This guide is a troubleshooting reference used for maintaining and servicing your BendPak product. It provides comprehensive information on identifying serviceable parts and components and assists in troubleshooting problems and performing assembly/disassembly procedures.
NOTE: UNLESS OTHERWISE SPECIFIED.
1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
2. ALL LABELS TO BE APPLIED AFTER PAINTING.
3. SEE ATTACHED LABEL PLACEMENT SHEET
NOTE: UNLESS OTHERWISE SPECIFIED.
1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING.
NOTE: UNLESS OTHERWISE SPECIFIED.
1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
2. ASSEMBLE ITEMS AS SHOWN
3. 5620041 MUST SWING FREELY

ITEM NO. | PART NUMBER | DESCRIPTION | QTY | REV
---|---|---|---|---
1 | 560446 | PCL-18B POST WELDMENT | 1 | K
2 | 5716628 | PCL-18B WHEEL ADJUSTMENT BLOCK | 2 | E
3 | 5620112 | PCL-18B WHEEL ADJUSTMENT ROD WELDMENT | 2 | D
4 | 5215240 | PCL-18B LEG WHEEL ASSEMBLY | 2 | D
5 | 5620112 | WASHER M16 x 20 | 1 | --
6 | 5520456 | HHB M6 x 1 x 25 | 1 | --
7 | 5520112 | GP/PCL/XPR/PL-7000 SAFETY SHEAVE | 1 | C
8 | 5555152 | NUT M6 x 1.5 | 1 | --
9 | 5565352 | GP/PCL/XPR/PL-7000 SAFETY SHEAVE SPACER | 1 | C
10 | 5726322 | PCL-18B SOLENOID MOUNT PLATE | 1 | C
11 | 5726322 | PCL-18B MICRO SWITCH BRACKET RISER | 1 | C
12 | 5746322 | PCL-18B WHEEL ARM PIN | 2 | D
13 | 5640020 | E RING Ø19mm OD TRUARC 5133-75 | 2 | --
14 | 5620041 | PCL-18B ROLLER BRACKET WELDMENT | 2 | D
15 | 5736531 | NUT M20 x 2.5, WITH HOLE | 2 | A
16 | 5505049 | SPRING PIN M6 x 30 | 2 | --
NOTE: UNLESS OTHERWISE SPECIFIED
1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
2. ASSEMBLE ITEMS AS SHOWN
3. ATTACH KEYRINGS TO THE ENDS OF EACH CHAIN
4. ATTACH KEYRINGS TO FORK PIN AND LIFT HEAD

ITEM NO | PART NUMBER | DESCRIPTION | QTY | REV
--- | --- | --- | --- | ---
1 | 5600448 | PCL-18B CARRIAGE WELDMENT | 1 | H
2 | 5600884 | PCL-18B RIGHT FORK ARM WELDMENT | 1 | B
3 | 5600885 | PCL-18B LEFT FORK ARM WELDMENT | 1 | B
4 | 5716156 | PCL-18B CARRIAGE SLIDE | 6 | C
5 | 5716159 | PCL-18B CARRIAGE SLIDER SPACER | 6 | F
6 | 571424 | PCL-18B CARRIAGE ROLLER COVER, R.H. | 1 | B
7 | 571485 | PCL-18B CARRIAGE ROLLER COVER, L.H. | 1 | E
9 | 5545027 | WASHER M12 x Ø37 x 3mm | 2 | --
10 | 5530164 | HCB M12 x 175 x 20 | 2 | --
11 | 5746019 | PCL-18B FORK PIN | 2 | C
12 | 5215421 | PCL-18B CARRIAGE SLIDER ASSEMBLY, BRASS | 2 | D
13 | 5215422 | PCL-18B ROLLER BEARING BACKUP PLATE | 2 | D
14 | 5215423 | PCL-18B LIFT HEAD PIN CHAIN | 2 | D

DO NOT SCALE DRAWING
DIMENSIONS ARE IN MM
THIRD ANGLE PROJECTION

PROPRIETARY AND CONFIDENTIAL
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645 LEMONWOOD DR.
SANTA PAULA, CA 93060

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NOTE: UNLESS OTHERWISE SPECIFIED.

1. ASSEMBLE ITEMS AS SHOWN

ITEM NO | PART NUMBER | DESCRIPTION | QTY | REV
--- | --- | --- | --- | ---
1 | 5215231 | PCL-18B CASTER WHEEL ASSEMBLY | 1 | C
2 | 5746623 | PCL-18B ROLLER PIN | 1 | D
3 | 5540030 | E RING Ø22 OD TRUARC 5133-87 | 2 | -

REV | DESCRIPTION | DATE | EDITED BY | ECO#
--- | --- | --- | --- | ---
B | PCL-18 WAS MCL-18, UPDATED BOM REVISIONS | 09/29/2009 | MT | 00303
C | UPDATED BOM REVISIONS | 01/08/2010 | MT | 00331
D | UPDATED TITLE TO REFLECT WHERE USED, UPDATED BOM REVISIONS | 08/21/2015 | JM | 00720
NOTE: UNLESS OTHERWISE SPECIFIED.

1. ASSEMBLE ITEMS AS SHOWN

ITEM NO. | PART NUMBER | DESCRIPTION | QTY. | REV
--- | --- | --- | --- | ---
1 | 5736348 | PCL-18B CARRIAGE SLIDER HOLDER | 1 | C
2 | 5716104 | PCL-18B BRASS CARRIAGE SLIDER | 1 | C
3 | 5535357 | NUT M6 x 1.0 NL | 2 | --

DO NOT SCALE DRAWING

THIRD ANGLE PROJECTION

DIMENSIONS ARE IN MM

SCALE: 2:3

NOTE: UNLESS OTHERWISE SPECIFIED.

ASSEMBLE ITEMS AS SHOWN

1.
PART SPECIFICATION FORM

<table>
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<tr>
<th>BENDPAK Number:</th>
<th>5215670</th>
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<tbody>
<tr>
<td>MRP Description:</td>
<td>PULL HANDLE ASSEMBLY</td>
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<tr>
<td>Date:</td>
<td>05/01/2015</td>
</tr>
<tr>
<td>ECO:</td>
<td>00702</td>
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</table>

1. Engineering Specification

**Application:**
HAND PUMP JACK

**Detailed Description:**
Hand Pallet Truck Assembly include handle, pump unit and back wheel.

- **ROD HEAD:** 0.45" / 11mm HEIGHT
- **CENTER OF ROD HEAD TO FRONT EDGE OF PUMP BODY:** 3" / 72mm
- **WIDTH OF PUMP BODY:** 3.6" / 92mm
- **TOP OF ROD HEAD TO BOTTOM OF RHOMBUS PLATE:** 9-1/2" / 184.15mm
- **LENGTH OF RHOMBUS PLATE:** 10" / 258mm
- **WHEELS:** Ø200 x 50mm W

**ADDITIONAL CONTACT INFORMATION:**
Changzhou Yi-Lift material handling equipment Co., Ltd.
Xue shu xiang, Yaoguan Town,
Wujin District, Changzhou 213102 Jiangsu, P.R. China
Contact Name: Jack
Tel: 0086-0510-68866121
Fax: 0086-0510-82730160
E-mail: jack@yi-lift.com
Http: www.yi-lift.com

2. Vendor Information

<table>
<thead>
<tr>
<th>Approved Vendor</th>
<th>Vendor Part #</th>
<th>Contact #</th>
<th>Preferred Vendor</th>
</tr>
</thead>
<tbody>
<tr>
<td>1) CHANGZHOU YI-LIFT MATERIAL HANDLING EQUIPMENT CO., LTD.</td>
<td>TYPE9</td>
<td>0086-0510-68866121 <a href="mailto:jack@yi-lift.com">jack@yi-lift.com</a></td>
<td>YES</td>
</tr>
<tr>
<td>2)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>3)</td>
<td></td>
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</table>
NOTE: UNLESS OTHERWISE SPECIFIED.
1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
2. ASSEMBLE ITEMS AS SHOWN

ITEM NO | PART NUMBER | DESCRIPTION | QTY | REV
---|---|---|---|---
1 | 5215014 | PCL-18B POST ASSEMBLY | 1 | N
2 | 5502304 | CYLINDER ASSEMBLY Ø3.5 x 69 | 1 | C
3 | 5215034 | PCL-18B CARRIAGE ASSEMBLY | 1 | K
4 | 5701103 | PCL-18B CYLINDER STOPPER | 1 | C

DRAWN: 07/14/2009
CHECKED: 08/29/2016

PROPRIETARY AND CONFIDENTIAL
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<table>
<thead>
<tr>
<th>ITEM NO</th>
<th>PART NUMBER</th>
<th>DESCRIPTION</th>
<th>QTY</th>
<th>REV</th>
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</thead>
<tbody>
<tr>
<td>1</td>
<td>5174499</td>
<td>PCL-18B PARTS BAG</td>
<td>1</td>
<td>G</td>
</tr>
<tr>
<td>2</td>
<td>5600704</td>
<td>PCL-18B SAFETY BLOCK WELDMENT</td>
<td>1</td>
<td>C</td>
</tr>
<tr>
<td>3</td>
<td>5600278</td>
<td>PCL-18B TOW CART TIE PLATE WELDMENT</td>
<td>1</td>
<td>D</td>
</tr>
<tr>
<td>4</td>
<td>5756113</td>
<td>PCL-18B HYDRAULIC TUBE</td>
<td>1</td>
<td>C</td>
</tr>
<tr>
<td>5</td>
<td>5570872</td>
<td>PCL-18B HYD. HOSE ASSY Ø10 x 850mm DS</td>
<td>1</td>
<td>C</td>
</tr>
<tr>
<td>6</td>
<td>5746615</td>
<td>PCL-18B SAFETY PIVOT PIN</td>
<td>1</td>
<td>D</td>
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<tr>
<td>7</td>
<td>5721099</td>
<td>PCL-18B SOLENOID TRIP BRACKET</td>
<td>1</td>
<td>D</td>
</tr>
<tr>
<td>8</td>
<td>5746257</td>
<td>PCL-18B WHEELED JACK RETAINER RING</td>
<td>1</td>
<td>C</td>
</tr>
</tbody>
</table>

**NOTE:** UNLESS OTHERWISE SPECIFIED

1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
### Diagram Details

**Detail B**

- CAT5E, CABLE cut to length at final assembly.

**Wiring Details**
- Details of pin connections are provided, including pin numbers and colors.

**Parts List**

<table>
<thead>
<tr>
<th>Item No.</th>
<th>Part Number</th>
<th>Description</th>
<th>Qty.</th>
<th>Rev.</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>5520227</td>
<td>HAN 16B HOOD SIDE ENTRY 2 PEGS M25</td>
<td>1</td>
<td>-</td>
</tr>
<tr>
<td>2</td>
<td>5520217</td>
<td>HAN 40A AXIAL MODULE, MALE</td>
<td>2</td>
<td>A</td>
</tr>
<tr>
<td>3</td>
<td>5520216</td>
<td>HAN MODULAR FRAME 16 HOOD 4 MODULE A-D</td>
<td>1</td>
<td>A</td>
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<tr>
<td>4</td>
<td>5520465</td>
<td>1 TO 1-1/4 INCH ADAPTER</td>
<td>1</td>
<td>-</td>
</tr>
<tr>
<td>5</td>
<td>5520214</td>
<td>HAN ES MODULE, CAGE CLAMP FEMALE</td>
<td>2</td>
<td>-</td>
</tr>
<tr>
<td>6</td>
<td>5520453</td>
<td>10/4 SOOW/CAT5E COIL CUSTOM CABLE</td>
<td>30.5</td>
<td>METER</td>
</tr>
<tr>
<td>7</td>
<td>5520475</td>
<td>CAT 5 CRIMP</td>
<td>1</td>
<td>-</td>
</tr>
<tr>
<td>8</td>
<td>5520476</td>
<td>PCL-18B 3/4&quot; LIQUID TIGHT CONNECTOR</td>
<td>1</td>
<td>-</td>
</tr>
</tbody>
</table>

**Notes**

- Unless otherwise specified, assemble items as shown.

---

**Technical Details**

- Title: PCL-18B 10/4 SOOW/CAT5E COIL CUSTOM CABLE ASSY.
- Scale: 2:3
- Dimension: 600 (600 mm)

---

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**Drawing Information**

- Sheet: 1 of 1
- Revision: A
- Date: 9/9/2015
- Designer: JM
**NOTE: UNLESS OTHERWISE SPECIFIED.**

1. FOR ITEM 1 SPECIFICATIONS REFER TO PART SPECIFICATION FORM
2. (*) ITEM 1 QTY FOR REFERENCE ONLY

**ITEM NO.** | **PART NUMBER** | **DESCRIPTION** | **QTY.** | **REV.**
--- | --- | --- | --- | ---
1 | 5570116 | Ø10 ID HYDRAULIC HOSE | 818*mm | -
2 | 5550336 | FTG NPL -06 CRIMP x -06 JIC | 2 | -

**DO NOT SCALE DRAWING**

**DIMENSIONS ARE IN MM**

TOLERANCES:
- 0. = ±1.5
- 0.0 = ±1.0
- 0.00 = ±0.75
- 0.000 = ±0.13

**ANGULAR:** MACH 45°

**SURFACE FINISH:** 1.6 ISO Ra µm

**FOR MACHINED SURFACES, UNLESS OTHERWISE SPECIFIED.**

**NOTE:** UNLESS OTHERWISE SPECIFIED.

1. FOR ITEM 1 SPECIFICATIONS REFER TO PART SPECIFICATION FORM
2. (*) ITEM 1 QTY FOR REFERENCE ONLY
NOTE: UNLESS OTHERWISE SPECIFIED.
1. BREAK AND DEBURR ALL SHARP EDGES 0.3mm
2. REMOVE ALL WELD SPLATTER
3. PAINT BENDPAK BLUE
4. DRILL AFTER WELD
CYLINDER MUST CLEAR CUTOUTS
NOTE: UNLESS OTHERWISE SPECIFIED.

1. BREAK AND DEBURR ALL SHARP EDGES 0.3mm
2. REMOVE ALL WELD SPLATTER
3. DIMENSIONS SHOWN ARE AFTER PAINTING
4. PAINT BENDPAK YELLOW

CARDINAL #: T008-GR736
NOTE: UNLESS OTHERWISE SPECIFIED.

1. BREAK AND DEBurr ALL SHARP EDGES 0.3mm
2. REMOVE ALL WELD SPLATTER
3. DIMENSIONS SHOWN ARE AFTER PAINTING
4. ARMS MUST SLIDE FREELY ON CARRIAGE BEAM
5. PAINT BENDPAK YELLOW

CARDINAL #: T008-GR736
NOTE: UNLESS OTHERWISE SPECIFIED.

1. BREAK AND DEBURR ALL SHARP EDGES 0.3mm
2. MATERIAL: HR ASTM A36 OR Q235 GB/T 700

DIMENSIONS ARE IN MM
TOLERANCES:
0. = ±1.5
0.0 = ±0.5
ANGULAR: 0. = ±2°
SURFACE FINISH: 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED

THIRD ANGLE PROJECTION

DO NOT SCALE DRAWING

PCL-18 BASE PLATE

1:4 SCALE: 1

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PART SPECIFICATION FORM

<table>
<thead>
<tr>
<th><strong>BENDPAK Number:</strong></th>
<th>5905311</th>
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<tbody>
<tr>
<td><strong>MRP Description:</strong></td>
<td>BENDPAK LABEL; 4 x 38&quot; WHITE INK</td>
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<tr>
<td><strong>Date:</strong></td>
<td>05/13/2015</td>
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<tr>
<td><strong>ECO:</strong></td>
<td>00689</td>
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</table>

1. Engineering Specification

**Application:**
BENDPAK LABEL

**Detailed Description:**

SIZE: 38" L x 4.25" W (965mm x 108mm)

- Material: Yellow Represents Clear Adhesive PET
- Size: 4.25"W x 38"H
- Thickness: 4 Mil
- Finish: Polished
- Ink: U.V. protected, Opaque White
- Print Process: Silk Screen, 85 line-screen (Opaque White ink, clear adhesive PET will fill in blank areas.)
- Lamination: Clear-gloss over-laminate for abrasion, chemical, and ultra violet protection

2. Vendor Information

<table>
<thead>
<tr>
<th>Approved Vendor</th>
<th>Vendor Part #</th>
<th>Contact #</th>
<th>Preferred Vendor</th>
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<tr>
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</table>
PART SPECIFICATION FORM

BENDPAK Number: 5905580
MRP Description: PCL-18 ALI SAFETY LABEL KIT
Date: 11/02/2011
ECO: 00484

1. Engineering Specification

Application: ALI LIFT STICKER KIT
Detailed Description:

![Safety Instructions and Warnings Diagram]

2. Vendor Information

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PART SPECIFICATION FORM

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<tr>
<td>MRP Description:</td>
<td>PCL-18B_Column_Indicator_D</td>
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<td>Date:</td>
<td>08/25/2016</td>
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<tr>
<td>ECO:</td>
<td>ECO-00774</td>
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1. Engineering Specification

**Application:** COLUMN INDICATOR

**Detailed Description:**
- Trim: 4”W x 2”H
- Material: 2 Mil. White Adhesive Vinyl
- Ink: U.V. protected CMYK 4/C Process
- Finish: Polished
- Print Process: Offset Lithography - 200 line-screen or 300 p.p.i. for digital
- Lamination: Clear-gloss over-laminate for abrasion, chemical, and ultra violet protection

![COLUMN INDICATOR](image)

Main power switch must be off before connecting or disconnecting any of the communication cables. Failure to follow proper procedure can result in damage to the entire control system.

2. Vendor Information (Or for Reference)

<table>
<thead>
<tr>
<th>Approved Vendor</th>
<th>Vendor Part #</th>
<th>Contact #</th>
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OR BENDPAK ENGINEERING APPROVED EQUIVALENT
PART SPECIFICATION FORM

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<td>MRP Description:</td>
<td>PCL-18 WARNING LABEL</td>
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<td>Date:</td>
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<td>ECO:</td>
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1. Engineering Specification

**Application:**
WARNING LABEL

**Detailed Description:**

[Image of warning label]

---

2. Vendor Information

<table>
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<tr>
<th>Approved Vendor</th>
<th>Vendor Part #</th>
<th>Contact #</th>
<th>Preferred Vendor</th>
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</table>
PART SPECIFICATION FORM

BENDPAK Number: 5905620

MRP Description: PCL-18 INSTRUCTIONS LABEL

Date: 11/09/2012

ECO: 00550

1. Engineering Specification

Application:
INSTRUCTIONS LABEL

Detailed Description:

WARNING

• Be sure to observe and follow all safety and warning instructions found on the lift, illustrated on the labels and in the installation and operators manual(s).
• Before attempting to lift any vehicle, be sure that vehicle individual axle weight does not exceed two lift columns combined capacity and adequate overhead clearance is provided to raise vehicle to desired height.
• Make sure lift forks are in secure contact with vehicle tires and parking brake is released on vehicle.
• Adjustable forks must be equally spaced off centerline of lift carriage and adjusted properly to the tire/wheel size.
• Ensure tires are properly inflated before lifting. DO NOT exceed tire load rating when raising vehicle.
• NEVER go under raised vehicle unless all tires are making secure contact with the forks. Lower lift and repeat vehicle and/or lift spotting and sounding procedure if necessary.

Quick-Start Operation Instructions

TO RAISE LIFT:
1. After ensuring that the system communication check is complete and the display panel is colored GREEN, press the UP button until all vehicle tires clear the floor. (NOTE: if any single column has an operation fault, the entire set of columns will fail to register and the display panel(s) will be colored RED).
2. Stop and check for secure fork contact with tires at all columns.
3. Continue to raise vehicle to the desired height. (NOTE: if any lift has been set, the lift will automatically stop raising at the desired limit setting.
4. NOTE: While operating the lift, you will observe individual columns slowing down and/or speeding up at various intervals of travel. This is a normal operating characteristic of the system.
5. Press the PAIN button to lower lift onto the locking latches.
6. While using lift, avoid excessive rocking of vehicle.

TO LOWER LIFT:
1. Before lowering lift, be sure to remove tool carts, safety stands, etc. from the area and check that all personnel and bystanders remain clear.
2. After ensuring that the system communication check is complete and the display panel is colored GREEN, press the DOWN button to lower lift. NOTE: The RABBIT (rabbit) or TURTLE (turtle) settings can be used to control the lowering speed if desired.
3. Observe that all columns are lowering and vehicle remains level.
4. Remain clear of forklift and vehicle when lowering. Observe pinch point WARNING decals.
5. Reset the parking brake.
6. Move all lift units away from the vehicle to provide an unobstructed exit before removing the vehicle.
7. NEVER drive vehicle over communication cables.

2. Vendor Information

<table>
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<th>Approved Vendor</th>
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</table>
1. Engineering Specification

**Application:**
COLUMN B, C & D LABEL

**Detailed Description:**

Trim: 259 mm. W x 500 mm. H / 10.2”W x 19.7”H  
Material: 2 Mil. White Adhesive Vinyl  
Ink: U.V. protected CMYK 4/C Process  
Finish: Polished  
Print Process: Offset Lithography - 200 line-screen or 300 p.p.i. for digital  
Lamination: Clear-gloss over-laminate for abrasion, chemical, and ultra violet protection

2. Vendor Information (Or for Reference)

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<tr>
<td>2)</td>
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</tr>
</tbody>
</table>

OR BENDPAK ENGINEERING APPROVED EQUIVALENT
RAISING VEHICLE

• START-UP: Turn the main power switch located on the master column to the ON position. After approximately six seconds the green colored RABBIT button or the amber colored TURTLE button will illuminate signaling the user that all columns are initialized and ready. The system is now ready to operate.

• RAISING ALL WHEELS: In TEAM mode, press any UP button on any column to raise the lift. Keep UP button depressed until the vehicle is raised to the desired position. If necessary, use a second person to observe the area not seen by the operator. NOTE: While operating the lift, you will observe individual columns slowing down and/or speeding up at various intervals of travel. This is a normal operating characteristic of the system. Always press the PARK/LOCK button to lower lift onto the locking latches before entering work area.

• RAISING PAIRED AXLE: In PAIR mode, press the UP button on any PAIRED column to raise the desired axle. Keep UP button depressed until the vehicle axle is raised to the desired position. Always press the PARK/LOCK button to lower lift onto the locking latches before entering work area. NOTE: Be sure that the set of wheels on the ground is free to move as the effective distance between the front and rear wheels becomes less as one pair of wheels is higher than the other pair. Keep the height difference between pairs as low as practical. Under PAIR mode, the lift will automatically result in an out-of-level fault if the axle or PAIRED column set is out of sync by more than 12” height difference between carriages.

• RAISING SINGLE WHEEL: SINGLE operation is to be used only to initially engage the tires and for slight equalization adjustments. An audible alarm will activate at all times during SINGLE mode use. To raise only a single wheel, turn the selector switch to SINGLE at the post that SINGLE control is desired. Press the UP button on any PAIRED column to raise the desired wheel. Always press the PARK/LOCK button to lower lift onto the locking latches before entering work area.

IMPORTANT NOTE: BE VERY CAREFUL WHEN DOING THIS OPERATION THAT THE VEHICLE REMAINS STABLE AND THAT THE SIDE OF THE VEHICLE DOES NOT COME IN CONTACT WITH THE COLUMN.

PARKING ON LOCKS / LOWERING VEHICLE

• PARKING ALL WHEELS (ON MECHANICAL LOCKS): The PARK/LOCK button default is set to lower all selected columns simultaneously onto the mechanical locks. The PARK/LOCK button will illuminate identifying that the select lift columns are now PARK ready. At this time, press the PARK/LOCK button to lower the lift onto the mechanical locks. Keep the PARK/LOCK button depressed until the PARK/LOCK button light remains off. If necessary, use a second person to observe the area not seen by the operator.

• LOWERING LIFT: Before lowering lift, be sure to remove tool carts, safety stands, etc. from the area and check that all personnel and bystanders remain clear. After ensuring that all columns are initialized and ready, press the DOWN button on any column to lower lift. IMPORTANT NOTE: IF THE PARK/LOCK BUTTON HAD BEEN PREVIOUSLY ACTIVATED, THE LIFT WILL AUTOMATICALLY RISE TWO INCHES BEFORE LOWERING COMMENCES. Ensure that all columns are lowering and vehicle remains level. Remain clear of forks and vehicle when lowering and observe all pinch points warnings. NOTE: The RABBIT ( ) or TURTLE ( ) settings can be used to control the lowering speed if desired. Once the vehicle tires have reached the ground, reset the parking brake then move all columns away from the vehicle to provide an unobstructed exit before removing the vehicle. NEVER drive vehicle over communication cables.

• RESET OPERATION: During operation, if there is a mechanical or electrical error, a system fault may occur which will cause the lift to stop working. The small fault light indicators on each control panel will help identify the cause. After carefully checking and correcting the fault cause, press the RESET button on any column and wait for the fault light indicators to turn off. The lift is then ready to continue operation. Refer to the operation manual for fault conditions, corrections and reset procedures.

WARNING: Failure to read, understand and follow these instructions may cause death or serious injury. Read and understand these instructions before using lift.
# PART SPECIFICATION FORM

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<td>MAX CAP NRTL DANGER 18K</td>
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<td>ECO:</td>
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## 1. Engineering Specification

**Application:**
LIFT CAPACITY STICKER FOR CE LIFTS

**Detailed Description:**

![Attention](image)

**SIZE:** 3.25” L x 4.5” W (82mm x 114mm)

## 2. Vendor Information

<table>
<thead>
<tr>
<th>Approved Vendor</th>
<th>Vendor Part #</th>
<th>Contact #</th>
<th>Preferred Vendor</th>
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</thead>
<tbody>
<tr>
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ATTENTION

MAXIMUM LIFTING CAPACITY

18000 Lbs.
8165 Kg.

P/N 5905675