This guide is a troubleshooting reference used for maintaining and servicing your BendPak product. It provides comprehensive information on identifying serviceable parts and components and assists in troubleshooting problems and performing assembly/disassembly procedures.
NOTE: UNLESS OTHERWISE SPECIFIED.

1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
2. ALL LABELS TO BE APPLIED TO POSTS AFTER PAINTING.
3. SEE ATTACHED LABEL PLACEMENT SHEET
NOTE: UNLESS OTHERWISE SPECIFIED.

1. VERIFY CYLINDER PORTS ARE CAPPED OFF WITH STEEL 3/8" NPT PLUG.
2. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING.
3. ASSEMBLE ITEMS AS SHOWN.
NOTE: UNLESS OTHERWISE SPECIFIED.

1. ASSEMBLE ITEMS AS SHOWN
### Notes:

1. **UNLESS OTHERWISE SPECIFIED.**
   - SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
   - ASSEMBLE ITEMS AS SHOWN

### Dimensions in MM

- **ISOMETRIC VIEW**
  - FOR REFERENCE ONLY
  - DO NOT SCALE

### Table - HD/S-14 SERIES DRIVE UP RAMP ASSEMBLY

<table>
<thead>
<tr>
<th>ITEM NO</th>
<th>PART NUMBER</th>
<th>DESCRIPTION</th>
<th>QTY</th>
<th>REV</th>
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<tbody>
<tr>
<td>1</td>
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<td>HD/S-14 SERIES DRIVE UP RAMP WELDMENT</td>
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<td>2</td>
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### Schedule

- **REVISION**
  - **REV**
    - E-001: ADDED HD/S-14 SERIES TO TITLE
    - UPDATED NEXT ASSEMBLY
    - 02/24/2010
    - AC 00333
  - F: REPLACED 5530064 WITH 5530097
    - UPDATED BOM REVISION
    - 06/03/2010
    - AC 00366
  - G: UPDATED BOM REVISION
    - 07/30/2010
    - TM 00387
  - G-001: UPDATED NEXT ASSEMBLY
    - 05/17/2011
    - TM 00456
  - G-002: UPDATED NEXT ASSEMBLY
    - 10/28/2011
    - TM 00487
  - G-003: UPDATED NEXT ASSEMBLIES
    - 05/16/2013
    - TM 00593
  - G-004: UPDATED NEXT ASSEMBLIES
    - 08/13/2014
    - TM 00664

### Title

- **HD/S-14 SERIES DRIVE UP RAMP ASSEMBLY**

### Scale

- **1:8**

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NOTE: UNLESS OTHERWISE SPECIFIED.
1. GREASE PINS PRIOR TO ASSEMBLY
2. ASSEMBLE ITEMS AS SHOWN

DETAIL A
SCALE 1:10

ITEM NO | PART NUMBER | DESCRIPTION | QTY | REV
--- | --- | --- | --- | ---
1 | 5600276 | HDS-14 CROSSTUBE WELDMENT, LARGE WINDOW | 1 | H
2 | 5215013 | HDS-14 CROSSTUBE SHEAVE ASSEMBLY | 2 | B
3 | 5575380 | HD/HDS/HDSO-14 SERIES SAFETY ROLLER | 2 | C
4 | 5600044 | HD/HDS LIGHT DUTY SERIES SLACK SAFETY WELDMENT | 2 | F
5 | 5600173 | HD/HD70-14 SHEAVE PIN WELDMENT | 2 | G
6 | 5716005 | HD-7/750/79/14/HDSO-14 PLASTIC SLIDE BLOCK | 2 | J
7 | 5746008 | HD/HDS-7/750/79/14, HDSO-14 SAFETY PIN | 2 | E
8 | 5600760 | HD/HDS LIGHT DUTY SERIES SLACK SAFETY WELDMENT | 2 | B
9 | 5507275 | E RING Ø25mm OD DIN 7692 J25 | 2 | -
10 | 5507005 | HMB M6 x 1 x 70 | 6 | -
11 | 5551005 | M6 FLAT WASHER | 4 | -
12 | 555112 | NUT M6 x 1.0 | 4 | -
13 | 5550930 | ROTOR CLIP 10mm SS | 2 | -
14 | 5540665 | SPRING Ø 5mm x 90mm, SLACK SAFETY | 4 | A
15 | 554002 | E RING Ø1 3/8" OD TRUARC X5133-137 | 2 | -
16 | 5556023 | FEMALE ROD END M6 x 34mm | 2 | -
17 | 5555006 | FIG E90-04 COMP x 1/2 NPT | 2 | -
18 | 555093 | HMB M6 x 1 x 20 | 2 | -
19 | 5540102 | WASHER M5 x 66 FLAT | 2 | -
20 | 5750136 | HD AIR CYLINDER SPACER 12mm | 2 | B
21 | 5755137 | HD AIR CYLINDER SPACER 25mm | 2 | B
22 | 5536387 | NUT M6 x 1.0 NL | 4 | -
23 | 5540070 | SPRING Ø13mm x 89mm, AIR CYLINDER | 2 | B

REVISION
REV | DESCRIPTION | DATE | EDITED BY | ECO#
--- | --- | --- | --- | ---
E | REPLACED 5545026 WITH 5545005 | 03/23/2015 | MR | 00683
F | REMOVED 5550025 AND 5716629 | 09/30/2015 | TM | 00724
G | UPDATED BOM REVISIONS | 01/22/2016 | JM | 00741
NOTE: UNLESS OTHERWISE SPECIFIED.

1. GREASE PINS PRIOR TO ASSEMBLY
2. ASSEMBLE ITEMS AS SHOWN
NOTE: UNLESS OTHERWISE SPECIFIED.
1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
2. ASSEMBLE ITEMS AS SHOWN

ITEM NO | PART NUMBER | DESCRIPTION | QTY | REV
--- | --- | --- | --- | ---
1 | 5600924 | HDS/HDSO-14 CYLINDER FLANGE ARM WELDMENT | 1 | A
2 | 5716006 | HD-14 CYL. FLANGE ARM SLIDE | 2 | D
3 | 5530077 | FHPS M6 x 1 x 25L | 4 | -
4 | 5535312 | NUT M6 x 1.0 | 4 | -
5 | 5545005 | M6 FLAT WASHER | 4 | -

REV: A  DATE: 08/04/2014  TM: 00664

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1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
2. ASSEMBLE ITEMS AS SHOWN
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<td>A</td>
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<td>25</td>
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<td>FTG GRS 1/8NPT</td>
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</table>

### Notes

**NOTE: UNLESS OTHERWISE SPECIFIED.**

1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
2. INSERT PARTS BAG INTO PARTS BOX FOR SHIPMENT
3. THREAD 5535011 WITH 5545345 ONTO CABLES FOR SHIPMENT
4. HOSES AND CABLES IN REPRESENTATIONAL FORM
5. (*) LENGTH FOR REFERENCE ONLY
NOTE: UNLESS OTHERWISE SPECIFIED.

1. GREASE SEALS PRIOR TO ASSEMBLY
2. PRESSURE TEST CYLINDER ASSEMBLY 100% TO 3,600 PSI (NO LEAKS)
   MARK IN APPROXIMATE LOCATION WITH THE FOLLOWING INFORMATION: MANUFACTURER
   MONTH/ YEAR
   PART NUMBER
3. DISOGRIN 001-096 OR HERCULES DRU25-1.12-25 MAY BE USED IN PLACE OF RECO UN-1250-1625-0250
4. PARKER 4615-SHD-01250, HERCULES ST-125 OR AFM D-1250 MAY BE USED IN PLACE OF RECO D-1250
5. PARKER 4615-UP-2500-3000-375 OR HERCULES DPU25-3.00-37 MAY BE USED IN PLACE OF RECO UN-3000-3500-0375
6. HERCULES 612-350-050 MAY BE USED IN PLACE OF WR-03500-0500-125
7. HERCULES 612-150-050 MAY BE USED IN PLACE OF WR-01500-0500-125
8. VERIFY HYDRAULIC PORTS ARE CAPPED WITH PLUGS
### Revision Log

<table>
<thead>
<tr>
<th>REV</th>
<th>Description</th>
<th>DATE</th>
<th>EDITED BY</th>
<th>ECO#</th>
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<tr>
<td>A-001</td>
<td>PRODUCTION RELEASE</td>
<td>12/24/2007</td>
<td>AC</td>
<td>00104</td>
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<td>A-002</td>
<td>CHANGED SURFACE FINISH FROM 3.2 µm TO 1.6 Ra µm</td>
<td>09/05/2008</td>
<td>GJ</td>
<td>00237</td>
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<td>B</td>
<td>UPDATE TUBE TO NEW STYLE, UPDATED NEXT ASSEMBLY</td>
<td>12/11/2008</td>
<td>AC</td>
<td>00256</td>
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<td>05/04/2009</td>
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<td>B-013</td>
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### Item Table

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### Notes

1. FOR ITEM 1 SPECIFICATIONS REFER TO PART SPECIFICATION FORM
2. (*)ITEM 1 QTY FOR REFERENCE ONLY

---

**Diagram**

- **NOTE: UNLESS OTHERWISE SPECIFIED.**
  - FOR ITEM 1 SPECIFICATIONS REFER TO PART SPECIFICATION FORM
  - (*)ITEM 1 QTY FOR REFERENCE ONLY

**Document Information**

- **Title:** FLEX TUBE ASSEMBLY 1320mm
- **Drawing Number:** 5570050
- **Scale:** 1:1
- **Sheet:** 1 of 1
NOTE: UNLESS OTHERWISE SPECIFIED.
1. FOR ITEM 1 SPECIFICATIONS REFER TO PART SPECIFICATION FORM
2. ITEM 1 QTY FOR REFERENCE ONLY
NOTE: UNLESS OTHERWISE SPECIFIED.

1. BREAK AND DEBURR ALL SHARP EDGES 0.3mm
2. REMOVE ALL WELD SPLATTER
3. APPLY #30 GRIT ALUMINUM OXIDE TO TOP SURFACE AFTER WELDING & BEFORE PAINTING
4. PAINT BENDPAK BLUE
### Item No. | Part Number | Description | QTY | Rev
---|---|---|---|---
1 | 576077 | HDS-14 CROSSTUBE, LARGE WINDOW | 1 | B
2 | 575027 | CROSSTUBE SAFETY BLOCK | 2 | C
3 | 575510 | AIR SAFETY TROUGH | 1 | C
4 | 575511 | SMALL AIR SAFETY TROUGH | 1 | C
5 | 575523 | HD-14 SERIES TOP CROSS TUBE STRAP | 1 | E
6 | 575539 | HD/HDSO-14 BOTTOM CROSS TUBE STRAP | 1 | E
7 | 5620228 | HDS-14 CROSSTUBE END PLATE #1 WELDMENT | 1 | G
8 | 5620229 | HDS-14 CROSSTUBE END PLATE #2 WELDMENT | 1 | G
9 | 5620230 | HDS-14 CROSSTUBE END PLATE #3 WELDMENT | 1 | F
10 | 5620231 | HDS-14 CROSSTUBE END PLATE #4 WELDMENT | 1 | F
11 | 576003 | HD-12/14 RAMP STOP | 1 | D
12 | 575573 | HD/HDSO-14 CARRIAGE TIE BLOCK | 2 | B

**Notes:**

1. **Break and deburr all sharp edges** 0.3mm
2. **Remove all weld splatter**
3. **Paint BendPak Blue**

**Drawing Information:**

- **Title:** HDS-14 CROSSTUBE WELDMENT, LARGE WINDOW
- **Rev.:** A
- **Date:** 11/12/2008
- **Drawn by:** G.J.
- **Checked by:**
- **Scale:** 1:20
- **Sheet 1 of 2**
- **Drawing No.:** 5600276

**Tolerances:**

- **Linear:** ±0.5
- **Angular:** ±0.5°

**Surface Finish:** 1.6 ISO Ra µm for machined surfaces unless otherwise specified.

**Important Notice:**

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---

**Revision History:**

- **F:** Updated BOM revisions and next assembly 04/25/2013 TM 00593
- **G:** Updated BOM revision 03/31/2014 TM 00648
- **H:** Added [2] 575573 01/22/2016 JM 00741
NOTE: UNLESS OTHERWISE SPECIFIED.
1. BREAK AND DEBURR ALL SHARP EDGES 0.3mm
2. REMOVE ALL WELD SPLATTER
3. PAINT BENDPAK BLUE

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<tr>
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DO NOT SCALE DRAWING
DIMENSIONS ARE IN MM
TOLERANCES:
±0.0 = ±0.5
±0.0 = ±0.5
ANGULAR: 0° ± 2°
SURFACE FINISH 1.6 ISO Ra µm
FOR MACHINED SURFACES
UNLESS OTHERWISE SPECIFIED
### Item No. | Part Number | Description | Qty. | Rev.
--- | --- | --- | --- | ---
1 | 5701732 | HDS-14 CYLINDER FLANGE ARM | 1 | A
2 | 5736820 | HDS/HDSO-14 CABLE RETAINER BLOCK | 1 | A
3 | 5745317 | HD-14 SERIES CYLINDER FLANGE ARM SPACER | 1 | B
4 | 5735289 | HD/HDS-14 CYLINDER FLANGE ARM SPACER | 1 | B

---

**NOTE: UNLESS OTHERWISE SPECIFIED.**

1. BREAK AND DEBurr ALL SHARP EDGES 0.3mm
2. REMOVE ALL WELD SPLATTER
3. PAINT BENDPAK BLUE

---

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1. BREAK AND DEBURR ALL SHARP EDGES 0.3mm.
PART SPECIFICATION FORM

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1. Engineering Specification

Application:
ALI SAFETY MANUAL

Detailed Description:

![LIFTING RIGHT](image)

2. Vendor Information

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<th>Approved Vendor</th>
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<th>Contact #</th>
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1. Engineering Specification

**Application:**
ALI OPERATION INSPECTION & MAINTENANCE MANUAL

**Detailed Description:**

![American National Standard](image)

2. Vendor Information

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<tr>
<th>Approved Vendor</th>
<th>Vendor Part #</th>
<th>Contact #</th>
<th>Preferred Vendor</th>
</tr>
</thead>
<tbody>
<tr>
<td>1)</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
**PART SPECIFICATION FORM**

<table>
<thead>
<tr>
<th><strong>BENDPAK Number:</strong></th>
<th>5900161</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>MRP Description:</strong></td>
<td>HDS-14/14X INSTALLATION MANUAL</td>
</tr>
<tr>
<td><strong>Date:</strong></td>
<td>07/12/2013</td>
</tr>
<tr>
<td><strong>ECO :</strong></td>
<td>00593</td>
</tr>
</tbody>
</table>

1. Engineering Specification

**Application:**
INSTALLATION MANUAL

**Detailed Description:**

![INSTALLATION AND OPERATION MANUAL](image_url)

2. Vendor Information

<table>
<thead>
<tr>
<th>Approved Vendor</th>
<th>Vendor Part #</th>
<th>Contact #</th>
<th>Preferred Vendor</th>
</tr>
</thead>
<tbody>
<tr>
<td>1)</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
PART SPECIFICATION FORM

BENDPAK Number: 5905103
MRP Description: WARNING ALIWL 200
Date: 05/06/2013
ECO: 00593

1. Engineering Specification

Application:
ALI 4 POST SAFETY STICKER KIT

Detailed Description:

SIZE: 11” L x 8.5” W (279mm x 216mm)

2. Vendor Information

<table>
<thead>
<tr>
<th>Approved Vendor</th>
<th>Vendor Part #</th>
<th>Contact #</th>
<th>Preferred Vendor</th>
</tr>
</thead>
<tbody>
<tr>
<td>1)</td>
<td></td>
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</tr>
</tbody>
</table>
# PART SPECIFICATION FORM

<table>
<thead>
<tr>
<th><strong>BENDPAK Number:</strong></th>
<th>5905151</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>MRP Description:</strong></td>
<td>SAFETY TIPS CARD ALI-ST 90</td>
</tr>
<tr>
<td><strong>Date:</strong></td>
<td>12/28/2010</td>
</tr>
<tr>
<td><strong>ECO:</strong></td>
<td>00431</td>
</tr>
</tbody>
</table>

## 1. Engineering Specification

### Application:

**ALI SAFETY TIPS**

### Detailed Description:

- **AUTOMOTIVE LIFT SAFETY TIPS**

  - Never leave vehicles clear of stops while the lift is in use.
  - Use only lifting platforms and latches that are properly designed.
  - Do not lift vehicles without the proper lifting equipment.
  - Always use lifting equipment that is rated for the weight of the vehicle.
  - When lifting vehicles, make sure the stops are securely in place.
  - Do not leave vehicles clear of stops while the lift is in use.
  - Use only lifting platforms and latches that are properly designed.
  - Do not lift vehicles without the proper lifting equipment.
  - Always use lifting equipment that is rated for the weight of the vehicle.
  - When lifting vehicles, make sure the stops are securely in place.

## 2. Vendor Information

<table>
<thead>
<tr>
<th>Approved Vendor</th>
<th>Vendor Part #</th>
<th>Contact #</th>
<th>Preferred Vendor</th>
</tr>
</thead>
<tbody>
<tr>
<td>1)</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
PART SPECIFICATION FORM

<table>
<thead>
<tr>
<th>BENDPAK Number:</th>
<th>5905311</th>
</tr>
</thead>
<tbody>
<tr>
<td>MRP Description:</td>
<td>BENDPAK LABEL; 4 x 38&quot; WHITE INK</td>
</tr>
<tr>
<td>Date:</td>
<td>05/13/2015</td>
</tr>
<tr>
<td>ECO:</td>
<td>00689</td>
</tr>
</tbody>
</table>

1. Engineering Specification

**Application:**
BENDPAK LABEL

**Detailed Description:**

SIZE: 38" L x 4.25" W (965mm x 108mm)

- Material: Yellow Represents Clear Adhesive PET
- Size: 4.25"W x 38"H
- Thickness: 4 Mil
- Finish: Polished
- Ink: U.V. protected, Opaque White
- Print Process: Silk Screen, 85 line-screen (Opaque White ink, clear adhesive PET will fill in blank areas.)
- Lamination: Clear-gloss over-laminate for abrasion, chemical, and ultra violet protection

2. Vendor Information

<table>
<thead>
<tr>
<th>Approved Vendor</th>
<th>Vendor Part #</th>
<th>Contact #</th>
<th>Preferred Vendor</th>
</tr>
</thead>
<tbody>
<tr>
<td>1)</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
1. Engineering Specification

Application:
MANUFACTURER LABEL

Detailed Description:
MFR. BY BENDPak INC.

LIFT TYPE: SURFACE MOUNT
CAPACITY: MED/HVY DTY
POWER: ELECTRIC/HYDRAULIC
ANCHORS: AS EQUIPPED
INSTALLATION — SEE OWNERS GUIDE OR CONTACT FACTORY

SHIPPING DAMAGE CLAIMS
When this equipment is shipped, title passes to the purchaser upon receipt from the carrier. Consequently, claims for the material damaged in shipment must be made by the purchaser against the transportation company at the time shipment is received.

PLEASE READ ALL OPERATORS/USER’S MANUAL(S) PRIOR TO INSTALLATION AND OPERATION. UNDERSTAND AND COMPREHEND THE FULL CONTENTS OF EACH MANUAL(S) PRIOR TO INSTALLATION AND OPERATION. DELIVER THE MANUAL(S) TO ALL OPERATORS. FAILURE TO OPERATE THIS EQUIPMENT AS DIRECTED MAY CAUSE INJURY OR DEATH.

IMPORTANT NOTE:
BENDPak lifts are supplied with concrete fasteners meeting the criteria as prescribed by ASTM E 436 – 03(2003). Lift buyers are responsible for any special regional structural and/or seismic anchoring requirements specified by any other agencies and/or codes such as the Uniform Building Code (UBC) and/or International Building Code (IBC).

INTERNAL BAR CODE — FOR FACTORY AUDIT ONLY 34088

SPE 10 | SYOT | P20KVR | X18S76 | MYY DTY/ GVR | 832

THE MANUFACTURE, USE, SALE OR IMPORT OF THIS PRODUCT MAY BE SUBJECT TO ONE OR MORE UNITED STATES PATENTS, OR PENDING APPLICATIONS, OWNED BY BENDPak, INC.

ENGINEERED BY BENDPak INC USA MADE IN CHINA

2. Vendor Information

<table>
<thead>
<tr>
<th>Approved Vendor</th>
<th>Vendor Part #</th>
<th>Contact #</th>
<th>Preferred Vendor</th>
</tr>
</thead>
<tbody>
<tr>
<td>1)</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
LIFT TYPE: SURFACE MOUNT  CAPACITY: MED/HVY DTY
POWER: ELECTRIC/HYDRAULIC  ANCHORS: AS EQUIPPED

INSTALLATION – SEE OWNERS GUIDE OR CONTACT FACTORY

SHIPPING DAMAGE CLAIMS
WHEN THIS EQUIPMENT IS SHIPPED, TITLE PASSES TO THE PURCHASER
UPON RECEIPT FROM THE CARRIER. CONSEQUENTLY, CLAIMS FOR THE
MATERIAL DAMAGED IN SHIPMENT MUST BE MADE BY THE PURCHASER
AGAINST THE TRANSPORTATION COMPANY AT THE TIME SHIPMENT IS
RECEIVED.

PLEASE READ ALL OPERATORS/USERS MANUAL(S) PRIOR TO INSTALLATION
AND OPERATION. UNDERSTAND AND COMPREHEND THE FULL CONTENTS OF
EACH MANUAL(S) PRIOR TO INSTALLATION AND OPERATION. DELIVER THE
MANUAL(S) TO ALL OPERATORS. FAILURE TO OPERATE THIS EQUIPMENT
AS DIRECTED MAY CAUSE INJURY OR DEATH.

IMPORTANT NOTE:
BENDPAK LIFTS ARE SUPPLIED WITH CONCRETE FASTENERS MEETING THE
CRITERIA AS PRESCRIBED BY ASTM E 488 – 96(2003). LIFT BUYERS ARE
RESPONSIBLE FOR ANY SPECIAL REGIONAL STRUCTURAL AND/OR SEISMIC
ANCHORING REQUIREMENTS SPECIFIED BY ANY OTHER AGENCIES AND/OR
CODES SUCH AS THE UNIFORM BUILDING CODE (UBC) AND/OR
INTERNATIONAL BUILDING CODE (IBC).

INTERNAL BAR CODE – FOR FACTORY AUDIT ONLY 34086

BPK | STYOT | P20KVR | X18576 | HVY DTY/ GVR 832

THE MANUFACTURE, USE, SALE OR IMPORT OF THIS PRODUCT MAY
BE SUBJECT TO ONE OR MORE UNITED STATES PATENTS, OR
PENDING APPLICATIONS, OWNED BY BENDPAK, INC.

ENGINEERED BY BENDPAK INC USA  MADE IN CHINA
PART SPECIFICATION FORM

BENDPAK Number: 5905556
MRP Description: 4-POST SAFETY DECAL
Date: 05/06/2013
ECO: 00593

1. Engineering Specification

Application:
4-POST SAFETY DECAL

Detailed Description:

SIZE: 23” L x 4” W (584mm x 100mm)

2. Vendor Information

<table>
<thead>
<tr>
<th>Approved Vendor</th>
<th>Vendor Part #</th>
<th>Contact #</th>
<th>Preferred Vendor</th>
</tr>
</thead>
<tbody>
<tr>
<td>1)</td>
<td></td>
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</tr>
</tbody>
</table>
VISUALLY CONFIRM THAT ALL PRIMARY SAFETY LOCKS ARE ENGAGED BEFORE ENTERING WORK AREA.

Failure to read, understand and follow these instructions may cause death or serious injury. Read and understand these instructions before using lift.
# PART SPECIFICATION FORM

<table>
<thead>
<tr>
<th>BENDPAK Number:</th>
<th>5905557</th>
</tr>
</thead>
<tbody>
<tr>
<td>MRP Description:</td>
<td>MAX CAP DANGER 14K</td>
</tr>
<tr>
<td>Date:</td>
<td>05/06/2013</td>
</tr>
<tr>
<td>ECO:</td>
<td>00593</td>
</tr>
</tbody>
</table>

## 1. Engineering Specification

**Application:**
LIFT CAPACITY STICKER

**Detailed Description:**

SIZE: 5” L x 4” W (127mm x 100mm)

![DANGER](image)

THE MAXIMUM LIFTING CAPACITY FOR THIS LIFT IS DESCRIBED BELOW

<table>
<thead>
<tr>
<th>Maximum Lifting Capacity</th>
</tr>
</thead>
<tbody>
<tr>
<td>14,000 lbs. / 6350 kg</td>
</tr>
<tr>
<td>Max. Lifting Cap. / Front of Lift Center</td>
</tr>
<tr>
<td>7000 lbs. / 3175 kg</td>
</tr>
<tr>
<td>Max. Lifting Cap. / Rear of Lift Center</td>
</tr>
<tr>
<td>7000 lbs. / 3175 kg</td>
</tr>
</tbody>
</table>

Exceeding the weight capacity of this lift can damage lift and/or property and may cause personal harm, injury or death to operators and/or bystanders. All vehicles MUST be positioned on lift with CENTER OF GRAVITY midway between adapters and/or centered on runways. Damage to lift due to overloading or misuse IS NOT covered under warranty.

## 2. Vendor Information

<table>
<thead>
<tr>
<th>Approved Vendor</th>
<th>Vendor Part #</th>
<th>Contact #</th>
<th>Preferred Vendor</th>
</tr>
</thead>
<tbody>
<tr>
<td>1)</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
**DANGER**

The maximum lifting capacity for this lift is described below:

<table>
<thead>
<tr>
<th>Maximum Lifting Capacity</th>
<th>14,000 lbs. / 6350 kg</th>
</tr>
</thead>
<tbody>
<tr>
<td>Max. Lifting Cap. / Front of Lift Center</td>
<td>7000 lbs. / 3175 kg</td>
</tr>
<tr>
<td>Max. Lifting Cap. / Rear of Lift Center</td>
<td>7000 lbs. / 3175 kg</td>
</tr>
</tbody>
</table>

Exceeding the weight capacity of this lift can damage lift and/or property and may cause personal harm, injury or death to operators and/or bystanders. All vehicles MUST be positioned on lift with CENTER OF GRAVITY midway between adapters and/or centered on runways. Damage to lift due to overloading or misuse IS NOT covered under warranty.
PART SPECIFICATION FORM

BENDPAK Number: 5905940
MRP Description: PRODUCT DATA LABEL
Date: 05/06/2013
ECO: 00593

1. Engineering Specification

Application:
PRODUCT DATA LABEL

Detailed Description:

SIZE: 2.3” L x 4.5” W (58mm x 114mm)

2. Vendor Information

<table>
<thead>
<tr>
<th>Approved Vendor</th>
<th>Vendor Part #</th>
<th>Contact #</th>
<th>Preferred Vendor</th>
</tr>
</thead>
<tbody>
<tr>
<td>1)</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
LIFT TYPE: SURFACE MOUNT  CAP: MED/HVY DTY  MFG. BPK  SEE DATA PLATE FOR PRODUCT DETAILS

POWER: ELECTRIC/HYDRAULIC  INSTALLATION - SEE OWNERS GUIDE OR CONTACT FACTORY

SAFETY INSTRUCTIONS: IF ATTACHMENTS, ACCESSORIES OR CONFIGURATION MODIFYING COMPONENTS THAT ARE LOCATED IN THE LOAD PATH, AFFECT OPERATION OF THE LIFT, AFFECT THE LIFT ELECTRICAL LISTING OR AFFECT INTENDED VEHICLE ACCOMMODATION ARE USED ON THIS LIFT AND, IF THEY ARE NOT CERTIFIED FOR USE ON THIS LIFT, THEN THE CERTIFICATION OF THIS LIFT SHALL BECOME NULL AND VOID. CONTACT THE PARTICIPANT FOR INFORMATION PERTAINING TO CERTIFIED ATTACHMENTS, ACCESSORIES OR CONFIGURATION MODIFYING COMPONENTS.

BENDPAK LIFTS ARE SUPPLIED WITH CONCRETE FASTENERS MEETING THE CRITERIA AS PRESCRIBED BY ASTM E488 - 96(2003). LIFT BUYERS ARE RESPONSIBLE FOR ANY SPECIAL REGIONAL STRUCTURAL AND/OR SEISMIC ANCHORAGE REQUIREMENTS SPECIFIED BY ANY OTHER AGENCIES AND/OR CODES SUCH AS THE UNIFORM BUILDING CODE (UBC) AND/OR INTERNATIONAL BUILDING CODE (IBC).

THE MANUFACTURE, USE, SALE OR IMPORT OF THIS PRODUCT MAY BE SUBJECT TO ONE OR MORE UNITED STATES PATENTS, OR PENDING APPLICATIONS, OWNED BY BENDPAK, INC.

DO NOT REMOVE  ENGINEERED BY BENDPAK INC. USA  MADE IN CHINA
## PART SPECIFICATION FORM

<table>
<thead>
<tr>
<th>BENDPAK Number:</th>
<th>5905953</th>
</tr>
</thead>
<tbody>
<tr>
<td>MRP Description:</td>
<td>LABEL D (4-POST LIFTS CE)</td>
</tr>
<tr>
<td>Date:</td>
<td>12/04/2015</td>
</tr>
<tr>
<td>ECO:</td>
<td>00724</td>
</tr>
</tbody>
</table>

### 1. Engineering Specification

**Application:**
DATA SERIAL TAG, 4-POST LIFTS, CE

**Detailed Description:**

<table>
<thead>
<tr>
<th>Model Number</th>
<th>Serial Number</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Lift Capacity</th>
<th>Date of Inf</th>
<th>Max PSI / BAR</th>
</tr>
</thead>
<tbody>
<tr>
<td>85.7 mm x 85.7 mm</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Size:** 3.38” L x 3.38” W

### 2. Vendor Information (Or for Reference)

<table>
<thead>
<tr>
<th>Approved Vendor</th>
<th>Vendor Part #</th>
<th>Contact #</th>
<th>Preferred Vendor</th>
</tr>
</thead>
<tbody>
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<td></td>
<td></td>
</tr>
<tr>
<td>2)</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

OR BENDPAK ENGINEERING APPROVED EQUIVALENT
## Model Number

<table>
<thead>
<tr>
<th>Model Number</th>
<th>Lift Capacity</th>
<th>Description</th>
</tr>
</thead>
</table>

## Serial Number

| Serial Number | | |
|---------------|| |

## Lift Capacity

<table>
<thead>
<tr>
<th>Lift Capacity</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>110-240VAC, 50-60 Hz, 1 Ph</td>
<td>380-415VAC, 50-60 Hz, 3 Ph</td>
</tr>
<tr>
<td>208-240VAC, 50-60 Hz, 1 Ph</td>
<td>208-440VAC, 50-60 Hz, 3 Ph</td>
</tr>
</tbody>
</table>

## Voltage

- 110-240VAC, 50-60 Hz, 1 Ph
- 208-240VAC, 50-60 Hz, 1 Ph
- 380-415VAC, 50-60 Hz, 3 Ph
- 208-440VAC, 50-60 Hz, 3 Ph

## Date of MFG.

| Date of MFG. | |
|--------------||

---

**DANGER!**

Disconnect Power Before Servicing

Warranty Void If Data Plate Is Removed

PN 5905953
HDS-14 Packaging

This report is intended to show how to package an HDS-14

Report taken by: Adam Roberts
Date: 10/9/15
Power side ramp will have: 1 crosstube, 1 parts box, cylinder installed and safety ladders.

Offside ramp will have: 1 crosstube 2 approach ramps, 4 posts, 4 top plates, 2 tire stops and 2 tire chocks.

2 posts will be positioned opposite of each other with 2 approach ramps on top. Note that there is cardboard in-between each spot where the parts contact each other. They are then secured with a steel strap.
The crosstube will be positioned as shown with the tire stops, top plates and tire chocks packaged in the middle.

Power side ramp will have 4 safety ladders fully wrapped in plastic with cardboard where it contacts to ramp.
The parts box will be placed in the center in front of the cylinder. Then the crosstube is placed on top and secured with a steel strap.

Once all items are secure, each section is wrapped with cardboard.
Thicker cardboard is then added to the bottom and both sides and secured with plastic straps. We are using a one piece cardboard that has folds for the sides.

Shown is all the thicker cardboard pieces added.
Finally fully wrap in plastic.

Here is the lift complete and stacked.
2016
CE-Approved
4 Post Lifts
Colors & Graphics

12/31/15
4 Post Lifts Product Decal Positioning

BPK Post Branding Decal-Large_5905311.pdf:
Material: Clear Adhesive PET  
Size: 4.25"W x 38"H  
Thickness: 4 Mil  
Finish: Polished  
Ink: U.V. protected, Opaque White  
Print Process: Silk Screen, 85 line-screen (Yellow color in file represents what should be clear PET material and SHOULD NOT print as Yellow ink. White area in file represents Opaque White ink.)  
Lamination: Clear-gloss over-laminate for abrasion, chemical, and ultra violet protection

PN 5905311

4 Post Safety Decal.pdf:
Size: 4"W x 23"H  
Material: White Vinyl Pressure Sensitive Adhesive  
Thickness: 4 Mil  
Ink: U.V. protected CMYK 2/C Process  
Print Process: Offset Lithography - 200 line-screen or 300 p.p.i. for digital  
Lamination: Clear-gloss over-laminate for abrasion, chemical, and ultra violet protection

PN 5905556

Ali_4_Post_labels.pdf:  
(Order Labels from ALI)
4 Post Lifts Product Decal Positioning

**D**

THE MAXIMUM LIFTING CAPACITY FOR THIS LIFT IS DESCRIBED BELOW

Maximum Lifting Capacity

Max. Lifting Cap. / Front of Lift Center

Max. Lifting Cap. / Rear of Lift Center

Exceeding the weight capacity of this lift can damage lift and/or property and may cause personal harm, injury or death to operators and/or bystanders. All vehicles MUST be positioned on lift with CENTER OF GRAVITY midway between adapters and lift centered on runners. Damage to lift due to overloading or misuse will NOT be covered under warranty.

PN 5905645 - Max. Cap. Danger 7K
PN 5905700 - Max. Cap. Danger 7500
PN 5905650 - Max. Cap. Danger 9k
PN 5905665 - Max. Cap. Danger 14k
PN 5905675 - Max. Cap. Danger 18k
PN 5905680 - Max. Cap. Danger 27k
PN 5905685 - Max. Cap. Danger 35k
PN 5905690 - Max. Cap. Danger 40K

**E**

ATTENTION

MAXIMUM LIFTING CAPACITY

Lbs.

Kg.

P/N 5905645 - NRTL_Lifting_Cap_Label_7K
P/N 5905700 - NRTL_Lifting_Cap_Label_7500
P/N 5905650 - NRTL_Lifting_Cap_Label_9k
P/N 5905665 - NRTL_Lifting_Cap_Label_14k
P/N 5905675 - NRTL_Lifting_Cap_Label_18k
P/N 5905680 - NRTL_Lifting_Cap_Label_27k
P/N 5905685 - NRTL_Lifting_Cap_Label_35K
P/N 5905690 - NRTL_Lifting_Cap_Label_40K

*MAX. CAP. DANGER.pdf:
Size: 4”W x 5”H
Material: White Vinyl Pressure Sensitive Adhesive
Thickness: 4 Mil
Ink: U.V. protected CMYK 2/C Process
Finish: Polished
Print Process: Offset Lithography - 200 line-screen or 300 p.p.i. for digital
Lamination: Clear-gloss over-laminate for abrasion, chemical, and ultra violet protection

*NRTL_Lifting_Cap_Label_.pdf:
Size: 4.5”W x 3.25”H
Material: White Vinyl Pressure Sensitive Adhesive
Thickness: 4 Mil
Ink: U.V. protected CMYK 2/C Process
Finish: Polished
Print Process: Offset Lithography - 200 line-screen or 300 p.p.i. for digital
Lamination: Clear-gloss over-laminate for abrasion, chemical, and ultra violet protection

*NRTL_Lifting_Cap_Label_5905940-New.pdf:
Size: 4.5”W x 2.3”H
Material: White Vinyl Pressure Sensitive Adhesive
Thickness: 4 Mil
Ink: U.V. protected CMYK 2/C Process
Finish: Polished
Print Process: Offset Lithography - 200 line-screen or 300 p.p.i. for digital
Lamination: Clear-gloss over-laminate for abrasion, chemical, and ultra violet protection

**DEPENDS ON LIFT MODEL AND CAPACITY**

**F**

PN 5905940

**G**

Product_Data_Label_5905940-New.pdf:
Size: 4.5”W x 2.3”H
Material: White Vinyl Pressure Sensitive Adhesive
Thickness: 4 Mil
Ink: U.V. protected CMYK 2/C Process
Finish: Polished
Print Process: Offset Lithography - 200 line-screen or 300 p.p.i. for digital
Lamination: Clear-gloss over-laminate for abrasion, chemical, and ultra violet protection

PN 5905953

**H**

2015_Serial_Tag-D-5905953.jpg:
Size: 3”W x 3”H
Material: 2 Mil. Matte Silver Polyester (Flex-PSE)
Print using thermal transfer printer with resin ribbon
Ink: 1 Color-Black

**ALI-Gold-Label-5905326.jpg**

**FOR ALI APPROVED LIFTS ONLY**
4 Post Lifts Product Decal Positioning

**FOR ALL APPROVED LIFTS ONLY**

D, H, G, F

Front of Post
(Top to Bottom)

E, C

Back of Post
(Top to Bottom)

A

(Front & Back of post)

B

Side of Post

(A)

(Front & Back of post)
4 Post Lifts Packaging

Serial Tag New-2015 Peel Off-5905285.jpg:
Size: 3”W x 3”H
Material: 2 Mil. Matte Silver Polyester (Flex-PSE)
Print using thermal transfer printer with resin ribbon
Ink: 1 Color-Black

Do not remove back sheet of this portion to prevent from sticking completely as shown in image.
2016
NON-CE 4 Post Lifts
Colors & Graphics

MODELS:
HD-9SW  HDS-40
HD-9SWX  HDS-40X
HD-14T  HD-9AE

12/31/15

CONFIDENTIAL INFORMATION.
You may not disclose, print, copy or disseminate this information.
Unauthorized use is a violation of federal criminal law.
4 Post Lifts Product Decal Positioning

**A**

**B**

**C**

---

**BPK Post Branding Decal-Large_5905311.pdf:**
- Material: Clear Adhesive PET
- Size: 4.25"W x 38"H
- Finish: Polished
- Ink: U.V. protected, Opaque White
- Print Process: Silk Screen, 85 line-screen
- Lamination: Clear-gloss over-laminate for abrasion, chemical, and ultra violet protection

---

**4_Post_Safety_Decal.pdf:**
- Material: White Vinyl Pressure Sensitive Adhesive
- Size: 4"W x 23"H
- Finish: Polished
- Print Process: Offset Lithography - 200 line-screen or 300 p.p.i. for digital
- Lamination: Clear-gloss over-laminate for abrasion, chemical, and ultra violet protection
4 Post Lifts Product Decal Positioning

D

**Max. Cap. Danger.pdf:**
- Size: 4"W x 5"H
- Material: White Vinyl Pressure Sensitive Adhesive
- Thickness: 4 Mil
- Ink: U.V. protected CMYK 2/2 Process
- Finish: Polished
- Print Process: Offset Lithography - 200 line-screen or 300 p.p.i. for digital
- Lamination: Clear-gloss over-laminate for abrasion, chemical, and ultra violet protection

E

**NRTL_Lifting_Cap_Label_.pdf:**
- Size: 4.5"W x 3.25"H
- Material: White Vinyl Pressure Sensitive Adhesive
- Thickness: 4 Mil
- Ink: U.V. protected CMYK 2/2 Process
- Finish: Polished
- Print Process: Offset Lithography - 200 line-screen or 300 p.p.i. for digital
- Lamination: Clear-gloss over-laminate for abrasion, chemical, and ultra violet protection

---

E

**PRODUCT SPECIFICATION FORM**

**BENDPAK NUMBER:**

**PN 5905940**

**DATE:**

**ECO:**

**5905645**

**1. Engineering Specification**

- **APPLICATION:**
- LIFT CAPACITY STICKER FOR CE LIFTS

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**2. Vendor Information**

- **PRODUCT DATA LABEL 5905940-New.pdf:**
  - Size: 4.5"W x 2.3"H
  - Material: White Vinyl Pressure Sensitive Adhesive
  - Thickness: 4 Mil
  - Ink: U.V. protected CMYK 2/2 Process
  - Finish: Polished
  - Print Process: Offset Lithography - 200 line-screen or 300 p.p.i. for digital
  - Lamination: Clear-gloss over-laminate for abrasion, chemical, and ultra violet protection

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**H**

**2015 Serial Tag-C-5905952.jpg:**

- Size: 3"W x 3"H
- Material: 2 Mil. Matte Silver Polyester (Flex-PSE)
- Print using thermal transfer printer with resin ribbon
- Ink: 1 Color-Black

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**ALI-Gold-Label-5905326.jpg**

**FOR ALL APPROVED LIFTS ONLY**

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**DEPENDS ON LIFT MODEL AND CAPACITY**

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**PART SPECIFICATION FORM**

**BENDPAK Number:**

**PN 5905940**

**MRP Description:**

**MAX CAP NRTL DANGER 7K**

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**ECO:**

**5905645**

**05/06/2013**

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**F**

**NRTL_Lifting_Cap_Label 7K**

**P/N 5905645 - NRTL_Lifting_Cap_Label 7K**

**P/N 5905700 - NRTL_Lifting_Cap_Label 7500**

**P/N 5905650 - NRTL_Lifting_Cap_Label 9k**

**P/N 5905665 - NRTL_Lifting_Cap_Label 14k**

**P/N 5905675 - NRTL_Lifting_Cap_Label 18k**

**P/N 5905680 - NRTL_Lifting_Cap_Label 27k**

**P/N 5905685 - NRTL_Lifting_Cap_Label 35K**

**P/N 5905690 - NRTL_Lifting_Cap_Label 40K**
4 Post Lifts Product Decal Positioning

**FOR ALL APPROVED LIFTS ONLY**

D, H, G, F

Front of Post
(Top to Bottom)

E, C

Back of Post
(Top to Bottom)

A

(Front & Back of post)

B

Side of Post

A

(Front & Back of post)
4 Post Lifts Packaging

Serial Tag New-2015_Peel_Off-5905285.jpg:
Size: 3"W x 3"H
Material: 2 Mil. Matte Silver Polyester (Flex-PSE)
Print using thermal transfer printer with resin ribbon
Ink: 1 Color-Black

PEEL OFF INVENTORY LABEL

Do not remove back sheet of this portion to prevent from sticking completely as shown in image.