This guide is a troubleshooting reference used for maintaining and servicing your BendPak product. It provides comprehensive information on identifying serviceable parts and components and assists in troubleshooting problems and performing assembly/disassembly procedures.
### Revision Information

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### Notes

**NOTE: UNLESS OTHERWISE SPECIFIED.**

1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING.
2. ALL LABELS TO BE APPLIED AFTER PAINTING.
3. SEE ATTACHED LABEL PLACEMENT SHEET.

---

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---

**CHECKED**

DB 06/29/2016

**DRAWN**

AC 09/01/2009

**SIZE**

DWG. NO.

5260280

**SCALE:** 1:25

**SHEET:** 1 of 2
NOTE: UNLESS OTHERWISE SPECIFIED.

1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING

DETAIL A
SCALE 1:4

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DO NOT SCALE DRAWING
DIMENSIONS ARE IN MM
THIRD ANGLE PROJECTION

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P-6B/6FB PARTS BAG

NOTE: UNLESS OTHERWISE SPECIFIED.
1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING

NEXT ASSEMBLY
5250118
5250249

SCALE: 1:15
SHEET 1 OF 1
NOTE: UNLESS OTHERWISE SPECIFIED.

1. ASSEMBLE ITEMS AS SHOWN

ITEM | PART NUMBER | DESCRIPTION | QTY | REV
--- | --- | --- | --- | ---
1 | 5700031 | ZERO ANGLE MG Bracket | 1 | C
2 | 5590175 | PUSH BUTTON AIR VALVE | 1 | B
3 | 5530043 | SHCS M3 x 0.5 x 30 | 2 | -
4 | 554024 | WASHER M3 x 9mm | 2 | -
5 | 5530020 | NUT M3 x 0.5 NL | 2 | -
6 | 5550087 | Fitting -04 COMP x -02 NPT | 1 | -
7 | 5550486 | Fitting NL -02 NPT x -04 F NPT | 1 | -
NOTE: UNLESS OTHERWISE SPECIFIED.
1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
2. ASSEMBLE ITEMS AS SHOWN
**NOTE: UNLESS OTHERWISE SPECIFIED.**

1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
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**NEXT ASSEMBLY**

5245153
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**NOTE: UNLESS OTHERWISE SPECIFIED**

1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
2. ASSEMBLE ITEMS AS SHOWN
3. VERIFY CYLINDER HYDRAULIC PORT IS CAPPED OFF
NOTE: UNLESS OTHERWISE SPECIFIED.
1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
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### Notes

1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
2. ALL LABELS TO BE APPLIED AFTER PAINTING.
3. SEE ATTACHED LABEL PLACEMENT SHEET

### Revision History

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### Dimensions

- The dimensions are in mm.
- Do not scale drawing.
- Third angle projection.

### Title

**P-6FB PRODUCTION LIFT VER C**

### Scale

1:25

### Sheet Information

- Sheet 1 of 2
- A5260281
- X

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NOTE: UNLESS OTHERWISE SPECIFIED.
1. FOR ITEM 1 SPECIFICATIONS REFER TO PART SPECIFICATION FORM
2. (*) ITEM 1 QTY FOR REFERENCE ONLY

---

**ITEM NO.** | **PART NUMBER** | **DESCRIPTION** | **QTY.** | **REV**
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1 | 5570116 | Ø10 ID HYDRAULIC HOSE | 3092mm* | --
2 | 5550336 | FTG NPL -06 CRIMP x -06 JIC | 2 | --

**DIMENSIONS ARE IN MM**

**TOLERANCES:**

$0 = ±1.5$
$0.5 = ±1.0$
$0.00 = ±0.25$
$0.000 = ±0.13$

**ANGULAR: MACH+2°**

**SURFACE FINISH 1.6 ISO Ra µm** FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED

---

**NOTE:** UNLESS OTHERWISE SPECIFIED.

1. FOR ITEM 1 SPECIFICATIONS REFER TO PART SPECIFICATION FORM
2. (*) ITEM 1 QTY FOR REFERENCE ONLY
**NOTE: UNLESS OTHERWISE SPECIFIED.**

1. FOR ITEM 1 SPECIFICATIONS REFER TO PART SPECIFICATION FORM
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**Dimensions:**

- Tolerances:
  - 0.1 = ±1.5
  - 0.01 = ±0.5
  - 0.001 = ±0.025
  - 0.0001 = ±0.013
- Angular: MACH 2°
- Surface Finish 1.6 ISO Ra µm

---

**Title:** P-6B SERIES HOSE ASSY

Ø6 x 3640mm DS

---

**Size:** 5570154

**Scale:** 1:2

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**REVISION**

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NOTE: UNLESS OTHERWISE SPECIFIED.

1. BREAK AND DEBURR ALL SHARP EDGES 0.3mm
2. REMOVE ALL WELD SPLATTER
3. DIMENSIONS SHOWN ARE AFTER PAINTING
4. PAINT BENDPAK BLUE
5. ADHERE RUBBER PAD AFTER PAINTING USING 5580007 ADHESIVE.
### BOM Revision Log

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### Notes

- UNLESS OTHERWISE SPECIFIED.
- BREAK AND DEBURR ALL SHARP EDGES 0.3mm
- REMOVE ALL WELD SPLATTER
- DIMENSIONS SHOWN ARE AFTER PLATING/PAINTING
- PAINT BENDPAK BLUE
- ADHERE RUBBER PAD AFTER PAINTING USING 5580007 ADHESIVE.

### Notes on Drawing

- DIMENSIONS ARE IN MM
- TOLERANCES: 0 = ±1.5, 0.0 = ±0.5
- ANGULAR: 0 = ±2°
- SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES
- UNLESS OTHERWISE SPECIFIED

### Title:
P-6B RIGHT RAMP WELDMENT
**NOTE: UNLESS OTHERWISE SPECIFIED.**

1. BREAK AND DEBURR ALL SHARP EDGES 0.3mm
2. REMOVE ALL WELD SPLATTER
3. ARMS MUST SWING FREELY

### ISOMETRIC VIEW

**FOR REFERENCE ONLY**

**DO NOT SCALE**

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**DIMENSIONS ARE IN MM**

**TOLERANCES:**

- 0 = ±1.5
- 0.0 = ±0.5

**SURFACE FINISH 1.6 ISO Ra µm**

**FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED**

**BREAK AND DEBURR ALL SHARP EDGES 0.3mm**

**REMOVE ALL WELD SPLATTER**

**ARMS MUST SWING FREELY**

**NOTE:** UNLESS OTHERWISE SPECIFIED.

**REVDWG. NO.**

**DRAWN:** 10/02/2007

**CHECKED:** 06/29/2016

**PROPRIETARY AND CONFIDENTIAL**

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NOTE: UNLESS OTHERWISE SPECIFIED.

⚠️ DO NOT WELD. MUST BE IN PLACE PRIOR TO WELDING. MUST ROTATE FREELY.

1. BREAK AND DEBURR ALL SHARP EDGES 0.3mm
2. REMOVE ALL WELD SPLATTER

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<tr>
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DIMENSIONS ARE IN MM
TOLERANCES:
0 = ±1.5
0.0 = ±0.5
ANGULAR: 0. = ±2°
SURFACE FINISH 1.6 ISO Ra µm
FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED

DO NOT SCALE DRAWING

THIRD ANGLE PROJECTION
NOTE: UNLESS OTHERWISE SPECIFIED.

⚠️ DO NOT WELD. MUST BE IN PLACE PRIOR TO WELDING.
MUST ROTATE FREELY.
2. BREAK AND DEBurr ALL SHARP EDGES 0.3mm
3. REMOVE ALL WELD SPLATTER

ISOMETRIC VIEW
FOR REFERENCE ONLY
DO NOT SCALE

REV
DESCRIPTION
A PRODUCTION RELEASE. DERIVED FROM T1127
RIGHT HAND CONFIGURATION WITH CHANGES
UPDATED DRAWING AND REMOVED FILL PLUG
WELD CALLOUT PG 3
04/21/2008 AC 00001
09/04/2008 TM 00227

A-001
ADDED Ø28 HOLE. UPDATED TITLE TO REFLECT
WHERE USED
08/02/2012 TM 00538

B UPDATED BOM REVISION
04/27/2014 TS 00654

C
scalesheet: 1:12
1:12SCALE:
THIRD ANGLE PROJECTION
DIMENSIONS ARE IN MM
TOLERANCES:
0. = ±1.5
0.0 = ±0.5
ANGULAR: 0. = ±2°
SURFACE FINISH 1.6 ISO Ra µm
FOR MACHINED SURFACES
UNLESS OTHERWISE SPECIFIED

NOTE: UNLESS OTHERWISE SPECIFIED.

⚠️ DO NOT WELD. MUST BE IN PLACE PRIOR TO WELDING.
MUST ROTATE FREELY.
2. BREAK AND DEBurr ALL SHARP EDGES 0.3mm
3. REMOVE ALL WELD SPLATTER
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<td>5730002</td>
<td>BOLTING PAD / EYE</td>
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**NOTE: UNLESS OTHERWISE SPECIFIED.**

1. BREAK AND DEBURR ALL SHARP EDGES 0.3mm
2. REMOVE ALL WELD SPLATTER
3. ARMS MUST SWING FREELY

**ISOMETRIC VIEW**

**FOR REFERENCE ONLY**

**DO NOT SCALE**

**REVISION**

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**DIMENSIONS ARE IN MILLIMETERS.**

**TOLERANCES:**

- ±0.5 (0 = ±0.5)
- ±1.5 (0 = ±1.5)

**SURFACE FINISH:**

- 1.6 ISO Ra µm

**FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED**

**ANGULAR TOLERANCES:**

- ±0.25°

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**NOTE: UNLESS OTHERWISE SPECIFIED.**

1. BREAK AND DEBURR ALL SHARP EDGES 0.3mm
2. REMOVE ALL WELD SPLATTER
3. ARMS MUST SWING FREELY

**PROPRIETARY AND CONFIDENTIAL.**

**SCALE: 1:15**

**SIZE:**

- A

**DWG. NO.:**

- 5620015

**REV:**

- P

**SHEET:**

- 1 OF 3
## 1. Engineering Specification

### Application:
INSTALLATION MANUAL

### Detailed Description:

![Installation Manual Diagram]

---

### 2. Vendor Information

<table>
<thead>
<tr>
<th>Approved Vendor</th>
<th>Vendor Part #</th>
<th>Contact #</th>
<th>Preferred Vendor</th>
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<td>MRP Description:</td>
<td>CAUTION ALI/WL 300C SW</td>
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<td>ECO:</td>
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## 1. Engineering Specification

**Application:** ALI SCISSOR LIFT STICKER

**Detailed Description:**

![Safety Warning Labels](image)

- **SAFETY WARNING LABELS FOR HINGED FRAME ENGAGING LIFTS**
  - Lift to be used by trained operator only.
  - Lift Control Operator: Be sure lift is in an accessible location.
  - Use vehicle manufacturer’s lift points.
  - Always use safety straps or other equipment when lifting heavy components.
  - Read operating and safety manuals before using lift.
  - Lift operator operate lift and use lift points for safe operation.
  - Lift Owner/User Responsibilities:
    - This Safety Warning placard SHALL be displayed in a conspicuous location in the lift area.
    - Use one of the mounting arrangements illustrated on back of this placard.
    - Do not allow all lift operators read and understand these labels, spending instructions and other safety related information supplied with the lift.
    - Always keep clear of lift when raising or lowering vehicle.
    - Keep feet clear of lift while lowering.
    - Avoid excessive rocking of vehicle while on lift.
    - Keep clear of pinch points while lifting.
    - Keep clear of pinch points while lifting.

## 2. Vendor Information

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<thead>
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### 1. Engineering Specification

**Application:**
SCISSOR CYLINDER WARNING

**Detailed Description:**

**WARNING!**

VERY IMPORTANT TO PROLONG LIFE EXPECTANCY OF CYLINDER SEALS AND PREVENT PREMATURE LEAKAGE AND WEAR, RAISE LIFT TO FULL HEIGHT AT LEAST ONCE A DAY. ALSO, THIS IS AN EFFECTIVE WAY TO BLEED ANY TRAPPED AIR AND MAINTAIN EQUAL LIFTING OF THE SYSTEM.

SIZE: 3" L x 3" W (76mm x 76mm)

- Material: White Vinyl Pressure Sensitive Adhesive
- Thickness: 4 Mil
- Ink: U.V. protected CMYK 2/C Process
- Finish: Polished
- Print Process: Offset Lithography - 200 line-screen or 300 p.p.i. for digital
- Lamination: Clear-gloss over-laminate for abrasion, chemical, and ultra violet protection

### 2. Vendor Information

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1. Engineering Specification

**Application:**
BENDPAK LABEL

**Detailed Description:**

Material: Clear Adhesive PET  
Size: 16" W x 3" H  
Thickness: 4 Mil  
Finish: Polished  
Ink: U.V. protected, Opaque White  
Print Process: Silk Screen, 85 line-screen (YELLOW color in file represents what should be clear PET material and SHOULD NOT print as YELLOW ink. White area in file represents Opaque White ink.)  
Lamination: Clear-gloss over-laminate for abrasion, chemical, and ultra violet protection

2. Vendor Information

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**PEEL OFF INVENTORY LABEL**

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PN 5905285
PART SPECIFICATION FORM

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1. Engineering Specification

**Application:**
DATA SERIAL TAG

**Detailed Description:**

SIZE: 3” L x 3” W (76mm x 76mm)

PEEL OFF INVENTORY LABEL

2. Vendor Information

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<th>Contact #</th>
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OBSOLETE REPLACED WITH 5905960
LIFT TYPE: SURFACE MOUNT        CAPACITY: MED/HVY DTY
POWER: ELECTRIC/HYDRAULIC      ANCHORS: AS EQUIPPED
INSTALLATION – SEE OWNERS GUIDE OR CONTACT FACTORY

SHIPPING DAMAGE CLAIMS
WHEN THIS EQUIPMENT IS SHIPPED, TITLE PASSES TO THE PURCHASER
UPON RECEIPT FROM THE CARRIER. CONSEQUENTLY, CLAIMS FOR THE
MATERIAL DAMAGED IN SHIPMENT MUST BE MADE BY THE PURCHASER
AGAINST THE TRANSPORTATION COMPANY AT THE TIME SHIPMENT IS
RECEIVED.

PLEASE READ ALL OPERATORS/USERS MANUAL(S) PRIOR TO INSTALLATION
AND OPERATION. UNDERSTAND AND COMPREHEND THE FULL CONTENTS OF
EACH MANUAL(S) PRIOR TO INSTALLATION AND OPERATION. DELIVER THE
MANUAL(S) TO ALL OPERATORS. FAILURE TO OPERATE THIS EQUIPMENT
AS DIRECTED MAY CAUSE INJURY OR DEATH.

IMPORTANT NOTE:
BENDPAK Lifts are supplied with concrete fasteners meeting the
Criteria as prescribed by ASTM E488 – 96(2003). Lift buyers are
responsible for any special regional structural and/or seismic
anchoring requirements specified by any other agencies and/or
codes such as the Uniform Building Code (UBC) and/or
International Building Code (IBC).

THE MANUFACTURE, USE, SALE OR IMPORT OF THIS PRODUCT MAY
BE SUBJECT TO ONE OR MORE UNITED STATES PATENTS, OR
PENDING APPLICATIONS, OWNED BY BENDPAK, INC.

ENGINEERED BY BENDPAK INC USA        MADE IN CHINA
# Part Specification Form

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## 1. Engineering Specification

**Application:**
MANUFACTURER LABEL

**Detailed Description:**

- **MDF. BY BENDPAK INC.**
- **LIFT TYPE:** SURFACE MOUNT
- **CAPACITY:** MED/ HY/ DTY
- **POWER:** ELECTRIC/ HYDRAULIC
- **INSTALLATION:** SEE OWNERS GUIDE OR CONTACT FACTORY

**Size:** 5.125” L x 5.125” W (130mm x 130mm)

**Internal Bar Code:** FOR FACTORY AUDIT ONLY 54088

**BPX** | **STYOT** | **P2KVR** | **X18576** | **HVT DTY** | **GVR** | **S32**

**MANUFACTURE, USE, SALE OR IMPORT OF THIS PRODUCT MAY BE SUBJECT TO ONE OR MORE UNITED STATES PATENTS, OR PENDING APPLICATIONS, OWNED BY BENDPAK, INC.**

**ENGINEERED BY BENDPAK INC USA**

**MADE IN CHINA**

## 2. Vendor Information

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PART SPECIFICATION FORM

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1. Engineering Specification

**Application:** OPERATION INSTRUCTION

**Detailed Description:**

**SIZE:** 3" W x 15" L (76mm x 381mm)

- Material: White Vinyl Pressure Sensitive Adhesive
- Thickness: 4 Mil
- Ink: U.V. protected CMYK 2/C Process
- Finish: Polished
- Print Process: Offset Lithography - 200 line-screen or 300 p.p.i. for digital
- Lamination: Clear-gloss over-laminate for abrasion, chemical, and ultra violet protection

2. Vendor Information

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LIFT TYPE: SURFACE MOUNT  CAP: MED/HVY DTY  MFG. BPK  SEE DATA PLATE FOR PRODUCT DETAILS

POWER: ELECTRIC/HYDRAULIC  INSTALLATION - SEE OWNERS GUIDE OR CONTACT FACTORY

SAFETY INSTRUCTIONS: IF ATTACHMENTS, ACCESSORIES OR CONFIGURATION MODIFYING COMPONENTS THAT ARE LOCATED IN THE LOAD PATH, AFFECT OPERATION OF THE LIFT, AFFECT THE LIFT ELECTRICAL LISTING OR AFFECT INTENDED VEHICLE ACCOMMODATION ARE USED ON THIS LIFT AND, IF THEY ARE NOT CERTIFIED FOR USE ON THIS LIFT, THEN THE CERTIFICATION OF THIS LIFT SHALL BECOME NULL AND VOID. CONTACT THE PARTICIPANT FOR INFORMATION PERTAINING TO CERTIFIED ATTACHMENTS, ACCESSORIES OR CONFIGURATION MODIFYING COMPONENTS.

BENDPAK LIFTS ARE SUPPLIED WITH CONCRETE FASTENERS MEETING THE CRITERIA AS PRESCRIBED BY ASTM E488 - 96(2003). LIFT BUYERS ARE RESPONSIBLE FOR ANY SPECIAL REGIONAL STRUCTURAL AND/OR SEISMIC ANCHORING REQUIREMENTS SPECIFIED BY ANY OTHER AGENCIES AND/OR CODES SUCH AS THE UNIFORM BUILDING CODE (UBC) AND/OR INTERNATIONAL BUILDING CODE (IBC).

THE MANUFACTURE, USE, SALE OR IMPORT OF THIS PRODUCT MAY BE SUBJECT TO ONE OR MORE UNITED STATES PATENTS, OR PENDING APPLICATIONS, OWNED BY BENDPAK, INC.

DO NOT REMOVE  ENGINEERED BY BENDPAK INC. USA  MADE IN CHINA
PART SPECIFICATION FORM

| BENDPAK Number: | 5905940 |
| MRP Description: | PRODUCT DATA LABEL |
| Date: | 05/06/2013 |
| ECO: | 00593 |

1. Engineering Specification

**Application:**
PRODUCT DATA LABEL

**Detailed Description:**

LIFT TYPE: SURFACE MOUNT CAP: MEDIUM DUTY MFG. BPM SEE DATA PLATE FOR PRODUCT DETAILS

POWER: ELECTRIC/HYDRAULIC INSTALLATION - SEE OWNERS GUIDE OR CONTACT FACTORY

SAFETY INSTRUCTIONS: IF ATTACHMENTS, ACCESSORIES OR CONFIGURATION MODIFYING COMPONENTS THAT ARE LOCATED IN THE LOAD PATH AFFECT OPERATION OF THE LIFT AFFECT THE LIFT ELECTRICAL LISTING OR AFFECT INTENDED VEHICLE ACCOMMODATION ARE USED ON THIS LIFT AND, IF THEY ARE NOT CERTIFIED FOR USE ON THIS LIFT, THEN THE CERTIFICATION OF THIS LIFT SHALL BECOME NULL AND VOID CONTACT THE PARTICIPANT FOR INFORMATION PERTAINING TO CERTIFIED ATTACHMENTS, ACCESSORIES OR CONFIGURATION MODIFYING COMPONENTS.

BENDPAK LIFTS ARE SUPPLIED WITH CONCRETE FASTENERS MEETING THE CRITERIA AS PRESCRIBED BY ASTM G48 - 95(2005). LIFT BUILDERS ARE RESPONSIBLE FOR ANY SPECIAL REGIONAL, STRUCTURAL, AND/OR SEISMIC ANCHORING REQUIREMENTS SPECIFIED BY ANY OTHER AGENCIES AND/OR CODES SUCH AS THE UNIFORM BUILDING CODE (UBC) AND/OR INTERNATIONAL BUILDING CODE (IBC).

THE MANUFACTURE, USE, SALE OR IMPORT OF THIS PRODUCT MAY BE SUBJECT TO ONE OR MORE UNITED STATES PATENTS OR PENDING APPLICATIONS OWNED BY BENDPAK, INC. DO NOT REMOVE ENGINEERED BY BENDPAK INC., SANTA PAULA, CA USA MADE IN CHINA

**Size:** 2.3” L x 4.5” W (58mm x 114mm)

2. Vendor Information

<table>
<thead>
<tr>
<th>Approved Vendor</th>
<th>Vendor Part #</th>
<th>Contact #</th>
<th>Preferred Vendor</th>
</tr>
</thead>
<tbody>
<tr>
<td>1)</td>
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1)
# PART SPECIFICATION FORM

<table>
<thead>
<tr>
<th>BENDPAK Number:</th>
<th>5905951</th>
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<tbody>
<tr>
<td>MRP Description:</td>
<td>2015_SERIAL_TAG-B-5905951</td>
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<tr>
<td>Date:</td>
<td>07/19/2016</td>
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<tr>
<td>ECO:</td>
<td>00752</td>
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</table>

## 1. Engineering Specification

**Application:**
DATA SERIAL TAG

**Detailed Description:**
SIZE: 3” L x 3” W (76.2mm x 76.2mm)

![Image of SERIAL TAG](image.png)

## 2. Vendor Information (Or for Reference)

<table>
<thead>
<tr>
<th>Approved Vendor</th>
<th>Vendor Part #</th>
<th>Contact #</th>
<th>Preferred Vendor</th>
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<td>2)</td>
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OR BENDPAK ENGINEERING APPROVED EQUIVALENT
<table>
<thead>
<tr>
<th>MODEL NUMBER</th>
<th>DESCRIPTION</th>
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<tr>
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<tr>
<td>SERIAL NUMBER</td>
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</tr>
<tr>
<td>LIFT CAPACITY</td>
<td>DESCRIPTION</td>
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<td></td>
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</tr>
<tr>
<td>VOLTAGE</td>
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</tr>
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<td>☐ 110-240VAC, 50-60 Hz, 1 Ph</td>
<td>☐ 380-415VAC, 50-60 Hz, 3 Ph</td>
</tr>
<tr>
<td>☐ 208-240VAC, 50-60 Hz, 1 Ph</td>
<td>☐ 208-440VAC, 50-60 Hz, 3 Ph</td>
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<tr>
<td>DATE OF MFG.</td>
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**DANGER!**
Disconnect Power Before Servicing

WARRANTY VOID IF DATA PLATE IS REMOVED  PN 5905951
# PART SPECIFICATION FORM

<table>
<thead>
<tr>
<th>BENDPAK Number:</th>
<th>5905962</th>
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</thead>
<tbody>
<tr>
<td>MRP Description:</td>
<td>P-6B_Packaging_Label</td>
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<tr>
<td>Date:</td>
<td>12/30/2015</td>
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<tr>
<td>ECO:</td>
<td>00736</td>
</tr>
</tbody>
</table>

## 1. Engineering Specification

**Application:** PACKAGING LABEL  
**Detailed Description:**

- **SIZE:** 6” (152m) W x 10” (254mm) H  
- **Material:** White Adhesive Paper  
- **Ink:** U.V. protected CMYK 4/C Process  
- **Print Process:** Offset Lithography - 200 line-screen or 300 p.p.i. for digital

![Low-Rise Car Lift P-6B](image)

## 2. Vendor Information (Or for Reference)

<table>
<thead>
<tr>
<th>Approved Vendor</th>
<th>Vendor Part #</th>
<th>Contact #</th>
<th>Preferred Vendor</th>
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</table>

OR BENDPAK ENGINEERING APPROVED EQUIVALENT
Low-Rise Car Lift

P-6B

6,000 Lb. CAPACITY

- Mounts outside the pit rail without interfering with center work area
- Heavy duty 1-1/2 HP electric-hydraulic power unit
- Electronic push-button controls allow smooth, single hand operation
- Automatic multi-position safety locks with air release deliver safe, remote operation
- Lifting height w/blocks: 29” / 737
- Lifting time: 35 sec
- Motor: 110-220 VAC / 60Hz. / 1Ph.

1645 Lemonwood Drive • Santa Paula, CA 93060
TEL: 1-805-933-9970 • www.bendpak.com

ENGINEERED BY BENDPAK USA
MADE IN CHINA
NOTE: UNLESS OTHERWISE SPECIFIED.

1. ASSEMBLE AS SHOWN
2. MATERIAL: HARDWOOD

DIMENSIONS ARE IN MM
FOR REFERENCE ONLY
DO NOT SCALE

ISOMETRIC VIEW
FOR REFERENCE ONLY
DO NOT SCALE

ITEM NO. | PART NUMBER | DESCRIPTION | QTY. | REV
---|---|---|---|---
1 | 5940006-1 | P-6B/FB RUNNER, 762mm X 89mm X 38mm | 4 | A
2 | 5940006-2 | P-6B/FB SLAT, 2083mm X 102mm X 6.4mm | 8 | A

REV
DESCRIPTION | DATE | EDITED BY | ECO#
---|---|---|---
A | PRODUCTION RELEASE | 11/20/2015 | JM 00736

TITLE: P-6B/FB PALLETT ASSEMBLY

SCALE: 1:20

Sheet 1 of 2

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.
Read and understand all safety warnings and operation procedures before using lift. Keep hands and feet clear from moving parts.

**OPERATION INSTRUCTIONS**

**TO RAISE LIFT:**
- Clear area of personnel and make sure lift is in full lowered position.
- Drive vehicle over lift making sure center line of the vehicle is positioned properly over lift pads.
- Position lift pads underneath the vehicle making sure that they make secure contact with the factory recommended lifting points.
- Before raising, make sure the weight of the vehicle does not exceed rated capacity of lift.
- Push the RAISE button to commence lifting.
- Raise lift until the vehicles tires clear the floor.
- Stop then check if vehicle is secure and the lifting pads are still in contact with the frame.
- Continue raising vehicle to desired height.
- Raise until the SAFETY LOCK BARS drop into the LOCKED position.
- Lower the lift until the LOCK BARS rests against the LOCK BLOCK.
- ALWAYS make sure the safeties are engaged before attempting to work on or near a vehicle.

**TO LOWER LIFT:**
- Clear area before lowering lift.
- Raise lift by pressing RAISE BUTTON on power unit. Elevate lift at least two inches to allow adequate clearance for locks to clear.
- Press push button AIR SAFETY VALVE and HOLD.
- Lower vehicle by pressing power unit lowering handle until lift has descended completely.
- When lowering lift PAY CAREFUL ATTENTION that all personnel and objects are kept clear.
- ALWAYS keep a visual line of sight on lift AT ALL TIMES.
- ALWAYS make sure that ALL LOCKS are disengaged. If one of the locks inadvertently engages on descent, lift and/or vehicle may disrupt causing personal injury or death.

**WARNING**

**NEVER OVERLOAD LIFT** Check for 1” minimum clearance between car and lift before raising.

**WARNING**

**NEVER OVERLOAD LIFT** Check for 1” minimum clearance between car and lift before raising.
WARNING!
VERY IMPORTANT
TO PROLONG LIFE EXPECTANCY
OF CYLINDER SEALS AND
PREVENT PREMATURE LEAKAGE
AND WEAR, RAISE LIFT TO FULL
HEIGHT AT LEAST ONCE A DAY.
ALSO, THIS IS AN EFFECTIVE
WAY TO BLEED ANY TRAPPED
AIR AND MAINTAIN EQUAL
LIFTING OF THE SYSTEM.

PN 5905176
2016
NON-CE 4 Post Lifts
Colors & Graphics

MODELS:

HD-9SW    HDS-40
HD-9SWX    HDS-40X
HD-14T    HD-9AE

4/7/16

CONFIDENTIAL INFORMATION.
You may not disclose, print, copy or disseminate this information.
Unauthorized use is a violation of federal criminal law.
4 Post Lifts Product Decal Positioning

BPK Post Branding Decal-Large_5905311.pdf:
Material: Clear Adhesive PET
Size: 4.25"W x 38"H
Thickness: 4 Mil
Finish: Polished
Ink: U.V. protected, Opaque White
Print Process: Silk Screen, 85 line-screen (Yellow color in file represents what should be clear PET material and SHOULD NOT print as Yellow ink. White area in file represents Opaque White ink.)
Lamination: Clear-gloss over-laminate for abrasion, chemical, and ultra violet protection

4_Post_Safety_Decal.pdf:
Size: 4"W x 23"H
Material: White Vinyl Pressure Sensitive Adhesive
Thickness: 4 Mil
Ink: U.V. protected CMYK 2/C Process
Finish: Polished
Print Process: Offset Lithography - 200 line-screen or 300 p.p.i. for digital
Lamination: Clear-gloss over-laminate for abrasion, chemical, and ultra violet protection

Above-Ground Lifts
Santa Paula, CA 93060
www.bendpak.com
(805) 933-9970
U.S.A.

PN 5905556
(Order Labels from AL1)
4 Post Lifts Product Decal Positioning

*DEPENDS ON LIFT MODEL AND CAPACITY*

**Product_Data_Label_5905940-New.pdf:**
Size: 4.5"W x 2.3"H
Material: White Vinyl Pressure Sensitive Adhesive
Thickness: 4 Mil
Ink: UV protected CMYK 2/C Process
Finish: Polished
Print Process: Offset Lithography - 200 line-screen or 300 p.p.i. for digital
Lamination: Clear-gloss over-laminate for abrasion, chemical, and ultra violet protection

**ATTENTION**

MAXIMUM LIFTING CAPACITY

Lbs. Kg.

P/N 5905645 - NRTL Lifting Cap Label 7K
P/N 5905700 - NRTL Lifting Cap Label 7500
P/N 5905650 - NRTL Lifting Cap Label 9K
P/N 5905665 - NRTL Lifting Cap Label 14k
P/N 5905675 - NRTL Lifting Cap Label 18K
P/N 5905680 - NRTL Lifting Cap Label 27K
P/N 5905685 - NRTL Lifting Cap Label 35K
P/N 5905690 - NRTL Lifting Cap Label 40K

**FOR ALL APPROVED LIFTS ONLY**

**PN 5905940**

**2015_Serial_Tag-C-5905952.jpg:**
Size: 3"W x 3"H
Material: 2 Mil. Matte Silver Polyester (Flex-PSE)
Print using thermal transfer printer with resin ribbon
Ink: 1 Color-Black

**PN 5905952**
4 Post Lifts Product Decal Positioning

**FOR ALL APPROVED LIFTS ONLY**

- **D, H, G, F**
  - Front of Post (Top to Bottom)

- **E, C**
  - Back of Post (Top to Bottom)

- **A**
  - (Front & Back of post)

- **B**
  - Side of Post

(Front & Back of post)
4 Post Lifts Packaging

Serial Tag New-2015 Peel Off-5905285.jpg:
Size: 3"W x 3"H
Material: 2 Mil. Matte Silver Polyester (Flex-PSE)
Print using thermal transfer printer with resin ribbon
Ink: 1 Color-Black

Manufacturer Packaging Label:
Size: 5"W x 5"H
Material: White adhesive paper
Ink: U.V. protected CMYK 2/C Process
Print Process: Offset Lithography - 200 line-screen or 300 p.p.i. for digital

Do not remove back sheet of this portion to prevent from sticking completely as shown in image.