>
<th>5905402</th>
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<tbody>
<tr>
<td>MRP Description:</td>
<td>MAX CAP DANGER 9K</td>
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<tr>
<td>Date:</td>
<td>05/06/2013</td>
</tr>
<tr>
<td>ECO</td>
<td>00593</td>
</tr>
</tbody>
</table>

1. Engineering Specification

**Application:**
LIFT CAPACITY STICKER

**Detailed Description:**

![DANGER](image)

**SIZE:** 5” L x 4” W (127mm x 100mm)

Exceeding the weight capacity of this lift can damage lift and/or property and may cause personal harm, injury or death to operators and/or bystanders. All vehicles MUST be positioned on lift with CENTER OF GRAVITY midway between adapters and/or centered on runways. Damage to lift due to overloading or misuse IS NOT covered under warranty.

2. Vendor Information

<table>
<thead>
<tr>
<th>Approved Vendor</th>
<th>Vendor Part #</th>
<th>Contact #</th>
<th>Preferred Vendor</th>
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<tbody>
<tr>
<td>1)</td>
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</tbody>
</table>
The maximum lifting capacity for this lift is described below:

<table>
<thead>
<tr>
<th>Maximum Lifting Capacity</th>
<th>9000 lbs. / 4082 kg</th>
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</thead>
<tbody>
<tr>
<td>Max. Lifting Cap. / Front of Lift Center</td>
<td>4500 lbs. / 2041 kg</td>
</tr>
<tr>
<td>Max. Lifting Cap. / Rear of Lift Center</td>
<td>4500 lbs. / 2041 kg</td>
</tr>
</tbody>
</table>

Exceeding the weight capacity of this lift can damage lift and/or property and may cause personal harm, injury or death to operators and/or bystanders. All vehicles MUST be positioned on lift with CENTER OF GRAVITY midway between adapters and/or centered on runways. Damage to lift due to overloading or misuse IS NOT covered under warranty.
1. Engineering Specification

**Application:**
MANUFACTURER LABEL

**Detailed Description:**

**MFD. BY BENDPAK INC.**

**LIFT TYPE:** SURFACE MOUNT  **CAPACITY:** MED/HVY DTY

**POWER:** ELECTRIC/HYDRAULIC  **ANCHORS:** AS EQUIPPED

**INSTALLATION:** SEE OWNERS GUIDE OR CONTACT FACTORY

**SHIPPING DAMAGE CLAIMS:**
When this equipment is shipped, title passes to the purchaser upon receipt from the carrier. Consequently, claims for the material damaged in shipment must be made by the purchaser against the transportation company at the time shipment is received.

PLEASE READ ALL OPERATOR/USER MANUAL(S) PRIOR TO INSTALLATION AND OPERATION. UNDERSTAND AND COMPREHEND THE FULL CONTENTS OF EACH MANUAL(S) PRIOR TO INSTALLATION AND OPERATION. DELIVER THE MANUAL(S) TO ALL OPERATORS. FAILURE TO OPERATE THIS EQUIPMENT AS DIRECTED MAY CAUSE INJURY OR DEATH.

**IMPORTANT NOTE:**
BENDPAK LIFTS ARE SUPPLIED WITH CONCRETE FASTENERS MEETING THE CRITERIA AS PRESCRIBED BY ANSI E82 — 86 (2003). LIFT BUYERS ARE RESPONSIBLE FOR ANY SPECIAL REGIONAL STRUCTURAL AND/OR SEISMIC ANCHORING REQUIREMENTS SPECIFIED BY ANY OTHER AGENCIES AND/OR CODES SUCH AS THE UNIFORM BUILDING CODE (UBC) AND/OR INTERNATIONAL BUILDING CODE (IBC).

**SIZE:** 5.125” L x 5.125” W (130mm x 130mm)

BENDPAK Number: 5905465

MRP Description: MANUFACTURER LABEL

Date: 05/07/2013

ECO: 00593

2. Vendor Information

<table>
<thead>
<tr>
<th>Approved Vendor</th>
<th>Vendor Part #</th>
<th>Contact #</th>
<th>Preferred Vendor</th>
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<td>1)</td>
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</tbody>
</table>
MFD. BY BENDPAK INC.

LIFT TYPE: SURFACE MOUNT  CAPACITY: MED/HVY DTY
POWER: ELECTRIC/HYDRAULIC  ANCHORS: AS EQUIPPED

INSTALLATION – SEE OWNERS GUIDE OR CONTACT FACTORY

SHIPPING DAMAGE CLAIMS
WHEN THIS EQUIPMENT IS SHIPPED, TITLE PASSES TO THE PURCHASER
UPON RECEIPT FROM THE CARRIER. CONSEQUENTLY, CLAIMS FOR THE
MATERIAL DAMAGED IN SHIPMENT MUST BE MADE BY THE PURCHASER
AGAINST THE TRANSPORTATION COMPANY AT THE TIME SHIPMENT IS
RECEIVED.

PLEASE READ ALL OPERATORS/USERS MANUAL(S) PRIOR TO INSTALLATION
AND OPERATION. UNDERSTAND AND COMPREHEND THE FULL CONTENTS OF
EACH MANUAL(S) PRIOR TO INSTALLATION AND OPERATION. DELIVER THE
MANUAL(S) TO ALL OPERATORS. FAILURE TO OPERATE THIS EQUIPMENT
AS DIRECTED MAY CAUSE INJURY OR DEATH.

IMPORTANT NOTE:
BENDPAK LIFTS ARE SUPPLIED WITH CONCRETE FASTENERS MEETING THE
CRITERIA AS PRESCRIBED BY ASTM E488 – 96(2003). LIFT BUYERS ARE
RESPONSIBLE FOR ANY SPECIAL REGIONAL STRUCTURAL AND/OR SEISMIC
ANCHORING REQUIREMENTS SPECIFIED BY ANY OTHER AGENCIES AND/OR
CODES SUCH AS THE UNIFORM BUILDING CODE (UBC) AND/OR
INTERNATIONAL BUILDING CODE (IBC).

INTERNAL BAR CODE - FOR FACTORY AUDIT ONLY 34086

BPK  |  STYOT  |  P20KVR  |  X18576  |  HVY DTY/ GVR

THE MANUFACTURE, USE, SALE OR IMPORT OF THIS PRODUCT MAY
BE SUBJECT TO ONE OR MORE UNITED STATES PATENTS, OR
PENDING APPLICATIONS, OWNED BY BENDPAK, INC.

ENGINEERED BY BENDPAK INC USA  MADE IN CHINA
**PART SPECIFICATION FORM**

<table>
<thead>
<tr>
<th>BENDPAK Number:</th>
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<tr>
<td>MRP Description:</td>
<td>4-POST SAFETY DECAL</td>
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<tr>
<td>Date:</td>
<td>05/06/2013</td>
</tr>
<tr>
<td>ECO:</td>
<td>00593</td>
</tr>
</tbody>
</table>

1. Engineering Specification

**Application:**
4-POST SAFETY DECAL

**Detailed Description:**

- **SIZE:** 23” L x 4” W (584m x 100mm)

2. Vendor Information

<table>
<thead>
<tr>
<th>Approved Vendor</th>
<th>Vendor Part #</th>
<th>Contact #</th>
<th>Preferred Vendor</th>
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</table>

VISUALLY CONFIRM THAT ALL PRIMARY SAFETY LOCKS ARE ENGAGED BEFORE ENTERING WORK AREA.

Suspension components used on this lift are intended to raise and lower lift only and are NOT meant to be used as hoists. Read and understand these instructions carefully. The failure to make serious visual confirmation is made that all primary safety locks are engaged prior to proceeding with a LADDER onto the safety locks. Refer to installation/operation manual for proper safety lock procedures and/or further instruction.

WARNING

WIRE ROPE INSPECTION AND MAINTENANCE

• Before using lift, check all cables to ensure they are free from damage or excessive signs of wear.
• Make a visual inspection of all moving parts and check for excessive wear.
• Check all anchor bolts and retighten if necessary.
• Visually inspect all moving parts, including pins and bolts, to ensure they are properly secured.
• Inspect all safety locks for proper operation.
• Set parking brake or use wheel chock to hold vehicle in position.
• Do not permit electric motor to get wet! Motor damage caused by dampness is not covered under warranty.

Failure to read, understand and follow these instructions may cause deaths or serious injury. Read and understand these instructions before using lift.

IMPORTANT OPERATION / MAINTENANCE INSTRUCTIONS  PLEASE READ

TO RAISE LIFT
• Before raising vehicle to inspection height, check and/or replace tools and equipment to ensure they are in good condition.
• Do not allow cables to become excessively slack.
• Make sure all safety locks are engaged.
• Do not allow cables to become excessively slack.
• Always keep a visual line of sight on lift at all times.
• ALWAYS make sure ALL LADDER LOCKS are engaged. If engaged, inspect for any damage or excessive wear and lubricate if necessary.

TO LOWER LIFT
• Set parking brake or use wheel chock to hold vehicle in position.
• Raise lift to desired height by pressing push button on power unit. Elevate lift at least two inches to allow adequate clearance for locks to clear. Disengage push button AIR SAFETY VALVE and HOLD.
• If cement anchor bolts are loose, or any component shows excessive signs of wear, DO NOT USE.
• Do not operate the lift with any person, equipment, or vehicle in or near the lift.

WARNING:

If cement anchor bolts are loose, or any component shows excessive signs of wear, DO NOT USE.

Never operate the lift with any person, equipment, or vehicle in or near the lift.

Always make sure all cables are engaged before attempt is made to work on or near vehicle.

Never try to lift an elevated platform without the safety locks in proper engagement.

PART SPECIFICATION FORM

BENDPAK Number: 5905940
MRP Description: PRODUCT DATA LABEL
Date: 05/06/2013
ECO: 00593

1. Engineering Specification

Application:
PRODUCT DATA LABEL

Detailed Description:

2. Vendor Information

<table>
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<tbody>
<tr>
<td>1)</td>
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</tbody>
</table>
LIFT TYPE: SURFACE MOUNT  CAP: MED/HVY DTY  MFG. BPK  SEE DATA PLATE FOR PRODUCT DETAILS

POWER: ELECTRIC/HYDRAULIC  INSTALLATION - SEE OWNERS GUIDE OR CONTACT FACTORY

SAFETY INSTRUCTIONS: IF ATTACHMENTS, ACCESSORIES OR CONFIGURATION MODIFYING COMPONENTS THAT ARE LOCATED IN THE LOAD PATH, AFFECT OPERATION OF THE LIFT, AFFECT THE LIFT ELECTRICAL LISTING OR AFFECT INTENDED VEHICLE ACCOMMODATION ARE USED ON THIS LIFT AND, IF THEY ARE NOT CERTIFIED FOR USE ON THIS LIFT, THEN THE CERTIFICATION OF THIS LIFT SHALL BECOME NULL AND VOID. CONTACT THE PARTICIPANT FOR INFORMATION PERTAINING TO CERTIFIED ATTACHMENTS, ACCESSORIES OR CONFIGURATION MODIFYING COMPONENTS.

BENDPAK LIFTS ARE SUPPLIED WITH CONCRETE FASTENERS MEETING THE CRITERIA AS PRESCRIBED BY ASTM E488 - 96(2003). LIFT BUYERS ARE RESPONSIBLE FOR ANY SPECIAL REGIONAL STRUCTURAL AND/OR SEISMIC ANCHORING REQUIREMENTS SPECIFIED BY ANY OTHER AGENCIES AND/OR CODES SUCH AS THE UNIFORM BUILDING CODE (UBC) AND/OR INTERNATIONAL BUILDING CODE (IBC).

THE MANUFACTURE, USE, SALE OR IMPORT OF THIS PRODUCT MAY BE SUBJECT TO ONE OR MORE UNITED STATES PATENTS, OR PENDING APPLICATIONS, OWNED BY BENDPAK, INC.

DO NOT REMOVE  ENGINEERED BY BENDPAK INC. USA  MADE IN CHINA
### PART SPECIFICATION FORM

<table>
<thead>
<tr>
<th>BENDPAK Number:</th>
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<tbody>
<tr>
<td>MRP Description:</td>
<td>LABEL D (4-POST LIFTS CE)</td>
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<tr>
<td>Date:</td>
<td>12/04/2015</td>
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<td>ECO:</td>
<td>00724</td>
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</table>

#### 1. Engineering Specification

**Application:**
DATA SERIAL TAG, 4-POST LIFTS, CE

**Detailed Description:**
- **Size:** 3.38" L x 3.38" W
  
  (85.7mm x 85.7mm)

#### 2. Vendor Information (Or for Reference)

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<th>Preferred Vendor</th>
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OR BENDPAK ENGINEERING APPROVED EQUIVALENT
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<th>MODEL NUMBER</th>
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<tr>
<th>VOLTAGE</th>
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<td>110-240VAC, 50-60 Hz, 1 Ph □</td>
</tr>
<tr>
<td>208-240VAC, 50-60 Hz, 1 Ph □</td>
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DANGER!
Disconnect Power Before Servicing

WARRANTY VOID IF DATA PLATE IS REMOVED

PN 5905953
2016
CE-Approved
4 Post Lifts
Colors & Graphics

4/7/16

CONFIDENTIAL INFORMATION.
You may not disclose, print, copy or disseminate this information.
Unauthorized use is a violation of federal criminal law.
4 Post Lifts Product Decal Positioning

BPK Post Branding Decal-Large_5905311.pdf:
Material: Clear Adhesive PET
Size: 4.25"W x 38"H
Thickness: 4 Mil
Finish: Polished
Ink: U.V. protected, Opaque White
Print Process: Silk Screen, 85 line-screen (Yellow color in file represents what should be clear PET material and SHOULD NOT print as Yellow ink. White area in file represents Opaque White ink.)
Lamination: Clear-gloss over-laminate for abrasion, chemical, and ultra violet protection

Total of 4
PN 5905311

4_Post_Safety_Decal.pdf:
Size: 4"W x 23"H
Material: White Vinyl Pressure Sensitive Adhesive
Thickness: 4 Mil
Ink: U.V. protected CMYK 2/C Process
Finish: Polished
Print Process: Offset Lithography - 200 line-screen or 300 p.p.i. for digital
Lamination: Clear-gloss over-laminate for abrasion, chemical, and ultra violet protection

PN 5905556

Ali_4_Post_labels.pdf:
(Order Labels from ALI)
# 4 Post Lifts Product Decal Positioning

**D**

**THE MAXIMUM LIFTING CAPACITY FOR THIS LIFT IS DESCRIBED BELOW**

- Maximum Lifting Capacity
- Max. Lifting Cap. / Front of Lift Center
- Max. Lifting Cap. / Rear of Lift Center

Exceeding the weight capacity of this lift can damage lift and/or property and may cause personal harm, injury or death to operators and lift bystanders. Lift equipment MUST be positioned as lift with CENTER OF GRAVITY midway between actuator and lift center on trolley. Damage to lift due to overloading or misuse is NOT covered under warranty.

---

**E**

**ATTENTION**

**MAXIMUM LIFTING CAPACITY**

- **Lbs.**
- **Kg.**

---

**F**

**Product Data Label_5905940-New.pdf:**

- **Size:** 4.5"W x 2.3"H
- **Material:** White Vinyl Pressure Sensitive Adhesive
- **Thickness:** 4 Mil
- **Ink:** U.V. protected CMYK 2/C Process
- **Finish:** Polished
- **Print Process:** Offset Lithography - 200 line-screen or 300 p.p.i. for digital
- **Lamination:** Clear-gloss over-laminate for abrasion, chemical, and ultra violet protection

---

**G**

**2015_Serial_Tag-D-5905953.jpg:**

- **Size:** 3"W x 3"H
- **Material:** 2 Mil. Matte Silver Polyester (Flex-PSE)
- **Ink:** Using thermal transfer printer with resin ribbon
- **Finish:** 1 Color-Black

---

**H**

**ALI-Gold-Label-5905326.jpg**

**FOR ALI APPROVED LIFTS ONLY**

---

**P/N 5905401 - Max. Cap. Danger 7K**

**P/N 5905645 - NRTL Lifting Cap Label 7K**

---

**PART SPECIFICATION FORM**

**BENDPAK Number:**

**5905645**

**MRP Description:**

**MAX CAP NRTL DANGER 7K**

**Date:**

**05/06/2013**

**ECO:**

**00593**

---

**1. Engineering Specification**

**Application:**

**LIFT CAPACITY STICKER FOR CE LIFTS**

**Detailed Description:**

**SIZE: 3.25” L x 4.5” W (82mm x 114mm)**

---

**2. Vendor Information**

---

**PN 5905940**

---

**PN 5905326**
**FOR ALI APPROVED LIFTS ONLY**

**D, H, G, F**
Front of Post (Top to Bottom)

Place 1.25” from top of Power Unit bracket to the bottom of ALI Label.

**E, C**
Back of Post (Top to Bottom)

**A**
(Front & Back of post)

(Front & Back of post)
4 Post Lifts Packaging

Serial Tag New-2015 Peel Off-5905285.jpg:
Size: 3”W x 3”H
Material: 2 Mil. Matte Silver Polyester (Flex-PSE)
Print using thermal transfer printer with resin ribbon
Ink: 1 Color-Black

PN 5905285

Do not remove back sheet of this portion to prevent from sticking completely as shown in image.

Manufacturer Packaging Label:
Size: 5”W x 5”H
Material: White adhesive paper
Ink: U.V. protected CMYK 2/C Process
Print Process: Offset Lithography - 200 line-screen or 300 p.p.i. for digital