

Automatic



Pipe Benders

SKU# 5115185

1302 Digital Automatic Pipe Bender with 202 Die Package

Questions? Contact BendPak's Sales Team

sales@bendpak.com | 1-800-253-2363

Monday - Friday, 7AM to 4:30PM PST

Brings an Extra Level of Precision to Your Workshop

The BendPak 1302BA series of [pipe benders](#) features an ergonomically placed and highly sophisticated keypad display that can record bending patterns for accurate and repetitive use. For extremely busy shops, an automatic pipe bender is a must-have item for anyone looking to save time and duplicate predictable results with ease.

Features

- 2 separate end-finishing units at rear for all necessary flaring and expanding
- Knee control and depth-of-bend degree plate for manual bending operations
- **202 Die Package included (Standard)**
- **302 Die Package available (Optional - SKU# 5115121)**
- Complete with quick release bending and finishing dies
- High-speed clampless swager and internal expander
- Easy-to-use drop-in collar makes swaging quick
- Twist-lock tooling
- Integrated power-relief control valve
- Rigid 6" x 6" x 3/8" welded-steel tube frame
- Commercial-grade hydraulic cylinders
- All cylinders feature chrome-molly shafts, conforming to ANSI 92.2 standards
- Quick-release bending dies for reduced set-up times
- Bending heads precision grounded to within .002"
- Enclosed controls keep your bending area clutter-free
- 2.5" oversized barrel shafts for maximum dependability and minimum maintenance
- Standard grease fittings allow for simple lubrication
- NEMA rated on / off switch box incorporates overload relays that automatically disrupt power supply should an unforeseen over-current situation occur
- Pressure gauges let you know exactly what the system pressures are at all times
- Remote foot operated controls
- Adjustable pressure valve located right up front
- One piece barrel ensures that the bending gates stay perfectly aligned with the ram
- Strong, 5 HP Baldor energy efficient motor delivers maximum performance



Quick-change bending dies

BendPak pipe benders feature twist-lock tooling and quick-change bending dies that are absolutely one of our most copied designs across the entire industry. We're flattered, but make sure you go with the best and the original for your bending operations.

180° bending capacity

For maximum bending capability, go with a pipe bender from BendPak. Capable of bending 170° (or 180° with optional die), you can get a full U-shape with ease. We bend at a 5" radius: no pipe sticking, no hang-ups. Our pipe bender relief cut design is the best in the business and solely found at to BendPak.

3" bending capacity with die kit

Our 3" bending dies are proof of BendPak's dedication to creating pipe benders of superior quality. They may look like most pipe benders on the market, but no one else uses our step-cut process for the die rails.

Digital control

Hardcore users will appreciate the convenience of our digital control that gives you digital die angle readings right up front. An advanced, programmable mini-computer is safely enclosed within the front upright of the bender, allowing effortless fabrication on virtually every original equipment exhaust system. The program data control board manages all bending functions, automatic or manual, and stores up to 99 different bend depths.

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Specifications

Model	BB-1	BB-2
SKU#	5115155	5115150
Bending Controls	Manual / Knee Lever	Manual / Knee Lever
Expander Controls	Manual / Knee Lever	Manual / Knee Lever
Frame Style	Double-Ended Expander	Double-Ended Expander
Max. Tube Capacity	3" (76 mm) .095 wall	3" (76 mm) .095 wall
Max. Bending Radius	5" (127 mm)	5" (127 mm)
Min. Bending Radius	3.3" (89 mm)	3.3" (89 mm)
Top Cylinder Force	60,000 lbs. (27,216 kg)	60,000 lbs. (27,216 kg)
Motor	5 HP / 208-230 VAC / 60 Hz / 1 Ph	5 HP / 208-230 VAC / 60 Hz / 1 Ph
Die Pack	1.5", 1.75", 2", 2.25", 2.5" (BB-1)	1.5", 1.75", 1.625", 2", 2.25", 2.5" (BB-2)
Dimensions	42" x 62" x 31" (1,067 mm x 1,575 mm x 787)	42" x 62" x 31" (1,067 mm x 1,575 mm x 787)
Shipping Weight	1,264 lbs. (573 kg)	1,264 lbs. (573 kg)
Shipping Dimensions	48" x 70" x 30" (1,219 mm x 1,778 mm x 762 mm)	48" x 70" x 30" (1,219 mm x 1,778 mm x 762 mm)



Model	1302BAS-202	1302BAS-302	1302BA-202	1302BA-302
SKU#	5115125	5115180	5115185	5115121
Bending Controls	Semi-Auto / 3-Button	Semi-Auto / 3-Button	Automatic / Digital	Automatic / Digital
Expander Controls	Manual / Knee Lever	Manual / Knee Lever	Manual / Knee Lever	Manual / Knee Lever
Frame Style	Double-Ended Expander	Double-Ended Expander	Double-Ended Expander	Double-Ended Expander
Max. Tube Capacity	3" (76 mm) .095 wall	3" (76 mm) .095 wall	3" (76 mm) .095 wall	3" (76 mm) .095 wall
Max. Bending Radius	5" (127 mm)	5" (127 mm)	5" (127 mm)	5" (127 mm)
Min. Bending Radius	3.3" (89 mm)	3.3" (89 mm)	3.3" (89 mm)	3.3" (89 mm)
Top Cylinder Force	60,000 lbs. (27,216 kg)	60,000 lbs. (27,216 kg)	60,000 lbs. (27,216 kg)	60,000 lbs. (27,216 kg)
Motor	5 HP / 208-230 VAC / 60 Hz / 1 Ph	5 HP / 208-230 VAC / 60 Hz / 1 Ph	5 HP / 208-230 VAC / 60 Hz / 1 Ph	5 HP / 208-230 VAC / 60 Hz / 1 Ph
Die Pack	1.5", 1.75", 2", 2.25", 2.5" (202)	1.5", 1.75", 1.625", 2", 2.25", 2.5" (302)	1.5", 1.75", 2", 2.25", 2.5" (202)	1.5", 1.75", 1.625", 2", 2.25", 2.5" (302)
Dimensions	41" x 64" x 26" (1,041 mm x 1,626 mm x 660)	41" x 64" x 26" (1,041 mm x 1,626 mm x 660)	41" x 64" x 26" (1,041 mm x 1,626 mm x 660)	41" x 64" x 26" (1,041 mm x 1,626 mm x 660)
Shipping Weight	1,282 lbs. (582 kg)	1,282 lbs. (582 kg)	1,418 lbs. (643 kg)	1,418 lbs. (643 kg)
Shipping Dimensions	48" x 70" x 30" (1,219 mm x 1,778 mm x 762 mm)	48" x 70" x 30" (1,219 mm x 1,778 mm x 762 mm)	48" x 70" x 30" (1,219 mm x 1,778 mm x 762 mm)	48" x 70" x 30" (1,219 mm x 1,778 mm x 762 mm)